FINAL
ENVIRONMENTAL IMPACT STATEMENT

Waste Isolation Pilot Plant

Volume 1 of 2

October 1980

U.S. DEPARTMENT OF ENERGY
Assistant Secretary for Defense Programs
Washington, D.C. 20585

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Foreword

In accordance with the National Environmental Policy Act (NEPA) of 1969, the U.S. Department of Energy (DOE) has prepared this document as environmental input to future decisions regarding the Waste Isolation Pilot Plant (WIPP), which would include the disposal of transuranic waste, as currently authorized. The alternatives covered in this document are the following:

1. Continue storing transuranic (TRU) waste at the Idaho National Engineering Laboratory (INEL) as it is now or with improved confinement.

2. Proceed with WIPP at the Los Medanos site in southeastern New Mexico, as currently authorized.

3. Dispose of TRU waste in the first available repository for high-level waste. The Los Medanos site would be investigated for its potential suitability as a candidate site. This is administration policy and is the alternative preferred by the DOE.

4. Delay the WIPP to allow other candidate sites to be evaluated for TRU-waste disposal.

This final environmental impact statement (FEIS) for the WIPP project is a revision of the draft environmental impact statement (DEIS) published in April 1979. It includes responses to comments received from the public and from government agencies, in writing and in a series of public hearings, and has been modified to reflect changing policies and legislative requirements.

Two principal differences between this FEIS and the DEIS arise from the deletion of an intermediate-scale facility for the disposal of spent fuel and licensing from the WIPP project, as directed by the DOE authorizing legislation for fiscal year 1980. Another difference is that the WIPP project, the preferred alternative in the DEIS, is now termed the authorized alternative. The preferred alternative is to continue storing TRU waste at the INEL until a high-level-waste repository is available to receive it, this time expected to be between 1997 and 2006. The preferred alternative is consistent with the President's message to Congress of February 12, 1980, establishing a comprehensive national program for the management of radioactive waste.

If this preferred alternative is pursued, additional NEPA documentation will be prepared for further site investigation and for decisions on the qualification of the Los Medanos site as a candidate for a high-level-waste repository. In all cases, future activities related to the Los Medanos site would be done in cooperation with the State of New Mexico.

The analysis of the authorized WIPP project is to provide input to decisions concerning TRU-waste disposal and associated experiments. To provide sufficient input for these decisions, this document also analyzes the radiological consequences of waste transportation and processing. Nevertheless, it is not intended to provide sufficient environmental analysis for decisions on actual routes or methods for transporting material to the repository or for
decisions on the construction of facilities for processing the waste destined for the repository. These decisions will be addressed in subsequent documents.

The WIPP authorized alternative includes a site and preliminary-design validation (SPDV) program in which two deep shafts and an underground experimental area would be constructed. This program would allow the DOE to confirm the geologic adequacy of the Los Medanos site before a decision to proceed with full construction. Although designed to meet the requirements of the WIPP authorized alternative, the SPDV program would be compatible with the characterization activities that would be needed to qualify the Los Medanos site for a high-level-waste repository under the preferred alternative. Similarly, the technical information gained from the SPDV program could aid in the comparison of site adequacy intended by the fourth alternative (i.e., to delay the WIPP pending the evaluation of other candidate sites).

This environmental impact statement is arranged in the following manner: Chapter 1 is an overall summary of the analysis contained in the document. Chapters 2 and 4 set forth the objectives of the national waste-management program and analyze the full spectrum of reasonable alternatives for meeting these objectives, including the WIPP. Chapter 5 presents the interim waste-acceptance criteria and waste-form alternatives for the WIPP. Chapters 6 through 13 provide a detailed description and environmental analysis of the WIPP repository and its site. Chapter 14 describes the permits and approvals necessary for the WIPP and the interactions that have taken place with Federal, State, and local authorities and with the general public in connection with the repository. Chapter 15 analyzes the many comments received on the DEIS and tells what has been done in this FEIS in response. The appendices contain data and discussions in support of the material in the text.
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1 Summary

1.1 BACKGROUND

This document provides environmental input for certain decisions in the U.S. Department of Energy (DOE) program for managing the transuranic radioactive waste generated in the national defense program. This final environmental impact statement was preceded by a draft statement published by the DOE in April 1979.

Large quantities of radioactive waste have resulted from the production of nuclear weapons and the operation of military reactors in national defense programs. This waste includes both high-level waste (HLW) and transuranic (TRU) waste. (These terms are defined in the main text of this document and in the glossary.) The earliest decision on managing these wastes was made in the mid-1940s: to store high-level waste as liquids in tanks and to bury other waste in trenches. In the mid-1950s, a committee of the National Academy of Sciences suggested salt formations for the permanent disposal of high-level waste. Studies of salt, including experiments in a salt mine in central Kansas, led to a 1970 proposal to establish a high-level-waste repository in that mine; this proposal, however, foundered for a variety of technical reasons.

After the Kansas site was abandoned, there was a renewed examination of possible repository sites. Progressive elimination of less desirable sites led to the bedded salt of southeastern New Mexico and to the Los Medanos site in Eddy County, New Mexico. Work started in 1975 on a conceptual design for a repository at the Los Medanos site, primarily to dispose of TRU waste stored in retrievable form at the Idaho National Engineering Laboratory. The storage of this waste had begun in 1970 with a decision by the Atomic Energy Commission to store this waste by methods designed to keep it retrievable for at least 20 years rather than to continue shallow land burial.

Current legislation authorizes the construction of the Waste Isolation Pilot Plant (WIPP) as a defense activity of the DOE. The WIPP mission, as defined in this legislation, is to provide a research and development facility to demonstrate the safe disposal of radioactive wastes resulting from the defense activities and programs of the United States.

The legislation appropriating funds to the DOE for fiscal year 1980 (PL 96-69) prohibited the expenditure of funds appropriated to the DOE under that act for any purpose related to the licensing of the WIPP by the Nuclear Regulatory Commission or to the disposal at the Los Medanos site of radioactive waste not resulting from the national defense activities of the DOE. Furthermore, that year's authorization act for the DOE's national security and military applications programs (PL 96-164) defined the WIPP so as to limit it to activities involving defense-related radioactive waste.

In the meantime, studies concerned with repositories for commercially generated radioactive waste continue under the National Waste Terminal Storage program. This program is considering sites in various regions and media.
On February 12, 1980, President Carter sent a special message to Congress (reproduced in Appendix C) establishing the nation's first comprehensive program for the management of radioactive waste. This message was consistent with the broad consensus that evolved from the efforts of the Interagency Review Group on Nuclear Waste Management.* The President decided that all repositories for the permanent disposal of highly radioactive waste should be licensed. He directed the DOE to expand and diversify its program of geologic investigations before selecting a specific site for repository development. He decided the WIPP project should be canceled and that defense and commercial waste should both be placed in the same repositories. The preferred alternative identified in this final environmental impact statement, disposal of TRU waste in the first available high-level-waste repository, is consistent with the President's proposed program.

In accordance with the Impoundment Control Act of 1974, on March 4, 1980, President Carter sent to Congress a proposal to rescind funds appropriated for the WIPP in fiscal year 1980. The proposal was not acted on by Congress.

This document examines the impacts of the preferred alternative, as well as the authorized WIPP project and other alternative plans, and compares the impacts of the alternatives.

1.2 ALTERNATIVES

This environmental impact statement analyzes alternatives for the long-term disposal of the TRU waste stored retrievably at the Idaho National Engineering Laboratory. It also considers potential alternative uses of the Los Medanos site. The use of the Los Medanos site in southeastern New Mexico for the construction and operation of a facility designed for the disposal of TRU waste and experiments with high-level radioactive waste is designated the authorized alternative. The other alternatives are evaluated in comparison with this alternative.

The alternatives considered in this document are as follows:

1. No action. The TRU waste remains stored at the Idaho National Engineering Laboratory as it is now or with improved confinement.

2. Construction of the WIPP facility at the Los Medanos site in southeastern New Mexico. This is the alternative authorized by legislation. The WIPP would include a 100-acre mined repository for the demonstration disposal of defense-program TRU waste, including the waste stored retrievably in Idaho, and a 20-acre underground area for research and development on the disposal of defense-program high-level waste.

*The Interagency Review Group on Nuclear Waste Management, established by President Carter in March 1978, was made up of representatives of 14 government agencies. Its charter was to make recommendations for a national policy for the management of radioactive waste and supporting programs.
3. Disposal of TRU waste stored at the Idaho National Engineering Labora-
tory in the first available repository for high-level waste. The Los
Medanos site would continue to be protected and investigated to deter-
mine its potential suitability as a candidate site for a high-level-
waste repository. This is the alternative preferred by the DOE. By
1985 to 1989, four or five sites potentially suitable for a high-
level-waste repository should have been found from among those exam-
ined in various media—bedded salt, domed salt, basalt, granite,
shale, and tuff. Defense-program TRU waste would be disposed of in a
high-level-waste repository built at one such site, planned to begin
operation between 1997 and 2006.

4. Delay of the WIPP facility. By 1984 or so, evaluations of salt-dome
and basalt sites should have been completed, allowing these sites to
be considered, in addition to the Los Medanos site, in deciding on the
location of a WIPP-like facility.

1.3 THE LOS MEDANOS SITE

The Los Medanos site is in southeastern New Mexico, about 25 miles east of
Carlsbad. Its area is 18,960 acres, all Federal and State land, of which
nearly 17,000 acres would be used for buffer zones around an underground
repository. It has been extensively investigated and is a potential site for
a repository under alternatives 2, 3, and 4.

The site is on a plateau east of the Pecos River, an area of rolling sand-
covered hills and sand dunes with desert vegetation. The land is used for
grazing at a density of about six cattle per square mile.

Sixteen people live within 10 miles of the center of the site; approxi-
mately 94,000 people live within 50 miles. Basic industries in the area are
mining, manufacturing, and agriculture. Tourism is important because of the
nearness of the Carlsbad Caverns National Park (41 miles west-southwest of the
site and west of the Pecos River).

Southeastern New Mexico is arid. There is a wet season in late summer,
but the total rainfall at the site is only about 13 inches a year. Winds are
dominantly from the south to southeast throughout the year, although the storm
winds of winter and spring tend to come from the west.

Geology

The site is in the north-central part of the Delaware basin, a region in
which evaporation in a shallow sea deposited about 3600 feet of evaporites
during the Permian period 280 to 225 million years ago. A repository at this
site would be built in the nearly pure salt of the Salado Formation, itself
almost 2000 feet thick, with a mined disposal level 2150 feet below the sur-
face.

Potash minerals and hydrocarbons (oil and gas) are important resources in
the region. The former occur sporadically in a layer 800 to 1000 feet below
the surface, the latter in various strata from 4000 to 14,000 feet below the surface. There appear to be no economic reserves of crude oil at the site, but there is natural gas amounting to about 0.02% of U.S. reserves. The Carlsbad potash district is the principal domestic source of sylvite and langbeinite for fertilizers; the langbeinite minerals of the area may be unique in the free world. Langbeinite fertilizers are used where crops cannot tolerate the addition of chlorides. However, similar chloride-free fertilizers can be made from other minerals.

The site is in an area of low seismicity.

Hydrology

The Pecos River is 14 miles to the southwest, but there is no integrated surface drainage leading from the site to the river. The principal groundwater aquifer of the region is the Capitan Formation about 10 miles to the north. Aquifers at the site itself yield little water, and this water is of low quality.

Underneath the evaporite formations, there are about 3000 feet of rocks bearing brackish water. This water flows slowly toward the northeast, with some connections to the base of the Capitan. The evaporite formations themselves contain no circulating groundwater, although isolated pockets of pressurized brine have been found below the Salado. Above the salt-bearing formations there are two beds of dolomite that bear water sometimes used for stock. This water flows to the southwest, finally discharging in brine springs along the Pecos River.

Underground dissolution of salt is still an active process in the region. At the site itself, dissolution has removed some salt from above the Salado, but essentially no Salado salt. The shallow-dissolution front at the top of the Salado is about 2 miles west of the center of the site and is advancing horizontally along the top of the Salado salt toward the east at a rate estimated to be 6 to 8 miles per million years. The average vertical rate of dissolution, downward into the Salado salt, is about 0.33 to 0.50 foot per 1000 years. At these rates the zone of salt considered for a repository at the Los Medanos site would remain unaffected for 2 to 3 million years.

The possibility of dissolution at the base of the evaporites has been under investigation because this process appears to be active to the south in Texas. According to the investigations to date, this deep dissolution is not active within 10 miles of the site.

1.4 ENVIRONMENTAL EVALUATION OF ALTERNATIVES

This section compares the environmental impacts of the four alternatives. Alternative 2 is taken as the reference case for this comparison; its environmental impacts are evaluated in this statement. The costs and impacts of the high-level-waste repositories called for in alternative 3 are taken primarily from the draft generic environmental impact statement on the management of commercially generated radioactive waste (DOE, 1979).
Alternative 1: No action

Transuranic waste would be maintained at present storage sites at the Idaho National Engineering Laboratory, possibly with improved confinement. Because there are no locations suitable for deep geologic disposal at the Idaho National Engineering Laboratory, the waste would remain near the surface. No action would be taken on TRU-waste disposal at the Los Medanos site.

In the short term, the radiological consequences of no action are small. At the Idaho National Engineering Laboratory doses to individuals of no more than 0.0000036 rem per year could be expected. In the long term, on the other hand, some natural events that might produce large exposures are probable. The Laboratory is at the edge of the Arco Volcanic Rift Zone, which has been active as recently as 10,500 years ago and is likely to be the scene of volcanic action in the future. Individuals could receive 50-year radiation-dose commitments as high as 90 rem to the lung if volcanic activity disrupts the stored waste. Inadvertent human intrusion into the waste could produce individual dose commitments of up to 700 rem to the lung, with current storage methods. However, with improved confinement, the maximum individual 50-year radiation-dose commitments resulting from volcanic activity and inadvertent intrusion would be reduced by a factor of 100.

Alternative 2: The authorized WIPP facility

The authorized WIPP facility would consist of both surface and underground facilities, including a waste-handling building, an underground-personnel building to support underground construction, an administration building, four shafts to the underground area, underground openings at a single level for waste disposal and for experiments, and various support structures. There would be a storage pile for mined rock (primarily salt), an evaporation pond for runoff from the mined-rock pile, a sewage-treatment plant, a disposal area for construction spoils, and a landfill for sanitary wastes. The construction of the facility would take 4.5 years, and the plant would be designed for an operating life of about 25 years. The facility would be operational in 1987.

The development of the WIPP would occur in two distinct phases: (1) site and preliminary-design validation (SPDV), in which two deep shafts and an underground experimental area would be constructed; and (2) full construction in which the required surface and underground facilities and the remaining shafts would be built. The SPDV program has been planned to confirm the geologic adequacy of the site and to verify the engineering properties of the salt at the depth of the WIPP repository. After completion of the site verification activities, this environmental impact statement would be supplemented before a decision on the construction of the WIPP facility, if significant new information were developed during the SPDV program. The SPDV-program plan calls for a 2-year period for construction and site validation and an operational period of up to 5 years for design validation. Although designed to meet WIPP requirements, the SPDV program would be compatible with the characterization activities that would be needed to qualify the Los Medanos site for a high-level-waste repository, if exploration at repository depth should be required.

Over its 25-year operating life, the WIPP could receive about 6.2 million cubic feet of contact-handled TRU waste and as much as 250,000 cubic feet of remotely handled TRU waste. This would account for all of the TRU waste currently held in interim storage in Idaho, two-thirds of that expected to be
generated at all DOE facilities between now and 1990, and all of that expected to be produced from 1990 through 2003. In addition, the WIPP could receive about 150 cubic feet of high-level waste for experiments.

The environmental impacts of both the SPDV program and the construction and operation of the complete facility have been examined. The impacts of the SPDV program are described in this document; the impact analyses are presented in greater detail in a technical report prepared for the DOE (Brausch et al., 1980).

The physical impacts of the SPDV program would be similar to those that accompany any small mining project: locally increased noise levels, local degradation of air quality from dust, disturbance of vegetation and wildlife habitat, and increased soil erosion. None of these impacts are judged to be significant. The noise levels generated could disturb local residents. The air pollution produced would not cause significant deterioration of air quality or result in violations of Federal or State air-quality standards. The increases in noise and air pollution would be short-lived, lasting only the 2 years or so of SPDV construction. Longer-term impacts on vegetation and wildlife would occur because of clearing about 67 acres of their present vegetation and removing this land from grazing. Some of this land (15 acres) would be removed for a very long time because it would be sterilized by salt. Access to the mineral and energy resources at the Los Medanos site would be denied during the SPDV program, but in the event that this site were not considered further for a repository these resources would again become available.

The socioeconomic impacts of SPDV activities, either beneficial or adverse, would be minimal because of the small size and short duration of stay of the SPDV work force. The SPDV program would require about $54 million (1979 dollars) to design and build and about $5 million a year to operate. If the WIPP or a high-level-waste repository were constructed at the Los Medanos site, after site validation the SPDV shafts and underground development would become a part of the complete facility.

Because no radioactive materials would be used in the SPDV program, there would be no radiological consequences.

The physical impacts of developing the complete WIPP facility would include the removal of 1072 acres of land from grazing and the denial of access to some subsurface minerals. Some of this land (37 acres) would be removed from grazing for a very long time because it would be sterilized by the salt stored on its surface. The important mineral reserve is langbeinite, a mineral used for fertilizer where chlorides cannot be used. Access to an estimated 3% to 10% of the U.S. reserves of this mineral would be denied throughout the operating life of the WIPP, and strict controls on its removal would be enforced after operations were completed. Although langbeinite is useful, similar minerals produced commercially from brine lakes can be used in its place.

The authorized WIPP facility would cost about $500 million (1979 dollars) to design and build and $24 million a year to operate. Jobs created directly and indirectly would peak at about 2100 during construction and drop to 950 during operation.
Transportation accidents of extreme severity, though not expected to occur, were postulated to analyze the worst possible consequences of transporting waste to the WIPP. Such an accident in the transportation of the experimental high-level waste could deliver to individuals a 50-year radiation-dose commitment that might reach seven times the dose delivered by natural background radiation. In an accident during the shipment of TRU waste, the maximally exposed individual could receive a dose 3.4 times that from background sources. The relation of radiation doses to health effects is discussed in Appendix 0.

During operation, the most severe credible accident would be an underground fire in the disposal area for contact-handled TRU waste. The 50-year radiation-dose commitment received by the maximally exposed individual would be about 0.0001% of the dose from natural background radiation; this dose would be delivered to the bone.

After the WIPP has ceased operation and is closed, no release of radioactive material would be expected. Nevertheless, if someone were to drill directly into the stored TRU waste 100 years later, the geologist on the drill crew could be exposed to a whole-body dose of about 0.0015 rem. This dose is about 1.5% of the annual dose received from natural background radiation. Even if the worst imaginable release into groundwater occurred, the consequences would be very small; the radioactivity discharged into the Pecos River would deliver an annual bone dose of only 0.00003 rem to the person receiving the highest exposure. This is 0.03% of the dose he would receive from natural background radiation.

Included in the WIPP design are features that would reduce or mitigate the potential environmental impacts of facility construction and operation. The mitigation measures to be employed would reduce physical impacts during construction and operation by controlling air, water, and noise pollution and would restore the site to natural conditions after the facility is decommissioned. Radiological impacts during operations would be reduced by design features, such as high-efficiency particulate air (HEPA) filters, that would limit the amount of radioactivity released to the environment. In addition, potential radiological impacts would be mitigated by establishing detailed operating procedures to decrease the probability of accidents, by developing security measures to lessen the chances of intentional destructive acts, and by developing emergency procedures to reduce the effects of accidents. To enhance long-term waste isolation, the WIPP design would include warning monuments and the maintenance of records to aid in preserving knowledge of the repository and to reduce the probability of accidental intrusions.

Alternative 3: The preferred alternative--combine the authorized WIPP activities with the first available repository for high-level waste.

In this alternative, there is no separate defense-waste facility. A number of potential sites for a repository for both TRU waste and high-level waste will be located, characterized, and evaluated. The Los Medanos site may be included in this evaluation; the SDPV program described for alternative 2 would be compatible with the site-characterization studies that would be required to qualify this site for a combined TRU-waste and high-level-waste repository. The other sites will be in a variety of host rocks such as bedded salt, salt domes, basalt, granite, shale, and tuff. When four or five sites have been found potentially suitable, one or more will be selected for
development. This alternative is consistent with the program proposed by the
President and that described by the DOE in its statement of position on the
Nuclear Repository Commission's Proposed Rulemaking on the Storage and Dis-
posal of Nuclear Waste (DOE, 1980). Subsequent environmental impact state-
ments are planned to support DOE decisions on reserving candidate sites for
possible selection in the high-level-waste repository program. The first
high-level-waste repository would be operational between 1997 and 2006.

This environmental impact statement discusses a conceptual repository in
salt and a conceptual repository in basalt; a repository in other media would
entail different impacts, which can be accurately predicted only after further
study of these media and the identification of specific sites. The delay
inherent in this alternative means that the Idaho TRU waste would remain
longer in its present storage, increasing by about 10% per year. Barring a
natural catastrophe, leaving it there for a short time would entail no sig-
nificant consequences. The environmental impacts of the SPDV program con-
ducted at the Los Medanos site would not be changed in this alternative from
those described for this activity under alternative 2 (see also Brausch et
al., 1980).

At the high-level-waste repository, the land required may be increased by
not more than 6% with the addition of TRU waste, but combining TRU waste and
high-level waste in one repository would decrease the overall land use by
about 15%. The quantity of mined rock would increase by 3% to 7% at the high-
level-waste site but remain basically unchanged overall. By including a TRU-
repository, the construction and operating costs at the high-level-waste site
would be increased by 8% to 25% and 15% to 30%, respectively, but de-
creased in comparison to the cost of separate repositories. The number of
workers at the high-level-waste site would increase by 27% to 35%, but would
decrease by 10% overall.

Transportation routes vary depending on the site selected for the combined
repository. The consequences of individual accidents would remain essen-
tially the same. There is no reason to expect any change in the probabilities
of operational accidents.

Under alternative 3, the Los Medanos site could become a potential site
for a commercial-high-level-waste (HLW) repository that would include the
disposal of defense TRU waste. The characteristics of the Los Medanos site do
not appear to conflict with the draft criteria of the National Waste Terminal
Storage (NWTS) program for qualifying sites for the disposal of commercially
generated high-level waste (ONWI, 1980). Moreover, although the analyses of
environmental impacts have focused on the use of the site for TRU waste,
interpretations of the results of these evaluations have not developed any
information that would eliminate the Los Medanos site as a potential site for
an HLW facility. However, before a decision to "bank" the Los Medanos site
under the NWTS program, an environmental impact statement would be prepared in
accordance with the National Environmental Policy Act strategy set forth in
the DOE's statement of position on the Nuclear Regulatory Commission's Pro-
posed Rulemaking (DOE, 1980).

In the long term, no release of radioactivity is expected from a reposi-
tory at any candidate site. The credible events or processes that might
imperil the integrity of a repository would differ with the site, and analyses

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of the consequences of such phenomena at potential sites have not generally been performed. However, any potential site will be subjected to these analyses.

Alternative 4: A defense-waste facility built after the consideration of sites in addition to the Los Medanos site

This alternative is in essence alternative 2 delayed. The SPDV program described for the authorized WIPP alternative (alternative 2) could aid in the comparison of site adequacy intended under this alternative. During the delay, the Idaho TRU waste would remain in its present storage, with no significant consequences. The quantity of defense TRU waste stored at the surface would increase by about 10% per year.

The physical impacts of this alternative would be about the same as those of alternative 2 with respect to land use, resources used, effluents, and mined-rock disposal. If the repository were constructed in the salt domes inland of the Gulf of Mexico or in the basalt at Hanford, the conflict with mineral resources would potentially be reduced. However, the salt in domes is itself a resource. The environmental impacts of the SPDV program at the Los Medanos site would remain the same for this alternative as those described for the authorized WIPP alternative (see also Brausch et al., 1980).

Because the transportation routes from Idaho would be longer to a salt-dome repository, the probability of transportation accidents would be increased; the reverse would be true of a basalt repository. The predicted consequences of an accident and the radiation doses delivered to individual persons during normal transportation would remain basically unchanged, because the consequences are calculated under the assumption that the waste packaging alone provides the relied on containment.

Individual radiation exposures during plant operation (under both normal and postulated-accident conditions) would not be expected to change; population exposures would be higher in the vicinity of salt-dome and basalt repositories because of higher population densities.

There would be no changes in the predicted long-term consequences of a delayed TRU-waste repository if it were constructed at the Los Medanos site.

Although the actual construction and operating costs of a delayed TRU-waste repository would not be expected to change drastically from those of alternative 2 (if the costs are calculated in constant dollars), the overall cost of alternative 4 would be significantly higher. These increased costs would include the cost of storing increasing quantities of TRU waste at the Idaho National Engineering Laboratory and the cost of closing out and restarting the program. The cost of closing out the present effort is estimated to be about $3 million; starting the project up again, either at the Los Medanos site or elsewhere, could cost considerably more.
1.5 CONCLUSIONS

The alternative of no action (alternative 1) is unacceptable in the long term because it leaves the TRU waste stored near the surface at the Idaho National Engineering Laboratory, exposed to possible volcanic action or human intrusion.

The remaining three alternatives are predicted to have impacts that are small both in the short term during construction and operation and in the more distant future, and none of them is so clearly superior environmentally to the others that it can be selected on environmental grounds alone; any of these three alternatives can be carried out in a safe and environmentally acceptable manner. If the SPDU program is conducted, its impact at the Los Medanos site would be the same regardless of which of these three alternatives is selected for long-term waste disposal.

Alternatively, the preferred alternative, is consistent with the comprehensive radioactive waste management program proposed by the President. Its predicted environmental impacts are generally small. It may deny access to some U.S. mineral resources, depending on the site selected for the combined repository. Combining TRU- and high-level-waste repositories would use less land than separate repositories. The first high-level-waste repository would be available between 1997 and 2006.

Alternative 2, the authorized alternative, is consistent with authorization and appropriation acts. The impacts predicted for it are also generally small. The use of the Los Medanos site in southeastern New Mexico would deny access to 3% to 10% of the U.S. reserves of the mineral langbeinite for the operating life of the repository and require strict controls on its extraction thereafter. The WIPP facility would be operational in 1987.

The radiological consequences of extremely unlikely accidents during the transportation of high-level waste could be severe, but they would be similar regardless of when or where the repository is built. The probabilities and the overall population doses would change depending on the location of the repository, but the radiation doses received by the maximally exposed individual would be the same.

Alternative 4, though an environmentally feasible alternative, is consistent neither with legislation nor with the President's program. Other than additional delay in removal of the TRU waste from Idaho, its impacts would be like those of alternative 2 if the Los Medanos site were selected after comparison with other sites.
REFERENCES FOR CHAPTER 1


ONWI (Office of Nuclear Waste Isolation), 1980. NWTS Criteria for the Geologic Disposal of Nuclear Wastes: Site-Qualification Criteria, ONWI-33(2) (draft), Battelle Memorial Institute, Columbus, Ohio.
2 Background

This chapter presents information helpful in understanding the rest of this environmental impact statement. It begins by explaining the decisions for which the statement provides environmental information and by outlining in general terms the contents of the statement (Section 2.1). Then Section 2.2 reviews the investigations that have led to the consideration of a particular place, an area called Los Medanos, as the site for the WIPP facility. Then Section 2.3 describes the particular kind of radioactive waste that the statement principally deals with.

2.1 BRIEF INTRODUCTION TO THIS DOCUMENT

Since the early 1940s, the United States has been generating radioactive waste in national defense programs, including the production of nuclear weapons and the operation of military reactors. Because much of this radioactive waste is hazardous enough to require isolation from the biosphere, it has been stored on Government reservations, either buried in trenches or held in specially designed interim-storage areas. The U.S. Department of Energy (DOE) is responsible for developing and implementing methods for the safe and environmentally acceptable disposal of this waste.

During the last two decades, techniques for the disposal of radioactive waste have been studied through exploration, laboratory experiments, field tests, and analyses. Those efforts led the Energy Research and Development Administration, the predecessor of the DOE, to propose that a repository for defense waste, the Waste Isolation Pilot Plant (WIPP), be built near Carlsbad, New Mexico, in the area called Los Medanos. According to the fiscal year 1980 authorizing legislation (PL 96-164), the WIPP is "for the express purpose of providing a research and development facility to demonstrate the safe disposal of radioactive wastes resulting from the defense activities and programs of the United States; exempted from regulation by the Nuclear Regulatory Commission." The design of the WIPP, providing for the initially retrievable disposal of defense transuranic (TRU) waste and for a research-and-development facility for defense-program high-level waste (HLW), is consistent with that authorization.

On February 12, 1980, President Carter sent a special message to the Congress establishing the nation's first comprehensive program for the management of radioactive waste. This program is consistent with the broad consensus that evolved from the efforts of the Interagency Review Group (IRG) on Nuclear Waste Management.* The President decided that all repositories for the permanent

*The Interagency Review Group on Nuclear Waste Management, established by President Carter in March 1978, was made up of representatives of 14 government agencies. Its charter was to make recommendations on a national policy for the management of radioactive waste and supporting programs (IRG, 1979).
disposal of highly radioactive waste should be licensed. He directed the DOE to expand and diversify its program of geologic investigation before selecting a specific site for a repository. He decided that the WIPP project should be canceled and that defense and commercial waste should not be placed in the same repository. The full text of the President's message is in Appendix C.

In accordance with the Impoundment Control Act of 1974, on March 4, 1980, President Carter sent to Congress a proposal to rescind funds appropriated for the WIPP. The proposal was not acted on by Congress; consequently the DOE is required to continue project activities.

This document examines and compares the impacts of four alternatives for managing the TRU waste stored at the Idaho National Engineering Laboratory (INEL). The preferred alternative, the disposal of the TRU waste in the first available HLW repository, is consistent with the President's proposed program. The legislatively authorized alternative is to build an unlicensed demonstration repository for defense waste, according to a completed preliminary design, at the Los Medanos site in southeastern New Mexico.

2.1.1 Decisions for Which This Environmental Impact Statement Provides Environmental Input

This environmental impact statement (EIS), prepared in accordance with the requirements of the National Environmental Policy Act (NEPA) of 1969, provides environmental information for the following decisions:

1. What should be the strategy for the long-term management of the TRU waste stored at the INEL?

2. Should the TRU waste stored at the INEL be disposed of in the first available HLW repository or in a repository for TRU waste only, such as the authorized WIPP facility?

3. Should the WIPP facility at the Los Medanos site be constructed and operated?

4. If the WIPP facility is not to be constructed at the Los Medanos site, should the site be retained to preserve the option of characterizing it as a potential site for a combined TRU-HLW repository?

If the answer to the fourth question is yes, additional NEPA documentation will be prepared prior to decisions on the qualification of the Los Medanos site as a candidate for an HLW repository. The qualification of other sites, site selection, and repository construction and operation will also require NEPA documentation (DOE, 1980a).

2.1.2 Contents of This Environmental Impact Statement

This document, the final environmental impact statement (FEIS) for the WIPP project, is a revision of the draft environmental impact statement (DEIS)
published in April 1979. It includes responses to comments received from the public and from government agencies, in writing and in a series of public hearings, and has been modified to reflect changing policies and legislative requirements.

One difference between this FEIS and the DEIS arises from the deletion of an intermediate-scale facility (ISF) from the WIPP project. In April 1979, the DOE proposed to include an ISF in the WIPP to be used for emplacing as many as 1000 assemblies of spent fuel from commercial nuclear reactors. The DOE also requested that the Nuclear Regulatory Commission (NRC) be authorized to license the proposed facility. The authorizing legislation for fiscal year 1980 (PL 96-164) does not include the ISF and directs the Secretary of Energy to proceed with a project that is limited to defense waste. The Congress also declined to authorize the licensing of the facility, and the appropriation legislation (PL 96-69) forbade the use of funds for licensing or activities not connected with defense. The President's policy statement of February 12, 1980, also does not provide for a separate ISF. Consequently, inclusion of an ISF is no longer considered to be a reasonable alternative. Since the demonstration of spent-fuel disposal contributed appreciably to the environmental impacts predicted in the DEIS, a number of changes were necessary.

Another difference is that the FEIS combines the two alternatives in the DEIS in which INEL TRU waste is disposed of in the first available repository for commercial high-level waste. The only difference between these alternatives was timing, and the timing of repositories for commercial high-level waste is considered in the draft generic environmental impact statement (GEIS) for the management of commercially generated radioactive waste (DOE, 1979).

A third difference is that the preferred alternative has changed. In the DEIS, the DOE expressed its preference for the construction of the WIPP repository at Los Medanos; the DOE now prefers to dispose of the TRU waste stored at Idaho in the first available repository for high-level waste. The preferred alternative in this FEIS is consistent with the Presidential policy summarized earlier in this section.

The remainder of the changes from the DEIS are updates of information and analyses as well as responses to requests for additional analyses and for the clarification of particular points. The comments that resulted in the most significant change were on the discussion of alternatives to the WIPP project. Chapter 3, "Development of Alternatives," is dedicated to this topic; it expands on the reasoning in Chapter 2 of the DEIS that led to concentration on deep geologic disposal and provides information on how the specific alternatives were derived.

Structure

This document consists of two parts. The first part consists of chapters 2 through 4. It begins with a description of the national program for the management of radioactive waste and the WIPP project (Chapter 2). Chapter 3 formulates four alternative plans for the disposal of the TRU waste now stored at the INEL. Chapter 4 analyzes the environmental impacts of these four alternatives.
The second part of this document presents the environmental impacts of the authorized alternative. It describes the waste to be received at the WIPP (Chapter 5); the methods and the environmental impacts of transporting the waste (Chapter 6); the environment of the Los Medanos site in southeastern New Mexico (Chapter 7); and the design of the facility (Chapter 8). These data are the basis for a detailed analysis of the environmental impacts induced by its construction and operation (Chapter 9). Because the WIPP is designed to keep the waste isolated far into the future, Chapter 9 discusses environmental impacts both in the short term, during the operating life of the repository, and in the long term, for hundreds of thousands of years into the future.

Retrieval of waste from the INEL

Among the actions covered by this document is the retrieval of the TRU waste stored at the INEL for transport to, and emplacement in, a geologic repository. About 3.0 million cubic feet of TRU waste is either currently stored or is to be stored at the INEL through 1990. This document describes how the retrieval of this waste would affect the environment of the INEL and analyses the impacts of transporting this waste to the Los Medanos site.

Withdrawal of land

If the preferred alternative is selected and the Los Medanos site is not used for the WIPP, the DOE will develop a cooperative agreement with the Bureau of Land Management (BLM) of the U.S. Department of the Interior to preserve the option of characterizing the site for a possible HLW repository. The land would be withdrawn permanently only if the Los Medanos site were actually selected for an HLW repository. Site characterization studies would be performed through a cooperative agreement with the BLM that would not require land withdrawal.

If the WIPP is to be constructed as authorized, the transfer, through legislation, to the DOE of about 17,200 acres of public lands currently controlled by the Bureau would be necessary. With the addition of 1760 acres of State lands, this acreage would compose the WIPP site in Eddy County, New Mexico. Further site characterization and validation studies would again be performed through the cooperative agreement with the BLM that would not require land withdrawal. One of the purposes of this document is to examine the environmental consequences of withdrawing these public lands.

Of principal concern under either alternative is the proposed use of public lands for a radioactive-waste repository in light of the multiple-use goal for the management of public lands. Accordingly, this document provides information on the current land uses of the area, an inventory and evaluation of the natural resources of these lands, and the changes that would result from the authorized WIPP project.

Site and preliminary-design validation

In accordance with the authorizing legislation, the DOE would proceed with activities leading to the construction of the WIPP at the Los Medanos site in southeastern New Mexico. As part of the continuing site-characterization
program, the DOE would construct two site-validation shafts at the site before the construction of the full repository is begun and an in-situ experimentation facility to verify engineering properties of the salt. This program is referred to as the "site and preliminary-design validation" program, or the SPDV program. Such a program would provide useful input to any future characterization of a site for a repository for commercial radioactive waste, if a decision were made to do so at a later date.

This document specifically analyzes the environmental impacts of the SPDV program; they are presented along with the more extensive impacts of constructing and operating the complete facility. A technical report has also been prepared for the DOE, detailing the analyses of the environmental impacts of the SPDV program (Brausch et al., 1980). Even though the SPDV impacts are smaller than the complete-facility impacts, they are analyzed separately in order to show what the impacts would be if the SPDV program were conducted but the complete facility were not built. If the site-validation activities were to disclose significant new information, this EIS would be supplemented, as appropriate, before a decision to proceed with the construction of the WIPP facility.

2.2 WASTE-MANAGEMENT PROGRAMS LEADING TO THE CONSIDERATION OF THE LOS MEDANOS SITE

The Los Medanos site mentioned in Section 2.1 is the site for the action that would take place under the authorized alternative analyzed in this statement. It is described extensively in the second major part of the statement. This section reviews the investigations that led to the selection of Los Medanos as the place where the authorized alternative might be carried out.

2.2.1 Early History of Waste-Management Programs

In 1955, the U.S. Atomic Energy Commission (AEC) asked a committee of the National Academy of Sciences to examine the issue of permanent disposal of radioactive waste. They concluded (NAS-NRC, 1957) that "the most promising method of disposal of high-level waste at the present time seems to be in salt deposits." They recommended salt for further evaluation because of its
thermal and physical properties and because its very existence for hundreds of millions of years has demonstrated its isolation from circulating groundwater and the stability of the geologic formations in which it is located. This recommendation led the AEC to sponsor several years of research (1957-1961) at the Oak Ridge National Laboratory (ORNL) on phenomena associated with the disposal of radioactive waste in salt.

In 1962, Pierce and Rich (1962) reported on salt deposits in the United States that might be suitable for the disposal of radioactive waste. The Permian basin, which includes the Delaware basin in eastern New Mexico and large areas in Kansas, West Texas, and Oklahoma, was one of the areas discussed (Figure 2-1).

In 1963, the ORNL research was expanded to include a large-scale field program in which simulated waste (irradiated fuel elements), supplemented by electric heaters, was placed in Permian-basin salt beds for observation. This experiment, called Project Salt Vault (Bradshaw and McClain, 1971), was conducted in an already existing salt mine at Lyons, Kansas, from 1963 to 1967.

Figure 2-1. Map of rock-salt deposits in the United States.
In June 1970, the Lyons site was selected by the AEC as a potential location for a radioactive-waste repository; the selection, however, was conditional on the satisfactory resolution of site-specific issues under study. The concept and location were conditionally endorsed by the National Academy of Sciences committee in November 1970. A conceptual design for a repository accommodating both high-level waste and TRU waste was completed in 1971. In 1972, however, the Lyons site was judged unacceptable for technical reasons: there were previously undiscovered drill holes nearby, and water used in nearby solution mines could not be traced. Accordingly, the decision was made to abandon that site. The rejection of the Lyons site led the AEC, with the assistance of the U.S. Geological Survey (USGS), to seek sites elsewhere in the United States.

2.2.2 The Site-Selection Process

The site-selection process applied to the WIPP project can be thought of as a set of information screens (Table 2-1) proceeding from general ideas to specific details, from large areas of the country to small, well-defined ones, and from surveys of the literature to measurements in the field. This information screening involves a progressively more stringent application of site-selection criteria and occurs in several stages.

Stage 1 involves general information gathering to select geologic media and geographic regions. The application of general criteria at this level of knowledge leads quickly to a few regions that warrant further investigation.

Stage 2 is a careful study of the literature to narrow down the remaining regions and to identify promising sites according to site-selection criteria. Each candidate site thus chosen becomes the focal point for detailed engineering, safety, and environmental evaluations.

Stage 3 includes extensive field studies at the candidate sites: detailed investigations of geologic structure and stratigraphy, hydrologic characteristics, and resources present; an archaeological and historic site survey; demographic and biological studies; and the operation of a meteorological station. At this stage of the screening process, the site-selection criteria may be refined or amended. It is possible that these detailed studies will reveal some aspects of the sites that are less than ideal, but it is not necessary that a site be ideal with respect to all selection factors. However, if a site is rejected at this stage, the process reverts to stage 2.

Stage 4 is the detailed site analysis, including radiation-safety and environmental-impact analyses. The basic question, acceptability of the candidate sites, can be answered only after taking account of the full repository system: the specific geologic environment, the waste form, the plant design, and potential failure modes. The importance of analyzing the full system must be emphasized because the medium selected (e.g., salt, shale, granite) is only one component of the system. The analysis of the sites evaluates their ability to isolate the waste for as long as it presents an unacceptable hazard. If a candidate site is acceptable, the selection process is completed, and the site may be used immediately or held for future use; if not, the process may be
started over again. This four-stage process has been used since 1972 in the search for acceptable sites.

This site-selection process followed in the WIPP project has many characteristics of the process used in the National Waste Terminal Storage (NWTS) program for commercial high-level wastes. In the NWTS program, candidate sites are selected by a systematic process that includes three phases: (1) site exploration, characterization, and banking; (2) detailed site characterization; and (3) site selection. The various activities included in these phases are described in the DOE's statement of position on the Nuclear Regulatory Commission's Proposed Rulemaking on the Storage and Disposal of Nuclear Waste (DOE, 1980a). If the Los Medanos site is included in the NWTS program, site-characterization activities will continue with the possibility of banking it for future consideration.

Table 2-1. Site Selection as a Screening Process

<table>
<thead>
<tr>
<th>Stage</th>
<th>Function</th>
<th>Action</th>
<th>Decision</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>General information</td>
<td>Select disposal media; define geographic regions where they occur; consider their characteristics in terms of tentative selection criteria</td>
<td>Select one (or more) regions for further study</td>
</tr>
<tr>
<td>2</td>
<td>Regional studies</td>
<td>Identify potential study areas and apply selection criteria</td>
<td>Select most promising study areas and candidate sites for further study</td>
</tr>
<tr>
<td>3</td>
<td>Site studies</td>
<td>Conduct detailed field studies to characterize candidate site(s); determine in detail how each site meets the selection criteria; identify site factors that are less than ideal</td>
<td>Proceed to step 4 or reject sites and select alternative candidate site or sites</td>
</tr>
<tr>
<td>4</td>
<td>Site analysis</td>
<td>Analyze site-specific characteristics and environmental impacts; determine risks of using each site</td>
<td>Accept or reject each site</td>
</tr>
</tbody>
</table>
2.2.3 History of Site Selection Leading to the Los Medanos Site

Stage 1 of the process

In 1973, the Atomic Energy Commission, the Oak Ridge National Laboratory, and the U.S. Geological Survey began seeking repository sites. As described in Section 2.2.2, the first task in stage 1 of the selection process is to choose disposal media; the search in 1973 was directed primarily toward sites in salt, although shale and limestone sites were also considered (ORNL, 1972).

The tentative selection criteria (ORNL, 1973) used in the second task of stage 1, evaluating the regions where salt occurs, were as follows:

<table>
<thead>
<tr>
<th>Criteria</th>
<th>Requirements</th>
</tr>
</thead>
<tbody>
<tr>
<td>Depth of salt</td>
<td>1000-2500 feet</td>
</tr>
<tr>
<td>Thickness of salt</td>
<td>At least 200 feet</td>
</tr>
<tr>
<td>Lateral extent of salt</td>
<td>Sufficient to protect against dissolution</td>
</tr>
<tr>
<td>Tectonics</td>
<td>Low historical seismicity, no salt-flow structures near</td>
</tr>
<tr>
<td>Hydrology</td>
<td>Minimal groundwater</td>
</tr>
<tr>
<td>Mineral potential</td>
<td>Minimal</td>
</tr>
<tr>
<td>Existing boreholes</td>
<td>Minimum number</td>
</tr>
<tr>
<td>Population density</td>
<td>Low</td>
</tr>
<tr>
<td>Land availability</td>
<td>Federal land preferable</td>
</tr>
</tbody>
</table>

These criteria are mostly geologic and logistic; they are primarily concerned with radiation safety, mine safety, and ease of construction. The criterion of minimal groundwater recognizes that, as a barrier to the release of radioactivity, an inefficient hydrologic transport system is second in importance only to the salt itself. The criteria for the thickness of salt, the lateral extent of salt, and the number of boreholes are to protect the repository from dissolution. The criterion of low population density and the preference for Federal lands minimize the potential for risks to human populations and for land-use conflicts.

During this search, criteria were added to require that there be no deep boreholes within 2 miles and that the available land area include 3 square miles and a 2-mile-wide buffer zone as well. Bedded-salt regions appeared at the time to be the most promising; however, salt domes and anticlines (upward folds) were also considered.

The U.S. Geological Survey (and the Kansas Geological Survey for that State) gathered information about most of the larger rock-salt deposits shown in Figure 2-1 (Barnes, 1974). Four of them remain potential alternatives for waste disposal in salt and are being evaluated by the NWTS program for the disposal of commercial waste. These four are the Gulf interior salt-dome...
region (Appendix B.7; Bechtel, 1978a); the Paradox basin (Appendix B.6; Bechtel, 1978b); the Salina region (Appendix B.5; NUS, 1979a); and the Texas portion of the Permian basin (Appendix B.4; NUS, 1979b).

Stage 2 of the process

From the bedded-salt regions surveyed in stage 1, the U.S. Geological Survey and the Oak Ridge National Laboratory selected eastern New Mexico as the area in the United States best satisfying their site-selection guidelines. This area is well known geologically and is the part of the Permian basin with the flattest bedding at reasonable depths outside of Kansas. In some parts of the Permian basin, there has been much deep drilling for oil and gas; the choice of eastern New Mexico maximized the opportunity to avoid drill holes.

Three locations in New Mexico were examined in more detail: the Carlsbad potash area (Brokaw et al., 1972), the Clovis-Portales area (Jones, 1974a), and the Mescalero Plains of Chaves County (Jones, 1974b). The survey narrowed the search to the Carlsbad potash area. The Clovis-Portales area was determined to be inadequate because the shallow salt is very clayey and the purer salt is too deep. In the Mescalero Plains area, where the salt depth is adequate, there is extensive oil-field development. The Delaware basin (Jones et al., 1973) was considered the most desirable portion of the Carlsbad potash area. Other areas outside it had nonuniform bedding, water-bearing rocks under the Salado Formation (the principal salt-bearing formation), and extensive oil and gas fields. Accordingly, a site in the Carlsbad potash area in the northern part of the Delaware basin was chosen for exploratory work. One of the more restrictive site-selection criteria, adopted primarily because of the Lyons experience, proved to be the avoidance of drill holes penetrating through the salt within 2 miles of the repository border. This criterion caused the potential site to be shifted twice as new oil or gas wells were drilled nearby. The eventual site selected by the Oak Ridge National Laboratory for further study was on the Eddy-Lea County line, about 30 miles east of Carlsbad.

Stage 3 of the process

Field investigations begun in 1974 were halted when the AEC shifted emphasis to the concept of surface storage facilities, rather than mined repositories, for high-level waste. In 1975, the successor of the AEC, the Energy Research and Development Administration (ERDA), restarted the program in the Delaware basin. The program was reoriented toward a mined repository for the disposal of TRU waste with a research-and-development capability for experimentation with high-level waste in salt.

The first task was to confirm the adequacy of the then-current site area. Additional drilling and geophysical investigation produced unexpected results: rock strata were much higher than expected; beds showed severe distortion, with dips of up to 75 degrees; sections of the upper Castile Formation (the formation below the Salado Formation) were missing, and fractured Castile anhydrite encountered at a depth of 2710 feet contained a pocket of pressurized brine. The geologic structure appeared to be unpredictable because of the nearness of this site to the Capitan reef, a major aquifer in the region. The structure could have been delineated by drilling, but extensive drilling...
would have been contrary to the principle of minimizing the number of holes drilled into the repository. That site was given up.

In late 1975, the New Mexico portion of the Delaware basin was reexamined by the U.S. Geological Survey and the ERDA. The criteria used in looking for a new location were the following (Griswold, 1977):

1. The site should be at least 6 miles from the Capitan reef. This criterion was added as a result of the earlier experience. It serves also to avoid any possible dissolution hazard related to the nearness of the reef.

2. The central 3 square miles designated for the repository itself should not be in the Known Potash District, and as little as possible of the surrounding buffer zone should be in the district. This criterion was to avoid conflict with mineral resources. As indicated in Section 7.3.7, later exploration disclosed that the potash resources are more extensive than was thought at the time.

3. No part of the central area should be less than a mile away from holes drilled through the Castile Formation into underlying rocks. This distance was reduced from the earlier 2-mile criterion as a result of analysis based on the work of Snow and Chang (1975), which indicated that dissolution by water flowing through an inadequately plugged borehole through the Salado Formation would not travel a mile in less than 250,000 years.

4. Known oil and gas trends should be avoided. This criterion was to avoid conflict with these resources.

5. The nearest dissolution front should be at least 1 mile from the site. (The nearest one to the Los Medanos site is the Nash Draw dissolution front. It is at the top of the Salado Formation, 1220 feet above the planned repository level; there is probably another dissolution front near San Simon Sink. The former front is advancing at a rate of 6 to 8 miles per million years horizontally and 500 feet per million years vertically.)

6. Bedding should be nearly flat, so far as can be determined by surface geophysical investigations. This criterion was to insure mine safety and to ease construction. It also avoids the need for many exploratory holes with a consequent risk to the integrity of the repository.

7. Salt of high purity should be available at depths between 1000 and 3000 feet. The depth requirements are to insure mine safety and to ease construction. In addition, a salt thickness of 200 feet or more is preferred to confine thermal and mechanical effects to the salt.

8. The use of State and private land should be minimized, especially in the central area. There is no way to avoid State land completely, because 4 square miles out of every 36-square-mile township in New Mexico are State land. The avoidance of private land simplifies land acquisition and makes it unnecessary to relocate people.
Figure 2-2 shows some of these criteria applied to the Delaware basin. The criteria shown are the first, second, third, and fifth criteria; the remainder do not lend themselves to a graphical presentation on this scale. The most restrictive criterion is the third, which calls for a distance of at least 1 mile from deep drill holes. Eight small areas in the basin that meet this criterion are shown; areas 1 and 8 are actually parts of one very large area, but they have been split in two for this discussion. Table 2-2 applies the eight criteria to these eight areas and adds information about the distance to, and the size of, the nearest town.

Three areas survived the screening based on the eight criteria, although not without questions about each of the areas. Such questions do not necessarily rule out an area; a site need not meet every criterion. Instead, as a recent national review group puts it, "most site suitability criteria will need to be rather general because the systems view dictates that the overall, cumulative effects of the geologic environment and its interaction with the waste is more important than any particular characteristic of a site" (IRG Subgroup, 1978, p. 206).

Of the five areas that did not survive the screening, four were too close to the Capitan reef front; one, area 8, was largely within the Known Potash District; two were near known oil fields; four were probably too near the dissolution front that must be around San Simon Sink; three did not have flat enough bedding; three were nearly too deep or too lacking in infra-Cowden salt or both; and four would involve private land. (Infra-Cowden salt, which lies near the base of the Salado Formation, is the purest salt of the formation. It is still not clear, however, how important the salt-purity criterion is.)

Conditions peculiar to area 3 eliminated it from further consideration. It was the smallest of the surviving areas. It was almost, but not quite, excluded by criterion 1. Most important, it is near three deep holes (shown by the black triangle in Figure 2-2) that had been drilled while exploring for oil and gas. They were described as having had brine flows that were in turn described as "strong," 20,000 barrels per day, and 36,000 barrels per day. By comparison, the brine pocket intercepted by drill hole ERDA-6 flowed at the rate of only 660 barrels per day. These three holes would be in the buffer zone if area 3 were to be selected.

Thus two areas remained. Between the two, area 1 was then and remains today preferred over area 2 because it satisfied the criteria better than did area 2. In area 2, the salt is deeper than in area 1; mining would be more difficult, and mine safety would be harder to insure. There is no infra-Cowden salt in area 2. Area 2 is next to two shallow oil fields in which water flooding may eventually be used. Seismic activity on the Central Basin platform 25 to 65 miles to the east is believed to be the result of such flooding (Section 7.3.6), and it would be well to avoid this possibility. However, the Delaware basin is quite stable tectonically in comparison with the Central Basin platform and less likely to be subject to induced seismic activity. In area 1, on the other hand, the remaining questions either do not affect the integrity of the repository or are found to be insignificant.

Area 1 met the second criterion imperfectly; interference with possible future potash mining remains. When the sites were being screened, it appeared
Figure 2.2. Application of the site-selection criteria to the Delaware basin.
<table>
<thead>
<tr>
<th>Criterion</th>
<th>Area 1</th>
<th>Area 2</th>
<th>Area 3</th>
<th>Area 4</th>
<th>Area 5</th>
<th>Area 6</th>
<th>Area 7</th>
<th>Area 8</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. At least 6 miles from Capitan reef</td>
<td>6-10 miles</td>
<td>11-15 miles</td>
<td>5-8 miles</td>
<td>6-8 miles</td>
<td>0-8 miles</td>
<td>0-4 miles</td>
<td>2-9 miles</td>
<td>0-6 miles</td>
</tr>
<tr>
<td>2. Site proper not in Known Potash District (KPD)</td>
<td>(a)</td>
<td>No overlap</td>
<td>No overlap</td>
<td>No overlap</td>
<td>No overlap</td>
<td>No overlap</td>
<td>No overlap</td>
<td>Half of area in KPD</td>
</tr>
<tr>
<td>3. Deep drill holes at least 1 mile away</td>
<td>Area chosen to meet this criterion</td>
<td>Same</td>
<td>Same</td>
<td>Same</td>
<td>Same</td>
<td>Same</td>
<td>Same</td>
<td>Same</td>
</tr>
<tr>
<td>4. Avoid known oil and gas anticlines</td>
<td>(b)</td>
<td>Near several</td>
<td>Monocline near Red Tank Field</td>
<td>Near Cruz Field</td>
<td>None known near</td>
<td>None known near</td>
<td>Near Arena Roja Field</td>
<td>None known near</td>
</tr>
<tr>
<td>5. At least 1 mile from nearest dissolution front</td>
<td>(c)</td>
<td>Over 5 miles from Nash Draw front</td>
<td>Over 8 miles from Nash Draw front</td>
<td>Probably near San Simon Sink front</td>
<td>Probably near San Simon Sink front</td>
<td>May be near San Simon Sink front</td>
<td>Over 1 mile from Nash Draw front</td>
<td>Over 20° and drilling proved unaccept- able</td>
</tr>
<tr>
<td>6. Flat bedding, less than 20° dip</td>
<td>Less than 10°</td>
<td>Less than 1/20°</td>
<td>Less than 1/20°</td>
<td>About 20°</td>
<td>Flat</td>
<td>Over 20°</td>
<td>Varies, 0-120°</td>
<td></td>
</tr>
<tr>
<td>7. Good salt 200 ft thick between 1000- and 3000-ft depths</td>
<td>Salado 860-2836 ft; infra-Cowden 3900 ft; infra-Cowden missing</td>
<td>Salado 1500-3400 ft; infra-Cowden 225 ft</td>
<td>Salado 1350-3350 ft; infra-Cowden missing</td>
<td>Salado 1850-3850 ft; infra-Cowden 200-300 ft</td>
<td>Salado 2100-4100 ft, infra-Cowden missing</td>
<td>Salado 1900-3900 ft, infra-Cowden thin (100-150 ft)</td>
<td>Salado 800-2900 ft, folded infra-Cowden 300 ft</td>
<td></td>
</tr>
<tr>
<td>8. Minimize use of State and private land</td>
<td>Area chosen has no private land, small amount State land</td>
<td>No private land, small amount State land</td>
<td>Mostly State land, 0.4 sq mi private</td>
<td>Over half private land</td>
<td>About half private land, some State land</td>
<td>Criterion not examined</td>
<td>Some private land, several square miles State land</td>
<td></td>
</tr>
<tr>
<td>9. Nearest town Population Distance</td>
<td>Loving 1100 miles</td>
<td>Malaga 300 miles</td>
<td>Malaga 2400 miles</td>
<td>Runice 2500 miles</td>
<td>Jal 2700 miles</td>
<td>Jal 2700 miles</td>
<td>Jal 2700 miles</td>
<td>Loving 1180 23 miles</td>
</tr>
</tbody>
</table>

Criteria in conflict 27, 47, 57 47, 7 17, 47 1, 4, 57, 6, 8 57, 7, 8 1, 57, 6, 7, 8 1, 4, 57, 7 1, 27, 6, 8

- Area chosen had part of buffer zone in KPD, rest free.
- Synclinal area next to a producing gas well.
- Nash Draw front overlaps part of area.
that a site (the Los Medanos site) could be chosen in which the central area would be outside the Known Potash District and that the site would be in minimal interference with potash minerals. However, information from potash exploratory holes the DOE has drilled since then has caused an enlargement of the Known Potash District to include most of the Los Medanos site. Control zone 1 remains largely free of indicated potash mineralization. Thus area 1 remains in conflict with the second criterion. Although this criterion does not affect repository integrity per se, the existence of mineral deposits might attract drilling after control over the site has been lost in a few hundreds of years.

In determining how well area 1 satisfies the fourth criterion, avoiding known oil and gas resources, subsequent analysis has shown that there are no oil reserves under the Los Medanos site. There are some gas reserves, a small fraction (0.02%) of the U.S. reserves, under the site, but a major portion of this gas can be withdrawn from outside the site or from within control zone IV.

Area 1 satisfies the fifth criterion, the one concerned with the nearness of the Nash Draw dissolution front. There are 1200 feet of salt over the repository level; given a vertical dissolution rate of 500 feet per million years, this thickness would provide an isolation time of 2.4 million years.

Thus area 1 became the Los Medanos site. Since 1975, the ERDA and its successor, the DOE, have sponsored continuing and intensive studies there; the results to late 1978 are reported in the Geological Characterization Report (Powers et al., 1978) and together with more recent information are summarized in Chapter 7 of this document and in the WIPP Safety Analysis Report (DOE, 1980b). These studies constituted a principal part of the stage 4 analysis. This environmental impact statement is also a major part of stage 4.

2.2.4 The Continuing Program of Characterizing Sites for HLW Repositories

Along with the investigations in the Delaware basin, the ERDA continued its site-characterization program for mined repositories for the disposal of commercially generated high-level waste. The current NWTS program is considering a wide variety of media in diverse regions of the country in addition to bedded salt for high-level commercial waste (Appendices A and B).

Rocks, other than bedded salt, that are being studied are crystalline rocks (basalt and granite), argillaceous rocks (shale), and tuff. Rock salt has received most of the attention in waste-disposal studies over the past two decades; hence a great deal more is known on the properties of salt than on the properties of the other rocks.

No intrinsic environmental or safety-related problems have been identified that would clearly preclude the use of any of these media for a repository. On the contrary, it appears that problems associated with these media could be solved by judicious site selection, by engineering design using state-of-the-art technology, or by both methods. At the present, however, the investigations of nonsalt media are not as advanced as the studies of salt.
The element common to all the action alternatives formulated in Chapter 3 is the disposal of transuranic (TRU) waste generated in U.S. defense programs and currently in storage at the INEL. This section explains what transuranic waste is, where it comes from, and how much of it is in storage.

The U.S. defense program has already generated large quantities of contact-handled TRU waste, which requires no shielding. Smaller quantities of remotely handled TRU waste, which requires shielding to protect the workers who handle it, have also been generated. Transuranic waste is any solid radioactive waste, other than high-level waste, that is contaminated with nuclides heavier than uranium to the extent that it is not suitable for surface disposal. It results from almost every industrial process involving transuranic materials, but predominantly from the fabrication of plutonium for nuclear weapons. It would be produced in spent-fuel reprocessing and mixed-oxide-fuel fabrication for recycling to nuclear reactors; these processes, however, are not currently in commercial use in the United States.

Transuranic waste exists in a wide variety of physical forms, ranging from unprocessed general trash (e.g., absorbent papers, protective clothing, plastics, rubber, wood, and ion-exchange resins) to decommissioned tools and glove boxes.

The major producers of defense TRU waste have been the Rocky Flats Plant near Denver, the Hanford complex of facilities near Richland, Washington, and the Los Alamos National Scientific Laboratory in northern New Mexico. Smaller producers include the Mound Facility near Miamisburg, Ohio, the Savannah River Plant near Aiken, South Carolina, the Argonne National Laboratory near Chicago, the Oak Ridge National Laboratory in Tennessee, and the Lawrence Livermore National Laboratory in Livermore, California. Most of this readily recoverable waste has been stored at the Idaho National Engineering Laboratory near Idaho Falls and at Hanford (Table 2-3). Smaller inventories are stored at the Pantex Works at Amarillo, Texas, and at the Nevada Test Site.

Table 2-3 distinguishes between TRU waste that is buried and TRU waste that is stored. The buried waste is more difficult to retrieve than the stored waste. The buried waste was emplaced before 1970, when waste containing TRU nuclides was not segregated from other waste contaminated with low levels of radioactivity. Therefore, a large volume of material now considered contact-handled TRU waste was buried in a manner similar to conventional sanitary-landfill operations, with additional handling precautions appropriate for radioactive materials. The waste was placed in open unlined trenches and then covered with several feet of earth. At the time of its burial, this waste was not intended to be retrieved.

In 1970, the Atomic Energy Commission adopted a policy requiring that waste containing TRU nuclides producing more than 10 nanocuries of alpha activity per gram be packaged and stored separately from other radioactive waste. This waste is now stored in such a way that it "can be readily retrieved in an intact, contamination-free condition for 20 years" (ERDA Manual, Chapter 0511). It is stacked on pads of concrete or asphalt and covered, usually with sheets of plastic and a shallow layer of earth. This stored waste is the waste referred to in the decisions listed in Section 2.1.1.
Table 2-3. TRU Waste at DOE Storage Sites

<table>
<thead>
<tr>
<th>Site</th>
<th>Volume (thousands of cubic feet)</th>
<th>Buried</th>
<th>CH waste--stored</th>
<th>RH waste--stored</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>10/1/77</td>
<td>10/1/86</td>
<td>10/1/77</td>
<td>10/1/86</td>
</tr>
<tr>
<td>LASL</td>
<td>580</td>
<td>580</td>
<td>54</td>
<td>249</td>
</tr>
<tr>
<td>Pantex</td>
<td>1</td>
<td>1</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>ORNL</td>
<td>215</td>
<td>222</td>
<td>10</td>
<td>32</td>
</tr>
<tr>
<td>Hanford</td>
<td>5483</td>
<td>5483</td>
<td>247</td>
<td>855</td>
</tr>
<tr>
<td>INEL</td>
<td>2102</td>
<td>2102c</td>
<td>1202</td>
<td>2376</td>
</tr>
<tr>
<td>NTS</td>
<td>0</td>
<td>0</td>
<td>6</td>
<td>39</td>
</tr>
<tr>
<td>SRP</td>
<td>1085</td>
<td>1085</td>
<td>56</td>
<td>109</td>
</tr>
<tr>
<td>Total</td>
<td>9466</td>
<td>9473</td>
<td>1575</td>
<td>3664</td>
</tr>
</tbody>
</table>

aData from Dieckhoner (1978 and private communication, 1978). See also Appendix E of this document.

bKey: LASL, Los Alamos National Scientific Laboratory, New Mexico; Pantex, Pantex Works, Amarillo, Texas; ORNL, Oak Ridge National Laboratory, Tennessee; Hanford, Hanford Site, Richland, Washington; INEL, Idaho National Engineering Laboratory; NTS, Nevada Test Site; SRP, Savannah River Plant, South Carolina.

cIt is estimated that experimental retrieval programs will reduce this volume to 2 million cubic feet by 1985. However, if all of INEL's buried TRU waste is retrieved for shipment to a Federal repository, the total volume recovered will be 6.25 million cubic feet, including 3.75 million cubic feet of contaminated soil and 500,000 cubic feet of low-level beta- and gamma-emitting waste that is intermixed with TRU waste. If this waste is treated by slagging-pyrolysis incineration, the total volume of waste shipped to the repository will be on the order of 2.4 million cubic feet (the overall volume-reduction ratio in the incineration process is estimated to be 2.6:1). (This 2.4 million cubic feet is not included in the total of 6.2 million cubic feet for which the WIPP is designed.)

dA very small amount (300 cubic feet).

Remotely handled TRU waste has always been handled separately. Much of it has been put into 1- to 2-foot-diameter pipes placed vertically in the ground, with a shielding plug at the top of each pipe (Bartlett et al., 1976, Chapter 20).

The radionuclide content of TRU waste varies widely. Weapons-oriented plants like Rocky Flats produce waste in which plutonium-239 is the dominant TRU nuclide; waste from the Mound Facility is high in plutonium-238; and some waste from the Oak Ridge National Laboratory contains curium-244. On a volume basis, weapons waste is by far the most important component of the total TRU waste inventory; the Rocky Flats Plant alone produces 40% of all DOE TRU waste. For this reason, Rocky Flats waste is taken in this document as representative of all DOE contact-handled TRU waste. The characteristics of such TRU waste are described in Chapter 5 and Appendix E (Tables E-1, E-2).
There are virtually no fission products in defense contact-handled TRU waste, and its heat output is essentially zero.

At the end of 1977, the accumulated volume of TRU waste amounted to 11 million cubic feet of material, only 1.6 million cubic feet of which is readily retrievable. By the end of 1986, this volume is projected to become 13 million cubic feet, including 3.7 million cubic feet retrievably stored (Table 2-3). The estimated quantity of transuranic nuclides stored at the various DOE sites at the end of 1977 is presented in Table 2-4. About 30,000 cubic feet of remotely handled TRU waste from defense programs is now in storage; this volume is expected to grow to about 89,000 cubic feet by 1986. The rate at which contact-handled TRU waste is produced is about 0.25 million cubic feet per year (DOE, 1978, pp. 43, 121).

This EIS analyzes the alternatives for disposing of the readily retrievable waste expected to be stored in Idaho through 1990. This waste includes the 2.4 million cubic feet shown in Table 2-3 for 1986 plus an additional two-thirds of the 0.25 million cubic feet generated annually between 1986 and 1990. In addition, the WIPP would be designed to accommodate all defense TRU waste generated between 1990 and 2003.

Table 2-4. Transuranic Content of DOE TRU Waste
(Estimates as of October 1, 1977)\textsuperscript{a}

<table>
<thead>
<tr>
<th>Site\textsuperscript{b}</th>
<th>Buried waste (kg of TRU)</th>
<th>Stored waste (kg of TRU)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LASL</td>
<td>13</td>
<td>27</td>
</tr>
<tr>
<td>Pantex</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>ORNL</td>
<td>13</td>
<td>17</td>
</tr>
<tr>
<td>Hanford</td>
<td>365</td>
<td>78</td>
</tr>
<tr>
<td>INEL</td>
<td>361</td>
<td>273</td>
</tr>
<tr>
<td>NTS</td>
<td>(c)</td>
<td>.3</td>
</tr>
<tr>
<td>SRP</td>
<td>7</td>
<td>52</td>
</tr>
<tr>
<td>Total</td>
<td>759</td>
<td>450</td>
</tr>
</tbody>
</table>

\textsuperscript{a}Data from Dieckhoner (1977).
\textsuperscript{b}See Table 2-3 for key to abbreviations.
\textsuperscript{c}A very small amount.

This document does not analyze alternatives for the disposal of the TRU waste stored retrievably at sites other than the INEL or for the disposal of the TRU waste now buried at the INEL and other DOE sites. Other documents will analyze alternatives for these actions.
REFERENCES FOR CHAPTER 2


3 Development of Alternatives

The preceding chapter reports the existence of large quantities of transuranic (TRU) radioactive waste generated in national defense programs. It points out the need for taking action to dispose of this waste permanently and to develop disposal methods for other kinds of waste generated in defense programs. This chapter summarizes the alternative actions evaluated in this environmental impact statement.

Section 3.1 defines the alternative of taking no action to remove the defense TRU waste stored at the Idaho National Engineering Laboratory (INEL).

The chapter then discusses the formulation of other alternatives by reviewing the availability of disposal methods and the selection of disposal sites. Section 3.2 discusses various methods that have been proposed for the disposal of radioactive waste. One of these methods is the use of mined geologic repositories; it is described more fully in Sections 3.3 and 3.4, which discuss alternative geologic media (salt, igneous and volcanic rocks, and argillaceous rocks) and alternative sites in salt, the medium that has been studied most extensively. The status of site selection in the national waste-management program is summarized in Section 3.5.

Finally, Section 3.6 develops the three action alternatives evaluated in this document.

3.1 THE ALTERNATIVE OF NO ACTION

If no action is taken to remove the TRU waste from the INEL, the waste will be held there for an indeterminate period; waste will continue to be shipped there and held in storage throughout the same indeterminate period. There are three options for this retention: (1) to hold the waste in its present retrievable storage, (2) to place the waste in improved storage at the INEL, and (3) to dispose of the waste permanently on the land occupied by the INEL.

Chapter 4, drawing on an analysis in Appendix N, summarizes the environmental impacts of the first two of these options. Neither of them is acceptable as a long-term method of dealing with the waste. Although the analysis finds no environmental reasons that TRU waste cannot be left at the INEL for several decades or even a century, the present storage methods do not protect the waste from future volcanic activity or from human intrusion after government control over the site has been lost.

The third option, disposing of the waste at the INEL, is also unacceptable; there is no suitable geologic environment. The INEL is on the Snake River Plain, underlain by a series of Pleistocene basaltic lava flows interspersed with beds of unconsolidated sediments. The hydrologic system of the Snake River Plain is dominated by the Snake River aquifer, which is approximately 200 miles long and 30 to 60 miles wide. The permeability of the aquifer is large in the upper and lower basaltic flows, which are characterized by...
voids, fissures, and other fracture networks. The top of the aquifer is 200 to 900 feet below the surface; the thickness of the aquifer is not known precisely, but estimates range from 1000 to 2700 feet. This hydrologic system precludes any attempt to construct a geologic repository in or above it or to drill through it to underlying rocks.

The only part of the INEL that is not located over the aquifer is the Lemhi Range on the north edge of the reservation. This area is not considered a promising site for the permanent disposal of radioactive waste. The rocks are mostly limestone of unknown hydrologic characteristics, existing mines in the region are troubled by groundwater, and hydrologic connections with the aquifer are suspected.

In summary, none of the options for leaving the TRU waste at the INEL is acceptable. For this reason, all the action alternatives evaluated in this document include a demonstration of the permanent disposal of this waste.

3.2 ALTERNATIVE DISPOSAL METHODS

A number of alternative methods for the disposal of radioactive waste have been proposed, and a great deal of information is available on this subject. Although the emphasis is usually on high-level waste (Schneider and Platt, 1974; Pittman, 1974), the most recently published surveys also address low-level and intermediate-level wastes generated in commercial reactors (Bartlett et al., 1976; Hebel et al., 1978). Much of the material on commercial waste is summarized in the draft generic environmental impact statement on the management of commercially generated radioactive waste (DOE, 1979) and the DOE's statement of position for the Nuclear Regulatory Commission's Proposed Rulemaking on the Storage and Disposal of Nuclear Waste (DOE, 1980).

Because of their long-lasting radioactivity, high-level waste and TRU waste raise similar concerns about long-term isolation. In terms of safety during disposal operations, they differ in that high-level waste is more difficult to handle since it requires radiation shielding. The major difference between the two types of waste, however, is in their volumes and hence in the methods that may be feasible for their disposal. Methods that could be economically feasible for the small volumes of high-level waste may be impractical for the large volumes of the less radioactive TRU waste.

Five candidate methods for the disposal of defense TRU waste are reviewed in this section: emplacement in deep ocean sediments, emplacement in very deep drill holes, transmutation, ejection into space, and disposal in conventionally mined geologic repositories. Except for geologic disposal, none of these methods have been shown to be technically or economically feasible, and a decade or more of research will be needed before any demonstration of their feasibility can begin. The time at which the different options would be available varies considerably:

- The technology for disposal in conventionally mined geologic repositories is available now.
3.2.1 Emplacement in Deep Ocean Sediments

Isolation in deep seabeds would involve implanting canisters of radioactive waste tens of meters into deep ocean sediments by free-fall penetration or other techniques. It is possible to find sediments that are thick, uniform, and stable; that have accumulated over millions of years; and that are in the process of becoming sedimentary rocks. The concept of subseabed disposal is still in the evaluation stage, and its feasibility has yet to be established, although the transportation and the means of emplacement appear to be achievable with straightforward extensions of existing technology.

The remaining uncertainties pertain to the breaching of waste containers and the subsequent migration of radionuclides in ocean sediments. The retrieval of waste appears to be impractical for this disposal method. Moreover, the potential sites are located in international waters beyond the territorial limits of the United States; international agreements would be required for disposal in these waters.

These uncertainties in engineering, safety, environmental impact, and international politics indicate that subseabed disposal is many years away. Because the techniques for disposal in deep ocean seabeds are much less advanced than those for disposal in mined geologic repositories and because the potential risks and environmental impacts of subseabed disposal show no promise of being substantially smaller than those of geologic disposal, the DOE proposes to proceed first with conventional geological repositories (DOE, 1979, p. 1.36). This plan is in accordance with the program proposed by the President (Appendix C).

3.2.2 Emplacement in Very Deep Drill Holes

Another potential alternative for disposal is to drill or sink a shaft to isolate radioactive wastes in a very deep hole. This concept relies on using the surrounding rock to contain the wastes and on the great depths to delay the release and reentry of radioactive material into the biosphere. The utility of the deep-hole concept is affected by three principal factors, which depend on the specific characteristics of the site and the size of the hole.

The first factor is the geologic characteristics of the site, including hydrologic conditions, rock strength, and the interactions between the waste and the rock. Because these characteristics are not well known at great depths, the depth that is deep enough is not well defined. A good selection for a deep hole site would be strong, unfractured rock like crystalline rock which typically has a low water content, or some rocks in deep sedimentary basins.
The second factor is the capability to excavate a very deep hole; this capability has been partially established already. It is possible today to drill a narrow deep hole to 35,000 feet or to sink a wide shaft to about 15,000 feet. Whether the hole would have to be cased depends on the strength of the rock and on confining pressures.

The third factor is the safe emplacement of wastes, which may present severe engineering problems. Lowering waste canisters 30,000 to 40,000 feet on a wire through high-density muds could significantly increase the short-term risks. Also, the number of holes (800-1300) required may be prohibitive.

The deep-hole concept cannot be evaluated as an alternative for the disposal of radioactive wastes without more information on the deep groundwater system, rock strength under increased temperatures and stresses due to heat from the decay of wastes, and the sealing of the holes over long periods of time. Once this information is available, then the question of depth can be answered, and the capability of isolating radioactive wastes in very deep holes can be evaluated.

Deep holes could be used for the disposal of all types of high-level waste. Because of volume constraints, however, they would not be feasible for the disposal of TRU waste (DOE, 1979, p. 1.25), and hence they are not considered further in this document.

