
**Title 40 CFR Part 191
Subparts B and C
Compliance Recertification Application 2014
for the
Waste Isolation Pilot Plant
Consideration of Drilling Events in
Performance Assessments
(40 CFR § 194.33)**



**United States Department of Energy
Waste Isolation Pilot Plant**

**Carlsbad Field Office
Carlsbad, New Mexico**

Compliance Recertification Application 2014
Consideration of Drilling Events in
Performance Assessments
(40 CFR § 194.33)

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Acronyms and Abbreviations

%	percent
AIC	active institutional control
BLM	U.S. Bureau of Land Management
CARD	Compliance Application Review Document
CCA	Compliance Certification Application
CFR	Code of Federal Regulations
CRA	Compliance Recertification Application
DBR	Direct Brine Release
DOE	U.S. Department of Energy
EPA	U.S. Environmental Protection Agency
EP	event and process
FEP	feature, event, and process
ft	feet
IB	inside boundary
in.	inch
km ²	square kilometer
m	meter
m ³	cubic meters
NMBMMR	New Mexico Bureau of Mines and Mineral Resources
NMOCD	New Mexico Oil Conservation Division
PA	performance assessment
PAVT	Performance Assessment Verification Test
PIC	passive institutional control
WIPP	Waste Isolation Pilot Plant
yrs	years

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33.0 Consideration of Drilling Events in Performance Assessments (40 CFR § 194.33)

33.1 Requirements

§ 194.33 Consideration of Drilling Events in Performance Assessments

(a) Performance assessments shall examine deep drilling and shallow drilling that may potentially affect the disposal system during the regulatory time frame.

(b) The following assumptions and process shall be used in assessing the likelihood and consequences of drilling events, and the results of such process shall be documented in any compliance application:

(1) Inadvertent and intermittent intrusion by drilling for resources (other than those resources provided by the waste in the disposal system or engineered barriers designed to isolate such waste) is the most severe human intrusion scenario.

(2) In performance assessments, drilling events shall be assumed to occur in the Delaware Basin at random intervals in time and space during the regulatory time frame.

(3) The frequency of deep drilling shall be calculated in the following manner:

(i) Identify deep drilling that has occurred for each resource in the Delaware Basin over the past 100 years prior to the time at which a compliance application is prepared

(ii) The total rate of deep drilling shall be the sum of the rates of deep drilling for each resource.

(4) The frequency of shallow drilling shall be calculated in the following manner:

(i) Identify shallow drilling that has occurred for each resource in the Delaware Basin over the past 100 years prior to the time at which a compliance application is prepared.

(ii) The total rate of shallow drilling shall be the sum of the rates of shallow drilling for each resource.

(iii) In considering the historical rate of all shallow drilling, the Department may, if justified, consider only the historical rate of shallow drilling for resources of similar type and quality to those in the controlled area.

(c) Performance assessments shall document that in analyzing the consequences of drilling events, the Department assumed that:

(1) Future drilling practices and technology will remain consistent with practices in the Delaware Basin at the time a compliance application is prepared. Such future drilling practices shall include, but shall not be limited to: the types and amounts of drilling fluids; borehole depths, diameters, and seals; and the fraction of such boreholes that are sealed by humans.

(2) Natural processes will degrade or otherwise affect the capability of boreholes to transmit fluids over the regulatory time frame.

(d) With respect to future drilling events, performance assessments need not analyze the effects of techniques used for resource recovery subsequent to the drilling of the borehole.

33.2 Background

40 CFR § 194.33 (U.S. EPA 1996) requires the U.S. Department of Energy (DOE) to make assumptions about future deep and shallow drilling in the Delaware Basin and the vicinity of the Waste Isolation Pilot Plant (WIPP). These assumptions pertain to the timing and duration of drilling, frequency of drilling, drilling practices and technology, and the effects of natural processes on boreholes.

Drilling in the near future within the Delaware Basin will most likely be for oil and gas exploration/exploitation, which constitutes a deep drilling event. Shallow drilling may occur for other resources (e.g., water), but has been screened out of this and past analyses due to lack of consequence on the disposal system (see the Compliance Certification Application [CCA], Chapter 6.0, Section 6.2.5.2 [U.S. DOE 1996], and the 2004 Compliance Recertification

1 Application [CRA-2004], Appendix PA, Attachment SCR; Appendix SCR-2009, and Appendix
2 SCR-2014 [U.S. DOE 2004]). Drilling is incorporated in the performance assessment (PA) as a
3 single event or combinations of events based upon different scenarios. Deep and shallow drilling
4 rates and related activities directly affect the cumulative potential for radionuclide releases to the
5 surface or to subsurface geologic units around the WIPP.

6 Deep drilling is defined by the U.S. Environmental Protection Agency (EPA) (U.S. EPA 1996)
7 as events that terminate 655 meters (m) (2,150 feet [ft]) or more below ground surface, while
8 shallow drilling events terminate no deeper than 655 m (2,150 ft) below ground surface. (Note
9 that the repository level is 655 m (2,150 ft) below ground surface.)

10 **33.3 1998 Certification Decision**

11 **33.3.1 40 CFR § 194.33(a) DOE Methodology and Conclusions**

12 In the CCA (U.S. DOE 1996), Chapter 6.0, Section 6.2.5, the DOE identified oil and gas
13 exploration/exploitation and water and potash exploration as the principal human activities that
14 must be considered within the PA. The remaining human-initiated activities—such as
15 exploration for geothermal energy, water supplies, and sulfur and brine extraction (solution
16 mining)—were eliminated based upon low probability, low consequence, or for regulatory
17 reasons.

18 **33.3.1.1 Deep Drilling Methods**

19 Descriptions of well drilling, plugging, and abandonment practices typically followed in the
20 Delaware Basin were provided in the CCA, Appendix DEL, Section DEL.5, pp. DEL-26 through
21 DEL-46. Chapter IX of the New Mexico Bureau of Mines and Mineral Resources (NMBMMR)
22 Final Report (NMBMMR 1995),(pp. IX-1 through IX-69) includes a discussion of drilling
23 targets and practices, with typical casing designs presented in the CCA, Appendix DEL, Figure
24 DEL-13. The typical operation sequence for well installation was presented in Appendix DEL,
25 Attachment 1 (Delaware Basin). Oil and gas exploration, exploitation, and production comprise
26 99% of the deep boreholes in the Delaware Basin, with the remainder being sulfur, potash, and
27 stratigraphic test boreholes, as shown in Appendix DEL, Table DEL-4.

28 The CCA also provides extensive information pertaining to the deep drilling process, from
29 acquisition of leases to well completion and abandonment (the CCA, Appendix DEL, Section
30 DEL.6.1). In the area near the WIPP site, deep drilling typically terminates between
31 approximately 1,524 to 4,695 m (5,000 to 15,400 ft) below ground surface. The DOE stated that
32 mud rotary drilling is the typical drilling method used in the Delaware Basin. A summary of
33 deep drilling activities is provided in the CCA, Appendix DEL, Section DEL.5.1.

34 **33.3.1.2 Shallow Drilling Methods**

35 The CCA discusses shallow drilling methods in Appendix DEL, Sections DEL.5.2 (Potash
36 Coreholes) and DEL.5.3 (Water Wells). Although shallow drilling for hydrocarbons, sulfur, and
37 brine extraction (solution mining) also occur, the CCA did not explicitly discuss drilling methods

1 for hydrocarbons and brine extraction (solution mining) because they are comparable to those for
2 deep drilling, while drilling methods for sulfur are comparable to those for potash drilling.

3 **33.3.1.3 Evaluation of Borehole Properties**

4 Typical borehole sizes and depths were evaluated in the CCA, Appendix DEL, Section DEL.5,
5 pp. DEL-26 through DEL-42. These borehole properties are described as having the potential to
6 affect the disposal system through radionuclide migration and transport, as detailed below. The
7 CCA, Chapter 6.0, Sections 6.5.3 and 6.5.5 provide the results of calculations showing that
8 actinides expelled from the WIPP by these release mechanisms would not exceed EPA release
9 limits. In addition, in Chapter 6.0, Section 6.4.7.2, pp. 6-156 through 6-161, the CCA showed
10 that the properties and degradation history of borehole plugging material was very important to
11 the containment capabilities of the WIPP.

12 **33.3.1.4 Future Drilling Events Considered in the Performance Assessment**

13 Future shallow drilling events were not considered in the PA because they were determined to be
14 of low consequence to the PA calculations (CCA, Appendix SCR, Section SCR.3).