3.2.3 Transmutation

The transmutation of long-lived radionuclides into short-lived or stable ones would probably be carried out in a nuclear reactor. The fission products from the transmutation, together with those resulting from reactor operation, would have to be separated and disposed of by some other method, presumably emplacement in a geologic repository. Some other form of disposal would therefore still be necessary, but the time over which isolation would have to be insured would be shortened.

It is questionable whether any waste can be sufficiently purified of TRU nuclides to reduce its long-term hazard significantly. This is particularly true of TRU waste, much of which is the high-volume residue left after separation. For this reason, transmutation is not considered as a process in the disposal of TRU waste in this document.

3.2.4 Ejection into Space

If ejection into space were to be used, the waste package would be lifted by a space shuttle into a near-earth orbit. The waste package would then be transferred into an unmanned orbital transfer vehicle, which may have to be carried by a second space-shuttle orbiter, and injected into an appropriate solar orbit.

There appears to be no fundamental scientific impediment to space disposal, but many technical questions remain to be resolved. The technical feasibility depends on a reliable space-flight system and on high-integrity
waste containers that could withstand rocket failure or an explosion on the launch pad. A concept-definition study is under way, and a rigorous safety assessment is expected to be completed by 1981; a decision will then be made on whether to continue with the development of a space-disposal system. Full-scale demonstration of the concept could probably not be established before the turn of the century. Furthermore, the cost for ejection into space is likely to exceed $1000 per pound, which would impose a severe economic penalty on this mode of disposal because of the large total mass of TRU waste (Bartlett et al., 1976). For these reasons, extraterrestrial disposal was eliminated from further consideration as an alternative for TRU-waste disposal.

3.2.5 Disposal in Conventionally Mined Geologic Repositories

A repository mined by conventional techniques would be located deep under the ground in an environment whose geologic, hydrologic, geochemical, and tectonic characteristics are judged suitable for long-term isolation. The fate of radionuclides in a mined repository will be determined by the joint effects of several factors: the characteristics of the regional environment, the physical and chemical properties of the host rock and the surrounding geologic formations, the physical and chemical form of the waste, the engineered barriers deliberately built into the repository, and future human activities. The most significant questions about geologic repositories are those related to human intrusion and breaching by groundwater. The various geologic formations now under study are discussed in the next section.

3.3 ALTERNATIVES FOR GEOLOGIC DISPOSAL

Three general classes of candidate geologic media are being considered for the disposal of radioactive wastes in conventionally mined repositories:

- Salt in bedded, anticlinal, and dome formations.
- Igneous and volcanic rocks (granite, basalt, and tuff).
- Argillaceous rocks (shale).

The general geologic characteristics of candidate host formations are discussed in more detail in Appendix A.

An important characteristic of a geologic medium is the long-term environmental impacts of a repository built in it. The short-term impacts (i.e., those related to construction, operation, and transportation) are fundamentally the same regardless of the medium.

3.3.1 Salt

Rock salt in bedded, anticlinal, or dome formations has received most of the attention in waste-disposal studies over the last two decades. The original report of a committee established by the National Academy of Sciences
(NAS-NRC, 1957) recommended that salt be evaluated as a disposal medium because of its thermal and physical properties and because its very survival for hundreds of millions of years has demonstrated its isolation from circulating groundwater and the stability of the geologic formations in which it is located.

The U.S. Geological Survey gathered information about 36 salt domes inland from the Gulf of Mexico (Figure 2-1) during its investigations in the early 1970s (Section 2.2.3). Salt domes are formed when salt flows upward, piercing overlying rocks. Where these processes are active, one might question the long-term stability of the domes, but there is reason to suspect that the ones farthest from the Gulf of Mexico are no longer growing or are growing very slowly (Bartlett et al., 1976, p. C.67). These phenomena need more clarification, but salt domes remain potential alternatives for the disposal of radioactive waste, and they are being evaluated in the National Waste Terminal Storage (NWTS) program for commercial waste (Appendix B; Bechtel, 1978a).

The Paradox basin of southeastern Utah and southwestern Colorado (Figure 2-1) contains a series of northwest-trending salt-cored anticlines in which the salt reaches within 500 to 3000 feet of the surface along the northeastern edge of the basin. In the larger structures there has been some flow of salt from flanking areas into the anticlines under pressure from the overburden. The dissolution of salt from the upper surfaces of the central cores has developed a caprock of insoluble material along the crests of the salt anticlines, with the result that further dissolution is proceeding only very slowly (Bartlett et al., 1976, pp. C.97-118). Thus, salt anticlines are alternatives for waste disposal, and they are also being evaluated in the NWTS program (Appendix B; Bechtel, 1978b).

Bedded-salt formations are believed to have been stable over very long periods of geologic time, and bedded strata are typically associated with long groundwater flow paths to the biosphere. Two desirable features of many bedded-salt basins, a result of their evaporitic origin and subsequent tectonic history, are their relatively simple structure and predictable stratigraphic characteristics. It is often possible to establish with relative ease the geologic structure of these formations and to predict their lithologic characteristics over a wide area. Because of the early start on investigations of salt, a wealth of information is available on its properties.

Experiments on salt characteristics, including responses to heat and radiation, have been conducted in Project Salt Vault (Bradshaw and McClain, 1971) and over the past decade at the Asse experimental repository in the Federal Republic of Germany (Kuehn et al., 1976). In addition, extensive salt mining in many locations around the United States and abroad has resulted in a well-developed salt-mining technology (D'Appolonia Consulting Engineers, Inc., 1976). One particular advantage of salt mining is that, after shaft construction, explosives are not needed. Continuous-mining machines can be used to excavate the disposal rooms, avoiding shock-produced cracks.

The desirable intrinsic properties of the salt include a uniformly low permeability, a high thermal conductivity (this criterion is more important for the heat-generating high-level waste than for TRU waste), and a plasticity that enables fractures to heal themselves at feasible repository depths. However, like every other medium considered for disposal, salt presents some problems. Recent reviews (OSTP, 1978; Hebel et al., 1978) have identified several factors...
that should be considered in locating and evaluating specific repository sites in salt.

It has been asserted that, since interstitial water can lower the mechanical strength of salt, the presence and variable concentration of water could be a problem. The mean water content in salt is low (typically less than 1%), but local variations over wide ranges occur within salt masses. The water content tends to be the lowest in salt domes along the Gulf Coast; the deformation and flow process that has formed the domes seems to have kneaded the water from the salt. Bedded-salt strata such as those in New Mexico, Utah, and the Midcontinental and Eastern United States are generally more variable than salt domes in their chemical composition and mineralogic characteristics.

The high sensitivity of salt to solution processes requires the acquisition of extensive data on regional and site hydrologic systems and some understanding of possible future groundwater flow regimes before a repository site can be selected. Such understanding depends in part on the ability to evaluate the impacts of possible climatic variations on the integrity of the repository. The solubility of rock salt in water is a hundred times higher than that of any other candidate medium (Table A-1 in Appendix A). If man-induced or natural events caused a breach in the repository, any available circulating groundwater could conceivably transport the radionuclides into the biosphere. The geologic materials along the path of groundwater flow will slow this transport by capturing and binding the radionuclides through reactions collectively called sorption. Since the sorptive capacity of salt is low and dependent on impurities, in a salt repository sorption could be provided only by other rocks in the path of groundwater flow.

Salt differs from basalt and shale in the potential environmental impacts of the mined rock that is stored at the surface. A salt-storage pile would have to be designed to limit wind erosion and rainwater runoff in order to minimize environmental impacts during and after repository operation.

In summary, salt is the best understood of all candidate geologic media with respect to its possible use as a waste-repository medium. The Interagency Review Group on Nuclear Waste Management concluded (IRG Subgroup, 1978, Appendix A, p. 67) that "with appropriate selection of a site and appropriate hydrogeology and conservative engineering, salt could be an appropriate repository medium."

3.3.2 Igneous and Volcanic Rocks

Basalt, granite, tuff, and other crystalline igneous and volcanic rocks have been considered as geologic media for a repository. Crystalline rocks are attractive because of their strength and structural stability. The little water they contain lies largely in fractures. Basalt and granite have fair sorptive capacities. Because of these favorable natural conditions, it has been estimated that the waste containers stored in a crystalline-rock repository could maintain their integrity over hundreds of years.

The design and the operating procedures for a crystalline-rock repository would be similar to those for a salt repository. However, the use of
continuous-mining machines may not be practical in crystalline rock, and conventional drilling and blasting mining techniques would be needed.

The paths of groundwater flow through crystalline rocks are normally, but not always, shorter than those in bedded strata like shale or salt. The path lengths depend, of course, on the geohydrologic setting. Crystalline rocks commonly occur in geohydrologic environments that have experienced complex tectonic events during which these brittle rocks were fractured. Alterations in rock properties probably occurred during these events; rock properties may have been homogenized by pervasive events or may be variable and difficult to ascertain adequately for repository design. The geohydrologic characterization of crystalline terrains presents challenging problems.

Granites and basalt are usually fractured, and the permeability of the rock mass depends on flow through a network of fractures rather than flow through porous media. Flow through a fracture depends on the size of the opening, which to a large extent is controlled by the stresses acting across the fracture. Since these stresses increase with depth, the permeability of crystalline rock usually decreases with depth. The development of a model for fracture flow is a difficult problem that is receiving considerable attention. At depths of 1500 feet or more below the surface, the permeability may be low enough not to present a threat of releasing radionuclides into flowing groundwater. An engineered approach to the control of fracture flow would be to inject a grout into the fractures to reduce permeability.

Tuff is an extrusive rock produced by volcanic eruptions. There are two forms of tuff that are of interest for repository use, and they are quite different. The first form is densely welded tuff, which has a high density, a low porosity and water content, and the capability of withstanding high temperatures. The compressive strength, thermal conductivity, and thermal expansion of densely welded tuffs are comparable to those of basalt. Welded tuffs locally have significant fracture permeability and are important aquifers (Wingard, 1971). The second form is zeolitic tuff, which has a low density, a high porosity, a very low permeability, a high water content, and an extremely high capacity for sorbing radionuclides. Zeolitic tuff has a moderate compressive strength and a moderate thermal conductivity. The dehydration of some zeolites begins at about 100°C; unless the fluids released can escape through the rock, they will contribute to changes in the state of stress that could result in fracture. Heat may also cause some zeolites to decompose to new minerals with lower sorptive capacities.

The design concept for a repository in tuff is to emplace radioactive waste in welded tuff and to obtain a significant benefit from the highly sorptive barriers of zeolitic tuff surrounding the welded tuff. Local heating of the zeolitic tuff must be kept below the temperature at which its beneficial properties are affected. A 2-year research program is under way at the Nevada Test Site to ascertain whether sequences of welded and zeolitic tuffs would be a valid medium for geologic disposal. Areas of welded and zeolitic tuff are widespread and occur in thick sections in the western states, though they have not yet been sufficiently characterized as to their homogeneity and their hydrologic characteristics. Most of these tuffs are relatively young geologically, and they have been broken into blocks by tectonic forces that were active during and after the time of their formation. Faults are still active in some areas, jeopardizing such regions for repository use. The hydrogeologic
environments in which tuffs occur are dominated by tectonic activity. However, a single hydrogeologic system in the Western United States can be large enough to include many faulted blocks that contain satisfactorily extensive sequences of welded and zeolitic tuffs.

The current NWTS program plan calls for detailed site-characterization plans to be available in 1984 for a site in basalt at the Hanford Site in the State of Washington. Plans for sites in granite and tuff are to be available in 1985.

### 3.3.3 Argillaceous Rocks

Shale and related rocks have a number of attributes that make them attractive as media for the isolation of radioactive wastes: low permeability, the capability of deforming plastically under lithostatic load, good sorptive capacity, and low solubility in water. Such rocks are abundant in thick masses throughout the Midwestern and Western United States. However, only illitic shales may be suitable for repositories: carbonaceous shales may generate organic gases on decomposition, and montmorillonitic shales have properties that change significantly in the presence of water. Accordingly, it is necessary to perform very detailed studies at each potential site in shale, because the widely varying character and composition of shales make some areas suitable but many others unsuitable. In general, shales possess many of the characteristics that make bedded salt and salt domes attractive. However, shales are not so plastic and tend to have a somewhat higher fracture permeability than salt; they also have a somewhat higher density and may require some blasting during mining. The largest drawback to shales is the above-mentioned local variability, which presents difficulties in adequately characterizing a potential site.

The preparation of a detailed site-characterization plan for a potential repository site in shale will not be completed until after 1985.

### 3.4 ALTERNATIVE AREAS IN BEDDED SALT

Large areas in the United States are underlain with bedded salt (Figure 2-1). During its search in the early 1970s, the U.S. Geological Survey (Section 2.2.3) looked particularly at the Supai salt basin, the Salina region, the Williston basin, and the Permian basin (Barnes, 1974). Of these four, only the Salina region and the Permian basin are still being investigated in the national waste-management program.

The Salina region consists of bedded-salt deposits of Late Silurian age in portions of New York, Pennsylvania, West Virginia, Ohio, Michigan, and southern Ontario. Strata both above and below the salt are occasionally water-bearing. However, in many areas the salt beds are overlain with massive anhydrite and dolomite units or shales that are potential water barriers. The greatest aggregate thickness of salt is found in Michigan, where it ranges from 500 feet at the margins to 1800 feet in the center. This bedded salt is considered one of the better alternatives to the salt of southeastern New Mexico. However,
the area is much more densely populated, the land is more intensively used, and the complex hydrologic characteristics are likely to be much more difficult to define and evaluate (Appendix B; NUS, 1979a).

The Permian basin in the Western United States is a series of sedimentary basins in which rock salt and associated salts accumulated during Permian time over 200 million years ago. The region includes the western parts of Kansas, Oklahoma, and Texas and the eastern parts of Colorado and New Mexico. (The Kansas salt beds considered in Project Salt Vault are in the northern portion of the Permian basin.) Since Permian time the basin has been relatively stable tectonically, although some parts of it have been tilted and warped, have undergone periods of erosion, and have been subject to a major incursion by the sea. Subsidence, collapse of the land surface from dissolution, has been common in the basin (Appendix B; Bachman and Johnson, 1973; NUS, 1979b).

Section 2.2.3 describes the process by which the Delaware basin was selected from potential sites in the Permian basin and the process by which the Los Medanos site was selected from potential sites in the Delaware basin.

3.5 ALTERNATIVE SITES IN ALTERNATIVE MEDIA

No method other than emplacement in a mined geologic repository is feasible at present for the disposal of TRU waste, nor can the feasibility of any of the other disposal methods still being investigated be established for at least a decade. The NWTS program is investigating salt and other host media, and potential repository sites will be identified starting in 1983. Although these sites are being sought for the disposal of commercial high-level and TRU waste, they may also be suitable for the disposal of defense TRU waste.

The President's program recommends that one or more repositories be selected from among sites in a wide variety of host rocks with diverse geohydrologic characteristics. Since the NWTS program is directed at identifying and characterizing sites for a system of repositories, its activities will continue after the site for the first NWTS repository is selected. Any sites that meet the site-selection criteria but are not selected remain "banked" and thus available for possible selection at a later time.

In the next 5 years, the NWTS program is expected to characterize several sites and then to recommend one site in a process that includes documented comparisons of environmental, technical, and institutional aspects (DOE, 1980). The earliest possible dates for issuing the final environmental impact statement on banking and a detailed site-characterization report supporting a decision to bank a site are as follows:

<table>
<thead>
<tr>
<th>Geologic medium and location</th>
<th>Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dome salt (Gulf interior region)</td>
<td>1983</td>
</tr>
<tr>
<td>Basalt (Hanford)</td>
<td>1984</td>
</tr>
<tr>
<td>Nevada Test Site</td>
<td>1985</td>
</tr>
<tr>
<td>Other hard-rock sites</td>
<td>1985</td>
</tr>
<tr>
<td>Bedded salt (other than Los Medanos)</td>
<td>1985</td>
</tr>
</tbody>
</table>
Each of these sites will have been taken through the NWTS site-exploration and site-characterization phases. Thus, in late 1985, for example, it will probably be possible to consider several sites in the selection process. An environmental impact statement will be required prior to site selection (DOE, 1980).

The dates shown are based on the assumption that all site-characterization activities can be conducted from surface exploration only. If underground exploration at the proposed repository horizon is required for licensing, as presently proposed by the Nuclear Regulatory Commission, the schedules would be extended, and it would not be possible to select from among the characterized sites until 1989.

3.6 FORMULATION OF ALTERNATIVES

Taking no action to remove TRU waste from its present near-surface storage in Idaho has been identified as the first alternative to be analyzed in this environmental impact statement. This section delineates alternatives involving its removal and the research and development of disposal methods for other types of wastes. Options for the research and development are also discussed.

3.6.1 Alternatives for TRU-Waste Disposal

Four alternatives are considered for demonstrating the disposal of defense TRU waste: no action (as already described); building the WIPP facility at the Los Medanos site in southeastern New Mexico; disposal of the TRU waste stored at the INEL in the first available HLW repository, which involves delay in moving this waste; and delaying the WIPP for the sake of considering other sites as well as the Los Medanos site.

3.6.2 Options for Research and Development

In order to advance the state of the art of radioactive-waste disposal, it is thought necessary to conduct in-situ, full-scale experiments with wastes. Many technical experts believe that continued laboratory studies in salt are producing diminishing returns; the general properties of salt, for instance, are well known, but its bulk properties should be evaluated in the particular formations where waste may be emplaced. Accordingly, continued laboratory experiments should be accompanied by in-situ testing.

One place to conduct the in-situ research and development would be in a specially mined underground area not associated with a waste repository. The development of such a stand-alone, full-scale experimental facility would allow many design-verification, rock-mechanics, fluid-migration, and thermal-response tests to be performed. The usefulness of a stand-alone facility would be greatest if it were located at a site on which a repository might be constructed in the future. In a stand-alone facility, the costs of buildings,
shafts, and underground openings would have to be charged against the experiments alone.

A research-and-development (R&D) area at a repository would have advantages over the stand-alone facility. Its results would be helpful in future planning for that site. It would be more cost-effective than a stand-alone facility. It would have no long-term impacts as long as the waste used in the experiments were removed at the end of the experiments, although its short-term impacts might not be negligible. Finally, the earlier an R&D facility is built, the more valuable its results will be. This suggests that it would be useful to include such a facility in the first repository to be built in each geologic medium.

The options of not having an R&D facility or of having a stand-alone facility are not considered further in this document. The discussions to follow assume that an R&D facility is included in the WIPP, if alternative 2 or 4 is chosen. The matter is left for later decision in alternative 3.

3.6.3 Alternatives Involving the Removal of Waste from Idaho

The demonstration of the disposal of defense TRU waste and the R&D studies with defense TRU and high-level waste are complementary. Thus, all the action alternatives discussed in this document include an R&D facility, although a TRU-waste repository and a stand-alone R&D facility could be built separately.

There are two choices for the disposal of TRU waste; it could be disposed of in a repository dedicated to TRU waste alone, or it could be put into a repository for high-level waste. In addition, the decision to build a TRU-waste repository could be delayed until other sites have been characterized. The action alternatives, therefore, are the following:

- Alternative 2, the authorized alternative. A repository for demonstrating the disposal of TRU waste and including an R&D facility for high-level waste is built now at the one presently available site, the Los Medanos site in southeastern New Mexico.

- Alternative 3, the preferred alternative. The TRU waste stored at the INEL is disposed of in the first available repository for high-level waste.

- Alternative 4. The decision on where to build a facility like the WIPP is delayed until at least 1984, when two or three sites in addition to the Los Medanos site should be available for consideration.

These alternatives are described in more detail in the next three sections.
3.6.3.1 Alternative 2, the Authorized Alternative

Alternative 2, the authorized WIPP project, consists of the following:

1. A repository for demonstrating the disposal of TRU waste generated in U.S. defense programs. It would receive the waste stored at the INEL through 1990 and all defense-generated TRU waste produced from 1990 through 2003. The waste would be emplaced in such a manner that it could be retrieved for a period of 5 to 10 years after a decision for retrieval is made. That decision would be made separately for each kind of TRU waste (contact-handled and remotely handled) not more than 5 years after the first containers of it had been emplaced. The underground excavation would create a 100-acre mine that would be large enough to accommodate this waste; future expansion could provide a mine of up to 2000 acres for the disposal of additional TRU waste, if this were later determined to be desirable.

2. A 20-acre underground area for research and development. Experiments performed there with all types of radioactive defense waste would answer technical questions about the disposal of waste, particularly high-level waste, in salt. All the waste used in these studies would be removed when the experiments are completed. No commercial high-level waste would be included.

The WIPP would be constructed at the Los Medanos site in Eddy County, New Mexico (Figure 3-1). The project would require the withdrawal of 17,200 acres of Federal land, the acquisition of 1760 acres of State land, and the acquisition of existing lease rights. Another 620 acres would be required for rights-of-way for roads, a railroad, an electrical-power line, and a water line.

In order to provide final site validation and to verify the analyses used in the design of the underground facility, the construction of the WIPP facility would be preceded by the construction of two deep shafts and an underground experimentation facility at the Los Medanos site. (This is the site and preliminary-design validation (SPDV) program referred to in Section 2.1.2.) The shafts and underground area would be instrumented to measure rock response, and various experiments to observe waste-package performance under repository conditions would be conducted. No radioactive waste would be used in the SPDV program. The SPDV-program plan calls for a 2-year period for construction and site validation and an operational period of up to 5 years for design validation. The SPDV program would require about $54 million (1979 dollars) to design and build and about $5 million a year to operate. If the WIPP (or an HLW repository) were constructed at the Los Medanos site after the SPDV program, the SPDV shafts and underground development would become a part of the complete facility. Based on the results of the site-validation activities, this EIS would be supplemented; if necessary to incorporate significant new information, before a decision to proceed with the full construction and operation of the WIPP facility.

Disposal of TRU waste in the WIPP

Once the complete facility became operational, railcars and trucks would be unloaded inside a waste-handling building, where the waste would be prepared for movement underground. Each of four shafts would reach the underground disposal level. This underground area, about 2150 feet below the
Figure 3-1. General location of the Los Medanos site.
surface, would be used for the disposal of contact-handled and remotely handled TRU waste and for experiments with defense high-level waste. The disposal mine would be in the Salado Formation, a thick layer of bedded salt that extends from about 850 to 2825 feet below the surface at the center of the site. Detailed information on the site is given in Chapter 7 and Appendix H. Chapter 8 presents a detailed description of the WIPP and its operation.

It is estimated that the construction of the WIPP would cost $292 million (1979 dollars) spread over nearly 4.5 years and about $24 million a year to operate. In addition, engineering, construction management, and technical support would cost $205 million. The construction work force is expected to number about 950 people on the average during the year of largest employment; peak employment for a period of a few months is expected to be near 1300. The operational staff would number about 440.

The WIPP is designed to handle up to 1.2 million cubic feet of waste per year. It is intended to accommodate the readily retrievable waste expected to be stored in Idaho through 1990 and other defense TRU waste generated between the years 1990 and 2003, for a total of 6 million cubic feet. A 100-acre repository will be large enough for this purpose.

The WIPP could be expanded in the future to accommodate the remaining retrievably stored TRU waste listed in Table 2-3. If the decision should be made to retrieve the buried waste at all sites and process it for storage, there is enough area at the Los Medanos site to receive it as well.

Thus, although the mission of the authorized WIPP project is now limited to a subset of the total TRU-waste inventory, there is a possibility that a repository of 2000 acres will eventually be needed for the disposal of all defense TRU waste. Any decision to add other sources of waste, however, would require further environmental review.

The research and development program in the WIPP

The experimental program described in Section 8.9 is designed to provide an in-situ laboratory to answer technical questions about the disposal of high-level waste in bedded salt.

In the experimental area, it would be possible to accelerate the interactions between the high-level waste and the salt and to experiment with canister materials, overpack or backfill materials, and other multiple-barrier techniques. The experimental program could produce information on the means of protecting the waste canisters from brine attack for long periods of time, on the products of waste interactions with salt, and on various concepts for immobilizing any leached radionuclides within or near the original waste-emplacement locations.

The experiments would use a form of defense waste that produces high levels of heat and gamma radiation. In the interest of accelerating the interactions, some of the waste will be emplaced without a surrounding container, and some will be ground into small particles before being emplaced. The experiments would be intended to produce enough stress on the salt environment to simulate adverse conditions that might appear in a future repository for high-level waste. All the high-level waste used in experiments would be recovered and removed from the WIPP at the end of the experiments.
The source of the waste to be used in these experiments is not as yet defined; solid high-level waste from defense programs is not readily available, as little of it has been produced. By the late 1980s, solid defense high-level waste may be available from the Savannah River Plant; however, it will not be available until several years after the WIPP experiments would be scheduled to begin. To increase its levels of radioactivity, this waste could be fortified with cesium-137.

3.6.3.2 Alternative 3, the Preferred Alternative

This alternative presumes that Idaho TRU waste is held until an HLW repository is available; then the waste is disposed of there. A comprehensive description of the plans for these repositories, to the extent that these plans have advanced, is given in the draft generic environmental impact statement on the management of commercially generated radioactive waste (GEIS) (DOE, 1979) and its supporting documents. According to these plans, an HLW repository would consist of the following:

1. A repository for the disposal of high-level waste generated in the commercial power program. This repository could be in salt, granite, shale, or basalt. The first such repository would operate for 15 to 25 years and would contain between 70,000 to 250,000 canisters of high-level waste. Initially at least, the waste would be implaced in such a manner that it could be retrieved if necessary. The underground mined openings would take up an area of 2000 acres.

2. A portion of the repository given over to the disposal of TRU waste from both the defense and the commercial programs. As in alternative 2, the quantity of this waste is assumed to be 6 million cubic feet needing 100 acres of storage space.

3. Possibly, an area for research and development. It is undecided at this time whether part of the repository should be set aside for experiments or whether an R&D facility should be constructed at the site prior to construction of the repository.

As indicated in Section 3.5, the areas being investigated for siting the first HLW repository are inland from the Gulf of Mexico for dome salt, the Hanford Site for basalt, and the Nevada Test Site for granite or tuff. According to current plans, the first HLW repository will become available between 1997 and 2006. The Los Medanos site would also be considered for this HLW repository.

Site validation may require one or two shafts and a small underground experimental area comparable to the site and preliminary-design validation program of alternative 2.

The GEIS estimates that the total cost of construction and operation of an HLW repository would be $1590, $4960, $2110, and $5490 million in dome salt, granite, shale, and basalt, respectively, spread over a time period of 15, 24, 17, and 24 years, respectively. These estimates assume the once-through fuel cycle, which involves no reprocessing of spent fuel.
3.6.3.3 Alternative 4

The advantage of this alternative would be to gain the possibility of picking a location for a WIPP-like facility from among several sites and media. As indicated in Section 3.5, the earliest possible date at which three sites may be available is 1984. The earliest date on which the finished repository would be available is 1997.

A repository built under this alternative would consist of a facility for demonstrating the disposal of radioactive waste generated in U.S. defense programs. Site validation could require the development of facilities comparable to those described for the site and preliminary-design program under alternative 2. It would receive the 6 million cubic feet of TRU waste spoken of under alternative 2 above (Section 3.6.3.1). This waste would be emplaced in such a manner that it could be retrieved, at least initially. As in alternative 2, part of the repository would be set aside for experiments with high-level waste.

This repository would be of roughly the same description as the WIPP. In a medium other than bedded salt, the early shafts and the small underground experimental area might also be required. The cost figures for HLW repositories in various media quoted in the previous section imply that the costs for TRU-waste-only repositories in various media would differ.

3.6.4 Summary of Alternatives

The four alternatives are considered in this environmental impact statement are summarized below. Their environmental impacts are discussed in Chapter 4.

Alternative 1, no action. The TRU waste stored at Idaho would remain there, perhaps in improved storage.

Alternative 2, the authorized alternative. The WIPP described in Chapter 8 would be built at the Los Medanos site in southeastern New Mexico. It would be a facility for the demonstration disposal of TRU waste only and for research and development with high-level waste.

Alternative 3, the preferred alternative. The TRU waste stored at Idaho would be disposed of in the first available repository for high-level waste. According to present plans, a site will be selected between 1987 and 1990, and the repository itself will be available between 1997 and 2006. The Los Medanos site will be considered as well as sites in other geologic media.

Alternative 4. The decision on where to build a WIPP-like facility would be delayed until at least 1984, when two or three sites in addition to the Los Medanos site should be available for consideration.

A site and preliminary-design validation program at the Los Medanos site would be part of the authorized WIPP alternative. Although designed for WIPP requirements, this program would be compatible with the site-characterization studies required for alternatives 3 and 4.
REFERENCES FOR CHAPTER 3


4 Environmental Impacts of Alternatives

This chapter evaluates and compares the environmental impacts of the four alternatives developed in Chapter 3. Section 4.1 discusses alternative 1, no action. Section 4.2 summarizes the detailed analysis of alternative 2 that appears in Chapters 6 and 9. Alternative 2, the authorized Waste Isolation Pilot Plant (WIPP) in southeastern New Mexico, is the most completely analyzed of the alternatives; it forms the reference against which the other alternatives are compared. The remaining two alternatives are taken up in Sections 4.3 and 4.4. In the discussion of alternative 3, the preferred alternative, which places both defense TRU waste and commercial high-level waste (HLW) in one combined repository, the point of view is twofold: (1) the changes in impacts (usually increases) brought about by expanding the mission of the HLW repository and (2) the changes in impacts (usually decreases) brought about by having one repository rather than two. Section 4.5 compares the environmental impacts of alternatives 2, 3, and 4 in a single table.

4.1 ALTERNATIVE 1: NO ACTION

If neither the WIPP nor any other Federal repository should become available, TRU waste would have to remain at its present storage sites (or be transferred between them). The consequences of following this alternative are analyzed in Appendix N in terms of the impacts that would occur at the Idaho National Engineering Laboratory (INEL). Three general methods for managing the waste are considered in Appendix N:

1. The waste could be left in place, as is. Additional waste received would be stored similarly.

2. The confinement of the waste could be improved without moving it. At the INEL this in-place improvement would consist of adding clay and basalt rip-rap over the storage pads; injecting grout below the pads would further improve the confinement. Alternatively, the waste could be immobilized by injecting grout directly into the waste and the ground beneath it.

3. The waste could be retrieved, processed, and disposed of at a better location at the INEL. The methods considered in Appendix N are disposal in an aboveground engineered concrete structure, engineered shallow burial, and disposal in deep rock.

In the short term (i.e., up to 100 years), no releases of radiation would be expected from the first two subalternatives. The processing involved in the third would produce small releases resulting in a maximum whole-body dose commitment of \(1.9 \times 10^{-10}\) rem per year of operation or \(3.6 \times 10^{-6}\) rem per year to the bone at the point (on the INEL site) of maximum airborne concentration. The dominant accident during processing would produce a maximum dose commitment to the lung of about 0.1 rem.
Over the long term, disasters could disrupt the waste and release radionuclides. The INEL is at the edge of the Arco Volcanic Rift Zone, which has been active as recently as 10,500 years ago; it is likely to be the site of future volcanic action. Therefore, the dominant natural disaster would be volcanic action, either lava flow over the waste or an eruption through or near it. Human intrusion by a small group of people is also credible.

Drawn from a study of many possible release mechanisms (DOE, 1979a), Table 4-1 gives estimates of the possible radiation doses resulting from these disruptions. Natural disasters could deliver significant dose commitments (up to 90 rem to the lung) to maximally exposed individuals if the first subalternative were used; the second subalternative would reduce this dose commitment to 0.9 rem. Human intrusion could deliver much higher dose commitments to a few people. Improved confinement (subalternative 2) gives the possibility of a hundredfold-smaller individual and population dose commitments, but leaves the waste at the surface.

In summary, no environmental reasons have been found why TRU waste could not be left at the INEL stored as it is for several decades or even a century; over such a time volcanic action is unlikely, and government control of the site will prevent inadvertent human intrusion. In the long term, however, volcanic action that could produce large exposures to radiation is probable.

Table 4-1. Possible Long-Term Consequences, Alternative 1

<table>
<thead>
<tr>
<th>Release mechanism</th>
<th>Individual dose commitment (rem)</th>
<th>Population dose commitment (man-rem)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Whole body</td>
<td>Bone</td>
</tr>
<tr>
<td>SUBALTERNATIVE 1: WASTE LEFT AS ISb</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Volcano</td>
<td>0.006</td>
<td>8</td>
</tr>
<tr>
<td>Lava flow</td>
<td>0.03</td>
<td>50</td>
</tr>
<tr>
<td>IntrusionC</td>
<td>10</td>
<td>500</td>
</tr>
<tr>
<td>SUBALTERNATIVE 2: IMPROVED CONFINEMENTd</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Volcano</td>
<td>0.0006</td>
<td>0.08</td>
</tr>
<tr>
<td>Lava flow</td>
<td>0.0003</td>
<td>0.5</td>
</tr>
<tr>
<td>IntrusionC</td>
<td>0.1</td>
<td>5</td>
</tr>
</tbody>
</table>

Population is 130,000 for volcanic action and lava flow, 10 for human intrusion.

aData from Table N-1 in Appendix N.

bData from Table N-2 in Appendix N.

cDose from inhalation.

dData from Table N-2 in Appendix N.
4.2 ALTERNATIVE 2: THE AUTHORIZED WIPP FACILITY

A detailed analysis has been made of the Waste Isolation Pilot Plant in the bedded salt of the Delaware basin in southeastern New Mexico, at a site called Los Medanos. It is reported in Chapters 6 and 9 and summarized in this section. This authorized alternative is used as the reference against which this environmental impact statement compares the other two alternatives that call for the disposal of TRU waste away from the INEL. The impacts of a site and preliminary-design validation (SPDV) program at the Los Medanos site are included in this discussion; these impact analyses are presented in greater detail in a separate report (Brausch et al., 1980).

The impacts of the WIPP include

1. Physical impacts during construction and operation: changed land use, commitment of resources, effects of effluents, denial of mineral resources.

2. Socioeconomic impacts.

3. Radiological impacts of transportation, including transportation accidents.

4. Radiological impacts of normal and accidental releases during the time that waste is being emplaced in the WIPP (the short-term, or operational, period).

5. Possible radiological impacts after the WIPP is closed and decommissioned (the long-term period).

6. Impacts of removing waste from its present storage and processing it for shipment to the WIPP.

4.2.1 Physical Impacts

The physical impacts of the authorized alternative would occur primarily during construction and operation. These impacts are summarized in Table 4-2.

The commitment of the site for repository development would primarily affect grazing; the land surface currently has few other uses. National and local food production would sustain no appreciable loss, for the 1072 acres affected normally support fewer than 12 head of cattle. The 169 acres used in the SPDV program would result in even less impact.

Table 4-2 categorizes surface land use as "temporary" and "long-term." Probably the only long-term use that would be truly permanent is the land to be used for the mined-rock (salt) pile and the evaporation pond to receive the drainage from this pile; these 37 acres, sterilized by salt, would not support grazing again. The other parcels of land included in the long-term category are the portions of the rights-of-way actually covered by roads and railroads and the land occupied by buildings. After the project is over, this area will largely regain its natural vegetation if the buildings are razed. The temporary category includes the rights-of-way for electricity and water lines because the land on which they are built would be allowed to return to its
Table 4-2. Physical Impacts of the WIPP Authorized Alternative

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Quantity</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>Use of land surface</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Temporary</td>
<td>878 acres</td>
<td>8.1 and 9.1.1</td>
</tr>
<tr>
<td>Long-term</td>
<td>224 acres</td>
<td></td>
</tr>
<tr>
<td>Resources</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Materials for construction</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Concrete</td>
<td>125,000 bbl cement</td>
<td>9.2.2</td>
</tr>
<tr>
<td>Steel</td>
<td>15,000 tons</td>
<td>9.2.2</td>
</tr>
<tr>
<td>Copper</td>
<td>150 tons</td>
<td>9.2.2</td>
</tr>
<tr>
<td>Aluminum</td>
<td>200 tons</td>
<td>9.2.2</td>
</tr>
<tr>
<td>Lumber</td>
<td>0.5 x 10^6 board feet</td>
<td>9.2.2</td>
</tr>
<tr>
<td>Water</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Construction</td>
<td>15 acre-ft/yr</td>
<td>9.2.2</td>
</tr>
<tr>
<td>Operation</td>
<td>20 acre-ft/yr</td>
<td>9.3.3</td>
</tr>
<tr>
<td>Electricity</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Construction</td>
<td>4 x 10^6 kWh</td>
<td>9.2.2</td>
</tr>
<tr>
<td>Operation</td>
<td>2 x 10^4 kWh</td>
<td>9.3.3</td>
</tr>
<tr>
<td>Liquid fossil fuels</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Construction</td>
<td>2.6 x 10^6 gal</td>
<td>9.2.2</td>
</tr>
<tr>
<td>Operation</td>
<td>540 gal/day</td>
<td>9.3.3</td>
</tr>
<tr>
<td>Effluents</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Construction period</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>26 tons/yr</td>
<td>9.2.1</td>
</tr>
<tr>
<td>Nitrogen oxides</td>
<td>142 tons/yr</td>
<td>9.2.1</td>
</tr>
<tr>
<td>Sulfur oxides</td>
<td>9 tons/yr</td>
<td>9.2.1</td>
</tr>
<tr>
<td>Dust</td>
<td>720 tons/yr</td>
<td>9.2.1</td>
</tr>
<tr>
<td>Other particulates</td>
<td>29 tons/yr</td>
<td>9.2.1</td>
</tr>
<tr>
<td>Operational period</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>9.7 tons/yr</td>
<td>9.3.1</td>
</tr>
<tr>
<td>Nitrogen oxides</td>
<td>49 tons/yr</td>
<td>9.3.1</td>
</tr>
<tr>
<td>Sulfur oxides</td>
<td>31 tons/yr</td>
<td>9.3.1</td>
</tr>
<tr>
<td>Hydrocarbons</td>
<td>3.2 tons/yr</td>
<td>8.7.5, 9.3.1</td>
</tr>
<tr>
<td>Salt particulates</td>
<td>42 tons/yr</td>
<td>9.3.1</td>
</tr>
<tr>
<td>Other particulates</td>
<td>3.2 tons/yr</td>
<td>9.3.1</td>
</tr>
<tr>
<td>Solid nonradioactive waste (uncompacted)</td>
<td>2500 yd^3/yr</td>
<td>8.7.2</td>
</tr>
<tr>
<td>Sanitary waste (treated effluent)</td>
<td>30,000 gal/day</td>
<td>8.7.1</td>
</tr>
<tr>
<td>Radioactive</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Solid</td>
<td>1420 ft^3/yr</td>
<td>8.5.2</td>
</tr>
<tr>
<td>Natural radon</td>
<td>0.94 Ci/yr</td>
<td>8.6.3</td>
</tr>
<tr>
<td>Other gases</td>
<td>0.004 Ci/yr</td>
<td>8.6.3</td>
</tr>
<tr>
<td>Mineral reserves</td>
<td></td>
<td></td>
</tr>
<tr>
<td>In entire withdrawal area</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sylvite</td>
<td>3.7 x 10^6 tons K_2O</td>
<td>9.2.3</td>
</tr>
<tr>
<td>Langbeinite</td>
<td>4.4 x 10^6 tons K_2O</td>
<td>9.2.3</td>
</tr>
<tr>
<td>Crude oil</td>
<td>0</td>
<td>9.2.3</td>
</tr>
<tr>
<td>Natural gas</td>
<td>45 x 10^9 cubic feet</td>
<td>9.2.3</td>
</tr>
<tr>
<td>Distillate</td>
<td>0.12 x 10^6 barrels</td>
<td>9.2.3</td>
</tr>
<tr>
<td>In inner zones</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sylvite</td>
<td>0</td>
<td>9.2.3</td>
</tr>
<tr>
<td>Langbeinite</td>
<td>1.21 x 10^6 tons K_2O</td>
<td>9.2.3</td>
</tr>
<tr>
<td>Crude oil</td>
<td>0</td>
<td>9.2.3</td>
</tr>
<tr>
<td>Natural gas</td>
<td>21 x 10^9 cubic feet</td>
<td>9.2.3</td>
</tr>
<tr>
<td>Distillate</td>
<td>0.03 x 10^6 barrels</td>
<td>9.2.3</td>
</tr>
</tbody>
</table>

a The impacts of the SPDV program are included in or bounded by the quantities listed in this table. The SPDV impacts are discussed in the referenced sections.

b For a 54-month construction period.

c The SPDV program will not produce radioactive effluents other than naturally occurring radon gas.

d The tonnage estimate of langbeinite reserves, made by the U.S. Bureau of Mines (USBM), is used in the analyses presented in this document, for reasons explained in Section 7.3.7. It is not, however, directly comparable to the available estimates of total U.S. reserves. An estimate that is comparable has been made by Agricultural and Industrial Minerals, Inc. (AIM); this estimate shows that about 10% of the U.S. reserves lie beneath the entire withdrawal area.

e Because the USBM estimates that 27% of the reserves lie beneath the inner zones, 2.7% of the U.S. reserves may be assumed to lie there.

4-4
natural vegetated state after they are constructed. The SPDV program is designed to be temporary and involves only 169 acres; it will include site restoration if there is to be no further activity at the Los Medanos site.

The resources to be used in building and operating the SPDV facility or the complete WIPP facility could be used elsewhere. Nevertheless, supplying them would not strain the resources of the nation, the State, or the local area. As shown in Table 4-2, the required amounts all are small in comparison with the annual production of these resources in the United States.

Most of the effluents from the SPDV facility and the repository would have little effect on the environment, although salt dust from the mined-rock pile and from mining would have effects like those of a normally operating salt or potash mine—that is, it could suppress some species of plants nearby. Sewage treatment and the disposal of solid wastes in a local landfill would be about equivalent to that of a small town with a population of less than 500 persons. The effluents listed in Table 4-2 come mostly from the operation of diesel equipment in the plant.

The impacts of the radioactive effluents from the repository are given in Section 4.2.4 below. The SPDV facility would not release any radioactive effluents other than natural radon gas generated during mining.

The development of most of the subsurface mineral reserves* listed in Table 4-2 would be denied temporarily; all of the sylvite, three-quarters of the langbeinite, about half of the natural gas, and three-quarters of the distillate are expected to become available for exploitation. Sections 9.2.3 and 9.6.5 explain how some of the subsurface-development rights could be restored; mining (other than solution mining) and drilling for oil and gas may be allowed in the outer control zone. More than half of the natural gas could be recovered by drilling outside the central portion of the site. Deviated drilling from the outermost buffer zone to locations beneath the repository could allow recovery of all of the natural gas present at the site. It is uncertain when the restrictions on access can be relaxed, but the delay could be several decades. Access to these resources would be denied during the SPDV program, but if the Los Medanos site were not considered further for a repository, these minerals would again become available.

In summary, the most important physical impacts of the development of alternative 2 would be the use of land, especially that required for the mined-rock pile, and the denial of access to subsurface mineral reserves. The most important of these reserves is the potassic mineral langbeinite, used for fertilizer where chlorides must be avoided. Because Carlsbad is the only known langbeinite district in the United States, it will eventually be necessary to substitute other minerals. These other minerals are currently being produced commercially, at competitive prices, from brine lakes. The use of the total reserves at the site would forestall this depletion by a maximum of 15 years; if the DOE permits mining in the outer buffer zone, the remaining WIPP reserves would account for only 4 years of production. The impacts of the SPDV program are a small fraction of those for the complete WIPP facility.

*Reserves are the portions of resources that are recoverable under today's economic conditions with today's technology.
4.2.2 Socioeconomic Impacts

These impacts are summarized in Table 4-3 from information given more fully in Section 9.4.

The WIPP would cost about $292 million to build and about $24 million a year to operate (1979 dollars). In addition, it would cost $205 million for engineering, construction management, and technical support, for a total of about $500 million. Only a portion of the first two costs would be spent locally; during the period of construction (assumed in the analysis to be 54 months), the economy of Eddy and Lea Counties would receive $138 million in direct new expenditures for labor and local procurement. Indirect, or spin-off, effects in the private sector would add $112.4 million. During repository operation, the total direct and indirect impact on the private sector of the economy would be about $33 million annually (just over $17 million directly and nearly $16 million indirectly). The SPDV program would require $54 million (1979 dollars) to design and construct and about $5 million a year to operate.

New jobs would be created. The number of jobs would rise until 1983, when an average of approximately 950 people would be directly employed on the project and about 1200 indirect jobs would exist; during two brief peaks in 1982 and 1983, the project would provide more than 1200 direct jobs. These totals would drop back to 440 direct and 514 indirect jobs during operation. About half of the people filling these jobs would be hired locally. At the peak of the construction activity, the project would add as many as 2250 people to the population in the area; during operation this number would drop back to about 1000. The maximum direct employment for the SPDV program is estimated at 124 people. Because of this small influx of workers and the short duration of their stay, socioeconomic impacts, either beneficial or adverse, would be minimal.

Table 4-3. Socioeconomic Impacts of the WIPP Authorized Alternative in Eddy and Lea Counties

<table>
<thead>
<tr>
<th>Impact</th>
<th>Construction</th>
<th>Operation</th>
<th>Source section</th>
</tr>
</thead>
<tbody>
<tr>
<td>Expenditures(^a)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Direct (^b)</td>
<td>$137.9 million</td>
<td>$16.9 million</td>
<td>9.4.1.1</td>
</tr>
<tr>
<td>Indirect (^b)</td>
<td>$112.4 million</td>
<td>$16.1 million</td>
<td>9.4.1.1</td>
</tr>
<tr>
<td>Total (^b)</td>
<td>$250.3 million</td>
<td>$33.0 million</td>
<td>9.4.1.1</td>
</tr>
<tr>
<td>Jobs</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Direct (^d)</td>
<td>922</td>
<td>440(^e)</td>
<td>9.4.1.3</td>
</tr>
<tr>
<td>Indirect (^d)</td>
<td>1215</td>
<td>514(^e)</td>
<td>9.4.1.3</td>
</tr>
<tr>
<td>Total (^d)</td>
<td>2137</td>
<td>954(^e)</td>
<td>9.4.1.3</td>
</tr>
<tr>
<td>Population changes</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Direct (^d)</td>
<td>1200</td>
<td>600(^e)</td>
<td>9.4.2.1</td>
</tr>
<tr>
<td>Indirect (^d)</td>
<td>1050</td>
<td>400(^e)</td>
<td>9.4.2.1</td>
</tr>
<tr>
<td>Total (^d)</td>
<td>2250</td>
<td>1000(^e)</td>
<td>9.4.2.1</td>
</tr>
</tbody>
</table>

\(^a\)In 1979 dollars.  
\(^b\)Total costs for the whole period of construction.  
\(^c\)Annual costs.  
\(^d\)Peak year.  
\(^e\)Full operational period.
Two alternative assumptions were made in the socioeconomic analysis. The first assumed the present residency pattern for potash-industry workers: the workforce lives mostly in Carlsbad, which would receive by far the major impact of the project. The second assumed that a significant fraction of the workers live in Lea County; Hobbs would then receive more than one-third of the impacts.

Under the first assumption, there might be a temporary housing shortage in Carlsbad during the peak construction period. Under the second assumption, housing in Hobbs would keep up with demand, but would have to spread beyond the present city limits and municipal utilities. In both cities community services are judged to be adequate. Because their populations are expected to increase steadily even without the WIPP, both cities will have to increase the services they offer during the next decade. The impact of the extra population due to the WIPP would be simply to require that the increased services be provided perhaps 6 months to 1 year earlier. Existing laws and statutes provide authority for the DOE and other agencies to provide planning and mitigation assistance for adverse socioeconomic impacts (Section 9.6.6).

4.2.3 Radiological Impacts of Transportation

These impacts are summarized in Table 4-4 from information given more fully in Sections 6.7 and 6.8.

The analysis of transportation to the WIPP assumed that stored TRU waste would be shipped from the INEL over a period of 10 years and that TRU waste would be shipped from the Rocky Flats Plant as it is produced. There would be about 500 shipments a year to the repository, distributed between the two types of TRU waste as shown in Table 4-4. During each of the 2 or 3 years after the WIPP opens, the plant would receive two or three shipments of high-level waste for experiments.

The analysis of normal, accident-free transportation calculated the doses received by the general public along transportation routes to the WIPP. The total annual doses are 5.4 man-rem from contact-handled TRU waste and 1.2 man-rem from remotely handled TRU waste. Shipments of high-level waste would contribute less than 0.14 man-rem during each of the 2 or 3 years when this waste would be received. These doses would be spread over many hundreds of thousands of people; they would be much smaller than the doses those people would receive from natural background radiation.

To calculate an upper limit to the dose a person might receive from transportation to the WIPP, the analysis postulated a person who, for an entire year, watches every shipment of TRU waste from a point 25 feet from the path of the shipments. Such a person would receive a dose of 0.00015 rem during that year, a dose many times smaller than the dose he would receive from natural background sources.

Most transportation accidents would not be severe enough to release any radioactivity at all because of U.S. Department of Transportation (DOT) regulations on packaging for shipment. Statistics show that only 0.5% of truck accidents and 0.4% of rail accidents have impacts more severe than those that
### Table 4-4. Radiological Impacts of Transportation

#### EXPOSURE DURING ACCIDENT-FREE TRANSPORTATION

<table>
<thead>
<tr>
<th>Waste type</th>
<th>Number of shipments per year</th>
<th>Population exposure (man-rem/yr)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CH TRU waste</td>
<td>459</td>
<td>5.4</td>
</tr>
<tr>
<td>RH TRU waste</td>
<td>41</td>
<td>1.2</td>
</tr>
<tr>
<td>Total for TRU waste</td>
<td>500</td>
<td>6.6</td>
</tr>
<tr>
<td>Experimental high-level waste</td>
<td>less than 6 for 2-3 years</td>
<td>less than 0.14</td>
</tr>
</tbody>
</table>

#### EXPOSURE DURING ACCIDENTS: DOSES RECEIVED BY AN INDIVIDUAL

<table>
<thead>
<tr>
<th>Scenario</th>
<th>Dose commitment (rem)</th>
<th>Bone</th>
<th>Lung</th>
<th>Whole body</th>
</tr>
</thead>
<tbody>
<tr>
<td>CH TRU waste (rail)</td>
<td>17.4</td>
<td>0.87</td>
<td>0.42</td>
<td></td>
</tr>
<tr>
<td>CH TRU waste (truck)</td>
<td>5.8</td>
<td>0.29</td>
<td>0.14</td>
<td></td>
</tr>
<tr>
<td>RH TRU waste (rail)</td>
<td>0.008</td>
<td>0.002</td>
<td>0.007</td>
<td></td>
</tr>
<tr>
<td>RH TRU waste (truck)</td>
<td>0.0016</td>
<td>0.0004</td>
<td>0.0014</td>
<td></td>
</tr>
<tr>
<td>Experimental high-level waste (rail)</td>
<td>37</td>
<td>9.1</td>
<td>33</td>
<td></td>
</tr>
</tbody>
</table>

#### EXPOSURE DURING ACCIDENTS: DOSES RECEIVED IN A SMALL URBAN AREA

<table>
<thead>
<tr>
<th>Scenario</th>
<th>Dose commitment (man-rem)</th>
<th>Bone</th>
<th>Lung</th>
<th>Whole body</th>
</tr>
</thead>
<tbody>
<tr>
<td>CH TRU waste (rail)</td>
<td>7,680</td>
<td>390</td>
<td>190</td>
<td></td>
</tr>
<tr>
<td>CH TRU waste (truck)</td>
<td>2,560</td>
<td>130</td>
<td>62</td>
<td></td>
</tr>
<tr>
<td>RH TRU waste (rail)</td>
<td>3.6</td>
<td>0.9</td>
<td>3.2</td>
<td></td>
</tr>
<tr>
<td>RH TRU waste (truck)</td>
<td>0.6</td>
<td>0.2</td>
<td>0.7</td>
<td></td>
</tr>
<tr>
<td>Experimental high-level waste (rail)</td>
<td>16,600</td>
<td>4050</td>
<td>14,800</td>
<td></td>
</tr>
</tbody>
</table>

#### EXPOSURE DURING ACCIDENTS: DOSES RECEIVED IN A LARGE URBAN AREA

<table>
<thead>
<tr>
<th>Scenario</th>
<th>Dose commitment (man-rem)</th>
<th>Bone</th>
<th>Lung</th>
<th>Whole body</th>
</tr>
</thead>
<tbody>
<tr>
<td>CH TRU waste (rail)</td>
<td>13,200</td>
<td>660</td>
<td>330</td>
<td></td>
</tr>
<tr>
<td>CH TRU waste (truck)</td>
<td>4,410</td>
<td>220</td>
<td>110</td>
<td></td>
</tr>
<tr>
<td>RH TRU waste (rail)</td>
<td>6.2</td>
<td>1.5</td>
<td>5.4</td>
<td></td>
</tr>
<tr>
<td>RH TRU waste (truck)</td>
<td>1.2</td>
<td>0.3</td>
<td>1.1</td>
<td></td>
</tr>
<tr>
<td>Experimental high-level waste (rail)</td>
<td>28,500</td>
<td>6960</td>
<td>25,400</td>
<td></td>
</tr>
</tbody>
</table>

Sources: Sections 6.7 and 6.8.

aMaximum dose to an individual 100 meters from the accident.
bApproximately 6000 people are affected by the plume.
cApproximately 105,000 people are affected by the plume.
the regulations provide protection against, and fewer than 0.2% have fires as severe. While the total number of accidents statistically expected, at all levels of severity, is about eight per year, an accident exceeding in severity the conditions specified in DOT regulations would be expected only about every 140 years (Section 6.7.3).

For the analysis, severe accidents were hypothesized. The severity of these accidents is so great that they would be expected to occur only once in 40,000 years. Accident analyses were performed for both a small urban area and a large urban area. They were assumed to happen under atmospheric conditions that would hold the plume of released material together, thus maximizing the concentration of material, and blow it in the direction of the densest population, thus maximizing the number of people affected. Details are given in Section 6.8.

According to Table 4-4, the maximum individual dose commitment that might be received from any of the hypothetical accidents with TRU waste would be 17.4 rem to the bone. This 50-year dose commitment is more than three times the bone dose received from natural background radiation during 50 years. The 50-year dose commitments to other organs would be smaller than the corresponding doses from natural background. The hypothetical accident with high-level waste might deliver a greater dose commitment, but shipments of this waste would be so few that its expected frequency of occurrence is less than once in a million years.

In all the hypothetical accidents with TRU waste, the 50-year dose commitments delivered to the general population would be smaller than the doses received from natural background radiation during the same 50 years.

4.2.4 Radiological Impacts During Plant Operation

These impacts are summarized in Tables 4-5 and 4-6 from analyses described in more detail in Sections 9.3.2 and 9.5.1.

Table 8-5 in Section 8.6 indicates that during normal waste-handling operations the WIPP would release radioactivity to the atmosphere at a rate of about 0.004 curie per year. The natural radon gas released from the rock during the mining would enter the atmosphere at a higher rate, about 1 curie per year.

Because the releases from waste handling are smaller than the release from mining, the consequences shown in Table 4-5 would be expected to be small. The maximum individual dose commitment (to the bone) is only 0.0065% of the dose received from natural background radiation. The whole-body dose commitment is 0.000096% of the dose from background radiation.

A number of possible operational accidents were studied, and Table 4-6 shows the doses that the worst of these would deliver to a person at the nearest inhabited point, James Ranch, just outside the boundary of the site to the south-southwest. The worst accident is an underground fire in areas where contact-handled waste is emplaced. It could expose a person at the boundary of the site to a bone-dose commitment of about 0.0001% of the 50-year dose commitment from background radiation.
Table 4-5. Radiological Impacts of Normal Plant Operation

<table>
<thead>
<tr>
<th>Recipient of exposure</th>
<th>50-year dose commitment from 1-year exposure&lt;sup&gt;a&lt;/sup&gt;</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Individual living at James Ranch, the nearest inhabited point&lt;sup&gt;b&lt;/sup&gt;</td>
<td>6.5 x 10&lt;sup&gt;-6&lt;/sup&gt;</td>
<td>3.0 x 10&lt;sup&gt;-7&lt;/sup&gt;</td>
<td>1.6 x 10&lt;sup&gt;-7&lt;/sup&gt;</td>
</tr>
<tr>
<td>Population within 50 miles of the WIPP&lt;sup&gt;c,d&lt;/sup&gt;</td>
<td>8.8 x 10&lt;sup&gt;-3&lt;/sup&gt;</td>
<td>4.0 x 10&lt;sup&gt;-4&lt;/sup&gt;</td>
<td>2.2 x 10&lt;sup&gt;-4&lt;/sup&gt;</td>
</tr>
</tbody>
</table>

Source: Section 9.3.2.

<sup>a</sup>In units of rem for the individual dose and man-rem for the population dose.

<sup>b</sup>The annual doses received from natural background are 0.1 rem to the bone, 0.18 rem to the lung, and 0.1 rem to the whole body.

<sup>c</sup>The population within 50 miles of the repository was taken as 96,000 in these calculations.

<sup>d</sup>The annual population doses from natural background are 9200 man-rem to the bone, 17,000 man-rem to the lung, and 9600 man-rem to the whole body.

Table 4-6. Radiological Impacts of Operational Accidents: Dose or Dose Commitment Received by a Person Living at the Site Boundary<sup>a</sup>

<table>
<thead>
<tr>
<th>Group</th>
<th>Dose or dose commitment (rem)&lt;sup&gt;a&lt;/sup&gt;</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CH-waste area</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hoist drop</td>
<td>6.0 x 10&lt;sup&gt;-7&lt;/sup&gt;</td>
<td>1.5 x 10&lt;sup&gt;-8&lt;/sup&gt;</td>
<td>1.5 x 10&lt;sup&gt;-8&lt;/sup&gt;</td>
</tr>
<tr>
<td>Underground fire</td>
<td>4.4 x 10&lt;sup&gt;-6&lt;/sup&gt;</td>
<td>1.0 x 10&lt;sup&gt;-7&lt;/sup&gt;</td>
<td>1.0 x 10&lt;sup&gt;-7&lt;/sup&gt;</td>
</tr>
<tr>
<td>RH-waste area</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canister drop in transfer cell</td>
<td>1.2 x 10&lt;sup&gt;-8&lt;/sup&gt;</td>
<td>6.0 x 10&lt;sup&gt;-10&lt;/sup&gt;</td>
<td>3.6 x 10&lt;sup&gt;-10&lt;/sup&gt;</td>
</tr>
<tr>
<td>Hoist drop</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RH TRU waste</td>
<td>2.1 x 10&lt;sup&gt;-7&lt;/sup&gt;</td>
<td>1.0 x 10&lt;sup&gt;-8&lt;/sup&gt;</td>
<td>6.2 x 10&lt;sup&gt;-9&lt;/sup&gt;</td>
</tr>
<tr>
<td>Experimental high-level waste</td>
<td>1.6 x 10&lt;sup&gt;-6&lt;/sup&gt;</td>
<td>7.3 x 10&lt;sup&gt;-7&lt;/sup&gt;</td>
<td>7.8 x 10&lt;sup&gt;-7&lt;/sup&gt;</td>
</tr>
</tbody>
</table>

Source: Section 9.5.1.

<sup>a</sup>The doses received from natural background radiation during the 50 years of these dose commitments are 5 rem to the bone, 9 rem to the lung, and 5 rem to the whole body.
4.2.5 Possible Long-Term Impacts

During the long term after the WIPP would cease operation and was closed up, no release of radioactive material to the biosphere would be expected.

Nevertheless, there are a number of possible man-made and natural events that could cause such a release: the drilling of holes, for example, or failures of plugs in shafts or holes. Although no release appears likely at the Los Medanos site, the analysis in this document instead assumes the occurrence of breaches in the repository and assesses their consequences (Section 9.7.1).

Table 4-7 tabulates the most severe consequences found. Scenario 1 assumes an open hole that connects water-bearing rocks above and below the waste-disposal level and admits flowing unsaturated water to the waste. Scenario 4 is a so-called bounding case, the worst imaginable release through flowing groundwater, in which all the water in the rocks of the overlying Rustler Formation is diverted down to the waste level and then back up into its original course. Scenario 5 assumes that drilling into the repository brings up material that exposes the drill crew directly and people on a downwind farm indirectly. For each of these scenarios, Table 4-7 shows the dose or 50-year dose commitment to the maximally exposed individual.

Scenarios 1 and 4 produce 50-year bone-dose commitments that are less than 0.001% of the dose received from natural background radiation in 50 years.

Table 4-7. Consequences to Maximally Exposed Person of Possible Long-Term Releases of Radiation

<table>
<thead>
<tr>
<th>Scenario</th>
<th>Type of consequence</th>
<th>Organ receiving greatest dose</th>
<th>Dose received by organ (rem)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Combined effects of CH and RH TRU waste (50-year dose commitment)</td>
<td>Bone</td>
<td>1.3 x 10^{-5}</td>
</tr>
<tr>
<td>4</td>
<td>Combined effects of CH and RH TRU waste (50-year dose commitment)</td>
<td>Bone</td>
<td>2.6 x 10^{-5}</td>
</tr>
<tr>
<td>5</td>
<td>Direct pathways (dose from single exposure after drilling through one type of waste)</td>
<td>Whole body</td>
<td>2.4 x 10^{-5} (CH TRU waste)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>1.5 x 10^{-3} (RH TRU waste)</td>
</tr>
<tr>
<td>5</td>
<td>Indirect pathways (50-year dose commitment)</td>
<td>Bone</td>
<td>2.2 x 10^{-4} (CH TRU waste)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2.7 x 10^{-4} (RH TRU waste)</td>
</tr>
</tbody>
</table>

\textsuperscript{a}As defined in Section 9.7.1.3.
\textsuperscript{b}Drilling is assumed to occur 80 years after WIPP decommissioning.
\textsuperscript{c}Drilling is assumed to occur 100 years after WIPP decommissioning.
Scenario 5 presents the possibility of higher doses. It presumes coring right through the buried waste and exposing the geologist who examines the core. This person could receive a whole-body dose of $2.4 \times 10^{-5}$ rem if the core holds contact-handled waste or $1.5 \times 10^{-3}$ rem if it holds remotely handled waste. If there were a farm nearby, an improbable development, people who live and subsist on the food produced there could be exposed to bone-dose commitments of about $3 \times 10^{-4}$ rem. Accordingly, even under very severe postulated repository breaches, the maximum dose commitments are insignificant.

Although other scenarios for the release of waste have been suggested, scenario 4 bounds the consequences of other liquid-breath and transport scenarios conceivable at the Los Medanos site. Solution-mining release scenarios postulated for domed salt are not considered conceivable in the bedded salt of the Los Medanos site because of the relationship of the repository to geologic features (i.e., the presence of numerous thin layers of relatively impermeable anhydrite and polyhalite in the Salado), lack of economic incentive as compared to other salt deposits, and lack of large quantities of water.

The waste to be emplaced in the WIPP would release so little heat that thermal effects will not threaten its integrity. At the center of the repository itself the maximum temperature rise would be less than $2^\circ C$ at 80 years after waste emplacement; buoyant forces arising from the heating of the salt would produce displacements of 10 millimeters at most.

As the mined cavities close, an area of less than 1000 acres over the repository would subside slowly. At the center of this area the surface may sink by as much as 1.6 feet. Because the natural variations in the terrain are greater, this subsidence would be little noted.

4.2.6 Impacts of Removing the TRU Waste from Storage

The removal of the TRU waste from its present storage pads at the INEL is analyzed in Section 9.8 and summarized in Table 4-8. The analysis includes processing by slagging pyrolysis.

The largest radiological impacts from each year of normal operation would be bone-dose commitments of $3.6 \times 10^{-6}$ rem to the maximally exposed person and 0.033 man-rem to the surrounding population. This release would be from processing by slagging pyrolysis.

Table 4-8 shows the consequences of the most severe accidents among those assumed to occur during the retrieval and the processing of waste. The maximum dose commitments from accidents would be 0.1 rem (lung) to the maximally exposed individual and 200 man-rem (lung) to the surrounding population. These doses would come from a highly unlikely event: an explosion in the slagging-pyrolysis building coupled with a loss of the confinement afforded by the building.

The radiological effects of the exposures from normal operation and from all but the most unlikely accidents would be far smaller than the corresponding effects from natural background radiation. Nonradiological effects would be limited to minor commitments of manpower and other resources.
Table 4-8. Radiological Consequences of Removing Waste from Storage and Preparing It for Shipment

<table>
<thead>
<tr>
<th>Process</th>
<th>Organ</th>
<th>Individual dose commitment(^a) (rem)</th>
<th>Population dose commitment(^a) (man-rem)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>NORMAL OPERATION</td>
<td></td>
</tr>
<tr>
<td>Retrieval</td>
<td>Bone</td>
<td>4.6 x 10^{-10}</td>
<td>4.2 x 10^{-6}</td>
</tr>
<tr>
<td>Processing</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pyrolysis</td>
<td>Bone</td>
<td>3.6 x 10^{-6}</td>
<td>3.3 x 10^{-2}</td>
</tr>
<tr>
<td>Repackaging</td>
<td>Bone</td>
<td>5.0 x 10^{-7}</td>
<td>4.6 x 10^{-3}</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACCIDENTS</td>
<td></td>
</tr>
<tr>
<td>Retrieval</td>
<td>Lung</td>
<td>4 x 10^{-4}</td>
<td>0.8</td>
</tr>
<tr>
<td>Processing</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pyrolysis</td>
<td>Lung</td>
<td>0.1</td>
<td>200</td>
</tr>
<tr>
<td>Repackaging</td>
<td>Lung</td>
<td>2 x 10^{-5}</td>
<td>0.04</td>
</tr>
</tbody>
</table>

Source: Section 9.8.

\(^a\)50-year dose commitment received by the organ listed. For rough comparisons, the doses delivered by natural background radiation to the whole body during 50 years are about 7.5 rem to a person and 1 x 10^{6} man-rem to the population affected by the processes listed here, about 130,000 people.

\(^b\)Organ that receives the greatest dose commitment.

4.2.7 Summary of Major Impacts

The largest impacts entered in Tables 4-2 through 4-8 are brought together in Table 4-9. Each impact except land use is compared with some relevant standard, such as an existing condition without the WIPP. Radiation doses, for example, are compared with the doses received from natural background radiation.

The largest adverse impacts listed are the following:

1. Denial of mineral reserves. About one-tenth of the known U.S. reserves of the mineral langbeinite will be kept from exploitation for a time that may be as long as several decades. Substitutes can, however, be extracted from brine lakes. Conducting the SPDV program alone would not result in a long-term denial of mineral reserves.

2. Possible accidents during transportation. An extremely severe accident in transporting TRU waste could deliver to a nearby individual a 50-year dose commitment three times the dose delivered by natural background radiation during 50 years.

3. Possible long-term releases of radioactivity. If people were to drill directly into a canister of remotely handled TRU waste after the repository is sealed, the drill-crew geologist might be exposed to a radiation dose of 1.5 x 10^{-3} rem; and persons living on a nearby farm might receive a bone-dose commitment of 3 x 10^{-4} rem. If the repository were breached by flowing water that carried radionuclides to the biosphere, the maximum dose commitments received by people would be even smaller. Accordingly, using very conservative analyses of postulated events, it is concluded that the maximum dose commitments are insignificant.
Table 4-9. Summary of the Major Impacts of the WIPP Repository

<table>
<thead>
<tr>
<th>Land use</th>
<th>PHYSICAL IMPACTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temporary</td>
<td>878 acres (121 acres)</td>
</tr>
<tr>
<td>Long term</td>
<td>224 acres (48 acres)</td>
</tr>
<tr>
<td>Mineral reserves--langbeinite</td>
<td>Temporary denial</td>
</tr>
<tr>
<td></td>
<td>4.4 x 10^6 tons K_2O 10%</td>
</tr>
<tr>
<td></td>
<td>Long-term denial</td>
</tr>
<tr>
<td></td>
<td>1.2 x 10^6 tons K_2O 2.7%</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Jobs, direct and indirect</th>
<th>SOCIOECONOMIC IMPACTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Peak</td>
<td>2137 (124) 4.7%</td>
</tr>
<tr>
<td>Long term</td>
<td>954 (0) 2.1%</td>
</tr>
</tbody>
</table>

| Population changes, direct   | TRANSPORTATION IMPACTS            |
| and indirect                 | Normal, accident-free             |
| Peak                          | Population dose                   |
| Long term                     | 2250 2.1%                         |

| Normal, accident-free        | IMPACTS OF NORMAL PLANT OPERATION |
| Population dose              | Individual bone-dose commitment  |
| 6.6 man-rem/yr               | 6.5 x 10^{-6} rem 0.0065%         |

<table>
<thead>
<tr>
<th>IMPACTS OF OPERATIONAL ACCIDENTS</th>
<th>Bone-dose commitment from fire in disposal area for CH waste</th>
</tr>
</thead>
<tbody>
<tr>
<td>Individual</td>
<td>4.4 x 10^{-6} rem 0.00009%</td>
</tr>
</tbody>
</table>

| Expected release               | 0                                                               |

| Drilling through RH TRU waste  | Crew member (bone dose)                                         |
|                                | 1.5 x 10^{-3} rem 1.5%                                          |
| Farmer (bone-dose commitment)  | 3 x 10^{-4} rem 0.006%                                          |
| Drilling through CH-TRU waste  | 2 x 10^{-4} rem 0.004%                                          |
| Water carries waste to biosphere | 2.6 x 10^{-5} rem 0.0005%                                       |

---

*a* The impacts of the SPDV program, where applicable, are provided parenthetically.  
*b* Quantities listed are derived from USBM and AIM estimates; see footnotes d and e to Table 4-2.  
*c* No radioactive materials will be used during the SPDV program. These types of impacts will not occur.  
*d* From extremely severe hypothetical accident with contact-handled or remotely handled TRU waste.  
*e* The worst of the hypothetical accidents analyzed.  
*f* Drilling 100 years after repository is closed, bringing waste to surface.  
*g* The worst of the scenarios that assume water breaches the repository and transports radionuclides.

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4-14
4.3 ALTERNATIVE 3, THE PREFERRED ALTERNATIVE: COMBINE THE AUTHORIZED WIPP ACTIVITIES WITH THE FIRST AVAILABLE HIGH-LEVEL-WASTE REPOSITORY

Under alternative 3 no repository dedicated to the disposal of TRU waste is built. Instead, TRU waste stored at the INEL is held until a repository for high-level waste is built; then the TRU waste is disposed of in the HLW repository. Sites to be considered for the HLW repository include sites in bedded salt, salt domes, basalt, granite, shale, and tuff. The Los Medanos site may also be considered. This alternative is consistent with the program proposed by the President and with the program described by the DOE in the Waste Confidence Rulemaking (DOE, 1980). The first HLW repository is planned to begin operation between 1997 and 2006.

The impacts of alternative 3 are presented from two points of view: (1) the local changes in impacts (usually increases) that would occur at the HLW repository because its mission had been expanded to include TRU-waste disposal and (2) the overall national changes in impacts (usually decreases) that would occur because one combined repository had replaced two separate ones—one for TRU waste only and one for high-level waste.

To present impacts from either point of view, predictions of the impacts of HLW repositories are needed. To compute them accurately would require for each site the results of detailed explorations and at least a conceptual design for the plant to be built there. Programs now investigating the disposal of high-level waste in salt and other rocks will eventually produce these basic data and a thorough prediction of impacts. These programs are, however, still in early stages: no specific sites have been selected, and no conceptual designs are available. In this section the discussion of HLW-repository impacts is therefore based largely on environmental impacts predicted generically in the GEIS, the draft generic environmental impact statement for the management of commercially generated radioactive waste (DOE, 1979b). The information from the GEIS is supplemented where possible by more recent data or estimates from the ongoing programs. The predictions available from these sources describe the impacts of the HLW repositories alone, without the addition of defense TRU waste. The predictions made in this section assume an HLW repository like those described in the GEIS but modified and enlarged to accept the defense TRU waste that would go to the WIPP if alternative 2 were followed. The analyses assume that the repository is in bedded salt in the Delaware basin, in dome salt in the Gulf interior region, or in basalt at Hanford. If a site is selected in salt or basalt at some other location, the impacts are likely to be similar; impacts at locations in other media would be less similar.

Tables 4-10 and 4-11 present the impacts of alternative 3 from the two points of view. Table 4-10 describes changes in the predicted local impacts of an HLW repository if it is expanded to accept TRU waste. Table 4-11 describes differences in impacts on a national scale. By combining the impacts of the WIPP with those at the expanded HLW repository, alternative 3 would generally achieve a reduction in overall impacts; for this reason most of the entries in Table 4-11 are decreases.
Table 4-10. Local Impacts of Alternative 3: Changes in Predicted Impacts at an HLW Repository Because of the Addition of TRU-Waste Disposal

<table>
<thead>
<tr>
<th>Impact</th>
<th>At HLW repository in salt(^a)</th>
<th>At HLW repository in basalt at Hanford</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical impacts</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Land use, excluding rights-of-way resources</td>
<td>Increase of less than 6% (25 acres)</td>
<td>Increase of less than 4% (25 acres)</td>
</tr>
<tr>
<td>Construction materials</td>
<td>Increase of perhaps 30-50%</td>
<td>Increase of up to 40%</td>
</tr>
<tr>
<td>Water and electricity</td>
<td>Substantial increase: water 90%, electricity 25%</td>
<td>Increase of about 2%</td>
</tr>
<tr>
<td>Effluents</td>
<td>Small increase: 3-10%</td>
<td>Small increase: 3-10%</td>
</tr>
<tr>
<td>Mined-rock pile</td>
<td>Small size increase: 7%</td>
<td>Small size increase: 3%</td>
</tr>
<tr>
<td>Conflict with mineral resources</td>
<td>No conflict in Gulf interior region; no additional conflict in Delaware basin</td>
<td>Probably no conflict</td>
</tr>
<tr>
<td>Socioeconomic impacts</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Construction costs</td>
<td>Small increase: 25%</td>
<td>Small increase: 8%</td>
</tr>
<tr>
<td>Operating costs</td>
<td>Possible increase up to 30%</td>
<td>Small increase: less than 15%</td>
</tr>
<tr>
<td>Work force</td>
<td>Increase of perhaps 35%</td>
<td>Increase of perhaps 27%</td>
</tr>
<tr>
<td>Population changes and service demands</td>
<td>Increase probably not a significant impact on resources of area</td>
<td>Increase probably not a significant impact on resources of area</td>
</tr>
<tr>
<td>Transportation impacts</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Radiation doses from normal transportation</td>
<td>Little change; increased population dose spread over many people</td>
<td>Little change; increased population dose spread over many people</td>
</tr>
<tr>
<td>Radiation doses from accidents</td>
<td>Small increase in probability of an accident</td>
<td>Small increase in probability of an accident</td>
</tr>
<tr>
<td>Impacts during operation</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Routine radiation doses to population</td>
<td>Little change</td>
<td>Little change</td>
</tr>
<tr>
<td>Radiation doses from accidents</td>
<td>No change that would produce doses comparable to those from natural background radiation</td>
<td>No change that would produce doses comparable to those from natural background radiation</td>
</tr>
<tr>
<td>Possible long-term impacts</td>
<td>Scenarios similar to those at the WIPP; site selection will insure no increase in predicted risk</td>
<td>Scenarios different from those at the WIPP; site selection will insure no increase in predicted risk</td>
</tr>
</tbody>
</table>

\(^a\)Dome salt in the Gulf interior region or bedded salt in the Delaware basin.
Table 4-11. National Impact of Alternative 3: Differences Between the Impact of an Expanded HLW Repository and the Combined Impacts of Separate Repositories for High-Level Waste and for TRU Waste

<table>
<thead>
<tr>
<th>Impact</th>
<th>Expanded HLW repository in salt&lt;sup&gt;a&lt;/sup&gt;</th>
<th>Expanded HLW repository in basalt at Hanford</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Physical impacts</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Land use, excluding rights-of-way</td>
<td>Decrease of about 15%</td>
<td>Decrease of about 10%</td>
</tr>
<tr>
<td>Resources</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Construction materials</td>
<td>Decrease of perhaps 20–25%</td>
<td>Decrease of perhaps 15–20%</td>
</tr>
<tr>
<td>Water and electricity</td>
<td>Decrease of perhaps 15–35%</td>
<td>Decrease of perhaps 20–35%</td>
</tr>
<tr>
<td>Liquid fossil fuels</td>
<td>Decrease of less than 3%</td>
<td>Decrease of less than 4%</td>
</tr>
<tr>
<td>Effluents</td>
<td>Little difference</td>
<td>Little difference</td>
</tr>
<tr>
<td>Mined-rock pile</td>
<td>No difference in total volume</td>
<td>No difference in total volume</td>
</tr>
<tr>
<td>Conflict with mineral resources</td>
<td>In Gulf interior region, removal of conflict; in Delaware basin, no difference in conflict</td>
<td>Removal of conflict</td>
</tr>
<tr>
<td><strong>Socioeconomic impacts</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Construction costs</td>
<td>Small decrease: perhaps 17%</td>
<td>Small decrease: perhaps 7%</td>
</tr>
<tr>
<td>Operating costs</td>
<td>Decrease: perhaps 20%</td>
<td>Decrease: perhaps 10%</td>
</tr>
<tr>
<td>Work force</td>
<td>Decrease: about 10%</td>
<td>Decrease: about 10%</td>
</tr>
<tr>
<td>Population changes and service demands</td>
<td>Little difference</td>
<td>Little difference</td>
</tr>
<tr>
<td><strong>Transportation impacts</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Radiation doses from normal transportation</td>
<td>Predicted small increase: 1 man-rem over several million people</td>
<td>Predicted small decrease: 1 man-rem over several million people</td>
</tr>
<tr>
<td>Radiation doses from accidents</td>
<td>Little difference</td>
<td>Little difference</td>
</tr>
<tr>
<td><strong>Impacts during operation</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Routine radiation doses to population</td>
<td>No difference</td>
<td>No difference</td>
</tr>
<tr>
<td>Radiation doses from accidents</td>
<td>No difference</td>
<td>No difference</td>
</tr>
<tr>
<td><strong>Possible long-term impacts</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Possibilities for breach of repository</td>
<td>Site selection will insure no increase in predicted risk</td>
<td>Site selection will insure no increase in predicted risk</td>
</tr>
</tbody>
</table>

<sup>a</sup>Dome salt in the Gulf interior region or bedded salt in the Delaware basin.

4.3.1 Assumptions

Each of the expanded repositories will receive spent fuel, defense high-level waste, and a lesser amount of other high-level waste such as spent-fuel cladding; it will handle about 45 to 65 HLW packages per day. It will be designed to receive defense TRU waste at the rates for which the WIPP has been designed: 1.2 million cubic feet per year of contact-handled waste with three-shift-a-day operation and 10,000 cubic feet per year of remotely handled waste. The extra buildings required for TRU-waste disposal will not be so numerous as those in the complete WIPP plan, because many of the WIPP buildings—the administrative buildings, for example—will not need to be duplicated. Furthermore, the designs for the WIPP include provision for remote
handling that will not need to be duplicated in the extensive HLW-handling areas. The expanded repositories will require an extra shaft for moving TRU waste underground.

The extra underground excavation required at an HLW repository in salt will be extensive—approximately the entire 2 million tons of salt proposed in the WIPP design. The excavation estimate for an HLW repository in a Gulf interior salt dome calls for the removal of 33 million tons of salt (DOE, 1979b, p. 3.1.102). The excavation for TRU waste, to be performed on a second level in the dome, will therefore add about 6% to the excavation for HLW emplacement. A similar increase will be needed at a repository in the Delaware basin.

Because heat-producing waste can be emplaced more densely in basalt than in salt, more waste can be put in a basalt repository than in a salt repository, and the basalt repository will operate longer; for this reason the GEIS predicts that 90 million tons of basalt will be removed. The addition of TRU-waste disposal will add roughly 2% to the mined weight, or about 3% to the mined volume, since basalt is roughly 20% more dense than salt. There will be no separate level for the disposal of TRU waste, which will be emplaced at the same depth as high-level waste; the 3% increase in mined volume will therefore come from a horizontal expansion of the single HLW level assumed in preliminary plans for a basalt repository.

4.3.2 Physical Impacts

The GEIS assumes that land preempted for an HLW repository, not including rights-of-way, will total about 440 or 700 acres in salt or basalt, respectively (DOE, 1979b, p. 3.1.107). The comparable area at the Los Medanos site is about 110 acres (Section 9.1.1); the total addition to the HLW repository would probably not exceed 25 acres because most of the WIPP land uses listed in Section 9.1.1 would not have to be duplicated. The local increase in land use at the HLW-repository site would therefore be less than 6%. On a national scale, the land used would decrease by 10% to 15% from the land used by the separate repositories for high-level and TRU waste.

The resources used in building the expanded repository for both high-level and TRU waste would not be greatly increased over those used for the HLW repository alone. The amounts of construction materials needed depend sensitively on details of the plant design. The GEIS predicts (DOE, 1979b, pp. 3.1.113, 116), for example, the use of 15,000 tons of steel for the first HLW repository in salt and 20,000 tons for the first repository in basalt; the comparable figure for the WIPP facility is 15,000 tons, only a fraction of which will be required at the expanded repository. If this fraction is roughly 0.5, the local increase in steel use would be about 50% at the dome-salt repository and about 40% at the basalt repository; the local increases in the use of copper (40% and 30%) and lumber (30% and 22%) would be smaller. On a national scale, the use of resources in construction would decrease; the decreases would range from 20% to 25% in salt and from 10% to 20% in basalt.

The resources used in operating the WIPP would be comparable to those used at HLW repositories. The GEIS predicts (DOE, 1979b, p. 3.1.116) electrical power demands of 43,000 and 29,000 kilowatts at the salt and basalt repositories; the WIPP estimate of 20,000 kilowatts suggests that the use of electri-
cal power at the expanded repository might be substantially increased over the
GEIS estimates—perhaps by 25% to 35%. Water use at the WIPP, estimated at
roughly 6.5 million gallons per year, is larger than the uses predicted by the
GEIS: 3.5 and 3.0 million gallons per year. On the other hand, the annual use
of liquid fossil fuels at the WIPP (200,000 gallons) would be so much smaller
than the use at HLW repositories (3.3 and 1.9 million gallons per year) that
the incremental impact of TRU-waste disposal would be negligible. The entries
in Tables 4-10 and 4-11 assume that half the use of resources predicted for
the WIPP would occur at the expanded repository.

The amounts of effluents released during the operation of the WIPP would
be small compared to those released from HLW repositories in salt and basalt.
The GEIS predictions (DOE, 1979b, p. 3.1.117) for the release of nitrogen
oxides, for example, are 625 and 565 tons per year; the WIPP prediction is
only 49 tons per year. The GEIS predictions for particulate emissions
(excluding dust) are 41 and 40 tons per year; the comparable WIPP prediction
is only 3.2 tons per year. An expanded repository would accordingly produce
only slightly more effluents than an HLW repository, and little decrease in
national impacts would result from alternative 3.

The mined-rock pile would be larger at an expanded repository than at an
HLW repository. About 6% more rock would be added to the pile if TRU-waste
disposal were added to an HLW repository in salt. At an expanded repository
in basalt, the pile would be only slightly larger than the pile predicted by
the GEIS. Although this basalt pile would be three times as large as the pile
predicted for an HLW repository in salt, a comparison of the two piles cannot
rest only on their volumes. In the humid climate near the Gulf of Mexico
measures must be taken to contain or remove the pile, which would otherwise
wash onto the surrounding land. At Hanford, which has a dry climate, the
basalt pile can probably be left standing at the surface.

Conflict with mineral resources may not be an impact of the expanded repo-
sitories in salt domes or basalt. Although hydrocarbon resources are some-
times found near salt domes, none exist within or beneath the domes them-
selves. No mineral resources are thought to exist beneath the basalt at
Hanford, though further exploration would be required to establish this expec-
tation rigorously. The conflict with mineral resources beneath the Los Medanos
site would probably continue at an expanded repository in the Delaware basin.

4.3.3 Socioeconomic Impacts

The socioeconomic impacts of adding TRU-waste disposal to an HLW reposi-
tory stem from the expenditure of additional money for construction and
operation and from the creation of additional jobs.

The GEIS estimates (DOE, 1979b, p. 3.1.133) construction costs of $1000
million and $3100 million for HLW repositories in salt and basalt, respec-
tively; the WIPP design and construction cost is $497 million. If roughly
half of the WIPP costs were to be incurred in the additions to an HLW re-
pository, the local increases in construction costs would amount to about 25%
and 8% in salt and basalt, respectively; the national cost reductions would be
about the same percentages. The changes in impacts arising from construction
costs would therefore be barely appreciable.
The GEIS estimates (DOE, 1979b, p. 3.1.134) operating costs for a salt repository at $590 million over 15 years and for a basalt repository at $2390 million over 24 years. The corresponding cost for the WIPP, over 25 years, would be $600 million. To predict accurately the operating cost of an expanded repository for both HLW and TRU waste would require a careful estimate of the fraction of the WIPP cost to be added to the HLW repository cost. In the absence of designs for an expanded repository, this prediction is difficult to make. Since the two predicted operating costs of separate repositories in salt are roughly equal, the operation of the expanded repository in salt might be as much as 1.3 times as costly as the operation of an HLW repository there. At a basalt site the added cost of operation would probably be less than 15% of the original cost. Under these assumptions, the national reductions in operating costs might be 26% and 10% in salt and basalt, respectively.

A prediction of the work force at an HLW repository is uncertain because the plant designs are still in early stages. The GEIS predicts (DOE, 1979b, p. 3.1.127) 870 employees at an HLW repository in salt; other, unpublished, estimates range from 1000 to 1500. The GEIS predicts 1100 employees at an HLW repository in basalt. Of the 440 employees predicted for WIPP operation, probably all the underground workers (140) would be needed at an expanded repository; an undetermined number of the 300 employees at the surface would also be needed. Under the assumption that about 150 of these WIPP surface workers would be needed, the number of jobs added to an HLW repository would be about 300, an addition of 35% at a salt repository and 27% at a basalt repository. The national reductions in work force would be about 10% at either repository.

These increases in the work force would increase the socioeconomic impacts predicted for the HLW repositories. The GEIS predicts these impacts in terms of the number of people expected to move into the area around a repository and in terms of the increased demands for social services. Its predictions of these impacts vary among the repositories because the sites are in different areas of the United States. For example, the impacts are generally smaller at sites in the southeast than in the southwest; for this reason the socioeconomic impacts of the WIPP cannot be added directly to those of the dome-salt repository. Since none of the socioeconomic impacts predicted by the GEIS are likely to strain the resources of the areas near the repositories, the addition of TRU-waste disposal to HLW repositories would not severely affect those areas. The national impacts would change little.

4.3.4 Radiological Impacts of Transportation

The added impacts of transporting TRU waste to an HLW repository have been predicted by calculations of the population dose commitments that would result from shipping defense TRU waste to the Gulf interior region and to Hanford. Performed by the methods used in Section 6.7 to analyze normal transportation, these calculations predict dose commitments of 7, 8, and 6 man-rem for the transportation of TRU waste to the Delaware basin, to the Gulf interior region, and to Hanford, respectively. According to these figures, the impacts of transportation would, in principle, be barely larger in the Gulf interior region and smaller at Hanford; the smaller impact of transportation to Hanford is due primarily to the short distance between Hanford and the INEL, the
primary source of TRU waste. On a national scale, the population dose commitments could be barely reduced by placing an expanded repository at Hanford; they would be increased by carrying the INEL waste to the Gulf interior region instead of the Delaware basin. Since all these population dose commitments are spread over several million people, there would be little change in transportation impacts, either locally or nationally, if alternative 3 is selected.

Because the addition of TRU-waste disposal to an HLW repository will require an increased number of shipments, the probabilities of transportation accidents on the way to the expanded repository would be greater than the probabilities associated with transportation to an HLW repository. If the HLW repositories receive 50 HLW packages each day, however, the added 2 packages a day of TRU-waste shipments will not greatly increase these probabilities. The possible accidents with TRU waste would not change. On a national scale, the probabilities would change slightly because of the changed distances.

4.3.5 Radiological Impacts During Plant Operation

The GEIS predicts (DOE, 1979b, p. 3.1.120) that emissions of radioactivity from an HLW repository, whether in salt or in basalt, will contribute a 70-year dose commitment to a regional population that will be no more than 100 man-rem. Since the corresponding dose commitments from WIPP operation are much smaller than 100 man-rem, adding TRU-waste disposal to an HLW repository would add little to the local impacts of routine operation; the same amounts of TRU waste would be handled in either the expanded repository or the separate repositories. Alternative 3 would offer no change in routine emissions on a national scale.

The consequences of accidents at an expanded repository for high-level and TRU waste would be dominated by the consequences of dropping a spent-fuel canister—the accident identified as the most severe at the HLW repositories examined in the GEIS (DOE, 1979b, p. 3.1.125). Because this accident is more severe than any of the WIPP handling accidents, adding TRU-waste disposal to an HLW repository would not make possible any additional accidents of greater severity than those already possible there. Handling the TRU-waste packages would increase the probability of an accident with waste of lower activity than spent fuel; as pointed out in Table 4-6, however, the population dose commitments from such accidents are much smaller than those from natural background radiation.

4.3.6 Possible Long-Term Impacts

As at the WIPP or at an HLW repository, no long-term release of radioactive material is expected at an expanded repository. Analyses of the consequences of hypothetical releases from HLW repositories are nevertheless under way; using methods similar to those of Section 9.7.1, these studies will postulate scenarios and determine their consequences.

The scenarios for release from salt domes in the Gulf interior region will probably be similar to those postulated in the WIPP studies (Section 9.7.1); most of them will involve intrusion by water that dissolves the salt and
carries the waste. Some of the hypothetical events that breach the expanded repository will be different from the WIPP events because salt domes and salt beds have different geologic and hydrologic characteristics. Concern has been expressed for other potential long-term impacts of an HLW repository in a salt dome. Solution mining in the future could result in high radiation exposures if it inadvertently encountered the emplaced waste and if the radioactivity in the salt, used in food, were not detected. Extensive solution mining of an HLW repository is probably not credible, however, because of the markers and engineered barriers that will protect the sealed repository from inadvertent intrusion (DOE, 1980, p. II-225).

The scenarios for release from Hanford basalt will be much different from the WIPP scenarios. Because basalt is practically insoluble and shows little plasticity, the hypothetical events that introduce and drive the water are likely to be different; for example, flow along existing joints can be postulated in basalt, but not in salt. The effects of glaciers will appear in the scenarios for basalt. Direct drilling into a basalt repository is even more unlikely than drilling into a salt repository.

Although the conceivable mechanisms for breaching a repository are clearly different among the bedded-salt, dome-salt, and basalt sites, there is at present no evidence that any of the sites is safer than the others. Although each site has characteristics that could conceivably give rise to a breach of a repository in the far-distant future, the probability is low that such a breach could produce hazardous releases of radioactive material.

At an expanded repository for both TRU and high-level wastes, the effects of spent fuel would dominate the impacts of long-term releases; the releases from spent fuel have much more severe effects than the releases from TRU waste. Adding TRU-waste disposal to an HLW repository would barely increase the effects of long-term release. More important, no site will be selected if it appears to offer significant risks from long-term releases of either high-level or TRU waste.

4.3.7 Potential Use of the Los Medanos Site

Under alternative 3, the Los Medanos site could become a potential site of a repository for commercial high-level waste and defense TRU waste. The Los Medanos site does not appear to be in conflict with the draft criteria of the National Waste Terminal Storage (NWTS) program for qualifying sites for the disposal of commercial high-level waste (ONWI, 1980). Moreover, although the analyses of environmental impacts have focused on the use of the site for TRU waste, interpretations of the results of these evaluations have not developed any information that would eliminate the Los Medanos site as a potential site for an HLW repository.

Before there can be any decision to "bank" the Los Medanos site for possible use under the NWTS program as a site for the disposal of high-level waste, an environmental impact statement would have to be prepared (DOE, 1980). The analysis that would underlie this statement has not been done, but an idea of the effects at the Los Medanos site can be obtained by a comparison of information from the WIPP design and from the GEIS.
This comparison differs from that made in Sections 4.3.2 through 4.3.6 in that the point of view is the addition of high-level waste to a TRU-waste repository rather than the addition of TRU waste to an HLW repository.

No more land would need to be withdrawn, although the surface facilities could be four times as large, including a mined-rock pile 10 to 20 times as large. Because control zone II would remain 2000 acres in size, its interference with mineral resources would be unchanged.

Construction and operation would cost twice as much. The size of the work force would double. The use of resources would increase.

Transportation impacts would increase. The transportation of high-level waste would increase routine exposures and the probability of accidents; the increases would be similar to the exposures and probabilities predicted by the GEIS for an HLW repository. If an accident of extreme severity should occur, it could, in principle, be more severe than the accident postulated for the WIPP because there would be a larger amount and variety of radionuclides in a spent-fuel package than in an experimental-waste package.

During normal operations, careful handling of high-level waste will keep radiation doses to the surrounding population small. An accident with high-level waste would probably release more radioactivity than an accident in a repository for TRU waste alone.

The use of the Los Medanos site for HLW disposal would increase the predicted radiation exposure from hypothetical liquid-breach scenarios, mostly because of the much greater total quantity of radionuclides in a 2000-acre HLW repository than in a 100-acre TRU-waste repository. The direct-access scenario in which someone drills through an HLW canister would result in much higher radiation doses than the scenario for drilling through a TRU-waste canister.

The impacts of a subsurface exploratory program at the Los Medanos site for a potential HLW repository would be equivalent to those of the SPDV program described in discussing the impacts of alternative 2 and would be included in and bounded by the impacts of an HLW repository.

4.3.8 Summary and Comparisons

Adding TRU-waste disposal to an HLW repository in a Delaware basin salt bed, a Gulf interior region salt dome, or basalt at Hanford would slightly increase the local environmental impacts of the HLW repository. The local physical impacts would increase by fractions of the original impacts, probably no more than 50% and, for most of the impacts, much less. The local socio-economic effects might increase appreciably around the salt-dome site because the expenditures for TRU-waste disposal might be a significant fraction of the costs of HLW disposal there; at a basalt site, where operating costs are higher, the added impacts would be smaller. The predicted exposures during the transportation of TRU waste to a salt dome are barely larger than the exposures during transportation to the Los Medanos site; the exposures during transportation to Hanford are barely smaller. None of these exposures is, however, comparable to exposures from natural background radiation. The predicted releases of radioactivity during repository operations with TRU waste
are so small that they would not be a significant addition to the predicted small releases from an HLW repository. There is no reason to expect that adding TRU waste to an HLW repository in either salt or basalt would appreciably increase the probability of long-term releases of radioactive material.

At a site selected in the salt of the Delaware basin or the Gulf interior region or in the basalt at Hanford, the local impacts are likely to be similar; the principal differences would probably arise from differences in climatic conditions affecting the mined rock stored at the site and from differences in socioeconomic conditions around the site. The effects of breaching the repository in the distant future may differ from site to site; they cannot be evaluated, however, until specific sites have been selected.

At a site in shale, granite, or tuff, the local impacts are likely to be different. The GEIS (DOE, 1979b, pp. 3.1.104ff) analyzes HLW repositories in shale and granite; that analysis, which does not consider specific sites, predicts impacts about like those of the salt and basalt repositories. Until further study of shale, granite, and tuff has been carried out and sites have been identified, the impacts of repositories in them cannot be predicted. No analyses performed to date have suggested environmental reasons for rejecting these types of rock.

On a national scale, the disposal of TRU waste in an expanded HLW repository would decrease some of the impacts of operating separate HLW and TRU-waste repositories. The physical impacts would be reduced by amounts ranging up to 40%. The predicted socioeconomic impacts, many of which are beneficial to the local communities and states involved, would decrease by amounts ranging up to 25%. The impacts of transportation would be slightly greater if the expanded-repository site is in salt than if it is in basalt; the difference would, however, produce effects far smaller than those of natural background radiation. On a national level, there would be no difference in impacts from repository operation or, probably, from unexpected long-term releases of radioactivity.

4.4 ALTERNATIVE 4: A DEFENSE-WASTE FACILITY BUILT AFTER THE CONSIDERATION OF SITES IN ADDITION TO LOS MEDANOS

If the decision to build a facility for defense TRU waste is deferred until approximately 1984, additional sites will have been investigated. If these sites are suitable, it will then be possible in principle to choose a site in the Delaware basin or some other part of the Permian basin, the Gulf interior region, or Hanford. This section predicts the environmental impacts of repositories in these places. A full discussion of impacts at a site in the Delaware basin is not needed here, because they are discussed in Section 4.2; selecting a Delaware basin site in 1984 would simply delay the onset of the impacts. The effects of this delay are discussed in Section 4.4.1. Section 4.4.2 discusses the impacts of TRU-waste repositories in dome salt and in basalt. The impacts of a subsurface exploratory program to verify the suitability of the Los Medanos site under this alternative would be the same as those discussed for the SPDV program under alternative 2.
4.4.1 Impacts of Delaying the Authorized WIPP Project

The environmental impacts discussed in Section 4.2 are largely independent of the time when construction of the WIPP begins. For that reason the issues involved in delay are primarily other than environmental.

Delay of a project can be environmentally helpful if the time gained can be used to decrease the environmental impacts of the project; delay in the WIPP program, however, is not expected to reduce the impacts. Studies at the Los Medanos site will continue as needed whether or not the project is delayed, but the supplemental information these studies will provide is not expected to change the predicted impacts and risks significantly. Rather, this information will improve confidence in the risk predictions and narrow the uncertainties in them. Bounding calculations using the existing data are already sufficient to evaluate the potential impacts of the WIPP.

If the WIPP were delayed, the amount of TRU waste stored above the ground at the INEL would increase by about 10% per year at current generation rates, with corresponding increases in the costs of the current temporary-storage methods.

A major impact of delaying the WIPP would be the cost of closing out the current project and then reopening it several years later. To end the current programs would require carefully compiling, cataloging, and storing for future use all the documents already developed; negotiating and paying contractors' fees; and reimbursing contractors for the costs they will incur in terminating the programs. The total close-out cost is estimated at $3.2 million.

After a delay of roughly 4 years, the costs of designing and building the WIPP would have increased. Inflation, estimated at 8% per year for this analysis, would increase all the currently estimated costs of design, developing special waste-handling equipment, and constructing the plant. Moreover, restarting the design would require funds for assembling a new design team; it would also be necessary for this new team to review the earlier design work and revise it according to whatever new standards and methods have become applicable since the closing of the project. After the addition of a 25% contingency allowance to cover any other possibilities, the estimated cost of restarting the project would amount to an increase of $25 million (excluding inflation and including the $3.2 million close-out cost) over presently estimated costs.

Two alternatives have been considered for delay in removing TRU waste from the INEL, where it is now stored:

1. Delaying retrieval and processing until the waste is to be moved.
2. Retrieving the waste in the near future, processing it, and putting it into storage for the duration of the delay.

The differences between the environmental effects of these alternatives have been shown to be minimal in an analysis of INEL waste that assumed a 20-year delay for the first alternative and a starting date of 1985 for the second (DOE, 1979a, pp. 2-10 through 2-21). Even a 20-year delay would cause virtually no change in the environmental effects and radiological risks associated with retrieving, processing, and shipping TRU waste to the WIPP or
another Federal repository. The radiological risk from the first alternative is negligibly larger than the risk from the second; the radiological exposures of either alternative would be much less than those from natural background radiation. The nonradiological effects would generally be limited to those associated with a commitment of manpower and the use of other resources. Maintenance and surveillance will be required even if the waste is left in place, as is.

Some degradation of the waste containers at the INEL could occur if retrieval were delayed for 20 years, but no release of radionuclides to the environment would be expected. Leaving the waste in Idaho for 20 years would slightly increase the probability of the release of radionuclides as a result of an improbable natural disaster. The risk, however, is small in comparison with that from natural background radiation.

Of the two delay alternatives, delaying retrieval at the INEL would cost, in constant dollars, an estimated $6 million less than retrieving and processing immediately (DOE, 1979a, p. 15-5). However, the cost savings would be only about 3% of the total cost of removing the waste from Idaho.

4.4.2 Impacts of TRU-Waste Repositories

If a TRU-waste repository is built in bedded salt in the Permian basin, in a salt dome in the Gulf interior region, or in basalt at Hanford, the general design of the plant would remain nearly the same as the WIPP design. The rates at which the waste is received and the handling methods would change little, if at all. The predicted environmental impacts would also change little, the changes would result mostly from differences in rock types, surrounding areas, and transportation routes.

Because there are no conceptual designs for TRU-waste repositories in dome salt and basalt, predictions of the changes in impacts must be qualitative. Table 4-12 compares the impacts of TRU-waste repositories at the alternative sites with the impacts of the WIPP (Section 4.2). Because the two alternative repositories in salt would exert similar impacts, Table 4-12 presents their impacts in only one column and notes differences where they are appreciable. The remainder of this section explains the entries in Table 4-12.

Physical impacts

Because the plant design and the operating methods will probably remain the same, a TRU-waste repository in a salt dome or in basalt would exert nearly the same physical impacts as a TRU-waste repository in bedded salt. The principal differences would appear in the effects of the mined-rock pile and in the conflict with mineral resources.

Although the mined-rock pile would be the same size at both sites in salt, the humid climate in the Gulf interior region could change its impacts. The impacts of the salt pile in the Delaware basin are expected to be small (Section 9.2), principally because of the dry climate there. Because heavier rainfall could, in theory, wash the mined rock onto surrounding land, preliminary plans for an HLW repository in the Gulf interior region involve special precautions to contain the pile. As another precaution, the salt not needed
Table 4-12. Changes from the Authorized-Alternative Impacts if a TRU-Waste Repository Is Built in Salt or Basalt

<table>
<thead>
<tr>
<th>Impact</th>
<th>Repository in salt&lt;sup&gt;a&lt;/sup&gt;</th>
<th>Repository in basalt at Hanford</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Physical impacts</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Land use</td>
<td>No change</td>
<td>No change</td>
</tr>
<tr>
<td>Resources used</td>
<td>No change</td>
<td>No change</td>
</tr>
<tr>
<td>Effluents</td>
<td>No change</td>
<td>No change</td>
</tr>
<tr>
<td>Mined-rock pile</td>
<td>No size change; extra measures necessary to contain pile in Gulf interior region</td>
<td>Possible small decrease in size; little possibility of contaminating land</td>
</tr>
<tr>
<td>Conflict with mineral resources</td>
<td>Much reduced in Gulf interior region; perhaps reduced in Permian basin, depending on site</td>
<td>None known</td>
</tr>
<tr>
<td><strong>Socioeconomic impacts</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Construction costs</td>
<td>No change</td>
<td>Increase</td>
</tr>
<tr>
<td>Operating costs</td>
<td>No change</td>
<td>Increase</td>
</tr>
<tr>
<td>Work force</td>
<td>No change</td>
<td>Little change</td>
</tr>
<tr>
<td>Population changes and service demands</td>
<td>Significant decrease in Gulf interior region; little change in Permian basin, depending on site</td>
<td>Significant decrease</td>
</tr>
<tr>
<td><strong>Transportation impacts</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Radiation doses from normal transportation</td>
<td>No appreciable change in these small doses; 30% increase in Gulf interior region, and little change in Permian basin</td>
<td>No appreciable change: 10% decrease</td>
</tr>
<tr>
<td>Radiation doses from accidents</td>
<td>No change</td>
<td>No change</td>
</tr>
<tr>
<td><strong>Impacts during operation</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Routine radiation doses to population</td>
<td>Increase in Gulf interior region because of larger surrounding population; little change in Permian basin; no change in maximum doses, all well below background</td>
<td>Increase because of larger surrounding population; no change in maximum doses, all well below background</td>
</tr>
<tr>
<td>Radiation doses from accidents</td>
<td>Same as for routine doses</td>
<td>Same as for routine doses</td>
</tr>
<tr>
<td><strong>Possible long-term impacts</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Possibilities for breach of repository</td>
<td>Scenarios similar to those at WIPP: site selection will insure no increase in predicted risk</td>
<td>Scenarios different from those at WIPP: site selection will insure no increase in predicted risk</td>
</tr>
</tbody>
</table>

<sup>a</sup>Dome salt in the Gulf interior region or bedded salt in the Permian basin.
for backfilling would probably be removed from the site. These measures would probably keep the impacts of the mined rock from exceeding the impacts estimated for the Delaware basin site.

A basalt mined-rock pile may be slightly smaller because the storage cavities in the competent rock may be mined at a higher extraction ratio, with less necessity for strong pillars between tunnels. Furthermore, a basalt pile is not expected to be as damaging to surrounding land as a salt pile might be, especially in the arid climate of Hanford.

Conflict with mineral resources is one of the principal impacts of a repository in the Delaware basin. A repository elsewhere in the Permian basin might or might not exert this impact, depending on the specific site. A repository in dome salt, which overlies no valuable mineral deposits, would not exert this impact. Although it is not completely certain that no mineral resources lie beneath the Hanford basalt, no evidence has suggested that they are present.

Socioeconomic impacts

The impacts resulting from expenditures for construction and operation would change little if the TRU waste is disposed of at the alternative sites. These costs would be greater at Hanford because mining hard rock is more expensive than mining salt; a reliable prediction of the difference in cost would require a conceptual design for a TRU-waste repository there.

The size of the work force would probably not change unless the increased difficulty of mining basalt requires a significantly larger group of miners at Hanford. The population changes and demands for additional services will be smaller than those in the Delaware or the Permian basins because of the larger work force and increased social services already available in the Gulf interior region and at Hanford.

Transportation impacts

The impacts of transporting TRU waste to the alternative sites have been evaluated through calculations of population dose commitments. Performed by the methods used in Section 6.7 to analyze normal transportation, these calculations predict dose commitments of 7, 9, and 6 man-rem for the transportation of TRU waste to the Delaware basin (assumed to represent the Permian basin), to the Gulf interior region, and to Hanford, respectively. Since all three dose commitments are small, there would be little change in the transportation impacts summarized in Section 4.2.

The analyses of transportation accidents in Section 6.3 remain valid for alternative 4 because the same materials would be shipped in the same types of containers.

Impacts during operation

The normal release of radioactivity during routine plant operations would remain unchanged if the plant is built at one of the alternative sites. The maximum dose commitments received by persons near the plant would also remain the same. The total population dose commitment, expressed in man-rem, would increase because the population densities in the Gulf interior region and near
Hanford are greater than the population density in the Delaware basin. Because the dose commitments will remain much smaller than those from natural background radiation, the predicted effects of routine plant operation would change little.

The accidents postulated for the repository would remain the same at any of the alternative sites. Except for delivering doses to the larger population, their consequences would also remain unchanged, and no doses comparable to those from natural background radiation would be expected.

Possible long-term impacts

As explained in Section 4.3, the scenarios for breaching a decommissioned repository in the distant future will differ among the alternative sites, which have significantly different geologic and hydrologic characteristics. The development of these scenarios is now under way. The scenarios for breaching a dome-salt repository will probably resemble those postulated for the WIPP, with possibly more concern given to solution mining for the reasons discussed in Section 4.3; the scenarios for breaching a basalt repository are likely to be much different. Until these scenarios are completed and detailed analyses are carried out, no rigorous comparison of the long-term impacts of TRU-waste repositories at the alternative sites can be made. Studies to date, however, have shown no reason to expect that any of the sites is clearly safer than the others. No long-term releases are expected from any TRU-waste repository.

Summary

The environmental impacts of a defense-waste facility at one of the alternative sites would be nearly the same as the impacts of such a repository in the Delaware basin. The principal differences in the predicted impacts are due to the different mined-rock piles, to the absence of valuable mineral resources at the alternative sites, and to the different socioeconomic conditions prevailing in the alternative regions.

4.5 TABULAR COMPARISON OF ALTERNATIVES

Table 4-13 lists in highly condensed form the major impacts of the authorized alternative; it compares these impacts with those of alternatives 3 and 4. This summary of the material presented in this chapter omits many facts that must be considered in comparing the alternatives. The table is an oversimplification unless used with the discussions and tables presented in the rest of the chapter.

Alternative 1, the no-action alternative, would be expected to exert only small environmental impacts in the short term, during the next several decades, barring an unlikely natural catastrophe. In the long term, however, it is environmentally unacceptable as an option for the permanent disposal of TRU waste because it leaves the waste at the surface, exposed to possible volcanic action or human intrusion. Although the remaining three alternatives have impacts that are predicted to be small in both the short term and the long
term, none of them is so clearly superior to the others that it can be selected on environmental grounds alone. Alternative 2, the WIPP in southeastern New Mexico, is the alternative authorized by legislation. Alternative 3, the disposal of the TRU waste stored at the INEL in the first HLW repository, is the preferred alternative because it is the one that is the most compatible with the President's proposed national program for the management of radioactive waste. The environmental impacts of alternative 4 would be comparable to those of alternative 2.
Table 4-13. Comparison of the Environmental Impacts of Alternatives 3 and 4 with the Environmental Impacts of Alternative 2

<table>
<thead>
<tr>
<th>Basis for comparison with alternative 2</th>
<th>Alternative 2</th>
<th>Alternative 3</th>
<th>Alternative 4</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Physical impacts</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Withdrawal of about 1100 acres now used for grazing by fewer than 16 cattle</td>
<td>The changes in impacts caused by expansion of HLW repository</td>
<td>Commitment of about 25 additional acres at HLW repository</td>
<td>Same amount of land withdrawn; current uses depend on site</td>
</tr>
<tr>
<td>Sterilization of 30 acres by mined-rock pile</td>
<td>Increase in stored-rock volume of up to 7%</td>
<td>Little difference in volume of mined-rock pile; long-term effects could be smaller if rock is other than salt</td>
<td></td>
</tr>
<tr>
<td>Denial of access to 3% to 10% of U.S. langbeinite</td>
<td>Possible avoidance of conflict with mineral resources, depending on site</td>
<td>Possible avoidance of conflict with mineral resources, depending on site</td>
<td>Possible decreases in demands for services, depending on site</td>
</tr>
<tr>
<td><strong>Socioeconomic impacts</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Injection of $138 million into two-county economy; permanent population increase of 1200</td>
<td>Increase in spending near HLW repository of up to 25% in construction and of up to 30% in operation; roughly 30% increase in work force</td>
<td>Spending equal to WIPP spending or significantly higher, depending on site; little or no change in population from WIPP estimates</td>
<td>Possible decreases in demands for services, depending on site</td>
</tr>
<tr>
<td>Possible temporary housing shortage; need to increase community services several months earlier than without the project</td>
<td>Possibly no significant increase in demands for services near HLW repository, depending on site</td>
<td>Little change in impacts of normal transportation; slight increase in population doses from normal operation</td>
<td></td>
</tr>
<tr>
<td><strong>Radiological impacts</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Normal transportation and operation: dose commitments much smaller than natural background doses</td>
<td>Normal transportation and operation: little change in dose commitments</td>
<td>Little change in impacts of normal transportation; slight increase in population doses from normal operation</td>
<td>No change in predicted impacts of transportation accidents; slight increase in population doses from accidents during operation</td>
</tr>
<tr>
<td>Accidents: extremely severe transportation accident could produce dose commitments seven times natural background doses; accidents at plant contribute a fraction much below 1%</td>
<td>Accidents: slight increase in probability of accidents; no increase in severity of possible accidents</td>
<td>Accidents: slight increase in probability of accidents; no increase in severity of possible accidents</td>
<td>Accidents: slight increase in probability of accidents; no increase in severity of possible accidents</td>
</tr>
</tbody>
</table>
Table 4-13. Comparison of the Environmental Impacts of Alternatives 3 and 4 with the Environmental Impacts of Alternative 2 (continued)

<table>
<thead>
<tr>
<th></th>
<th>Alternative 2</th>
<th>Alternative 3</th>
<th>Alternative 4</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Long-term impacts</strong></td>
<td>No release of radioactive material expected</td>
<td>No release of radioactive material expected</td>
<td>No release of radioactive material expected</td>
</tr>
<tr>
<td></td>
<td>Hypothetical unlikely releases could produce doses or dose commitments amounting to a small fraction of natural background doses</td>
<td>Effects of hypothetical unlikely releases probably unchanged; detailed modeling unavailable</td>
<td>Effects of hypothetical unlikely releases probably little different from those at the WIPP; detailed modeling unavailable</td>
</tr>
<tr>
<td><strong>Impacts of removing waste</strong> (Impacts at retrieval sites, not at repository site)</td>
<td>Normal operation: dose commitments far below doses from natural background radiation</td>
<td>Same as alternative 2 except for increase in volume of stored waste during delay</td>
<td>Same as alternative 2 except for increase in volume of stored waste during delay</td>
</tr>
<tr>
<td></td>
<td>Accidents: extremely severe, highly unlikely accidents could produce dose commitments smaller than doses from natural background radiation</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Impacts of not proceeding with the authorized alternative</strong></td>
<td></td>
<td>Cost ($3.2 million) of closing WIPP project</td>
<td>Cost of closing and reopening project</td>
</tr>
</tbody>
</table>
REFERENCES FOR CHAPTER 4


ONWI (Office of Nuclear Waste Isolation), 1980. NWTS Criteria for the Geologic Disposal of Nuclear Wastes: Site-Qualification Criteria, ONWI-33(2) (draft), Battelle Memorial Institute, Columbus, Ohio.
The design and the operation of the WIPP are based on the types and characteristics of the waste to be received there. This chapter presents the formal criteria that will govern the acceptance of waste at the WIPP; these criteria constitute a detailed description of the characteristics of the waste. A second section of the chapter presents the waste-acceptance criteria that were assumed in the analysis of environmental impacts; these assumed criteria were made more conservative than the actual criteria in order to predict upper limits to the impacts of the WIPP. The final section of the chapter discusses the selection of a technique for processing the waste before it is shipped for disposal.

Further information is provided in Appendix E, which details the radio-nuclide content and the radioactive-decay characteristics of the waste, and Appendix F, which outlines the waste-processing techniques that have been considered.

5.1 WASTE-ACCEPTANCE CRITERIA

In 1977, the U.S. Department of Energy (DOE) formed the Waste Acceptance Criteria Steering Committee (WACSC). The Committee initially consisted of technical personnel from DOE headquarters, DOE field offices controlling defense wastes, the Office of Waste Isolation, and the WIPP staff from Sandia National Laboratories. The Committee was later expanded to include representatives from the Rocky Flats Plant (the DOE's largest producer of defense transuranic (TRU) waste), the Office of Nuclear Waste Isolation,* and the Westinghouse Electric Corporation (the Technical Support Contractor for the WIPP).

The WACSC's task was to reconcile the interests of various agencies involved with the production, treatment, and disposal of defense TRU waste and to formulate workable, practical criteria for the acceptance of these wastes. In preparing the draft environmental impact statement for the WIPP, tentative acceptance criteria dated July 1977 were used. Since the draft was prepared, the WACSC has recommended criteria that have been formally approved by the DOE, and the WACSC has been disbanded. It is these revised, approved waste-acceptance criteria that are the basis of this document. They are summarized in Table 5-1.

*On July 1, 1978, the responsibilities of the Office of Waste Isolation were transferred to the newly created Office of Nuclear Waste Isolation, under the management of the Battelle Memorial Institute, Columbus, Ohio.
Table 5-1. Waste-Acceptance Criteria for Contact-Handled and Remotely Handled TRU Waste

<table>
<thead>
<tr>
<th>Criterion</th>
<th>Contact-handled TRU waste</th>
<th>Remotely handled TRU waste</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>WASTE FORM</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Combustibility</td>
<td>No limit, must be packaged in steel containers or overpack.</td>
<td>Same as for contact-handled TRU waste</td>
</tr>
<tr>
<td>Gas generation</td>
<td>Gas generation by all mechanisms must not exceed 10 moles/m$^3$ of disposal-room volume per year under repository conditions. In terms of waste composition, this criterion may be interpreted to mean that the average organic content of contact-handled TRU waste may not exceed 14 lb/ft$^3$ for waste in 55-gallon drums and 6 lb/ft$^3$ for waste in other containers.</td>
<td>No criterion; quantities are insignificant</td>
</tr>
<tr>
<td>Immobilization</td>
<td>Powders, ashes, etc., must be bound in glass, concrete, ceramic, or other approved matrix; free liquids are not allowed.</td>
<td>Same as for contact-handled TRU waste</td>
</tr>
<tr>
<td>Explosives</td>
<td>Not allowed.</td>
<td>Same as for contact-handled TRU waste</td>
</tr>
<tr>
<td>Pyrophorics</td>
<td>Small quantities (up to 1% of the waste by weight) of radionuclide-metal pyrophorics may be accepted with other waste forms if they are dispersed throughout the waste.</td>
<td>Same as for contact-handled TRU waste</td>
</tr>
<tr>
<td>Toxic and corrosive materials</td>
<td>Toxic materials allowed only with special materials procedures and precautions; corrosive materials will not be accepted.</td>
<td>Same as for contact-handled TRU waste</td>
</tr>
<tr>
<td>Sludges and free liquids</td>
<td>Sludges and other waste forms containing readily desorbable water under repository conditions will not be accepted; free liquids will not be accepted.</td>
<td>Same as for contact-handled TRU waste</td>
</tr>
<tr>
<td><strong>CONTAINER</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Design life</td>
<td>10 years to allow retrievability.</td>
<td>Same as for contact-handled TRU waste</td>
</tr>
<tr>
<td>Structure</td>
<td>Type A requirements.</td>
<td>Same as for contact-handled TRU waste</td>
</tr>
<tr>
<td><strong>PACKAGE</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Structure</td>
<td>Type A; any damaged container must be overpacked.</td>
<td>Same as for contact-handled TRU waste</td>
</tr>
<tr>
<td>Handling</td>
<td>Devices to allow handling by a forklift.</td>
<td>Axial lifting pintle</td>
</tr>
<tr>
<td>Weight</td>
<td>Less than 25,000 pounds.</td>
<td>Less than 7000 pounds</td>
</tr>
<tr>
<td>Dimensions</td>
<td>Not larger than 8 by 12 by 8.5 feet.</td>
<td>24-inch diameter, 10-foot length</td>
</tr>
<tr>
<td>Surface-dose rate</td>
<td>Not exceeding 200 mrem/hr; containers with a surface-dose rate in excess of 10 mrem/hr must be color coded.</td>
<td>Less than 100 rem/hr</td>
</tr>
<tr>
<td>Surface contamination</td>
<td>5% of 49 CFR 173.397.</td>
<td>5% of 49 CFR 173.397</td>
</tr>
<tr>
<td>Criticality</td>
<td>30-gallon drum, 100 grams fission; 55-gallon drum, 200 grams fission; DOT-7A, 350 grams fission or less than 5 grams in any cubic foot.</td>
<td>49 CFR 173, Subpart H; less than 5 grams in any cubic foot</td>
</tr>
<tr>
<td>Thermal power</td>
<td>Container must be color coded if the thermal power exceeds 0.1 W/ft$^3$.</td>
<td>Less than 500 watts per canister</td>
</tr>
</tbody>
</table>
5.1.1 Definitions

Discussions of waste-acceptance criteria frequently use several terms that need to be defined clearly: container, package, overpack, combustible material, gas-producing material, and immobilized material. Each term is defined below according to its accepted meaning in this chapter. These are not official definitions, as precisely described in the WIPP waste-acceptance criteria. Rather, they are abstracted versions of the official definitions; they convey concepts and avoid specific detail.

**Container:** A drum, box, or canister that immediately surrounds the waste is the waste container. Any associated hardware such as liner material or "spiders" for spacing is considered part of the container.

**Package:** Once waste is placed inside the container, the container becomes an integral part of the waste. The waste and its container are called the waste package. It is the package that is emplaced in the WIPP.

**Overpack:** If required by the physical condition of the container or by surface-contamination levels, a supplementary layer of containment is placed over the original container that is then considered to be part of the waste. The supplementary containment is the overpack.

**Combustible material:** Any material that will sustain combustion in air when exposed to a temperature of 1475°F or less for a period of 5 minutes is combustible.

**Gas-producing material:** Any material that produces gas during its decomposition is gas-producing. Many materials, particularly organic materials, produce hydrogen, methane, carbon monoxide, and carbon dioxide by bacterial decomposition, radiolytic decomposition, thermal decomposition, or chemical reaction (corrosion).

**Immobilized material:** Any solid material that contains less than 1% (by weight) of powder (less than or equal to 10 microns in size) is considered immobilized. The intent of immobilization is to minimize the amount of respirable material in the waste packages.

5.1.2 Transuranic Waste

Transuranic waste is defined as waste contaminated with certain alpha-emitting radionuclides, the level of contamination exceeding 10 nanocuries per gram. The nuclides included are uranium-233 (and its daughter products), plutonium, and transplutonium nuclides; they characteristically have long half-lives and high radiotoxicity. Transuranic waste is categorized in two classes: contact-handled (CH) and remotely handled (RH).

A qualitative distinction between contact-handled and remotely handled TRU waste is made in this document: contact-handled waste emits so little radiation that workers can handle it without extensive shielding; remotely handled waste requires shielding or remote handling to protect operating personnel. Therefore, contact-handled TRU waste is distinguished from remotely handled
TRU waste on the basis of the surface-dose rate. Waste packages with surface-dose rates no higher than 200 millirem per hour are designated contact-handled TRU waste, and those with surface-dose rates higher than 200 millirem per hour are designated remotely handled TRU waste.

**Contact-handled TRU waste**

Contact-handled waste is that TRU waste whose radiation levels on the surface of the waste containers are low enough to allow contact (as opposed to remote) handling methods. About 98% (by volume) of the TRU waste produced in DOE installations is classified as contact-handled TRU waste.

Contact-handled TRU waste exists in a wide variety of physical forms, ranging from unprocessed general trash and concrete-stabilized sludge to decommissioned machine tools and glove boxes. For acceptance at the WIPP, the following criteria restrict the form of the waste:

- **Combustibility.** Combustible TRU-waste materials will be accepted at the WIPP if they are packaged in containers that do not allow the spread of any credible fire.

- **Gas generation.** Total gas production from radiolytic decomposition, pyrolysis, corrosion, and bacterial decomposition is restricted to preclude any credible long-term gas-pressure hazard that could result in fracturing the sealed repository. The total gas produced from contact-handled waste by all mechanisms may not exceed 10 moles per cubic meter of disposal room in the WIPP.

- **Immobilization.** Dry powders, ashes, and similar particulate materials will not be accepted for disposal at the WIPP unless they are immobilized in a binder like glass, concrete, or ceramic.

- **Sludges and free liquids.** Sludges and other waste forms containing water that can seep from the waste under repository conditions will not be accepted at the WIPP. Free liquids will not be accepted.

- **Explosives and compressed gases.** Explosives and compressed gases will not be accepted for emplacement at the WIPP.

- **Pyrophoric materials.** Pyrophoric materials other than radionuclides will be accepted at the WIPP only if they have been rendered safe by mixing with chemically stable materials (e.g., concrete, glass) or have been processed to remove their hazardous properties. Also, up to 1% by weight of the waste in each package may contain pyrophoric forms of radioactive metals provided they are dispersed throughout the waste.

- **Toxic and corrosive materials.** Toxic substances contaminated with transuranic nuclides will be accepted at the WIPP provided that the toxic materials are identified and the WIPP operator is notified and grants approval before shipment. Corrosive materials contaminated with transuranic nuclides must be neutralized or otherwise rendered non-corrosive. Waste packages containing toxic materials must be color coded in accordance with WIPP standards.
The containers currently in use for contact-handled TRU waste are listed in Table 5-2. Most of the pre-1970 (buried) waste is in 55-gallon drums. Although drums are still widely used, the present trend is toward large plywood and metal boxes, which not only cost less per unit volume than drums but also make more efficient use of storage volume. At present, about 70% (by volume) of all contact-handled TRU waste is put into boxes, most of it in special plywood boxes. These boxes are about 4 by 4 by 7 feet in outside dimensions, are covered with a 3-millimeter layer of fiberglass-reinforced polyester (FRP), and are lined with polyvinyl chloride and fiberboard. They are approved by the U.S. Department of Transportation (DOT) and are known as DOT-7A containers. Since the WIPP waste-acceptance criteria require a metal overpack for all combustible boxes as a fire protection measure, the contact-handled TRU waste arriving at the WIPP will be in metal containers. The maximum acceptable size of a container is 8 by 12 by 8.5 feet. The maximum weight permitted is 25,000 pounds. All containers meet the minimum structural requirements of 49 CFR 173.398(b) for Type A shipping containers, and their designs are such that they can be expected to remain intact for a 10-year period to allow retrieval.

The radioisotope composition of contact-handled TRU waste varies widely among the DOE facilities that generate the waste. By volume, weapons-program waste is the largest component of the total TRU-waste inventory. The Rocky Flats Plant alone produces 40% of all DOE TRU waste. For this reason, the typical isotope composition of Rocky Flats waste is taken as representative of contact-handled TRU waste. Its composition is given in Appendix E, Tables E-1 and E-2.

The fissile-material content, based on transportation regulations, is a maximum of 200 grams for a 55-gallon drum and 350 grams for boxes. The average content has been observed to be 7.5 grams for a drum and 12.2 grams for the most common box used to store waste (4 by 4 by 7 feet). For other boxes, the maximum fissile-material content is 5 grams in any cubic foot of waste, with a maximum of 350 grams per box.

The maximum allowable surface-dose rate for a container of contact-handled TRU waste is 200 millirem per hour. The average surface-dose rate observed at the Idaho National Engineering Laboratory (INEL), where the Rocky Flats waste is stored, is about 3.1 millirem per hour, substantially below this limit. The average for 4- by 4- by 7-foot boxes is less than 1 millirem per hour, and the average for steel bins, 4 by 5 by 6 feet, is about 51 millirem per hour.

The thermal power of weapons-grade plutonium is about \(2.4 \times 10^{-3}\) watt per gram. Accordingly, a drum containing the maximum permitted plutonium content (200 grams) has a thermal power of about 0.5 watt, and a box containing 350 grams of plutonium has a thermal power of 0.8 watt. Of all the contact-handled TRU waste expected at the WIPP, a very small percentage is heat-source plutonium, which has the greatest thermal power because of the presence of large amounts of the nuclide plutonium-238. The thermal power of heat-source plutonium is 0.45 watt per gram. Packages containing heat-source plutonium are limited in thermal power output by transportation regulations. A 55-gallon drum is limited to 10 watts. The limit for 4- by 4- by 7-foot boxes is 250 grams or 113 watts. This limit has seldom, if ever, been reached.
<table>
<thead>
<tr>
<th>Package description</th>
<th>Dimensions</th>
<th>Maximum gross weight (lb)</th>
<th>Package volume (ft³)</th>
<th>Volume % of waste in fiscal year 1976-76A</th>
<th>Source</th>
<th>Hanford</th>
<th>Savannah</th>
<th>Los Alamos</th>
<th>Rocky Ridge</th>
<th>Flats</th>
<th>Mound Facility</th>
<th>Other</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT-7A FRP-coateda plywood box</td>
<td>4 by 4 by 7 feet</td>
<td>10,000</td>
<td>112</td>
<td>42.6</td>
<td></td>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>55-gallon drumb</td>
<td>24 inches in diameter, 35 inches high</td>
<td>840</td>
<td>7.42</td>
<td>24.6</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>30-gallon drum</td>
<td>19 inches in diameter, 29 inches high</td>
<td>4.0</td>
<td>1.5</td>
<td></td>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Welded steel box</td>
<td>Random</td>
<td></td>
<td></td>
<td>0.8</td>
<td></td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>FRP-coated plywood box</td>
<td>Random</td>
<td></td>
<td></td>
<td>24.2</td>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Corrugated metal pipe</td>
<td>2.5 inches in diameter, 20 feet long</td>
<td>98</td>
<td>2.4</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

aFRP = fiberglass-reinforced polyester.

bThe interior and exterior surface treatment and the weight of the drum (DOT-17C or 17H) vary with the user.
Remotely handled TRU waste

A small fraction (about 2% by volume) of the TRU waste generated by DOE facilities exceeds the limit of 200 millirem per hour on the surface-dose rate of contact-handled TRU waste. This waste is designated remotely handled TRU waste. The surface-dose rates of packaged remotely handled TRU waste range from 200 millirem per hour up to 100 rem per hour. This waste will be handled by shielded equipment designed especially for the purpose. The physical and chemical form of remotely handled TRU waste has not been well characterized.

The canister assumed for the remotely handled TRU waste is a right circular cylinder made of carbon-steel pipe 24 inches in outside diameter. The overall length of the canister is 10 feet. Inside, the waste occupies approximately 25 cubic feet. Containers are designed to Type A DOT specifications and are designed to remain intact for 10 years to allow for retrieval. Table 5-3 summarizes the canister properties.

There is no predominant source of remotely handled TRU waste. The existing waste contains a wide range of radionuclides. For design purposes and for use in analyzing postulated accidents, a hypothetical "reference" waste was assumed. This waste contains a fission-product distribution typical of the waste the Oak Ridge National Laboratory (ORNL) calls intermediate-level waste and an actinide inventory typical of weapons-grade plutonium at a maximum density of 5 grams per cubic foot of waste. Appendix E, Table E-3, characterizes the radionuclide content of this waste under average and upper-limit conditions.

An upper limit of 100 rem per hour is the maximum allowed dose rate at the surface of a canister containing remotely handled TRU waste. At present, there is no database for estimating the average surface-dose rate. The surface-dose rate is a conservative maximum used for performing on-site radiation-shielding calculations and the safety analysis.

The thermal power density of the reference remotely handled TRU waste is 2.8 watts per cubic foot. The waste volume results in a thermal power of about 70 watts per canister.

5.1.3 High-Level Waste for Experiments

An isolated area of the WIPP will be dedicated to experiments intended to define the long-term behavior of various waste forms in a bedded-salt storage environment (Section 8.9). Most of the experiments will involve waste that produces high levels of heat and radiation; much of the waste will undoubtedly be prepared especially for the experiments.

The acceptance criteria for experimental waste have not been fully developed. It is planned to use both solid and granular bulk high-level waste in the experimental program. Granular bulk waste is simply solid vitrified waste broken into pieces ranging from about 1/64 to 4 inches in diameter. Intact (unbroken) experimental waste is used in the analysis to represent all waste in the experimental program at the WIPP. The solidification of these products
gives rise to wastes with different nuclide contents because the amount of waste placed in each container is adjusted to limit the thermal loading.

For design purposes and postulated-accident analysis, a reference experimental waste has been chosen. It is the output of the proposed Savannah River solidification plant and is spiked with cesium-137 to increase its thermal power density.

The properties of the canister assumed for the experimental waste are included in Table 5-3. The reference canister is a right circular cylinder made of stainless-steel pipe that is 12.75 inches in outside diameter, with end caps welded at both ends. The overall length is 6 feet. The weight of a filled high-level-waste canister is about 1000 pounds. With allowances for glass shrinkage on cooling and with an appropriate weld-zone clearance, the net volume of solidified high-level waste in a canister is 3.8 cubic feet (107 liters).

In Appendix E, Table E-4, the radionuclides present in high-level waste are quantified in terms of curies per liter of waste.

5.2 ACCEPTANCE CRITERIA ASSUMED FOR ANALYSES REPORTED IN THIS DOCUMENT

The following assumed criteria are used in predicting the environmental impacts of shipping TRU waste and handling it at the WIPP:

- No explosive materials
- No pressurized gases
- No free liquids
- Pyrophoric materials allowed (1% assumed)
- Combustibles allowed (25% assumed)
- 10% of waste in powder form

These assumptions produce the maximum environmental impacts in transportation and in-plant accidents (fires and container failures followed by releases). There would be no releases due to container failure if no portion of the waste were in powder form; releases due to fire would be minimized if the containers did not contain combustible and pyrophoric materials. These assumed criteria, allowing combustibles and pyrophorics and 10% of the waste in powder form, are therefore conservative in that they tend to overestimate potential impacts.

Inasmuch as a decision has yet to be made on how to prepare the TRU waste for shipment for disposal in a geologic repository, the INEL studied several reprocessing options (Section 9.8.3), ranging from complete incineration by slagging pyrolysis to simply shipping the waste as is. Incineration has the greatest impact at the INEL. However, if the waste is incinerated by slagging pyrolysis, the resulting waste form will not have pyrophoric or combustible materials left in it, and none of it will be in powder form.

Thus, the assumptions made for the analysis of reprocessing are inconsistent with those made for the analyses of impacts of transportation and of handling accidents during operation. The use of different assumptions for
<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Remotely handled TRU waste</th>
<th>High-level waste for experiments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Construction material</td>
<td>Schedule 10 carbon steel</td>
<td>Schedule 40 stainless steel</td>
</tr>
<tr>
<td>Outside diameter, inches</td>
<td>24</td>
<td>12.75</td>
</tr>
<tr>
<td>Length, a feet</td>
<td>10</td>
<td>6</td>
</tr>
<tr>
<td>Container volume, cubic feet</td>
<td>31.4</td>
<td>4.4</td>
</tr>
<tr>
<td>Volume of waste, cubic feet</td>
<td>25</td>
<td>3.8</td>
</tr>
<tr>
<td>Loaded weight, pounds</td>
<td>Varies</td>
<td>1000</td>
</tr>
<tr>
<td>Maximum design weight, pounds</td>
<td>7000</td>
<td>NA b</td>
</tr>
<tr>
<td>Thermal power, watts</td>
<td>70</td>
<td>1070</td>
</tr>
<tr>
<td>Maximum design thermal power, watts</td>
<td>500</td>
<td>NA</td>
</tr>
</tbody>
</table>

aIncludes handling pintle.

bNA = not applicable; reference-waste properties (container weight, thermal power) constitute maximum design levels.
waste characteristics is conservative. One "worst-case" set is used in analyzing the impacts of shipping the TRU waste to, and handling it at, the WIPP. Another "worst-case" set is used in analyzing the impacts of preparing the waste for shipment.

5.3 PROCESSING OF TRANSURANIC WASTE

The waste-acceptance criteria described in Section 5.1 and listed in Table 5-1 do not specifically require that existing TRU waste be processed before being sent to the WIPP. The decision on whether to process is yet to be made; nevertheless, processing may be desirable for disposal in the WIPP or the first available high-level-waste repository. It would make assaying the waste for TRU-nuclide content easier, reduce the waste volume, and be a means of insuring that the waste meets the acceptance criteria by eliminating moisture and fine particulates and thus exceeding the requirements of those criteria.

Incineration is considered the most feasible processing alternative, if the decision is made to process the waste. Numerous analyses have been conducted at the INEL to evaluate the merits of various incineration systems. The analyses were made in terms of the July 1977 draft acceptance criteria; they assumed that 10% combustible and no pyrophoric or gas-producing material would be allowed in the processed waste. In addition, they assumed that the product had to be immobile to meet the waste-acceptance criteria. The analyses examined, in addition to incineration, combinations of pretreatment processes, incineration, and residue-immobilization processes.

The first analysis (FMC, 1977) evaluated the nine radioactive-waste incineration processes described in Appendix F. Because many of the investigated incineration processes produce residues that are not immobile, it was necessary to consider immobilization for treating the residues. The 11 immobilization processes that were considered are also described in Appendix F.

The waste-treatment process judged most desirable in four separate studies was slagging pyrolysis (FMC, 1977; Cox et al., 1978, EG&G, 1977; Kaiser Engineers, 1977), which requires a minimum of waste preparation before incineration and no further immobilization after incineration. In the slagging-pyrolysis process, the waste and an inert material like soil are melted together, driving off all moisture and volatiles and incinerating all combustibles. The output of this process is a basaltlike glass slag that is inert, has no combustible or gas-forming material, is resistant to leaching, and can be cast into any shape or size. The superiority of the slagging-pyrolysis incinerator comes from its ability to accept a waste feed with a minimum of sorting and sizing and to produce a residue that, when cast and cooled, does not need further processing. The process also reduces the volume of the original waste material by 50%.

Although some of the studies were conducted for the buried waste at the INEL, their findings are also applicable to the processing of waste that is retrievably stored at the INEL. Furthermore, the analyses, although based almost solely on the characteristics of the defense TRU waste at the INEL, are believed to be applicable to defense TRU waste from other sources.
REFERENCES FOR CHAPTER 5

Cox, N. D., et al., 1978. Figure of Merit Analysis for a TRU Waste Processing Facility at INEL, TREE-1293, EG&G Idaho, Inc.


6 Transportation of Waste to the WIPP

This chapter reviews and evaluates the main features of transporting radioactive waste to the WIPP: the regulations governing such transport and the organizations responsible for them, the packages and packaging systems used for the waste, the routes over which the waste is likely to travel and the range of routing controls that can be exercised, the volume of transported waste and the number of shipments, the cost of transporting the waste, the radiological effects of waste transportation under both normal and accident conditions as well as under conditions simulating intentional destructive acts, the nonradiological effects of transportation accidents, and the insurance coverage of shipments.

6.1 REGULATIONS

The transportation of radioactive waste to the WIPP will comply with the regulations of the U.S. Department of Transportation (DOT) and the corresponding regulations of the U.S. Nuclear Regulatory Commission (NRC). These regulations are designed to protect the public from the potential consequences of radioactive-material transport. The specific regulations that apply to the WIPP are found in the Code of Federal Regulations (CFR) under the following headings:

49 CFR 107 Rule-making Procedures of the Materials Transportation Bureau
49 CFR 127 (Proposed) Requirements of the International Atomic Energy Agency
49 CFR 171 General Information, Regulations and Definitions
49 CFR 172 Hazardous Materials Table and Hazardous Materials Communications Regulations
49 CFR 173 Shippers—General Requirements for Shipments and Packagings
49 CFR 174 Carriage by Rail
49 CFR 177 Carriage by Public Highway
49 CFR 178 Shipping Container Specifications

These regulations insure safety through standards for packaging, handling, and routing radioactive materials.

The terms "packaging" and "package" are used throughout this section. Packaging is defined as the shipping container; package is defined as the container and its radioactive contents.
The primary means for insuring safety during the transport of radioactive material is proper packaging. Consequently, most of the regulations for the transport of radioactive materials are concerned with packaging standards.

Three aspects of packaging that apply to WIPP shipments are considered by the regulations:

1. Containment of the radioactive material, with allowance for heat dissipation if required.
2. Shielding from the radiation emitted by the material.

This section discusses each of these three aspects.

**Regulations to insure adequate containment**

Each radionuclide is classified in one of seven transport groups according to its potential hazard and toxicity. (The current transport groups may be replaced by those proposed in 49 CFR 127.) Radionuclides in the more hazardous transport groups are restricted to smaller amounts per package; that is, for any single type of packaging, less activity of a more hazardous radionuclide is allowed per package. For example, since plutonium-239 is in Transport Group I (the most hazardous group) and strontium-90 is in Group II, less plutonium-239 activity is allowed per package than strontium-90 activity.

The regulations allow radionuclides to be shipped in different types of packagings, depending on the total radioactivity in the package. Of importance to this document are Type A and Type B packages. A Type B package is allowed to contain more activity of a particular nuclide than a Type A package. The limits for these two package types are different for each transport group. For example, the current regulations allow up to 0.001 curie of plutonium-239 (Transport Group I) to be shipped in a Type A package; for strontium-90 (Transport Group II) this limit is 0.05 curie.

All packagings must at least meet the requirements for a Type A packaging as described in 49 CFR 173.393 to prevent the dispersal of their radioactive contents and to shield people from the contents during normal transport. These packagings must pass tests that simulate the extreme conditions of normal transport; the tests are outlined in 49 CFR 173.398.

Quantities of radioactive material exceeding Type A packaging limits can be transported only in Type B packagings, which are strongly accident-resistant containers of various shapes and sizes. Any Type B packaging design placed in service must be certified by either the NRC or the DOE. The DOE may certify the design of a packaging, such as those designed by a DOE contractor for use by the DOE, if it satisfies the general packaging and shipment requirements found in 49 CFR 173.393. In addition to meeting the standards for Type A packagings, a Type B packaging must survive certain severe hypothetical-
accident conditions that demonstrate resistance to impact, puncture, fire, and submersion in water (49 CFR 173.398). The ability of the packaging to survive must be proved by full-scale testing or by analysis. To be judged as surviving, a Type B packaging must not release any of its radioactive contents except for limited releases of contaminated coolant or gases. The allowable releases are defined in 49 CFR 173.398. Furthermore, the radiation-dose rate outside a Type B packaging must not exceed 1 rem per hour at a distance of 3 feet (49 CFR 173.398) after the testing sequence.

Surface contamination on packages, which might be transferable or even dispersible, is limited to levels specified in 49 CFR 173.397, a regulation that also describes the method for assessing the amount of contamination on the surface.

Regulations controlling radiation exposure

As a practical matter, the radiation emitted by the radioactive contents of a package is not completely absorbed by the packaging, but the radiation that is allowed to escape packaging must be below specified limits that minimize the exposure of the public. Packages that will be handled only by the shipper and the receiver (i.e., packages shipped in exclusive-use or sole-use vehicles) may not exceed the following dose-rate limits:

1. 1000 millirem per hour at a distance of 3 feet from the external surface of the package (in a closed transport vehicle only).
2. 200 millirem per hour at any point on the external surface of the car or vehicle (in a closed transport vehicle only).
3. 10 millirem per hour at any point 6 feet from the vertical planes projected by the outer lateral surfaces of the car or vehicle; or if the load is transported in an open transport vehicle, at any point 6 feet from the vertical planes projected from the outer edges of the vehicle.
4. 2 millirem per hour in any normally occupied position in the car or vehicle, except that this provision does not apply to private motor carriers.

Almost all, if not all, packagings will provide sufficient shielding to reduce radiation levels well below these specifications.

Regulations to prevent nuclear criticality

The criticality standards for packages containing fissile materials are found in 49 CFR 173.396. A packaging used to ship fissile material must be so designed that it is subcritical in the most reactive configuration that is credible for the form of the material and for optimal conditions of neutron moderation and reflection by water. The number of such packages that may be transported together is also limited. Some quantities and forms of fissile materials cannot be made critical under credible conditions and are exempted from special fissile-material requirements.
6.1.2 Handling

During handling, the carrier of radioactive materials must perform special actions in addition to those required for other hazardous materials. Since the safety of radioactive-material transport is primarily governed by packaging-design regulations, the special actions are largely limited to administrative actions such as documenting, certifying, and placarding. However, one important action is to insure that radiation levels are not exceeded in any shipment. A special transport index (dose rate in millirem per hour at 3 feet from the accessible exterior surface of the package) was developed to aid the carrier in maintaining radiation levels within allowable limits.

6.1.3 Routing

The DOT is establishing routing regulations for the transport of radioactive materials by public highway. When officially adopted, they will be included in 49 CFR 177. The objectives are to reduce the impacts of transporting radioactive waste and to identify the role of state or local governments in the routing of radioactive materials. The proposed regulations are based on the belief that reducing the time in transit will decrease the overall transportation impacts. The proposed regulations, as applicable to WIPP shipments, require that shipments be made on interstate highways that are not restricted by state regulations or on alternative highways proposed by states through which shipments are made. Other requirements that apply to WIPP shipments include regulations requiring written route plans that must be prepared by the carrier in advance and specific regulations for driver training. The proposed regulations also allow states and local authorities to regulate routes provided their regulations are not inconsistent with those of the DOT.

Concurrently with the DOT, the New Mexico Environmental Improvement Board has also written a set of proposed regulations. The 1979 New Mexico Legislature gave the Board authority to regulate the transport of radioactive waste on New Mexico highways. The present draft regulations, however, do not clearly define to whom the regulations apply. The State regulations, if they apply to the WIPP, would require State licensing of WIPP truck carriers; restriction of trucks carrying WIPP shipments to interstate highways, when possible, to minimize the time in transit; avoidance of highly populated areas and hazardous road conditions when traveling on roads other than interstate highways; and advance notice of shipments for large quantities (more than 1000 curies) of radioactive material like the remotely handled TRU waste to be emplaced in the WIPP and the defense high-level waste to be used in WIPP experiments.

Other states traversed by potential routes to the WIPP, such as Colorado and Texas, are considering routing regulations. The State of Louisiana has issued routing prohibitions for high-level-waste shipments. Even though there may be some differences among them, the regulations promulgated by the various states will all have to be consistent with the forthcoming DOT regulations, or else they will be preempted. As a result, the preceding discussion of DOT and New Mexico regulations should adequately describe most routing contingencies for truck shipments to the WIPP.
The DOT and State of New Mexico regulations are proposed and have not been promulgated. Once in effect, these regulations may affect truck routing to the WIPP since the DOE will comply with DOT and any State or local regulations that are applicable to the transport of waste to the WIPP.

No additional regulations are currently proposed for rail transport. Any special routing regulations to be proposed in the future must consider many factors: distances, road-bed conditions, population distributions, and the use of special trains. Specific regulations must be reviewed carefully and individually because the risk from transportation accidents has two components: probability of occurrence (determined, for example, by distances, road-bed conditions, and equipment) and consequences (determined, for example, by the population distribution). If the consequences are reduced by avoiding population centers, for example, the extra mileage traveled may increase the probability of an accident, possibly increasing the risk. Furthermore, rails between and through population centers are often in better condition than those in lesser-used routes skirting population centers. The poor road-bed conditions encountered by avoiding population centers might therefore increase the probability, and hence the risk, of an accident. Actions like these would intuitively seem to reduce risk, but they may, in fact, increase risk.

If a particular route is specified for rail shipments, the shipper must use a "special train." A special train is dedicated to the transport of radioactive waste with no other freight on board; it is operated under restrictions governing, for example, speed and passing. Several studies have examined the change in impact resulting from the exclusive use of special trains for shipping radioactive materials.

These studies concluded that the use of special trains would not significantly reduce the radiological risk of radioactive-material transport or increase its overall safety. Justification for not using special trains, despite recommendations to the contrary by members of the Association of American Railroads, can be based on the conclusions of three documents: an environmental statement published by the NRC (1977), a report issued by Sandia National Laboratories (Smith and Taylor, 1978), and an environmental impact statement issued by the Interstate Commerce Commission (ICC, 1977). After considering the benefits of special trains cited by the Association of American Railroads (benefits that include the likelihood of less accident damage, fewer derailments, less switching, easier cleanup after an accident, and less time in transit), the NRC document concludes that the reduction of normal and accident risks for the shipment of spent fuel would be very small. Smith and Taylor (1978) conclude that, for the transport of radioactive materials associated with the nuclear fuel cycle, the use of special trains slightly increases the total radiological impact. Finally, the ICC (1977) environmental impact statement on the transportation of radioactive materials by rail concludes that special trains increase both nonradiological and radiological risks under normal conditions while decreasing radiological risks under accident conditions, although the estimated incremental increases or decreases are very small. In summary, the use of special trains does not measurably reduce the radiological impacts of transportation and in some cases may even increase them.
6.1.4 Vehicle Safety

No additional or special vehicle regulations are imposed on the carrier of radioactive materials beyond those required for a carrier of any hazardous material. Vehicle safety is insured by other Federal regulations, which are not specific to vehicles carrying radioactive material. For example, truck safety is governed by the Bureau of Motor Carrier Safety, which imposes vehicle-safety standards on all truck carriers (49 CFR 325, 386-398). Along with other functions, the Bureau conducts unannounced roadside inspections of vehicles and drivers. During an inspection, the condition and loading of the vehicle and the driver's documents are checked. These checks are performed on all truck carriers, however, not just those carrying radioactive material.

6.2 ORGANIZATIONS RESPONSIBLE FOR REGULATING TRANSPORTATION

6.2.1 Definition of Terms

Goods being transported are classified in two general categories: hazardous materials and nonhazardous materials. Hazardous materials are subject to more stringent controls during transport than nonhazardous materials. Radioactive materials are considered hazardous materials, and any material containing 0.002 microcurie or more of radioactivity per gram is considered radioactive material for regulating purposes.

The transport of radioactive materials is commonly carried out by three participants who have separate functions: shippers, carriers, and warehousers. Shippers offer materials for transport; they are responsible for packaging, marking, and labeling shipments before they give the shipments to a carrier. Carriers actually transport goods; they must properly identify their vehicles as carrying radioactive material and use the precautions specified by regulations while transporting shipments. Warehousers store materials, but no warehousers will be involved in the transport of radioactive waste to the WIPP because no waste will be stored at intermediate locations.

Carriers have been further classified into three types: private, contract, and common. Private carriers transport their own materials; that is, the shippers are the carriers. Contract carriers selectively transport materials for shippers under specific contracts. Common carriers transport materials for the general public under published tariffs and rate schedules. Any of the three types could be used for transporting waste to the WIPP; however, shipments will probably be made by contract or common carriers.

6.2.2 Organizations

Four Federal agencies will be involved in the transportation of radioactive materials to the WIPP: the Department of Transportation (DOT), the Nuclear Regulatory Commission (NRC), the Department of Energy (DOE), and the Interstate Commerce Commission (ICC). The DOT, the NRC, and the DOE deal
primarily with safety, while the ICC deals primarily with the economics of transportation. Because the primary concern of this document is safety, the regulatory function of the ICC will not be discussed.

The DOT is responsible for regulating safety in the transportation of all hazardous materials; its regulations apply to shippers and all carriers. Under the Hazardous Materials Transportation Act of 1974, the DOT is authorized "to protect the nation adequately against the risks to life and property which are inherent in the transportation of hazardous materials in commerce." The DOT is specifically responsible for categorizing nuclear materials, providing design and performance specifications for packagings that will carry small quantities of nuclear materials not exceeding Type A quantities (see Section 6.1.1), and regulating the carriers that transport nuclear materials. In fulfilling these responsibilities, the DOT has promulgated detailed regulations that govern the packaging, shipping, carriage, stowage, and handling of radioactive materials by all transport modes.