15 The CCA described three different combinations of drilling events considered in PA, E1, E2, and
16 E1E2:

- 17 • The E1 Scenario: one or more boreholes penetrate a Castile brine reservoir and also
18 intersect a repository panel (the CCA, Chapter 6.0, Figure 6-11)
- 19 • The E2 Scenario: one or more boreholes intersect a repository panel and do not penetrate
20 a Castile brine reservoir (the CCA, Chapter 6.0, Figure 6-10)
- 21 • The E1E2 Scenario: multiple penetrations of the same waste panel where at least one
22 penetration must be of the E1 type (the CCA, Chapter 6.0, Figure 6-12)

23 The following potential release mechanisms result from the intrusion scenarios listed above.
24 Intrusions to the disposal system could affect radionuclide migration and transport via the
25 following:

- 26 • Cuttings—material intersected by a rotary drilling bit
- 27 • Cavings—material eroded from a borehole wall during drilling
- 28 • Spallings—solid material carried into the borehole during rapid depressurization of the
29 waste disposal region
- 30 • Direct Brine Releases (DBRs)—contaminated brine that may flow to the surface during
31 drilling
- 32 • Long-Term Releases Following Drilling

1 Future drilling events are modeled through a random sampling procedure described in the CCA,
2 Appendix CCDFGF, Sections 2 and 3. Uncertainty relative to the time and location of drilling is
3 stochastic (i.e., derived from random processes, without knowledge about the future). Drilling is
4 incorporated into the PA by repeatedly generating independent sequences of drilling-related
5 events that could occur at the WIPP over the next 10,000 years (yrs). The defining parameters
6 for the occurrence of future drilling events include not only the interval of time between drilling
7 events and the location of drilling intrusions, but also the following four parameters:

- 8 • Activity of waste penetrated by each drilling intrusion (not related to deep or shallow
9 drilling, but included for completeness)
- 10 • Plug configuration in the borehole
- 11 • Penetration of the Castile brine reservoir
- 12 • Occurrence of mining (not related to deep or shallow drilling, but included for
13 completeness)

14 Random sampling from these distributions was used to calculate 10,000 different futures for the
15 WIPP (the CCA, Chapter 6.0, Section 6.4.13.9).

16 **33.3.2 40 CFR § 194.33(a) EPA Compliance Review**

17 The EPA reviewed the information presented by the DOE in the CCA, Appendix DEL, Chapter
18 DEL.6, Section 6.2, and Chapter IX of NMBMMR (NMBMMR 1995) to determine how
19 extensively deep and shallow drilling was considered and whether the information provided was
20 sufficiently comprehensive, accurate, and correctly calculated. The EPA examined the list of
21 references presented in the CCA relative to drilling and conducted a literature search to evaluate
22 the fluid injection study (U.S. EPA 1998a). The EPA determined that the DOE's scrutiny of
23 resources to assess deep and shallow drilling practices and frequencies was comprehensive. The
24 EPA also determined that the DOE's conclusions regarding representative drilling methods in the
25 Delaware Basin are consistent with available data.

26 During the public comment period on the EPA's proposed certification, commenters raised the
27 issue that both air and mud drilling might occur in the Delaware Basin and that releases from air
28 drilling could be greater than from mud drilling, potentially causing the WIPP to fail the release
29 limits of 40 CFR § 191.13 (U.S. EPA 1993). The DOE did not include air drilling in the CCA
30 because it was not a technique commonly used in the area near the WIPP. In response to issues
31 raised by stakeholders, the DOE provided several reports (Dials 1998) that examined both the
32 likelihood and consequence of drilling with air at and near the WIPP. Likewise, the EPA
33 examined the air drilling issue from several perspectives and documented its findings in the
34 Technical Support Document *EPA's Analysis of Air Drilling at WIPP* (U.S. EPA 1998b), and in
35 *Response to Comments*, Section 8 (U.S. EPA 1998c). The results of the EPA's analysis showed
36 that air drilling is not common practice in the Delaware Basin. In addition, even if air drilling
37 were to occur, the volume of spalled material released is within the range presented in the CCA.

1 The EPA evaluated the drilling-related information in the CCA to determine how both deep and
2 shallow drilling affect the WIPP disposal system, including but not limited to, pressurization of
3 the WIPP, brine/fluid removal, and circulation of brine within the panels. The EPA concluded
4 that the DOE appropriately excluded shallow drilling from PA based upon low consequence.
5 The EPA also concluded that the DOE appropriately simplified the intrusion scenarios to include
6 the three types of drilling occurrences that, alone or in combination, are representative of
7 potential future intrusion events in the WIPP.

8 **33.3.3 40 CFR § 194.33(b) DOE Methodology and Conclusions**

9 The CCA presents an analysis of all known wells, including hydrocarbon borehole exploratory
10 and development wells in the Delaware Basin, and determines that inadvertent and intermittent
11 drilling is the most severe human intrusion scenario. The CCA, Appendix DEL, Section
12 DEL.7.3, and Appendix PA, Attachment SCR, Section SCR.3, include the DOE's analyses of
13 drilling events in the WIPP area. The CCA, Chapter 6.0 identifies scenarios for human intrusion
14 and calculated cumulative radionuclide releases assuming different intrusion events and
15 combinations of events.

16 The CCA, Appendix DEL, Table DEL-3 presents a listing of the types and number of boreholes
17 encountered within the Delaware Basin. The hydrocarbon borehole category is broken down
18 into seven individual types, including oil, gas, oil/gas, dry, abandoned, injection, and service.
19 Both exploratory wells (boreholes drilled to locate hydrocarbons) and developmental wells
20 (boreholes drilled to exploit known reserves) are included within each category listed in the
21 table. For example, if a well was drilled to explore for natural gas or with the intent to extract
22 more gas by a secondary recovery method, both will be classified as gas wells.

23 By evaluating borehole types and standard well installation practices, the DOE determined that
24 significant release of radionuclides from the disposal system can occur through only five
25 drilling-related mechanisms for both exploratory and development wells (see CCA, Chapter 6.0,
26 Section 6.0.2.3, p. 6-5).

27 **33.3.4 40 CFR § 194.33(b)(1) EPA Compliance Review**

28 The EPA evaluated resources considered by the DOE when developing human intrusion
29 scenarios. The EPA examined resources identified by the DOE (the CCA, Chapter 2.0, Section
30 2.3.1, pp. 2-146 through 2-156, Appendix GCR, and Appendix DEL, Section DEL.4) and
31 compared them with potential resources available in the area. The EPA reviewed the DOE's
32 data pertaining to wells associated with the exploration and development related to these
33 resources (the CCA, Appendix DEL, Section DEL.7) and concluded that the DOE considered the
34 full spectrum of inadvertent and intermittent human intrusion scenarios possible in the Delaware
35 Basin and incorporated them into the PA.

36 The EPA found that the DOE adequately demonstrated that it had considered inadvertent and
37 intermittent drilling into or through the repository as the most severe human intrusion scenario
38 (Compliance Application Review Document [CARD] 33, U.S. EPA 1998d). The EPA
39 concluded that the DOE appropriately evaluated drilling in the Delaware Basin for inclusion in
40 PA and adequately considered the drilling locations, depths, completion intervals, practices,

1 history, and occurrence of resources. Finally, the EPA concluded that exploratory and
2 development wells were appropriately included in the DOE's analysis.

3 **33.3.5 40 CFR § 194.33(b)(2) DOE Methodology and Conclusions**

4 Based on the regulatory guidance and the historic rate of drilling in the Delaware Basin, the DOE
5 calculated the rate of future drilling as 46.8 boreholes per square kilometer (km²) per 10,000 yrs
6 (the CCA, Chapter 6.0, Section 6.0.2.3, p. 6-5). In accordance with 40 CFR § 194.33(c)(1), the
7 DOE assumed that current drilling practices will continue unchanged into the future.

8 The DOE discussed the drilling rate assumptions in the CCA, Chapter 6.0, Section 6.0.2.3, p. 6-
9 5, and Appendix DEL, Section DEL.7, pp. 80–84. The DOE assumed random drilling events
10 with respect to both location and time, allocated among three time periods:

- 11 • A period when institutional controls are active (0 to 100 yrs), during which no intrusions
12 will occur
- 13 • A period when passive institutional controls (PICs) are effective (100 to 700 yrs), for
14 which the drilling rate is two orders of magnitude lower than the rate experienced during
15 the uncontrolled period
- 16 • An uncontrolled period (700 to 10,000 yrs)

17 In the CCA, Chapter 6.0, Section 6.4.12.2, pp. 182–83, the DOE outlined the process by which
18 the random drilling rate assumptions were implemented. The number and time of intrusions
19 were represented using a Poisson process to calculate the time period that elapsed between
20 intrusions based on historical drilling activity and assuming a rate of 46.8 boreholes/km² (for the
21 700- to 10,000-year period), and 0.468 boreholes/km² for the period when PICs are effective
22 (100 to 700 yrs). Specifically, the DOE stated in the CCA, Chapter 6.0, Section 6.4.12.2, p. 182,
23 that both the number and time of intrusions are determined sequentially by sampling from a
24 cumulative distribution function that describes the time elapsed between a given intrusion and
25 the next intrusion. The potential time between intrusions varied from 0 to 9,900 yrs. Using this
26 process, the DOE concluded that the most likely number of intrusions into a waste panel is 5,
27 occurring with a probability of 0.1715. Zero intrusions occurred with a probability of 0.0041.
28 The DOE found the largest number of intrusions that occurred is 14, with a probability of 0.0011
29 (the CCA, Chapter 6.0, Section 6.4.12.2, p. 183).