The NRC is the regulator of the commercial nuclear industry. Specifically, it regulates the safety of certain commercial nuclear operations: the receipt, possession, use, and transfer of byproduct, source, and special nuclear materials (terms defined in 10 CFR 40.4 and 50.2). The regulatory authority of the NRC extends to most nuclear operations except the research-and-development operations of the Department of Energy and the Department of Defense. For the transport of nuclear materials, NRC regulations apply primarily to shippers. Another NRC responsibility is the provision of design and performance criteria for packagings that will carry quantities of nuclear materials greater than Type A quantities.

The DOE, through its management directives and contractual agreements with contractors, guarantees the protection of public health and safety by imposing on its transportation activities standards similar to those of the DOT and the NRC. The DOE has authority, granted by a 1973 memorandum of understanding between the DOT and the Atomic Energy Commission (Federal Register, Vol. 38, p. 8486), to certify DOE-owned packagings in accordance with existing DOT and corresponding NRC regulations. The DOE may design, procure, and certify its own Type B packagings (described in Section 6.1.1) to be used by the DOE or its contractors, provided the packagings comply with existing criteria.

The responsibilities of the three organizations overlap but can be stated simply. The DOT has primary responsibility for safety in transporting all hazardous materials, including nuclear materials, and it regulates shippers and carriers. The NRC is responsible for regulating the Type B packagings (see Section 6.1.1) used by commercial shippers, while the DOE has the authority to certify its own packagings for government shippers. The DOE certificate must indicate compliance with DOT and corresponding NRC regulations. Both the DOE and the NRC must require the shippers and private carriers under their authority to conform to DOT regulations, and efforts are made by both agencies not to duplicate DOT regulations with their own.

The responsibilities and authorities of the agencies are defined by several pieces of Congressional legislation and memorandums of understanding. The DOT's responsibilities are defined by the Transportation of Explosives Act, the Dangerous Cargo Act, the Federal Aviation Act of 1958, the Department of
Transportation Act, and the Hazardous Materials Transportation Act of 1974. The NRC's responsibilities are defined by the Atomic Energy Act of 1954, the Energy Reorganization Act of 1974, and Public Law 94-79. The DOE's responsibilities are defined by the Atomic Energy Act of 1954, the Energy Reorganization Act of 1974, and the Department of Energy Organization Act. Because of their overlapping responsibilities, these agencies have issued memorandums of understanding among themselves. The memorandum of understanding between the DOT and the Atomic Energy Commission in 1973 (Federal Register, Vol. 38, p. 8486) is partly superseded by the memorandum of understanding between the DOT and the NRC on the regulation of safety in the transportation of radioactive materials (Federal Register, Vol. 44, p. 38690), issued in 1979. Further clarification of responsibility will be provided by forthcoming memorandums drafted between the DOT and the DOE and between the DOE and the NRC.

In fulfilling its responsibility to comply with DOT and NRC regulations, the DOE, through its WIPP Project Office, will direct an operating contractor with management directives and contractual provisions. The DOE will also evaluate designs for packagings to be used for transporting waste to the WIPP; such packagings are presently being designed. The evaluation of designs must include the engineering tests described in later sections of this chapter, engineering evaluations, or comparative data; the engineering tests required by the DOT and the NRC demonstrate resistance to impact, fire, puncture, and submersion in water. The DOE contractor that ships waste to the WIPP will package the waste in these packagings for transport by a carrier. If contract or common carriers are used, the DOE will specify the destination of the shipment, but will not have the authority to direct routing; the DOT will regulate these carriers. If the DOE or the DOE's contractor operating the WIPP decides to become a private carrier, the DOE will select the routes to be followed as long as they are consistent with DOT routing regulations. No matter which type of carrier is selected, the shipment of waste to the WIPP will be governed by the regulations of the DOT.

6.3 PACKAGES AND PACKAGING SYSTEMS

Proper packaging design is the foundation of safety in the shipment of radioactive materials. All wastes transported to the WIPP will be shipped in packagings that comply with the regulations detailed in Section 6.1. To insure that packagings are safe and meet Federal regulations, the DOE will test and analyze packagings to be used for the WIPP. Work now under way is developing and testing these packagings. Most development and testing will be performed by a model-and-analysis approach that uses computer-modeling techniques to reduce the required number of full-scale experiments. Once the models have been thoroughly confirmed and validated, they will be used extensively to test the design of the packagings, eliminating much of the need for expensive full-scale testing. Even after the computer analysis has been performed, however, full-scale testing will be conducted for WIPP packagings. A formal safety analysis report for packaging, a report describing the packaging system and the analyses and tests performed to determine its acceptability, will be prepared for each packaging system. In addition, a quality assurance program will be carried out during the construction of the packagings and maintained during their actual use.
6.3.1 Contact-Handled TRU Waste

Most of the waste to be transported to the WIPP is contact-handled (CH) TRU waste. Contact-handled TRU waste is currently shipped from the Rocky Flats Plant near Denver, Colorado, to the Idaho National Engineering Laboratory near Idaho Falls in ATMX-600 series railcars under the provisions of DOT Exemption 5948, which allows the shipment of contact-handled TRU waste in ATMX railcars provided it is packaged in Type A polyethylene-lined drums or plywood boxes coated with fiberglass-reinforced polyester. In addition, drums are pre-packaged in steel cargo containers (8 by 8 by 20 feet) that provide an effective third barrier for containment. Even though the ATMX system has not been tested under the hypothetical-accident conditions described in 49 CFR 173.398, it forms a containment system of multiple barriers that, as a single unit, is considered to be equivalent to a Type B packaging (Adcock and McCarthy, 1974).

Since the ATMX packaging system is presently used for shipping contact-handled TRU waste, it will be described in detail. The DOE-owned ATMX railcar has many safety devices, including roller-bearing wheels, shock-absorbing draft gear, interlocking couplers to prevent uncoupling in a derailment, and locking-type center pins to prevent the loss of the trucks (swiveling wheel carriages at each end of the railcar) under most circumstances. The underframe is a heavy one-piece steel casting reinforced by welded steel plates to produce a continuous floor. The superstructure is also very strong because of its massive cross-braced sides. The sides, constructed from steel armor, are designed not to buckle during a rollover. The ends of the car are heavily reinforced and designed with a slope that will deflect following or preceding cars over the roof of the car should an accident occur. This extremely strong railcar is appropriately described as able to withstand major catastrophes (Adcock and McCarthy, 1974).

Additional protection for contact-handled TRU waste shipped in the ATMX railcar is afforded by the Type A packagings placed inside. These Type A packagings can be either drums or boxes. Typically, the Rocky Flats drum is a DOT-17C 55-gallon steel drum with a molded polyethylene liner. The Rocky Flats box is a DOT-7A plywood box (4 by 4 by 7 feet) overcoated with a laminate of fiberglass-reinforced polyester and lined with polyvinyl chloride and fiberboard (Wickland, 1976).

A distinctly different packaging, called a Super Tiger, is currently certified for shipping Type B quantities of radioactive materials by both truck and rail. This alternative packaging for contact-handled TRU waste is presently the only packaging used for truck shipment. Although designed as a general-use packaging for the shipment of materials in Type B quantities, the Super Tiger is frequently used to hold Type A drums or boxes. It has the dimensions of a standard cargo container (8 by 8 by 20 feet) and can be handled, stored, and shipped like any standardized shipping container. The packaging is constructed from two rectangular steel shells separated with rigid fire-retardant polyurethane foam (Hansen, 1970).

The entire outer shell is fabricated from ductile low-carbon steel plate. This material can elongate by nearly 40%, thus allowing the shell to deform severely without cracking. All corners are lap-doubled, continuously seam-welded along the overlapping edge, and reinforced with a layer of steel plate.
In addition, all external edges are protected with a diagonal gusset plate. One end of the shell is removable. Ten high-strength 1-inch-diameter bolts secure the end of the container to the body, and additional joint integrity is provided by four 1-inch-diameter steel dowel pins.

A special formulation of fire-retardant rigid polyurethane foam was developed for the Super Tiger. This foam, poured in place and allowed to expand between the two steel shells, provides excellent thermal protection and, because of its high energy-absorbing capability, an ideal shock-isolation medium as well.

The steel inner shell, approximately 6 by 6 by 14 feet, has a removable end cap. All edges or joints in the shell are overlapped and double-seam-welded like those in the outer shell. The inner end cover is attached by bolts and has a silicone seal.

The Super Tiger has been certified (Hansen, 1970) in accordance with the tests specified in 10 CFR 71, Appendix B, or 49 CFR 173.398. Nevertheless, some commentors on the draft of this environmental impact statement have alleged that the tests performed to certify the Super Tiger were not consistent with the requirements. Specifically, questions have been raised about the length of the pin used in the puncture test. The puncture test used to certify the Super Tiger is described below.

One of the tests described in 10 CFR 71, Appendix B, for the certification of Type B packagings is a 40-inch drop onto a 6-inch-diameter pin that is 8 inches long; this test is referred to as the 40-inch puncture test. The test was used not only to certify the Super Tiger but to provide design information for wall construction. A special Super Tiger was constructed, with each of its four sides fabricated to different design specifications. Three of the sides were made with breakaway plates of varying thicknesses, and a fourth was not. The fourth side also had the thinnest wall. The puncture test was conducted four times, once on each side. The three sides with breakaway plates were not indented more than 6 inches by the 8-inch-long pin. The fourth side—the one without breakaway plates and with the thinnest walls—was expected to fail. To obtain additional design information from the test of the fourth side, the 8-inch-long pin was replaced by a 24-inch-long pin, which could puncture the inner wall when the outer wall failed. The 40-inch drop onto the fourth side did, as expected, cause the failure of both the outer and the inner walls. The information obtained in this test made it possible to select the design of one of the other three sides that performed satisfactorily.

It is important to reiterate that each of four sides, constructed to different specifications, was subjected to the puncture test. One side was expected to fail and was made to fail more completely by increasing the length of the puncture pin. The design of this side was abandoned; it was not and is not used for Super Tigers.

Cost-effective packagings that can safely contain drums or boxes of contact-handled TRU waste are currently being developed for the WIPP. The packagings now being developed are expected to be used instead of the Super Tiger and the ATMX railcar for two reasons: the existing systems are not of the right shape and size for efficiently packing the drums and boxes that will be transported to the WIPP, and the existing systems, now 10 years old, can be improved by using recent advances in technology. As presently conceived, the
design of these packagings, referred to as transuranic package transporters (TRUPACTs), calls for inner and outer containers that are separated by polyurethane foam. The inner container has a steel inner frame with stainless-steel sheets for sides; the outer container is similarly constructed except that carbon steel is used for the sides. The access to each container is through a hinged door that is sealed after loading; the seals on the two doors insure double containment. According to present proposals, a TRUPACT used for rail transport will contain forty-eight 55-gallon steel drums or eight metal boxes measuring 4.3 by 3.3 by 6.2 feet. With external dimensions of approximately 24 by 8.9 by 9.8 feet, this packaging is expected to weigh 12 tons and to have a maximum payload of 21 tons.

The development of a packaging proceeds in sequence through design, analysis, scale and prototype tests, and commercial fabrication. The conceptual design for the rail version of the TRUPACT was formalized during 1979. Detailed design and scale-model tests are scheduled for 1980, and a safety-analysis report will be prepared during 1980 and 1981. A prototype of the rail TRUPACT will be fabricated during 1981, and prototype testing and licensing will be completed during 1982 and 1983. Commercially produced TRUPACTs for rail transport are expected to be available during 1986. A TRUPACT for truck transport will be developed concurrently, with the development sequence paralleling the sequence for rail TRUPACTs. Commercially produced TRUPACTs for truck transport are also expected to be available during 1986. Production units could be available by 1987.

The packaging systems now being designed for the WIPP are intended to be totally compatible with regulatory requirements. They will be subjected to a full range of engineering tests. In addition, full-scale accident-simulation tests will be conducted with provisions for public participation and observation.

6.3.2 Remotely Handled TRU Waste

Remotely handled (RH) TRU waste, which will account for a small percentage of shipments to the WIPP, is commonly generated during the decontamination or decommissioning of facilities that have handled radioactive materials. Generally composed of piping, valves, machine tools, concrete rubble, etc., remotely handled TRU waste must be shipped in shielded containers. Although several packagings could be used for shipment to the WIPP, two likely configurations are (1) disposable shielded packagings (e.g., the concrete-shielded drums used by the Federal Republic of Germany at the Asse repository) transported like contact-handled waste and (2) canisters placed in reusable shielded packagings similar to those used for high-level waste. In either configuration, the waste shipments must be made in packagings that meet Type B specifications.

6.3.3 High-Level Waste for Experiments

High-level waste to be used in the WIPP experimental program will be placed in canisters before being transported. Canister designs under consideration range from 1 to 2 feet in diameter and 6 to 15 feet in length. The longer canisters could be transported in the casks now used for moving spent
fuel from nuclear reactors; the shorter canisters would be transportable in shorter, lighter shipping casks, if such casks become available.

At present, there are no shipping casks designed specifically for transporting canisters of high-level waste. There are, however, two conceptual cask designs; each of these casks, if fabricated, would weigh 60 to 100 tons. One design (Peterson and Rhoads, 1978) uses a stainless-steel cavity lining surrounded by a lead gamma-radiation shield. The lead, in turn, is enclosed by a thick stainless-steel structural wall surrounded by a borated-water neutron shield. A thick stainless-steel outer wall equipped with cooling fins completes the body of the cask. The lid of the cask is made of depleted uranium and a solid hydrogenous material to provide shielding for gamma and neutron radiation, respectively. This cask, 14.5 feet long and 8.2 feet in diameter, would have a capacity of nine 1-foot-diameter, 10-foot-long canisters. Another design (Sutherland, 1978) uses a stainless-steel cavity lining surrounded by a layer of depleted uranium or lead as gamma shielding encased by a stainless-steel structural wall. Water or solid hydrogenous material provides neutron shielding. Copper fins for heat conduction extend from the outer structural wall through the neutron-shield zone. A layer of depleted uranium, incorporated into the end forgings, and a thick layer of hydrogenous material provide radiation shielding at the ends of the cask. This cask, 13.5 feet long and 5.5 feet in diameter, would have a capacity of seven 1-foot-diameter, 10-foot-long canisters.

6.4 ROUTES

The contact-handled TRU waste to be emplaced in the WIPP is currently intended to come primarily from the Idaho National Engineering Laboratory (INEL) and the Rocky Flats Plant. At present, the Rocky Flats Plant ships its waste to the INEL, and most of the inventory at the INEL has come from Rocky Flats. By the time the WIPP is in operation, Rocky Flats is expected to process its waste and, for impact analysis, was assumed to ship it directly to the WIPP instead of to Idaho. Other sites that would ship their waste to the WIPP but are not directly considered in the impact analysis include the Hanford complex in southeastern Washington, the Los Alamos National Scientific Laboratory in north-central New Mexico, and the Savannah River Plant in South Carolina.

In arranging for waste transportation, the DOE will select the mode of transport (rail or truck) and the type of carrier; the DOE may also select major junction and interchange points along the routes to be followed by contract and common carriers. Should the DOE or its contractor become a private carrier, specific routes could be designated by the DOE. The contract and common carriers will make whatever routing arrangements are necessary and appropriate within the operating authority granted them by the Interstate Commerce Commission. They will select routes for safety and shortest transit time. A selection of typical rail-transportation routes to the WIPP from each source of contact-handled TRU waste is shown in Figure 6-1. A number of routes could be selected by the railroads, but the number of routes within 200 miles of the WIPP is probably limited to the routes shown in Figure 6-2. On either rail route, the waste shipments would travel through Clovis, Roswell, Carlsbad, and Loving, New Mexico.
A number of truck routes could be used, as shown in Figure 6-3, but once the truck is within 200 miles of the WIPP, the number of likely routes is probably decreased to one. As shown in Figure 6-4, shipments from the INEL and Rocky Flats would most likely come through Vaughn, Roswell, and Carlsbad, New Mexico. It is assumed for this analysis that truck shipments will follow approximately the same routes as rail shipments. The approximate shipping distances between the WIPP and the DOE sites are given in Table 6-1.

Table 6-1. Shipment Distances

<table>
<thead>
<tr>
<th>Location</th>
<th>Distance (miles)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Truck</td>
</tr>
<tr>
<td>Idaho National Engineering Laboratory</td>
<td>1200</td>
</tr>
<tr>
<td>Hanford Site</td>
<td>1750</td>
</tr>
<tr>
<td>Los Alamos National Scientific Laboratory</td>
<td>340</td>
</tr>
<tr>
<td>Savannah River Plant</td>
<td>1500</td>
</tr>
<tr>
<td>Rocky Flats Plant</td>
<td>700</td>
</tr>
<tr>
<td>Oak Ridge National Laboratory</td>
<td>1300</td>
</tr>
</tbody>
</table>
The INEL will ship a small quantity of remotely handled TRU waste to the WIPP. Other sources of remotely handled TRU waste are the Oak Ridge National Laboratory in Tennessee, the Hanford Site in southeastern Washington, and Los Alamos; this analysis does not consider the latter three sources, however. The routes for remotely handled TRU waste from the INEL are expected to be the same as those for contact-handled TRU waste.

Sources of the high-level waste to be used in the experimental program are not defined at present. It is expected, however, that this waste will come by rail either from the Pacific Northwest Laboratory (PNL) near the Hanford Site in the State of Washington or from the Savannah River Plant in South Carolina. If the high-level waste comes from the PNL, the routes through New Mexico could be the same as those described for the contact-handled TRU waste; if it comes from Savannah River, however, it will probably traverse Texas and turn toward New Mexico at Pecos, Texas. Shipments would then pass through Malaga and Loving in New Mexico.
6.5 VOLUMES OF WASTE AND NUMBER OF SHIPMENTS

The quantities of waste stored at the various DOE sites are not precisely known; that is, the estimates of these quantities (Dieckhoner, 1978—see Appendix E in this document) have large uncertainties associated with them. This section estimates the shipment volumes for the various waste types and details how the number of shipments is calculated.

6.5.1 Contact-Handled TRU Waste

Table 6-2 gives the volume of waste shipped per year and the volumes of contact-handled TRU waste stored at the INEL. The waste volumes stored at the INEL were obtained from Appendix E. It is assumed that the waste shipped from
the INEL to the WIPP is limited to the waste now stored above the ground. The Rocky Flats Plant (RFP) produces much contact-handled TRU waste that has been and is being shipped to the INEL; this practice is assumed to continue until the WIPP becomes operational. By that time, Rocky Flats is expected to be processing all of the waste it generates and to ship it directly to the WIPP.

For contact-handled TRU waste, no volume reduction was assumed because no processing technique has been specified; reduction factors would vary significantly with the technique used.

It is estimated that one-third of all INEL contact-handled TRU waste will be shipped in boxes and two-thirds in drums. The waste shipped directly from Rocky Flats is expected to be two-thirds boxes and one-third drums. It is estimated that the backlog of waste will be eliminated during a 10-year campaign, although the existing fleet of ATMX railcars and Super Tigers is insufficient to accommodate the backlog in 10 years. New production volumes for the INEL were taken from Appendix E; new production at Rocky Flats was estimated. The total volume shipped each year is the sum of backlog elimination and new production. Even if the backlog volume is worked off in 10 years, the total volume shipped each year, as estimated in this analysis, will be less than the maximum throughput of the WIPP as defined in Chapter 8.

Table 6-3 presents estimates of the waste volumes that will be contained in the shipments of contact-handled TRU waste. Both boxes and drums are considered. The volume-per-shipment numbers were generated from the numbers of boxes or drums that could be shipped in a Super Tiger or an ATMX railcar since the design dimensions of new packagings are still subject to change.

Table 6-2. Volume of Waste Shipped per Year

<table>
<thead>
<tr>
<th>Location</th>
<th>Volume (ft³)</th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Backlog waste</td>
<td>New waste production per year</td>
<td>Total waste shipped per year</td>
<td></td>
</tr>
<tr>
<td>Location</td>
<td>waste transported per yeara</td>
<td>per year</td>
<td>per year</td>
<td></td>
</tr>
<tr>
<td>CONTACT-HANDLED TRU WASTE</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>INEL (box)</td>
<td>700,000</td>
<td>70,000</td>
<td>23,000b</td>
<td>93,000</td>
</tr>
<tr>
<td>INEL (drum)</td>
<td>1,300,000</td>
<td>130,000</td>
<td>45,000</td>
<td>180,000</td>
</tr>
<tr>
<td>RFP (box)</td>
<td>None</td>
<td>None</td>
<td>67,000</td>
<td>67,000</td>
</tr>
<tr>
<td>RFP (drum)</td>
<td>None</td>
<td>None</td>
<td>33,000</td>
<td>33,000</td>
</tr>
<tr>
<td>Total</td>
<td>2,000,000</td>
<td>200,000</td>
<td>170,000</td>
<td>370,000c</td>
</tr>
</tbody>
</table>

| Location  | Volume (ft³) | | | |
| REMOTELY HANDLED TRU WASTE | | | | |
| INEL | 14,000 | 1,400 | 2,800 | 4,200 |

aAssumes backlog volume is transported in 10 years.
bFrom limited sources other than the INEL.
cThis value is a best estimate, but the uncertainties in it may be as high as +200%, -50%.
Table 6-3. Volume of Waste in a Shipment

<table>
<thead>
<tr>
<th>Mode</th>
<th>Container</th>
<th>Volume of container (ft³)</th>
<th>Number of containers per shipment</th>
<th>Waste volume per shipment (ft³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CONTACT-HANDLED TRU WASTE</td>
<td>Rail</td>
<td>Box</td>
<td>112</td>
<td>24</td>
</tr>
<tr>
<td></td>
<td>Rail</td>
<td>Drum</td>
<td>7.4</td>
<td>126</td>
</tr>
<tr>
<td></td>
<td>Truck</td>
<td>Box</td>
<td>112</td>
<td>8</td>
</tr>
<tr>
<td></td>
<td>Truck</td>
<td>Drum</td>
<td>7.4</td>
<td>42</td>
</tr>
<tr>
<td>REMOTELY HANDLED TRU WASTE</td>
<td>Rail</td>
<td></td>
<td>42</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td>Truck</td>
<td></td>
<td>42</td>
<td>1</td>
</tr>
</tbody>
</table>

aATMX railcar assumed for rail shipment.

bType B container for truck shipment assumed to hold eight boxes.

Tables 6-2 and 6-3 were used to generate Table 6-4, which presents the number of shipments of contact-handled TRU waste to the WIPP site each year. One additional assumption was made in estimating the number of shipments: 25% of the total volume was assumed to be shipped by truck and 75% by rail.

6.5.2 Remotely Handled TRU Waste

The number of shipments of remotely handled TRU waste was determined by methods identical with those used for contact-handled TRU waste. The backlog-waste volumes were obtained from a DOE report (Appendix E). As suggested in Section 6.3.2, remotely handled TRU waste could be shipped in at least two configurations. To determine the number of shipments, this waste was assumed to be canistered and placed in heavily shielded casks. Five canisters were assumed for each rail shipment and one canister for each truck shipment. Using the volume-shipped-per-year values from Table 6-2 and the volume-per-shipment values from Table 6-3, the annual number of shipments of remotely handled TRU waste was calculated (see Table 6-4).

6.5.3 High-Level Waste for Experiments

Very small quantities of high-level waste will be shipped to the WIPP for use in experiments. The experimental program is being developed, and the expected quantities of high-level waste are estimated to establish baseline transportation requirements. Current estimates will require the equivalent of
Table 6-4. Annual Shipments of Waste

<table>
<thead>
<tr>
<th>Location</th>
<th>Waste volume (ft³)</th>
<th>Number of shipments</th>
</tr>
</thead>
<tbody>
<tr>
<td>CONTACT-HANDLED TRU WASTE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>INEL (box)</td>
<td>70,000</td>
<td>26</td>
</tr>
<tr>
<td>INEL (drum)</td>
<td>140,000</td>
<td>155</td>
</tr>
<tr>
<td>RFP (box)</td>
<td>50,000</td>
<td>19</td>
</tr>
<tr>
<td>RFP (drum)</td>
<td>25,000</td>
<td>27</td>
</tr>
<tr>
<td>Total</td>
<td>290,000</td>
<td>227</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Location</th>
<th>Waste volume (ft³)</th>
<th>Number of shipments</th>
</tr>
</thead>
<tbody>
<tr>
<td>REMOTELY HANDLED TRU WASTE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>INEL</td>
<td>3,100</td>
<td>15</td>
</tr>
</tbody>
</table>

40 canisters of high-level waste. Since only rail casks have been designed for high-level waste and since the designs allow a maximum of seven canisters per cask, it has been assumed for a conservative consequence analysis that a total of six shipments will be made during the operating life of the WIPP. It is more likely, however, that more shipments would be made because the casks may not be completely loaded with canisters; the high-level waste will probably be shipped only as the experiments are set up. Not all of the shipments are likely to be made during the first year, but they should be completed within the first 2 or 3 years of operation.

6.6 COST OF TRANSPORTING CONTACT-HANDLED TRU WASTE TO THE WIPP

The estimated cost of transporting to the WIPP the contact-handled TRU waste currently stored in Idaho and the waste to be generated at Rocky Flats over a period of 30 years is $230 million. This cost includes the costs of developing the packagings, of producing 14 rail and 13 truck packaging systems, and of shipping the waste from the INEL and Rocky Flats. The development costs are expected to be $10 million. The production costs for the rail and the truck systems are estimated to be $22 million. (The number of systems required was based on the assumption that 25% of the waste is shipped by truck and 75% by rail.) The remaining $198 million will be the cost of shipping the waste. In calculating this cost, the current rates of waste transportation from Rocky Flats to the INEL were extrapolated to 1990 using an inflation rate of 10% and were adjusted for distances to the WIPP. The shipments were assumed to be limited by the volume of the waste in the packaging and not by the weight of the waste in the packaging; loads will normally be limited by volume if the waste is not processed. The $230 million cost estimate does not include the costs of shipping remotely handled TRU waste or high-level waste for experiments.
6.7 RADIOLGICAL IMPACTS OF WASTE TRANSPORT UNDER NORMAL CONDITIONS

Different forms of radioactive waste will be shipped to the WIPP from three or four locations, by various modes of transport, and in various packagings. All shipments will comply with DOT requirements to protect the public from exposure to radiation. After defining the conditions of normal transport and outlining the procedures used in the impact analysis, this section presents the predicted impacts of waste transport under normal conditions.

6.7.1 Conditions of Normal Transport

In normal transport, the package of radioactive material arrives at its destination without releasing its contents. The potential exposure of people to radiation arises from the radiation emitted by the radioactive material inside the shipping containers. Even though the packaging has radiation shields to protect the public and the workers involved in waste transport, a radioactive-waste shipment exposes the population near the route to radiation; this exposure, however, occurs at a very low dose rate that will not exceed Federal regulations.

The population groups exposed to radiation are, in order of decreasing exposure, those who directly handle waste packages, people working in the vicinity of the packages and those accompanying them (members of the train crew or truck drivers); and bystanders, including people living or working along the route, passing motorists, and train passengers. People nearest the transported radioactive materials receive the highest doses.

In the analysis of waste transport to the WIPP site, the evaluations of radiological impacts under normal conditions considered the doses received by shipping crews as well as by the public.

6.7.2 Procedures Used in Analysis

This analysis uses the methods recommended and used by the NRC in its environmental statement on the transportation of waste (NRC, 1977). These methods provide quantitative estimates of doses that might be delivered to the public by the transport of radioactive material to the repository. The normal transportation dose was evaluated by the RADTRAN computer code (Taylor and Daniel, 1977), a code used by the NRC as well.

The normal transportation dose is estimated from information entered into the three models that RADTRAN comprises (Figure 6-5). The standard-shipment model requires input about the materials shipped, the transport index (dose rate in millirem per hour at 3 feet from the accessible exterior surface of the package), the type of shipping container, the number of shipments per year, the number of miles per shipment, and the mode of shipment. The transportation model requires such information as traffic patterns and miscellaneous shipment information. The population-distribution model is used to define population densities along shipping lanes.

The assumed number of shipments of contact-handled TRU waste from the INEL and Rocky Flats is given in Section 6.5. All INEL waste stored above the
ground would be sent to the WIPP; buried waste would not. The Rocky Flats Plant produces much of the contact-handled TRU waste that has been shipped to Idaho in the past; this practice is assumed to continue until the WIPP becomes operational. It is assumed that by then Rocky Flats will have begun processing all of its waste and shipping it directly to the WIPP. The number of shipments of remotely handled TRU waste and high-level waste for experiments is also given in Section 6.5.

Table 6-5 presents selected data used as input to RADTRAN. Much of the information was based on engineering judgment and is consistent with a recent RADTRAN analysis of truck and rail transport (Smith and Taylor, 1978). Much of the information is conservative and will result in overestimates of doses.

The maximum individual dose was calculated from an equation that is central to RADTRAN:

\[ D(x) = 2 \frac{k}{v} \int_x^{\infty} \frac{e^{-\mu r} B(r) dr}{r(r^2 - x^2)^{1/2}} \]  \hspace{1cm} (6-1)

where

- \( K \) = dose-rate factor (mrem-ft\(^2\)/hr)
- \( v \) = velocity (mph)
- \( x \) = perpendicular distance from shipment path (feet)
- \( \mu \) = absorption coefficient for air (0.0118 per foot)
- \( r \) = distance from source (feet)
- \( B \) = Berger buildup factor in air (\( B(r) = 0.0006r + 1 \))
- \( D(x) \) = dose at perpendicular distance \( x \)
### Table 6-5. Miscellaneous Input to the RADTRAN Code

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Truck</th>
<th>Rail</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of crewmen</td>
<td>2</td>
<td>5</td>
</tr>
<tr>
<td>Mean velocity while crew is aboard, mph</td>
<td>51.5</td>
<td>38</td>
</tr>
<tr>
<td>Distance from source to crew, feet</td>
<td>10</td>
<td>500</td>
</tr>
<tr>
<td>Stopover, hours</td>
<td></td>
<td></td>
</tr>
<tr>
<td>In high-population zone</td>
<td>1</td>
<td>0</td>
</tr>
<tr>
<td>In medium-population zone</td>
<td>5</td>
<td>0</td>
</tr>
<tr>
<td>In low-population zone</td>
<td>2</td>
<td>24</td>
</tr>
<tr>
<td>Speed, mph</td>
<td></td>
<td></td>
</tr>
<tr>
<td>In high-population zone</td>
<td>15</td>
<td>15</td>
</tr>
<tr>
<td>In medium-population zone</td>
<td>25</td>
<td>25</td>
</tr>
<tr>
<td>In low-population zone</td>
<td>55</td>
<td>40</td>
</tr>
<tr>
<td>Fraction of travel</td>
<td></td>
<td></td>
</tr>
<tr>
<td>In high-population zone</td>
<td>0.05</td>
<td>0.05</td>
</tr>
<tr>
<td>In medium-population zone</td>
<td>0.05</td>
<td>0.05</td>
</tr>
<tr>
<td>In low-population zone</td>
<td>0.90</td>
<td>0.90</td>
</tr>
<tr>
<td>Traffic count, cars or trains per hour</td>
<td></td>
<td></td>
</tr>
<tr>
<td>In high-population zone</td>
<td>2800</td>
<td>5</td>
</tr>
<tr>
<td>In medium-population zone</td>
<td>780</td>
<td>5</td>
</tr>
<tr>
<td>In low-population zone</td>
<td>470</td>
<td>1</td>
</tr>
<tr>
<td>Number of people per vehicle</td>
<td>2</td>
<td>5</td>
</tr>
<tr>
<td>Dose rate, mrem/hr</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Contact-handled TRU waste (surface of Super Tiger or ATMX car)</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>Remotely handled TRU waste (6 feet from surface of Super Tiger or ATMX car)</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td>High-level waste (6 feet from cask surface)</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td>Dose-rate factor, mrem-ft²/hr</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Contact-handled TRU waste</td>
<td>325</td>
<td>780</td>
</tr>
<tr>
<td>Remotely handled TRU waste and high-level waste</td>
<td>1000</td>
<td>1000</td>
</tr>
</tbody>
</table>

Equation 6-1 is used to calculate the dose received from a shipment by a person standing x feet away along a line perpendicular to the shipment path. The person is assumed to remain stationary while the shipment passes. The average velocities for truck and rail and the dose-rate factors, all given in Table 6-5, were used. The person receiving the highest exposure was assumed to be only 25 feet from both shipment paths and to watch every shipment to the WIPP. In other words, this most-exposed person would watch 459 shipments of contact-handled TRU waste (232 by truck and 227 by rail) as well as 41 shipments of remotely handled TRU waste (26 by truck and 15 by rail) annually from a vantage point that is only 25 feet from the shipment path.

The dose delivered to a person who is riding in a car stopped behind a stalled truck is calculated from the equation

\[
\varphi = \frac{K e^{-\mu r} B(r) \Delta T}{r^2}
\]  

(6-2)
where

\[ \varphi = \text{dose (mrem)} \]
\[ K = \text{dose-rate factor (325 mrem-ft}^2/\text{hr for truck)} \]
\[ \mu = \text{absorption coefficient for air (0.0118 per foot)} \]
\[ r = \text{distance from source (feet)} \]
\[ B = \text{Berger buildup factor in air } (B(r) = 0.0006r + 1) \]
\[ T = \text{time during which the person stays near the truck (hours)} \]

The equation is used to calculate the dose resulting from an occurrence in which a truck carrying contact-handled TRU waste stalls, congests traffic, and prevents following cars from proceeding. It was assumed that for 2 hours the truck cannot be moved to the side of the road to allow cars to pass. The distance from the car passenger to the cask is assumed to be 20 feet; the passenger is assumed to remain in the car for the entire 2 hours while the truck is stalled. No credit is taken for the shielding provided by the glass and steel of the car. The dose-rate factor is calculated to be 325 mrem-ft\(^2\)/hr, the value given in Table 6-5.

6.7.3 Results of the Analysis

The results of the RADTRAN analysis are presented in Tables 6-6, 6-7, and 6-8. The population doses in Tables 6-6 and 6-7 are given in units of man-rem. These results are the total doses received by persons living along each shipment route, motorists traveling in the same and opposite directions, and people around the shipment while it is stopped. The doses to the transportation crews are given in Table 6-8.

The significance of the population doses can be examined by comparing them with the doses received by the same population from natural background radiation. The doses for persons living along each shipment route, for example, can be compared directly with the natural-background doses that would be received by people living within half a mile of the shipping route. At this distance doses from transportation become negligible. This comparison can be made as specific as possible by considering the truck route from Rocky Flats.

Approximately 450,000 people live in the 1-mile-wide strip along the route from Rocky Flats to the WIPP site. This population estimate is probably high, but it is the number that was calculated by RADTRAN from the conservative input; the conservatism is a result of averaging population densities for routes from all sources. If each person along the route receives an average of 0.1 rem annually from natural background sources (Appendix O), the population dose resulting from natural radioactivity is 45,000 man-rem for the truck route from Rocky Flats. The additional annual population dose of 0.4 man-rem from normal transportation, given in Table 6-6 for the sum of box and drum shipments, is thus only about 0.001% of the dose received by the same population from natural sources.

Similar comparisons can be made for the other doses predicted by the RADTRAN analysis. They show that the dose received by the public from the transport of waste to the WIPP is many times smaller than the dose received from natural background.
Table 6-6. Calculated Radiation Doses from the Normal Transportation of Contact-Handled TRU Waste

<table>
<thead>
<tr>
<th>Origin and mode</th>
<th>Number of shipments per year</th>
<th>Miles per shipment</th>
<th>Miles per year</th>
<th>Population along shipping routes</th>
<th>Population passing motorists</th>
<th>Population at rest stops</th>
<th>Total</th>
</tr>
</thead>
<tbody>
<tr>
<td>INEL (box)</td>
<td>Truck</td>
<td>26</td>
<td>1200</td>
<td>31,000</td>
<td>0.096</td>
<td>0.049</td>
<td>0.16</td>
</tr>
<tr>
<td></td>
<td>Rail</td>
<td>26</td>
<td>1750</td>
<td>46,000</td>
<td>0.34</td>
<td>0.0003</td>
<td>0.007</td>
</tr>
<tr>
<td>INEL (drum)</td>
<td>Truck</td>
<td>161</td>
<td>1200</td>
<td>190,000</td>
<td>0.59</td>
<td>0.31</td>
<td>0.99</td>
</tr>
<tr>
<td></td>
<td>Rail</td>
<td>155</td>
<td>1750</td>
<td>270,000</td>
<td>2.1</td>
<td>0.002</td>
<td>0.04</td>
</tr>
<tr>
<td>RFP (box)</td>
<td>Truck</td>
<td>19</td>
<td>700</td>
<td>13,000</td>
<td>0.04</td>
<td>0.02</td>
<td>0.12</td>
</tr>
<tr>
<td></td>
<td>Rail</td>
<td>19</td>
<td>750</td>
<td>14,000</td>
<td>0.11</td>
<td>0.0001</td>
<td>0.005</td>
</tr>
<tr>
<td>RFP (drum)</td>
<td>Truck</td>
<td>26</td>
<td>700</td>
<td>18,000</td>
<td>0.06</td>
<td>0.03</td>
<td>0.16</td>
</tr>
<tr>
<td></td>
<td>Rail</td>
<td>26</td>
<td>750</td>
<td>20,000</td>
<td>0.15</td>
<td>0.0001</td>
<td>0.008</td>
</tr>
<tr>
<td>Total</td>
<td></td>
<td>459</td>
<td></td>
<td>602,000</td>
<td></td>
<td></td>
<td>1.5</td>
</tr>
</tbody>
</table>

Table 6-7. Calculated Radiation Doses from the Normal Transportation of Remotely Handled TRU Waste and High-Level Waste for Experiments

<table>
<thead>
<tr>
<th>Origin and mode</th>
<th>Number of shipments per year</th>
<th>Miles per shipment</th>
<th>Miles per year</th>
<th>Population along shipping routes</th>
<th>Population passing motorists</th>
<th>Population at rest stops</th>
<th>Total</th>
</tr>
</thead>
<tbody>
<tr>
<td>REMOTELY HANDLED TRU WASTE</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Truck</td>
<td>26</td>
<td>1200</td>
<td>31,000</td>
<td>0.29</td>
<td>0.15</td>
<td>0.49</td>
<td>0.93</td>
</tr>
<tr>
<td>Rail</td>
<td>15</td>
<td>1750</td>
<td>26,000</td>
<td>0.26</td>
<td>0.0002</td>
<td>0.005</td>
<td>0.26</td>
</tr>
<tr>
<td>Total</td>
<td>41</td>
<td>57,000</td>
<td>55</td>
<td>0.55</td>
<td>0.15</td>
<td>0.50</td>
<td>1.19</td>
</tr>
<tr>
<td>HIGH-LEVEL WASTE</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hanford, rail</td>
<td>6</td>
<td>2300</td>
<td>13,800</td>
<td>0.14</td>
<td>0.00012</td>
<td>0.002</td>
<td>0.14</td>
</tr>
</tbody>
</table>

6-24
Table 6-8. Calculated Radiation Doses Received by Transportation Crews from All Waste Types

<table>
<thead>
<tr>
<th>Mode</th>
<th>CH TRU waste (box)</th>
<th>CH TRU waste (drum)</th>
<th>RH TRU waste</th>
<th>High-level waste</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>INEL</td>
<td>RFP</td>
<td>INEL</td>
<td>RFP</td>
</tr>
<tr>
<td>Truck</td>
<td>2.4</td>
<td>1.0</td>
<td>14.9</td>
<td>1.4</td>
</tr>
<tr>
<td>Rail</td>
<td>0.01</td>
<td>0.004</td>
<td>0.08</td>
<td>0.006</td>
</tr>
</tbody>
</table>

*Not applicable.*

Figure 6-6. Radiation doses received by a person standing near various waste shipments as they pass.
The most-exposed person (described in Section 6.7.2) would receive an additional 0.00015 rem annually. This dose can be compared directly with the 0.1-rem background dose he would receive annually. Figure 6-6 presents additional data for an individual exposed to a single waste shipment. Each curve on the graph defines the dose received from one shipment of waste at varying distances from the shipment path; each curve represents a different waste type. For example, a person standing 10 feet from the path of a truck that is carrying contact-handled TRU waste would receive about 0.0000003 rem per shipment (0.1 rem for every 3300 shipments).

The person detained in a car for 2 hours while waiting for the stalled truck to move would receive an external dose of about 0.0016 rem.

In all scenarios examined for normal transport, the additional increment of exposure received by the public is very small when compared with annual exposures to background radiation. The health effects resulting from this exposure would be undetectable (Appendix 0).

6.8 RADIOLOGICAL IMPACTS OF WASTE TRANSPORT UNDER ACCIDENT CONDITIONS

This section discusses the potential impacts of transportation accidents on the public. It addresses these questions: What is the likelihood of these accidents? What are the effects of accidents that result in some release of radioactive material?

To answer these questions, accident scenarios were developed; they model low-probability transportation accidents. Accidents that could release some radioactive material would have to be severe enough to break open a Type B packaging. Accidents of such severity have a low probability; accidents that could occur with a high probability would not be severe enough to release appreciable amounts of radioactivity.

After the scenarios were developed, the quantities of released radioactive material were estimated. Using these release estimates, an assumed population distribution surrounding the accident location, and assumed weather conditions at the time of the accident, an assessment was made of the effects of the accident on the public. Using the assumed conditions of release, the probability of release was estimated from published data (Dennis et al., 1977; NRC, 1977).

6.8.1 Accident Conditions Exceeding Regulatory Test Conditions

Most transportation accidents would not be severe enough to release any radioactive waste from the packagings that will be used for the WIPP. In all the scenarios, DOT Type B packagings were assumed because the radioactivity content of all the expected shipments will exceed the limits for Type A packagings. A description of their behavior under accident conditions (NRC, 1977) was used in estimating the amount of material released in all the scenarios.
Figures 6-7 and 6-8, taken from a study (Dennis, 1978) of actual accidents, show the cumulative probability of rail and truck accidents as a function of the change in velocity experienced by the packaging or the duration of a fire. These figures can be used to determine what percentage of accidents result in environments at least as severe as the environments produced during the testing of Type B packagings.

All Type B packagings are certified to survive sequential exposure to a series of test environments. These test environments, described in 49 CFR 173.398, are designed to simulate very severe transportation accidents. The complete sequence consists of the following tests in the order indicated:

1. Drop test: a 30-foot drop onto an unyielding target.
3. Thermal test: a 30-minute-duration fire at 1475°F.

The existing certification-test standards for Type B packagings are super-imposed on Figures 6-7 and 6-8. Figure 6-7 shows the cumulative probability of truck and rail transport accidents versus the velocity change that occurs during these accidents. Normally, the greater the packaging velocity is at impact, the greater the severity of the impact. Similarly, Figure 6-8 shows the cumulative probability of occurrence versus the duration of a fire in a truck or rail accident. The measure of fire severity is the duration of the fire. The minimum protection levels provided by the certification-test sequence for Type B packagings for the impact and fire environments are given in Table 6-9.

The information in Table 6-9 can be stated in a different manner. In the drop test the packaging strikes an unyielding surface at an impact velocity of 30 miles per hour. The transporting vehicle would have to be traveling at a much greater velocity (more than 60 miles per hour) in order for its package to impact at 30 miles per hour; experiments show that the crushing of the vehicle would slow a package from 60 to 30 miles per hour. Furthermore, there are few, if any, truly unyielding surfaces along transportation routes. For these reasons, more than 99.5% of all truck accidents and more than 99.6% of all rail accidents are less severe (less intense) than the regulatory requirements for the impact environment. Similarly, the fire environment of the standards provides protection against fire environments that are not likely to be exceeded in 99.9% and 99.8%, respectively, of all truck and rail accidents resulting in fire.

<table>
<thead>
<tr>
<th>Transport mode</th>
<th>Impact</th>
<th>Fire</th>
</tr>
</thead>
<tbody>
<tr>
<td>Truck</td>
<td>99.5%</td>
<td>99.9%</td>
</tr>
<tr>
<td>Rail</td>
<td>99.6%</td>
<td>99.8%</td>
</tr>
</tbody>
</table>
Velocity change associated with existing impact qualification standards (hypothetical accident—49 CFR 173.398)

Figure 6-7. Cumulative probability of velocity changes due to impact, given a reportable truck accident or a reportable train accident.

Fire duration associated with existing qualification standards for fire (hypothetical accident—49 CFR 173.398)

Figure 6-8. Cumulative probability of fire durations, given a reportable truck accident or a reportable train accident.
As shown in Table 6-9, the 49 CFR 173.398 licensing-criteria tests provide complete protection for all but a very small fraction of truck and rail accidents involving Type B packagings. However, in the remainder of this section, accidents more severe than those covered in 49 CFR 173.398 are considered for purposes of analysis.

6.8.2 Accident Conditions for Scenarios

Five hypothetical accidents (one for each type of waste and mode of transportation) are considered in this section. They would be spectacular accidents that would require a compounding of unlikely circumstances. The shipping data and accident rates discussed earlier were used to calculate the annual number of accidents of all types and modes. The probabilities of these hypothetical accidents are given in Table 6-10. Since many parameters (plume size, cloud height, wind direction, packaging damage, and population densities) have been selected conservatively in order to bound the consequences of transportation accidents, the probabilities of the accidents hypothesized here are very small. The scenario analysis described below was performed for accidents whose effects are much more severe than those of the vast majority of actual transportation accidents. The likelihood that such severe accidents will occur at all is nearly zero, as can be seen in the third column of Table 6-10.

6.8.3 Procedure: Construction of Accident Scenarios

This analysis is based on the five different accident scenarios described below. Each of the scenarios was assumed to take place in two locations with different population densities and distributions. To model typical urban population centers along the routes that will carry waste to the WIPP, the study uses detailed population data for a large urban area (Albuquerque, New Mexico) and for a small urban area (Carlsbad, New Mexico). The use of specific data does not restrict the applicability of the results of the study; these particular urban areas were selected because their population densities are representative of many other cities along potential routes.

Climatic conditions were selected to produce the greatest credible population doses. Because conditions prevailing at the time of an accident are likely to vary widely, there are no typical conditions representative of all the urban areas along the route. Pasquill atmospheric stability category F (stable conditions), a wind speed of 2.2 miles per hour (1 meter per second) and an inversion layer at 3300 feet (1000 meters) were used to calculate the dispersion of the radioactive material released. These are typical of night conditions with limited atmospheric mixing and therefore the greatest concentrations of dispersed materials. It has been suggested that other atmospheric stability categories will not produce greater impacts, because of the higher wind speeds associated with them. Even though other categories may result in higher ground-level concentrations than category F if the wind speeds are the same, category F results in the greatest concentrations at the wind speeds that accompany the categories. In setting up the mathematical analysis of the accidents, a virtual point source was used to simulate a dispersed source 49 feet high, a release height that, while representative of
Table 6-10. Approximate Frequency of the Hypothetical Accidents Presented in This Section

<table>
<thead>
<tr>
<th>Waste type and transportation mode</th>
<th>Frequency of all accidents (per year)</th>
<th>Frequency of accidents exceeding regulatory test conditions (per year)</th>
<th>Estimated interval between accidents under scenario conditions (years)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Contact-handled</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TRU waste</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rail</td>
<td>3.5</td>
<td>0.007</td>
<td>40,000</td>
</tr>
<tr>
<td>Truck</td>
<td>0.6</td>
<td>0.0006</td>
<td>450,000</td>
</tr>
<tr>
<td>Remotely handled</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TRU waste</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rail</td>
<td>0.3</td>
<td>0.0006</td>
<td>450,000</td>
</tr>
<tr>
<td>Truck</td>
<td>0.07</td>
<td>0.00007</td>
<td>4,000,000</td>
</tr>
<tr>
<td>High-level waste</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>for experiments, rail</td>
<td>0.14\textsuperscript{a}</td>
<td>0.00028</td>
<td>1,000,000</td>
</tr>
</tbody>
</table>

\textsuperscript{a}For 1 year only.

release heights in accidents involving fire, maximizes the exposure of a close-in individual. The released radioactive material was assumed to pass into the most densely populated areas in the modeled regions; in all probability, the wind would actually blow toward the most densely populated areas only a fraction of the time. Population densities out to a distance of 50 miles were used in the calculation.

The computer code AIRDOS-II (Moore, 1977), used to compute the dispersal of the radioactive material and to predict its transport to the public, assumes that the accident location and the surrounding terrain are flat and that the plume of dispersing radioactive material does not interact with buildings or other surface irregularities. In an urban environment with buildings, surface irregularities, and thermal anomalies, a plume will disperse more rapidly than in open country. Consequently, stability category E (slightly stable) or F (stable) is more appropriate than category G (extremely stable). Diffusion conditions typical of stability category F were chosen to obtain a conservative midrange atmospheric condition. No scavenging of radioactive material from the plume by rain or snow was assumed. The quantity of radionuclides released, population densities, and meteorological data were input to AIRDOS-II.

The output from the AIRDOS-II code is the effects experienced by the general public. In this study these effects were evaluated in terms of radiation doses received from external exposures and 50-year radiation-dose commitments received from continuing exposure to inhaled radioactive material. The more important of these effects were the 50-year dose commitments.

Although it is possible that a severe transportation accident would contaminate crops or animals, the affected areas would be small enough to be placed under strict controls shortly after the accident. After accidents
whose severity even approaches the severity of those postulated in this analysis, crops, milk, and animals would be inspected; if contaminated, they would be condemned and destroyed (NRC, 1977, pp. 5-33 and 5-38). Radiation exposures from eating contaminated food are therefore not credible results of a transportation accident. Accordingly, this analysis predicts no dose commitments received by the ingestion pathway; only dose commitments from inhalation appear in the results.

Hypothetical rail accident involving contact-handled TRU waste (probability of 1 in 40,000 years)

The assumed rail accident involves a flatbed railcar loaded with three Type B packagings. Each packaging contains 42 drums of contact-handled TRU waste (drums only are considered in the scenarios because, for any single shipment, they would provide a greater level of radioactivity). The flatbed car is assumed to derail during a violent train collision near the center of an urban area. The violent collision is followed by a fire that is assumed to last for about half an hour. It must be emphasized that such a violent accident in an urban area is nearly incredible because in all urban areas speeds are decreased for movement through other rail traffic and over switches. The crushing forces from the impact are assumed to cause half the drums to release their contents within the packaging. Only half these drums are assumed to release their contents because the drums, contained by the Type B packaging, provide their own buffer; that is, the drums away from the impact surface are cushioned by surrounding drums. The release fraction of one-half was based on actual accident experience involving unprotected 55-gallon drums: a shipment of yellowcake (uranium ore concentrate) near Springfield, Colorado (NRC, 1978), and a shipment of yellowcake near Wichita, Kansas (NRC, 1979). In both accidents, about half the drums released their contents. The drums were not in a Type B packaging, however, so these results, when applied to this scenario, provide bounding conditions. Approximately 10% of the material released from the drums within the Type B packaging is assumed to be released, as assumed by the NRC (1977) for a similar accident. Thus, under the assumptions proposed here, the equivalent of approximately 6.3 drums of contact-handled TRU waste might be exposed.

It should be pointed out that the contact-handled TRU waste described in this section is not assumed to be processed or immobilized. The impacts of transportation are thus bounded since unprocessed waste is more readily dispersed under accident conditions.

Two mechanisms that cause the exposed material to become airborne are the burning of combustibles and the entrainment of fine particulates in air. To calculate the effects of burning, this study assumes that, of the 6.3 drums of contact-handled TRU waste that are exposed, 25% is combustible material in the form of rags and paper. Data have been obtained from experiments in which combustible materials contaminated with simulated TRU nuclides were burned. Mishima and Schwendiman (1970, 1973a) have measured releases for a variety of waste forms and confinements. Those measurements suggest the conservative assumption that 1% of the TRU waste in the released combustible material is airborne and respirable. The fire will therefore produce an airborne and respirable release of the equivalent of 1.6% of a drum's content.

Additional material may become airborne as a result of entrainment by the wind. For the climatic conditions assumed in this scenario (low wind speeds and generally stable conditions), only the finest powder is likely to be
entrained in the air and transported beyond the immediate vicinity of the packaging. It is expected that much of the contact-handled TRU waste shipped to the WIPP will be metal scrap, rags, sludge, and sludge-concrete mix. Considering data presented by Shefelbine (1978), this study assumed that 10% of the contact-handled TRU waste will be in a fine-powder form after the accident. Thus, of the exposed contact-handled TRU waste, only 0.63 drum is assumed to be in the form of a powder that could become airborne. This assumption is likely to be conservative because one of the waste-acceptance criteria limits the allowed quantity of particles smaller than 10 microns in diameter to 1% by weight.

Empirical data have been obtained for the entrainment in air of dry powders deposited on various surfaces (Mishima and Schwendiman, 1970, 1973b); the measured entrainment fractions for a dry powder deposited on a roadlike surface were used in analyzing this scenario. Mishima and Schwendiman found empirically that 0.14% of a dry powder was entrained after being subjected to a 2.5-mph wind for 6 hours. This value was obtained under carefully controlled conditions in which dry powder was placed gently on the roadlike surface. This percentage is probably not large enough for this scenario, in which some of the powder might be dispersed as it falls to the road bed. For this reason, 1.4% of the dry powder (a value 10 times the experimental value) is estimated to be entrained in air during the estimated 6-hour cleanup of the accident scene. The experiments also indicated that only 62% of the airborne powder is of respirable size. The equivalent of 0.63 drum is exposed to the air as a dry powder, 1.4% of the powder is entrained in the air, and 62% of the entrained powder is respirable. Thus, the wind will produce an airborne and respirable release of the equivalent of 0.55% of one drum.

The total release that is airborne and respirable is the sum of the releases from the two mechanisms, fire and wind; the total release is the equivalent of 2.2% of a drum. From Appendix E, the radioactivity airborne and respirable is

<table>
<thead>
<tr>
<th>Isotope</th>
<th>Release (Ci)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pu-238</td>
<td>0.00086</td>
</tr>
<tr>
<td>Pu-239</td>
<td>0.01</td>
</tr>
<tr>
<td>Pu-240</td>
<td>0.0025</td>
</tr>
<tr>
<td>Pu-241</td>
<td>0.061</td>
</tr>
<tr>
<td>Am-241</td>
<td>0.00016</td>
</tr>
</tbody>
</table>

Hypothetical truck accident involving contact-handled TRU waste (probability of 1 in 450,000 years)

A truck carrying one Type B packaging containing 42 drums is assumed to crash near the center of an urban area. A subsequent fire is assumed to engulf the packaging and its contents for half an hour. As in the rail accident, half the drums are crushed from shifting caused by the impact force. They release their contents within the packaging, and 10% of the loose material within the packaging is released. Thus, the equivalent of 2.1 drums of uncontained waste may be exposed to the fire. About 25% of the contact-handled TRU waste is assumed to be in the form of rags and paper and therefore combustible. It is thus assumed that about 0.5 drum of contact-handled TRU waste is exposed and combustible.
In addition to respirable material released by the fire, there may be additional respirable material released from solid noncombustible materials by the wind, as discussed for the hypothetical rail accident. These two sources provide the total airborne release, about 0.7% of a drum's contents. From inventories given in Appendix E, the radioactivity airborne and respirable is

<table>
<thead>
<tr>
<th>Isotope</th>
<th>Release (Ci)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pu-238</td>
<td>0.00029</td>
</tr>
<tr>
<td>Pu-239</td>
<td>0.0034</td>
</tr>
<tr>
<td>Pu-240</td>
<td>0.00084</td>
</tr>
<tr>
<td>Pu-241</td>
<td>0.02</td>
</tr>
<tr>
<td>Am-241</td>
<td>0.000055</td>
</tr>
</tbody>
</table>

Hypothetical rail accident involving remotely handled TRU waste (probability of 1 in 450,000 years)

A shipping cask for remotely handled TRU waste will be heavily shielded and capable of dissipating heat generated by the waste inside. A cask used for rail transport would be larger and heavier than a cask used for truck transport and would carry greater quantities of waste.

The hypothetical accident involves a rail flatcar loaded with a cask containing five canisters of remotely handled TRU waste. After a violent train wreck in an urban area, the cask becomes enveloped in a fire that lasts about an hour. As a result of impact and fire, volatile fission products contained in the canisters are assumed to be released, even though breaching the cask and heating the waste to the point of volatilizing the cesium-137 are highly unlikely because the casks are so massive. Making such an unlikely assumption adds even more conservatism to this scenario. It is further assumed that 1% of the cesium-137 is released from the canisters to the interior of the cask and that 10% of the released cesium-137 escapes from the cask to the environment; 0.1% of the cesium inventory, therefore, reaches the environment. That this assumed release fraction is reasonable is suggested by the results of another study (NRC, 1976), which estimates that 0.06% of the cesium inventory in spent fuel would be released in a high-temperature environment. Since there are 65.3 curies of cesium-137 in each of the five canisters (see Appendix E), the release to the atmosphere during this scenario is

<table>
<thead>
<tr>
<th>Isotope</th>
<th>Release (Ci)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cs-137</td>
<td>0.33</td>
</tr>
</tbody>
</table>

Hypothetical truck accident involving remotely handled TRU waste (probability of 1 in 4 million years)

The same assumptions are made for the truck accident as for the rail accident except that only one canister of remotely handled TRU waste is carried in a truck cask. The release to the atmosphere, which is only one-fifth of the release in the rail accident, is

<table>
<thead>
<tr>
<th>Isotope</th>
<th>Release (Ci)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cs-137</td>
<td>0.066</td>
</tr>
</tbody>
</table>
Hypothetical rail accident involving high-level waste for experiments (probability of 1 in 1 million years)

Since high-level waste will probably be in a solid form (glass or ceramic) and will be shipped in a rail cask, the hypothetical conditions for the rail accident involving remotely handled TRU waste are assumed: a violent wreck, a subsequent fire, and release of volatiles. The only volatiles in high-level waste available for release are cesium-134 and cesium-137. The released fraction of each isotope (0.001) is the same as the fraction used in the scenarios for remotely handled TRU waste.

Since there are 1.4 million curies of cesium-137 and 13,000 curies of cesium-134 (as described in Appendix E), the releases to the atmosphere during this scenario are

<table>
<thead>
<tr>
<th>Isotope</th>
<th>Release (Ci)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cs-134</td>
<td>13</td>
</tr>
<tr>
<td>Cs-137</td>
<td>1420</td>
</tr>
</tbody>
</table>

6.8.4 Results of the Analysis

In this accident analysis, the inhalation of radionuclides is the primary pathway to people. When radioactive material is inhaled, a fraction of it is retained in the body. Retained material continues to irradiate the body until it can decay or be removed by biological processes. By convention, the dose given off by radioactive material while in the body is integrated over a 50-year period after inhalation. This integrated dose is called the 50-year dose commitment (Appendix 0). For materials that decay rapidly or are removed quickly, most of the dose commitment is received during the first year or two. For long-lived materials that remain in the body, the dose is relatively uniform over the entire 50 years. The results of the accident analysis are given in terms of the 50-year dose commitment to the whole body, to the bone, and to the lungs.

For the assumed climatic conditions, the individual receiving the maximum dose will be a person who remains 330 feet downwind from the accident during the entire time the cloud of radioactive material is passing; Table 6-11 presents the doses received by this hypothetical person. Figure 6-9 shows plots of distance versus dose to the whole body, the bone, and the lungs of the maximally exposed person in the hypothetical accident with contact-handled TRU waste. From this graph, it is seen that a person standing 100 feet from the scene would receive a smaller dose than a person standing 330 feet from the scene. As the distance increases beyond 330 feet, the doses decrease steadily. Because it takes time for particles released above the ground to fall to the surface, the calculated doses also decrease steadily as the distance decreases below 330 feet. The point where the maximum dose is received can be closer to the accident or farther away, under different meteorological assumptions and different limitations on the model.

The calculated doses may be compared with the doses received from natural background radiation. An average individual in the general public will
Table 6-11. Doses Received by an Individuala

<table>
<thead>
<tr>
<th>Scenario</th>
<th>50-year dose commitment (rem)b</th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Bone</td>
<td>Lung</td>
<td>Whole body</td>
<td></td>
</tr>
<tr>
<td>Contact-handled TRU waste</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rail</td>
<td>17.4</td>
<td>0.87</td>
<td>0.42</td>
<td></td>
</tr>
<tr>
<td>Truck</td>
<td>5.8</td>
<td>0.29</td>
<td>0.14</td>
<td></td>
</tr>
<tr>
<td>Remotely handled TRU waste</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rail</td>
<td>0.008</td>
<td>0.002</td>
<td>0.007</td>
<td></td>
</tr>
<tr>
<td>Truck</td>
<td>0.0016</td>
<td>0.0004</td>
<td>0.0014</td>
<td></td>
</tr>
<tr>
<td>High-level waste for experiments</td>
<td>37</td>
<td>9.1</td>
<td>33</td>
<td></td>
</tr>
</tbody>
</table>

aThe maximum dose is received by a person 330 feet from the accident.

bDoses from natural background radiation are 5 rem to the bone and the whole body during 50 years and 1.8 rem to the lung during 10 years, as explained in the text.

Figure 6-9. Radiation doses received by a person from the accident scenario for contact-handled TRU waste.
receive 5 rem of whole-body dose over 50 years from natural radioactive sources (NCRP, 1975). The maximum whole-body dose commitment received by an individual from the most severe accident scenario is 33 rem, which is almost seven times the 50-year natural-background dose (5 rem) he would receive to the whole body. The bone- and lung-dose commitments from the tables can also be compared with background values. The average dose rates from natural-background sources are approximately 0.1 rem per year to the bone and 0.18 rem per year to the lungs (NCRP, 1975). As an indication of the significance of the bone- and lung-dose commitments in the tables, the bone dose should be compared directly to the 5 rem received by the bone from natural radiation in 50 years, and the lung-dose commitment should be compared to the 1.8 rem received by the lung from natural radiation in 10 years. Because of biological clearance, the 50-year dose commitment to the lung is received within 10 years of intake. Consequently, a comparison is more accurately made to a 10-year cumulative background dose.

The population dose commitments in Tables 6-12 and 6-13 represent the sum of the dose commitments received by all individuals affected by the dispersion of the radioactive material.

In an emergency situation, local government control could keep people from handling the wastes or remaining at the scene of the accident. Emergency personnel, however, may be forced to go much nearer the accident scene in order to rescue injured people or save equipment. Estimates were made of the exposure they might receive from the releases assumed in the high-level-waste scenario. This scenario was used for the analysis because it had been shown to have the worst impact. The following assumptions were made: the wind blows in one compass quadrant at 2.2 mph; the emergency worker moves to a point within 16 feet of the accident wreckage and cannot proceed further because of the intense heat; he remains there for 5 minutes; the source is at

<table>
<thead>
<tr>
<th>Scenario</th>
<th>Dose commitment (man-rem)</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Bone</td>
<td>Lung</td>
<td>Whole body</td>
</tr>
<tr>
<td>Contact-handled TRU waste</td>
<td>7680</td>
<td>390</td>
<td>190</td>
</tr>
<tr>
<td>Rail</td>
<td>2560</td>
<td>130</td>
<td>62</td>
</tr>
<tr>
<td>Truck</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Remotely handled TRU waste</td>
<td>3.6</td>
<td>0.9</td>
<td>3.2</td>
</tr>
<tr>
<td>Rail</td>
<td>0.6</td>
<td>0.2</td>
<td>0.7</td>
</tr>
<tr>
<td>Truck</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>High-level waste for experiments</td>
<td>16,600</td>
<td>4050</td>
<td>14,800</td>
</tr>
</tbody>
</table>

Table 6-12. Dose to a Small Urban Area

[a]Approximately 6000 people are affected by the plume.
[b]The doses received by this population from natural background radiation are 30,000 man-rem to the bone and to the whole body during 50 years and 11,000 man-rem to the lung during 10 years.
Table 6-13. Dose to a Large Urban Area

<table>
<thead>
<tr>
<th>Scenario</th>
<th>Dose commitment (man-rem)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Bone</td>
</tr>
<tr>
<td>Contact-handled TRU waste</td>
<td></td>
</tr>
<tr>
<td>Rail</td>
<td>13,200</td>
</tr>
<tr>
<td>Truck</td>
<td>4410</td>
</tr>
<tr>
<td>Remotely handled TRU waste</td>
<td></td>
</tr>
<tr>
<td>Rail</td>
<td>6.2</td>
</tr>
<tr>
<td>Truck</td>
<td>1.2</td>
</tr>
<tr>
<td>High-level waste for experiments</td>
<td>28,500</td>
</tr>
</tbody>
</table>

\(^{a}\)Approximately 105,000 people are affected by the plume. 
\(^{b}\)The doses received by this population from natural background radiation are 525,000 man-rem to the bone and to the whole body during 50 years and 189,000 man-rem to the lung during 10 years.

ground level. Calculations using these assumptions predict that a rescue worker would receive 50-year dose commitments of 50 rem to the bone, 8 rem to the lung, and 44 rem to the whole body. These doses are large but certainly not fatal, and it is likely that the traumatic bodily injuries sustained while contending with the wreckage and fire would be much more significant.

6.8.5 Cost of Decontaminating the Scene of the Accident

The radioactive contamination resulting from very severe accidents, similar in magnitude to the scenarios described previously, is expensive to control and clean up. The expenses are great because many actions are required for the control and cleanup of contamination. Emergency crews, responding quickly, may have to clean up buildings and streets, perform radiological surveys, evacuate highly contaminated areas, secure the areas being cleaned, and deny the use of land if the situation requires such action. In general, the overall cost of cleaning up after an accident increases with the amount of contamination.

The costs of controlling the contaminated areas and cleaning up after an accident have been studied in considerable detail in the Urban Study (Finley et al., 1980), which estimates these costs for a densely populated urban environment. By using figures presented in the Urban Study, the costs of controlling and cleaning up were estimated for accidents that produce releases equal to the releases in the scenarios; the estimated costs are presented in the fourth column of Table 6-14. The costs given are the costs that would be necessary to reduce contamination to levels that are currently recommended by the Environmental Protection Agency (0.2 microcurie per square meter for both.

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short-lived and long-lived nuclides). The costs are large, ranging from $13,000 to $500 million (1979 dollars), but these scenarios might be expected to occur only once in 40,000 years to once in 4 million years. Since these estimates are for a densely populated urban environment, they are much higher than the costs expected for an accident in a suburban or rural environment. They are even much higher than the costs would be in most urban environments.

These cost estimates are made using many assumptions. They are crude at best, and such factors as inflation, court settlements, and psychological impacts cannot be included in them.

Table 6-14. Decontamination Costs for Accidents in Urban Environments

<table>
<thead>
<tr>
<th>Scenario</th>
<th>Radioactivity released (Ci)</th>
<th>Expected rate of occurrence (per year)</th>
<th>Estimated cost (1979 dollars)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Contact-handled TRU waste</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rail</td>
<td>0.074</td>
<td>1/40,000</td>
<td>80,000</td>
</tr>
<tr>
<td>Truck</td>
<td>0.025</td>
<td>1/450,000</td>
<td>13,000</td>
</tr>
<tr>
<td>Remotely handled TRU waste</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rail</td>
<td>0.33</td>
<td>1/450,000</td>
<td>3,000,000</td>
</tr>
<tr>
<td>Truck</td>
<td>0.066</td>
<td>1/4,000,000</td>
<td>40,000</td>
</tr>
<tr>
<td>High-level waste for experiments</td>
<td>1430</td>
<td>1/1,000,000</td>
<td>500,000,000</td>
</tr>
</tbody>
</table>

6.9 NONRADIOLOGICAL IMPACTS OF WASTE TRANSPORT UNDER ACCIDENT CONDITIONS

As with any new transportation activity, the shipment of waste to the WIPP will result in an incremental increase in the number of injuries and deaths expected for the transportation industry. These deaths and injuries are not in any way related to the radioactive material being transported; if the WIPP shipments contained cargo other than radioactive material, the number of these injuries and deaths would be the same.

The number of miles traveled by all WIPP shipments, calculated from Tables 6-6 and 6-7, are presented in Table 6-15. Also contained in the table are accident statistics (DOE, 1979, pp. 7.2.12 and 7.2.7) for the expected number of injuries and accidents per mile of travel. From the miles traveled and the accident statistics, the numbers of expected injuries and deaths were calculated. For each year of shipments, nearly one injury would be expected; for every 12.5 years of shipments, one death would be expected.
Table 6-15. Expected Injuries and Deaths from Nonradiological Causes

<table>
<thead>
<tr>
<th>Transport mode</th>
<th>Total shipment including return trip (miles/yr)</th>
<th>Expected consequences per million miles of travel</th>
<th>Expected consequences per year</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Injuries</td>
<td>Deaths</td>
</tr>
<tr>
<td>Rail</td>
<td>770,000</td>
<td>0.6</td>
<td>0.06</td>
</tr>
<tr>
<td>Truck</td>
<td>570,000</td>
<td>0.7</td>
<td>0.07</td>
</tr>
<tr>
<td>Total</td>
<td></td>
<td>0.84</td>
<td>0.08</td>
</tr>
</tbody>
</table>

6.10 INTENTIONAL DESTRUCTIVE ACTS

The public is concerned about the safety and security of shipments of radioactive materials if subjected to terrorist attack. While the public perceives a terrorist attack on a radioactive shipment as being both easy and harmful, such an attack is difficult to implement, requires skilled and trained personnel, and has no guaranteed impact. Nevertheless, terrorists might attempt to threaten to release radioactivity from radioactive waste because of the expected highly emotional reaction of the public.

The Urban Study (Finley et al., 1980) estimated the consequences of successful attacks on spent fuel in very densely populated areas; these estimates have created sufficient concern among Federal agencies to prompt the NRC to write interim regulations for the physical protection of spent-fuel shipments by truck and rail. The regulations will remain in effect until ongoing research projects that are examining the response of spent fuel under sabotage conditions determine what controls are actually required.

Radioactive materials to be shipped to the WIPP, including contact-handled and remotely handled TRU waste, do not pose as serious a hazard as spent fuel and do not present as attractive a target for terrorist activities. The mass of the packagings and the relatively small radioactivity content of the TRU waste make these WIPP shipments a less attractive target than spent-fuel shipments. For rail shipments, there would be tremendous difficulty in moving the massive overpacks or casks to a location where a release would do the most public harm. For truck shipments, the truck would have to be diverted to a location where it would do the most harm. However, stealing a truck laden with a massive packaging is not likely to occur without detection. For solidified or immobilized waste (e.g., processed contact-handled TRU waste, most remotely handled TRU waste, and high-level waste for experiments), dispersal could be accomplished only using very large charges of high explosives. For unprocessed waste, large quantities of high explosives might scatter material over a large area and present a "pick-up" problem but not a health problem. The major impact of such events would be the blast and missile damage, which would far overshadow any radiological effect. Fire is not very effective as a means of either generating or dispersing respirable material. In a densely populated area, where most public harm could be inflicted, the time required for a fire to threaten the packaging would allow time for a fire department to extinguish the blaze.
Even though a successful attack is highly unlikely, it is assumed to occur in this analysis because no absolute assurance can be made that it will not occur. The fractions of material released as a result of a successful attack were estimated by using the Urban Study as a guide. The release fractions that might be used for WIPP shipments are given in Table 6-16. The release fractions for remotely handled TRU waste and high-level waste are the same as those given in the Urban Study for spent fuel. The value was considered applicable to these waste types because they will probably be transported in casks similar in shape and dimension to spent-fuel casks. The release fraction for processed contact-handled TRU waste is slightly smaller. Unprocessed contact-handled TRU waste has such a low radionuclide content and potential for harm that no release fraction is given for it.

Table 6-16. Release Fractions Assumed for Intentional Destructive Acts

<table>
<thead>
<tr>
<th>Waste type</th>
<th>Release fraction</th>
</tr>
</thead>
<tbody>
<tr>
<td>Contact-handled TRU waste</td>
<td></td>
</tr>
<tr>
<td>Unprocessed</td>
<td>Very low</td>
</tr>
<tr>
<td>Processed</td>
<td>0.0005</td>
</tr>
<tr>
<td>Remotely handled TRU waste</td>
<td>0.0007</td>
</tr>
<tr>
<td>High-level waste for experiments</td>
<td>0.0007</td>
</tr>
</tbody>
</table>

Because of its higher radioactivity content per shipment, the most potentially harmful target is the high-level waste to be used for experiments. Since the number of shipments of high-level waste would probably be no more than six or seven during the lifetime of the WIPP, high-level waste presents minimal exposure to the possibility of attack. The impact of a sabotage attack on the high-level waste was calculated from the meteorological conditions and population distributions used for the transportation accidents, in order to make a direct comparison of the two sets of impacts.

Assuming that an attack is successful, the expected impacts would be serious. The calculated whole-body dose is about 2.5 times higher than that of the high-level-waste accident (as described in Tables 6-11, 6-12, and 6-13), but the lung and bone doses are nearly 20 times and 70 times higher, respectively. The bone dose is so much higher because the isotopes of plutonium are not released to the atmosphere in the high-level-waste transportation accidents but would be released in an intentional act. The bone and whole-body doses are high and would certainly harm people; however, it should be emphasized that the release fractions used are very conservative estimates that have no experimental basis. It must also be remembered that, while the likelihood of such a terrorist attack or its success cannot be estimated, a successful attack would be extremely difficult.

An experimental program designed to simulate conditions created by a terrorist attack is in progress. Its general purpose is to determine package
response to terrorist attacks and to determine the characteristics of any released material. The program will provide information on the released fraction of material and the particle-size distribution of the material, information that is needed for the accurate assessment by analytical models of the radiological consequences to the public.

The first phase of the program is evaluating the response of spent fuel and spent-fuel packagings. Experiments are proceeding from model tests with a spent-fuel surrogate to scaled generic tests with spent fuel. A second phase will examine other radioactive materials, including contact-handled TRU waste, should it be shown that a significant hazard to the public results from intentional destructive acts involving spent fuel.

6.11 EMERGENCY PROCEDURES

As discussed in Section 6.3, the packagings in which the wastes will be transported to the WIPP are designed to withstand the most severe accidents without releasing their contents. However, as an additional precaution to protect public health and safety during waste shipments to the WIPP, emergency-response capabilities and procedures for transportation accidents will be developed. The current status of these capabilities and procedures, as well as the plans for their future development, are discussed in this section.

The DOE WIPP Project Office, under the requirements of ERDA Manual Chapter 0601 (ERDA, 1976), will develop an overall emergency-preparedness plan for the WIPP. The preparation of the plan will involve several groups that have various kinds of responsibility or authority for it. The DOE is responsible for informing concerned persons about the hazardous nature of the transported materials in situations where emergency-response plans would be put into effect. States have the authority, if not the responsibility, to develop emergency-preparedness plans for transportation accidents involving potentially hazardous materials. Most states have emergency plans that are under development but are not yet completed. The DOE WIPP Project Office will work with potential carriers, state law-enforcement officials, state radiological-health officials, and the DOE Albuquerque Operations Office to develop the procedures to be followed after a transportation accident with radioactive waste. The expected emergency procedures and responses are discussed below.