30 The DOE assigned drilling rates based on basin-wide borehole information. The drilling rate
31 calculated for the basin was then applied to the area of the repository by the DOE randomly
32 assigning intrusion borehole locations among 144 discrete regions in the repository. Each
33 hypothetical intrusion was assumed to penetrate only 1 of the 144 blocks, and the probability of
34 intersecting any given block was 1 in 144. Based on the ratio of excavated to undisturbed Salado
35 Formation in each grid block, the DOE concluded that a borehole has a 20% probability of
36 encountering excavated Salado (i.e., waste-filled repository or experimental regions) and an 80%
37 chance of encountering unexcavated Salado (the CCA, Chapter 6.0, Section 6.4.12.3, p. 184).

1 The DOE did not consider boreholes relevant to the potential for release outside the boundaries
2 of the repository, and therefore only calculated locations that could potentially intrude the
3 repository. Specific well locations in the remainder of the Delaware Basin were not calculated.
4 The CCA, Appendix CCDFGF presents details regarding how the probability of borehole
5 intrusion scenarios was implemented in the construction of future realizations.

6 **33.3.6 40 CFR § 194.33(b)(2) EPA Compliance Review**

7 The EPA reviewed the DOE's implementation of drilling rate and location assumptions, and
8 concluded that the DOE used appropriate methods to derive drilling rates and locations. The
9 EPA determined (U.S. EPA 1998d) that the DOE adequately demonstrated that drilling events
10 were assigned as occurring over random intervals of time and at random locations. The EPA
11 also reviewed the DOE's implementation of drilling assumptions and determined that the method
12 employed by the DOE in the calculations yields random drilling rate and location results. Use of
13 Poisson distribution to project the time period that will elapse between intrusions was determined
14 to be an acceptable approach. Division of the projected future into three distinct time periods
15 was determined to be appropriately justified. The EPA disallowed PA credit for PICs.
16 Nonetheless, the CCA Performance Assessment Verification Test (PAVT) calculations
17 demonstrated that the effects of the proposed credits for active institutional controls (AICs) and
18 PICs are insignificant, so that the PA results remain unaffected whether or not the credits are
19 allowed (U.S. DOE 1997a).

20 **33.3.7 40 CFR § 194.33(b)(3) DOE Methodology and Conclusions**

21 In the CCA, Appendix DEL, Sections DEL.7.3 and DEL.7.4, the DOE identifies deep drilling
22 that has occurred during the past 100 yrs for each resource known to occur in the Delaware Basin
23 (hydrocarbons, potash, and sulfur), and calculates the total rate of deep drilling as the sum of the
24 rates for each resource (the CCA, Appendix DEL, Section DEL.4.2). The DOE obtained
25 information on deep drilling from two industry sources, Petroleum Information and the Midland
26 Map Company, based on original records compiled by the New Mexico Oil Conservation
27 Division (NMOCD) and the Railroad Commission of Texas Oil and Gas Division.
28 Approximately 99% of the deep boreholes in the Delaware Basin were related to hydrocarbon
29 exploration and exploitation. Industry database information regarding the number of deep
30 drilling events/resource and information sources is presented in the CCA, Appendix DEL, Tables
31 DEL-3, DEL-4, DEL-6, and DEL-7.

32 The DOE stated that drilling for deep resources near the boundary of the WIPP site since 1974
33 has demonstrated that profitable quantities of oil and gas resources are present near, and likely
34 beneath, the WIPP site. The CCA, Appendix DEL, Figure DEL-6 shows oil and gas wells in the
35 area surrounding the WIPP site (the CCA, Appendix DEL, Section DEL.4.2.2.4).

36 The DOE stated that three hydrocarbon exploration/exploitation deep wells have been drilled in
37 the WIPP land withdrawal area (the CCA, Appendix DEL, Section DEL.4.2.3, p. DEL-20). Of
38 these, two were drilled prior to 1982 and were later plugged and abandoned. The third well,
39 drilled in 1982, is currently producing natural gas from a sandstone reservoir of Pennsylvanian
40 Atokan age. Condemnation actions 77-071-B and 77-776-B by the United States currently
41 withdraw all of Section 31, which is approximately 3.2 kilometers (2 miles) to the southwest of

1 the repository, from the surface to a depth of 1,829 m (6,000 ft) (the CCA, Appendix DEL,
2 Section DEL.4.2.3). Leaseholders have mineral rights below 1,829 m (6,000 ft), which would be
3 accessed by directional drilling from a surface location outside of Section 31.

4 The CCA, Appendix DEL, Section DEL.7.4, p. DEL-81, presents the DOE's calculated drilling
5 rate in the Delaware Basin. The DOE calculated a rate of 46.8 deep holes per km² over 10,000
6 yrs and is shown below:

$$\begin{aligned}
 \text{Deep Drilling Rate} &= \frac{(\text{Total \# of deep boreholes}) \times \text{Regulatory Period}}{\text{Area of the Delaware Basin}} \times \frac{1}{100 \text{ yrs}} \\
 &= \frac{(10,804) \times 10,000 \text{ yrs}}{23,102.1 \text{ km}^2} \times \frac{1}{100 \text{ yrs}} \\
 &= 46.765 \text{ deep boreholes per km}^2 \text{ per 10,000 yrs}
 \end{aligned}$$

10 The CCA contains tables that show the specific drilling rates for each type of well and for each
11 type of resource (the CCA, Appendix DEL, pp. DEL-83 through DEL-84). The CCA, Chapter
12 6.0, Table 6-5 includes deep drilling events. The DOE used the drilling rates calculated from all
13 available historical data as a basis for assigning future rates. These values and related calculation
14 methods are shown in the CCA, Appendix DEL, Table DEL.6 and Table DEL.7. Reductions
15 were made to these rates for AICs and PICs credit in the DOE analysis. As discussed in the
16 CCA, Chapter 6.0, p. 6-181, AICs were credited for completely preventing inadvertent human
17 intrusion for the first 100 yrs following repository closure. PICs were credited with reducing
18 inadvertent intrusion to 1% of the calculated level for the period from 100 to 700 yrs after
19 closure.

20 **33.3.8 40 CFR § 194.33(b)(3) EPA Compliance Review**

21 The EPA examined the CCA to determine the adequacy and accuracy of drilling rate calculations
22 presented by the DOE, as well as supporting assumptions and determinations. The EPA
23 examined the comprehensiveness and adequacy of deep drilling information and compared the
24 DOE data to information on standard industry practice that had been collected for the Delaware
25 Basin. The EPA checked the DOE's calculations regarding deep drilling frequency for accuracy
26 and compared them with the EPA's calculations based upon an independently derived database
27 (U.S. EPA 1998a).

28 The EPA's review determined that the DOE appropriately identified deep drilling that occurred
29 in the Delaware Basin. The CCA identified resources for which deep drilling is used and
30 estimated the number of drilling events that occurred over the past 100 yrs as 46.8
31 boreholes/km². The EPA found that the DOE's method was sufficiently explained and that the
32 DOE adequately documented sources of supporting information. The EPA concluded that the
33 DOE's results for the total rate of deep drilling are consistent with available data. The EPA
34 disallowed credit for PICs. Therefore, the DOE did not take credit for PICs in the CCA PAVT
35 calculations (U.S. DOE 1997a; U.S. DOE 1997b). The results of the PAVT were comparable to
36 the original CCA results, in which PICs credit was employed; therefore, the EPA concluded that
37 the PICs credit was not significant to the WIPP's compliance with the disposal standards.

1 The EPA found that the DOE's sources of information on deep drilling were reliable and that the
2 DOE's confidence in the industry database was appropriate, based on the EPA's independent
3 review of industry activity in the area (U.S. EPA 1998a). The DOE identified all resources
4 relevant to deep drilling. Well databases are understood to contain all well types possible in the
5 area, including both exploratory and development wells. Public comments on the proposed
6 decision to certify the WIPP raised questions about the DOE's calculated deep drilling rate
7 because commenters believed that the drilling rate used by the DOE was too low with respect to
8 current drilling rates. The EPA concluded that the deep drilling rate used by the DOE was
9 consistent with the requirements of 40 CFR Part 194.