During the first 15 to 30 minutes after an accident occurs, emergency action may be required for attending to injured persons, identifying immediate threats to life or property, and deciding what steps are necessary to prevent further damage. It is the responsibility of the carrier to notify law-enforcement officials, the DOT, and the carrier's own management at the earliest possible moment. However, the driver and helper may be victims of the accident and unable to act; if they are, other people will have to report the accident to law-enforcement officials. State and local police and emergency crews are normally the persons who take the necessary immediate action for protecting the health and safety of the public. These officials have the authority to take such actions as clearing the immediate area of all unauthorized persons, controlling traffic, extinguishing fires, and rescuing persons trapped in the wreckage; they will also carry out mitigating measures such as covering spilled material with tarpaulins or heavy plastic sheets to minimize airborne dispersion.
During or immediately after the initial establishment of control over the accident scene, the emergency-response personnel of the state radiological-health department and of the DOE will be contacted, either by the carrier or by public-safety officials. These personnel will arrange for assistance in monitoring the accident scene. The DOT regulations require that a description of the transported material accompany the shipment to provide information that can be used in assessing potential hazards. If the contamination from an accident is great enough to require a decision regarding the evacuation of persons from the surrounding area, the decision and subsequent actions must be made by responsible local public-safety officials.

The cleanup phase of the emergency procedures includes the removal of any radioactive contamination and the restoration of the accident scene to its original state. The carrier has the basic responsibility to insure that cleanup is completed. The state or local government agencies, such as police, health, and environmental departments, will typically exercise their police and emergency powers to direct the cleanup of both public and private property. General standards for cleanup are being developed by the Environmental Protection Agency.

The carrier is responsible for keeping people from reaching the packages and spilled radioactive materials and for insuring that any vehicles, areas, and equipment that have become contaminated are not placed in service again until they have been decontaminated and surveyed.

The DOE WIPP Project Office will offer to train state and local police and emergency personnel in the proper procedures to be followed after a transportation accident. This training will be made available throughout the operating life of the WIPP.

The WIPP operating contractor has the responsibility for assisting in training local hospital personnel in the immediate area of the WIPP site (i.e., at Hobbs and at Carlsbad) in the handling and care of patients contaminated by radioactive materials.

Other hospitals along the transportation route may also be capable of providing medical attention to persons contaminated during transportation accidents. In Albuquerque, for example, the personnel of the Kirtland Air Force Base Hospital are trained in handling persons contaminated with radioactive materials and would be available to treat persons so injured during a transportation accident.

6.12 FINANCIAL RESPONSIBILITY FOR ACCIDENTS

Ordinarily, liability for WIPP-related nuclear accidents (including transportation accidents) would be determined in accordance with the generally applicable state-law rules of tort liability as applied by the courts. Financial responsibility for such liability would be assumed by the Federal Government as provided in the Price-Anderson Act. The Price-Anderson Act was originally passed by Congress in 1957, and is found in Section 170 of the Atomic Energy Act of 1954, as amended (42 USC 2210).
The Price-Anderson Act is designed to insure, through a system of private insurance and Government indemnity, that the public would be protected in the event of a nuclear accident connected with a facility operated under a contract with, or a license issued by, the Government. Under the Price-Anderson Act, the DOE is authorized to enter into indemnity agreements with contractors operating nuclear facilities. Through these indemnity agreements, financial protection is currently afforded up to a limit of $560,000,000 per accident.

A significant feature of Price-Anderson coverage is the extension of protection, not only to the DOE contractor having an indemnity agreement, but to all other "persons indemnified," which term is defined to include anyone who may be subjected to public liability as a result of a nuclear incident covered by the indemnity. The WIPP will be operated by a DOE contractor under a contract that will contain this broad Price-Anderson indemnity protection.

The standard indemnity provision used by the DOE for facilities like the WIPP covers a nuclear incident at the site of contract activity and also incidents that might occur in the transportation of material to and from the site. Thus, there will be overlapping coverage for transportation accidents to the extent that material destined for the WIPP is shipped from DOE facilities that are now being operated under contracts containing Price-Anderson indemnity provisions (e.g., the INEL). Price-Anderson indemnity coverage extends to nuclear incidents caused by sabotage, terrorism, or other illegal activity that takes place at the site of contract activity or along planned routes of transportation.

The Price-Anderson Act and its implementing indemnity agreements provide for simplification of liability determinations through the mandatory waiver of certain legal defenses by persons indemnified in the event of an "extraordinary nuclear occurrence." An "extraordinary nuclear occurrence" is a nuclear incident in which injury, damage, or contamination exceeds DOE criteria comparable to the NRC criteria published in 10 CFR 140.83-85. However, in the case of the WIPP, only an extraordinary nuclear occurrence in the transportation of waste material from a "production or utilization facility," as those terms are defined in 42 USC 2014(v) and (cc) (e.g., the INEL), would be subject to the waiver-of-defenses provisions. An extraordinary nuclear occurrence at the WIPP site itself or in the transportation of material from a DOE location other than a production or utilization facility, while fully covered by the Price-Anderson indemnity, would not be subject to the waiver-of-defenses provisions in the determination of liability.

The statutory limit of liability of $560,000,000 per nuclear incident has been reevaluated on several occasions by the Congress and considered appropriate. This "limit," however, is in reality only a threshold for further reevaluation by the Congress should any nuclear incident result in public liability exceeding that amount. The Price-Anderson Act provides that if an incident should result in public liability exceeding the stated limit "the Congress will thoroughly review the particular incident and will take whatever action is deemed necessary and appropriate to protect the public from the consequences of a disaster of such magnitude" (42 USC 2210(e)).

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REFERENCES FOR CHAPTER 6


Dennis, A. W., et al., 1977. Severities of Transportation Accidents Involving Large Packages, SAND77-0001, Sandia Laboratories, Albuquerque, N.M.


7 The Los Medanos Site and Environmental Interfaces

The region surrounding the Los Medanos site has been under study for many years. Before this project was proposed, the region was studied intensively by the U.S. Geological Survey because of its potash and oil-and-gas resources. In the WIPP context, two exploratory holes were drilled northeast of the present site in 1974, and intensive geologic studies started in 1975. Biological studies began in 1975, meteorological studies in 1976, and economic studies in 1977. The results of these studies are given in numerous reports cited later in this chapter and in Appendix H.

Because the WIPP would be located in a deep geologic formation, the results of the geologic and hydrologic studies are of the greatest importance. For this reason, this chapter starts by summarizing the others, combining them under the general categories of the biophysical environment (climate, vegetation, and wildlife) and the sociocultural environment (history, archaeology, land use, demography, and economics). A much more extensive coverage of these subjects is provided in Appendix H. Thereafter this chapter takes up in some detail the interrelated subjects of the geologic and hydrologic characteristics of the site.

7.1 BIOPHYSICAL ENVIRONMENT

The Los Medanos site is in Eddy County, New Mexico, about 25 miles east of Carlsbad (Figure 7-1).

The site is on a plateau east of the Pecos River, an area of rolling sand-covered hills and sand dunes. There is no integrated surface drainage; what rain does fall usually soaks into the sand or evaporates directly.

The site is covered with vegetation characteristic of semiarid climates. The land is used for ranching, and cattle are often to be seen. Ranch buildings are miles apart; in between there are a few windmills, several stock-watering tanks, and an occasional drilling rig. There are many roads in the area, the better ones surfaced with caliche, the poorer ones often little more than tracks in the sand. The most noticeable man-made features are the potash mines and processing plants with their large buildings and stacks. Their emissions often create a haze heavy enough to obscure locally the view of the mountains 40 to 60 miles to the west.

*In this chapter the terms "Los Medanos site" and "WIPP site" are synonymous.
Figure 7-1. General location of the WIPP site.
7.1.1 Climate

The climate of the region is semiarid, with generally mild temperatures, low precipitation and humidity, and a high evaporation rate. Winds are mostly from the southeast and moderate. In late winter and spring, there are strong west winds and dust storms. During the winter, the weather is often dominated by a high-pressure system situated in the central portion of the Western United States and a low-pressure system located in north-central Mexico. During the summer, the region is affected by a low-pressure system normally situated over Arizona.

Temperatures are moderate throughout the year, although seasonal changes are distinct. Mean annual temperatures in southeastern New Mexico are near 60°F (Eagleman, 1976). In the winter (December through February) nighttime lows average near 23°F and average maximums are in the 50s. The lowest recorded temperature at the nearest class A weather station in Roswell was -29°F, in February 1905. In the summer (June through August), the daytime temperature exceeds 90°F approximately 75% of the time. The highest recorded temperature at Roswell was 110°F, in July 1958.

Precipitation is light and unevenly distributed throughout the year, averaging 11 to 13 inches. Winter is the season of least precipitation, averaging less than 0.6 inch of rainfall per month. Snow averages about 5 inches per year at the site and seldom remains on the ground for more than a day at a time because of the typically above-freezing temperatures in the afternoon. Approximately half the annual precipitation comes from frequent thunderstorms in June through September. Rains are usually brief but occasionally intense when moisture from the Gulf of Mexico spreads over the region.

7.1.2 Terrestrial Ecology

Vegetation

The vegetation in the vicinity of the WIPP site is not a climax vegetation, at least in part because of past grazing management. The composition of the plant life at the site is heterogeneous, because of variations in terrain and in the type and the depth of soil. Shrubs are conspicuous members of all plant communities. The site lies within a region of transition between the northern extension of the Chihuahuan Desert (desert grassland) and the southern Great Plains (Short Grass Prairie); it shares the floral characteristics of both.

Grazing, primarily by domestic livestock, and the control of fire are largely responsible for the shrub-dominated seral communities of much of southeastern New Mexico. A gradual retrogression from the tall- and mid-grass-dominated vegetation of 100 years ago has occurred throughout the region. The cessation of grazing would presumably not alter the domination by shrubs, but it would result in an increase in grasses. Experimental enclosures have been established to study site-specific patterns of succession in the absence of grazing, but long-term results from them are not yet available.

The semiarid climate makes water a limiting factor in the entire region. The amount and timing of rainfall greatly influence plant productivity and
therefore the food supply available for wildlife and livestock. The seeds of
desert plants are often opportunistic: they may lie dormant through long
periods of drought to germinate in the occasional year of favorable rainfall.
Significant fluctuations in the abundance and distribution of plants and wild-
life are typical of this region. Several examples of such fluctuations have
been documented in the study area: the area within 5 miles of the center of
the WIPP site, which has been intensively studied.

Two introduced species of significance in the region are the Russian
thistle, or tumbleweed, a common invader in disturbed areas, and the salt
cedar, which has proliferated along drainageways.

No endangered plant or animal species are known to occur within the study
area.

Several distinct biological zones occur on or near the site: the mesa, the
central dunes complex, the creosotebush flats, the Livingston Ridge escarp-
ment, and the tobosa flats in Nash Draw west of the ridge.

A low, broad mesa named the Divide lies on the eastern edge of the study
area and supports a typical desert-grassland vegetation. The dominant shrub
and subshrub are mesquite and snakeweed, respectively. The most abundant
grasses are black grama, bush muhly, ring muhly, and fluffgrass. Cacti, espe-
cially varieties of prickly pear, are present.

Where the ground slopes down from the Divide to the central dune plains,
the soil becomes deep and sandy. Shrubs like shinnery oak, mesquite, sand
sagebrush, snakeweed, and dune yucca are dominant. In some places, all of
these species are present; in others, one or more are either missing or very
low in density. These differences appear to be due to localized variations in
the type and the depth of soil. Thus, a number of closely related but dis-
												
tinct plant associations form a "patchwork" complex, or mosaic, across the
stabilized dunes in the central area. Hummocky, partially stabilized sand
dunes occur, and large, active dunes are also present. The former consist of
"islands" of vegetation, primarily mesquite, separated by expanses of bare
sand. The mesquite-anchored soil is less susceptible to erosion, mainly by
wind, than is the bare sand. The result is a series of valleylike depres-
sions, or blowouts, between vegetated hummocks. Active dunes running east to
west are found south and east of the James Ranch headquarters. Typical views
of the site are shown in Figures 7-2 through 7-5.

To the west and southwest the soil again changes, becoming more dense and
shallow (less than 10 inches to caliche) than in the dune area. The composi-
tion of the plant life is radically altered, and creosote bush becomes domi-
nant. Toward Livingston Ridge to the west and northwest, creosote bush
gradually gives way to an Acacia-dominated association at the top of the
escarpment. The western face of the ridge drops sharply to a valley floor
(flats) densely populated with tobosa grass, which is rare elsewhere in the
study area.

This vegetation complex supports populations of mammals (including domes-
tic livestock) and reptiles as well as a diverse population of birds. Insects
and other arthropods are also numerous. The fauna of the central dunes area
immediately surrounding the WIPP site have been most intensively studied.
Figure 7-2. Sand dunes at the WIPP site.

Figure 7-3. Typical view of the WIPP site.
Figure 7-4. A patch of bare ground resulting from wind erosion.

Figure 7-5. Hummocks around the bases of mesquite bushes.
Mammals

Thirty-nine species representing seven mammalian orders have been observed in the study area. The most abundant small mammals are Ord's and bannertail kangaroo rats, the Plains pocket mouse, the spotted ground squirrel, the northern grasshopper mouse, and the Southern Plains woodrat. These are not equally abundant in all habitats. Many species are restricted to specific habitats. Of those listed, the Southern Plains woodrat is the least fastidious, being found in all central dunes habitats as well as on the Divide and the creosote-bush flats. It is most numerous in the shallow-soiled creosote-bush areas. Ord's kangaroo rat and the northern grasshopper mouse are found on the Divide and in all dunes habitats. The Plains pocket mouse appears to avoid snakeweed-dominated areas and active dunes but is common in shinnery oak-mesquite associations. The fastidious spotted ground squirrel is restricted mainly to shinnery oak-mesquite associations, which have sandy soils, whereas the bannertail kangaroo rat prefers the shallow mesa and soils of the creosote-bush flats and avoids sandy areas. Vegetation and soil type are the two most influential factors in determining the distributions of these animals. Soil type is of special importance for many burrowing mammals.

The desert cottontail and the black-tailed jackrabbit are common in all habitats, as is the most frequently sighted predator, the coyote.

Two big-game species, the mule deer and the pronghorn, are present. Mule deer, by far the more common of the two, frequent shinnery oak-mesquite associations. Pronghorn are usually observed on the Divide.

Three species of bats have been collected within the study area: the cave myotis, the pallid bat, and the Brazilian free-tailed bat. The last is the bat found in Carlsbad Caverns; occasional foraging on the site is expected, as the site lies just within the 40-mile range of the Cavern colony. It is nevertheless notable that the specimens collected in the study area are the first recorded in southeastern New Mexico east of the Pecos; for the cave myotis, the collection constitutes the first record east of the Pecos for all of eastern New Mexico. This is mainly because little or no collecting had been done in the area before the WIPP-related work. Suitable habitat for bat colonization in the immediate vicinity of the study area is limited.

Reptiles and amphibians

Commonly observed reptiles in the study area are the side-blotched lizard, the western box turtle, the western whiptail lizard, and several species of snakes, including the bullsnake, the western rattlesnake, the coachwhip, the western hognose, and the glossy snake. Of these, only the side-blotched lizard is found in all habitats. The others are mainly restricted to one or two associations within the central dunes area, although the western whiptail lizard and the western rattlesnake are found in creosote-bush-dominated areas as well. The yellow mud turtle is found only in the limited number of aquatic habitats in the study area (i.e., dirt stock ponds and metal stock tanks), but it is common in these locales.

Amphibians are similarly restricted by the availability of aquatic habitat. Nevertheless, the green toad, the Plains spadefoot, and the tiger salamander are common where there is water.
Birds

A total of 122 species of birds representing 36 families have been observed on or near the WIPP site. Observation points outside the study area include the nearby salt lakes and the intersection of New Mexico Highway 31 and the Pecos River. Of the 40 breeding bird species included in this total, 28 occur within the study area. Among these are two important game species, the mourning dove and the scaled quail; others include the white-necked raven, the loggerhead shrike, the black-throated sparrow, Cassin's sparrow, the cactus wren, and the mockingbird. The roadrunner, the burrowing owl, the great-horned owl, Swainson's hawk, and Harris' hawk also nest here.

The densities of birds in the study area show considerable annual and seasonal variations. For example, the density of mourning doves in the summer of 1979 was 10 times the summer 1978 density. Similar dramatic increases were noted for the loggerhead shrike and Cassin's sparrow. Many other species showed little change in density over the same 2-year period. Favorable spring rains in 1979 resulted in a very abundant summer seed crop in comparison with that for 1978, when spring rainfall was low. This correlates closely with the increased number of doves and other birds. Factors other than food supply (e.g., availability of nesting sites) may limit the populations of many species, however.

Arthropods

About 1000 species of insects have been collected in the study area. Of special interest are subterranean termites. Vast colonies of these organisms are located across the study area; they are detritivores and play an important part in the recycling of nutrients in the study area. Their biomass per acre is as large as that of the cattle grazing the surface.

7.1.3 Aquatic Ecology

Aquatic habitats within the 5-mile-radius study area are limited. Stockwatering ponds and tanks constitute the only permanent surface waters. Ephemeral surface-water puddles form after heavy thunderstorms. At greater distances, seasonally wet, shallow lakes (playas) and permanent salt lakes are to be found.

Laguna Grande de la Sal is a large, permanent salt lake at the south end of Nash Draw. Natural brine springs, effluent brine from nearby potash refineries, and surface and subsurface runoff discharge into the lake. It is likely that surface runoff from the WIPP site reaches the lake. One of the natural brine springs at the northern margin of the lake was found during this study to support a small population of the Pecos River pupfish. This species was formerly among the species recognized as endangered by the State of New Mexico. The spring, now called Pupfish Spring, is about 11 miles west-southwest of the WIPP site.

The Pecos River is the nearest permanent water course. It ultimately receives any surface-runoff drainage from the WIPP site via Laguna Grande de la
Sal. Natural brine springs, representing outfalls of the brine aquifers in the Rustler Formation, feed the Pecos at Malaga Bend, 14 miles southwest of the site.

This natural saline inflow adds approximately 340 tons of salt per day to the Pecos. Return flow from irrigated areas above Malaga Bend makes a further contribution to the salinity. The concentrations of potassium, mercury, nickel, silver, selenium, zinc, lead, manganese, cadmium, and barium also show significant elevations at Malaga Bend but tend to decrease downstream. The heavy metals presumably are rapidly adsorbed onto the river sediments. Natural levels of certain heavy metals in the Pecos below Malaga Bend exceed the water-quality standards of the World Health Organization, the U.S. Environmental Protection Agency (EPA), and the State of New Mexico. For example, the maximum level for lead is 50 parts per billion and levels of up to 400 parts per billion have been measured during WIPP-related studies.

Several marine organisms are present in the lower Pecos and in the Red Bluff Reservoir. They include small, shelled protozoans (Foraminifera), a Gulf Coast shrimp, an estuarine oligochaete and dragonfly, and several species of marine algae. These species have presumably been introduced. A depauperate fauna—consisting mainly of salt-tolerant species of insects, oligochaetes, and nematodes—and unusual algal assemblages characterize this stretch of the river.

The combination of high salinity, elevated concentrations of heavy metals, and salt-tolerant and marine fauna makes the lower Pecos a unique river system.

Two species of fish in the Pecos below Carlsbad are recognized by the State of New Mexico as being endangered: the gray redhorse and the blue sucker. Since 1979, two other species, the rainwater killifish and the Pecos pupfish, are no longer recognized by the State as endangered, because several thriving populations were discovered in the lower Pecos.

Three additional State-listed endangered species of fish are found in the Black River, a perennial stream that flows from the west and enters the Pecos north of Malaga Bend. One of these, the Pecos gambusia (Gambusia nobilis), also appears on the Federal list. Moderate populations of the gray redhorse and the blue sucker are also found in the Black River.

7.2 SOCIOCULTURAL ENVIRONMENT

The analyses carried out for this environmental impact statement have required the collection of voluminous data describing the social and cultural resources of the region around the WIPP site. Because detailed summaries of the data are too long to be included in their entirety in this text, they are presented in Appendix H. This section discusses the major data in general terms intended to serve as background material for the predictions of environmental impacts in Chapter 9. The details of the impact analyses rest heavily on the data in Appendix H, which should be consulted by readers who wish to investigate the impacts fully or to find references to detailed source material.
7.2.1 History and Archaeology

The aboriginal inhabitants of the region around the WIPP site were American Indians; wandering bands of hunters or foragers probably crossed the area. Spanish explorers passed through during the sixteenth century, but the area was used almost entirely by Indians until cattlemen began coming to the area around 1866, about 20 years after the United States acquired the land. Trading posts appeared in the late nineteenth century; the town now called Carlsbad was founded in 1889. The twentieth century brought the developments—mainly the production of potash, oil, and gas—that have increased the population eightfold in the last 50 years.

The region has not been considered a fruitful area for archaeological research, because the wandering aboriginal inhabitants left few traces that have remained for study today. Archaeologists studying the Southwest have concentrated on the major prehistoric cultural centers far from the WIPP site. The basic studies of the region are summarized in Appendix H.1, which also presents a summary of the intensive archaeological surveys made during the investigations of the WIPP site.

The first of these surveys of the WIPP land found about eight archaeological sites per square mile in the central 4 square miles; a site was defined as a place used and occupied by prehistoric people. The evidence found at the sites was usually stone tools, fragments of pottery, or dark stains in soil or rock that had once served as a hearth. The survey found no pit houses or permanent structures. Later surveys of the rights-of-way outside the central 4 square miles have, however, found what appear to be the remains of two prehistoric structures. None of the surveys have found that the prehistory of the WIPP site is different from that of its surroundings.

The results of these surveys support the conclusion that prehistoric people used the area lightly but pervasively. Although the archaeological resources around the WIPP site are few and widely scattered, they may shed light on the ways in which people have lived in marginal environments. To find and preserve these resources, careful archaeological surveys are made in all the areas that the WIPP project will disturb.

7.2.2 Land Ownership and Use

Figures 7-6 and 7-7 show land ownership and use within 30 miles of the WIPP site. These maps show that there is little private land in the area. Most of the land is owned by the Federal Government or the State of New Mexico.

The dominant use of the land around the site is grazing; the areas marked for oil and gas production in Figure 7-7 also support grazing. The average number of cattle that can graze in each section is approximately six to nine. There are numerous active oil and gas wells. The only agricultural land within 30 miles is irrigated farmland along the Pecos River, near the municipalities of Carlsbad and Loving; little, if any, dry-land farming takes place within the area.
Figure 7.6. Land ownership within 30 miles of the WIPP site.
Figure 7-7. Land use within 30 miles of the WIPP site.

At present, land within 10 miles of the site is used for potash-mining operations, active oil and gas wells, and grazing. With or without the WIPP, this pattern is expected to change little in the future.

7.2.3 Population

The immediate area around the WIPP site is sparsely settled: only 16 people live within 10 miles. Within 50 miles, however, reside approximately 102,245 persons, most of them in seven principal municipalities: Artesia, Carlsbad, and Loving in Eddy County and Eunice, Hobbs, Jal, and Lovington in Lea County. The nearest of these municipalities is Loving, 18 miles away, with a population of 1600. The two largest are Hobbs, with 32,600 inhabitants, and Carlsbad, with 28,600 inhabitants.

The populations of Eddy and Lea Counties are predominantly urban. In Eddy County, 76.9% of the people live in urban areas, 18.1% in rural nonfarm areas, and 5% in rural farm areas. In Lea County, the corresponding figures are 81.1%, 15.1%, and 3.8%.

Extensive data on population are given in Appendix H (Section H.2.1).

7.2.4 Housing

Housing is available but not abundant in the three communities--Carlsbad, Hobbs, and Loving--that are the most likely to be affected by the WIPP.

Through annexation, Carlsbad has recently expanded greatly the vacant land within the city limits. Because much of the city is now being rezoned, however, the amount of land that will be available for future housing is difficult to predict. For several years the vacancy rate has been about 1%, somewhat lower than the 3% generally felt to be desirable for orderly population growth and community development. About 10,000 housing units exist in Carlsbad; mobile homes are about 9% of this total.

Hobbs has no zoning ordinance. The vacancy rate there has been about 1% to 2% for the last 2 or 3 years. Of more than 11,000 housing units, about 12% are mobile homes.

Although the 4% vacancy rate in Loving is higher, the number of units there is much smaller--about 500. About 10% of these units are mobile homes.

Discussions of housing, including tables of data, for all three municipalities are in Appendix H (Section H.3.3).

7.2.5 Industries, Employment, and Income

The basic industries of the two-county area are mining, manufacturing, and agriculture. The major industry is mining; it accounts for 24.6% of the total personal income in Eddy County and 31.2% in Lea County. Potash mining and processing in Eddy County and oil and natural-gas production in Lea County are
the principal mining activities. Within 10 miles of the site are three potash mines and two potash-processing plants.

In the two counties are 94 manufacturing companies. Manufacturing, which accounted for 5.2% of all personal income there in 1977, includes food processing, meat packing, the production of chemicals, and the fabrication of metal parts. Within 5 miles of the site, there are no manufacturing establishments.

In 1977 agriculture accounted for less than 4% of the total personal income in the two-county area. Agriculture there primarily produces cotton and livestock. Because of the arid climate, farming operations rely on irrigation for water resources; most of the irrigated lands are located along the Pecos River (Figure 7-7). Within 10 miles of the site, there is no irrigation or farming activity. Cattle graze on the site and the surrounding land.

There are no commercial establishments within 5 miles of the site. Within 10 miles there is only one, a general store.

Tourism, particularly in Eddy County, contributes substantially to the economy of the two-county area. The Carlsbad Caverns National Park, approximately 40 miles west-southwest of the site, is the major tourist attraction of the area; in 1978 the attendance totaled 867,276 persons. Other parks, such as the Guadalupe Mountains National Park in Texas, the Living Desert State Park, and the Presidents' Park in Carlsbad, also attract local residents and tourists.

Between 1974 and 1978 the expanding economy of the two counties was accompanied by a growth in the labor force of about 4% per year. The unemployment rate in 1979 was about 4%.

The per-capita income in the two counties is higher than the statewide average: $6811 in Eddy County and $6089 in Lea County. These incomes are also higher than the national average for counties that are not in Standard Metropolitan Statistical Areas.

Full discussions of industries, employment, and income are in Appendix H (Sections H.2.2, H.3.1, and H.3.2).

7.2.6 Transportation

As shown in Figure 7-1, several U.S. and New Mexico highways are within 30 miles of the site. Within 10 miles of the site are portions of New Mexico Highways 31 and 128; both are two-lane roads with a bituminous surface. New Mexico 128 connects the community of Jal with New Mexico 31, which provides access to Loving and Carlsbad. Near the WIPP site, New Mexico 128 is used primarily by ranchers, potash miners, and employees of gas companies. New Mexico 31 connects U.S. Highway 62-180 (the main artery between Carlsbad and Hobbs) with U.S. Highway 285. Since this highway provides access to several mining operations, Route 31 is used primarily by potash miners.

Numerous dirt roads in the area are maintained for ranching, pipeline maintenance, and access to oil- and gas-drilling sites. The better roads are surfaced with caliche, while others are little more than tracks in the sand.
Rail transportation in Eddy and Lea Counties is provided by the Atchison, Topeka and Santa Fe Railroad and the Texas-New Mexico Railroad. There are no railroad tracks within 5 miles of the WIPP site. Railroad tracks reach the Duval Corporation's Nash Draw mine, the facilities of the International Minerals and Chemical Corporation, and the Kerr-McGee plant, all potash-mining operations between 5 and 10 miles from the site.

The two chief commercial airports in the two-county area are the Cavern City Airport near Carlsbad and the Lea County Municipal Field near Hobbs. There are no airports within 5 miles of the WIPP site. The nearest air strip, 12 miles north of the site, is privately operated.

Appendix H (Section H.3.4) provides further information on transportation, including discussions of the local systems in Carlsbad, Hobbs, and Loving and an analysis of traffic patterns and road conditions. Section 8.3 describes the new roads that will lead from the major highways to the WIPP.

7.2.7 Community Services

A wide range of educational opportunities is available in the two-county area. Carlsbad and Hobbs offer full primary and secondary education; each city has 14 public schools. Students in Loving attend schools there through junior high school and then attend high school in Carlsbad. In all three communities, enrollments are less than the capacities of the school systems. Vocational training is offered in Eddy County by the Carlsbad and Artesia Public Schools and in Lea County by the Hobbs School District and the New Mexico Junior College. Three institutions offer higher education. In Carlsbad there is a branch campus of New Mexico State University. In Hobbs two institutions offer college credit: New Mexico Junior College, a rapidly expanding 2-year State-supported institution, and the College of the Southwest, a small private school that offers 4-year degree programs.

Short-term hospitalization is available in four communities in the two-county area. In Eddy County there are two hospitals—the Artesia General Hospital in Artesia and the Guadalupe Medical Center in Carlsbad. Lea County also has two hospitals—a small one in Jal and the Lea Regional Medical Center in Hobbs. In 1980 a new hospital will be opened in Lovington. Eddy County has about 3.5 hospital beds for each 1000 people; Lea County has about 3.6. Physicians provide family-practice medical services in most of the communities in the two counties. Ambulance and emergency services are available in both counties.

Carlsbad, Hobbs, and Loving all offer community services typical of other U.S. cities of their sizes. Because the full discussion of these services is voluminous, it appears in Appendix H, which examines the structure of these communities in detail: social services, fire and police protection, water and sewage systems, communications, electricity and natural-gas services, recreational opportunities, and solid-waste management. Appendix H also contains detailed information on the local governments, including detailed tables of revenues and expenditures.
7.3 GEOLOGY

The geologic studies at and around the WIPP site are aimed at collecting detailed geologic information for use in evaluating the site's suitability for a radioactive-waste repository. This section summarizes the large amount of geologic information currently available; most has been drawn from the WIPP Geologic Characterization Report (Powers et al., 1978), which should be consulted for more detailed information and for references to primary sources. The Safety Analysis Report (DOE, 1980) also contains detailed discussions of this material.

The geologic characterization of the site started with surveys of literature and existing data and has continued with the collection of new data. In the process, many standard petroleum- and mineral-industry techniques have been used. Special emphasis has been placed on correlating data obtained by geophysical techniques and borehole drilling. The geophysical techniques most widely used have been seismic reflection and resistivity. By June 1980, new seismic-reflection data for about 152 line-miles had been obtained, and over 9000 resistivity measurements had been made and analyzed. Twenty-one boreholes had been drilled to evaluate potash resources. Sixteen boreholes had been drilled primarily for stratigraphic information on or near the site, and fifteen other holes had been drilled at the edge of, or away from, the site to study salt dissolution. Three of these holes, located outside the boundaries of the site, were drilled through the salt to test deep aquifers and to acquire geologic data on the deeper strata.

Geologic studies continue in order to permit a better quantification of the rates of geologic processes in and near the site and to develop a more thorough understanding of the geologic phenomena of interest. More detailed descriptions of the geologic, hydrologic, and geophysical methods of investigation are given in Appendix J and in the Geologic Characterization Report (Powers et al., 1978).

7.3.1 Summary

The site is a topographically monotonous, slightly hummocky plain covered with caliche and sand. It is near a drainage divide that is almost free of drainage patterns but separates two major and actively developing solution-erosion features.

The waste-emplacement areas of the WIPP are to be about 2150 feet deep, near the middle of a thick sequence (from 500 to 4100 feet beneath the surface) of relatively pure evaporite strata containing primarily rock salt and anhydrite. The Salado Formation, richest in rock salt and nearly 2000 feet thick, contains the salt layers in which the wastes are to be emplaced. The disposal horizon is hydrologically isolated by at least 1300 feet of evaporites, mainly rock salt, from the overlying nonevaporite formations, and by nearly 2000 feet of anhydrite and rock salt from the underlying nonevaporite formations.

The Delaware basin, in which the site is located, has long been, and is considered still to be, tectonically stable. Major tectonic activity and
basin subsidence ended about 225 million years ago; since then regional eastward tilting has been the main geologic movement near the site. No surface faulting is known at the site.

Tectonic faulting and warping of pre-Permian rocks near the site seem to have predated Permian evaporite deposition. Deformation of the evaporites has occurred primarily in the Castile Formation beneath the Salado and is most intense in a belt on the inner edge of the buried Capitan reef 8 miles north of the site. Penetration into highly thickened salt sections and salt structures in the Castile has occasionally been accompanied by artesian brine flows. An anticline (of lesser magnitude than those commonly associated with brine flows) on the upper Castile is located at the northern edge of control zone II (see Figure 7-8). Control zones I and II appear to be in a slight structural trough.

Bedded-salt dissolution near the site is restricted to the Rustler Formation and the top of the Salado Formation. There is no evidence that the resulting adjustment has produced any significant structural irregularities or collapse features in overlying strata. The closest surficial effects from dissolution are at Nash Draw, whose edge is 4 miles northwest of the center of the site. The rocks exposed there are strongly jointed, cavernous, and locally brecciated. No "breccia pipes" or domes are known at the site, even though they have been the subject of intensive investigations.

Minor igneous activity, in the form of dikes and possible sills, has occurred in the Delaware basin, but the closest such feature is about 9 miles northwest of the center of the site and is 35 million years old.

The earthquake record in southern New Mexico dates back only to 1923, and seismic instruments have only been in place in the State since 1961. Historical records before 1962 indicate that no earthquakes with a modified Mercalli (MM) intensity of V or greater have occurred within 120 miles of the site. The closest were two MM IV events at Carlsbad in 1923 and 1949. The strongest within 180 miles was the 1931 MM VIII event at Valentine, Texas, about 125 miles away. The closest shock reported since 1961 (when more and improved instruments were introduced in New Mexico) was a magnitude 2.3 event on January 19, 1978, about 10 miles northeast of the site; the largest two were a magnitude 4.6 earthquake centered almost 180 miles to the southwest in August 1966 and a magnitude 4.7 earthquake 190 miles east of the site in June 1978.

The earthquake data show two distinct clusters. Many small events are scattered on the Central Basin platform, just across the New Mexico-Texas border to the east; these are probably caused by the injection of water for oil recovery. A second cluster is southwest of the site in the Rio Grande rift zone, also outside the Delaware basin in Texas. The remaining recorded earthquakes within 180 miles are scattered sparsely in the Great Plains and the Basin and Range provinces to the north and west.

Analysis of risk from vibratory ground motion at the surface shows that the greatest ground accelerations expected to occur once in 1000 and 10,000 years are less than or equal to 0.06g and 0.1g, respectively. The probabilities of higher values depend mainly on assumptions about the seismic potential of the area near the site.
Mineral resources at the site include caliche, gypsum, salt, sylvite, langbeinite, oil, gas, and distillate. Only potassium salts (sylvite and langbeinite), which occur in strata above the repository, and hydrocarbons (oil, gas, and distillate), which occur in strata below the repository, are of present economic concern. Enormous deposits of caliche, salt, and gypsum elsewhere in the region are more than adequate for future requirements. To a large extent the potash and hydrocarbon resources lie in control zone IV, in which mining and drilling can be allowed. Langbeinite, gas, and distillate are the only known or probable economic resources under control zones I, II, and III.
The site soils are all from the Kermit-Berino Association—sandy, deep soils from wind-worked mixed sand deposits. The Berino and the Kermit are the only series in control zones I and II; both are deep, noncalcareous, yellow-red, red, or light-colored sands. They occur on gently sloping terrain and have a slight water-erosion potential and a very high wind-erosion potential.

7.3.2 Regional Geology

This section discusses the surface and subsurface geology of the region within 200 miles of the WIPP site in southeastern New Mexico, focusing on the Delaware basin.

Geologic history

The geologic history of the region (Figure 7-9) falls into three phases after the formation of a basement crystalline complex 1 to 1.5 billion years ago. The first phase, lasting at least 500 million years, was the uplift and erosion of Precambrian sedimentary and metamorphic rocks. The deep igneous rocks were exposed, and the area was reduced to a nearly level plain (Powers et al., 1978, pp. 3-38ff).

The second phase, corresponding to the Paleozoic Era, was an almost continuous marine submergence with slow accumulations of shelf and shallow basin sediments. The early to middle Paleozoic Era was characterized by generally mild epeirogenic movements (vertical movements on a continental scale) and the deposition of marine carbonates and clastics (sand, silts, and clays). During the Early Ordovician, a broad sag, the Tobosa basin, formed and began deepening. The deposition of shelf clastics continued, and carbonates were deposited in shallow waters. Mild tectonic activity continued until the middle Mississippian with occasional minor folding and perhaps faulting. As the basin subsided, the Pedernal landmass to the north emerged and there was some regional erosion (Powers et al., 1978, pp. 3-89ff).

From Late Mississippian through Pennsylvanian time, tectonic activity increased; the Central Basin platform, the Matador arch, and the ancestral Rockies formed, with massive depositions of clastics next to the uplifted areas. The Tobosa basin was split into the rapidly subsiding Delaware, Midland, and Val Verde basins. During Pennsylvanian time, repeated marginal faulting caused periodic uplift of bordering platforms and some warping in the Delaware basin. By Early Permian time, this tectonic activity apparently died out as basin subsidence and sedimentation accelerated. Reefs developed during the mid-Permian; eventually the Permian sea became briny, forming thick Late Permian evaporite deposits (Castile, Salado, and Rustler Formations) in deep water and on brine flats. The Late Pennsylvanian and Permian clastic and evaporite sequence is the result of the accumulation of over 13,000 feet of sediments in a relatively brief period (50 to 75 million years). The final event of this long, nearly continuous accumulation of marine sediments was the deposition of marine or brackish tidal-flat red beds over the evaporite strata (Powers et al., 1978, pp. 3-93ff).

In the third and present phase, which began about 225 million years ago, the region has had mainly continental or nonmarine environments and relatively stable tectonic conditions. During the Triassic, a broad flood-plain surface

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developed with the deposition of clastics. No Jurassic deposits are known; the rolling terrain on Triassic rocks is presumed to have formed during the Jurassic. During the Jurassic, and perhaps as early as the Triassic, subsurface dissolution of the Upper Permian evaporites began. During the Cretaceous, the area was submerged, and thin limestone and clastics collected in intermittent shallow seas. At the close of the Mesozoic, the Rocky Mountains were uplifted, with mild tectonic and igneous activity to the west and north of the site. Throughout most of the Tertiary, erosion dominated. The mid to late Tertiary Basin and Range uplift of the Sacramento and the Guadalupe-Delaware Mountains was accompanied by regional uplift and east-southeastward tilting. Miocene-Pliocene Ogallala fan deposits accumulated on this gently sloping surface, and a resistant caliche caprock formed. During Quaternary time, the present landscape developed through surface erosion and the dissolution of the Upper Permian evaporites, the formation of an additional caliche layer (Mescalero), terrace and stream-valley deposition, and the deposition of wind-blown material (Powers et al., 1978, pp. 3-89ff).
During the third phase, periods of continental deposition have alternated with erosional episodes marked by shallow angular unconformities. These unconformities represent intervals during which the salt beds at the site were tilted and subjected to potential dissolution. At least four erosional episodes are recognized:

1. Early Triassic time, in which the Dewey Lake Red Beds were eroded to a slight angular unconformity before the deposition of the Upper Triassic Santa Rosa and Chinle Sandstones.

2. Jurassic-Early Cretaceous time, in which the Santa Rosa was tilted and eroded to a wedge before marine inundation in Washitan time (latest Early Cretaceous).

3. A Late Cretaceous through mid-Tertiary interval when the region was again tilted and the Triassic Santa Rosa Sandstones were beveled for a second time.

4. A post-Ogallala uplift and erosion in early Pleistocene time, before the deposition of the (Kansan?) Gatuna Formation took place.

After the deposition of the Gatuna Formation, there probably were wetter intervals during the later Illinoian and Wisconsin glaciations, during which there was renewed erosion. During later glaciations, climatic conditions did not change and the local climate remained semiarid, as indicated by the development of the Mescalero caliche beginning about 500,000 years ago (Bachman, in preparation).

Each period of tilting and erosion caused gradual salt migration down the resultant slope. The salt deformed as it impinged on reef abutments or responded to uneven sediment loading or erosional unloading. There may have been several such episodes. Furthermore, each erosional period subjected buried salt to potential dissolution. Any present "deep-dissolution" features in the basin could have started as soon as Early Triassic time, but more probably episodes of active dissolution occurred during the Jurassic and Late Cretaceous-middle Tertiary and the several pluvial periods corresponding to Pleistocene glacial stages. Episodic dissolution and the evidence from detailed mapping studies (Bachman, in preparation) are discussed further in Section 7.4.4.

Physiography and geomorphology

The WIPP site is in the Pecos Valley section of the southern Great Plains physiographic province, a broad highland belt sloping gently eastward from the Rocky Mountains and the Basin and Range province to the Central Lowlands province (Figure 7-10). The Pecos Valley section itself is dominated by the Pecos River Valley, a long north-south trough 5 to 30 miles wide and as much as 1000 feet deep in the north. The valley has an uneven rock- and alluvium-covered floor with widespread solution-subsidence features, the result of dissolution in the underlying UpperPermian rocks. The terrain varies from plains and lowlands to rugged canyonlands, including such erosional features as scarps, cuestas, terraces, and mesas. The surface slopes gently eastward, reflecting the underlying rock strata. Elevations range from more than 6000 feet in the northwest to about 2000 feet in the south (Powers et al., 1978, pp. 3-3ff).
The Pecos Valley section is bordered on the east by the Llano Estacado, a virtually uneroded plain formed by river action. The Llano Estacado is part of the High Plains section of the Great Plains physiographic province. Few and minor topographic features are present in the High Plains section, formed when more than 500 feet of Tertiary silts, gravels, and sands were laid down in alluvial fans by streams draining the Rocky Mountains. In many areas the nearly flat surface is cemented by a hard caliche layer.

To the west of the Pecos Valley section are the Sacramento and the Guadalupe Mountains, part of the Sacramento section of the Basin and Range

Figure 7-10. Physiographic provinces and sections.
province. The Capitan escarpment along the southeastern side of the Guadalupe Mountains marks the boundary between the Basin and Range and the Great Plains provinces. The Sacramento section has large basinal areas and a series of intervening mountain ranges.

The main geomorphic features bearing on the region are the Pecos River drainage system, the Mescalero plain, a karst terrain, and wind-erosion "blow-outs." The Pecos River system has evolved from the south, cutting headward through the Ogallala sediments and becoming entrenched sometime after the middle Pleistocene. It receives almost all the surface and subsurface drainage of the region; most of its tributaries are intermittent because of the semiarid climate. Most of the ground surface east of the Pecos River Valley lies in the Llano Estacado, a poorly drained eastward-sloping surface covered by gravels, wind-blown sand, and caliche that has developed since early to middle Pleistocene time. The surface locally has a karst terrain containing superficial sinkholes, dolines, and solution-subsidence troughs, from both surface erosion and subsurface dissolution. The site lies near a caliche- and sand-covered drainage divide separating two major and actively developing solution-erosion features: Nash Draw to the west and San Simon Swale to the east.

Stratigraphy and lithology

A regional geologic section is shown in Figure 7-11. The stratigraphic section at the site region includes Precambrian through Triassic rocks, overlain by outliers of possible Cretaceous age and widespread sediments of late Tertiary through Quaternary age.

Metasediments and granitic-volcanic igneous materials constitute most of the regional basement, cropping out in isolated areas to the west and north. The granitic rocks range in age from about 1400 million years in the north to about 1000 million years in the south and are overlain in places by younger volcanic materials. The surface of the Precambrian reflects the late Paleozoic platform-and-basin structural configuration of the area (Powers et al., 1978, pp. 3-24ff).

The Paleozoic section consists of up to 20,000 feet of Upper Cambrian sandstones through Upper Permian evaporites and red beds. The Ordovician, Silurian, and Devonian rocks are mainly carbonates with sands, shales, and cherts. They were deposited in the shallow, calm shelves of the broadly subsiding Tobosa basin, with minor perturbations in uplifted areas such as the ancestral Central Basin platform. The Mississippian sequence consists of locally cherty limestones overlain by silty and sandy shales, truncated against adjacent emerging uplands. Post-Mississippian mountain building caused uplift, tilting, and erosion, producing a massive section of Lower Pennsylvanian continental sediments interbedded with dark limestones, particularly toward the top of the section. From late in the Pennsylvanian through the Permian, a basin, basin-margin, and shelf configuration developed; it resulted in the deposition of dark shales, clastics, and some limestones and bioclastics. During the Permian a series of reefs formed along the basin margins, and shallow-water limestones and clastics were deposited on the adjacent shelves. In the Late Permian, evaporites were deposited in shallow seas restricted by the encircling Permian reefs (Powers et al., 1978, pp. 3-27ff). The evaporites are overlain by Permian red beds.
Figure 7-11. Geologic column and cross section of the New Mexico-Texas region.
The Mesozoic sequence is represented only by the Upper Triassic terrigenous Santa Rosa Sandstone, which in many places is truncated or removed by erosion, and by scattered patches of Cretaceous limestone and sandstones (Powers et al., 1978, pp. 3-53ff).

The early Cenozoic section is missing from the region because it has been eroded or was never deposited. The widespread late Miocene-Pliocene Ogallala Formation to the east of the site represents the earliest preserved Cenozoic deposit known in the region. The Ogallala is capped by a dense, resistant layer of caliche, probably formed during the late Pliocene. Quaternary deposits occur only locally and consist of the middle Pleistocene Gatuna Formation and later terrace, channel, and playa deposits, Mescalero caliche, and Holocene wind-blown sands (Powers et al., 1978, pp. 3-56ff).

Structure and tectonics

The major structural framework of the region is provided by the large-scale basins and platforms of late Paleozoic age and by Cenozoic features primarily associated with Basin and Range tectonics (Figure 7-12). The principal late Paleozoic features of the area were the Tobosa basin, later the Permian basin and its border lands. These elements include the Delaware basin, the Central Basin platform, the Midland basin, the Northwestern shelf, the Pedernal uplift, the Matador arch, the Val Verde basin, the Ouachita tectonic belt, and the Diablo platform.

The Delaware basin is a broad, oval, asymmetrical trough with a northerly trend and southward plunge and a structural relief of more than 20,000 feet on top of the Precambrian. Deformation of the basin rocks is minor, with formations older than Late Permian mainly gently downwarped. Deep-seated faults, some reflecting Precambrian faults, occur—as do folds, joint sets, and a number of smaller, probably solution-related, structures originating in the Upper Permian evaporites. The basin was defined by Early Pennsylvanian time, with major structural adjustments during Late Pennsylvanian to Early Permian time. Since the Late Permian, tectonic activity has lessened and is expressed in regional eastward tilting, relative uplift resulting in some erosion, and major faulting along the west face of the Guadalupe Mountains (Powers et al., 1978, pp. 3-60ff).

The Central Basin platform, a northward-trending subsurface feature separated from the Delaware basin to its west by a zone of major normal faulting, is a broad uplift of Precambrian to Pennsylvanian rocks, within which movement took place periodically, probably from the Precambrian until the late Paleozoic, when the basin became structurally stable. (Present seismic activity, probably related to the use of water injection for oil recovery, is discussed in Section 7.3.6.)

North and northwest of the Delaware basin lies the Northwestern shelf, which was well developed before Permian time and which may have originated in the early Paleozoic as the margin of the Tobosa basin. There are various flexures, arches, and faults on the shelf; but tectonic activity probably ceased in Tertiary time.

The Diablo platform, which forms the southwestern border of the Delaware basin, experienced uplift, folding, and faulting in the late Paleozoic. Deformation also occurred in late Tertiary time through block faulting and
Sources: Cohen, 1962;Kelley, 1971;Claisborne and Gera, 1974;Oriel et al., 1967.

Figure 7-12. Major regional structures.
buckling. Holocene uplift along the eastern side suggests continuing tectonic activity in the area. The other late Paleozoic structural elements of the area are only remotely related to the site.

Late Tertiary Basin and Range tectonics produced the Sacramento, the Guadalupe, and the Delaware Mountains to the west. They are generally eastward-tilted fault blocks bordered on the west by complex normal fault systems forming short, steep, westward slopes and backslopes dipping gently eastward. Small fault scarps in recent alluvium at the western edge of these ranges, some seismic activity, and changes in level lines suggest that structural development is continuing (Powers et al., 1978, pp. 3-73ff).

Igneous activity

The igneous activity that occurred in the region since Precambrian time is represented by Tertiary intrusives and Tertiary to Quaternary volcanic terranes located north, west, and south of the site area outside the Delaware basin. Only minor igneous activity, now represented by dikes and possibly sills, is known to have occurred within the Delaware basin.

The igneous feature of this type that is closest to the WIPP site is a nearly vertical trachyte or lamprophyre dike or set of en-echelon dikes. It trends about N 50° E. It extends for perhaps 75 miles into New Mexico from near the Texas-New Mexico border and passes about 9 miles northwest of the center of the site (Figure 7-13). The dike is exposed in two mines. It is also shown by cuttings or logs from drill holes and by aeromagnetic indications, and at the surface in the Yeso Hills 42 miles southwest of the site. Dated as middle Tertiary (about 35 million years old), it intrudes only into the Late Permian Salado and underlying formations.

The principal Tertiary igneous features outside the Delaware basin are possible intrusive bodies within the Delaware Mountains, widespread intrusives farther south and west in the Trans-Pecos region of Texas, and several features well to the north of the basin: the eastward-trending El Camino del Diablo and the Railroad Mountain dikes and the stocks of the Capitan and the Sierra Blanca Mountains. Quaternary volcanic and related extrusive terrains are present far west of the site region in the Basin and Range province and the Rio Grande rift.

7.3.3 Site Physiography and Geomorphology

The land surface in the area of the WIPP site is a semiarid, wind-blown plain sloping gently to the west and southwest, hummocky with sand ridges and dunes. A hard caliche layer (Mescalero caliche) is typically present beneath the sand blanket and on the surface of the underlying Pleistocene Gatuna Formation. Figure 7-8 is a topographic map of the area. Elevations at the site range from 3570 feet in the east to 3250 feet in the west. The average east-to-west slope is 50 feet per mile (Griswold, 1977).

Livingston Ridge is the most prominent physiographic feature near the site. It is a west-facing escarpment that is about 75 feet high and marks the eastern edge of Nash Draw, the drainage course nearest to the site. Nash Draw is a
shallow 5-mile-wide basin, 200 to 300 feet deep and open to the southwest. It is at least partly caused by subsurface dissolution and the accompanying subsidence of overlying sediments (see Section 7.4.4). Livingston Ridge is the approximate boundary between terrain that has undergone erosion and/or solution collapse and terrain that has been affected very little (Powers et al., 1978, pp. 4-5ff).

About 15 miles east of the site is the southeast-trending San Simon Swale, a depression due at least in part to subsurface dissolution. Between San Simon Swale and the site is a broad, low mesa named "the Divide." Lying about 6 miles east of the site and about 100 feet above the surrounding terrain, it is a boundary between southwest drainage toward Nash Draw and southeast drainage toward San Simon Swale. The Divide is capped by the Ogallala Formation and the overlying caliche, upon which have formed small, elongated depressions similar to those in the adjacent High Plains section to the east.

Figure 7-13. Igneous dike in the vicinity of the WIPP site.
Surface drainage is intermittent; the nearest perennial stream is the Pecos River, about 15 miles southwest of the center of the site. Surface runoff from heavy rains at the site may enter the Pecos River via Nash Draw; the discharge of shallow groundwater seems also to be controlled by the Pecos River (see Section 7.4). The site's location near a natural divide protects it from flooding and serious erosion by heavy runoff. Should the climate become more humid, any perennial streams should follow the present basins, and Nash Draw and San Simon Swale would be the most eroded, leaving the area of the Divide relatively intact (Bachman, 1974).

Dissolution-caused subsidence in Nash Draw and elsewhere in the Delaware basin has caused a search for geomorphic indications of subsidence near the site. One feature that has attracted some attention (Griswold, 1977) is a very shallow sink about 2 miles north of the center of the site in the southeast part of Section 9, T 22 S, R 31 E. It is very subdued, about 1000 feet in diameter and about 30 feet deep. Resistivity studies (Elliot, 1976b) indicate a very shallow surficial fill within this sink and no disturbance of underlying beds, implying a surface, rather than subsurface, origin. Recent resistivity surveys in the site area (Elliot, 1977) showed an anomaly in Section 17, T 22 S, R 31 E, within control zone II. It resembles the pattern over a known sink, a so-called breccia pipe, but drilling showed a normal subsurface structure without breccia, and the geophysical anomaly has been accounted for by low-resistivity rock in the Dewey Lake Red Beds. The process of salt dissolution is discussed in Section 7.4.4.

7.3.4 Site Stratigraphy and Lithology

This section provides stratigraphic (chronologic sequence, age, depth, thickness, and extent) and lithologic (rock type) descriptions of the total rock column at the site. More detail is given in the Geological Characterization Report (Powers et al., 1978, pp. 4-9ff). The site geologic column, Figure 7-14, indicates the major rock units beneath the site. Table 7-1 provides similar information in tabular form. The systems not discussed in the text are not present at the site because they were not deposited or have been eroded away.

The rock column at the site consists of a Precambrian crystalline basement 1400 to 1000 million years old, mostly metasediments and igneous rocks; carbonates of Ordovician to Mississippian age deposited in shallow-water or shelf conditions; basinal sediments of Late Mississippian to mid-Permian age, mostly sandstone deposited after the Delaware basin had formed; Permian evaporites; and Late and post-Permian clastic rocks. The surface is covered by a thin persistent veneer of Holocene sand.

The total thickness of the rock column above the Precambrian basement at the site is about 18,000 feet. Of this, pre-Permian rocks make up about 5000 feet, Permian rocks over 12,000 feet, and post-Permian rocks less than 100 feet. The Permian system constitutes over two-thirds of the sedimentary pile, but the portion of interest for the WIPP is the upper 4000 feet of evaporite and evaporite-related rocks of the Ochoan Series of Late Permian age.
IADALUPI

Sources:

Anderson (1978); Anderson et al. (1972);
Brokaw et al. (1972); Foster (1974);
Griswold (1977); Keese (1978); Meyer (1966).

Lithologic symbols

- Sandstone
- Mudstone; siltstone;
- silty and sandy shale
- Shale
- Limestone
- Dolomite
- Cherty limestone and dolomite
- Shaly limestone
- Anhydrite (or gypsum)
- Interbedded anhydrite-calcite
- Halite (rock salt)
- Granite (rock salt)

Figure 7-14. Site geologic column.

7-30
<table>
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<tr>
<th>Era</th>
<th>System</th>
<th>Series</th>
<th>Formation</th>
<th>Million years before present</th>
<th>Approximate depth to lower contact at site center (ft)</th>
<th>Approximate thickness (ft)</th>
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<td></td>
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<td></td>
<td>Ellenburger Group</td>
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</tr>
<tr>
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<td>Precambrian</td>
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</tr>
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<td></td>
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<td></td>
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</tr>
</tbody>
</table>

*System not present at the site.*
Precambrian

Crystalline basement rocks near the site are believed to be granitic igneous rock or metamorphosed granites and rhyolites. The surface of the basement is about 17,900 to 18,200 feet deep. Radiometric ages are 1140 to 1350 million years (Powers et al., 1978, p. 4-12).

Pre-Permian rocks

Ordovician system. In the area of the site, the Paleozoic section begins with an estimated 1290 feet of Ordovician rocks beneath the center of the site (Foster, 1974). These rocks consist mostly of carbonates alternating with minor amounts of shale, sandstone, and conglomerate.

Silurian system. Lying above the Ordovician dolomites is carbonate rock of Silurian or Siluro-Devonian age. Near the site it is entirely light-coloured dolomite with appreciable chert, except for two prominent intervals of limestone (Foster, 1974). The basal contact is apparently disconformable in this area. The total thickness of Silurian or Siluro-Devonian carbonates is about 1140 feet (Foster, 1974). They thin westward relatively uniformly. The top of the Silurian is about 15,850 feet beneath the surface (Netherland, Sewell, 1974).

Devonian system. The Devonian system is represented by a distinctive unit of organic, pyritic black shale that unconformably overlies the Silurian carbonates. Beneath the center of the site, it is about 175 feet thick and thickens gradually southeastward (Foster, 1974).

Mississippian system. Rocks of the Mississippian system at the site include a series of limestones and overlying shale. The top of the Mississippian is about 15,150 feet below the surface (Netherland, Sewell, 1974). The carbonates are about 480 feet thick at the site, gradually thickening northward. The overlying black shale is about 175 feet thick.

Pennsylvanian system. The Pennsylvanian strata at the site are approximately 2200 feet thick (Foster, 1974). The section consists of alternating members of sandstone, shale, and limestone and rests unconformably on the underlying Mississippian shale. The Morrow, the Atoka, and the Strawn Formations, at the base of the Pennsylvanian sequence, are the major prospect horizons for gas production at and near the WIPP site.

Unlike most of the earlier Paleozoic strata, the Pennsylvanian strata and some of the Lower Permian strata in the Delaware basin show many changes in vertical lithology and many lateral facies changes along time-equivalent horizons.

Permian system

The Permian strata in the Delaware basin, as much as 13,000 feet thick, are the most complete Permian succession in North America. The Permian section at the site is about 12,800 feet thick; it comprises over two-thirds of the entire sedimentary column and is more than twice as thick as all earlier Paleozoic formations combined (about 5200 feet). Of this total, about 3500 feet of thick, relatively pure evaporites (mainly halite and anhydrite) are in the upper part of the sequence, where the repository is to be constructed (Powers et al., 1978, pp. 4-19ff).
The Lower Permian rocks are interbedded limestone, shale, dolomite, and sandstones. During the Late Permian, the Capitan reef and the overlying massive evaporites were deposited. These evaporites consist of, in ascending order, the Castile, the Salado, and the Rustler Formations, which are overlain by the clastics of the Dewey Lake Red Beds. The four formations at the site have a total thickness of about 4000 feet, of which about 3500 feet are evaporites—largely anhydrite and halite, with some fine-grained clastics and evaporitic salts, including carbonates and potassium and magnesium minerals. The Castile and the Rustler are richer in anhydrite and carbonate rock than is the Salado, and they form barriers that over geologic time have retarded the movement of groundwater into the Salado Formation.

Castile Formation. The Castile rests in apparent conformity on underlying sandstones and limestones. At the site its top is about 2800 feet deep, and it is about 1300 feet thick. It consists mainly of massive beds of laminated calcite-anhydrite and halite. In the basin, the Castile has several massive anhydrite members separated by moderately thick salt beds merging to the north into a wedge of anhydrite that thins toward the Capitan reef.

Salado Formation. The principal salt formation of the area, the Salado lies with probable unconformity on the Castile. At the center of the site, its top is 860 feet deep, and its thickness is 1975 feet. It is divided informally into three main members. The individual beds are very persistent and are the basis of a numbering system used by mining companies. The three members are an unnamed lower, the McNutt Potash Zone, and an unnamed upper. The three members are similar except that the McNutt Potash Zone is locally rich in potassium- and magnesium-bearing minerals and supports extensive potash mining to the west and north of the site. The upper member contains relatively larger amounts of clay minerals and sulfate minerals, including anhydrite and polyhalite (Powers et al., 1978, pp. 4-29ff).

The lower member of the Salado Formation is the proposed location of the WIPP repository. Rock core from a drill hole at the center of the site shows the purest and thickest halite beds to be in this lower member. The lower member consists primarily of halite, though interbeds of anhydrite and polyhalite are fairly common. Thin zones with a clay mineral content of up to a few percent are present in the lower member as well as in the rest of the Salado. Many of these zones are associated with anhydrite or polyhalite beds. A significant marker bed in the lower member is a 22-foot seam of anhydrite called the Cowden anhydrite. Within the lower member, the halite below the Cowden is the purest and most uniform, as inferred from drilling logs and the core taken from a drill hole at the center of the site (ERDA-9). Next in quality is a halite zone above the Cowden. The proposed mine level for the WIPP is about 2150 feet below the surface.

During the drilling of two holes near the site (ABC-7 and ABC-8) and occasionally in potash mines, pockets of nitrogen-rich gas have been encountered in the evaporite sequence. Lambert (1978) suggests that this gas was originally dissolved in seawater trapped as fluid inclusions. The evaporites underwent some postdepositional recrystallization about 204 million years ago; during this process some fluid inclusions coalesced, forming pockets of brine and air. The free oxygen is readily scavenged by reducing chemical species, leaving accumulations of nitrogen-enriched gas.

Rustler Formation. Outcrops of the Rustler in Nash Draw are often disrupted near the surface by the solution of salt and gypsum to form a jumbled
mass of gypsum with some dolomite, sandstone, and clays. Eastward, at greater depths, the gypsum in the Rustler gives way to the original anhydrite and minor polyhalite, and the sandstone and claystone give way to sandy and clayey salt. At the center of the site, where its top is 550 feet deep and the formation is 310 feet thick, the Rustler consists primarily of thick seams of anhydrite (up to 50 feet thick) and siltstones containing halite near the base. It contains two dolomite beds, the Culebra and the Magenta, 720 and 610 feet deep, respectively. Each is about 25 feet thick. The Culebra contains water of varying quality and quantity (see Section 7.4) (Powers et al., 1978, pp. 4-39ff). (The Rustler Formation might possibly contain vertebrate fossils in this area. If significant vertebrate fossils are found in the Rustler or in other formations during construction, paleontologists from State or regional institutions will be promptly invited for salvage operations.)

Dewey Lake Red Beds. Resting unconformably on the Rustler Formation, the Dewey Lake Red Beds are the uppermost of the Late Permian and Paleozoic rocks in the Delaware basin. They are reddish-orange to reddish-brown siltstones and fine-grained sandstones. Some beds are structureless, others are horizontally laminated or cross-laminated. According to Vine (1963), they represent the beginning of a continuous deposition of detrital sediment after the long period of evaporite deposition in the Delaware basin and in the adjacent shelf areas of southeastern New Mexico. At the site, they are 63 feet deep and 490 feet thick.

Post-Permian rocks

Triassic system. The Santa Rosa Sandstone of Late Triassic age rests unconformably with sharp lithologic contact on the Dewey Lake Red Beds. This unconformity indicates a break in deposition between Permian and Late Triassic time, perhaps longer than any previous in the region since Mississippian time or even earlier. At the site the Santa Rosa Sandstone is a 9-foot-thick erosional wedge that pinches out just to the west of the center of the site. It is mostly cross-stratified, medium- to coarse-grained, gray to yellow-brown sandstone, but it includes conglomerate and reddish-brown mudstone (Powers et al., 1978, pp. 4-44ff).

Quaternary system. The Gatuna Formation of Pleistocene age forms a thin blanket, locally absent, up to 30 feet thick. In spite of its nearness to the surface, however, the Gatuna crops out only rarely, being mostly obscured by a thin but persistent veneer of caliche and surficial sand. The nearest mapped outcrops occur along the west-facing slope of Livingston Ridge at the edge of Nash Draw, about 4 miles northwest of the center of the site (Figure 7-15). Though the Gatuna is mainly a fine-grained, reddish or brownish friable sandstone, conglomerate lenses and blankets are common regionally. Gatuna time, which occurred about 600,000 years ago, was the most humid Pleistocene stage in southeastern New Mexico (Bachman, 1974 and in preparation; Powers et al., 1978, pp. 4-47ff).

Beneath an obscuring cover of wind-blown sand, most of the site is covered by a hard caliche (a near-surface layer of calcium carbonate) called the Mescalero caliche. It is 3 to 5 feet thick, light gray to white, and sandy and is said to be the remnant of an extensive soil profile. It began forming about 600,000 years ago through successive cycles of solution and reprecipitation of soil carbonates during the dry period after the moist climate of Gatuna time.
Holocene deposits near the site include wind-blown sand, alluvium, and 
playa deposits (Figure 7-15). The main deposit is the wind-blown sand, 
locally known as the Mescalero sand (Vine, 1963), that covers nearly all of 
the site, occurring either as a sheet deposit resting on caliche or as con-
spicuous dune fields. The sheets are probably no more than 10 to 15 feet 
thick on the average; the sand dunes may be as high as 100 feet. At many 
places the sand consists of a compacted, slightly clayey moderate-brown sand 
that is up to 1.5 feet thick and is overlain by loose, light-brown to light-
yellowish-gray sand. The dunes appear to be relatively inactive at present, 
partly stabilized by a sparse plant cover. The widespread deposits of wind-
blown sand are indicative of a large source of fine sand as well as of the 
extreme fluctuations of climate during Pleistocene time. During humid inter-
vals in Pleistocene time, the sand was eroded from nearby outcrops of the 
Ogallala Formation, and during arid intervals the wind has moved this sand 
across the Mescalero plain (Pucman, 1974).

Description of the emplacement horizon

The Geological Characterization Report (Powers et al., 1978), particularly 
Chapters 7 and 9, details studies of horizons at depths of about 2100 and 2700 
feet and related rocks in the Salado Formation. At the time two levels were 
planned for the WIPP, the lower one for the demonstration of spent-fuel dis-
posal, which has since been deleted from the WIPP mission. A horizon at a 
depth of about 2150 feet has been selected for the WIPP TRU-waste repository. 
Thus the studies at 2100 feet remain applicable. They include studies of the 
mineral composition, chemical and thermophysical properties, deformation, 
volatile-matter content, and fluid inclusions of the beds.

In its physical properties and mechanical behavior, rock salt differs from 
other geologic materials. It shows nonlinear inelastic response under practi-
cally all loading conditions. It behaves in a ductile fashion even at tempera-
tures and pressures often encountered in mining. It can undergo large strains 
before failure, and openings even at very shallow depths have completely closed 
over long periods (Baar, 1977). It is therefore important to distinguish salt 
from other rocks, particularly in analyzing deformations.

The rock salt of southeastern New Mexico has been studied through petrog-
raphy, which gives indirect information on physical and mechanical properties, 
through direct measurements of physical properties, and through direct measure-
ments of thermal-mechanical properties.

The basic mineral of the emplacement horizon is halite. Also present are 
anhydrite, polyhalite, quartz, and a suite of clay minerals (illite, chlorite, 
talc, serpentine, and expandable clays). Halite beds within the emplacement 
horizon are about 97% halite. Most of the remainder is anhydrite (Bodine and 

The grain size of all salt studied varies, in order of decreasing abun-
dance, from coarse (larger than 0.45 inch) to medium (0.05 to 0.45 inch) and 
fine-grained (smaller than 0.05 inch). The grain geometry of many coarse 
samples suggests some secondary recrystallization (Bodine and MacMillan, 1978).

Grain boundaries are moderately tight; halite grains touch locally, with 
few mineral constituents in the interstices. Individual grains show no elonga-
tion or preferred orientation.
Figure 7-15. Surficial geology map.
Powdered samples were heated in nitrogen and their weight loss measured. The loss includes water loss, gas loss, and loss from decomposition. The median weight loss was 0.36%, but one sample of polyhalite (theoretically 6 weight percent water) from below the proposed emplacement levels had a 5.4% weight loss (Powers et al., 1978, pp. 7-32ff and Table 7.12). Roedder and Belkin's (1978) samples showed an average of 0.36 weight percent fluid throughout the evaporites. The range of fluid content was from about 0.1 to 1.7 weight percent, consistent with results obtained by static heating and thermogravimetric analysis. Roedder and Belkin (1978) also indicate that the fluids are not simply sodium and potassium chloride solutions, but include other ions, such as magnesium. The amount of gas in the fluid inclusions is generally very low, implying that the inclusion would probably move up a thermal gradient toward a heat source. The inclusions seem not to have migrated significantly since they were formed during Permian time.

The physical properties measured include density, moisture content, porosity, air permeability, electrical resistivity, ultrasonic velocity, and thermal conductivity. Mechanical properties measured include uniaxial compressive strength, unconfined tensile strength, stress-strain behavior and ultimate stress in quasistatic triaxial compression, elastic moduli, principal strain ratios, yield stress (elastic limit), and creep rates. Other tests addressed the effects of specimen preparation on the results obtained in the laboratory. Representative mechanical properties are listed in Table 7-2.

Salt from the site can undergo transient and steady-state creep. Both are being considered in design calculations, with steady-state creep being particularly important at high temperatures. Preliminary steady-state creep rates are in the range of $10^{-10}$ to $10^{-7}$ per second. Transient creep depends on pressure, principal stress difference, and temperature. The test results indicate that these three are interdependent. Of these three, temperature appears to have the most dramatic effect on the creep rate.

7.3.5 Site Structure and Tectonics

Rock structures record past rock deformations. This record allows the reconstruction of the tectonic history (large-scale events involving the earth's crust) of the site and the region and the evaluation of the general stability. This section summarizes information on tectonic and nontectonic mechanisms, deep structures, salt deformation, shallow structures, and man-induced subsidence structures. More detailed descriptions are given elsewhere (Powers et al., 1978, Section 4.4).

Tectonic and nontectonic mechanisms at the site

In the development of the Delaware basin preexisting rocks were deformed by the weight of rapidly deposited sediments and by tectonic stress from within the crust. The presence of thick salt beds strongly affects the deformations. The deformation of thick salt is plastic, very different from the deformation of most other geologic materials under similar conditions. Therefore, when tectonic forces act on a structure with a thick salt bed sandwiched between two layers of brittle rock, there need be no similarity between the deformations of the upper and the lower rock layers. Differences in deformation above
Table 7-2. Properties of Salt at the WIPP Site

<table>
<thead>
<tr>
<th>Property</th>
<th>Average value (range)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>PHYSICAL PROPERTIES</strong></td>
<td></td>
</tr>
<tr>
<td>Density (g/cm³)</td>
<td>2.18</td>
</tr>
<tr>
<td>Porosity (%)</td>
<td>0.5 (0.1-0.8)</td>
</tr>
<tr>
<td>Moisture loss (% by weight to 300°C)</td>
<td>0.4 (0-1.0)</td>
</tr>
<tr>
<td>Resistivity (ohm-m)</td>
<td>58,100 (4900-230,000)</td>
</tr>
<tr>
<td>Air permeability (darcys)</td>
<td>10⁻⁷</td>
</tr>
<tr>
<td>P-wave velocity (km/sec)</td>
<td>4.5 (4.42-4.62)</td>
</tr>
<tr>
<td>Thermal conductivity (W/m-K)</td>
<td>5.75</td>
</tr>
<tr>
<td><strong>MECHANICAL PROPERTIES</strong></td>
<td></td>
</tr>
<tr>
<td>Quasistatic properties at 23°C</td>
<td></td>
</tr>
<tr>
<td>Unconfined strength (psi)</td>
<td>2450-3300</td>
</tr>
<tr>
<td>Secant modulus (psi)</td>
<td>2 x 10⁶</td>
</tr>
<tr>
<td>Principal strain (Poisson's) ratio</td>
<td>0.25-0.35</td>
</tr>
<tr>
<td>Strain at failure (%) for a</td>
<td>2.5-6.0</td>
</tr>
<tr>
<td>confining pressure σ₃ of</td>
<td></td>
</tr>
<tr>
<td>0 psi</td>
<td>17-20</td>
</tr>
<tr>
<td>500 psi</td>
<td>20</td>
</tr>
<tr>
<td>3000 psi</td>
<td></td>
</tr>
<tr>
<td>Tensile strength (psi)</td>
<td>220</td>
</tr>
<tr>
<td>Initial yield stress (σ₁ - σ₃)(psi)</td>
<td>100</td>
</tr>
<tr>
<td>Preliminary creep properties</td>
<td></td>
</tr>
<tr>
<td>Steady-state creep rate (sec⁻¹):</td>
<td></td>
</tr>
<tr>
<td>At 23°C and σ₁ - σ₃ = 1000 psi</td>
<td>10⁻¹⁰</td>
</tr>
<tr>
<td>At 130°C and σ₁ - σ₃ = 2000 psi</td>
<td>10⁻⁷</td>
</tr>
</tbody>
</table>

aData from Powers et al. (1978, pp. 1-34ff).

and below a salt layer can also result from the collapse and deformation of rock units overlying zones of salt dissolution.

Clearly, then, structural features in the rocks that occur in the area are related to the position of these rocks in the geologic column. Accordingly, the following description of geologic structure at the site is organized into separate discussions of structures below the salt, the salt beds, and structures above the salt; also discussed is subsidence in the Potash Mining District close to the site to the north and west (Powers et al., 1978, pp. 4-54ff).

Deep structures

The Middle and Early Permian rocks beneath the salt beds slope east-southeast at about 50 feet per mile. The Paleozoic rocks beneath the Permian
slope in the same direction but more steeply, at about 100 to 150 feet per mile. The nearest substantial fault is a north-trending fault about 15 to 20 miles east and southeast of the site, described by Foster (1974) and referred to as the "Bell Lake fault." It has a length of about 15 miles and a displacement of about 500 feet. Foster's analysis of borehole data indicates that Upper Permian strata are not offset by the fault, but the deeper Permian strata are distorted near the fault (Powers et al., 1978, pp. 4-56ff).

Contour maps based on seismic-reflection data from the Paleozoic strata below the salt show small faults running generally north-northeast and small, shallow domes and saddles several miles apart and several hundred feet from crest to trough (Griswold, 1977; Powers et al., 1978).

Figures 7-16 and 7-17 (Griswold, 1977) show general southwest-northeast and northwest-southeast sections, respectively, across the site. Faults arising in the basement rocks cut through the Pennsylvanian strata and fade out in the Permian. Faults indicated in the lower portion of the Castile are believed to be depositional-growth faults or due to massive salt flow. They are not found in the Delaware Mountain Group. There is much less warping in the Delaware Mountain Group, and it is apparently unrelated to the deeper trends. The Delaware Mountain Group locally forms a northwest-trending saddle, with about 100 feet of structural relief, near the center of the site.

Structural differences between Delaware and pre-Permian strata suggest different origins and two periods of faulting. Below the Pennsylvanian all strata are deformed together, the intensity increasing with depth. Tectonic deformation apparently occurred in Late Pennsylvanian or Early Permian time and established the local structure of all pre-Permian rocks. Faults arising in the basement rocks cut into, but not through, the Pennsylvanian strata (Powers et al., 1978, p. 4-59).

Salt deformation in the Castile and Salado Formations

In the northern Delaware basin, a structural feature common to all levels of the evaporite section is the uniformity in the direction and the slope of the gentle, southeastward dip (Figure 7-17) (Jones, 1973). Superimposed on the regional dip pattern are localized salt-flow structures; some may be Permian in age, others appear related to Delaware basin tilting of mid-Tertiary age (Powers et al., 1978, pp. 4-60ff).

The greatest deformation in the evaporite sequence at or near the site seems to be related to a deformation belt inside the Capitan reef front. This belt is irregular in geometry but is generally about 5 miles in width, and it is reflected in the folding, particularly in the Castile Formation, of the interbedded halite and anhydrite. The belt of deformation sometimes includes salt-flow structures from the Castile (Anderson, 1978; Anderson and Powers, 1978). Some of this structure seems to have been formed when regional tilting caused plastic flow of salt against the Capitan reef. Data from the site area indicate only that tilting occurred after Late Triassic time and before late Miocene time. Other salt structures do not appear to involve overlying Permian and post-Permian rocks, implying that in those instances deformation may have occurred at about the same time as deposition (Powers et al., 1978, pp. 4-61ff). About 5 miles northeast of the center of the WIPP site is an anticlinal or domelike structure with a core of mobilized Castile salt within the belt of salt deformation flanking the Capitan reef. An anticlinal...
Figure 7-16. Site geologic section A-A'.
Figure 7-17. Site geologic section B-B'.
A ridge-and-saddle configuration trending northwest, with a crest-to-trough separation of 2 to 3 miles and a total structural relief of up to 400 feet, is indicated by the contours of the top surface of the Castile Formation as determined from seismic-reflection data.