10 **33.3.9 40 CFR § 194.33(b)(4) DOE Methodology and Conclusions**

11 The DOE examined the resources present within the Delaware Basin and determined that the
12 shallow resources identified in the Delaware Basin are water, potash, sulfur, oil/gas, and brine
13 wells (salt water "wells") (the CCA, Appendix DEL, Section DEL.4, Table DEL-5). Note: This
14 table also presents stratigraphic and core test holes, but these apply to investigations associated
15 with the five resources. The DOE examined these resources and determined that no shallow oil
16 or gas is present in the controlled area or near the WIPP, and no minable sulfur reserves are
17 present in the controlled area or near the WIPP (the CCA, Appendix DEL, p. DEL-81). The
18 DOE also examined the possibility of brine extraction (solution mining) but excluded it from
19 consideration in PA based upon low consequence.¹ The DOE concluded that water and potash
20 are potential resources within the controlled area, but nevertheless included brine extraction
21 (solution mining), and stratigraphic test holes (exclusive of those installed as part of the WIPP
22 site characterization program) in its shallow drilling rate calculations.

23 The DOE identifies a total of 5,536 shallow boreholes that have been installed in the Delaware
24 Basin, including those for sulfur coreholes (495 coreholes) but excluding those boreholes
25 installed as part of the WIPP site characterization program (the CCA, Appendix DEL, Table
26 DEL-5, p. DEL-83).

27 The DOE's method for calculating the shallow drilling rate was first to collect comprehensive
28 information on shallow drilling in the Delaware Basin, including drilling for hydrocarbons,
29 sulfur, potash, stratigraphic tests, water, and brine extraction (solution mining) wells (the CCA,
30 Appendix DEL, Table DEL-5). The DOE stated that information regarding shallow drilling in
31 the Delaware Basin was obtained from commercial and government sources. The DOE collected
32 water well data from a commercial database developed by Whitestar Corporation of Englewood,
33 Colorado; potash well data from Bureau of Land Management (BLM) records; and sulfur
34 corehole data from a database developed jointly by Whitestar Corporation and Petroleum
35 Information Corporation of Denver, Colorado (the CCA, Appendix DEL, Tables DEL-3, DEL-4,
36 and DEL-7). Sources used to determine the type and quality of resources include those used to
37 determine the drilling rate.

38 The DOE calculated the total rate of shallow drilling as the sum of the rates for shallow drilling
39 of resources in the Delaware Basin of the type and quality similar to those in the WIPP-

¹ For the CCA, brine extraction was screened out based on low consequence. Subsequently, in the CRA-2004 and CRA-2009, this activity was screened out using the regulatory exclusion according to 40 CFR 194.25(a).

1 controlled area. The DOE excluded consideration of the 495 sulfur drill holes when calculating
 2 the drilling rate, since no economically extractible sulfur is located within the WIPP land
 3 withdrawal area (the CCA, Appendix DEL, pp. DEL-25 and DEL-81; NMBMMR 1995). Also,
 4 following EPA guidance, the DOE excluded consideration of shallow drill holes created as part
 5 of the WIPP site characterization efforts (the CCA, Appendix DEL, p. DEL-81). However, the
 6 DOE included drilling for oil/gas and brine solution mining in its rate calculations, even though
 7 the DOE indicated that it was not necessary to do so. The DOE calculated a shallow drilling rate
 8 over the past 100 yrs of 21.8 shallow holes per km² per 10,000 yrs (the CCA, Appendix DEL,
 9 Section DEL.7.4, p. DEL-81).

10 The DOE presents the shallow drilling rate for each resource in the CCA, Appendix DEL, Table
 11 DEL-5, p. DEL-83. The DOE indicated in a footnote to the CCA, Appendix DEL, Table DEL-5,
 12 p. DEL-83, that the number of shallow holes per km² is calculated as follows:

$$\begin{aligned}
 \text{Drilling Rate} &= \frac{(\text{Total \# of boreholes} - \text{Sulfur coreholes}) \times \text{Regulatory Period}}{\text{Area of the Delaware Basin}} \times \frac{1}{100 \text{ yrs}} \\
 &= \frac{(5536 - 495) 10,000 \text{ yrs}}{23,102.1 \text{ km}^2} \times \frac{1}{100 \text{ yrs}} \\
 &= 21.821 \text{ shallow holes per km}^2 \text{ per 10,000 yrs}
 \end{aligned}$$

16 The DOE concluded in the CCA, Appendix SCR, that shallow drilling (Section SCR.3.2, Table
 17 SCR-3) could be screened from PA based on low consequence. As a result, the DOE did not
 18 include shallow drilling in its PA drilling rate calculations and did not include any reduction in
 19 shallow drilling rates during the AIC and PIC periods.

20 **33.3.10 40 CFR § 194.33(b)(4) EPA Compliance Review**

21 The EPA reviewed the CCA, Appendices DEL, SCR, GCR, FAC, HYDRO, and other references
 22 (e.g., NMBMMR) (NMBMMR 1995) and determined that the DOE appropriately identified
 23 shallow drilling resources and the number of drilling events for each resource over the past 100
 24 yrs (U.S. EPA 1998d). The EPA concluded that the DOE's exclusion of sulfur coreholes from
 25 drilling was consistent with geologic data indicating that sulfur resources are not present in the
 26 area. In addition, the DOE's exclusion of site-investigation coreholes is consistent with EPA
 27 guidance. The DOE adequately discussed the basis for and calculation of the frequency of
 28 shallow drilling. The EPA concluded that the DOE properly calculated both the frequency of
 29 shallow drilling (using the historical rate of shallow drilling) and the sum of shallow drilling for
 30 all resources (whichever are used in the area, such as potash and water only).

31 The EPA reviewed information in the CCA, Chapter 6.0 and Appendix DEL, but did not collect
 32 an independent database for comparison with the DOE's data because the EPA concurred with
 33 the DOE's screening of shallow drilling from PA calculations (as presented in the CCA,
 34 Appendix SCR, Section SCR.3, and summarized in Table SCR-3). The DOE stated that since
 35 shallow boreholes would not penetrate the repository, the effects of boreholes on repository
 36 performance, including hydraulic effects of drilling-induced flow (e.g., the CCA, Appendix
 37 SCR, Section SCR.3.3.1.1.3, pp. SCR-113-14), could be excluded due to low consequence. This
 38 exclusion eliminated the need for a detailed evaluation of data used by the DOE to determine

1 shallow drilling rates, including whether the DOE's rates encompassed exploratory and
2 development wells (although assessments included both). The DOE stated, "The effects of
3 future shallow drilling within the controlled area have been eliminated from PA calculations on
4 the basis of low consequence" (the CCA, Chapter 6.0, Section 6.2.5.2, p. 6-61). As such, the
5 shallow drilling rate was not added to the deep drilling rate to obtain the total drilling rate used in
6 the PA.

7 The EPA noted that the DOE took a combined approach relative to resources in the controlled
8 area. That is, the DOE considered all the resources present in the area in shallow drilling rate
9 calculations. Only drilling for potash and water wells fall in the shallow category (less than 655
10 m [2,150 ft] from the surface); thus, only these two resources were used in the calculation of
11 shallow drilling rate for the controlled area. The EPA concluded that the DOE adequately
12 discussed resources within the controlled area for those resources included, and justified the
13 exclusion of other resources from consideration.

14 **33.3.11 40 CFR § 194.33(c)(1) DOE Methodology and Conclusions**

15 In the CCA, Appendix DEL, Section DEL.5.1, p. 26, the DOE stated that modern rotary drilling
16 techniques, with a variety of mud systems, have been used for well completions in the vicinity of
17 the WIPP. The DOE indicated that drilling depths range from 1,219 m (4,000 ft) to more than
18 4,267 m (14,000 ft), depending on the hydrocarbon-producing formation targeted. As stated in
19 the CCA, Appendix DEL, Section DEL.4.2, the DOE took information regarding the depths of
20 wells and probable resources primarily from Chapter IX of NMBMMR (NMBMMR 1995). The
21 DOE stated that wells designed to penetrate the deeper Atokan natural gas plays (over 4,267 m
22 [14,000 ft] below ground surface) tend to start at the surface with larger bits and conductor
23 casings, and are completed with a long production string of 4½- to 5½-inches (in.) casing. In
24 such wells, the larger casing string present through the lower salt sections tends to be 8 in., 9 in.,
25 or larger in diameter.

26 The DOE indicated that wells intended for completion in the relatively shallower (approximately
27 1,524 m to 2,438 m [5,000 to 8,000 ft] deep) Delaware Group are drilled with similar technology
28 and mud systems through the salt sections. Long string casing present across the Bell Canyon
29 varies from 4½ to 13 in. Completions may use 2- or 3-in. tubing strings. Standard completion
30 technology for both the Delaware Group and Atokan wells includes perforation of the long string
31 casing with a hydraulic fracture treatment using a variety of gelled fluids to emplace sand
32 proppant into the fractures. The DOE indicates that acid treatments and acid fracture treatments
33 are frequently used, especially for Brushy Canyon completions (the CCA, Appendix DEL,
34 Section DEL.5.1.9, p. DEL-40).