The structure contours presented in the Geological Characterization Report (Powers et al., 1978, Figure 4.4-6) also indicated an inferred fault with a displacement of about 300 feet at the edge of control zone II. Since that time about 77 line-miles of additional seismic data (Bell and Murphy, 1979) have been obtained, and WIPP-12 (see Figure 7-23) has been drilled. The borehole data confirm an elevation change of about 130 feet between ERDA-9 and WIPP-12 on the top of the Castile Formation. The inference is that there is an anticlinal structure on the top of the Castile. In their analysis of seismic-reflection data from ERDA-9 and WIPP-12, Bell and Murphy (1979) point out that the apparently continuous reflecting layers from the top of the Castile are not consistent with the depth of the top of the Castile and the seismic velocities measured in ERDA-9 and WIPP-12. This may be explained by a relatively tight folding or a discontinuity in the upper Castile. Boreholes indicate no evidence of this structure at the top of the Salado. Four boreholes (WIPP 18, 19, 21, 22) were previously drilled between ERDA-9 and WIPP-12 to determine whether the previously inferred faulting extended upward through the Salado and into or through the Rustler. No evidence of a fault was obtained from these holes, and the small differences in stratigraphic thicknesses are well within the normal range for the area. The detailed north-south and northwest-southeast cross sections through the site shown in Figures 7-18 and 7-19 are based on the latest available (November 1979) borehole and seismic reflection data.

The seismic reflection data available (Powers et al., 1978; Bell and Murphy, 1979) all confirm the existence of an area in the northern part of the site with significant differences in the seismic character of the Castile and the Salado. This area has been called the "disturbed zone." The salient features of this area (Figure 7-18) are an anticlinal structure at its southern margin, interruptions and discontinuities in the seismic returns from the lower evaporites, thinning and thickening of evaporite beds, and seismic reflections from the upper Salado that are extremely difficult to interpret. Preliminary examination of cores from boreholes WIPP 11, 12, and 13 confirms thinning and thickening of evaporite beds in the Castile and the lower Salado. The principal hypotheses of the origin of the disturbed zone are dissolution, mechanical halite flow, and deposition. None of these is preferred at this time, and a combination of processes may have occurred. The core does not contain residues from regional deep dissolution, and it does not indicate a massive mechanical flow of halite. The deformation of sediment before lithification accounts for some, but not all, features. Shallow-borehole data do not indicate anomalous geologic conditions in the upper Salado except that marker bed 124 appears low in an industry potash hole 2 miles north of ERDA-9. Examination of core and other data is continuing to provide additional assessment of the disturbed zone.

Additional seismic-reflection data (Bell and Murphy, 1979) have made it apparent that the fault trend on the Castile inferred earlier (Powers et al., 1978, Figure 4.4-6) is not correct. The fault or fold near WIPP-12 and to the
Figure 7-18. Geologic section through the WIPP site: north-south.
Figure 7-19. Geologic section through the WIPP site: northwest-southeast
northwest is arcuate and bounds the disturbed zone. The evidence near the southeast edge of the site is part of an old fault or discontinuity, trending northeast, not northwest, in and below the lower evaporites. The inference of a northwest-trending fault through the center of the site, though reasonable from the data available in 1978, is not supported by the additional data.

Anderson (1978) has attributed some localized depressions within the evaporite units to "deep dissolution." In the central part of the basin, to the south of the site, these "deep-seated sinks" may not show at the surface and are not clearly related to the shallower dissolution features described below. These midbasin "deep sinks" may not be of recent origin. If they are, they may well be related to other collapse features in the Delaware basin region as different stages of a general process of erosion (Anderson, 1978, pp. 58-59). Bachman (in preparation), however, attributes these latter exposed features in the Delaware basin to processes other than deep dissolution (Section 7.4.4).

Two depressions in the Salado occur near the site. One, identified by Anderson (1978, Figure 7) as a possible "deep sink," is nearly 5 miles east-southeast of the center of the site and is based on one borehole. The isopach of the infra-Cowden salt exhibits severe thinning or absence at this borehole. Neither Castile nor Salado isopachs indicate any similar features. The top of marker bed 124 is a low at this borehole (Anderson, 1978). A second depression is centered about 2 miles north of the center of the site and is also based on a single borehole. This feature appears not to be a sink or breccia pipe, as horizons other than marker bed 124 are not affected and there is no resistivity anomaly. There is no basis for postulating a northwest-trending fault or dissolution zone on the basis of these features. For site structures see the Geological Characterization Report (Powers et al., 1978).

The interception of a brine reservoir in ERDA-6 at a now-abandoned site (Section 2.2.3) has caused concern over the possible existence of such reservoirs at the present site and the consequences to a repository. The occurrences of brine reservoirs have previously been summarized (Griswold, 1977; Powers et al., 1978). The nearest is immediately southwest of the site at the Hudson-Belco well. The next closest is ERDA-6, about 2 miles northeast of the outer site boundary. Five wells, present in two clusters about 10 to 12 miles east of the site, are also known to have produced brine. All of these occurrences, except for the Hudson-Belco well, are within a general deformation belt inside the Capitan reef. The Hudson-Belco well is on an anticlinal structure about 3 miles southwest of the center of the site. All of the brine appears to come from the Castile Formation, and it is associated with the middle, or possibly upper, anhydrite of the Castile. However, the Castile has been penetrated many times without producing brine, and WIPP-11 in particular penetrated through an anticlinal structure in the Castile without detecting any brine or fluids. With this background, the broad anticlinal structure in the Castile at the northern edge of control zone II is the closest area to the site that might be suspected of containing a brine reservoir. ERDA-9 (to the south), WIPP-12 (on the crest of the structure), and WIPP-13 (immediately northwest of the structure) have penetrated into the upper Castile anhydrite (WIPP-13 to the base of the Castile) without revealing any brine reservoir.

The repository level (about 2150 feet) at ERDA-9 is nearly 700 feet above the upper Castile anhydrite and perhaps 1300 feet or more above the middle anhydrite of the Castile. Since the mining will follow stratigraphic horizons,
at least several hundred feet of evaporites will be between the repository in
the Salado Formation and the uppermost beds presumed to have produced brine.
Because of the 700-foot layer of evaporites between the repository level and
the Castile Formation; a deep Castile brine pocket would pose no hazard to the
repository even if one should be present in the Castile--an unlikely probabil-
ity for an area of gentle structure.

In addition, the very existence of brine reservoirs, such as at ERDA-6,
and the time that has elapsed since fluid movement (at least 500,000 years ago,
Powers et al., 1978, p. 7-99) give reasonable assurance that such reservoirs
are not connected either to aquifers above the Salado or to the surface.

In summary, the Salado Formation has a relatively uniform easterly dip of
about 80 to 100 feet per mile across the site, and there is little evidence of
any significant structural anomalies (Figures 7-18 and 7-19). No plastic
deforation or buckling associated with salt flow seems to have occurred in
the Salado as has been inferred for the lower levels of the Castile. Artesian
brine reservoirs are sometimes associated with much-thickened salt sections
and salt-flow structures in the Castile. The apparently thickened section of
Castile within the site is mainly at the northern edge of control zone II.
The effects appear to be much less than at ERDA-6, where the buckling was so
severe as to make mining in a single bed nearly impossible.

Shallow structures

"Shallow" is here defined to include all depths down through the Rustler
Formation, or to a depth of about 850 feet beneath the center of the site
(Powers et al., 1978, pp. 4-73ff).

At the site, the surface sand makes it hard to observe the surface geologic
structure. Rocks above the Salado Formation have been weathered and sometimes
have secondary structures resulting from surficial dissolution and subsidence
(see also Section 7.4). Shallow structures near the site therefore have great-
er irregularity and complexity than do deeper rocks. In nearby Nash Draw the
original structures are masked by widespread slumping from salt dissolution.
This surface jumbling is in Nash Draw, and not between Livingston Ridge and
the site. Livingston Ridge, 4 miles northwest of the site, marks the edge of
Nash Draw. The rocks exposed here are strongly jointed, cavernous, and lo-
cally brecciated; stratification is generally obliterated (Jones, 1973).

The Rustler Formation in the southwestern part of the site has a dip of
about 80 feet per mile to the southeast. Eastward thickening of the Rustler
is related to the increasing amount of halite preserved. Subsurface data show
that the dissolution of 100 to 200 feet of salt has modified the surface and
shallow subsurface structure, but has not been accompanied by highly irregular
subsidence structures in the overlying strata at the site.

The top of the Dewey Lake Red Beds does not slope eastward as do all lower
Delaware basin horizons; it slopes generally northeastward (Jones, 1973).

No surface faults have been mapped within 5 miles of the center of the
site. The faults that have been mapped in the area are more distant and are
plainly related to collapse features rather than to tectonic origins. On the
basis of aerial photographs and limited field work, Griswold (1977) suggested
a fault on the west edge of Livingston Ridge. Since then, reexamination in
the field has led him to change his mind (personal communication, February 20, 1978). Recent mapping by Bachman (in preparation) confirms the lack of surface faulting at this location or elsewhere within 5 miles of the center of the site.

Kelley (1971) suggests two faults that he calls the Barrera and the Carlsbad faults at the foot of the Guadalupe Mountains west of the Pecos River. Others (e.g., P. T. Hayes, 1964, personal communication cited by Kelley) do not believe a fault is present. Reinvestigation (Hayes and Bachman, 1979) has revealed that stratigraphic relationships are normal and that these suggested faults do not exist.

**Man-induced subsidence features**

In the Carlsbad mining district (BLM, 1975), there has been subsidence during and after underground mining. Areas where subsidence effects have occurred (14 square miles) or are expected (40 square miles) are shown in Figure 7-20. These areas are north, northwest, and west of the site at distances from 3.5 to 26 miles. The maximum subsidence observed is about two-thirds of the height of the ore zone mined. Current ore zones are 4 to 8 feet thick; maximum subsidences are 2 feet 8 inches to 5 feet 4 inches.

![Figure 7-20. Generalized map of the Carlsbad mining district showing likely subsidence areas and expected future subsidence areas.](image-url)
7.3.6 Seismology

The purpose of the seismic studies is to build a basis from which to predict the ground motions that the WIPP repository might be subjected to both in the near and in the distant future. The concern about seismic effects in the near future, during the operational period, pertains mainly to the design requirements for surface and underground structures to withstand levels of ground motion much greater than those expected during this period. The concern about effects occurring over the long term, after the repository has been decommissioned and sealed, pertains more to relative motions (faulting) within the repository and possible effects on the integrity of the salt beds and/or shaft seals.

In this discussion, all intensities are based on the modified Mercalli intensity scale (Wood and Neuman, 1931). Most of the magnitudes were determined by the New Mexico Institute of Mining and Technology or described in the Geological Characterization Report (Powers et al., 1978, pp. 5-10ff).

Seismic history

Seismic data are presented here in two time frames, before and after the time when seismograph data for the region became available.

The earthquake record in southern New Mexico dates back only to 1923, and seismic instruments have been in place in the State only since 1961. Sanford and Toppozada (1974) have examined various records to determine the seismic history of the area within 180 miles of the site. Their results for the period before 1961 are given in Table 7-3. With the exception of the weak shock in 1926 at Hope, New Mexico, and the shocks in 1936 and 1949 felt at Carlsbad, all known shocks before 1961 occurred to the west and southwest of the site and more than 100 miles away.

Since 1961, instrumental coverage has become comprehensive enough to locate most of the moderately strong earthquakes (local magnitude >3.5) in the region. Instrumentally determined shocks that occurred within 180 miles of the site since 1961 are listed in Table 7-4 and shown in Figure 7-21. Their distribution may be biased by the fact that seismic stations were more numerous and were in operation for longer periods north and west of the site.

Except for the activity southeast of the site, the distribution of epicenters since 1961 differs little from that of shocks before that time. There are two clusters, one associated with the Rio Grande Rift on the Texas-Chihuahua border and another associated with the Central Basin platform in Texas near the southeastern corner of New Mexico. This latter activity was not reported before 1964. It is not clear from the record whether earthquakes were occurring in the Central Basin platform before 1964, although local historical societies and newspapers tend to confirm their absence before that time.

A station operated for 10 months at Fort Stockton, Texas, indicated many small shocks from the Central Basin platform. Activity was observed at the
Table 7-3. Reports of Felt Earthquakes Within 180 Miles of the WIPP Site Before 1961

<table>
<thead>
<tr>
<th>Date</th>
<th>Time (GMT)</th>
<th>Location of maximum reported intensity</th>
<th>Distance (km) and direction from site</th>
<th>Maximum reported intensity</th>
<th>References</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1923 Mar 7</td>
<td>04:03</td>
<td>El Paso, Tex.</td>
<td>260, S75W</td>
<td>V</td>
<td>1-3</td>
<td>Felt in Sierra Blanca (166 km to SE), Columbus (130 km to W), Alamogordo (135 km to N). Newspaper accounts suggest epicenter in northern Chihuahua.</td>
</tr>
<tr>
<td>1926 July 7</td>
<td>22:00</td>
<td>Hope and Lake Arthur, N.M.</td>
<td>90, N54W</td>
<td>III</td>
<td>4</td>
<td>Earth sounds heard in NE direction at Hope; windows rattled at Lake Arthur.</td>
</tr>
<tr>
<td>1930 Oct 4</td>
<td>03:25</td>
<td>Duran, N.M.</td>
<td>280, N32W</td>
<td>(IV)</td>
<td>5</td>
<td>Moderate shock felt by many. Rolling motion, rumbling sound, rattled windows. No damage.</td>
</tr>
<tr>
<td>1931 Aug 16</td>
<td>11:40</td>
<td>Valentine, Tex.</td>
<td>210, S20W</td>
<td>VIII</td>
<td>5-7</td>
<td>Strong damaging earthquake. Felt over 1,250,000 km². See text.</td>
</tr>
<tr>
<td>1931 Aug 19</td>
<td>01:36</td>
<td>Valentine, Tex.</td>
<td>210, S20W</td>
<td>(V)</td>
<td>5</td>
<td>Strong aftershock.</td>
</tr>
<tr>
<td>1931 Nov 3</td>
<td>14:50</td>
<td>Valentine, Tex.</td>
<td>210, S20W</td>
<td>(V)</td>
<td>5</td>
<td>Strong aftershock of August 16, 1931, earthquake.</td>
</tr>
<tr>
<td>1935 Dec 20</td>
<td>05:10</td>
<td>Clovis, N.M.</td>
<td>230, N13E</td>
<td>III-IV</td>
<td>8</td>
<td>Two shocks. Tile wall in creamery cracked.</td>
</tr>
<tr>
<td>1936 Jan 8</td>
<td>06:46</td>
<td>Carlsbad, N.M.</td>
<td>40, N89W</td>
<td>(IV)</td>
<td>3, 5</td>
<td>Newspaper account indicates this event was probably centered near Ruidoso, N.M.</td>
</tr>
<tr>
<td>1936 Aug 8</td>
<td>01:40</td>
<td>El Paso, Tex.</td>
<td>260, S75W</td>
<td>(III)</td>
<td>3, 5</td>
<td>Weak shock not felt elsewhere.</td>
</tr>
<tr>
<td>Date</td>
<td>Time</td>
<td>Location of maximum reported intensity</td>
<td>Distance (km) and direction from site</td>
<td>Maximum reported intensity</td>
<td>References&lt;sup&gt;b&lt;/sup&gt;</td>
<td>Remarks</td>
</tr>
<tr>
<td>------------</td>
<td>--------</td>
<td>----------------------------------------</td>
<td>---------------------------------------</td>
<td>--------------------------</td>
<td>-------------------------</td>
<td>-------------------------------------------------------------</td>
</tr>
<tr>
<td>1937 Mar 31</td>
<td>22:45</td>
<td>El Paso, Tex.</td>
<td>260, S75W</td>
<td>(IV)</td>
<td>3,5</td>
<td>Felt by many.</td>
</tr>
<tr>
<td>1937 Sept 30</td>
<td>06:15</td>
<td>Ft. Stanton, N.M.</td>
<td>200, N53W</td>
<td>(V)</td>
<td>5</td>
<td>Awakened many.</td>
</tr>
<tr>
<td>1943 Dec 27</td>
<td>04:00</td>
<td>Tularosa, N.M.</td>
<td>220, N70W</td>
<td>IV</td>
<td>9</td>
<td>Rattled windows.</td>
</tr>
<tr>
<td>1949 Feb 2</td>
<td>23:00</td>
<td>Carlsbad, N.M.</td>
<td>40, N89W</td>
<td>(IV)</td>
<td>5,9</td>
<td>Two distinct shocks felt by several, and a few frightened. Windows, doors, dishes rattled.</td>
</tr>
<tr>
<td>1949 May 23</td>
<td>07:22</td>
<td>East Vaughn, N.M.</td>
<td>280, N28W</td>
<td>VI</td>
<td>5,9</td>
<td>Felt area 33-km strip connecting East Vaughn and Pastura. At East Vaughn few things fell from shelves, loose objects rattled.</td>
</tr>
<tr>
<td>1955 Jan 27</td>
<td>00:37</td>
<td>Valentine, Tex.</td>
<td>210, S20W</td>
<td>IV</td>
<td>5,9</td>
<td>Felt by many. Houses shaken.</td>
</tr>
</tbody>
</table>

<sup>a</sup>Based on the modified Mercalli intensity scale of 1931. Intensities given in parentheses were assigned by the authors.

<sup>b</sup>The numbers in this column are for the references listed below.
3. Newspaper account.
4. S.A. Northrop, personal communication.
5. U.S. Earthquakes (NOAA and USGS, published annually).
9. Abstracts of Earthquake Reports for the Pacific Coast and Western Mountain Region (NOAA).
<table>
<thead>
<tr>
<th>Date</th>
<th>Origin time</th>
<th>Location</th>
<th>Magnitude</th>
<th>Distance from CLNC (miles)</th>
</tr>
</thead>
<tbody>
<tr>
<td>(yr/mo/day)</td>
<td></td>
<td>Lat. N</td>
<td>Long. W</td>
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Table 7-4. Instrumentally Located Earthquakes That Have Occurred Within 180 Miles of the WIPP Site Since 1961a
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Table 7-4. Instrumentally Located Earthquakes That Have Occurred Within 180 Miles of the WIPP Site Since 1961a (continued)

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Table 7-4. Instrumentally Located Earthquakes That Have Occurred Within 180 Miles of the WIPP Site Since 1961

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Table 7-4. Instrumentally Located Earthquakes That Have Occurred Within 180 Miles of the WIPP Site Since 1961\textsuperscript{a} (continued)

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\textsuperscript{a}Data before 1974 from Sanford and Toppozada (1974); data since 1974 from A. R. Sanford (personal communication, 1979). Events with a magnitude of less than 1.0 not included. Events not recorded at station CLN also not included.

\textsuperscript{b}Magnitudes revised from those published in the draft EIS.

\textsuperscript{c}Station CLN, 4 miles northeast of the center of the WIPP site, has been operated for the DOE by the New Mexico Institute of Mining and Technology since 1972.

\textsuperscript{d}Tentative epicenters.

\textsuperscript{e}Events recorded while station CLN was not in operation by an array on the Central Basin platform operated for the DOE by the USGS since late 1975.

At the time the station opened on June 21, 1964, Shurbet (1969) suggested that this activity is related to the injection of water underground for oil recovery. The suggestion has merit in that the Central Basin platform is an old structure (Early Permian), with no surface indication of having been rejuvenated, and in that enormous quantities of water have been injected. In one of the oil fields, the Ward-Estes North operated by the Gulf Oil Corporation, the cumulative total of water injected up to 1970 was over 1 billion barrels. Accounting for 42% of the water injected in Ward and Winkler Counties, Texas, the quantity is three times the total injected in all the oil fields of southeastern New Mexico in the same period. The known hydrocarbon resources nearest the site are two gas wells approximately 3 miles to the southwest of the center of the site. Water injection has not been used in this region to stimulate gas production. The nearest oil fields in the Delaware basin, where secondary recovery might be attempted, are 7 miles from the site. Water-injection operations would be prohibited within the site during the period of administrative control. After the closing of the repository, seismicity induced by water injection would not produce enough ground displacement to jeopardize the repository.

The strongest earthquake on record within 180 miles of the site was the Valentine, Texas, earthquake of August 16, 1931 (event 4 in Table 7-3). Coffman and von Hake (1973) estimate it to have been of magnitude 6.4 (modified Mercalli intensity of VIII). The Valentine earthquake was 130 miles southe-
southwest of the site. Its modified Mercalli intensity at the site is estimated to have been V; this is believed to be the highest intensity felt at the site in this century.

In 1887, a major earthquake occurred in northeast Sonora, Mexico. Although about 335 miles west-southwest of the site, it is indicative of the size of earthquakes possible in the eastern portion of the Basin and Range province, west of the province containing the site. Sanford and Toppozada (1974) estimate its magnitude to have been 7.8, and Coffman and von Hake (1973) list it as VIII-IX in modified Mercalli intensity. It was felt over an area of 0.5 million square miles (as far as Santa Fe to the north and Mexico City to the south); fault displacements near the epicenter were as large as 26 feet (Aguilera, 1920).
Local observations

From April 1974 to October 1978, 420 events identifiable as local and regional earthquakes (within about 210 miles) were recorded by a station (CLN) 4 miles from the center of the site (see Appendix J). For 159 of the 420 events, the epicenters were identified and magnitudes determined (Table 7-4). Nine tentative locations were also determined. These seismic patterns are similar to those of the preinstrumental data.

Local earthquakes. Any seismic activity at or near the site is of great interest. Three events (July 26, 1972; November 28, 1974; and January 19, 1978) have been instrumentally recorded within 35 miles of the WIPP site. Seismic events become more numerous with distance.

The nearest event to the WIPP site occurred on January 19, 1978, about 10 miles northeast of station CLN. Its magnitude was 2.3, and the event does not appear to have been related to human activity.

The other two nearby events (July 26, 1972, and November 28, 1974) had magnitudes of 2.8 and 3.6, respectively, and both were about 25 miles to the northwest. At both times, rockfalls and ground cracking were reported at an active potash mine. To determine whether collapse at this mine was responsible for both events, an analysis was made of whether the two epicenters coincided. They were about 6 miles apart. Thus the two events cannot both have been caused by the mine. Moreover, the earthquake had too much energy to have been caused by the rockfall. In the absence of additional seismic data on these events, seismic risk at the site should be estimated on the assumption that both were natural (Caravella and Sanford, 1977).

Seismic risk

Maps of the position and intensity of recorded earthquakes are useful in evaluating the probability of an earthquake at a given site. To increase their usefulness, the historical data have been supplemented with field geologic data.

Several researchers have divided the United States into zones of earthquake risk. The standard estimate is that of Algermissen (1969). According to this estimate, the site is located in seismic risk zone 1, where only minor damage to structures is to be expected, corresponding to a modified Mercalli intensity of V to VI. Earlier, Richter (1959) had placed the region within a seismic zone where the probable maximum intensity would be VIII. Sanford and Toppozada (1974) considered the site to be either on the boundary of zones 2 and 3 or within zone 2, depending on whether earthquakes in the Central Basin platform are found to be natural or induced by human activity.

One desires not only an estimate of the largest seismic motions possible at a site but also an estimate of their probability. Such an estimate has been made for the WIPP site, starting with an analysis of the recurrence rates of earthquakes in nearby active areas.

Earthquakes in the Central Basin platform. The Central Basin platform is a structural feature less than 30 miles east of the site, adjacent to the Delaware basin. Instrumental studies have shown the Central Basin platform to be much more active than would be expected from its stable tectonic setting.
Primarily for this reason, a seismographic station array was established in Kermit, Texas, in late 1975. During the period from November 1975 to July 1977, 407 local events were detected and 135 located with array data.

The Central Basin platform has been active since at least mid-1964. It has been the most active seismic area within 180 miles of the site in the number of events, but not in magnitude of events. The data imply that seismic activity is equally likely to occur anywhere along the Central Basin platform, without any clear relationship to small-scale structural details such as pre-Permian buried faults. Attempts have been made to relate this seismicity to the injection of water for the recovery of oil. Such a relationship has not been unequivocally established, but the lack of evidence for a tectonic origin suggests this correlation.

Sanford et al. (1978) calculated the apparent recurrence rates for earthquakes on the Central Basin platform. The distribution of minor shocks implied a recurrence rate of every 10,000 years for earthquakes of the size of the 1887 Sonoran event. There is no evidence that such earthquakes have occurred (fault scarps 25 miles long would be expected from shallow quakes such as these, with displacements of perhaps 10 feet; they are not found). To explain this discrepancy, three possible explanations have been advanced:

1. Crustal movement has only recently resumed on the Central Basin platform.
2. The structure of the Central Basin platform imposes a limit on the possible magnitude of earthquakes.
3. The minor shocks observed were caused by human activity.

The first explanation may not be absolutely discarded. However, it is extremely unlikely that a structure such as the Central Basin platform, which has exhibited no tectonic movement for about 200 million years, should be tectonically reactivated so recently that no surface manifestations are observed. The calculated recurrence rates previously discussed indicate a large event every 10,000 years; no surficial evidence has been found to confirm such events. The first explanation is not reasonable given the information now available. The third explanation, which seems best supported by the evidence, means that the seismic activity in the Central Basin platform is not natural and should not be used for assessing tectonic stability over the long term. The second explanation is used in the analysis presented here. It is more conservative in that it assumes natural causes (which is probably not the case), but with an upper limit to the magnitude of an earthquake on the Central Basin platform. This assumption would be consistent with natural earthquakes in a region where the geology does not indicate large recent events.

The method of Cornell (1968) was used to estimate seismic risk at the site (Powers et al., 1978, pp. 5-32ff). Three source regions—suggested by Algermissen and Perkins (1976) were used: the Rio Grande rift, the Central Basin platform, and the remainder of the area within 180 miles of the WIPP site (site source zone). The analysis used Sanford's recurrence relationships (Sanford et al., 1976, 1978). On the basis of the earthquake of 1887, an upper limit of 7.5 was set on the magnitude of earthquakes in the Rio Grande.
Figure 7-22. Seismic risk when the maximum magnitude event is assumed to be 6.0 (left) and 5.0 (right). The following maximum magnitudes are assumed for the site and the Central Basin platform source zones, respectively: curve A, 5 and 6; curve B, 4.5 and 6; curve C, 5 and 5; curve D, 4.5 and 5. Complete descriptions of the assumptions underlying these and the remaining curves may be found in the Geological Characterization Report (Powers, et al., 1978).

*The fact that this magnitude is less than Sanford and Toppozada's (1974) estimate of 7.8 does not affect the conclusions of the analysis.
contribution of the Rio Grande rift source zone to the total seismic risk at the site is small at all acceleration levels. Curves A and B and curves C and D indicate the total combined acceleration for the various combinations of upper magnitude limits indicated above.

From Figure 7-22 the accelerations that would be experienced at the site from earthquakes in the three source zones separately are as follows for two levels of probability:

<table>
<thead>
<tr>
<th>Source zone</th>
<th>Upper limit magnitude</th>
<th>Acceleration g for probability (per year)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>10^-8</td>
</tr>
<tr>
<td>Rio Grande rift</td>
<td>7.5</td>
<td>0.14</td>
</tr>
<tr>
<td>Central Basin platform</td>
<td>6.0</td>
<td>0.17</td>
</tr>
<tr>
<td>Central Basin platform</td>
<td>5.0</td>
<td>0.07</td>
</tr>
<tr>
<td>Site source zone</td>
<td>5.0</td>
<td>&gt;0.3</td>
</tr>
<tr>
<td>Site source zone</td>
<td>4.5</td>
<td>0.21</td>
</tr>
</tbody>
</table>

The total seismic risk is controlled by earthquake probabilities in one of these source zones, depending on the acceleration level considered. The relationships are shown below.

<table>
<thead>
<tr>
<th>Upper limit magnitude</th>
<th>Controlling zone</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rio Grande rift</td>
<td>Central Basin platform (CBP)</td>
</tr>
<tr>
<td>7.5</td>
<td>5</td>
</tr>
<tr>
<td>7.5</td>
<td>6</td>
</tr>
<tr>
<td>7.5</td>
<td>5</td>
</tr>
<tr>
<td>7.5</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td>High acceleration</td>
</tr>
<tr>
<td></td>
<td>SSZ</td>
</tr>
<tr>
<td></td>
<td>SSZ</td>
</tr>
<tr>
<td></td>
<td>SSZ</td>
</tr>
<tr>
<td></td>
<td>SSZ</td>
</tr>
</tbody>
</table>

Thus assumptions about the seismic properties of the area around and beneath the site (site source zone) are important in estimating seismic accelerations at the WIPP site and the potential for faulting through the repository after its closure. The possibility of faulting at the site of a magnitude that could significantly affect its integrity is extremely low.

7.3.7 Energy and Mineral Resources*

The geologic studies of the WIPP site have included the investigation of potential mineral resources. The objective was to evaluate the impact of denying access to these resources and other consequences of their occurrence. These consequences are discussed in detail in Section 9.2.3. Of the mineral resources expected to occur beneath the site, five are of practical concern:

*More comprehensive description of the energy and mineral resources of the site is presented in the Geological Characterization Report (Powers et al., 1978, Chapter 8).
the potassium salts sylvite and langbeinite, which occur in strata above the repository salt horizon, and the hydrocarbons crude oil, natural gas, and distillate (liquids associated with natural gas), which occur in strata below the repository horizon. Other mineral resources beneath the site are caliche, salt, and gypsum (Table 7-5); enormous deposits of these minerals near the site and elsewhere in the country are more than adequate (and more economically attractive) to meet future requirements for these materials (Powers et al., 1978, pp. 8-2ff).

The shape, thickness, depth, and grade of the potassium salts and hydrocarbons under the site were established. These data formed the basis for calculating the total amount of resources. The term "resources" means concentrations of materials in a form that makes their economic extraction currently or potentially feasible. The next step was to determine to what extent these resources could be classified as reserves; the latter term is restricted to resources that can be extracted profitably by existing techniques and under present economic conditions. It is appropriate to compare the relative quantities of a mineral in terms of either resources or reserves; it is not appropriate to compare the resources at a site with reserves elsewhere, or vice versa (Powers et al., 1978, pp. 8-5ff).

Methods used to determine potash resources at the WIPP site

The site is adjacent to the Carlsbad Potash Mining District, which provides 80% of the U.S. domestic supply of potassic chemical fertilizers. Throughout the Carlsbad Potash Mining District, commercial quantities of potassium salts are restricted to the middle portion, called the McNutt Potash Member, of the Salado Formation. A total of 12 horizons, or ore-beds, have been recognized in the McNutt Potash Member. Number 1 is at the base, and Number 12 is at the top.

Table 7-5. Total Mineral Resources at the WIPP Site

<table>
<thead>
<tr>
<th>Resource</th>
<th>Quantity</th>
<th>Depth (ft)</th>
<th>Richness</th>
</tr>
</thead>
<tbody>
<tr>
<td>Caliche^a</td>
<td>185 million tons</td>
<td>At surface</td>
<td>21-69% insoluble</td>
</tr>
<tr>
<td>Gypsum^a</td>
<td>1.3 billion tons</td>
<td>300-1500</td>
<td>Pure to mixed</td>
</tr>
<tr>
<td>Salt^a</td>
<td>198 billion tons</td>
<td>500-4000</td>
<td>Pure to mixed</td>
</tr>
<tr>
<td>Sylvite ore^b</td>
<td>133.2 million tons</td>
<td>1600</td>
<td>8% K2O, 4-ft thickness</td>
</tr>
<tr>
<td>Langbeinite ore^b</td>
<td>351.0 million tons</td>
<td>1800</td>
<td>3% K2O, 4-ft thickness</td>
</tr>
<tr>
<td>Crude oil^C</td>
<td>37.50 million bbl</td>
<td>4000-20,000</td>
<td>31-46° API^d</td>
</tr>
<tr>
<td>Natural gas^C</td>
<td>490.12 billion ft^3</td>
<td>4000-20,000</td>
<td>1100 Btu/ft^3</td>
</tr>
<tr>
<td>Distillate^C</td>
<td>5.72 million bbl</td>
<td>4000-20,000</td>
<td>53° API^d</td>
</tr>
</tbody>
</table>

^aData from Siemers et al. (1978).
^bLow-grade resource and better. Data from John et al. (1978).
^cData from Foster (1974).
^dThe degrees API unit has been adopted by the American Petroleum Institute as a measure of the specific gravity of hydrocarbons.
Exploratory drilling for potash has been done near the site by private companies. The results of that drilling were supplemented by 21 exploratory holes drilled in the area of the site by the DOE to evaluate potash deposits. In all, data were available from 61 holes drilled by industry, the 21 holes drilled by the DOE, and 2 site-characterization exploratory holes—a total of 84 holes. The locations of these holes are shown in Figure 7-23. While the spacing of the holes is variable, in no case are they more than 1 mile apart within the boundaries of the site.

Three studies were performed to establish and/or evaluate the potash resources of the site. The basic determination of potash resources at the site was the responsibility of the U.S. Geological Survey (USGS). The other two studies were economic evaluations whose purpose was to establish which portions of the identified resources qualified as reserves; these are discussed in Section 9.2.3. Descriptive data, including sample analysis, for the 21 exploratory holes drilled by the DOE have been reported by Jones (1978). An estimate of the total potash resources has been reported by John et al. (1978). The USGS used established procedures for determining the volume, thickness, and grade (richness) of bedded mineral deposits. The essential steps were to (a) determine the thickness and grade for each mineralized layer discovered in each hole, (b) assign the mineralized layer to the appropriate ore bed, (c) determine the probable continuity of mineralized ore beds to adjacent holes, and (d) then determine the volume and average grade for a bed enclosed by adjacent mineralized holes. Reasonable extrapolation was permitted outward from a mineralized hole toward barren areas, but the distance never exceeded 0.5 mile.

The USGS established three standard grades—low, lease, and high—to quantify the potash resources at the site. These are listed in Table 7-6. The USGS assumes that the "lease" and "high" grades comprise reserves because some lease-grade ore is mined in the Carlsbad district. Most of the potash that is mined, however, is better typified by the high grade. Even the high-grade resources may not be reserves, however, if their properties make processing uneconomic. This document restricts the designation "reserves" only to those resources that have the proper processing properties and grade of ore for an operator to realize a profit from their exploitation.

Table 7-6. USGS Standard Grades for Classifying Potash Resources and Reserves

<table>
<thead>
<tr>
<th>Grade</th>
<th>Type of ore</th>
<th>K2O content (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low</td>
<td>Langbeinite</td>
<td>3</td>
</tr>
<tr>
<td></td>
<td>Sylvite</td>
<td>8</td>
</tr>
<tr>
<td>Lease</td>
<td>Langbeinite</td>
<td>4</td>
</tr>
<tr>
<td></td>
<td>Sylvite</td>
<td>10</td>
</tr>
<tr>
<td>High</td>
<td>Langbeinite</td>
<td>8</td>
</tr>
<tr>
<td></td>
<td>Sylvite</td>
<td>14</td>
</tr>
</tbody>
</table>

*aAll three grades must have a minimum thickness of 4 feet.*
Figure 7-23. Location of all exploration drill holes within a square, 10 miles on a side, centered at the WIPP site. The figure also shows several exploration holes drilled by the ERDA and the DOE outside this square.
Potash salts, whether sylvite (KCl, marketed under the name muriate of potash), langbeinite (K<sub>2</sub>SO<sub>4</sub>·2MgSO<sub>4</sub>), or potassium sulfate (K<sub>2</sub>SO<sub>4</sub>), are marketed according to the equivalent content of potassium oxide (K<sub>2</sub>O) determined by chemical analysis. The K<sub>2</sub>O content is the industry-accepted measure of quality, even though the potash salts do not in themselves contain potassium oxide. Pure sylvite contains the equivalent of 63.17% K<sub>2</sub>O, whereas pure langbeinite contains 22.7%, and potassium sulfate contains 50% K<sub>2</sub>O equivalent. Raw ores contain a mixture of minerals—mostly halite (salt), clays, and insoluble evaporites—in addition to either sylvite or langbeinite. Potassium sulfate is a manufactured product, not occurring as ore. Hence, raw ore always contains much less equivalent K<sub>2</sub>O than do the pure minerals. All potash ores are upgraded into marketable products by refining. The accepted standard for refined products is 60% K<sub>2</sub>O for sylvite and 22% for langbeinite.

At present, the average grades of ores being mined in the Carlsbad district are 14% K<sub>2</sub>O as sylvite and 8% K<sub>2</sub>O as langbeinite. Therefore, the USGS high grade is equivalent to current mining costs and market prices. The median grade, termed "lease" grade in Table 7-6, represents the lowest grades of sylvite (10% K<sub>2</sub>O) and langbeinite (4% K<sub>2</sub>O) ores treated by Carlsbad refineries. The low grade, 8% K<sub>2</sub>O as sylvite or 3% K<sub>2</sub>O as langbeinite, is presently uneconomic for mining at Carlsbad.

All three grades must have a minimum thickness of 4 feet, the minimum seam thickness for efficient mining. If an ore bed is thinner than 4 feet, it must have an offsetting increase in the K<sub>2</sub>O content of potassium salts such that if diluted with barren material it still meets the established grade criteria.

Results of the potash-resource evaluation

The results of the USGS evaluation have been released and are summarized in Table 7-7 (see John et al., 1978, for full details). Figure 7-24 shows how the amounts of these resources depend on the grade criteria used.

The estimates of total resources are considered to be sufficiently accurate because of the density of exploratory drilling in and near the site. The data base exceeds both in quality and in quantity the data available to investigators who have estimated national or worldwide resources.

Methods used to determine potash reserves at the WIPP site

Two separate studies were conducted for the DOE by the U.S. Bureau of Mines (USBM, 1977) and Agricultural and Industrial Minerals, Inc. (AIM, 1979) to determine what portion of the potash resources at the WIPP site is economic and may be considered to be reserves. Both studies started with the basic grade and thickness data provided by the USGS, and the USBM study was available for use by AIM. However, the two studies used different concepts for the development of the potash reserves and evaluated processing difficulties independently. The AIM approach, which may more nearly resemble the perspective of a potash operator, results in lower reserve estimates. However, because estimates of reserves and the associated economics are subject to uncertainty and because the USBM report gives a higher estimate of reserves, most tables presented here will use USBM reserve estimates. The AIM report also estimated potash resources in the Carlsbad district and in the United States to allow
comparison with the WIPP-site resources, and their values will be used in these comparisons. It should also be noted that local potash operators question the economic feasibility of mining the WIPP reserves.*

The USBM method of determining to what extent the deposits could be profitably mined and thus considered reserves consisted of designing conceptual models for exploiting the deposits. Models ranged from new mines and refineries to mines that merely send the new ore to existing refineries. Shaft locations were selected to minimize underground development and allow the richest ore beds to be mined first. The latter is important to the quick recovery of invested capital.

Costs were either estimated or, when available, matched to known cost experience at nearby mines. All costs, including construction, were used in discounted cash-flow analysis to determine the market price for refined products guaranteeing a 15% rate of return on invested capital. Federal, State, and local taxes and royalties were taken into account.

In all, the USBM prepared 12 different conceptual plans (which it has termed mining units) for exploiting the potash deposits in the WIPP site. Of these, eight were fully evaluated and four discarded because of complex problems related to the enrichment of raw ore.

*Public hearing on the WIPP draft environmental impact statement, Carlsbad, New Mexico, June 9, 1979, Volume VI, p. 974.
Table 7-7. Potash Resources (Millions of Tons)\textsuperscript{a}

<table>
<thead>
<tr>
<th>Ore bed\textsuperscript{b}</th>
<th>Low grade</th>
<th>Lease grade</th>
<th>High grade</th>
</tr>
</thead>
<tbody>
<tr>
<td>SYLVITE ORES</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>74.8</td>
<td>53.7</td>
<td>38.7</td>
</tr>
<tr>
<td>9</td>
<td>10.3</td>
<td>6.0</td>
<td>0.7</td>
</tr>
<tr>
<td>8</td>
<td>48.1</td>
<td>28.8</td>
<td>13.7</td>
</tr>
<tr>
<td>Total</td>
<td>133.2</td>
<td>88.5</td>
<td>53.1</td>
</tr>
<tr>
<td>LANGBEINITSE ORES</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>55.6</td>
<td>49.4</td>
<td>8.8</td>
</tr>
<tr>
<td>5</td>
<td>26.2</td>
<td>24.2</td>
<td>1.6</td>
</tr>
<tr>
<td>4</td>
<td>161.0</td>
<td>115.4</td>
<td>59.0</td>
</tr>
<tr>
<td>3</td>
<td>34.5</td>
<td>25.6</td>
<td>--</td>
</tr>
<tr>
<td>2</td>
<td>73.7</td>
<td>50.2</td>
<td>9.8</td>
</tr>
<tr>
<td>Total</td>
<td>351.0</td>
<td>264.8</td>
<td>79.2</td>
</tr>
<tr>
<td>ALL ORES</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>130.4</td>
<td>103.1</td>
<td>47.5</td>
</tr>
<tr>
<td>9</td>
<td>10.3</td>
<td>6.0</td>
<td>0.7</td>
</tr>
<tr>
<td>8</td>
<td>48.1</td>
<td>28.8</td>
<td>13.7</td>
</tr>
<tr>
<td>5</td>
<td>26.2</td>
<td>24.2</td>
<td>1.6</td>
</tr>
<tr>
<td>4 \textsuperscript{c}</td>
<td>161.0</td>
<td>115.4</td>
<td>59.0</td>
</tr>
<tr>
<td>3</td>
<td>34.5</td>
<td>25.6</td>
<td>--</td>
</tr>
<tr>
<td>2</td>
<td>73.7</td>
<td>50.2</td>
<td>9.8</td>
</tr>
<tr>
<td>Total</td>
<td>484.2</td>
<td>353.3</td>
<td>132.3</td>
</tr>
</tbody>
</table>

\textsuperscript{a}Data from John et al. (1978), Table 4.
\textsuperscript{b}The ore-bed numbers refer to the 12 horizons of the McNutt Potash Member, the middle portion of the Salado Formation. Ore bed 1 is at the base, and ore bed 12 is at the top. The mineralization in ore beds 1, 6, 7, 11, and 12 is insufficient to be classified as a resource.

Results of the potash-reserve determination

The full findings of the reserve evaluation have been reported (USBM, 1977; AIM, 1979), and the USBM estimates are summarized in Table 7-8. The eight mining units that were conceived and then costed are listed in the approximate order in which they would rank as potentially minable. Only the 48.46 million tons in mining unit B-1 (Figure 7-25) within the site were classified as reserves by the USBM study. This is much less than would be classified as reserves by the USGS. The USGS used the potash grade and thickness parameters of the most efficient producers in the district. These minimum ore standards, excluding all other minability parameters, include all material in the WIPP site with a minimum cutoff grade of 4% K\textsubscript{2}O as langbeinite or 10% K\textsubscript{2}O as sylvite in a thickness of 4 feet.
Table 7-8. Review of USBM Potash Evaluation

<table>
<thead>
<tr>
<th>Mining unit</th>
<th>Product</th>
<th>Recoverable ore (10^6 tons)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>In mining unit</td>
<td>At site</td>
</tr>
<tr>
<td>B-1</td>
<td>Langbeinite</td>
<td>79.78 48.46</td>
</tr>
<tr>
<td>A-1</td>
<td>Muriate</td>
<td>57.60 27.41</td>
</tr>
<tr>
<td>D-2</td>
<td>Langbeinite</td>
<td>87.93 23.57</td>
</tr>
<tr>
<td>A-2</td>
<td>Muriate</td>
<td>98.32 51.80</td>
</tr>
<tr>
<td>C-2</td>
<td>Muriate</td>
<td>57.19 36.49</td>
</tr>
<tr>
<td>D-3</td>
<td>Langbeinite</td>
<td>140.27 42.45</td>
</tr>
<tr>
<td>C-3</td>
<td>Muriate</td>
<td>70.64 52.87</td>
</tr>
<tr>
<td>A-3</td>
<td>Muriate</td>
<td>135.02 73.77</td>
</tr>
</tbody>
</table>

Figure 7-25. Economic langbeinite mineralization in mining unit B-1. (After USBM, 1977).
The USBM used criteria consistent with industry practice in preparing economic-feasibility studies. In calculating potash-ore reserves, it used a method based on engineering design and economic-analysis procedures, including discounted cash flow, to determine the tonnage of minable potash ore that will yield a 15% rate of return on the total capital investment. Only economically recoverable ore is included in the USBM reserve estimates.

Under the USBM criteria, only mining unit B-1 meets the 1977 market prices current at the time of the study: $42 per ton of muriate, $84 per ton of “sulfate” (K₂SO₄), and $48 per ton of langbeinite. This particular reserve consists of langbeinite, mostly in ore bed 4 in the northern portion of the site. (Restriction of mining within the WIPP site would not render uneconomic the remainder of mining unit B-1 outside the site.)

Unit A-1 does not meet the market-price requirements; however, the market price of muriate has exceeded $52 per ton in the recent past, at which point the A-1 deposit would be considered a marginal, or “nearly economic,” deposit. (Average market prices for October 1979 were $58.37 per ton of muriate, $42-44 per ton of langbeinite, and $56.14 per ton of all sulfate products: USGS Conservation Division, Monthly Mining Report, Roswell, New Mexico.) The A-1 deposit consists of sylvite contained in ore bed 10 and located on the west side of the site.

Method used to determine the hydrocarbon resources at the WIPP site

The New Mexico Bureau of Mines and Mineral Resources (NMBM&MR) conducted a hydrocarbon-resource study in southeastern New Mexico under contract to the Oak Ridge National Laboratory (Foster, 1974). The study included an area of 1512 square miles (Figure 7-26). At the time of that study, the proposed repository site was about 5 miles northeast of the current site. The NMBM&MR evaluation included a more detailed study of a four-township area centered on the old site; the present site is in the southwest quadrant of that area (Figure 7-26).

The resource evaluation was based both on the known reserves of crude oil and natural gas in the region and on the probability of discovering new reservoirs in areas where past unsuccessful wildcat drilling was either too widely spread or too shallow to have allowed discovery. All potentially productive zones were considered in the evaluation; therefore, the findings may be used for determining the total hydrocarbon resources at the site. A fundamental assumption in this study is that the WIPP area has the same potential for containing hydrocarbons as the much larger region in which the study was conducted and for which exploration data are available. Whether such resources actually exist can be satisfactorily established only by drilling at spacings close enough to give a high probability of discovery.

Results of the hydrocarbon-resource evaluation

Table 7-9 summarizes the findings of the NMBM&MR hydrocarbon evaluation as the potential resource of hydrocarbons that probably exist under a square mile (640 acres) with the typical geologic and stratigraphic section of that region. The New Mexico Bureau of Mines and Mineral Resources examined an area of 967,680 acres (1512 square miles). The hydrocarbon resources under the site are then estimated as the proportion of the total in the 29,625 square miles of the site (Table 7-10).
Table 7-9. Potential Hydrocarbon Resources Expected in Various Formations in the Delaware Basin

<table>
<thead>
<tr>
<th>Formation</th>
<th>Adjusted production estimate per section (640 acres)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Oil ((10^6 \text{ bbl}))</td>
</tr>
<tr>
<td>Ramsey</td>
<td>0.472</td>
</tr>
<tr>
<td>Delaware Mountain Group</td>
<td>0.026</td>
</tr>
<tr>
<td>Bone Springs</td>
<td>0.145</td>
</tr>
<tr>
<td>Wolfcamp</td>
<td>0.016</td>
</tr>
<tr>
<td>Pennsylvanian</td>
<td>0.265</td>
</tr>
<tr>
<td>Mississippian</td>
<td>--</td>
</tr>
<tr>
<td>Silurian/Devonian</td>
<td>0.342</td>
</tr>
<tr>
<td>Ordovician</td>
<td>--</td>
</tr>
<tr>
<td>Total</td>
<td>1.266</td>
</tr>
</tbody>
</table>

aData from Foster (1974). In the original, Foster distinguished between "dry" and "associated" gas. The two types have been summed for simplicity. The estimates for each stratigraphic unit were derived by dividing the total reserves for that unit by the number of acres that have been fully explored, both producing and found dry. Foster also calculated expected resources by another method, based on the success ratio of "wildcat" wells. The wildcat method resulted in lower expected resources; hence, the resources reported here are the larger of the two estimates.

The hydrocarbon-resource quantities given in Table 7-10 are equivalent to potash-resource-quantity estimates in that both relate to the quantity of what is present, and not to its economic value or recoverability. Because the

Table 7-10. In-Place Hydrocarbon Resources at the Site

<table>
<thead>
<tr>
<th>Formation</th>
<th>Oil ((10^6 \text{ bbl}))</th>
<th>Gas ((10^9 \text{ ft}^3))</th>
<th>Distillate ((10^6 \text{ bbl}))</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ramsey</td>
<td>13.98</td>
<td>22.40</td>
<td>--</td>
</tr>
<tr>
<td>Delaware Mountain Group</td>
<td>0.77</td>
<td>0.30</td>
<td>--</td>
</tr>
<tr>
<td>Bone Spring</td>
<td>4.30</td>
<td>8.44</td>
<td>--</td>
</tr>
<tr>
<td>Wolfcamp</td>
<td>0.47</td>
<td>19.17</td>
<td>0.71</td>
</tr>
<tr>
<td>Pennsylvanian</td>
<td>7.85</td>
<td>309.22</td>
<td>3.91</td>
</tr>
<tr>
<td>Mississippian</td>
<td>--</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>Silurian/Devonian</td>
<td>10.13</td>
<td>130.59</td>
<td>1.10</td>
</tr>
<tr>
<td>Ordovician</td>
<td>--</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>Total</td>
<td>37.50</td>
<td>490.12</td>
<td>5.72</td>
</tr>
</tbody>
</table>

aData product of the estimates given in Table 7-9 and the number of sections in the WIPP site (29.625).
Figure 7-26. Location of hydrocarbon resource study areas.

hydrocarbon-resource evaluation relies on statistical probability, it is not as accurate as the potash-resource evaluation. The potash resources were actually drilled and assayed, while the hydrocarbon resources were estimated by projecting historical drilling success into an untested area. Site-selection requirements dictated that the inner zones be free of deep holes (i.e., oil and gas test holes).

Methods used to determine hydrocarbon reserves

The consulting petroleum engineering firm of Sipes, Williamson, and Aycock, Inc. (SW&A) performed the study of economic hydrocarbon reserves under contract to Sandia National Laboratories (Keesey, 1976). Because there has been no hydrocarbon-exploration drilling in WIPP control zones I, II, and III, the study relied on information gained from nearby exploration. To this extent the reserve evaluation followed that for resources. SW&A engineers studied a 400-square-mile area centered on the site (Figure 7-26). Unlike the resource study, the reserve evaluation considered economic factors. Drilling and completion costs and risk factors were balanced against expected recoverable reservoir volumes and delivery rates to determine profitability. Potential exploratory drill sites were selected with the benefit of seismic surveys that had been completed at the site during the course of site evaluation (G. J. Long and Associates, 1976). Price forecasts for hydrocarbons were based on information available at the time of the study. A more recent update (Keesey,
1979) has been based on the current and anticipated pricing structure and is incorporated into this report.

**Results of the hydrocarbon-reserve estimate**

The study of resources by NMM&MR indicates that there are as many as 15 potential productive horizons ("pay zones") within the eight major stratigraphic divisions that underlie the evaporite deposits. Economic analysis revealed that only a single zone, the Morrow Formation of Pennsylvanian age, is worthy of exploration risk. This is true despite the large gas production from the Atoka Formation by a single well just outside the southwest corner of the site. Wells offset slightly from the productive well have not been productive in the Atoka. Gas production from the Atoka in the surrounding region is not large enough to justify exploration of the Atoka, although some production ancillary to Morrow production may be possible. The Morrow is a fairly consistent natural-gas producer over much of this area. Twenty hypothetical drilling sites were selected to develop the gas expected in the Morrow (Figure 7-27). Locations were selected on the basis of geologic structure as established by interpretation of seismic reflection surveys available from both service-company files and DOE surveys. Estimated reserves that ranged from 1.45 billion to 7.26 billion cubic feet were allocated to each well in the assigned reserves based on reserves indicated in the surrounding SWCA study area. The 1976 evaluation (Keesey, 1976) has been updated (Keesey, 1979) to reflect the actual performance of previously drilled wells and wells added in the study area since the 1977. Data available through May 1979 were used. From this information and the indicated seismic structure, 20 drill locations were identified within the WIPP site where a potential for hydrocarbons could be assigned to the following classes: proved but undeveloped, probable, and possible reserves. In addition, the 1979 study has considered a category of unassigned reserves for which there is no basis other than a purely statistical assumption that every hole, drilled in the remaining WIPP area at a density of two per section, would produce gas in the quantities statistically indicated by other producing wells in the area. These quantities might more properly be considered as possible resources rather than reserves; they are therefore not indicated in Table 7-11 but are indicated in Table 7-12. The summary resource tables indicate the values from the NMM&MR report because that study indicates greater resources, having included all possible pay zones. The following is a description of the three reserve categories present at the WIPP site.

**Proved but undeveloped reserves**

These are proved reserves that can be expected to be recovered from new wells on undrilled acreage or from existing wells where a relatively major expenditure is required to establish production. Reserves on undrilled acreage are limited to drilling locations that offset productive wells and are therefore virtually certain of production when drilled. Proved reserves for other undrilled locations are included only when it can be demonstrated with certainty that there is a continuity of production from the existing productive formations.

**Probable reserves**

Reserves assigned under this category are those that are supported by favorable engineering or geologic data, but since they are subject to certain
Table 7-11. Expected Hydrocarbon Reserves at the WIPP Site

<table>
<thead>
<tr>
<th></th>
<th>Gross reserves</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Condensate</td>
<td>Gas</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(bbl)</td>
<td>(10^6 ft^3)</td>
<td></td>
</tr>
<tr>
<td>Potential hydrocarbon reserves</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Proved but undeveloped</td>
<td>81,758</td>
<td>11,610</td>
<td></td>
</tr>
<tr>
<td>Probable</td>
<td>21,462</td>
<td>19,144</td>
<td></td>
</tr>
<tr>
<td>Possible</td>
<td>15,304</td>
<td>13,868</td>
<td></td>
</tr>
<tr>
<td>Total reserves</td>
<td>118,524</td>
<td>44,622</td>
<td></td>
</tr>
<tr>
<td>Unassigned reserves</td>
<td>272,319</td>
<td>39,352</td>
<td></td>
</tr>
<tr>
<td>Total</td>
<td>390,843</td>
<td>83,974</td>
<td></td>
</tr>
<tr>
<td>Percentage of reserves recoverable with straight drilling or directional drilling</td>
<td>100</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>Gross wellhead value (future revenue) of oil and gas reserves</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Undiscounted</td>
<td>$287,502,346</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Discounted 16.25%</td>
<td>$168,774,143</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cost of recovery, undiscounted</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cost to drill and complete 54 wells</td>
<td>$182,306,000</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Case Aₐ</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Case Bₗ</td>
<td>152,419,000</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Case Cₗ</td>
<td>117,631,000</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating costs</td>
<td>10,146,324</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Loss of revenue to the State, undiscounted</td>
<td>$19,107,546</td>
<td></td>
<td></td>
</tr>
<tr>
<td>With no drilling allowed</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>With drilling</td>
<td>0</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Source: Keesey (1979).

ₐAll locations drilled from outside control zone IV.
ₗEleven interior locations drilled from inside control zone IV (all directional holes).
ₗₗAll locations drilled from inside control zone IV (23 directional holes).

unknowns and risks, their inclusion in the proved-reserve classification cannot be justified.

Possible reserves

Reserves assigned to this category are those for which limited engineering or geologic data are available but which, by analogy with offsetting or similar production-performance and engineering and geologic data, are considered to have recoverable potential. Such reserves would include second- or third-row
stepouts to existing production. Accordingly, possible reserves are subject to an exceptionally high risk.

The highest reserves were assigned to wells that either were direct offsets to known Morrow gas producers or contained a combination of favorable geologic structure with chances of encountering shallower pay zones on drilling down to the Morrow. Reserves expected under the site are summarized in Table 7-11. The total natural-gas reserve is 44.62 billion cubic feet. Some natural-gas liquids (distillate) can be expected to be associated with the gas. The recent SW&A report (Keesey, 1979) states that 118,524 barrels of distillate would be associated with the production of these reserves.

Table 7-11 summarizes the data from the 1979 hydrocarbon-reserves study, and Table 7-12 breaks down the study by WIPP control zone.
Table 7-12. Hydrocarbon Reserves and Resources at the WIPP Site

<table>
<thead>
<tr>
<th>Category</th>
<th>Condensate (bbl)</th>
<th>Gas (10^6 ft^3)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Zones</td>
<td></td>
</tr>
<tr>
<td></td>
<td>I,II,III Zone IV</td>
<td>total</td>
</tr>
<tr>
<td>Proved but undeveloped</td>
<td>0</td>
<td>81,758</td>
</tr>
<tr>
<td>reserves</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Probable reserves</td>
<td>11,640</td>
<td>9,822</td>
</tr>
<tr>
<td>Possible reserves</td>
<td>14,169</td>
<td>1,135</td>
</tr>
<tr>
<td>Total reserves</td>
<td>25,809</td>
<td>92,715</td>
</tr>
<tr>
<td>Unassigned reserves</td>
<td></td>
<td></td>
</tr>
<tr>
<td>and resources</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Grand total</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Source: Keesey (1979).

7.3.8 Soils

This section briefly discusses the characteristics and distribution of soil types in the region of the WIPP site. The biological aspects of soils, such as fertility and productivity, are described in Appendix H. Details of the soil associations and properties may be found in reports published by the U.S. Soil Conservation Service (1971) and Wolfe et al. (1977).

The soils of the region have developed mainly from Quaternary and Permian parent material. Parent material from the Quaternary system is represented by alluvial deposits of major streams, dune sand, and other surface deposits. These are mostly loamy and sandy sediments containing some coarse fragments. Parent material from the Permian system is represented by limestone, dolomite, and gypsum bedrock.

Soils of the region have developed in a semiarid, continental climate with abundant sunshine, low relative humidity, erratic and low rainfall, and a wide variation in daily and seasonal temperatures. The prevailing climate and vegetation have caused many soils of the region to develop a light-colored surface. Subsoil colors normally are light brown to reddish brown, but are often mixed with lime accumulations (caliche), which result from limited, erratic rainfall and insufficient leaching.

A soil association is a landscape that has a distinctive pattern of soil types (series). It normally consists of one or more major soils and at least one minor soil. There are three soil associations within 5 miles of the site: the Kermit-Berino, the Simona-Pajarito, and the Pyote-Maljamar-Kermit; they are described on the next page. Of these three associations, only the Kermit-Berino occurs at the site (Figure 7-28), in control zones I and II. It consists of two soil series, the Berino and the Kermit. Their properties are summarized in Table 7-13.
<table>
<thead>
<tr>
<th>Association</th>
<th>Description</th>
<th>Occurrence (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Kermit-Berino: sandy, deep soils from wind-worked mixed sand deposits</td>
<td>82</td>
</tr>
<tr>
<td>2</td>
<td>Simona-Pajarito: sandy, deep soils and soils that are shallow to caliche; from wind-worked deposits</td>
<td>14</td>
</tr>
<tr>
<td>3</td>
<td>Pyote-Maljam-Kermit: gently undulating and rolling deep, sandy soils</td>
<td>4</td>
</tr>
</tbody>
</table>

**Figure 7-28. Soil-series map.**
Table 7-13. Estimated Properties, Characteristics, and Engineering Suitability of Soils at the Site

<table>
<thead>
<tr>
<th>Property</th>
<th>Soil sample depth (cm)</th>
<th>Berino</th>
<th>17-50</th>
<th>Kermit</th>
<th>0-60</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>0-17</td>
<td>17-50</td>
<td></td>
<td>0-60</td>
</tr>
<tr>
<td>Depth to bedrock or hard caliche (in.)</td>
<td>More than 60</td>
<td>More than 60</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Classification USDA (texture)</td>
<td>Fine sand and fine sandy loam</td>
<td>Fine sand</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Unified AASHO</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Percentage passing sieve:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>No. 4 (4.7 mm)</td>
<td>100</td>
<td>100</td>
<td>100</td>
<td></td>
<td></td>
</tr>
<tr>
<td>No. 10 (2.0 mm)</td>
<td>100</td>
<td>100</td>
<td>100</td>
<td></td>
<td></td>
</tr>
<tr>
<td>No. 200 (0.074 mm)</td>
<td>10-20</td>
<td>35-45</td>
<td>5-10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Permeability (in./hr)</td>
<td>5.0-10.0</td>
<td>0.2-0.8</td>
<td>10.0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Available water capacity (in./in. soil)</td>
<td>0.06-0.08</td>
<td>0.14-0.16</td>
<td>0.06-0.08</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reaction (pH)</td>
<td>6.6-7.3</td>
<td>6.6-7.3</td>
<td>6.6-7.3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Electrical conductivity (10⁻³ mhos/cm at 25°C)</td>
<td>0-1.0</td>
<td>0-1.0</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Corrosivity (untreated steel pipe)</td>
<td>Low</td>
<td>Moderate</td>
<td>Low</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Shrink-swell potential</td>
<td>Moderate</td>
<td>Moderate</td>
<td>Low</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Erodibility</td>
<td>Low</td>
<td>Moderate</td>
<td>Low</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water erosion (K factor)</td>
<td>0.17 (slight potential)</td>
<td>0.15 (slight potential)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wind erosion (I factor)</td>
<td>134-220 (very high potential)</td>
<td>220 (very high potential)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Estimates of the Suitability of the Soils for Specified Uses

<table>
<thead>
<tr>
<th>Suitability as a source of Topsoil</th>
<th>Poor</th>
<th>Poor: drifting sand</th>
</tr>
</thead>
<tbody>
<tr>
<td>Road fill</td>
<td>Poor to fair</td>
<td>Good if soil binder is added</td>
</tr>
<tr>
<td>Degree of limitation for disposal fields for septic tanks and tile systems</td>
<td>Severe: moderately slow permeability; soft caliche at a depth of 50 in.</td>
<td>Slight: drifting sand</td>
</tr>
<tr>
<td>Highway location</td>
<td>Features favorable</td>
<td>Loose sand hinders hauling; drifting highly erodible</td>
</tr>
<tr>
<td>Dikes and levees</td>
<td>Sandiness of surface material necessitates mixing with subsoil material</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Farm ponds and embankments</td>
<td>Susceptible to piping; moderate seepage; sandy, porous surface</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Irrigation</td>
<td>Rapid intake rate; smoothing necessary; susceptible to wind erosion</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Leveling and benching</td>
<td>Soft caliche at a depth of 50 in.; highly susceptible to wind erosion</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Foundations for low buildings</td>
<td>Good bearing capacity</td>
<td>Good suitability if soil is confined</td>
</tr>
<tr>
<td>Pipelines</td>
<td>Features favorable</td>
<td>Subject to blowouts</td>
</tr>
<tr>
<td>Hydrologic group</td>
<td>A</td>
<td>A</td>
</tr>
</tbody>
</table>

aData from the Soil Conservation Service (1971).
Generally, the Berino series, which covers about 50% of the site, consists of deep, noncalcareous, yellow-red to red sandy soils that developed in wind-worked material of mixed origin. These soils occur as gently sloping (0% to 3% slopes) undulating to hummocky areas and are the most extensive of the deep, sandy soils in the Eddy County area. Berino soils are subject to continuing wind and water erosion. If the vegetative cover is seriously depleted, the water-erosion potential is slight, but the wind-erosion potential is very high. These soils are particularly sensitive to wind erosion in the months of March, April, and May, when rainfall is minimal and winds are highest.

Generally, the Kermit series, which covers about 50% of the site, consists of deep, light-colored, noncalcareous, excessively drained loose sands, typically yellowish-red fine sand. The surface is undulating to billowy (0% to 3% slopes) and consists mostly of stabilized sand dunes. Kermit soils are slightly to moderately eroded. Permeability is very high, and if vegetative cover is removed, the water-erosion potential is slight but the wind-erosion potential is very high.

7.4 HYDROLOGY

The WIPP site is in the southwestern portion of the Permian basin, within the surface-water basin of the Rio Grande Water Resources Region and the Great Plains groundwater region (Figure 7-29). The site and surrounding land drain into the Pecos River. The WIPP site lies within the Delaware basin, a portion of the Unglaciated Central region that includes some of the least productive aquifers in the United States. The low productivity and the general aridity of the area give even poor aquifers unusual significance.

There are no perennial streams or surface-water impoundments on the site, nor are there any wells yielding more than a few gallons per minute. The climate is semiarid, with a mean annual precipitation of about 12 inches, a mean annual runoff of 0.1 to 0.2 inch, and a mean annual pan evaporation of more than 100 inches. Brackish water with total-dissolved-solids (TDS) concentrations of more than 3000 parts per million (ppm) is common in the shallow wells used for watering livestock. Surface waters typically have high TDS concentrations, particularly chloride, sulfate, sodium, magnesium, and calcium.

At the site, hydrologic data have been and are being obtained from conventional and special-purpose test configurations in 38 drilled holes. Geophysical logging of the open boreholes has provided hydrologic information on the rock strata intercepted. Pressure measurements, fluid samples, and ranges of rock permeability have been obtained for selected formations through the use of standard and modified drill-stem tests. Slug injection or withdrawal tests have provided additional data to aid in the estimation of transmissivity and storage. Also, potentiometric surfaces of major aquifer systems have been contoured from measured depths to water in boreholes.
Figure 7-29. Location of the WIPP site and principal river basins and reservoirs.
7.4.1 Surface-Water Hydrology

The WIPP site is in the Pecos River basin, which contains about 50% of the drainage area of the Rio Grande Water Resources Region. The Pecos River headwaters are northeast of Santa Fe, and the river flows to the south through eastern New Mexico and western Texas to the Rio Grande. The Pecos River has an overall length of about 500 miles, a maximum basin width of about 130 miles, and a total drainage area of about 44,535 square miles (about 20,500 square miles are noncontributing).

The Pecos River is generally perennial, except in the reach below Anton Chico and between Fort Sumner and Roswell, where the low flows percolate into the stream bed. The main stem of the Pecos River and its major tributaries have low flows (Table 7-14), and the streams are frequently dry. About 75% of the total annual precipitation and 60% of the annual flow result from intense local thunderstorms between April and September. The principal tributaries of the Pecos River, in downstream order, are the Gallinas River, Salt Creek, Rio Hondo, Rio Felix, Eagle Creek, Rio Penasco, the Black River, and the Delaware River.

Table 7-14. Discharge in the Pecos River Basin Within or Adjacent to the Permian Basina

<table>
<thead>
<tr>
<th>River</th>
<th>Location</th>
<th>Drainage area (miles²)</th>
<th>Period of record</th>
<th>Discharge (cfs)</th>
<th>Average</th>
<th>Minimum</th>
<th>Maximum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pecos</td>
<td>Santa Rosa, N.M.</td>
<td>2,650</td>
<td>1912-75</td>
<td>138</td>
<td>0.3</td>
<td>55,200</td>
<td></td>
</tr>
<tr>
<td>Pecos</td>
<td>Acme, N.M.</td>
<td>11,380</td>
<td>1937-75b</td>
<td>194</td>
<td>0</td>
<td>45,000</td>
<td></td>
</tr>
<tr>
<td>Pecos</td>
<td>Artesia, N.M.</td>
<td>15,300</td>
<td>1936-75b</td>
<td>265</td>
<td>0</td>
<td>51,500</td>
<td></td>
</tr>
<tr>
<td>Pecos</td>
<td>Malaga, N.M.</td>
<td>19,190</td>
<td>1936-75b</td>
<td>196</td>
<td>5</td>
<td>120,000</td>
<td></td>
</tr>
<tr>
<td>Pecos</td>
<td>Orla, Texas</td>
<td>21,210</td>
<td>1937-75b</td>
<td>181</td>
<td>0</td>
<td>23,700</td>
<td></td>
</tr>
<tr>
<td>Pecos</td>
<td>Girvin, Texas</td>
<td>29,560</td>
<td>1939-75b</td>
<td>96</td>
<td>2.2</td>
<td>20,000</td>
<td></td>
</tr>
<tr>
<td>Rio Hondo</td>
<td>Roswell, N.M.</td>
<td>963</td>
<td>1963-75</td>
<td>9</td>
<td>0</td>
<td>659</td>
<td></td>
</tr>
<tr>
<td>Rio Felix</td>
<td>Hagerman, N.M.</td>
<td>932</td>
<td>1939-75</td>
<td>16</td>
<td>0</td>
<td>74,000</td>
<td></td>
</tr>
<tr>
<td>Rio Penasco</td>
<td>Dayton, N.M.</td>
<td>1,060</td>
<td>1951-75</td>
<td>6</td>
<td>0</td>
<td>29,000</td>
<td></td>
</tr>
<tr>
<td>Black</td>
<td>Malaga, N.M.</td>
<td>343</td>
<td>1947-75</td>
<td>14</td>
<td>0.7</td>
<td>74,600</td>
<td></td>
</tr>
<tr>
<td>Delaware</td>
<td>Red Bluff, Texas</td>
<td>689</td>
<td>1937-75</td>
<td>14</td>
<td>0</td>
<td>81,400</td>
<td></td>
</tr>
</tbody>
</table>

aData from USGS (1976).

bFlow regulated.

The mean annual precipitation in the region is about 12 inches, and the mean annual runoff is 0.1 to 0.2 inch. The maximum recorded 24-hour precipitation at Carlsbad was 5.12 inches, in August 1916. The 6-hour, 100-year precipitation event for the site is 3.6 inches and is most likely to occur during the summer. The maximum daily snowfall at Carlsbad was 10 inches, in December 1923.

The maximum recorded flood on the Pecos River near Malaga occurred on August 23, 1966, with a discharge of 120,000 cubic feet per second (cfs) and a
stage elevation of about 2938 feet above mean sea level (USGS Station No. 08406500). The minimum surface elevation of the WIPP site is approximately 300 feet above the elevation of this maximum historical flood elevation.

More than 90% of the mean annual precipitation at the site is lost by evapotranspiration. Table 7-15 shows the mean monthly temperature at Artesia, the mean monthly pan evaporation at Lake Avalon, and the mean monthly rainfall at Carlsbad. On a mean monthly basis, evapotranspiration at the site greatly exceeds the available rainfall; however, intense local thunderstorms may produce runoff and percolation. Water-infiltration rates in the local sand dunes are probably similar to the 1.6-inch-per-hour intake rate of Harkey sandy loam (75% sand) near Carlsbad (Blaney and Hanson, 1965).

Four major reservoirs are located in the Pecos River basin: the Alamogordo Reservoir, Lake McMillan, Lake Avalon, and the Red Bluff Reservoir, the last just over the border in Texas (Figure 7-29). The storage capacities of these reservoirs and other Pecos River reservoirs adjacent to the Pecos River basin are shown in Table 7-16.

Table 7-15. Mean Monthly Temperature, Pan Evaporation, and Rainfall

<table>
<thead>
<tr>
<th>Month</th>
<th>Mean monthly temperature, Artesia (°F)</th>
<th>Mean monthly pan evaporation, Lake Avalon (inches)</th>
<th>Mean monthly precipitation, Carlsbad (inches)</th>
</tr>
</thead>
<tbody>
<tr>
<td>January</td>
<td>40.9</td>
<td>4.20</td>
<td>0.42</td>
</tr>
<tr>
<td>February</td>
<td>44.9</td>
<td>5.76</td>
<td>0.37</td>
</tr>
<tr>
<td>March</td>
<td>51.8</td>
<td>9.23</td>
<td>0.46</td>
</tr>
<tr>
<td>April</td>
<td>60.9</td>
<td>11.8</td>
<td>0.54</td>
</tr>
<tr>
<td>May</td>
<td>69.4</td>
<td>14.0</td>
<td>1.82</td>
</tr>
<tr>
<td>June</td>
<td>78.4</td>
<td>14.6</td>
<td>1.33</td>
</tr>
<tr>
<td>July</td>
<td>80.0</td>
<td>13.1</td>
<td>1.54</td>
</tr>
<tr>
<td>August</td>
<td>79.4</td>
<td>12.4</td>
<td>1.67</td>
</tr>
<tr>
<td>September</td>
<td>72.7</td>
<td>9.72</td>
<td>2.00</td>
</tr>
<tr>
<td>October</td>
<td>62.1</td>
<td>7.00</td>
<td>1.69</td>
</tr>
<tr>
<td>November</td>
<td>48.8</td>
<td>4.51</td>
<td>0.35</td>
</tr>
<tr>
<td>December</td>
<td>41.8</td>
<td>5.44</td>
<td>0.47</td>
</tr>
</tbody>
</table>

aData from Blaney and Hanson (1965).

Regional water quality

Water quality in the Pecos River basin is affected by mineral pollution from natural sources and from irrigation return flows. At Santa Rosa, New Mexico, the average suspended-sediment discharge of the river is about 1650 tons per day. Large amounts of chlorides from Salt Creek and Bitter Creek enter the river near Roswell. River inflow in the Hagerman area contributes increased amounts of calcium, magnesium, and sulfate; and waters entering the river near Lake Arthur are high in chloride. Below Lake McMillan, springs flowing into the river are usually submerged and difficult to sample; springs that could be sampled had TDS concentrations of 3350 to 4000 ppm. Concentrated brine entering at Malaga Bend adds an estimated 70 tons per day of chloride to
Table 7-16. Major Reservoirs in the Pecos River Basin

<table>
<thead>
<tr>
<th>Reservoir</th>
<th>River</th>
<th>Total storage capacity (acre-feet)</th>
<th>Use</th>
</tr>
</thead>
<tbody>
<tr>
<td>Los Esteros Lake</td>
<td>Pecos</td>
<td>282,000</td>
<td>FC</td>
</tr>
<tr>
<td>Alamogordo Reservoir</td>
<td>Pecos</td>
<td>122,100</td>
<td>IR, R</td>
</tr>
<tr>
<td>Lake McMillan</td>
<td>Pecos</td>
<td>33,600</td>
<td>IR, R</td>
</tr>
<tr>
<td>Lake Avalon</td>
<td>Pecos</td>
<td>5,000</td>
<td>IR</td>
</tr>
<tr>
<td>Red Bluff Reservoir</td>
<td>Pecos</td>
<td>310,000</td>
<td>IR, P</td>
</tr>
<tr>
<td>Two River Reservoir</td>
<td>Rio Hondo</td>
<td>167,900</td>
<td>FC</td>
</tr>
</tbody>
</table>

aData from New Mexico State Engineer's Office (1967) and the U.S. Army Corps of Engineers (1977).

bCapacity below the lowest uncontrolled outlet or spillway.

CKey: FC, flood control; IR, irrigation; R, recreation; P, hydroelectric.

The Pecos River (FWPCA, 1967). Time-weighted averages of water-quality parameters for three sampling stations on the Pecos River between Carlsbad and Malaga Bend are shown in Table 7-17.

The potash industry uses 19,800 acre-feet of "fresh water" annually, which is pumped from groundwater wells drilled into the Capitan aquifer. The industry discharges about 19,100 acre-feet of brine effluent annually into the surface sediments, contaminating shallow brackish aquifers and recharging existing brackish ponds and lakes (BLM, 1978). The potash industry also discards more than 3 parts of solid sodium chloride for each part of potassium chloride product. This has resulted in about 200 million tons of sodium chloride in waste piles, which contribute to brine contamination through runoff from thunderstorms. Most of this brine also discharges into ponds and lakes in Nash Draw. The land-surface slope and shallow-aquifer gradient around Nash Draw are toward the Pecos River.

Table 7-17. Water-Quality Parameters (Time-Weighted Averages) for Sampling Stations on the Pecos River, October 1975 to September 1976

<table>
<thead>
<tr>
<th>Station No.</th>
<th>Discharge (cfs)</th>
<th>pH</th>
<th>Dissolved-solids concentration (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>Total Chloride</td>
</tr>
<tr>
<td>08405000 (Carlsbad)</td>
<td>12</td>
<td>7.7</td>
<td>2,290</td>
</tr>
<tr>
<td>08406500 (near Malaga)</td>
<td>26</td>
<td>7.7</td>
<td>5,060</td>
</tr>
<tr>
<td>08407000 (Pierce Canyon Crossing)</td>
<td>28</td>
<td>7.5</td>
<td>13,350</td>
</tr>
</tbody>
</table>

aData from the U.S. Geological Survey (1977), Water Year October 1975 to September 1976.
Regional water use

The total water-withdrawal rate for the Permian basin in 1975 was about 30,000 million gallons per day (mgd), with about 19,000 mgd coming from groundwater. The total withdrawal for the Upper Pecos and the Rio Grande-Pecos Water Resource Subregions in 1975 was 1771 mgd, of which 1079 mgd, or 60%, came from groundwater. Agriculture, with a withdrawal of 1546 mgd, or 87% of the total, is the most significant user (Table 7-18). Agricultural acreage between Carlsbad and the Red Bluff Reservoir used less than 7% of the total irrigation requirements of the Pecos River basin and less than 1% of the total surface-water and groundwater withdrawals for the Permian basin.

The Pecos River, as it flows into Texas south of Carlsbad, is a major source of dissolved salt in the west Texas portion of the Rio Grande basin. Natural discharge of highly saline groundwater into the Pecos River in New Mexico keeps TDS levels in the water in and above the Red Bluff Reservoir very high. Total-dissolved-solids levels in this interval exceed 7500 milligrams per liter 50% of the time and during low flows can exceed 15,000 milligrams per liter. Additional inflow from saline-water-bearing aquifers below the Red Bluff Reservoir, irrigation return flows, and runoff from oil fields continue to degrade water quality between the reservoir and northern Pecos County in Texas. Annual discharge-weighted average TDS concentrations exceed 15,000 milligrams per liter. Water use is varied in the southwest Texas portion of the Pecos River drainage basin. For the most part, water use is restricted to irrigation, mineral production and refining, and livestock. In many instances, surface-water supplies are supplemented by groundwaters that are being depleted and are increasing in salinity.

Local surface-water hydrology

There are no perennial streams or surface-water impoundments at the WIPP site. At its nearest point, the Pecos River is about 14 miles southwest of the center of the site.

Table 7-18. Water Use in the Upper Pecos and Rio Grande-Pecos Subregionsa

<table>
<thead>
<tr>
<th>Use category</th>
<th>Surface-water and groundwater withdrawals (mgd)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1975b</td>
</tr>
<tr>
<td>Agriculture</td>
<td>1546</td>
</tr>
<tr>
<td>Steam-electricity</td>
<td>12</td>
</tr>
<tr>
<td>Manufacturing</td>
<td>0</td>
</tr>
<tr>
<td>Domestic</td>
<td>47</td>
</tr>
<tr>
<td>Commercial</td>
<td>8</td>
</tr>
<tr>
<td>Mining</td>
<td>151</td>
</tr>
<tr>
<td>Public lands</td>
<td>4</td>
</tr>
<tr>
<td>Fish hatcheries</td>
<td>3</td>
</tr>
<tr>
<td>Total</td>
<td>1771</td>
</tr>
</tbody>
</table>

aData from the U.S. Water Resources Council (1979).

bThe total groundwater withdrawal for 1975 was 1079 mgd.
The drainage area of the Pecos River at this location is 19,000 square miles (Figure 7-29). A few small creeks and draws are the only westward-flowing tributaries of the Pecos River within 20 miles north or south of the site. (A low-flow investigation has been initiated by the USGS within the Hill Tank Draw drainage area, the most prominent drainage feature near the WIPP site. The drainage area is about 4 square miles, with an average channel slope of 1 to 100, and the drainage is westward into Nash Draw. Two years of observations showed only four flow events. The USGS estimates that the flow rate for these events was under 2 cubic feet per second.) The Black River (drainage area 400 square miles) joins the Pecos from the west about 16 miles southwest of the site. The Delaware River (drainage area 700 square miles) and a number of small creeks and draws also join the Pecos along this reach. The flow in the Pecos River below Fort Sumner is regulated by storage in Lake Sumner, Lake McMillan, Lake Avalon, and several other smaller irrigation dams.

There are no major lakes or ponds within 10 miles of the center of the site. Laguna Gatuna, Laguna Tonto, Laguna Plata, and Laguna Toston are more than 10 miles north of the site and are at elevations of 3450 feet or higher. Thus surface runoff from the site would not flow toward any of them. To the west and northwest, Red Lake, Lindsey Lake, Laguna Grande de la Sal, and a few unnamed ponds are more than 10 miles from the site, at elevations of 3000 to 3300 feet.

7.4.2 Regional Groundwater Hydrology

The WIPP site lies in the Delaware basin, which contains some of the least productive aquifers in the United States. The only large quantities of potable groundwater are in localized shallow aquifers. The Delaware basin is bounded by a limestone reef of Permian age known as the Capitan Formation (Figure 7-30), which is one of the eight rock units important to the hydrology of the WIPP site in the Delaware basin; the others are the Delaware Mountain Group, the Castile Formation, the Salado Formation, the Rustler Formation, the Dewey Lake Red Beds, the Santa Rosa Sandstone, and the Chinle Formation. Of these eight rock units the Castile and Salado Formations are defined as aquicludes (non-water-transmitting layers of rock that bound an aquifer); the rest contain aquifers of low yield and nonpotable water.

Capitan Limestone

The Capitan Limestone crops out in the southern end of the Guadalupe Mountains and is a massive limestone unit that grades basinward into recemented, partly dolomitized reef breccia and shelfward into bedded carbonates and evaporites. In Eddy and Lea Counties, it has an average thickness of about 1600 feet. Its hydraulic conductivity ranges from 1 to 25 feet per day and in southern Lea County and east of the Pecos River at Carlsbad is 5 feet per day. Average transmissivities around the northern and eastern margins of the Delaware basin are 10,000 square feet per day in thick sections and 500 square feet per day in incised submarine canyons (Figure 7-31; Hiss, 1976). In the aquifer, water-table conditions are found southwest of the Pecos River at Carlsbad; however, artesian conditions exist to the north and east. A deeply incised submarine canyon near the Eddy-Lea County line has been identified, and the hydraulic gradient to the southeast of this restriction has been affected by large oil-field withdrawals. The Capitan Limestone is recharged by
Figure 7-31. Location of breccia pipes and submarine canyons in the Capitan reef. (Generalized from Hiss, 1975, Figure 11.)
percolation through the Northern shelf aquifers, by flow from underlying basin aquifers to the south and west, and by direct infiltration at its outcrop in the Guadalupe Mountains.

**Delaware Mountain Group**

Formations of the Delaware Mountain Group underlie the Capitan reef and form the floor of the Delaware basin evaporite sequence. Three separate formations, each about 1000 feet thick, are assumed to form a single aquifer system with an average hydraulic conductivity of 0.02 foot per day, an average porosity of 16%, and a calculated transmissivity of about 50 square feet per day (Powers et al., 1978, p. 6-14). A potentiometric map (Figure 7-32) representing a composite surface for the Delaware Mountain Group and the Capitan aquifer has been constructed by Hiss (1976). The data were adjusted for the

![Figure 7-32. Potentiometric surface map (composite) of the Delaware Mountain Group.](image-url)
saline density and expressed as freshwater equivalent. The brines in the Delaware Mountain Group flow northeasterly under a hydraulic gradient of 25 to 40 feet per mile and discharge into the Capitan aquifer. Velocities range from 0.2 to 0.3 feet per year, and groundwater yields from wells in the Delaware Mountain Group are 0.6 to 1.5 gallons per minute.

**Castile Formation**

The Castile Formation separates the Delaware Mountain Group from the Salado Formation. The Castile anhydrite unit is 1300 to 2000 feet thick; it is a confining bed (Lohman et al., 1972) without circulating groundwater. Groundwater flow from the Capitan aquifer and the Delaware Mountain Group into the Salado is prohibited by the very low hydraulic conductivity of the Castile. On the western side of the Delaware basin, local cavernous zones near the outcrop of the Castile hold groundwater for stock and domestic use; the water is high in dissolved solids (Bjorklund and Motts, 1959). Drilling has encountered pockets of brine in the middle to lower Castile anhydrites (see Section 7.3.5). These brines may have high concentrations of dissolved gases such as carbon dioxide, methane, hydrogen sulfide, and nitrogen. Brine pockets have been found to occur throughout the Delaware basin, but "artesian" pockets of brine have been found only in conjunction with anticline structures.

**Salado Formation**

The Salado Formation laps extensively over the back reef of the Capitan Limestone and includes three divisions: the lower salt member, the McNutt Potash Zone, and the upper salt member. It is 1400 to 2100 feet thick and yields no quantities of water to wells. The Salado acts hydrologically as a confining bed and does not contain circulating groundwater. Small pockets of saturated brine and nitrogen gas have been observed in the Salado (Jones et al., 1973).

**Rustler Formation**

The Rustler Formation ranges from 200 to 600 feet in thickness and contains the principal water-bearing units of the area. These are, in descending order, the Magenta Dolomite member, the Culebra Dolomite member, and the Rustler-Salado interface. For all practical purposes the Magenta and the Culebra members, each about 25 feet thick, are confined aquifers separated by 100 to 150 feet of interbedded halite, polyhalite, and anhydrite. The Rustler-Salado interface (brine) aquifer varies in thickness and is the least productive of these water-bearing rock members at the WIPP site. To the west in Nash Draw, it provides high flows of brine. At the WIPP site, the Culebra aquifer is the most productive, with groundwater yields varying from tenths of a gallon to a few gallons per minute. To the west in Nash Draw, the Magenta and the Culebra members are in contact because of the extensive dissolution of intervening rock members. It is in Nash Draw that groundwater yields are the greatest for all water-bearing units.

Hydrologic studies are being continued to get more and better data on (a) the potentiometric heads for each aquifer to determine their potential gradients and directions of groundwater flow and (b) hydraulic parameters such as transmissivity, hydraulic conductivity, yield, and effective porosity to quantify groundwater migration. Hydraulic testing to date near the site indicates that the average groundwater gradient of the Magenta Dolomite and
Well producing water from the Rustler Formation

Potentiometric contour showing elevation at which water level would have stood in tightly cased wells; dashed where approximately located. Contour interval 50 feet. Datum is mean sea level.

Figure 7-33. Potentiometric surface map of the Rustler Formation.

the Rustler-Salado contact is to the southwest and that of the Culebra Dolomite is to the southeast and then to the southwest. The potentiometric head data from which these gradients were determined are from within the site area itself. Data from testing being conducted in 38 holes within and outside the WIPP site will soon be available. At each of nine sites, three holes were drilled specifically to determine the hydraulic character of the Magenta and Culebra Dolomites and the Rustler-Salado interface. Other holes penetrate to specific horizons and are completed in one or more water-bearing zones. As these data are obtained, they will be included in the hydrologic model to improve its predictive accuracy.

Figure 7-33 is a composite potentiometric-surface map of the Rustler Formation. The average porosity is about 10%, and the calculated transmissivity
ranges from $10^{-4}$ to 140 square feet per day, the former at the east edge of the site (Powers et al., 1978, p. 6-36). Groundwater gradients range from 7 to 120 feet per mile. Total dissolved solids in well water sampled from the Rustler Formation are at levels of 3000 to 60,000 ppm (Lambert, 1978). Groundwater movement in the Rustler near the site is westward toward Nash Draw and then southward toward the Pecos River.

Dewey Lake Formation

The Dewey Lake Formation is a siltstone deposit that is 200 to 600 feet thick (Jones, 1954). Because of its low hydraulic conductivity, the Dewey Lake Formation functions as a confining bed. Groundwater probably occurs only in sandstone lenses of small capacity.

Santa Rosa Sandstone

The Santa Rosa Sandstone is about 140 to 300 feet thick and is present over the eastern half of the WIPP site. It dips gently westward, except in local areas of collapse, and crops out northeast of Nash Draw. As a water-bearing unit, the Santa Rosa near the WIPP site has a saturated thickness of only 1 to 2 feet and occurs in lenses that are very limited in extent. It has a porosity of about 13% and a specific capacity of 0.14 to 0.2 gallon per minute per foot of drawdown (Nicholson and Clebsch, 1961). Figure 7-34 is a map indicating where groundwater occurs in the Santa Rosa. Lows in the potentiometric surface near the Eddy-Lea County line and in San Simon Swale suggest recharge into underlying rocks, possibly through collapse zones, and a possibility of a groundwater divide (at a surface ridge) between the site and San Simon Swale. In general, groundwater flows south and is of better quality than that found in the Rustler Formation.

It is not known at this time what quantities of water from the Santa Rosa recharge the shallow aquifers along the Pecos River, if any. The groundwater gradient in adjacent Texas along the Pecos River is influenced by a large-scale withdrawal of groundwater resulting in a net loss of groundwater storage. The water-level declines have created sizable cones of depression along the river and gradients toward the river. The Santa Rosa aquifer in southwest Texas adjacent to the New Mexico border is not downgradient from the WIPP site. There are several reasons for believing that Santa Rosa waters at the WIPP site will flow into the Pecos River rather than to the south into Texas: the configuration of the potentiometric head map, the influence of extensive pumping, and a topographic groundwater divide east of the WIPP site. Groundwaters pumped from the Santa Rosa and alluvium deposits are used extensively for irrigation and livestock.

Chinle Formation

The Chinle Formation is a mudstone deposit above the Santa Rosa Sandstone to the east of the site. It ranges in thickness from about zero near the Eddy-Lea County line to as much as 800 feet north of San Simon Swale (Mercer and Orr, 1977). Because of the low hydraulic conductivity of mudstone, the Chinle Formation is hydrologically a confining bed.

Groundwater flow

Groundwater in porous formations west of the Pecos River flows eastward from the Guadalupe Mountains. The alluvium and shallow aquifers contribute
Wells completed in Capitan aquifer

WESTERN LIMIT OF SANTA ROSA SANDSTONE

Wells completed in surficial deposits, Gatuna Formation, or upper sandstone beds of the Chinle Formation

Wells completed in lower sandstone beds of the Chinle Formation, the Santa Rosa Sandstone, the Dewey Lake Red Beds, or the Rustler Formation

Figure 7-34. Occurrence of shallow groundwater in the region of the WIPP site.
groundwater to the base flow of the Pecos and provide a potable-water source for Carlsbad (Hendrickson and Jones, 1952). Brine solutions under a hydraulic head established presumably by fresher groundwaters of outcrop zones in the Guadalupe Mountains flow northeasterly in the Delaware Mountain Group under the Delaware basin to discharge slowly into the base of the Capitan aquifer.

Groundwater in the Capitan aquifer east of the Pecos River but west of a hydrologic barrier (Figure 7-31) near the Eddy-Lea County line either moves very slowly or is static. The hydrologic barrier is formed by a broken or eroded section in the reef; it isolates the groundwater users in the west from the larger oil-company withdrawals (for oil recovery through water injection) in the east. There is little or no coupling between wells on opposite sides of the barrier (Hiss, 1975). A water sample collected from a borehole into the Capitan reef (Hackberry) and west of the hydrologic barrier yielded the oldest water taken from the reef and was estimated to be 1,000,000 ± 300,000 years old (Barr, Lambert, and Carter, 1978).

Groundwater in the Capitan aquifer to the east of the Eddy-Lea County line has been heavily pumped for oil-field flooding. These withdrawals have lowered the potentiometric surface and significantly reduced the artesian head in the eastern portions of the reef, producing a groundwater gradient clockwise to the east and southeast. The sources of Capitan recharge are the brines in the Delaware Mountain Group and various back-reef formations.

Groundwater in the Rustler Formation east of the Pecos River generally flows to the south and southwest along formational gradients intersecting shallow and alluvium aquifers before discharging into the Pecos River. Those aquifers with a high TDS and salt content contribute much to the saline contamination of the Pecos River and adjoining shallow aquifers in and around Malaga Bend. The portions of the Magenta and the Culebra members of the Rustler that lie beneath the Dewey Lake Red Beds are more isolated from percolating rainfall and less productive than comparable portions near Nash Draw with no siltstone cover. The Santa Rosa Sandstone and the Rustler Formation provide a limited supply of groundwater for livestock and for mineral refining.

To refine the data that are the present basis for estimating the direction of groundwater flow and groundwater migration in the aquifers of principal concern to the WIPP, four additional hydrologic complexes have been drilled around the southern area between the WIPP site and the Pecos River (Figure 7-35). The data obtained at these locations will be used to determine the location of dissolution fronts, the potentiometric surface near Nash Draw and the Pecos River, the effect of the surface ridge between the WIPP site and San Simon Swale as a groundwater divide, and the hydraulic parameters necessary for the establishment of groundwater migration.

Groundwater quality

Analyses of groundwater from the Delaware basin are shown in Table 7-19. Stable-isotope measurements indicate that the groundwater in the Santa Rosa, the Rustler, and the Capitan Formations comes from rainwater. None of the saline groundwaters were found to be original evaporite mother liquors or products of partial evaporation (Lambert, 1978).

There is a shallow-dissolution area in the residuum of the Salado-Rustler contact underlying Nash Draw. Extending from northwest of Nash Draw south-
Figure 7-35. Location of drill holes used for hydrologic testing.
Table 7-19. Chemical Analysis of Groundwater in the Delaware Basin

<table>
<thead>
<tr>
<th>Sample name</th>
<th>Formation sampled</th>
<th>pH</th>
<th>Total Chloride</th>
<th>Sulfate</th>
<th>Sodium</th>
<th>Calcium</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carlsbad Well 7</td>
<td>Capitan</td>
<td>7.2</td>
<td>474</td>
<td>10</td>
<td>72</td>
<td>8</td>
</tr>
<tr>
<td>Hackberry</td>
<td>Capitan</td>
<td>6.0</td>
<td>192,000</td>
<td>110,800</td>
<td>5,150</td>
<td>68,700</td>
</tr>
<tr>
<td>Middleton</td>
<td>Capitan</td>
<td>7.4</td>
<td>33,800</td>
<td>17,050</td>
<td>3,720</td>
<td>10,600</td>
</tr>
<tr>
<td>Shell No. 28</td>
<td>Capitan</td>
<td>7.1</td>
<td>11,300</td>
<td>3,900</td>
<td>2,400</td>
<td>2,280</td>
</tr>
<tr>
<td>James Ranch</td>
<td>Rustler</td>
<td>7.6</td>
<td>3,240</td>
<td>400</td>
<td>1,570</td>
<td>68</td>
</tr>
<tr>
<td>Duval mine/collector ring</td>
<td>Rustler</td>
<td>7.4</td>
<td>14,380</td>
<td>6,400</td>
<td>2,500</td>
<td>3,600</td>
</tr>
<tr>
<td>H-3, Magenta</td>
<td>Rustler</td>
<td>7.4</td>
<td>14,800</td>
<td>5,800</td>
<td>2,600</td>
<td>4,200</td>
</tr>
<tr>
<td>H-3, Culebra</td>
<td>Rustler</td>
<td>7.4</td>
<td>60,000</td>
<td>33,000</td>
<td>5,200</td>
<td>19,000</td>
</tr>
<tr>
<td>Duval mine/collector ring</td>
<td>Rustler</td>
<td>7.4</td>
<td>135,000</td>
<td>250,000</td>
<td>3,100</td>
<td>46,300</td>
</tr>
<tr>
<td>ERDA-6</td>
<td>Castile</td>
<td>7.3</td>
<td>321,000</td>
<td>186,100</td>
<td>16,000</td>
<td>112,000</td>
</tr>
</tbody>
</table>

aData from Lambert (1978).

westward beyond the Pecos River, it is about 30 miles long and 2 to 10 miles wide (Figure 7-36). Water presumably escapes from the strata above the Salado through fractures and solution zones and moves southward along the upper salt surface to discharge as brine into the Pecos River at Malaga Bend. Recharge is augmented by potash-refinery effluents discharged into Nash Draw.

Hydraulic testing in boreholes between Malaga Bend and Laguna Grande de la Sal shows that the brine aquifer at the Salado-Rustler contact has a transmissivity of 8000 square feet per day. Assuming (from drill-hole information) an average thickness of 50 feet, a hydraulic gradient of 1.4 feet per mile, and an effective porosity of 20%, the rate of brine movement is estimated to be about 0.2 foot per day. Estimates of brine discharge into the Pecos River are 200 gallons per minute (Theis and Sayre, 1942) and 300 gallons per minute (Hale et al., 1954).

7.4.3 Local Groundwater Hydrology

As of June 1980, hydrologic tests had been made at 16 locations near the WIPP site. Of these, ten locations were specifically drilled for hydrologic testing: H-1 through H-10 (Figure 7-35). The hydrologic complexes consist of three holes drilled in a triangular array. Each hole is drilled and completed to a specific depth to penetrate a specific aquifer: the upper Magenta Dolomite, the lower Culebra Dolomite, or the Rustler-Salado interface. The depths to these water-bearing zones within the WIPP site are about 525, 630, and 750 feet, respectively. Hydraulic tests to date at these 16 locations indicate that the hydraulic conductivity ranges from 0.0001 to 0.008 foot per day, with 0.7 foot per day only at hole H-3 in the Culebra (Mercer and Orr, 1979). Observations of potentiometric head are being made at least monthly at all locations. In some instances heads have not yet reached equilibrium; they are continuing to change. Tracer tests are being conducted at the H-2 complex
with the primary objective of determining effective porosity and dispersivity. Similar tests are slated for three, and possibly five, other locations within and near the WIPP site.

In general, the hydrologic testing program has been directed at determining the potential head and hydraulic character of the water-bearing rock strata and the chemistry of formation water beneath the site. Data analysis has been aimed at evaluating geologic stability and groundwater-transport characteristics. A site geologic column is shown in Figure 7-11.

Hydraulic testing in drill holes at the site (Figure 7-35) shows little groundwater above the Salado. To date, testing by the U.S. Geological Survey has concentrated on the fluid-bearing zones of the Rustler Formation and the Rustler-Salado contact (Mercer and Orr, 1978). These zones, if the repository should be breached, are the most probable route for radionuclide transport through the geosphere to people, and data on their hydraulic characteristics are needed for estimating potential health hazards. Groundwater in the Rustler Formation and in the Rustler-Salado contact is considered a valuable resource when it can be used for livestock (Rustler) or potash refining (Rustler-
Salado contact); however, these waters usually contain TDS concentrations of more than 3000 ppm.

The Bell Canyon Formation of the Delaware Mountain Group yields unsaturated brines that have a sufficient "freshwater" head to reach the Rustler Formation but are blocked by the Castile Formation. The hydraulic conductivities of the Castile and the Salado have been measured at the ERDA-9 exploratory hole. Test results (Table 7-20) show the hydraulic conductivities measured in ERDA-9. The formations effectively separate the aquifers above the evaporites from those below, thus forming a hydrologic barrier between these aquifers.

Table 7-20. Calculated Hydraulic Conductivity from Drill-Stem Tests in ERDA-9

<table>
<thead>
<tr>
<th>Formation</th>
<th>Test depth (ft)</th>
<th>Hydraulic conductivity (ft/day)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Salado</td>
<td>1440-1496</td>
<td>15.8 x 10^{-6}</td>
</tr>
<tr>
<td>Salado</td>
<td>2026-2106</td>
<td>15.8 x 10^{-6}</td>
</tr>
<tr>
<td>Salado</td>
<td>2524-2630</td>
<td>5.25 x 10^{-6}</td>
</tr>
<tr>
<td>Salado/Castile</td>
<td>2635-2886</td>
<td>15.8 x 10^{-6}</td>
</tr>
</tbody>
</table>

*Derived from Lambert and Mercer (1977).*

Conclusions on the occurrence of fluids in the rock units under the site can be summarized as follows (Mercer and Orr, 1978, 1979):

1. Water levels of fluid-bearing zones in the Rustler Formation show that the hydraulic potential decreases with depth, indicating downward fluid movement in rocks above the salt should there be any openings. However, the potential-head differences between fluid-bearing units indicate no vertical hydraulic connection.

2. The distribution of head in the Culebra Dolomite indicates groundwater flow southeast across the site and then south-southwest, with the gradient varying from 7 to 120 feet per mile. Transmissivity varies from 140 square feet per day on the flanks of Nash Draw to 10^{-1} square foot per day near the center of the site and 10^{-4} square foot per day on the east side. This variation is attributed to the dissolution of salt in the Rustler, which decreases from the complete removal of salt in the west to little or no removal in the east.

3. Potential head in the Magenta Dolomite has been measured in three holes at the site and indicates fluid movement to the southwest. The hydraulic gradient is 50 feet per mile, and transmissivities range from 0.01 to 2.0 square feet per day.

4. Fluids in the Culebra and Magenta Dolomites apparently move primarily along fracture systems and through low-yielding fractured rocks.
5. Very low yields of brines were found along the Rustler-Salado contact, with transmissivities ranging from $10^{-1}$ to $10^{-5}$ square foot per day.

6. Preliminary evaluation of tests on Bell Canyon sands at AEC-8 shows that the potentiometric surface, corrected to freshwater density, is higher than similarly corrected levels of fluid zones in the Rustler.

7. Preliminary data from drill holes outside the WIPP site indicate a groundwater boundary at a surface ridge between the site and San Simon Swale.

8. The groundwater gradient for the Santa Rose Sandstone appears to be determined by a hydrologic divide west of San Simon Swale and by local pumping practices near the Pecos. Flow is to the south into Texas.

Further hydrologic studies are planned:

1. The location of recharge areas for WIPP-related aquifers will be attempted by age dating and by geochemical analysis of groundwaters and head configurations beyond and within the Delaware basin.

2. Continued regional-hydrology studies will include portions of southwest Texas that might be affected and/or influenced by WIPP-related hydrologic systems.

3. Groundwater-migration studies will use tracers injected into aquifer systems to determine effective porosity and dispersivity.

7.4.4 Dissolution of Salts in the Permian Evaporites

Dissolution of salt in the evaporite beds of southeastern New Mexico is recognized to have produced dissolution residues and so-called breccia pipes. Other features possibly related to salt dissolution are sinks or depressions of varying size. Blowouts and surface depressions caused by the dissolution of caliche may be confused with salt-dissolution features. Dissolution residues are of two main types: the insoluble residue or leached zone (Vine, 1963) at the top of the Salado and layers of dissolution breccia zones (Anderson, 1978) within the deeper evaporite beds.

Anderson (1978) estimated that up to 50% of the original salt of the Delaware basin has been removed by erosion or groundwater. These processes have intermittently removed salt for more than 100 million years (Bachman, 1974 and in preparation) during wetter climates (Pleistocene) and probable marine inundation (Cretaceous). The effects are pronounced in the portion of the Delaware basin west of the Pecos River, where major areas have had all their salt removed; this accounts for a large portion of the original salt removed. The following discussion therefore focuses on the processes that are believed to be active at present and their possible effects on the WIPP.
Shallow dissolution

The shallow-dissolution features either involve the upper evaporites or are very near-surface features (e.g., sinks) that do not involve evaporites. The shallow-dissolution feature most relevant to the WIPP is the dissolution within the Rustler Formation and at the top of the Salado that produces a dissolution residue or leached zone (Vine, 1963). The depth of shallow dissolution in the evaporites (base of leached zone) is very irregular but usually less than 300 feet in Nash Draw near the site. It is well developed in the western part of the Delaware basin, where the evaporites are exposed or near the surface. In Nash Draw, where the Rustler Formation is exposed, dissolution extends into the upper Salado and produces an insoluble residue. East of Nash Draw, down-dip into the Delaware basin, the evaporite formations become progressively deeper, and the present-day top of the salt is found progressively higher in the stratigraphic section (Figure 7-19). The top of the salt is at the top of the Salado Formation about 2 miles west of the center of the site and occurs progressively higher in the Rustler Formation across the site. Where halite remains on the eastern side of the site, the Rustler is thicker. The presence of halite in the Rustler is partial evidence that the upper Salado has not yet been attacked by dissolution in that area.

The "dissolution front" within any formation is the leading edge of dissolution. The dissolution front of the Salado Formation is where dissolution is beginning to affect the top of the Salado.

Jones (1973) reported the solution front at the top of the Salado Formation to be between 2 and 3 miles west of the site center. Drilling at the WIPP site indicates that the front, at its closest point, is in control zone III due west of the site center. It is very unlikely that the Salado solution front has reached control zone II, as boreholes P-3 and H-2c (Figure 7-35) show halite in the lower Rustler Formation. West of the front in Nash Draw, there is an almost fourfold reduction in the thickness of the Rustler, to as little as 150 to 170 feet in some places. This is the residue of a 500-foot section after leaching by circulating groundwater.

As dissolution progresses, voids may develop, and the residue may be weakened until it is no longer able to support the overburden. The slumping of the residue and the collapse of the overlying rock can extend to the ground surface, resulting in a topographic sink. The resulting distinctive pitted terrain, called "karst," has poorly developed surface drainage and is extensive in southeastern New Mexico, although it is not present in the area of the site.

Bachman (in preparation) considers Nash Draw to have formed as a result of dissolution and erosion that began before or during Gatuna time and is continuing today. Bachman ascribes the origin of Nash Draw to the following process: (a) initial dissolution occurs along surficial joints and fractures in gypsum to form tunnels and caves in dendritic patterns, (b) sediments are then carried into these dissolution cavities by erosion, then (c) continued dissolution within the central drainage system increases the stream gradient and results in headward cutting by erosion, and, finally (d) Nash Draw widens further as a result of the dissolution of gypsum. These processes have combined.
to produce a topographic feature that has a greater width-to-length ratio than
the more usual erosional valleys. The processes that form Nash Draw are ac-
tive mostly in the Rustler Formation.

Another large depression cited by Bachman (1974) is San Simon Swale, 22
miles east of the site. Shallow dissolution is a factor in its development,
which apparently still continues. The last recorded collapse occurred about
40 years ago (Nicholson and Clebsch, 1961). Many sinks along the Pecos River
Valley have collapsed in historical times (Bachman, 1974). As recently as
1973, a small collapse sink formed at Lake Arthur, about 50 miles north of
Carlsbad.

To evaluate the potential hazard to the site of continued dissolution in
nearby places such as Nash Draw, the rates of dissolution have been estima-
ted. Since Mescalero time, Nash Draw appears to have subsided between the
Livingston and Quahada Ridges as much as 180 feet. At one place its surface
is 180 feet below the projected elevation of the Mescalero caliche. However,
the interval between the top of the Salado Formation and the top of marker
bed 124 in the middle of the Salado at the same location is 420 feet, or 330
feet less than at Livingston Ridge, where relatively little of the Salado salt
has been removed. It is concluded that about 150 feet of the Salado salt was
removed before Mescalero time and about 180 feet since. With this in mind,
Bachman (1974) analyzed the dissolution in Nash Draw as having occurred since
the development of the Mescalero caliche, 600,000 years ago, and found that
the average vertical-dissolution rate was about 0.33 foot per 1000 years.

Clearly, this rate is neither constant nor the same throughout the re-
region. At least two other factors must be considered, but no geologic in-
formation is available for their evaluation:

1. Dissolution and subsidence rates have probably not been constant in
Nash Draw during the past 600,000 years. Much of the subsidence may
have occurred during periods of higher rainfall in the late Pleisto-
cene (Wisconsin time). Bachman (in preparation) limits the annual
rainfall to 25 to 30 inches during this time, the conditions necessary
for the formation of the Mescalero caliche.

2. The subsidence in Nash Draw, whenever it occurred in the Pleistocene,
is not an average rate applicable to the whole region. From the west-
ern part of the WIPP site to the area of "the Divide," the Mescalero
caliche is relatively undisturbed, suggesting no dissolution there
since Mescalero time.

An alternative approach to the estimation of dissolution rates was used
by F. A. Swenson (Bachman and Johnson, 1973), who estimated that the maximum
amount of salt being dissolved and discharged by springs and streams along the
east flank of the basin is 955 tons per square mile each year. This gives a
present vertical-dissolution rate of about 0.5 foot of salt in 1000 years.

The estimated rate of horizontal shallow dissolution in the western part
of the Delaware basin is about 6 to 8 miles per million years (Bachman and
Johnson, 1973), based on the assumption that at the end of Ogallala time the
Salado Formation extended to the Capitan reef escarpment on the western edge
of the basin. Bachman (in preparation), recognizing that salt dissolution
also occurred earlier than Ogallala time, concludes that this estimated average rate of salt removal by shallow dissolution is a conservative overestimate.

Bachman (in preparation) has determined that semiarid climates must have prevailed in southeastern New Mexico for the last 500,000 years. This conclusion is based on the climatic conditions under which the Mescalero caliche, which began to be deposited about 600,000 years ago, could be formed and preserved as it is over the WIPP site. This indicates a relatively stable environment over that period. Thus, although there were significant climate-caused geologic changes elsewhere in the United States during that time, there were no significant geologic effects at the WIPP site. The normal pluvial cycle has a 10,000- to 20,000-year period; thus several of these would be included in any determination of past dissolution rates and would therefore be factored into future expectations as well.

These estimates of horizontal- and vertical-dissolution rates suggest that the waste in the repository could be expected to remain isolated from dissolution for 2 to 3 million years.

Deep dissolution

Deep-dissolution phenomena are those that occur within the evaporite section or that may be initiated from below the evaporites. The major features of concern for the WIPP are layers of dissolution breccia and so-called breccia pipes. Deep-dissolution phenomena in the evaporites may also have developed larger collapse features within the basin (Maley and Huffington, 1953; Anderson, 1978).

The most prominent small-scale (less than 1 mile across) dissolution features near the Delaware basin have been described by Vine (1960) as "domal karst features." One such dome (dome C, 14 miles northwest of the WIPP site; see Figure 7-31) has a collapsed center at the surface. Its subsurface projection, intercepted at the level of the McNutt Potash Zone in the Mississippi Chemical Corporation mine, is a cylindrical chimney filled with clay and halite-cemented brecciated rock belonging to higher strata. A similar dome (dome A), northwest of dome C, was drilled in borehole WIPP-31 to a depth of about 810 feet. This exploratory borehole encountered rubble or breccia similar to that in the mine below dome C. Anderson (1978) showed several other domal karst features similar in surface characteristics to breccia pipes. The closest of these is in Section 33, T 22 S, R 29 E, 11 miles west of the center of the site. It was tested in borehole WIPP-32, which reveals a normal upper Salado sequence for that location, with no sign of breccia or rubble within the borehole. A chimney containing cemented-rubble was encountered in exploratory drilling near the Weaver Mine 20 miles northwest, but it was not associated with a breached dome at the surface. The subsurface expression of other domes in the vicinity of Nash Draw and Malaga Bend (Reddy, 1961; Anderson, 1978) is poorly known. A recent study (Bachman, in preparation) of many of these domes distinguishes those formed by deep dissolution (cemented-rubble chimneys, or "breccia pipes") from those caused by nondissolution processes. It appears that domes known to have breccia or rubble at depth, inferred to have a dissolution origin, are restricted to the Capitan reef or back-reef area, at least in the vicinity of the WIPP site.
Geophysical surveys reveal a distinct resistivity low over the features (domes A and C and "Weaver pipe") known to be underlain by breccia or rubble. The electrical-resistivity technique has been used as a screening device over the WIPP site. Two localized resistivity lows, with signatures somewhat similar to those of the domes, occurred within the WIPP site (Section 20-21, Section 17). Both locations have subsequently been drilled into the upper Salado or deeper and have normal stratigraphy. Thus, present screening techniques, drilling, and mapping at the WIPP site are consistent with the conclusion that domes or "breccia pipes" are restricted to the Capitan reef or back-reef areas and are not present within the WIPP site. Observation of similar features elsewhere in this and other salt basins has indicated that these breccia pipes occur only where deep-dissolution effects are known to be present (Bachman, in preparation).

Exploration by drill holes and seismic reflections indicate variations in the thickness of Castile salt in the area, particularly in the "disturbed zone" in the northern part of the WIPP site. WIPP-13 has recently been deepened to the basal anhydrite of the Castile; preliminary examination of the core and logs reveals no layers of dissolution residues or breccias, as would be expected from regional dissolution. Detailed examination of core and comparison with other deep cores in the area of the WIPP site will continue in order to better understand the nature of the variations in the thickness of the Castile.

Bachman (in preparation) has determined that domes A and C, known breccia pipes, were formed more than 500,000 years ago during Gatuna time and before Mescalero time. Bachman reports only minor near-surface readjustment of these features during and after the formation of the Mescalero caliche and concludes that no known breccia pipe has formed since Gatuna time. Bachman also reports that domes near Malaga Bend were formed before Mescalero time.

The known breccia pipes (domes A and C) in New Mexico overlie the buried Capitan reef aquifer; some may be present north of the reef (e.g., "Weaver pipe"). Bachman (in preparation) attributes these pipes to the dissolution of salt by unsaturated water from the aquifer in a process like that described by Anderson (1978). The flow of water in the Capitan aquifer was to the east at Gatuna time; retardation of the flow by fine-grained sediments in the Laguna submarine canyon complex (see Hiss, 1975) near domes A and C produced hydraulic heads high enough to cause the upward percolation of water and dissolution (Figure 7-31). The Pecos River has dissected the Capitan aquifer system since Gatuna time, and the aquifer system is now nearly horizontal. Bachman concludes that, as long as the present hydrologic system is maintained, it is improbable that other breccia pipes will form over the reef aquifers.

Most authorities believe that there are no active deep dissolution processes that would affect the WIPP repository. Anderson (1978), who has studied deep dissolution in the Delaware basin, believes that deep dissolution is a continuing process. In reporting the results of his studies, he states that estimates of deep-dissolution rates were difficult to make from the evidence available to him, but suggested that deep dissolution would not affect the WIPP site for the next million years. Bachman (in preparation) has indicated that Cretaceous rocks lap across Castile to Triassic rocks regionally. The implication is that these rocks were exposed during Triassic and Jurassic time; from this Bachman assumes that much of the "deep dissolution" occurred.
during these times when the evaporites were not deeply buried. Estimated rates may therefore be conservatively high, because of the assumption of dissolution due only to more geologically recent processes. It is also believed by some observers that missing evaporite members may be ascribed to depositional facies changes, and not to dissolution. The ERDA-10 hole, drilled south of the WIPP site to check an area of potential deep dissolution, found no evidence of blanket dissolution, leading to the conclusion that the missing Castile halite member was never deposited.
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This chapter describes the plans for the WIPP facility, in which alternative 2, the authorized alternative, would be carried out. It begins by describing the particular site in Los Medanos* where, according to these plans, the WIPP will be built (Section 8.1). After a general description of the plant in Section 8.2, the discussion treats in more detail the design of the buildings and equipment and the plans for operations; Section 8.3 gives this information for the aboveground parts of the WIPP, and Section 8.4 gives it for the underground parts. Because small amounts of radioactive waste will be produced during the operations, the design includes systems for handling this waste; they are described in Section 8.5. Small amounts of radioactive material will be released during the operations; Section 8.6 describes the releases. Section 8.7 discusses the nonradioactive waste produced at the plant and the methods planned for its disposal. Section 8.8 discusses water and power systems, roads, railroads, and communications. The research and development that is part of the authorized WIPP mission is described in Section 8.9, which outlines the plans for the experiments to be performed. Because the methods used for disposal make it possible for the waste to be removed from its burial in the future, Section 8.10 reviews the plans for waste retrieval. Section 8.11 reviews the plans for decommissioning the WIPP at the end of the project. Section 8.12 describes the plans for dealing with emergencies at the plant and for guarding it.

8.1 DESCRIPTION AND USE OF THE SITE

8.1.1 Location and Description

The Los Medanos site is in Eddy County in southeastern New Mexico, about 25 miles east of Carlsbad (Figure 8-1). The land area committed to the project will be approximately 6 miles in diameter. It will contain 18,960 acres (29.6 square miles) in four townships: T 22 S, R 31 E; T 23 S, R 31 E; T 22 S, R 30 E; and T 23 S, R 30 E. The actual area under the control of the U.S. Department of Energy (DOE) will not be a true circle because the boundaries conform to existing land parcels (Figure 8-2).

Sections 7.1 and 7.2 describe the prominent natural and man-made features in the region around the site. The site itself is a hummocky, nearly flat plain that supports the desert vegetation described in Section 7.1 and Appendix H. There are no industrial, commercial, institutional, recreational, or residential structures within the boundaries of the site; no highways, railways, or waterways cross it. Three natural-gas pipelines traverse the site; an El Paso Natural Gas Company pipeline oriented northeast-southwest is about 1 mile north of the center of the site at its closest point.

*In this chapter, the terms "Los Medanos site" and "WIPP site" are synonymous.
Figure 8-1. General location of the WIPP site.
Figure 8-2. Control zones and ownership of mineral rights at the WIPP site.
8.1.2 Control Zones

The four control zones at the site, shown in Figure 8-2, will be under the full control of the DOE. The DOE's intent is to exercise successively fewer restraints on surface and underground use at increasing distances from the center of the site.

Control zone I, covering about 100 acres in Sections 20, 21, 28, and 29 of T 22 S, R 31 E, will contain most of the surface facilities. It will be surrounded by a security fence, with provisions for additional security measures.

Control zone II, an area of about 1800 acres, will overlie the maximum potential extent of underground development. For the authorized mission, all radioactive waste will be emplaced within an underground area of about 100 acres beneath control zone II. This zone will not be fenced except for the areas set aside as long-term biological study plots. Livestock grazing will be permitted in this zone under controls like those of the Bureau of Land Management (BLM) and State agencies on the surrounding land. Only drilling and mining carried out by the DOE will be permitted within this control zone.

Control zone III, surrounding control zone II, will have an outside diameter of 4 miles and an area of about 6200 acres. It will not be fenced, and grazing will be permitted. With permission from the DOE, shallow wells may be drilled for stock water, but no other drilling or mining will be permitted unless evaluations now in progress show that such activities will not increase the risk of breaching the repository or providing a route for the potential movement of radioactive materials into the biosphere.

Control zone IV, surrounding control zone III, will have an outside diameter of 6 miles and an area of about 11,000 acres. Grazing and shallow wells for water will be permitted. Continuous or drill-and-blast mining for potash may be permitted under DOE restrictions, but no solution mining will be permitted. Existing producing oil or gas holes in this zone will be permitted to continue through their useful lives; to protect the repository, they will be sealed as prescribed by the DOE when they are abandoned. New wells for oil and gas production may be drilled in conformance with DOE standards to facilitate eventual plugging; recovery methods such as flooding or hydrofracturing will not be permitted.

The DOE will not exercise any control over the land outside control zone IV and will not impose any restrictions on its use.

8.1.3 Rights-of-Way

Rights-of-way will be acquired for access to the site. The proposed rights-of-way for the completed facility are shown in Figure 8-3 and listed in Table 8-1.

Present access to the site from New Mexico Highway 128 is provided by caliche-surfaced roads built during exploration for oil and gas or for potash, some ranch roads, and extensions of these roads to site-exploration drill holes. Eventually, access to the site will be from the north and south by new paved highways. Rail access will be provided by extending a rail spur that now reaches the Duval Corporation's Nash Draw mine west-southwest of the site.
Figure 8-3. Rights-of-way for the WIPP.
Table 8-1. Rights-of-Way for the WIPP

<table>
<thead>
<tr>
<th>Right-of-way</th>
<th>Length (miles)</th>
<th>Width (feet)</th>
<th>Area (acres)</th>
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<tbody>
<tr>
<td></td>
<td>Total</td>
<td>Off-sitea</td>
<td>Total</td>
</tr>
<tr>
<td>North access road</td>
<td>13</td>
<td>10</td>
<td>200</td>
</tr>
<tr>
<td>South access road</td>
<td>4</td>
<td>1</td>
<td>200</td>
</tr>
<tr>
<td>Access railroad</td>
<td>6</td>
<td>3</td>
<td>100</td>
</tr>
<tr>
<td>Electricity</td>
<td>14</td>
<td>11</td>
<td>100</td>
</tr>
<tr>
<td>Water line (extension)</td>
<td>18</td>
<td>18</td>
<td>100</td>
</tr>
<tr>
<td>Telephone</td>
<td>(b)</td>
<td>(b)</td>
<td>(b)</td>
</tr>
<tr>
<td>Total</td>
<td>880</td>
<td>660</td>
<td></td>
</tr>
</tbody>
</table>

aOutside control zone IV.
bTelephone lines will be in the right-of-way of the north access road.

Electrical power will be brought to the site from the northwest over a separate right-of-way. A telephone line will be brought from the north on the right-of-way for the new access road. Water will be purchased from the Double Eagle Water System owned by the City of Carlsbad. It will be carried over an 18-mile right-of-way that reaches from a tie-in point on the existing system; it then will move to the site on the right-of-way of the north road.

8.1.4 Land Ownership and Leaseholds

All of the land required for the WIPP is Federal or State land (Figure 8-2): 17,200 acres (26.9 square miles) of Federal land and 1760 acres (2.75 square miles) of State land.

There is no private land within the boundaries of the proposed withdrawal area; there are, however, two parcels of private land immediately outside the site: 80 acres in the northwest corner of Section 24 (T 22 S, R 30 E) and about 300 acres in the southern half of Section 6 (T 23 S, R 31 E). The headquarters of the James Ranch is on the latter parcel.

The proposed withdrawal area is currently encumbered by the long-term leases summarized in Table 8-2 and discussed in the paragraphs that follow.

Grazing rights

All of the land within the WIPP withdrawal area has been leased for grazing. Kenneth Smith of Carlsbad, New Mexico, owns the Crawford Ranch, which has lease rights to 6680 acres in the northern portion of the proposed withdrawal area. J. C. Mills of Abernathy, Texas, owner of the James Ranch, has lease rights to 12,280 acres in the southern portion of the proposed withdrawal area (Figure 8-4).

There are no water wells at the WIPP site, although there are a number nearby, especially near the headquarters of the James Ranch outside the southwest border of the site. The nearest well, the only one within the site
boundary, is about 2 miles northeast of the center of the site near the border between control zones III and IV in Section 15 (T 22 S, R 31 E).

According to BLM records, a grazing density of nine cattle per section (i.e., 70 acres per head of cattle) is permitted on this leased land, and a decrease to six cattle per section has been proposed.

Potash leases

About one-quarter of the land within the WIPP withdrawal area is leased or has applications pending for potash exploration. As shown in Figure 8-5 and Table 8-2, 4800 acres are now leased by four companies, three of which are already operating mines in the Carlsbad Potash Area. These leases are not

Table 8-2. Summary of Leases at the Site in March 1979

<table>
<thead>
<tr>
<th>Land status</th>
<th>Whole area</th>
<th>Excluding zone IV</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Acres</td>
<td>Percent</td>
</tr>
<tr>
<td>TOTAL AREA INVOLVED</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Federal land</td>
<td>17,200</td>
<td></td>
</tr>
<tr>
<td>State land</td>
<td>1,760</td>
<td></td>
</tr>
<tr>
<td>Total</td>
<td>18,960</td>
<td></td>
</tr>
<tr>
<td>SUBJECT TO GRAZING LEASES</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Federal land</td>
<td>17,200</td>
<td>100</td>
</tr>
<tr>
<td>State land</td>
<td>1,760</td>
<td>100</td>
</tr>
<tr>
<td>Total</td>
<td>18,960</td>
<td>100</td>
</tr>
<tr>
<td>SUBJECT TO POTASH LEASES</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Federal land</td>
<td>3,040</td>
<td>17.7</td>
</tr>
<tr>
<td>State land</td>
<td>1,760</td>
<td>100</td>
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<tr>
<td>Total</td>
<td>4,800</td>
<td>25.3</td>
</tr>
<tr>
<td>SUBJECT TO OIL AND GAS LEASES</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Federal land</td>
<td>6,400</td>
<td>37.2</td>
</tr>
<tr>
<td>State land</td>
<td>200</td>
<td>11.4</td>
</tr>
<tr>
<td>Total</td>
<td>6,600</td>
<td>34.8</td>
</tr>
<tr>
<td>SUBJECT TO BOTH POTASH AND OIL AND GAS LEASES</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Federal land</td>
<td>1,280</td>
<td>7.4</td>
</tr>
<tr>
<td>State land</td>
<td>200</td>
<td>11.4</td>
</tr>
<tr>
<td>Total</td>
<td>1,480</td>
<td>7.8</td>
</tr>
</tbody>
</table>
being developed currently. If a lessee files an application to develop a lease within the three inner zones, the DOE will take action to obtain the rights to the lease. All the potash leases will be purchased by the DOE before the beginning of any construction except for work involving site and preliminary-design validation. No potash mining will be permitted within the three inner zones for a number of years and perhaps forever. The amount of potash mineralization in the withdrawal area is discussed in Section 7.3.7.

Oil and gas leases

In March 1979 ten companies held leases for oil and gas exploration on about 6600 acres of the withdrawal area (Figure 8-6 and Table 8-2). Since
the beginning of exploratory studies at the site, the DOE has acquired oil and gas leases on an additional 7100 acres inside the area. These acquisitions have been necessary to keep the salt beds intact; exploratory drill holes might have penetrated the volume of salt that the WIPP will occupy. Section 7.3.7 discusses the amounts of oil and gas that may lie beneath the site.

Figure 8-6 shows the four abandoned oil and gas exploration holes within the withdrawal area; all are in control zone IV.
Figure 8-6. Oil and gas leases within the WIPP site.
8.2 GENERAL DESCRIPTION OF THE WIPP

The authorized WIPP facility (Figure 8-7) is designed to receive, inspect, overpack when necessary, and dispose of radioactive wastes in bedded salt. It is designed to be a repository for demonstrating the disposal of defense TRU waste and a facility for research and development with in-situ tests of techniques proposed for the disposal of defense wastes.

Figure 8-8 shows the layout of the surface structures at the plant. They include a waste-handling building for receiving and preparing radioactive waste for transfer underground, an underground-personnel building to support underground operations, a disposal-exhaust-filtration building, an administration building, and various support structures: a warehouse and workshop building, an emergency-power plant, a vehicle-maintenance building, a sewage-treatment plant, and a water-supply system. In addition, there will be a mined-rock (salt) pile, an evaporation pond for runoff from the mined-rock pile, and a sewage-treatment plant. A construction-spoils disposal area and a sanitary landfill are also included in the design.

The underground facilities consist of four shafts to the underground area, a mined underground horizon containing an area for the disposal of contact-handled (CH) and remotely handled (RH) TRU wastes and two areas for research and development with defense wastes.

The plans for the WIPP call for its development to occur in two distinct phases: (1) site and preliminary-design validation (SPDV), in which two deep shafts and an underground experimental area are constructed (Brausch et al., 1980); and (2) full construction, in which the required surface and underground facilities and the remaining shafts are built. The operation of the WIPP will begin after the surface and underground facilities have been completed, although mining of the salt will continue throughout much of the operational period.

8.2.1 SPDV Phase

Two shafts will be constructed at the WIPP site for the SPDV program; the shafts will be drilled with "blind-boring" methods using large-scale drilling equipment similar to oil-field equipment, but larger. A drilling fluid composed of brine, bentonite, and caustic soda will be used to keep the drilling head cooled, lubricate the hole, minimize inflow from the water-bearing strata encountered, and remove cuttings from the hole. Blind boring was selected rather than conventional shaft sinking (i.e., blast and rock removal) because of cost and time savings (see Sections 9.6.1 and 9.6.2).

To provide primary access to the underground experimental area a 12-foot-diameter shaft will be bored near the center of control zone I to a depth of 2300 feet. The shaft will be lined with 10-foot-diameter steel casing to a depth of about 850 feet. The remaining 1450 feet, the portion of the shaft in the Salado salt, will be unlined. A sand-and-concrete grout, injected along the outside of the liner over its entire length, will seal off inflow from water-bearing strata.

The 12-foot-diameter shaft will be equipped with a temporary hoist and headframe. This hoisting system will transport excavated salt to the surface
Figure 8-7. The Waste Isolation Pilot Plant.
Figure 8-8. Surface structures and plant layout.
and personnel, materials, and equipment to and from the underground experimental area.

A 6-foot-diameter ventilation shaft, bored about 600 feet south of the larger shaft, will be equipped with a temporary emergency hoisting system for removing personnel from the underground facility. This shaft will be unlined throughout its depth, although some rock support in the form of wire mesh and rock bolts may be provided. The water-bearing strata penetrated by the shaft will be sealed if any significant inflows are noted.

After the area around the bottom of the shaft has been developed by drilling and blasting methods, an electrically powered continuous-mining machine will excavate the underground area for the SPDV program. Starting at the bottom of the 12-foot-diameter shaft, horizontal excavation in the Salado salt will produce a network of underground cavities about 10 acres in area. The excavation will advance northward from the shafts by the cutting of two main drifts about 1500 feet long and 12 feet high through the shaft pillar (the volume around the shafts that is disturbed as little as practicable to minimize surface subsidence and to provide adequate structural support to the shaft). Outside the shaft pillar, experimental rooms will be constructed on each side of the main drifts. About 8 acres of underground experimental rooms will be provided during the SPDV phase.

Salt will be removed from the advancing working face on underground diesel-powered transporters and an electrically powered conveyor, which will carry the salt to the 12-foot-diameter shaft. There the salt will be loaded onto a salt-handling skip (a hoisting car) for transport to the surface, where a front-end loader will put it into a large dump truck for transport to the salt-storage pile. During the underground development, 340,000 tons of salt will be removed.

The experiments to be conducted are discussed in Section 8.9.1. No radioactive wastes will be used in the experimental studies during the SPDV phase.

The SPDV program is strictly for data collection and experiments; therefore, the supporting surface facilities at the site are designed, to the extent practical, for only temporary duty at a minimum cost. To accommodate the construction, technical, and mining personnel at the site, trailers parked at the site near the shaft will provide temporary offices, laboratories, and other facilities for underground workers.

Two types of waste rock will be brought to the surface during the construction: (a) a mixture of drilling fluid and overburden rock (primarily claystone, anhydrite, and salt) developed during shaft sinking and (b) salt excavated during the construction of the underground experimental area.

During shaft sinking, a brine drilling fluid will be continuously circulated to facilitate the drilling. This fluid will carry the waste rock to the surface, where it will be pumped to one of two holding ponds at the site. In these ponds (one for each shaft) the larger pieces of waste rock will settle to the bottom, and the clarified drilling fluid will be skimmed from the surface and recirculated to the advancing shaft. It is expected that about 2.4 million gallons of drilling fluid will be continuously circulated in drilling the 12-foot-diameter shaft; about 600,000 gallons of drilling fluid will be used in drilling the 6-foot-diameter shaft. After drilling has been completed,
the fluid will be pumped to the spoils-disposal area south of the site and the waste rock will be retained in the holding ponds.

Salt from the underground experimental area will be transported from the larger shaft to the salt-storage pile located immediately east of the central area. The 340,000 tons of salt removed from the underground area during the SPDV program will form a pile 540 feet wide, 540 feet long, and 40 feet high. A ditch will be constructed around the periphery of the salt pile to collect rainwater runoff from the pile. A dike along the north side of the pile will divert upland runoff away from the pile.

Solid waste (general construction trash) generated during construction will be collected in bins and hauled to the Carlsbad or Hobbs sanitary landfill for disposal.

The utilities required for the SPDV program will be supplied as follows:

1. Electrical power will be supplied at the site by a power line following the right-of-way shown in Figure 8-3.

2. Water for construction, dust control, and fire protection will be supplied by water-tank trucks located at the site. Bottled water will be used for drinking.

3. Portable toilets will be supplied by a commercial sanitation service.

Access to the site will be provided by an existing caliche-surfaced road, originally constructed as part of the development of the ERDA-9 borehole. No additional access roads need to be constructed for the SPDV program. An additional right-of-way will be obtained for the electrical-power line.

8.2.2 Full-Construction Phase

The plant will be constructed in accordance with the general design criteria of ERDA Manual Appendix 6301, Part 1, with modifications approved by the DOE, and the WIPP design criteria. To protect public health and safety and the environment, the surface buildings that will contain radioactive materials, the central monitor-and-control room, the system for ventilating the underground disposal area, the waste-hoist system, and the diesel generators are designed to withstand the effects of credible earthquakes, tornadoes, and accidents. Other measures to avoid, minimize, or mitigate adverse environmental effects are discussed in Section 9.6.

The surface structures consist of eight major buildings. The underground structures consist of four shafts and a waste-disposal area about 2150 feet below the surface. Approximately 100 acres will be used for the underground disposal area.

8.2.2.1 Surface Structures

The principal surface structure is the waste-handling building (Figure 8-8). It is about 230 feet wide, 575 feet long, and 50 feet high (except for
a 125-foot-high bay area). The building has separate areas for the receipt, inventory, inspection, and transfer of CH and RH TRU wastes through separate airlocks to a common waste shaft. It also contains offices, change rooms, a health-physics laboratory, and equipment for ventilation and filtration. Safety equipment and measures for controlling radiation exposures are included in the design of the waste-handling building.

The underground-personnel building contains support facilities for personnel working underground in construction and waste-handling operations (Figure 8-8). This building is about 100 feet wide, 150 feet long, and 14 feet high.

Other surface structures (Figure 8-8) include the administration building (about 36,000 square feet), the disposal-exhaust-filtration building (about 10,000 square feet), the vehicle-maintenance building (about 2300 square feet), a building containing a warehouse and shops (about 18,000 square feet), the emergency-power plant (about 10,000 square feet), the water pumphouse, and the sewage-treatment plant.

A 30-acre area east of the plant (Figure 8-8) contains the mined-rock pile, which will store the rock, principally salt, excavated from the repository. The maximum height of the pile is approximately 60 feet.

8.2.2.2 Underground Structures

The four shafts to the underground area will be developed as follows:

1. The SPDV exploratory shaft will be used for the disposal-area exhaust shaft.

2. The SPDV ventilation and salt-handling shaft will be enlarged to form the waste-handling shaft.

3. The construction-exhaust and salt-handling shaft and the ventilation-supply and service shaft will be sunk conventionally by blasting and removing the loose rock with a crane.

With the exception of the disposal-exhaust shaft (which will be lined with steel) each of these shafts will be lined with concrete down to the top of the Salado salt.

The underground structures are on one mined level about 2150 feet below the surface, laid out in a conventional "room-and-pillar" arrangement (Figure 8-9). They include three separate mined areas: approximately 100 acres for the disposal of CH and RH TRU wastes, approximately 7.5 acres dedicated to research and development with high-level wastes, and approximately 12 acres for research and development in rock mechanics and mine design. The tunnels that connect these three areas to one another and to the shafts will occupy about 30 acres. The underground areas will be developed using continuous mining machines, rather than by blasting. The mined salt will then be transported via underground hauling machines and conveyors to the salt-handling shaft for removal from the mine.
Figure 8-9. The underground layout of the WIPP.
Both CH and RH TRU wastes will be moved underground through the waste shaft in the waste-handling building. The other accessways to the underground disposal areas are the ventilation-supply and service shaft for ventilation and the movement of personnel and equipment, a construction-exhaust and salt handling shaft to remove mined salt and to exhaust air from mining operations, and a disposal-exhaust shaft to exhaust air from the waste-disposal area.

Underground workshops, warehouses, and equipment-storage areas are provided for the various pieces of mining and salt-transport equipment used in underground construction. An underground ventilation system supplies air to both the construction and the waste-disposal areas; separate exhausts are installed for each area. Safety equipment and measures for the control of radiation exposures are included in the design of the underground facilities.

8.3 SURFACE FACILITIES AND OPERATIONS

8.3.1 Waste-Handling Building and Operations

The waste-handling building (Figure 8-10) is equipped to deal with both CH-and RH TRU waste from the time the waste is unloaded until it is lowered through the waste shaft for placement underground. Separate areas are provided for handling CH and RH TRU wastes. The areas for CH waste include a shipping-and-receiving area for railroad cars and trucks, a receiving-and inspection area, an inventory-and-preparation area, and an overpack-and-repair room for damaged containers. The areas for RH waste include a separate shipping-and-receiving area, an area for shipping-cask preparation and decontamination, an area for loading and unloading casks, and a hot cell above the loading area for waste-canister storage, overpacking, or decontamination. Two independent airlocks at the shaft entrance allow wastes to enter from the CH-waste and RH-waste areas. Filtration equipment for the waste-handling area, a laboratory, change rooms, and offices are also in the waste-handling building.

Liquid radioactive waste generated at the site from decontamination operations will be collected from holding tanks for solidification. The solidified waste will be packaged and taken underground for disposal as CH waste if it meets the waste-acceptance criteria.

Handling of CH TRU waste

Contact-handled waste will be shipped to the plant by rail or truck in shipping containers approved by the U.S. Department of Transportation. The shipping containers will be unloaded in the waste-handling building, after entering through airlocks that control the movement of air during the waste-handling operations. The air in the waste-handling building will be maintained below atmospheric pressure to prevent contaminants from leaking to the outside air, even though no contaminants are expected to become airborne in significant amounts.

The CH TRU waste will be received in 55-gallon drums, special boxes, or bins that have been transported inside Type B packagings (Section 6.3.1). Once the packagings have been surveyed for contamination, they will be
Figure 8-10. Waste-handling building.
unloaded in the receiving-and-inspection area if found to be acceptable. If found to be contaminated, a packaging will be moved into the overpack-and-repair room for the unloading of the waste containers. If inspection shows that the waste containers are not contaminated or damaged and if the accompanying documentation shows that they meet the waste-acceptance criteria (Chapter 5), they will be moved to the CH-waste inventory-and-preparation area, stacked on pallets for uniform handling, and transported underground. If a waste container is found to be externally contaminated or damaged, it will be sent to the overpack-and-repair room (Figure 8-10), where it will be decontaminated, overpacked or repaired, and returned to the CH-waste inventory-and-preparation area for transfer underground. The empty shipping containers will be decontaminated, if necessary, and reloaded onto transport vehicles leaving the plant.

Handling of RH TRU waste

Remotely handled TRU waste will arrive by rail or truck in special shielded shipping casks approved by the Department of Transportation. On arrival, each shipping cask, which may contain one or more canisters of waste, will be inspected and unloaded from the railcar or truck in the cask-unloading-and-receiving area of the waste-handling building. If the railcar or truck is found to be contaminated, it will be decontaminated. From the receiving area the cask will be moved to the cask-preparation-and-decontamination area, where operations such as the attachment of handling equipment can be performed; the RH-waste will be handled from behind shielding with remote-handling equipment. The cask will then be moved into the cask-unloading room. There the RH-waste canisters will be unloaded from the shipping casks into the hot cell, where they will be inspected, surveyed for contamination, and identified. Any contaminated or damaged canisters will be inserted into an overpack. The canisters will be removed from the hot cell into a transfer cell and loaded into the facility cask, a cask specially designed to transfer RH waste to the WIPP underground disposal area. After appropriate treatment, the shipping cask will be checked for external contamination, decontaminated if necessary, and returned to the shipper for reuse.

8.3.2 Facilities Supporting Underground Operations

The underground-personnel building provides change rooms, showers, areas for equipment-storage, and offices for personnel working underground. About 100 feet from the building is the ventilation-supply and service shaft containing the hoist by which personnel and equipment will be moved underground.

The disposal-exhaust-filtration building adjacent to the disposal-exhaust shaft contains equipment for exhausting and filtering the air from the underground-disposal areas.

Mined rock (mostly salt) will be brought to the surface through the construction-exhaust and salt-handling shaft. Once at the surface, the mined rock will be moved by conveyor to the mined-rock pile outside the security fence. It is estimated that the pile will reach a maximum height of about 60 feet and cover about 30 acres.
8.3.3 Facilities Supporting Surface Operations

The administration building provides space for contractor personnel, visitors, and services; the center of security operations, it also contains a control room for monitoring all activities at the site.

The emergency-power building contains standby diesel generators and the necessary power switchgear.

The warehouse and shops, the water pumphouses, the vehicle-maintenance building, and the sewage-treatment facility are buildings of standard design.

8.3.4 Environmental Control System

The environmental control system maintains a controlled environment for plant personnel and limits the discharge of radioactivity to the atmosphere. It includes heating, ventilating, and air-conditioning systems; air-cleaning and final discharge systems; and all related subsystems.

Access to areas with higher potential for contamination will be restricted. Pressure differences, maintained between separated areas in the plant and between these areas and the outside air, will insure air flow in the proper direction. To confine radioactive material, the air-cleaning system will pass the air through banks of high-efficiency particulate air (HEPA) filters. Monitors will warn of the presence of radioactivity in the air stream by triggering alarm systems.

8.4 UNDERGROUND FACILITIES AND OPERATIONS

8.4.1 Waste Facilities

The underground waste facilities described in this section consist of the waste-shaft, the waste-shaft hoist-cage system, and all facilities in the waste-disposal area.

Waste shaft

The waste shaft will be constructed by enlarging the SPDV ventilation shaft. This waste shaft, which will be about 19 feet in diameter and 2300 feet deep, will be used to transfer CH and RH TRU waste from the waste-handling building to the underground disposal areas. The waste-shaft hoist cage accommodates the RH-waste facility casks and the CH-waste containers to be handled at the plant. The hoist cage will be designed to handle a payload of 35 tons.

Disposal of CH TRU waste

The top of the waste shaft is in the waste-handling building (Figure 8-10). After a pallet has been loaded with containers of CH TRU waste, it will be transferred to the hoist cage, which will be lowered through the waste
The waste shaft, connecting rooms in the waste-handling building, and the underground disposal horizon. The two pieces of equipment shown underground carry and stack contact-handled waste. A specially designed forklift, not shown, carries remotely handled waste through the underground facility.

In the waste-receiving station, an opening about 13 feet high by 33 feet wide allows access to the shaft. The pallet and the waste containers will be unloaded from the hoist cage and transported by a diesel-powered transporter to the waste-disposal areas. A decontamination and radiation-safety-check station is near the waste shaft on the disposal horizon.

Parallel entries will provide access to each waste-disposal room (Figure 8-9). The rooms are planned to be approximately 33 feet wide, 13 feet high, and 300 feet long. These rooms are separated by 100-foot-wide pillars and blocked into areas between 200-foot-wide barrier pillars. Immediately after the emplacement of CH TRU waste, the disposal rooms will be backfilled with salt to reduce any potential fire hazard.

Disposal of RH TRU waste

The facility cask, holding one RH-waste canister, will be lowered in the hoist cage to the waste-receiving station at the lower end of the waste shaft (Figure 8-11). Here it will be removed from the hoist cage and picked up and transported to the waste-disposal area by a forklift. Decontamination and radiation-safety-check stations will be close to the waste shaft. The RH-waste
canisters will be horizontally emplaced in steel-lined holes in walls of the barrier pillars along major tunnels. Each lined hole will then be capped with a shielded steel plug. In order to make retrieval easy, should it become necessary or desirable, these major tunnels will not be backfilled until definite decisions on retrieval have been made.

8.4.2 Support Facilities Underground

The ventilation-supply and service shaft is used to move personnel, materials, and equipment between the surface and underground areas. In addition, the shaft supplies fresh air for the underground ventilation system. Underground workshops and warehouses will be located near this shaft. Underground offices, decontamination showers, and sanitary facilities (packaged chemical toilets) will also be near this shaft.

The construction-exhaust and salt-handling shaft will be used to bring mined rock to the surface and to exhaust air from the mining-operations area. The disposal-exhaust shaft carries air from the underground disposal areas to the disposal-exhaust-filtration building.

8.4.3 Underground Environmental Control System

The environmental control system includes the ventilation and final discharge systems and all the associated subsystems. The general requirements for the underground system are similar to those discussed for the surface system in Section 8.3.4.

A schematic outline of the underground ventilation system is shown in Figure 8-12. The air supply for the underground areas will enter through the ventilation-supply-and-service shaft and then be divided into two separate air streams: one that supports the construction (mining) activities, where there will be no possibility for the release of radioactivity from waste, and one that supports the waste-disposal operations, where there will be a potential for the release of radioactivity. The air that flows down the waste shaft immediately flows back up through the disposal-exhaust shaft.

The separated air streams will allow waste-disposal and construction activities to proceed simultaneously. Double bulkheads will maintain the independence of the two air streams. Pressure differences across the bulkheads will insure that all leakage through them flows to the areas that support waste disposal. The bulkheads, made of fire-resistant materials, will be designed to accommodate displacements caused by salt creep or seismic motion.

The construction air stream ventilates the construction areas as well as the experiments that do not use radioactive waste and the shops and warehouses at the disposal horizon. The air is exhausted through the construction-exhaust and salt-handling shaft to the atmosphere.

The disposal-area air stream ventilates the waste-disposal and experimental waste areas and is exhausted through the disposal-exhaust shaft to the disposal-exhaust-filtration building.
After an accident activates signals from radiation monitors, the air-flow volumes become roughly half of those for normal operations, but their flow directions do not change except that the disposal-exhaust air is diverted through HEPA filters.

In the event of a fire emergency the direction of the air flow through the construction area can be reversed. During reversal the total air volume through both the construction and the disposal areas remains unchanged, but two major changes do occur:

1. The construction-exhaust and salt-handling shaft becomes the intake shaft for construction operations (at 150,000 cubic feet per
minute), and the ventilation-supply and service shaft becomes the exhaust shaft.

2. The waste shaft becomes the intake shaft for disposal operations (at 200,000 cubic feet per minute), and the disposal-exhaust shaft remains the exhaust shaft.

8.5 SYSTEMS FOR HANDLING RADIOACTIVE WASTE GENERATED AT THE SITE

The radioactive-waste systems are designed to collect, transfer, and package radioactive waste produced by the plant. These systems have sufficient surge capacity to handle waste produced during postulated accidents (Section 9.5.1) as well as during normal operations.

The radioactive wastes generated at the site will be liquids, such as decontamination solutions, which will be solidified before packaging for disposal; solids, like gloves, clothing, and filters; or gases, including airborne particulates. Appropriate systems are provided to handle each of these types of waste.

8.5.1 Liquid Radioactive Waste

Sources and quantities

Small quantities of liquid radioactive waste (radwaste) will be produced both daily and intermittently at several locations in the plant. These liquids will consist of both nondetergent radwaste and detergent radwaste; a maximum of 12,500 gallons per year of both will be produced.

In the waste-handling building, liquid radwaste will be produced routinely during the decontamination of shipping or facility casks. Small quantities will be produced in the laboratory. Additional small quantities will be intermittently produced by the decontamination of radwaste-processing equipment. If decontamination of facilities handling radioactive waste is needed, it will produce liquid radwaste. In the event of a fire, large volumes of potentially contaminated water could result from fire-fighting efforts, but they will be handled separately by a process described below. In the underground operations, liquid radwaste will be produced mainly by equipment decontamination.

Liquid-radwaste processing

Small quantities of liquid radwaste will be produced in normal operations. These wastes will be solidified, perhaps by mixing with cement, and emplaced in the repository as CH waste if they meet the waste-acceptance criteria.

In the unlikely event of a fire, a large volume of possibly contaminated water will collect in floor trenches specifically designed for the collection of water from the fire sprinkler system. This water, if it is contaminated, will then be processed by a portable liquid-radwaste-processing system brought onto the site after the fire.
8.5.2 Solid Radioactive Waste

Sources and quantities

Solid radioactive waste will be produced in the waste-handling building, the disposal-exhaust-filtration building, and the underground disposal and experimental areas. Table 8-3 gives estimates of the production of solid waste, which consists of general process trash and used ventilation (HEPA) filters.

Normal operations and plant maintenance will generate general process waste, the largest volume of solid wastes, including discarded protective clothing, cleaning rags, plastic bags, swipes used to check containers, and contaminated equipment parts. Dry solid waste will be segregated at its source into compressible and noncompressible waste. The compressible material will be transferred to a compaction station and compacted into steel containers, which will then be sealed. All noncompressible waste will also be sealed into steel containers.

The largest source of solid radioactive waste resulting from normal operation will be contaminated ventilation (HEPA) filters. Filters from low-contamination areas will be handled by direct contact; protective clothing and respirators will keep personnel exposure as low as reasonably achievable. Remote-handling equipment will be used in the replacement of hot-cell filters. For disposal, filters will be compacted and packaged in steel boxes.

Table 8-3. Estimated Annual Production of Solid Waste

<table>
<thead>
<tr>
<th>Type of waste</th>
<th>Volumea (cubic feet)</th>
<th>Number of 55-gallon drums</th>
<th>Number of DOT-7A boxesb</th>
</tr>
</thead>
<tbody>
<tr>
<td>Compressible waste</td>
<td>800</td>
<td>133</td>
<td>--</td>
</tr>
<tr>
<td>Ventilation filters</td>
<td>620</td>
<td>--</td>
<td>8</td>
</tr>
<tr>
<td>Total</td>
<td>1420</td>
<td>133</td>
<td>8</td>
</tr>
</tbody>
</table>

aCompacted volume.
bA steel box 6 by 5 by 4 feet.

Disposal of solid radioactive waste

Boxes and drums of the solid waste generated at the site may be disposed of in the repository. However, the form of this waste may not meet the chemical and physical criteria for acceptance at the repository, and the installation of a processing facility to handle the small quantities of site-generated waste may not be practical. If this waste cannot meet the criteria for disposal, it may be shipped to another facility for processing and then returned to the WIPP for disposal in a form that meets the acceptance criteria.
8.5.3 Gaseous Radioactive Material

Gaseous and airborne radioactive material may appear in the ventilation system and the experimental-area gaseous-radioactive-waste system.