35 The DOE assumed that all oil- and gas-related boreholes in the area will be plugged according to
36 current applicable regulations. The DOE based this assumption on records for wells drilled on
37 federal lands, for which the NMOCD data showed that all wells were either plugged or
38 scheduled to be plugged in accordance with regulatory requirements. A DOE study, provided in
39 the CCA, Appendix MASS, Attachment 16-1, indicated that 100% of wells drilled and
40 abandoned since 1988 were, or are in the process of being plugged per applicable BLM or
41 NMOCD regulatory standards pertaining to technical requirements.

1 **33.3.12 40 CFR § 194.33(c)(1) EPA Compliance Review**

2 Based on review of data presented in the CCA, Chapter 6.0, Section 6.4.7.2, and Appendices
3 DEL and MASS, the EPA found that the DOE has assumed that future drilling practices and
4 technology will remain consistent with current practices in the Delaware Basin. In addition, the
5 EPA determined that the DOE performed appropriate assessments of future drilling practices and
6 technologies—including the types/amounts of drilling fluids and borehole dimensions—and that
7 the assessments were consistent with data presented in the above-referenced CCA appendices.
8 The EPA's evaluation of state files, private database records, and independent industry practice
9 information confirmed the DOE's assumptions regarding future drilling practices and
10 technologies, including the types/amounts of drilling fluids, and borehole dimensions (U.S. EPA
11 1998a).

12 During the public comment period for the proposed certification decision, the EPA received
13 comments that stated air drilling is current practice in the Delaware Basin. As a result of these
14 comments, the EPA performed additional analyses of air drilling to determine whether it is
15 common practice in the Delaware Basin. See the EPA's Analysis of Air Drilling at the WIPP
16 (U.S. EPA 1998b) and Response to Comments, Section 8 (U.S. EPA 1998c). Based on this
17 analysis, the EPA again determined that the use of mud as the drilling fluid is the current practice
18 for drilling through the salt section (the Salado and Castile Formations) and that air drilling
19 through the salt section is not consistent with current drilling practices in the Delaware Basin.
20 Thus, the DOE properly excluded air drilling through the salt section from consideration in the
21 WIPP PA.

22 The EPA informed the DOE in a letter dated December 19, 1996, that the DOE was required to
23 provide detailed information about the large number (7,428) of unaccounted boreholes (the CCA,
24 Appendix DEL, Table DEL-2) and about the inclusion of the effects of unplugged boreholes in
25 the PA (Nichols 1996). The EPA required this information because the unplugged/abandoned
26 borehole issue was not clearly presented in the CCA. The DOE's response to this comment was
27 presented in three subparts (Dials 1997, Enclosure 2).

- 28 • The total number of boreholes listed in the CCA, Appendix DEL, Table DEL-2, is not
29 consistent with the record keeping system of NMOCD (data source) because the
30 categorization of data does not take into consideration the temporarily abandoned
31 boreholes, service wells, injection wells, and dry wells. In addition, data came from
32 different sources and different assumptions were made.
- 33 • The current regulatory process was designed, in part, to address the issue of unplugged
34 boreholes. The EPA believed that the DOE appropriately identified that there are no
35 unaccounted wells within the land withdrawal area. Wells in the land withdrawal area
36 are either shallow or deep research boreholes drilled by the DOE, or several abandoned
37 but plugged wells (see the CCA, Appendix DEL, Figure DEL-6). The DOE plans to
38 follow State of New Mexico requirements in plugging boreholes drilled into the disposal
39 system.
- 40 • The DOE stated that considering the degradation in plug properties to those of silty sand
41 over time accounted for the issue of unplugged holes. The changes in properties were

1 included in PA. The EPA agrees that boreholes will degrade, but the EPA believed that
2 the permeability range should be different than that selected by the DOE (see below).

3 The EPA found the DOE's discussion to be technically adequate because the boreholes in
4 question are outside of the land withdrawal area and are not expected to affect the disposal
5 system's capability to contain radionuclides. The EPA concluded that the DOE appropriately
6 screened out abandoned boreholes drilled just meters away from the waste because of the limited
7 communication through the low-permeability halite between the waste and the boreholes (U.S.
8 EPA 1998e).

9 The DOE included in the PA boreholes drilled into the waste areas. The DOE assumed that
10 abandoned boreholes would have the permeability of silty sand. The EPA agreed that the upper
11 limit of permeability assumed by the DOE was appropriate. However, the EPA believed that it is
12 possible for abandoned boreholes to have low permeability, similar to a recently plugged
13 borehole (U.S. EPA 1998f). The EPA therefore required the DOE to include a larger range of
14 long-term concrete plug permeability values in the CCA PAVT (Trovato 1997). This range in
15 borehole permeability values is from 5×10^{-17} to 1×10^{-11} m², which the EPA believed covers
16 the behavior of plugs in the Delaware Basin. The PAVT findings indicated that even with these
17 changes in the borehole permeability, the releases did not violate the containment requirements.

18 **33.3.13 40 CFR § 194.33(c)(2) DOE Methodology and Conclusions**

19 The CCA, Appendix DEL, Attachment 7 (Inadvertent Intrusion Borehole Permeability)
20 addressed borehole permeability variation. The CCA, Appendix DEL used published literature,
21 plugging field tests, and oil and gas companies' experience to assess borehole permeability. The
22 CCA, Appendix DEL also addressed wells that were plugged since 1988, when the State of New
23 Mexico adopted new drilling and plugging regulations. Boreholes existing prior to 1988 are
24 extremely limited in number within the WIPP land withdrawal area. The DOE accounted for the
25 risk and uncertainties associated with boreholes drilled prior to 1988 in the PA by using various
26 behaviors of plugs in the Delaware Basin. Borehole plug life for a two-plug configuration was
27 considered in PA calculations to be 200 yrs; beyond that period, permeability was equivalent to
28 marine silty sand and was held constant for the remainder of the regulatory period. The DOE
29 assumed that processes that affect boreholes include steel casing corrosion and concrete plug
30 alteration.

31 The DOE described different portions of the borehole over which degradation would act by first
32 assigning plugging configurations for deep drilling in the Delaware Basin to one of three
33 categories: a two-plug configuration, a three-plug configuration, and a continuous cement plug.
34 The DOE evaluated the frequency of plug configurations based on those of 188 Delaware Basin
35 wells installed since 1988. This provided an adequate database for analysis. Based on this
36 study, the DOE assigned the following frequencies for each configuration (the CCA, Chapter
37 6.0, Section 6.4.12.7, p. 6-198):

- 38 • One continuous plug through the evaporite sequence: probability of 0.02.

- 1 • Two plugs—one in the Bell Canyon (below the potential brine reservoirs) and one in the
2 Rustler Formation (between the Culebra Dolomite Member of the Rustler Formation
3 (hereafter referred to as Culebra) aquifer and the repository): probability of 0.68.
- 4 • Three plugs—two as described for the two-plug form and a third plug in the Salado:
5 probability of 0.30.

6 The DOE estimated that this plug system was expected to have an initial permeability of $5 \times$
7 10^{-17} m^2 . The DOE assumed that casings would corrode due to the saline groundwater
8 environment (the CCA, Appendix DEL, Attachment 7, Appendix B) and that concrete plugs
9 would degrade when sufficient water entered a plug to cause matrix degradation (the CCA,
10 Appendix DEL, Attachment 7, Appendix C). The DOE also assumed that shallower casing and
11 cement plugs will degrade in 200 yrs, allowing for more potential fluid flow earlier in the
12 regulatory period in shallower horizons compared to deeper casing, which was assumed to fail
13 approximately 5000 yrs after installation. The DOE assumed that the “corroded casing and
14 degraded plug will fill the hole with material with a permeability approximating that of silty sand
15 (10^{-11} to 10^{-14} m^2), and over time any of this material below the repository will compress through
16 creep closure of the borehole to a permeability about one order of magnitude lower” (the CCA,
17 Appendix DEL, Attachment 7, p. 19). Plug configurations do not apply explicitly to shallow
18 drilling, except that abandoned shallow boreholes typically are continuously cemented and “are
19 expected to have no effect on the performance of the WIPP” (the CCA, Appendix DEL, Section
20 DEL.5.2, p. DEL-41).

21 The DOE concluded in the CCA, Appendix DEL, Section DEL.7.4, that permeability for each of
22 the three types of plug systems never exceeded that of silty sand (10^{-11} to 10^{-14} m^2) over the
23 10,000-year regulatory period. The DOE offered the following borehole permeability changes
24 over time, with the higher permeabilities the result of natural borehole degradation that would
25 also potentially allow for increased fluid flow:

- 26 • One plug: $5 \times 10^{-17} \text{ m}^2$ for 10,000 yrs
- 27 • Two plugs:
- 28 – Between the repository and the surface
- 29 ➤ $5 \times 10^{-17} \text{ m}^2$ for 200 yrs
- 30 ➤ 10^{-14} to 10^{-11} m^2 after 200 yrs
- 31 – Between the Castile and the repository
- 32 ➤ “very high” permeability to 200 yrs (10^{-9} m^2)
- 33 ➤ 10^{-14} to 10^{-11} m^2 up to 1,200 yrs
- 34 ➤ 10^{-15} to 10^{-12} m^2 after 1,200 yrs

- 1 • Three plugs:
 - 2 – Between the intermediate plug and the surface
 - 3 ➤ $5 \times 10^{-17} \text{ m}^2$ for 200 yrs
 - 4 ➤ 10^{-14} to 10^{-11} m^2 after 200 yrs
 - 5 – Intermediate plug
 - 6 ➤ $5 \times 10^{-17} \text{ m}^2$ for a median time of 5,000 yrs
 - 7 – Borehole between the Castile and the repository
 - 8 ➤ 10^{-14} to 10^{-11} m^2 for 1,000 years (after 5,000 yrs)
 - 9 ➤ 10^{-15} to 10^{-12} m^2 after 6,000 yrs.

10 Dimensions of cement plugs for the scenarios above were assumed by the DOE to be

- 11 • One plug: 3,000 ft (900 m), 50 tons of concrete (20 cubic meters [m^3]), and
- 12 • Other plugs: 150 ft (45.73 m), 2.5 tons of concrete (1 m^3).

13 The DOE assumed that plug system permeability will change over time in 98% of the
 14 configurations and will not change in 2% of the configurations. The DOE assumed that
 15 permeability change with time behaved according to the following relationship (Thompson et al.
 16 1996):

$$17 \quad \Delta k = k_i \left(10^{7.39\Delta\eta-1} \right)$$

18 where

19 Δk = change in permeability

20 k_i = initial hydraulic conductivity

21 $\Delta\eta$ = change in porosity from mineral alterations.

22 The DOE assumed that the permeability of plug systems is never greater than 10^{-11} m^2 .
 23 Assumptions made by the DOE regarding borehole plug permeability and casing corrosion are
 24 presented in the CCA, Appendix DEL, Attachment 7.

25 **33.3.14 40 CFR § 194.33(c)(2) EPA Compliance Review**

26 The EPA reviewed the CCA, Appendices DEL and MASS, and determined that the DOE
 27 sufficiently identified natural borehole degradation mechanisms that will affect boreholes over
 28 time. The EPA also examined the plug configurations presented by the DOE and compared

1 these generalized configurations with those for oil/gas and potash resource boreholes in the
2 WIPP vicinity, as evidenced by the resources targeted and necessary plugging techniques. The
3 EPA determined that the DOE's plug configurations (which directly impact the portions of the
4 borehole over which degradation processes are expected to act) and plug probabilities are
5 adequate representations of the plugs in the WIPP area (U.S. EPA 1998d).

6 The EPA evaluated the effects that natural degradation of long-term borehole plugs would have
7 on the plug system and the potential for increased transmissivity of abandoned well plugs due to
8 such degradation. The EPA disagreed with the DOE's lower limit for borehole plug
9 permeability. Although the DOE's permeabilities assigned for the various plug configurations
10 were based on plausible data, the EPA believed the DOE assumed a low-end permeability that
11 was too high. For further discussion of the EPA's analysis of borehole permeabilities, see the
12 Parameter Justification Report (U.S. EPA 1998f).

13 If degraded boreholes are assumed to be filled with materials analogous to unconsolidated silt or
14 silty sand, the permeabilities of 1×10^{-14} to 1×10^{-11} m² used by the DOE are not unreasonable
15 estimates of values per industry standards (Freeze and Cherry 1979). (For purposes of
16 comparison, the permeability range reported for shale and unweathered marine clay varies from
17 10^{-21} to 10^{-17} m². See the CCA, Appendix MASS, Attachment 16-3) (Thompson et al. 1996).
18 However, as discussed below, the EPA investigated this assumption and found that permeability
19 values could be lower than the DOE assumed. Lower values allow for greater gas pressurization
20 of the WIPP and a subsequent increase in releases due to mechanisms such as spallings (U.S.
21 EPA 1998d).

22 The EPA began by investigating the permeability of borehole materials and drilling fluids in the
23 petroleum industry. Literature values for permeability of cement used in borehole applications
24 can range from 9×10^{-21} to 1×10^{-16} m²; these values are also cited in some of the publications
25 referenced in the CCA. The EPA also investigated drilling muds. Filter cake and compacted
26 clay-based drilling muds can yield permeabilities of less than 9.9×10^{-22} m² from field data for
27 11 pounds per gallon mud (U.S. EPA 1998d).

28 The EPA concluded that drilling mud circulated in Delaware Basin boreholes may not have the
29 degree of clay-based solids loading typically experienced elsewhere (as discussed in the CCA,
30 Appendix MASS, Attachment 16-3, Annex C); however, natural cuttings could contribute to
31 lower borehole permeability than that postulated by the DOE. Lower initial permeabilities, more
32 effective plug segments, mixed layers between plug components that would take time to degrade,
33 and lower fluid velocities than the DOE assumed in its calculations could significantly retard
34 plug degradation and could maintain the effective seal of the plug sequences for hundreds or
35 thousands of yrs beyond that assumed by the DOE in the CCA, Appendix MASS, Attachment
36 16-3.

37 The DOE provided a variety of plausible mechanisms to increase plug permeability, and the EPA
38 believed that this high range of permeability may be attained. However, the EPA also believed
39 there is a limited probability that the lower borehole permeability (over several hundred vertical
40 feet of borehole) would reach the relatively large permeabilities estimated by the DOE. Since
41 permeability through any given borehole will actually be controlled by the permeabilities of all
42 zones through which fluids must pass, the effective average permeability could be dominated by

1 small sections of remaining competent plug or other low permeability material. If complete
2 degradation does not occur throughout a well, or if natural materials and mud provide additional
3 layers with sealing properties, it is possible that the effective average permeability over several
4 hundred feet of abandoned borehole could remain in the range of 9×10^{-21} to 1×10^{-16} m² over a
5 period of hundreds, if not thousands, of yrs.

6 The EPA concluded that the borehole permeabilities assigned in the CCA (Appendix MASS,
7 Attachment 16-3) were consistent with the broad range of available permeability data, but the
8 DOE did not adequately consider the total range of permeability conditions that could exist in
9 boreholes. Permeabilities assigned by the DOE may therefore overestimate the degree to which
10 plugs would lose effectiveness. The EPA concluded that an alternative case could be made in
11 which many of the plugs would retain a larger degree of effectiveness. As such, a lower
12 maximum permeability value of approximately 1×10^{-17} m² (1×10^{-2} millidarcy) is quite
13 possible (particularly for long-term conditions) and may have an impact on PA results. As a
14 result, the EPA included both long- and short-term plug permeability changes in the CCA PAVT.
15 The EPA required that PA simulations be conducted with lower permeabilities (concrete element
16 of the borehole plug has a maximum of 10^{-19} m²; silty sand element of the borehole plug has a
17 maximum of 5×10^{-17} m²) to account for possible cases in which complete degradation does not
18 occur throughout a well, or natural materials and mud provide additional layers with sealing
19 properties. Results of the CCA PAVT indicate that lower borehole permeability allows greater
20 pressure buildup in the repository and, hence, greater release potential from mechanisms such as
21 spallings. However, releases predicted by the CCA PAVT were still well below the EPA's
22 release limits (U.S. DOE 1997a; U.S DOE 1997b).

23 In summary, the EPA agreed that the high permeabilities assumed by the DOE were generally
24 appropriate; however, the EPA believed it is also possible for abandoned boreholes to have a
25 lower permeability, similar to that of a recently plugged borehole. Therefore, the EPA required
26 the DOE to include larger ranges of undegraded concrete plug and long-term borehole filling
27 permeability values in the CCA PAVT (Trovato 1997). The range of 1×10^{-17} to 1×10^{-19} m²
28 was used in the CCA PAVT for an undegraded concrete plug, and the range of 1×10^{-11} to $5 \times$
29 10^{-17} m² was used in the CCA PAVT for a degraded borehole filling. The EPA found that these
30 ranges adequately cover the behavior of plugs in the Delaware Basin. The results of the CCA
31 PAVT indicated that even with these changes in the range of permeabilities for degraded
32 borehole plugs, releases did not violate the EPA's containment requirements (U.S. EPA 1998d).

33 The EPA believed that its detailed review of the DOE's borehole plugging assumptions provided
34 an adequate basis for the EPA's conclusion that the DOE's assumptions were acceptable.
35 Although the EPA originally questioned many of those assumptions, further investigations
36 substantiated many of the DOE's assumptions, and the use of modified permeability ranges in
37 the CCA PAVT did not cause releases to exceed regulatory limits.

38 **33.3.15 40 CFR § 194.33(d) DOE Methodology and Conclusions**

39 The DOE assumed that future drilling practices will be the same as current practice in terms of
40 the type and rate of drilling, emplacement of casing in boreholes, and procedures for plugging
41 and abandonment. The DOE did not include the impact of resource recovery subsequent to
42 future drilling of boreholes on the basis of low consequence. The DOE did not include the

1 effects of resource recovery techniques in the PA analysis of future human intrusion. In
 2 addition, in the deep drilling disturbed performance scenario, the DOE examined three drilling-
 3 only scenarios, but these did not incorporate resource recovery techniques. The DOE stated in
 4 the CCA, Chapter 6.0, p. 6-60, that the PA did not analyze the effects of techniques used for
 5 resource recovery subsequent to the drilling of the borehole.

6 **33.3.16 40 CFR § 194.33(d) EPA Compliance Review**

7 The EPA determined that the DOE was in accordance with the provisions of 40 CFR § 194.33(d)
 8 as the PA did not analyze the effects of resource recovery techniques in future drilling events
 9 (U.S. EPA 1998d).

10 **33.4 Changes in the CRA-2004**

11 Table 33-1 presented changes in the CRA-2004 PA that relate to drilling for resources. This
 12 represented the migration of the PA baseline from the CCA to the CRA-2004. As noted below,
 13 most changes resulted from adopting the CCA PAVT parameters as directed by the EPA. Also,
 14 unless noted below, all other aspects of compliance with section 194.33 were consistent with
 15 those presented in the CCA, and did not represent changed or updated information.

16 **Table 33-1. WIPP Project Changes and Cross References**

WIPP Project Change	CRA-2004 Cross Reference
Incorporation of 1997 CCA PAVT Parameters	
Probability of Encountering a Brine Reservoir	6.0.2.3.8, 6.4.8, 6.4.12.6
Brine Reservoir Rock Compressibility	6.4.8
Brine Reservoir Porosity	6.4.8
Drill String Angular Velocity	Appendix PA, Attachment MASS (Section 16) and Attachment PAR
Long-term Borehole Permeability	6.4.7.2
Borehole Plug Permeability	6.4.7.2
Waste Shear Strength and Erodability	Appendix PA, Attachment MASS (Section 16)
Operational Changes	
Spallings Model	6.0.2.3.2; Appendix PA (Section 4.6) and Attachment MASS-16
Drilling Rate	6.0.2.3, 6.2.5.2; Appendix DATA (Section 2 and Attachment A)
Borehole Plugs Configuration Probability	6.4.7.2

17

18 **33.5 EPA’s Evaluation of Compliance for the 2004 Recertification**

19 The EPA reviewed the DOE’s CRA-2004 documentation of continuing compliance with section
 20 194.33 and concurred that little had changed since the CCA for the consideration of drilling
 21 events. The DOE adopted the EPA’s PAVT parameter values and updated a few parameters

1 based on the data collected from the Delaware Basin Monitoring Program. The EPA also
2 concurred that the features, events, and processes (FEPs) had changed little for the CRA-2004.
3 The EPA found the DOE adequately demonstrated that it had considered inadvertent and
4 intermittent drilling into the repository as the most severe human intrusion scenario for the CRA-
5 2004 PA. The EPA concluded that exploratory and development wells were appropriately
6 included in the DOE's CRA-2004 analysis (CARD 23, U.S. EPA 2006).

7 Since the original CCA, the EPA has annually inspected the DOE's site monitoring program, in
8 particular, the Delaware Basin drilling surveillance program. Each year, the EPA found the
9 DOE's monitoring program to be adequate. The EPA found the DOE's compliance with the
10 requirements of 40 CFR § 194.33(b)(4) related to shallow drilling to be adequate. The EPA
11 found the DOE's documentation adequate to support its conclusion that drilling practices have
12 not changed since the original CCA, and that the DOE's basin surveillance program is sufficient
13 to evaluate and capture any changes in activities in the basin.

14 The EPA agreed that borehole plugging techniques assumed in the CCA and CRA-2004 PA
15 calculations have not changed, and therefore the way these were incorporated into the PA
16 calculations was appropriate. The EPA also agreed that the minor change in the occurrence
17 probability of plug configurations was appropriate and of no consequence to PA results.

18 Public comments expressed concern that the drilling rate was underestimated in the CRA-2004
19 PA given the amount of drilling currently taking place throughout the Delaware Basin.
20 Comments suggested that the drilling rate be doubled to demonstrate compliance. Although the
21 EPA determined that the DOE appropriately calculated and implemented a drilling rate of 52.2
22 boreholes/km²/year in compliance with 40 CFR § 194.33(b) for recertification, the EPA
23 requested that the DOE calculate the impacts of doubling the current drilling rate to respond to
24 stakeholder concerns.

25 The DOE performed the calculations for this analysis with the drilling rate increased to 105
26 boreholes/km²/yr for 10,000 yrs. The results of computer modeling showed that doubling the
27 drilling rate would increase releases from the repository. However, this increase is relatively
28 small and still well below the EPA's regulatory release limits (CARD 23, U.S. EPA 2006).

29 **33.6 Changes or New Information Between the CRA-2004 and the CRA-2009** 30 **(Previously: Changes or New Information Since the 2004 Recertification)**

31 There were two changes in the CRA-2009 (U.S. DOE 2009) that relate to the consideration of
32 drilling in PA. First, the drilling rate was updated based on drilling activities in the Delaware
33 Basin since the CRA-2004 in accordance with 40 CFR § 194.33(b)(3) (see Appendix PA-2009,
34 Section PA-3.3). Second, the duration of DBR was modified to reflect current industry practice,
35 in accordance with section 194.33(c)(1) (see Appendix PA-2009, Section PA-4.7.8).
36 Furthermore, because recertification applications are expected to include any relevant updated
37 activities and information since the most recent application, these changes were considered
38 necessary to comply with the provisions of 40 CFR § 194.15(a)(4).

39 The following sections describe how these two changes related to the demonstration of
40 compliance with the provisions of section 194.33. Unless noted below, all other aspects of

1 compliance with section 194.33 were consistent with that presented in the CRA-2004, and did
2 not represent changed or updated information.

3 **33.6.1 New Information Related to 40 CFR § 194.33(a) for CRA-2009**

4 Potentially disruptive events and processes (EPs) that could affect the disposal system are
5 identified, classified, and screened in Appendix PA-2004, Attachment SCR. EPs that were
6 screened into PA calculations were then incorporated into the appropriate scenarios and
7 conceptual models. For the CRA-2009, there were no changes in the EPs screened into PA, or
8 the scenarios and conceptual models that represent them. Therefore, the DOE continued to
9 comply with section 194.33(a).

10 **33.6.2 New Information Related to 40 CFR § 194.33(b) for CRA-2009**

11 There was no change in the implementation of the inadvertent human intrusion scenarios for the
12 CRA-2009. PA continued to represent inadvertent and intermittent intrusion by drilling for
13 resources as the most severe human intrusion scenario. Therefore, the DOE continued to comply
14 with section 194.33(b)(1).

15 There was no change in the implementation of the location and timing of the intrusion borehole
16 in the WIPP PA. Such events were assumed to occur randomly in space and time, as directed by
17 the above criterion. These specific PA assumptions were implemented in the code CCDFGF,
18 and described in the CCA, Chapter 6.0, Section 6.4.12. Additional details on the implementation
19 of these assumptions were found in Appendix PA-2009, Section PA.3.2. Therefore, the DOE
20 continued to comply with section 194.33(b)(2).

21 The method for determining the deep drilling rate for the WIPP PA was not changed. However,
22 the drilling rate for the CRA-2009 was different from that used in the CRA-2004. This is due to
23 the addition of recently drilled wells since the last recertification application. Derivation of the
24 drilling rate used in PA is found in the Delaware Basin Monitoring Report for 2007 (U.S. DOE
25 2007). For the CRA-2009, the drilling rate is 58.5 boreholes/km². Therefore, the DOE
26 continued to comply with section 194.33(b)(3).

27 The method for determining the shallow drilling rate for the WIPP did not change since the
28 CRA-2004. The rate of shallow drilling was 22.87 boreholes/km² and was based on information
29 provided by Hughes (Hughes 2008). The current shallow drilling rate was determined as
30 follows:

$$31 \quad \text{Drilling Rate} = \frac{\text{Total shallow boreholes} \times \text{Regulatory Period}}{\text{Area of the Delaware Basin}} \times \frac{1}{100 \text{ yrs}}$$

$$32 \quad \text{Drilling Rate} = \frac{5,284 \times 10,000 \text{ yrs}}{23,102.1 \text{ km}^2} \times \frac{1}{100 \text{ yrs}}^2$$

$$33 \quad = 22.87 \text{ shallow holes per km}^2 \text{ per } 10,000 \text{ yrs}$$

² The total shallow borehole count is derived by taking the total shallow count (6,179) as reported in U.S. DOE, Table 4 (2007), and removing sulfur holes (502), WIPP wells (199), and those holes currently being drilled or pending paperwork (194).

1 However, shallow drilling continued to be screened out of PA calculations for the CRA-2009
2 because of low consequence. Therefore, there were no changes with regard to compliance with
3 this part of the compliance criteria, and the DOE continued to comply with section 194.33(b)(4).

4 **33.6.3 New Information Related to 40 CFR § 194.33(c) for CRA-2009**

5 The Delaware Basin Monitoring Annual Report for 2007 stated that drilling practices have not
6 changed since previous reports (see U.S. DOE 2007, Section 4). However, one change was
7 made to the WIPP PA system since the CRA-2004 that related to analyzing drilling-related
8 events: the maximum time a DBR can occur was changed from 11 days to 4.5 days. The
9 maximum DBR duration is represented in PA by the parameter MAXFLOW and used in the
10 code BRAGFLO. (Kirkes 2007) documented that this change was in keeping with current
11 drilling practices within the Delaware Basin and the previous assumption of 11 days was
12 incorrect. (Kirkes and Clayton 2008) documented the impacts of reducing the maximum
13 duration of DBR and showed that this change had a very minor impact upon performance
14 predictions. Appendix PA-2009, Section PA.9.3 discussed the contribution of DBR to total
15 releases for the CRA-2009 performance calculations. Therefore, the DOE continued to comply
16 with section 194.33(c).

17 **33.6.4 New Information Related to 40 CFR § 194.33(d) for CRA-2009**

18 No changes occurred with respect to the WIPP's approach to compliance with this requirement.
19 As in previous applications, certain EPs that relate to the extraction and production of resources
20 can be screened out of PA calculations. Appendix SCR-2009 stated that the human-related FEPs
21 H19, "Explosions for Resource Recovery," H25, "Oil and Gas Extraction," and H26,
22 "Groundwater Extraction," were screened out according to the exclusion afforded by the
23 provision of section 194.33(d), as these processes directly related to the recovery of resources
24 subsequent to drilling. Three new FEPs for the CRA-2009 were also screened out according to
25 the criteria of section 194.33(d): H60, "Liquid Waste Disposal—inside the WIPP boundary (IB),"
26 H61, "Enhanced Oil and Gas Production—IB," and H62 "Hydrocarbon Storage—IB," were
27 screened out for the future time frame using this regulatory provision. Therefore, the DOE
28 continued to comply with section 194.33(d).

29 **33.7 EPA's Evaluation of Compliance for the CRA-2009**

30 The EPA verified that the DOE continues to consider the full spectrum of inadvertent and
31 intermittent human intrusion scenarios as done in the CCA PA. The EPA found that the DOE
32 adequately demonstrated that it had considered inadvertent and intermittent drilling into the
33 repository as the most severe human intrusion scenario for the CRA-2009. The EPA continued
34 to conclude that exploratory and development wells were appropriately included in the DOE's
35 CRA-2009 analysis.

36 The EPA also concluded that borehole plugging techniques used in the CCA, CRA-2004, and
37 CRA-2009 did not change and were appropriately incorporated into PA calculations. Based on
38 its review and evaluation of this information, the EPA found that the DOE continued to comply
39 with the requirements of section 194.33 (U.S. EPA 2010).

1 **33.8 Changes or New Information Since the CRA-2009**

2 There are three changes in the CRA-2014 that relate to the consideration of drilling in PA. First,
3 the probability that a drilling intrusion into the repository will also intercept pressurized brine
4 beneath the repository has been updated (see Section 33.8.1). Second, the drilling rate is updated
5 based on drilling activities in the Delaware Basin since the CRA-2009 in accordance with section
6 194.33(b)(3) (see Section 33.8.2). Third, the plugging patterns employed in PA have been
7 updated (see discussion in Section 33.8.3). Each of these changes is the result of incorporating
8 newly gathered monitoring data into PA models and is considered necessary to comply with the
9 provisions of section 194.15(a)(4).

10 The following sections describe how these three changes relate to the demonstration of
11 compliance with the provisions of section 194.33.

12 **33.8.1 New Information Related to 40 CFR § 194.33(a)**

13 Potentially disruptive EPs that could affect the disposal system are identified, classified, and
14 screened in the Appendix SCR-2014. EPs that are screened into PA calculations are then
15 incorporated into the appropriate scenarios and conceptual models. For the CRA-2014, there
16 were no changes in the EPs screened into PA, or the scenarios and conceptual models that
17 represent them. However, there has been an update to the PA parameter that represents the
18 probability that an inadvertent drilling intrusion will also intercept pressurized brine beneath the
19 repository. The update to this parameter results from a re-examination of existing data while
20 also including a greatly expanded set of drilling data for locations adjacent to the WIPP site that
21 were not available for the development of the previous parameter distribution. (Kirchner et al.
22 2012) describes the update to this PA parameter. The DOE continues to comply with section
23 194.33(a).

24 **33.8.2 New Information Related to 40 CFR § 194.33(b)**

25 There is no change in the implementation of the inadvertent human intrusion scenarios for the
26 CRA-2014. PA continues to represent inadvertent and intermittent intrusion by drilling for
27 resources as the most severe human intrusion scenario. Therefore, the DOE continued to comply
28 with section 194.33(b)(1).

29 There is no change in the implementation of the location and timing of the intrusion borehole in
30 the WIPP PA. Such events are assumed to occur randomly in space and time, as directed by
31 section 194.33(b)(2). These specific PA assumptions are implemented in the code CCDFGF.
32 Additional details on the implementation of these assumptions are found in Appendix PA-2014,
33 Section PA.3.2. Therefore, the DOE continues to comply with section 194.33(b)(2).

34 The method for determining the deep drilling rate for the WIPP PA has not changed for the
35 CRA-2014. However, the drilling rate for the CRA-2014 has been updated. Derivation of the
36 drilling rate used in PA is found in the Delaware Basin Monitoring Report for 2012 (U.S. DOE
37 2012). For the CRA-2014, the drilling rate is 67.3 boreholes/km², an increase from the previous
38 value of 59.8 boreholes/km² for the CRA-2009 PABC. Therefore, the DOE continues to comply
39 with section 194.33(b)(3).

1 The method for determining the shallow drilling rate for the WIPP has not changed since the
2 CRA-2009. The rate of shallow drilling was 28.8 boreholes/km² and is based on information in
3 (U.S. DOE 2012). However, shallow drilling continues to be screened out of PA calculations for
4 the CRA-2014 because of low consequence. Therefore, there are no changes with regard to
5 compliance with this part of the compliance criteria and the DOE continues to comply with
6 section 194.33(b)(4).

7 **33.8.3 New Information Related to 40 CFR § 194.33(c)**

8 The U.S. DOE (2012) states that drilling practices have not changed since previous reports.
9 Borehole diameters, depths, and plugging methods have not changed since the last
10 recertification. However, the plug placement, types, and frequencies have changed slightly since
11 the CRA-2009 due to what is considered a normal fluctuation in plugging and abandonment
12 activities. Table 10 of U.S. DOE (2012) shows the historical changes in plug placement and
13 types since the CCA. The plug types (i.e., number of plugs within the wellbore) are based on
14 actual plugging data from the WIPP vicinity. The percentage of boreholes that are plugged
15 through the entire salt section has increased to 4%, an increase of 1.8%. The percentage of
16 boreholes with a plug between the repository and a hypothetical brine pocket is 36.6%, an
17 increase from the previous value of 32.6%. The remaining plug configuration is now 59.4%,
18 down from the previous value of 65.2%. Table 2-5 of Camphouse (Camphouse 2013) describes
19 how these new plugging frequencies are incorporated into PA. Therefore, the DOE continues to
20 comply with section 194.33(c).

21 **33.8.4 New Information Related to 40 CFR § 194.33(d)**

22 No changes occurred with respect to the WIPP's approach to compliance with this requirement.
23 As in previous applications, certain EPs that relate to the extraction and production of resources
24 can be screened out of PA calculations on the provisions of section 194.33(d). Appendix SCR-
25 2014 states that the human-related FEPs H19, "Explosions for Resource Recovery," H25, "Oil
26 and Gas Extraction," H26, "Groundwater Extraction," H60, "Liquid Waste Disposal-IB," H61,
27 "Enhanced Oil and Gas Production-IB," and H62 "Hydrocarbon Storage-IB," are screened out
28 according to the exclusion afforded by the provision of section 194.33(d), as these processes
29 directly relate to the recovery of resources subsequent to drilling. Therefore, the DOE continues
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