Ventilation air from the waste-handling building that might contain radioactive particulates will pass through the filtration system before it is exhausted to the atmosphere. Consisting of prefilters and two stages of HEPA filters in series, the filtration system has an estimated combined decontamination factor of $10^6$ (American Association for Contamination Control, 1968). The exhaust will be monitored continuously for radioactivity.

A separate filtration system will remove particulates from gaseous waste produced in the underground experimental area. Gaseous waste from this system will pass through appropriate air-cleaning devices before being exhausted to the disposal-exhaust system. This gaseous-waste stream will be monitored continuously for radioactivity. The composition of the gaseous effluent released to the general ventilation system will depend on the experiments being conducted.

Mining operations will release radon isotopes that exist naturally in the mined rock. These gases will enter the underground-ventilation system and will be released to the atmosphere as in normal mining practice.

8.6 SOURCES OF THE POTENTIAL RELEASE OF RADIOACTIVE MATERIALS

During normal handling and storage operations at the plant, small amounts of radioactivity may be released. This section discusses the sources of these releases and predicts the amounts of radioactivity that may reach the biosphere. The predictions are the source terms for the analyses in Sections 9.3.2 and 9.5, which evaluate the radiological impacts of WIPP operation.

The discussion in this section characterizes the pathways for release according to five parameters:

1. Type of waste in a package.
2. Location inside the plant where the release occurs.
3. Origin of the released material: inside the package or on its surface.
4. Process by which the release occurs.
5. Filtration of the release.

Estimating the amount of released material requires, in addition to pathway descriptions, such details as container design, quality control, handling and transfer procedures, and storage methods. This analysis attempts to make realistic assumptions about these details. When data necessary for precise estimates are lacking, the analysis makes conservative engineering judgments; that is, it attempts to overestimate the potential releases. The release sources and pathways are presented in Table 8-4. The potential consequences of these releases are discussed in Section 9.3.2.
Table 8-4. Pathways for the Release of Radioactivity During Normal Operation

<table>
<thead>
<tr>
<th>Area</th>
<th>Release source</th>
<th>Release mechanism</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>CONTACT-HANDLED WASTE (AT SURFACE)</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Unloading and loading; inventory and preparation</td>
<td>Surface contamination of undamaged drums and boxes</td>
<td>Particulates become airborne during unloading or loading</td>
</tr>
<tr>
<td>Overpack-and-repair room</td>
<td>Surface contamination and contents leaking from damaged drums and boxes</td>
<td>Particulates become airborne during unloading, loading, and temporary storage</td>
</tr>
<tr>
<td>Disposal-exhaust-filtration building</td>
<td>Surface contamination of CH-waste drums and boxes</td>
<td>Surface contaminants are released to exhaust air during disposal operations</td>
</tr>
<tr>
<td><strong>REMOTELY HANDLED WASTE (AT SURFACE)</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cask receiving and unloading</td>
<td>Surface contamination of casks</td>
<td>Particulates become airborne during unloading, loading, and transfer</td>
</tr>
<tr>
<td>Cask preparation and decontamination</td>
<td>Surface contamination of casks</td>
<td>Particulates become airborne during handling</td>
</tr>
<tr>
<td>Hot cell</td>
<td>Surface contamination of undamaged canisters</td>
<td>Particulates become airborne during unloading, transfer, and temporary storage</td>
</tr>
<tr>
<td></td>
<td>Surface contamination and contents leaking from damaged canisters</td>
<td>Particulates become airborne during unloading, transfer, repair, and temporary storage</td>
</tr>
<tr>
<td><strong>REMOTELY HANDLED WASTE (UNDERGROUND)</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Disposal-exhaust-filtration building</td>
<td>Surface contamination of RH-waste containers</td>
<td>Surface contaminants are released to exhaust air during disposal operations</td>
</tr>
</tbody>
</table>

*Except for underground operations, effluent treatment is provided by filters in the ventilation system (decontamination factor = 10^6).*
8.6.1 Release from the Aboveground Handling of CH TRU Waste

Calculations of radioactivity-release rates from the normal handling of CH TRU waste were based on operation at three shifts per day and 5 days per week. At this rate the WIPP could handle approximately 1.2 million cubic feet of CH waste per year. The numbers of waste packages would be 150,000 drums (55-gallon) and 2400 boxes per year.

The level of surface contamination on each container (drum or box) may vary significantly: some containers will be clean while others may be at the maximum allowable level of contamination. In order to obtain an upper (conservative) estimate of the radioactivity releases, it is assumed that all containers holding radioactive materials will have the maximum surface-contamination level permitted by the Department of Transportation under Title 49 of the Code of Federal Regulations (CFR), Section 173.397(a). This contamination level is 20 times that allowed by the WIPP waste-acceptance criteria. The handling of containers inside the waste-handling building will cause some of the removable (nonfixed) surface radioactive contaminants to become airborne. It is conservatively assumed that 10% of the surface contaminants (i.e., all of the radioactivity that could be removed by a wipe test as described in 49 CFR 173.397) on all containers will be released into the building atmosphere as a result of handling.

Normally, drums and boxes will be inspected for damage before shipment to the site. Only undamaged containers will be shipped to the site for disposal. Operating experience at the Idaho National Engineering Laboratory suggests that the number of containers that suffer some sort of damage or have some undetected defects will be very small; of the damaged containers, many will be dented, but not pierced. To derive a conservative estimate of releases from damaged containers, 30 drums and 5 boxes each year are assumed to be damaged (or defective) and to release radioactivity.

Radioactivity contained inside a damaged container may be released through cracks caused by rough handling. The cracks generated by dropping a 55-gallon drum during handling are assumed to be less than 1% of the total drum surface area. Because the waste is in solid form with less than 10% in small particles (Section 5.1), the amount of material released through cracks is assumed to be proportional to the ratio of the area of the cracks to the total area of the drum. Releases from damaged boxes are treated the same way.

Only a fraction of the material released from the damaged drum or box will become airborne. According to experiments with various waste forms (Mishima and Schwendiman, 1973), the fraction of the released waste (including particles of respirable and nonrespirable size) that becomes airborne is 0.00023 per hour. Under the assumption that 4 hours pass before the damaged waste package is brought to the repair area and the spilled waste is cleaned up, 0.1% (0.00023 x 4 x 100) of the released activity may become airborne.

Particulates airborne in the building will be vented through the filtration system in the waste-handling building, which has a decontamination factor of 10^6 (American Association for Contamination Control, 1968). The radioactivity released to the environment will therefore be 1 million times lower than the amount assumed to be airborne in the waste area.

The calculated annual release from the CH waste via the ventilation exhaust is given in Table 8-5.
8.6.2 Release from the Aboveground Handling of RH Waste

Two types of defense waste will be handled remotely in the waste-handling building: defense RH TRU waste for disposal and high-level waste for experiments.

According to the WIPP design, 10,000 cubic feet of RH TRU waste (about 370 canisters) per year could be handled in the building; about 75% by volume of the RH waste will be delivered to the plant by rail and 25% by truck. The RH waste will consist of contaminated trash (70%) and process waste (30%), which includes spent resins and solidified products of liquid-waste treatment. Because of its fixed form, process waste will make a negligible contribution to normal effluents in comparison with contaminated trash.

Loose particulates on the surface of the shipping casks used for RH TRU waste could, in theory, become airborne during the handling of contaminated casks in the cask-unloading-and-receiving area and the cask-preparation-and-

Table 8-5. Releases of Radioactive Isotopes to the Environment\textsuperscript{a}

<table>
<thead>
<tr>
<th>Isotope</th>
<th>Surface operations</th>
<th>Underground disposal area</th>
<th>Total</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CH waste</td>
<td>RH waste\textsuperscript{b}</td>
<td></td>
</tr>
<tr>
<td>Cobalt-60</td>
<td>3.0 x 10^{-11}</td>
<td>1.7 x 10^{-7}</td>
<td>1.7 x 10^{-7}</td>
</tr>
<tr>
<td>Strontium-90</td>
<td>4.9 x 10^{-9}</td>
<td>2.6 x 10^{-5}</td>
<td>2.6 x 10^{-5}</td>
</tr>
<tr>
<td>Yttrium-90</td>
<td>4.9 x 10^{-9}</td>
<td>2.6 x 10^{-5}</td>
<td>2.6 x 10^{-5}</td>
</tr>
<tr>
<td>Ruthenium-106</td>
<td>4.3 x 10^{-11}</td>
<td>2.4 x 10^{-7}</td>
<td>2.4 x 10^{-7}</td>
</tr>
<tr>
<td>Rhodium-106</td>
<td>4.3 x 10^{-11}</td>
<td>2.4 x 10^{-7}</td>
<td>2.4 x 10^{-7}</td>
</tr>
<tr>
<td>Cesium-137</td>
<td>2.5 x 10^{-11}</td>
<td>1.4 x 10^{-7}</td>
<td>1.4 x 10^{-7}</td>
</tr>
<tr>
<td>Barium-137\textsuperscript{m}</td>
<td>2.5 x 10^{-11}</td>
<td>1.4 x 10^{-7}</td>
<td>1.4 x 10^{-7}</td>
</tr>
<tr>
<td>Europium-152</td>
<td>6.2 x 10^{-12}</td>
<td>3.4 x 10^{-8}</td>
<td>3.4 x 10^{-8}</td>
</tr>
<tr>
<td>Europium-154</td>
<td>2.5 x 10^{-11}</td>
<td>1.4 x 10^{-7}</td>
<td>1.4 x 10^{-7}</td>
</tr>
<tr>
<td>Plutonium-238</td>
<td>2.5 x 10^{-10}</td>
<td>1.4 x 10^{-12}</td>
<td>2.5 x 10^{-5}</td>
</tr>
<tr>
<td>Plutonium-239</td>
<td>2.8 x 10^{-9}</td>
<td>1.6 x 10^{-11}</td>
<td>2.6 x 10^{-4}</td>
</tr>
<tr>
<td>Plutonium-240</td>
<td>6.8 x 10^{-10}</td>
<td>3.7 x 10^{-12}</td>
<td>6.3 x 10^{-5}</td>
</tr>
<tr>
<td>Plutonium-241</td>
<td>3.6 x 10^{-8}</td>
<td>9.1 x 10^{-11}</td>
<td>3.5 x 10^{-3}</td>
</tr>
<tr>
<td>Plutonium-242</td>
<td>5.8 x 10^{-14}</td>
<td></td>
<td>5.4 x 10^{-9}</td>
</tr>
<tr>
<td>Americium-241\textsuperscript{c}</td>
<td>3.2 x 10^{-11}</td>
<td>2.6 x 10^{-13}</td>
<td>3.0 x 10^{-6}</td>
</tr>
<tr>
<td>Radon-220\textsuperscript{c}</td>
<td></td>
<td></td>
<td>4.0 x 10^{-2}</td>
</tr>
<tr>
<td>Radon-222\textsuperscript{c}</td>
<td></td>
<td></td>
<td>9.0 x 10^{-1}</td>
</tr>
<tr>
<td>Total</td>
<td>4.0 x 10^{-8}</td>
<td>1.0 x 10^{-8}</td>
<td>3.9 x 10^{-3}</td>
</tr>
</tbody>
</table>

\textsuperscript{a}During a year of releases at the upper limits explained in the text.
\textsuperscript{b}Includes RH TRU waste only. Experimental waste does not contribute to off-site doses during normal operation. (Because of special handling procedures and methods, no surface contamination will be expected.)
\textsuperscript{c}These gases must be treated separately in the impact and analysis since they are not radwaste. These releases are therefore not included in the total for this table.
decontamination area. Because the surface of each cask will be decontaminated before shipment to the plant, it will normally be nearly free of radioactive surface contaminants. It is conservatively assumed that 20% of the shipping casks will be contaminated and that 1% of the surface radioactivity of the contaminated casks will be released to the building atmosphere in the cask-preparation-and-decontamination area. (The surface contamination per unit area of a contaminated cask is conservatively assumed to be the same as the surface-contamination level of a waste canister.) However, the contribution of airborne surface contaminants to the building release is insignificant when compared with that of the internal leakage of damaged canisters, discussed below.

Shipping casks will be vented in the cask-preparation-and-decontamination area. Slightly pressurized air inside the cask may carry a small fraction of the surface contaminants of the canisters contained in a cask. During degassing, radioactive particulates will be released to the hot-cell filter system connected to the ventilation system, where almost all of the particulates will be trapped by HEPA filters. Although the canisters will be contaminated at their point of origin, it is conservatively assumed that 10% of the canister surface radioactivity will be released to the special system. The loose surface contaminants released to the hot-cell atmosphere during hoisting are estimated to be 2% of the canister surface radioactivity; this estimate is conservative because the canisters are thoroughly cleaned before shipping.

Potentially, the most significant source of airborne activity in the hot cell will be internal leakage of damaged canisters. A canister is much less likely to be damaged than a drum or a box: the damage would have to occur inside a cask during shipping or in the hot cell during handling. It is a conservative assumption that one canister per year will have a crack covering 1% of the surface area of the canister. Assuming that the release is proportional to the area of the crack, 1% of the canister inventory will be released. If 4 hours pass before the canister is brought to the repair area and the spilled waste cleaned up, the amount of radioactivity that will become airborne is 0.1% (0.00023 x 4 x 100) of the release (Mishima and Schwendiman, 1973).

It is assumed that 40 canisters of high-level waste specially prepared for experiments will arrive at the plant over a period of 5 years. Because of the highly stable nature of this vitrified high-level waste, leakage from damaged or defective canisters will be negligible. Only the nonfixed surface contaminants of the contaminated canisters are available for release.

Airborne radioactive material from the handling of RH waste will be filtered by the HEPA filters in the ventilation system. The annual contribution of RH waste to the plant releases is given in Table 8-5.

8.6.3 Release from the Underground Disposal Area

In general, the containers moved underground will be free from surface defects since damaged or defective containers will be repaired or overpacked in the waste-handling building at the surface. The only radioactivity available for release will be the surface contamination of the containers.
Although the surface contaminants will be fixed to the surface of the containers, hypothetical chemical changes are assumed to release them to the surrounding air during underground disposal. The rates at which this chemically altered, nonfixed surface contamination is assumed to be released are 1% per year for CH waste and 0.5% per year for RH waste. Airborne surface activity in the underground disposal area will be released to the atmosphere without filtration. Annual release contributions from the underground disposal area are given in Table 8-5.

Radon-220 and radon-222 are released in all mining operations. They arise in the decay of two naturally occurring rock constituents, thorium-232 and uranium-238. They are radioactive gases with such short half-lives (54 seconds and 3.8 days, respectively) that they normally decay into nongaseous isotopes before they can escape from the rock structure. Mining, however, creates free surfaces that let these radon isotopes escape into the mine tunnels and thence to the atmosphere by way of the ventilation system. The releases from a repository in salt have been estimated to be 0.04 curie per year for radon-220 and 0.90 curie per year for radon-222 (NRC, 1976).

8.6.4 Release from Solid Waste Generated at the Site

Contaminated ventilation filters will be the largest single source of solid radioactive waste resulting from normal maintenance at the site. When removed from use, the filters will be compacted and packed in steel boxes. Although a portion of the airborne-particulate radioactivity will be precipitated onto the prefilters, most will be deposited on the HEPA filters. To estimate the amount of radioactivity on the filters, it is assumed that all of the airborne radioactivity will be loaded onto the first stage of the HEPA filters. The first stage of the filtration system in the waste-handling building will consist of 200 HEPA filters in parallel.

The total radioactivity per box of the solid waste generated at the site is shown in Table 8-6, which presents upper estimates of the radioactivity levels in each box. The actual levels in different boxes will vary from negligible values to the values given in the table.

8.7 NONRADIOACTIVE WASTE

Nonradioactive waste will be produced in mining operations by the use and maintenance of equipment and facilities and by the people working in the plant. This waste will be in the form of trash and refuse, mined salt, sewage, salt dust, emissions from fuel combustion, and some nonradioactive gases produced during experiments with high-level waste.

8.7.1 Sanitary Waste

During site preparation and the early stages of construction, portable toilets, maintained by an approved sanitation service, will be used. After the sewage-treatment plant is completed, trailers equipped with restrooms and
Table 8-6. Radioactivity of Solid Waste Generated at the Sitea

<table>
<thead>
<tr>
<th>Isotope</th>
<th>Radioactivity (Ci) per boxb</th>
<th>Isotope</th>
<th>Radioactivity (Ci) per boxb</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cobalt-60</td>
<td>$3.8 \times 10^{-6}$</td>
<td>Europium-154</td>
<td>$3.1 \times 10^{-6}$</td>
</tr>
<tr>
<td>Strontium-90</td>
<td>$6.1 \times 10^{-4}$</td>
<td>Plutonium-238</td>
<td>$3.1 \times 10^{-5}$</td>
</tr>
<tr>
<td>Yttrium-90</td>
<td>$6.1 \times 10^{-4}$</td>
<td>Plutonium-239</td>
<td>$3.5 \times 10^{-4}$</td>
</tr>
<tr>
<td>Ruthenium-106</td>
<td>$5.4 \times 10^{-6}$</td>
<td>Plutonium-240</td>
<td>$8.5 \times 10^{-5}$</td>
</tr>
<tr>
<td>Rhodium-106</td>
<td>$5.4 \times 10^{-6}$</td>
<td>Plutonium-241</td>
<td>$4.5 \times 10^{-3}$</td>
</tr>
<tr>
<td>Cesium-137</td>
<td>$3.1 \times 10^{-6}$</td>
<td>Plutonium-242</td>
<td>$7.3 \times 10^{-9}$</td>
</tr>
<tr>
<td>Barium-137m</td>
<td>$3.1 \times 10^{-6}$</td>
<td>Americium-241</td>
<td>$4.0 \times 10^{-6}$</td>
</tr>
<tr>
<td>Europium-152</td>
<td>$7.8 \times 10^{-7}$</td>
<td>Total</td>
<td>$6.2 \times 10^{-3}$</td>
</tr>
</tbody>
</table>

aDuring a year of releases at the upper limits explained in the text.
bApproximately 475 HEPA filters per year will be disposed of by compacting and packaging in eight steel boxes. The radioactivity per box is calculated as follows:

$$\text{Ci/box} = R(10^6) \ (1/8)$$

where R is the total particulate activity released from surface operations during 1 year (see Table 8-5).

day tanks for waste storage will be used until the sanitary-sewage system is completed. The day tanks will be emptied at the sewage-treatment plant. The peak rate of sewage generation during construction is estimated to be 30,000 gallons per day (gpd).

During normal plant operation, the sources of sanitary waste will be toilets, showers, sinks, and the cafeteria. It is estimated that the rate of sewage generation will be 45,000 gpd. Sanitary waste will flow to a sewage lift station, from which it will be pumped to the sewage-treatment plant.

The sewage-treatment plant consists of two parallel aerobic lagoons connected to a common effluent-holding pond. The effluent may be used for site landscape watering and dust control at the mined-rock pile. Provisions for hypochlorinating the effluent, as required, are made. Sludge dredged from the lagoons will be disposed of in the sanitary landfill or trucked away from the site for disposal. The plant effluent will meet all applicable New Mexico water-quality-control regulations. A chain-link fence 8 feet high will enclose the plant area to prevent the intrusion of any grazing animals or unauthorized persons.

Chemical toilets will be provided in the underground workings. The waste will be brought to the surface in tanks and either discharged to the sewage-treatment plant or hauled off the site for disposal. If electrical toilets are used, the final waste product will be in the form of ashes, which will be buried in the sanitary landfill.
8.7.2 Solid Waste

Trash

Most of the solid waste produced by the plant will be paper, rags, plastic materials, garbage from the cafeteria, wood scraps, sheet-metal scraps, tires, used batteries, and oily refuse. Metals and discarded equipment will be recycled through a commercial salvage company. All other materials will be collected and disposed of at the sanitary landfill. Three working shifts per day would produce an estimated 2500 cubic yards of solid uncompacted waste annually. During the operating life of the plant, 63,000 cubic yards of solid waste would be produced.

At the sanitary landfill, solid waste will be buried in levels separated by layers of soil. Landfill will be performed by conventional means, such as the cut-and-cover method, using a crawler tractor with a dozer blade. To minimize water seepage into the buried material, drainage from the area around the landfill will be diverted by an interceptor ditch. To make the landfill unobtrusive, a low-lying area has been selected for its location, and natural revegetation of filled areas will be encouraged.

Excavated salt

The excess salt removed during excavation and not used to backfill disposal rooms will be stored in the mined-rock pile. Approximately 2 million tons will be produced during the operational life of the facility, forming a storage pile 30 acres in area and 60 feet high. A ditch constructed around the pile will collect the runoff from the pile and carry it to an evaporation pond; no runoff laden with high levels of dissolved solids will be discharged from the plant area.

8.7.3 Liquid Waste

Most of the liquid waste produced at the plant will be sanitary waste (Section 8.7.1). Other liquid effluents processed with the sanitary waste will be water used for washing miners' boots.

Stormwater runoff from paved areas will be collected by storm sewers, which may also collect a very small amount of runoff from landscape irrigation; the remainder of the irrigation water will seep into the soil.

Rainfall-intensity data (Table 8-7) allow an estimate of the maximum volume of runoff water from the developed areas at the site: 466,000 cubic feet during a 30-minute storm. This estimate assumes a water-infiltration rate of 50% and a surface area of 150 acres. Runoff will be collected in ditches, carried away from the developed area, and discharged into drainage swales.

8.7.4 Chemical and Biocidal Waste

Since no chemical processing will be performed at the plant, there will be no appreciable chemical effluents. Residual chlorine levels from the treated sewage-plant effluent will be insignificant. The small quantities of waste
Table 8-7. Maximum Recorded Point Rainfall at Roswell, New Mexico\textsuperscript{a}

<table>
<thead>
<tr>
<th>Duration</th>
<th>Depth (in.)</th>
<th>Intensity (in./hr)</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 hours</td>
<td>5.65</td>
<td>0.24</td>
</tr>
<tr>
<td>12 hours</td>
<td>5.19</td>
<td>0.43</td>
</tr>
<tr>
<td>6 hours</td>
<td>4.82</td>
<td>0.80</td>
</tr>
<tr>
<td>3 hours</td>
<td>3.38</td>
<td>1.13</td>
</tr>
<tr>
<td>2 hours</td>
<td>2.88</td>
<td>1.44</td>
</tr>
<tr>
<td>1 hour</td>
<td>2.22</td>
<td>2.22</td>
</tr>
<tr>
<td>30 minutes</td>
<td>1.71</td>
<td>3.42</td>
</tr>
<tr>
<td>15 minutes</td>
<td>1.34</td>
<td>5.36</td>
</tr>
<tr>
<td>10 minutes</td>
<td>1.01</td>
<td>6.06</td>
</tr>
<tr>
<td>5 minutes</td>
<td>0.55</td>
<td>6.6</td>
</tr>
</tbody>
</table>

\textsuperscript{a}Data from Jennings (1963). These data cover the time from 1905 to 1961.

hydraulic fluids, lubricants, and the like that will be produced during plant operation will be buried in the sanitary landfill or sent away for salvage. No biocidal waste will be discharged since none will be used.

8.7.5 Airborne Effluents

Airborne effluents will consist of salt dust from mining and the surface salt-handling system, small gas releases from experiments with waste, gases and particulates emitted by fuel-burning equipment and motor vehicles, and dust from erosion by the wind.

Salt dust

Salt dust produced in mining operations has been classified as "nuisance dust" by the American Conference of Governmental Industrial Hygienists (ACGIH), with the allowable concentration (threshold limit value) set at 10 milligrams per cubic meter (ACGIH, 1977; 30 CFR 57). Air samples from potash mines in the Carlsbad area show that the actual concentration of particulates in mine air is approximately 0.265 milligram per cubic meter. If 150,000 cubic feet per minute of such air is discharged through the construction-exhaust shaft, the discharged air will contain salt particles, and the amount released will be about 1300 pounds per year.

The surface salt-handling system includes systems for minimizing salt dust from salt moving and storage. These measures include covered conveyors, dry-dust-collection cyclones at conveyor transfer points, and the spraying of water onto the salt as it is discharged to the pile. Some salt will, however, become airborne during transfer from the mine to the pile. Salt will be blown from the mined-rock pile; data from potash mines (J. H. Metcalf, Sandia National Laboratories, private communication, 1978) and from salt-crushing mills (G. E. Barr, Sandia National Laboratories, private communication, 1978) suggest that for each ton of salt delivered to the pile about 10 grams of dust will be...
available to be swept completely off the pile. This proportion of dust would contribute about 4000 pounds per year of salt that would be released to the atmosphere. Emission factors determined for coal handling in the Western United States (PEDCo, 1976) produce an estimate that an additional 17 tons per year of salt will be released from the pile when equipment like bulldozers is used to shape the pile.

Gases from underground waste experiments

Gases from waste experiments will consist of small amounts of hydrogen from the corrosion of containers and the hydrolysis of brine, helium from radioactive decay, and hydrogen chloride from brine decomposition. The total volume of these experimental wastes will be about 150 cubic feet. It has been estimated (NRC, 1976, Table IV H-16; Bishop and Miraglia, 1976, Table 4.15) that a hypothetical high-level-waste and TRU-waste repository containing about 2 million cubic feet of high-level waste would generate annually 4 standard cubic feet per minute (scfm) of hydrogen, 0.001 scfm of helium, and 0.07 scfm of hydrogen chloride. These quantities should be divided by 13,300 (2,000,000/150) to produce an estimate for the WIPP. The results are shown in Table 8-8.

<table>
<thead>
<tr>
<th>Gas-Release Ratea</th>
<th>Gas Release Rate (scfm)</th>
<th>Gas Release Rate (lb/yr)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen</td>
<td>3.0 x 10^-4</td>
<td>0.91</td>
</tr>
<tr>
<td>Helium</td>
<td>7.5 x 10^-8</td>
<td>0.0004</td>
</tr>
<tr>
<td>Hydrogen chloride</td>
<td>5.3 x 10^-6</td>
<td>0.28</td>
</tr>
</tbody>
</table>

aBased on estimates by the NRC (1976, Table IV H-16).

Emissions from fuel combustion

There will be three principal sources of emissions from the combustion of diesel fuel: the emergency-power system, the surface handling equipment, and the underground handling equipment. In addition, an oil-fired drier may be required to dry the salt stored on the surface for backfilling the repository. Table 8-9 shows the calculated annual emissions. The calculations were based on emission factors published by the U.S. Environmental Protection Agency (EPA, 1977) and on the following assumptions: The emergency-power diesel-generator plant, with an installed capacity of about 10,000 horsepower, will be used 1% of the time (88 hours per year). The diesel-powered surface handling equipment (about 3400 horsepower) will be used about 10% of the time during one work shift each day. The underground salt-handling equipment (about 560 horsepower) will be used about 40% of the time during one work shift each day. The salt drier (approximately 30 million Btu per hour, using about 800,000 gallons of fuel per year) will be used during one work shift each day after mining has ceased.
Table 8-9. Estimated Annual Emissions from the Combustion of Diesel Fuel

<table>
<thead>
<tr>
<th>Pollutant</th>
<th>EPA emission factor (g/hp-hr)</th>
<th>Total (lb/yr)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>EMERGENCY POWER PLANT</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>3.03</td>
<td>5,870</td>
</tr>
<tr>
<td>Hydrocarbons</td>
<td>1.12</td>
<td>2,170</td>
</tr>
<tr>
<td>Nitrogen oxides</td>
<td>14.00</td>
<td>27,100</td>
</tr>
<tr>
<td>Sulfur dioxide</td>
<td>0.93</td>
<td>1,800</td>
</tr>
<tr>
<td>Particulates</td>
<td>1.00</td>
<td>1,940</td>
</tr>
<tr>
<td><strong>SURFACE HANDLING EQUIPMENT</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>2.62</td>
<td>5,730</td>
</tr>
<tr>
<td>Hydrocarbons</td>
<td>0.85</td>
<td>1,860</td>
</tr>
<tr>
<td>Nitrogen oxides</td>
<td>14.9</td>
<td>32,600</td>
</tr>
<tr>
<td>Sulfur dioxide</td>
<td>0.89</td>
<td>1,950</td>
</tr>
<tr>
<td>Particulates</td>
<td>0.78</td>
<td>1,710</td>
</tr>
<tr>
<td><strong>UNDERGROUND HANDLING EQUIPMENT</strong></td>
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<td></td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>2.62</td>
<td>3,780</td>
</tr>
<tr>
<td>Hydrocarbons</td>
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<td>1,220</td>
</tr>
<tr>
<td>Nitrogen oxides</td>
<td>14.9</td>
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</tr>
<tr>
<td>Sulfur dioxide</td>
<td>0.89</td>
<td>1,280</td>
</tr>
<tr>
<td>Particulates</td>
<td>0.78</td>
<td>1,120</td>
</tr>
<tr>
<td><strong>MINED-SALT DRIER</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>5.0d</td>
<td>4,000</td>
</tr>
<tr>
<td>Hydrocarbons</td>
<td>1.0d</td>
<td>800</td>
</tr>
<tr>
<td>Nitrogen oxides</td>
<td>22.0d</td>
<td>17,600</td>
</tr>
<tr>
<td>Sulfur dioxide</td>
<td>71.0d</td>
<td>56,800</td>
</tr>
<tr>
<td>Sulfur trioxide</td>
<td>1.0d</td>
<td>800</td>
</tr>
<tr>
<td>Particulates</td>
<td>2.0d</td>
<td>1,600</td>
</tr>
</tbody>
</table>

*Based on factors published by the EPA (1977).
*Emission rates based on one 8-hour work shift per day.
*Emission rates based on one 8-hour work shift per day after mining has ceased or decommissioning decision has been made.
*Units of pounds per 1 thousand gallons of fuel consumed.

**Wind erosion**

Fugitive soil dust will be dispersed to the atmosphere because of construction activities and naturally occurring soil erosion. Since all the areas of the WIPP used by vehicles are paved, the amount of dust caused by the movement of cars or trucks will be minimal once the plant is completed.

Some material will be blown off the mined-rock pile; a review of wind-erosion data (EPA, 1977) suggests that 1 to 3 pounds of material per ton of salt delivered might be blown off if the pile were to remain in place for
25 years without forming a crust that would resist erosion. Such an erosion-resistant crust will form on the pile under the influence of rainfall, atmospheric moisture, and moisture in the salt itself. The water sprayed for dust control will hasten the cementing of the surface, and water penetration will produce recrystallization of the salt. After stabilization by cementing and recrystallization, the pile will have few particulates available for wind transport. Most of the particulates that become available will be produced by drying after precipitation has dissolved part of the pile surface; in large part, they will be insoluble residues of the mined rock, not salt. In wind erosion studies of soils, it has been found that crusting of a material will reduce wind erosion by about a factor of 6 (Woodruff and Siddoway, 1962); accordingly, wind erosion of the pile could be expected to be less than 0.5 pound per ton of salt in storage.

Field examination of the mined-rock pile that used to be at the Gnome site (Intera, 1978) supports these expectations. In the Gnome project, carried out in 1961 at a site 9 miles from the WIPP site, an underground nuclear explosion took place in cavities that had been mined in the Salado Formation. The pile of mined materials remained at the site for 17 years. An upper limit to the deposition on the surrounding land is 0.1 pound of salt per ton of mined rock in the pile; because the distribution of this salt around the pile is uniform and shows no correlation with prevailing wind directions, the salt probably did not come from the pile but from other sources in the region, such as Laguna Grande de la Sal or potash tailings piles. Furthermore, measurements of the shape of the Gnome pile showed that less than 1% or 2% of it had moved in the 17 years that it had been in place; most of the material that had moved had remained within the berm surrounding the pile. Inspection of the surface and of cores taken from the surface showed that the pile was cemented and that most of the surface particulates freed during cycles of drying and wetting were not salt.

The mined-rock pile will contain no more than the approximately 2 million tons of material brought up from underground at the end of mining. A conservative estimate, therefore, is that the maximum rate of wind erosion from the mined-rock pile would be about 40 tons per year.

During the mine-backfilling period, total salt-dust emissions are expected to be about 26 tons per year, according to the emission factors given by PEDCo (1976). These emissions will result from loading the salt onto a salt crusher, from conveying the salt underground, and from the ventilating the mine.

8.8 AUXILIARY SYSTEMS

Besides the water and power systems, the plant's auxiliary systems include roads, a railroad, and communications systems.

8.8.1 Water

The estimated average daily demand for water at the WIPP is 90,000 gallons with a peak flow of 500 gallons per minute (gpm). Two aboveground storage tanks will be located at the WIPP site. Each tank will store 90,000 gallons.
of water for normal use and 90,000 gallons of fire-protection water. The water stored for normal use will be used for processes carried out in the plant and for the heating, ventilation, and air-conditioning systems.

The water for the plant will be purchased from, and delivered by, the Double Eagle Water System, which consists of a series of wells about 35 miles north-northeast of the site. The system has a 542-gpm reserve pumping capacity and a storage capacity of 336,000 gallons. It is expected that this system will be expanded by drilling new wells to meet future requirements.

A proposed new 24-inch line will run due south from the tie-in point for about 18 miles to the Carlsbad-Hobbs Highway (U.S.180) and continue along the site-access road for another 9 miles. At this point, a tee in the line will provide a branch to another Double Eagle Water System customer, and a 10-inch line will continue along the site-access road another 4 miles, terminating at the two on-site storage tanks.

8.8.2 Power

Most of the energy used at the plant will be electrical power purchased from a commercial utility company. Except for the fuel used by diesels, other automotive engines, and potentially the salt drier, fossil fuel will not be used.

Electrical power will be provided by the Southwestern Public Service Company from its 115-kilovolt Potash Junction substation through a 115-kilovolt transmission line about 14 miles long (Figure 8-3).

8.8.3 Roads

Present access to the site is by an unimproved caliche-surfaced road, extending from New Mexico Highway 128 to the site. The principal access to the site will be on a new road built from U.S. Highway 62/180, about 13 miles north of the site. This road will be built to State highway standards. A second road will reach New Mexico Highway 128, about 4 miles south of the site. Both roads will require a 200-foot right-of-way (Figure 8-3).

The routing of on-site roads (Figure 8-8) supports the waste-handling operations. These roads are designed for the movement of cask-containing waste transporters and the routine flow of maintenance vehicles. Vehicles will enter only through entrance gates. On-site parking is provided for employee vehicles, site-maintenance and staff vehicles, and waste-transportation vehicles.

8.8.4 Railroads

Railroad access to the site is required for receiving waste shipments by railcar. The proposed rail line to the plant originates from a spur at the Duval Corporation mine, about 6 miles west-southwest of the site (Figure 8-3). It will require a right-of-way of 100 feet.
On-site tracks are required for the efficient movement of railcars brought to the site. The on-site railroad layout, shown in Figure 8-8, provides a siding for railcar transfer from locomotives to plant railcar movers, individual CH- and RH-waste railspurs for access to the waste-handling building, and parking space for about 30 railcars.

8.8.5 Communications

The communication systems for the site are interconnected to insure that no operation will become isolated from the central control point and to provide for communication with off-site emergency services, such as ambulances, fire fighters, and local law-enforcement agencies. These communication systems may include telephones, radios, public-address apparatus, intercoms, and closed-circuit television.

Telephone service will be provided from Carlsbad by the General Telephone Company of the Southwest. The right-of-way for the telephone cable will be included in the right-of-way for the north access road (Figure 8-3 and Table 8-1).

8.9 RESEARCH AND DEVELOPMENT PROGRAM

To carry out the research and development that is part of the authorized mission, the WIPP will include a test area for in-situ experiments on the interactions of defense waste with bedded salt. A specially designed part of the underground workings will be used for this purpose. The small amount of waste used in the experiments will be removed at the end of the program; it will not produce any long-term residual effects on the WIPP. In addition, the project will include several other underground activities that can be characterized as development efforts. The further development of disposal and handling methods will be supported by demonstrations and by monitoring the structure of the mine; the TRU waste will be monitored to confirm the safety of the methods used in disposing of it. This section describes the current plans for the in-situ experiments during the SPDV program and during full operations at the repository.

The in-situ research studies in the WIPP are only a part of a larger program that includes laboratory investigations, bench-scale studies in large blocks of salt, a series of preliminary measurements in existing mines, and the development of analytical models for predicting the behavior of a repository. Much of this extensive "pre-WIPP" program is under way, and most of it will have been completed before the repository opens. More details and references to published data are given in Section 9.7.3.

The investigations in the WIPP mine will therefore be extensions of earlier studies. The in-situ studies will establish whether the results of the earlier experiments are fully valid in an actual repository and will check the analytical models; they will also serve as a demonstration of waste-disposal operations in bedded salt.
8.9.1 Development Activities Before Waste Emplacement

Although the techniques used to construct the underground workings will be conventional, the operations subsequently carried out there will produce some unconventional stresses in the mined structure. In addition to the stresses normally present in mined cavities, heat-induced stresses will appear in the experimental areas where heat-producing waste is emplaced; extensive boring of test holes and emplacement holes in the sides and the floors of some cavities may produce other unusual stresses and stress concentrations. To insure the development of efficient techniques and safe operations, experiments will monitor the response of the rock during the development of the site-validation shafts, during the development of the first underground rooms, and during continued operation of the repository.

Proposed activities to be conducted during the underground exploratory phases are discussed by Wowak (1979) and by Wowak and Sattler (1979). These activities include the following:

1. Monitoring of the shaft response and determination of rock properties at various locations in the shaft.

2. Exploration of the undeveloped portion of the repository horizon by horizontal core holes. The samples obtained will be compared with those previously obtained from surface drilling.

3. Monitoring of structural changes in rooms under conditions that simulate the effects of experiments with heat-producing waste.

4. Measurements of room deformation in a series of alternative design configurations and isolated test drifts.

Once the shafts are in place and the underground rooms are developed, a specific area will be devoted to a series of experiments conducted without radioactive waste. These experiments will be precursors to subsequent experiments with actual waste; their results will determine the final conditions and configurations for the high-level-waste experiments described in Section 8.9.3. The nonwaste experiments include the following:

1. Storage of simulated TRU wastes under actual repository conditions and under intentional inundation with brine.

2. Studies of the corrosion of alloys that might be used in waste containers and of the leaching of nonradioactive waste simulants. Backfill materials that have high capacities for sorbing radionuclides will also be investigated.

3. Studies of salt response to heating, including hole closure. Electrical heaters will produce the heating; studies in heated rooms and pillars will measure room deformation and establish the conditions to be expected during retrieval.


5. In-situ measurements of the permeability of rock salt.
6. Studies of the collection of moisture or brine around sources of heat. Electrical heaters will be used to examine mechanisms for brine migration by simulating conditions in an actual repository.

7. Studies of the sealing of shafts and holes. In developing methods for sealing a decommissioned repository, experiments will study various materials and techniques for plugging the mine shafts and minimizing future cracking or leaking in the seals (Christensen and Hunter, 1979). These studies will also examine the tendency of the shaft walls to develop stress-relief cracks. Most of this work will have been carried out by the time the WIPP opens.

8. Simulated operations with TRU waste. This work will include full-scale engineering demonstrations of the methods used to move waste containers through the plant and to bury them underground (Sandia, 1977). The continued development of safe and efficient techniques is the goal of this work, which in its final phase will include the retrieval of containers.

9. Retrievability studies for remotely handled TRU waste. Techniques and machinery for emplacing experimental wastes and remotely handled waste in retrievable configurations are already being developed (Stinebaugh, 1979). Demonstrations of retrievability in the repository will include the recovery of previously buried canisters of remotely handled waste.

10. Development of miscellaneous techniques for more efficient repository operation, including moisture-exchange measurements, development of mine-face-scanning equipment to identify inclusions or structural discontinuities in intact salt, measurements of background-radiation levels, and microseismic measurements.

8.9.2 Monitoring of Contact-Handled TRU Waste

Purpose and status

Studies carried out before the WIPP begins full operation will furnish detailed information on the properties of contact-handled TRU waste and on the interactions the waste will undergo in a bedded-salt repository (Molecke, 1978, 1979). This work will evaluate the criteria that will govern the acceptance of such waste at a repository. Although the Germans have been storing low-level and intermediate-level radioactive wastes at the Asse experimental repository for over a dozen years and have demonstrated the engineering practicality of this kind of waste isolation, no in-situ chemical and materials-interaction tests similar to those described for the WIPP have yet been performed.

Most of the required studies can be performed adequately in laboratories. Most of them are already in progress and will be complete by the time the WIPP opens (Sandia, 1979). The purpose of the planned in-situ TRU-waste tests is to verify the predicted behavior of TRU waste under normal operating procedures and under credible accident conditions. All TRU-waste tests in the WIPP will be based on previous laboratory results describing the degradation of waste and its interactions with its surroundings.
The studies planned for contact-handled waste are discussed below. Detailed descriptions and results of all the work will appear in reports to be issued as the program develops (Sandia, 1979). All TRU waste emplaced for in-situ testing, and compromised thereby, will be removed and repackaged; this waste may be sent away for further processing or emplaced in the disposal area for contact-handled waste. The TRU-waste test area will be decontaminated as necessary; it will thus pose no long-term safety risk.

**Studies of gas generation with actual TRU waste**

As the waste ages and degrades, it can produce gases through four processes: radiolysis, bacterial action, thermal degradation, and chemical interactions. Studies of gas generation by these four mechanisms are being carried out mainly in laboratories and through measurements on temporarily stored waste (Molecke, 1979). Activities proposed for the underground workings include

1. Determination of the quantity and the nature of gases, including water vapor, generated by emplaced waste. The primary sampling tool will be the monitoring of toxic, explosive, combustible, and radioactive gases (tritium, radon) that might conceivably be present. Such gases, as well as particulate matter and humidity, will be continuously monitored in the TRU-waste disposal rooms, TRU-waste test rooms, and adjacent drifts.

2. Determination of the effects that water vapor produced by heat and vaporization may exert on the minerals and equipment in the mine. One such concern is the behavior of the crushed salt that may be used to cover the containers of contact-handled TRU-waste. If the salt absorbs sufficient moisture, it may form a hard crust that would hinder the retrieval of the waste. On the other hand, the crust of salt may protect the buried waste containers by preventing moisture from reaching the interfaces between the salt and the containers.

3. Study of synergistic effects due to the simultaneous generation of gas by more than one of the four processes. This study is being performed in the laboratory to determine the effects produced when waste is stored under conditions that simulate the adverse effects of overburden pressure and water intrusion. It will be repeated in the mined experimental area in order to validate the laboratory results.

**Other studies of waste integrity**

In order to predict processes related to the long-term safety of the repository, a consequence analysis is being prepared. This analysis includes models of possible failure modes for a repository (Section 9.7.1). Some of the data needed for the detailed failure models are not available in thorough, quantitative form; the studies of contact-handled waste will help to supply these data through the following investigations:

1. Study of the physical integrity of waste packaging (Sandia, 1979).

2. Study of the leaching of the waste. These studies will determine the extent to which water can mobilize radionuclides from combustible and noncombustible wastes and from waste matrices now under development.
In the mine, a controlled amount of water will be intentionally introduced as a leachant into a small backfilled storage chamber containing contact-handled waste in deliberately damaged containers. Initially planned tests in the experimental area (Wowak, 1979) will be designed to check the extensive laboratory work now in progress (Sandia, 1979). For testing credible accident conditions, small groups of deliberately damaged TRU-waste drums (about nine per group) will be emplaced in test rooms along with small electrical heaters, to yield a 40 to 70°C overtest environment; because these temperatures exceed the temperatures expected in a repository, these conditions will overtest the drums. The wastes will be covered with crushed salt or mixtures of crushed salt and getter material. (Getter materials selectively sorb particular nuclides, thus retarding their movement in groundwater, and also act as partial barriers to the intrusion of brine.) Some of the groups of drums will be wetted with brine. The corrosion of canisters and the migration of radionuclides into the getter backfill will be monitored by periodically removing and inspecting the drums.

8.9.3 Experiments with Defense High-Level Waste: General Considerations

Experiments with defense high-level waste constitute a basic mission of the WIPP. These experiments are not so much concerned with the WIPP itself, which is not a repository for high-level waste, as they are with planning future high-level-waste repositories. They are to answer technical questions about the disposal of high-level waste in bedded salt and to provide a valid demonstration of the concepts involved. High-level waste generates more intense heat and radiation than do other types of waste, especially in its first several hundred years, before fission-product nuclides have decayed to insignificance. Thus it can affect its burial environment more severely than other wastes do. As many as possible of the high-level-waste experiments are being performed in laboratories first, but a thorough investigation cannot be carried out by laboratory study alone (OSTP, 1978); a demonstration is required. The objective of many of the in-situ high-level-waste tests is to validate the earlier laboratory results and the analytical predictive models based on them.

Studies of the interactions of waste with bedded salt were performed between 1965 and 1967 during Project Salt Vault, a project in bedded salt near Lyons, Kansas (Bradshaw and McClain, 1971). The WIPP high-level-waste experiments in progress since 1977 build on the knowledge gained from Salt Vault and from later laboratory studies. Using advanced instruments and techniques, the WIPP experiments will significantly extend the earlier data and also include several studies that were not part of Salt Vault—especially studies of radionuclide release and migration and measurements of chemical, material, and geologic interactions.

The basic goals of the WIPP experiments and the accompanying laboratory experiments are to study (1) the chemical and physical effect of the high-level waste on the surrounding salt, (2) the changes that will occur in the buried waste as it interacts with the salt, (3) the effectiveness of engineered barriers (canisters, overpacks, getter backfills), and (4) the subsequent transport of these radionuclides, especially by any fluids that are present.
WIPP experiments with solidified high-level waste will use material from the defense-waste reprocessing carried out at Hanford or at Savannah River. The experiments may also use specially prepared defense waste fortified with extra fission products to give a greater-than-average radiation and thermal output; their objective is to overtest the ability of the rock salt near the containers to contain the waste.

A fundamental concern in both laboratory and in-situ studies will be the great difference between the duration of the experiments and the duration of the processes the experiments are to study. The experiments may continue for several decades, but the processes in an actual repository may continue for thousands of years after it has been filled. To identify the mechanisms that will produce long-term effects and their consequences, the in-situ experimental program will include some efforts to accelerate these processes. Such experiments will, for example, use amounts of water or heat that are much greater than those expected in a repository; the effects on the waste and the salt will then be hastened or at least intensified. This kind of overtest experiment is not a direct simulation of the aging of a repository, but a careful analysis of its results should help in validating or testing the limits of the analytical models based on previous laboratory data describing important long-term processes. The experimental program will also include some experiments with high-level-waste materials that have been broken or ground into small particles. Such material represents severely degraded waste as it may appear thousands of years after burial, when the disintegration of containers has exposed waste material directly to the salt. This is another type of overtest to determine what might happen under extremely severe, but conceivable, conditions.

8.9.4 Experiments with Defense High-Level Waste: Specific Plans

Plans for in-situ experiments with high-level waste are in a preliminary stage. Details of the designs have evolved since early planning began in 1976; they will be elaborated and refined during the years before the repository is ready for underground experiments with radioactive material—no earlier than 1986. Results from laboratory and bench-scale studies performed during that time will guide the changes. Because the preliminary plans, though incomplete, nevertheless reveal the scope of the experiments, this section outlines them.

All of the experiments listed here will be in addition to the pre-WIPP laboratory work, much of which is already in progress. The studies performed in the WIPP will include repeating earlier laboratory studies for validation; a few other types of experiment can be carried out realistically only in actual underground workings. Molecke (1980) has given further details.

Studies of chemical effects, including radionuclide transport and migration

The in-situ experiments now planned include the following:

1. Determination of the composition and quantity of fluid inclusions in the host salt, measurement of their rates of migration under various thermal gradients, analysis of the effect of radiation on migration, and detailed study of the consequences of migration (Section 9.7.3.2).
2. Studies of radionuclide transport through bedded salt and surrounding rock by means of brine migration, both naturally occurring and artificially enhanced.

3. Studies of the ability of brine to leach radionuclides from waste. To accelerate this slow process, the experiments will include the leaching of "bare" waste (not protected by packaging material or other engineered barriers) that has been broken into small pieces.

4. Studies to determine how leach rates are affected by the heat, radiation, pressure, and chemical species present in a repository and by the radioactive-decay process.

5. Studies of getter-backfill materials (now being developed) and of clay and other impurities in the surrounding rock salt to determine their effectiveness in preventing or minimizing nuclide migration (Nowak, 1979).

6. Proof tests of emplaced canisters. These studies will measure the ability of waste canisters to retard the interactions between the waste and the salt, leaching, and subsequent nuclide transport. The tests will include measurements with normal undamaged canisters and with deliberately damaged canisters. They will also test the effectiveness of metallic overpacks or coatings on the canisters for greatly extended corrosion resistance; the purpose of this testing is further discussed in Section 9.7.3.3.

7. Monitoring of gases produced through radiolysis and corrosion.

8. Measurements of thermally driven solid-state diffusion, a mechanism for nuclide transport along grain boundaries in the salt.

**Studies of physical effects due to heat, radiation, and pressure**

Planned experiments include the following:

1. Measurement of energy stored in the salt through the "metamict" or Wigner effect, which occurs when the irradiation of the salt surrounding a waste container creates radiation-damage sites in salt crystals. The thermal fields that accompany this radiation tend to anneal the salt and prevent a buildup of stored energy. The annealing effects, however, vary strongly with temperature. The underground experiments will be a small effort intended to establish whether the earlier results, which predicted little risk or consequence from stored energy, are fully valid in situ (Section 9.7.3.5).

2. Measurement of the variations induced by heat, radiation, and pressure in bulk physical properties such as thermal conductivity, strength, and viscosity.

3. Investigation of the effects of these variations on the mobility and buoyancy of salt and waste canisters.
8.9.5 Experiments with Defense High-Level Waste: Methods

According to the preliminary technical and operational plans (Molecke, 1980), two classes of experiments will use solidified defense high-level waste in the WIPP underground workings: studies using "bare" radioactive waste unprotected by a container and studies using full-scale canisters of radioactive waste. The waste will include fission products and actinide materials fixed in a vitrified, low-leachability matrix; it may also be in other forms, such as metal matrices or ceramics, that are sufficiently developed and appear promising.

In both classes of experiments the underground emplacement of high-level waste and the subsequent sampling will follow strictly prescribed procedures. The experiments will not be routine operations. Detailed analysis will precede each experiment to insure its operational safety; this analysis will include planning for accidents that might occur during the experiment. Written operating procedures will specify each step in each experiment, the apparatus to be used, methods for dealing with events that might threaten to release radioactivity to the mine drift during the operation, and methods for retrieving radioactive material (Stinebaugh, 1979) after the conclusion of the experiments.

All the high-level waste used in experiments will be removed at the end of the testing. The emplacement-test area will be decontaminated as necessary to acceptable levels. There will therefore be no long-term hazard from the high-level waste. The only potential short-term risks posed by the emplaced high-level waste will be to the workers responsible for the experiments. All experiments will be closely monitored for safety purposes as well as for obtaining useful data.

Experiments with bare waste

This work will study the processes that may occur in the long term after the corrosion and the disintegration of containers have exposed radioactive-waste material to salt and brine. It will extend results obtained earlier in the laboratory and determine their applicability to an actual repository. Designed primarily to study chemical, rather than structural or thermal, effects, the bare-waste experiments will investigate the degradation of the matrix that encapsulates the waste, the leaching of waste materials, and the migration of radionuclides. Their design will represent adverse but credible conditions that may appear in a bedded-salt repository long after the waste is emplaced; they will be overtests, monitoring waste-repository interactions during a realistic time frame—months to tens of years. These overtest conditions will represent the following chain of hypothetical long-term events: the metallic waste canister has completely disintegrated, yielding corrosion products and bare waste; the waste matrix has partially disintegrated into chunks or into small particles the size of sand grains; brine or water vapor has intruded into the waste-emplacement hole; and brine or water is leaching the waste.

The experiments will be performed in "reaction chambers," unlined holes drilled into the salt floor of the WIPP mine in specially isolated areas. Bare-waste chunks or particles will be put into these chambers; other materials, including brine and corrosion products, may be added to simulate various stages of advanced interactions between the waste and the rock. In some
chambers, getter-backfill material will surround the waste to minimize nuclide migration. To isolate the chambers from the mine drift, the hole from each reaction chamber up to the mine drift will be plugged or grouted shut. Instrumentation leads and tubes for sampling gases and liquids will pass through this plug.

Each of the bare-waste reaction chambers will hold about a quarter of the contents of a full-size high-level-waste canister. Each will be sampled periodically. Gaseous and liquid samples can be remotely withdrawn through the tubes in the plug; solid samples of rock salt, getter material, and waste fragments can be obtained by coring through the adjacent rock salt. All samples will be packaged and shipped to laboratories for analyses.

The experimental parameters will be varied in these bare-waste overtests. The waste forms will include defense high-level waste, some of which will be fortified with fission products. The size of the waste particles will vary from chunks to sand-size particles. The heat loading will vary; it may, for example, be 30 or 75 kilowatts per acre, with electrical heaters supplementing the heat from the waste. Various brine leachants and reactants will be artificially introduced. The backfill getters and corrosion products will be varied. The primary interactions to be monitored in situ are waste leaching and degradation, radionuclide migration near the waste, the effects of heat and radiation, and the effectiveness of the backfill getters.

Bare-waste tests that include all realistically possible variations of conditions plus replicates needed for statistical accuracy would require a large array of reaction chambers. Preliminary planning has tentatively established the number of chambers and the geometrical design of their emplacement; the number of reaction chambers is currently estimated to be approximately twenty per waste form. Efforts have been made to limit the extent of the in-situ tests to as small a number as possible. The results of laboratory studies will heavily influence the plans for in-situ experiments, for they will point out which interactions are the most important for further study underground and which interactions may be eliminated.

**Experiments with full-size canisters**

Testing full-size canisters of high-level waste under the actual conditions of a repository, and under some overtest conditions, will eliminate uncertainties introduced by extrapolating data from small-scale laboratory tests. It will permit the development and demonstration of procedures and equipment for handling and retrieving waste in future repositories. Full-size canisters are not intended to be as severely overtested as the bare waste will be; the experiments will use more conservative and realistic emplacement conditions.

In specially isolated underground experimental areas, the full-size high-level-waste canisters will be placed as they would be emplaced in an actual repository—in holes drilled into the floors. The holes will then be plugged and grouted. Instrumentation for sampling will be installed like the instrumentation for the bare-waste tests. After emplacement, the canisters will be periodically sampled by coring through adjacent salt to obtain specimens for laboratory analysis.
In order to force interactions to take place, some of the emplaced canisters will be compromised by coring into the canister to simulate a corrosion breach and introducing brine to simulate groundwater intrusion. Such tests will be somewhat similar to the bare-waste tests. Most of the canisters, however, will not be breached intentionally for many years, in order to follow their expected behavior or interactions in a repository. All waste emplacements will be closely monitored to avoid the risk of contaminating a mine drift.

Preliminary designs for the experiments with full-size canisters are not complete. The number of canisters of waste required for these studies will also be approximately twenty per waste form. The experimental parameters for both types of high-level-waste experiment are similar.

Some entire canisters of high-level waste will be retrieved after several years for thorough laboratory examination. All canisters will be retrieved at the end of the experimental period.

8.10 PLANS FOR RETRIEVAL

An important aspect of the WIPP project will be the ability to remove emplaced waste from the repository if such retrieval becomes necessary or desirable in the future. This section describes plans for retrieval. Actual demonstrations of retrieval will be regularly performed to train workers and to refine and improve the retrieval methods.

The retrieval of the TRU waste would take 5 to 10 years after a decision on retrieval is made. This decision will be made within 5 years after the first waste of each kind (contact handled or remotely handled) is emplaced. To permit access for retrievability the principal tunnels will not be used for disposal during the retrievability period. Special equipment, designed for both retrieval and subsequent repackaging, will be shielded to protect the workers.

Waste retrieval is more difficult, but still possible, after the planned retrieval period. Additional effort would be needed to locate and access the waste after backfilling. Once an excavation were made to the waste packages, the retrieval steps would be similar to those employed during the planned retrieval period.

8.10.1 Retrieval of Contact-Handled Waste

During the planned retrieval period any particular batch of contact-handled waste can be easily retrieved. Even after this planned period, retrieval can be safely accomplished. The retrieval process is begun by removing bulkheads from principal tunnels and restoring ventilation air flow. Next, electrical power and lighting are restored to the reopened tunnels, and radiation monitoring is performed to determine whether radiation levels are safe for personnel to proceed into these entries. After these procedures the roof of the tunnel is inspected for stability; scaling and rock bolting are then carried out as needed.
When these procedures have been completed, removing salt backfill from disposal rooms can commence. Once the stacked waste packages are uncovered, a forklift removes them from the stack and transports them to the pallet-reloading area, where all the surfaces of each package are checked for contamination and structural integrity. Overpacking and other repairs are then made as needed before the packages are stacked on pallets for transport to the waste shaft for return to the surface. Once returned to the waste-handling building, these wastes can be readied for transport away from the site.

The floor of the repository where wastes have been retrieved will be decontaminated by mechanically removing the contaminated salt, which will then be placed in sealable containers and handled in the same way as other contact-handled waste. The volume of salt removed in this operation is expected to equal the volume of waste removed. The fraction of this salt that is contaminated will depend on mechanical damage to the containers, the corrosion of the containers, the migration of the contaminants, and the care used in retrieval.

8.10.2 Retrieval of Remotely Handled Waste

The steps used for retrieving remotely handled waste will be the reverse of emplacement, with the addition of more extensive radiation-monitoring equipment and equipment for handling any container breach. The preparatory steps for the retrieval of remotely handled waste are identical with those discussed previously for the retrieval of contact-handled waste:

1. Principal entry bulkheads are removed, and ventilation air flow is reestablished.
2. Electrical power is restored, and radiation monitoring is performed before the workers enter the area.
3. The entry roof is inspected, and scaling and roof bolting are performed as needed.

The retrieval process from this point becomes essentially the reverse of the emplacement process except for a special tool that checks the canister for contamination before pulling it back into the facility cask. The process is shown schematically in Figure 8-13. After the removal of the canister from the salt, the package is transported to the waste shaft and returned to the waste-handling building at the surface for preparation for transport away from the site.

The principal tunnels in which canisters of remotely handled waste are to be emplaced will not be backfilled until near the end of the life of the WIPP. If a decision is made to decommission the repository without retrieving wastes, additional contact-handled waste will be stored in the principal tunnels previously used exclusively for canisters of remotely handled waste. These tunnels will then be backfilled with salt. If after this operation the decision is reversed, it will still be possible to retrieve the remotely handled waste after the contact-handled waste had been retrieved as described in
Section 8.10.1. However, it is expected that contact-handled waste will not be placed in the tunnels containing canisters of remotely handled waste before a firm decision on retrieval has been made.

8.10.3 Retrieval of High-Level Experimental Waste

All wastes used in experiments (Section 8.9) will be removed during the operational phase of the WIPP program. Because these wastes will be in different forms, no single method will govern their retrieval. The plan for each experiment will include a procedure for removing the waste; this procedure will have to be approved by the DOE and the operator before the experiment can begin. The retrieval of canistered waste will be similar to that described for remotely handled waste in the preceding section, except that the experimental waste will have been emplaced vertically rather than horizontally. Any experimental waste emplaced in bare (unpackaged) form will be retrieved by overcoring the hole in which the waste was originally placed and packaging the mixture of salt and waste. The package will then be treated in the same manner as the other experimental waste.
8.11 PLANS FOR DECOMMISSIONING

At the end of the WIPP operation, a decommissioning program will be carried out for the safe permanent disposition of both surface and underground facilities. This section discusses the alternatives for decommissioning, the current plan for decommissioning and the ways in which the plant design anticipates this plan, the current studies of techniques for plugging shafts and boreholes, and the controls to be exerted after decommissioning.

8.11.1 Decommissioning Alternatives

The alternatives for decommissioning include mothballing, in-place entombment, decontamination and dismantling, and conversion to a new system. Although there are now no guidelines for decommissioning a radioactive-waste repository, the purpose of decommissioning is to protect the health and safety of the public.

These alternatives allow for decommissioning the plant under the following credible situations:

1. Decommissioning after the repository has been filled. The preferred methods would be in-place entombment of unusable underground structures, decontamination (as required), and dismantling of the surface structures.

2. Decommissioning after retrieving the waste. The surface and underground would be returned to nearly their original conditions; decontamination (as required) and dismantling would be the preferred methods.

3. Decommissioning before the repository is filled, leaving open the possibility of later returning to fill it. Mothballing of the surface and underground structures would be the preferred methods.

The present plan calls for decontaminating (as required) and dismantling surface facilities, entombing in the waste-disposal area all wastes generated in dismantling the surface facilities if they meet the waste-acceptance criteria (Chapter 5), backfilling the mine, and plugging the shafts and boreholes. Any wastes that did not meet the criteria would be transported to another location. The actual plan to be used will, however, be chosen at the time of decommissioning; it will insure that the environment and the public are protected.

Mothballing

Mothballing would consist of putting the plant into a state of protective storage for a few decades. This alternative would be selected if later repository operation or experiments were desired. It would require the eventual use of another alternative for the permanent decommissioning of the plant. The plant would be left generally intact except that all areas with hazardous levels of radiation would be isolated from the public by suitable barriers and other means. Useful equipment could be decontaminated, if necessary, and removed from the site. Adequate radiation monitoring, environmental surveil-
secure, and security procedures would be established to protect the health and safety of the public. The shafts and underground facilities would be left intact.

Entombment

Entombment applies mainly to the shafts and mines. Entombment of the surface facilities would be similar to mothballing except that radioactive materials would be removed and placed in the mine or removed from the site. After the removal of usable equipment (and decontamination, if necessary), the mine would be backfilled with salt, and the shafts and boreholes would be plugged. In this alternative the mines and shafts would be permanently sealed; the surface facilities, however, would be available for some other use in the future.

Decontamination and dismantling

Along with the decontamination and dismantling of the surface facilities, the shaft and mine would be entombed as described above. Usable equipment would be decontaminated and removed; contaminated equipment and waste would be packaged and either placed in the mine or removed from the site if mine disposal were not feasible. Surface facilities would be demolished and debris removed or buried in the landfill. As nearly as possible, the surface would be returned to its original condition. The present plan for decommissioning, discussed in Section 8.11.2, uses these methods.

Conversion to a new system

It is possible that the plant could be put to another use after repository operations are completed. It cannot now be predicted whether the plant will be converted to another use, but since a railroad spur, roads, and utilities will be available, the site could be used for industrial purposes.

8.11.2 Present Plans for Decommissioning

Present plans call for decontaminating and dismantling the surface facilities and entombing the mines and shafts. All usable equipment and materials will be decontaminated as necessary and removed from the site. Contaminated structural debris and equipment that cannot be decontaminated will be packaged and placed in the mine. Structures will be disassembled after decontamination. Uncontaminated debris and unusable equipment will either be shipped away from the site for disposal or disposed of in the landfill. The evaporation ponds will be filled. In the underground areas, all equipment will be moved to the surface, decontaminated if necessary, and either shipped away from the site if usable or handled like unusable debris from the surface facilities. The mine will then be backfilled with salt from the mined-rock pile. The salt will be dried and compacted as closely as possible to its original density. Shafts will be plugged in accordance with acceptable borehole-plugging techniques (Section 8.11.3).

After these operations, the surface will be regraded to approximately its original contours. Markers will be provided for shaft locations and the landfill. If any of the mined-rock pile remains, it will be removed. Electrical-
power and telephone lines, railroad spurs, and roads may be removed, depending on the future use of the site. If they are removed, the rights-of-way will be regraded to approximately their original contours. Water will be shut off at the original connection point; however, water lines will be removed only where they are not needed for other reasons and where their removal is necessary to restore the natural terrain.

Many aspects of the plant design are intended to facilitate decommissioning. These include the following:

1. Providing easy access to material and equipment that may eventually be recovered or dismantled.
2. Smoothing the surfaces of equipment to make decontamination easier.
3. Minimizing small dirt-catching spaces and corners to prevent the accumulation of radioactivity.
4. Using modular construction for ease of dismantling.
5. Using equipment that can be disassembled without cutting.
6. Minimizing the weight of blocks of material that will be moved.
7. To the extent possible, using standard equipment that can be used in other applications.

8.11.3 Borehole and Shaft Plugging

An essential task during the decommissioning of any waste repository will be plugging the remaining holes and shafts. Ideally the integrity of the plugs would be equivalent to that of the surrounding rock formations before human intrusion. It should be noted, however, that the long-term consequence analysis (Section 9.7.1) shows that an unplugged hole has only small environmental or safety consequences.

The DOE and its predecessors have conducted borehole-plugging research since 1963. The results obtained so far (and those expected in the near future, including demonstrations of techniques) give the DOE confidence that newly developed plugging methods will be available well before they are needed in decommissioning the repository.

The purpose of the borehole-plugging studies for the WIPP project has been to develop and test materials and methods for plugging holes and shafts in rocks and salt at the site. The plugs are to have long-term durability, low water permeability, resistance to groundwater attack, and physical and chemical compatibility with the surrounding rock. The plug materials are also required to bond to the surrounding rock, to expand to fill interstices, to be able to be handled in the field, and to be subject to quality controls that insure conformance with performance specifications. Preliminary design criteria for borehole and repository seals have recently been prepared (D'Appolonia Consulting Engineers, Inc., 1979). In addition to these DOE studies, Sandia National Laboratories has carried out field tests near the site and tests in the laboratory.
8.11.4 Controls After Decommissioning

The extent of post-decommissioning controls will depend on whether the wastes are permanently emplaced or have been retrieved. If wastes are permanently emplaced and the WIPP is decommissioned as presently planned, administrative controls will be established to prevent deep drilling, mining, or other activities that might allow water intrusion into the storage area. If surface facilities are not dismantled, fences and other security measures (like sealed doors and periodic inspection) will be needed to prevent public access. If wastes are shipped away from the site, the mine backfilled, and surface facilities dismantled, the need for post-decommissioning controls will be essentially eliminated.

Record maintenance and site markers

Systems that will maintain evidence of the WIPP site (written records and site markers, for example) are important aspects of the decommissioning of the WIPP. The primary objective of these systems is to insure continued environmental safety by preventing accidental intrusion into the repository for a few hundred years. A secondary objective is to provide long-term records of the nature of the plant during the period when waste hazards will be decreasing significantly (i.e., up to 1000 years). To meet the first objective, these systems must be designed to last for several hundred years. To meet the second objective, the systems must have additional stability and durability.

The final design of record-maintenance and site-marker systems will be completed before decommissioning; it will use state-of-the-art materials and methods. The plan presented in this section is conceptual and may be modified. Three principal components of the systems are written records, location markers for all shafts, and visible warning monuments.

Written records

Written documentation of the WIPP will be maintained in both Federal and local public-document depositories. Although printed records will be maintained, other records will use the most stable and durable media available. The information included in these records (waste characteristics and repository layout, for example) will be selected on the basis of its relevance to environmental safety and in accordance with Federal, State, and local regulations. Information like plant-building designs, methods of construction, and equipment specifications is not critical to environmental safety; these records will be maintained separately.

Shaft-location markers

Markers showing the locations of shafts will consist of permanent surveyor markings engraved with the elevation and coordinates and firmly anchored to the shaft plug. A uniform system of coordinates will be adopted, and the definition of these coordinates will be included in the permanent records.

Site monuments

A visible site monument will serve to minimize the possibility of intrusion into the repository during the short term; it may be the most durable record of the repository in the long term. The monument (or monuments) will
be designed to be clearly visible from all locations in zones I and II, which are directly underlain by the waste repository and are most critical with respect to intrusion. The monument and its foundation will be designed to resist erosion and deposition. The materials composing the monument will be selected for durability under the local climatic conditions and possible climatic changes. A plaque will display the most critical information in a concise format. The information on the plaque will be recorded in modern language and in symbolic-logic notation designed to convey critical information. Inclusion of universally understood "danger" symbols will increase the likelihood of comprehension by virtually all people.

8.12 EMERGENCY PLANNING, SECURITY, AND SAFEGUARDS

This section discusses the measures to be taken in emergencies at the WIPP and the procedures and equipment that will protect it against intrusion and deliberate destructive acts.

8.12.1 Emergency Planning

A comprehensive program consistent with the policy and objectives of the DOE (ERDA Manual Chapter 0601) will be established to respond to emergencies at the WIPP. Formal emergency plans and procedures to cope with radiation emergencies will be promulgated.

Planning for emergencies at the site will be coordinated with local organizations such as law-enforcement agencies, fire companies, and hospitals. Before activities begin at the WIPP, firm arrangements will be made with these organizations and others to insure that additional support can be obtained if emergencies require assistance. The WIPP operators will work with these organizations to make appropriate equipment available and to accomplish the required training and orientation before an emergency occurs. This training will include proper response to a radiation emergency. The emergency plan will cover the requirements for the notification of the public and for possible, but unlikely, evacuation. Suitable contacts with emergency preparedness organizations in New Mexico will also be part of this plan.

Emergency facilities at the site

A central monitor-and-control system is provided in the WIPP design to serve as a coordinating center for monitoring and controlling site emergencies. All emergency alarms such as fire alarms, criticality alarms, security alarms, and radiation-monitor alarms are sounded and recorded by this system. The central monitor-and-control room in the administration building will be used as an emergency control center during site emergencies and will be manned by appropriate emergency-response personnel as specified by the emergency plan.

At the WIPP site there will be vehicles for fighting fires in both surface and underground facilities. A medical facility will provide emergency medical care and first aid; it will be capable of providing treatment for contaminated, injured personnel before their transfer to a hospital.

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Emergency procedures

The WIPP operating contractor will develop procedures specifying the response to site emergencies such as an unplanned release of radioactivity, fires (underground or on the surface), underground cave-ins, explosions, radiation emergencies, national emergencies, and other emergencies. These procedures will have to receive complete review and approval by the appropriate government agencies before the WIPP begins operation. Provision will be made for periodic review and revision of these procedures as necessary. They will specify the notification of responsible WIPP operating management, who will determine what further notifications are necessary.

Emergency-response force

An emergency-response force will be established by the emergency plan, which will specify when and how these personnel respond to an emergency. They will take appropriate immediate action for the control of the emergency, provide for continuing control of it, and establish the means of recovering from it. The force will consist of immediate-action personnel, such as firefighting, medical, security, mine-rescue, and radiation-control personnel; it will include specially trained management and professional personnel who will man the control room to establish central control of the emergency. Adequate replacements for each position on the force will be specified. A call-in procedure for these personnel will be included in the plan to provide for emergencies occurring on backshifts, weekends, or holidays.

Personnel training

All personnel on the emergency-response force will receive special training and formal qualification to fulfill assigned duties. Selected personnel will be trained in firefighting and emergency techniques to form an effective fire brigade, mine-rescue teams, and other immediate-action teams deemed necessary. The training of these personnel will include response to underground and radiation emergencies.

Training will be provided to local and State personnel who might be expected to respond when requested. The extent of this training will be established by the WIPP operating contractor in cooperation with outside agencies. Drills will be conducted on at least a quarterly basis in accordance with established procedures to assess the adequacy of the emergency plan and the emergency-response force. In addition, drill scenarios will be developed in which parts of the emergency-response force or the entire force will be tested. The drills will include occasional testing of response capabilities outside the plant and the evacuation of the underground facilities. Provision will be made for the involved personnel to criticize all drills and actual emergencies.

8.12.2 Physical Security and Safeguards

The security program to be developed will comply with the requirements of the DOE (ERDA Manual Chapter 2406) to protect the WIPP against deliberate acts of vandalism, arson, and sabotage and the unauthorized removal of radioactive materials or plant equipment.
A physical-security manual will be prepared; it will contain detailed instructions to the security force, describing actions taken for emergencies, patrol requirements, visitor-control requirements, and the like.

Physical security at the WIPP is provided by the following:

1. Design and arrangement of plant features to provide physical barriers that control or impede the access of personnel and vehicles to the plant and site.

2. Preemployment investigations of all employees.

In general, all buildings and equipment will be designed with safety and security as primary concerns. Protection from acts of violence, theft, and destruction will be enhanced by minimizing and controlling access to protected and restricted areas of the site.

Control of access

The WIPP is located on a site large enough to provide a controlled-access area between it and the general public (Figure 8-8). The facility itself will be fenced, and access to the fenced area by personnel and vehicles will be controlled by security personnel manning access points. Access to areas containing radioactive materials will be limited to authorized employees and escorted, authorized visitors only. Control over areas adjacent to the fence will be provided by periodic security patrols near the perimeter fence.

Employees will be controlled by personal recognition and identification badges. A system such as a card-key system will be used to control access to specified restricted areas. Visitors to the protected area will be assigned identification badges, signed in, and escorted. All personnel entering the protected area will pass security personnel for badge inspection and may be required to submit all packages for inspection both when entering and leaving the facility.

All entrances to the protected area will be locked and alarmed or controlled by the security force. The fence surrounding the protected area will be patrolled in accordance with the established security plan.

Only waste transporters and plant vehicles will normally be allowed in the restricted area surrounding the waste-handling building. Waste transporters will be allowed only in defined waste-handling areas. All vehicles, including delivery vehicles, will be inspected when entering and leaving the protected area. Employee vehicles will be parked in the parking lot outside the protected area.

Site and equipment monitoring

Protection against deliberate acts of damage or destruction and theft of radioactive material or plant equipment will be provided by monitoring the entrances to the protected area and the fence that encloses the protected area. These monitoring functions at the WIPP will be provided by security-guard patrols and by burglar alarms with tamper-indicating devices.
Employees and security personnel will be instructed to query persons entering protected areas who are not recognized, who are improperly badged, or who are unescorted. They will notify their immediate supervisor if there is reason to be suspicious.

Facilities and equipment

The fence enclosing the protected area will be lighted and regularly patrolled; all gates will be fitted with locks and alarms. Security personnel making routine patrols will follow security-manual procedures to check locks, alarms, and the perimeter fence.

The centers for security and emergency communication will be the central monitor-and-control room and the main guard station, both of which are in the administration building. These areas, manned 24 hours a day, will contain the equipment for sounding alarms. All alarms will be tested regularly, and records will be kept of test results and any required action.
REFERENCES FOR CHAPTER 8


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9 Analysis of the Environmental Impacts of the WIPP

This chapter describes and evaluates the impacts of the WIPP on the biophysical and sociocultural environment around the Los Medanos site.* These impacts may result from the withdrawal of public lands for the project, the construction of two deep shafts and an underground experimental facility in the site and preliminary-design validation (SPDV) program, the construction of the complete facility, the preparation of the waste for transportation and disposal, the operation of the facility, and the emplacement of radioactive waste. The impacts of transportation to the WIPP are discussed in Chapter 6.

In evaluating impacts on the quality of the human environment, as required by the National Environmental Policy Act of 1969, a clear understanding of the terms "action" and "impact" must be established. "Impacts" are not the same as "actions," which are the activities or operations that generate impacts. Actions are causes; impacts are results. For the purposes of this analysis, "impacts," "effects," and "consequences" are all synonymous. Accordingly, the activities at the site are all actions that may result in environmental impacts. For example, the removal of topsoil for the construction of a temporary building is not in itself an impact; it is an action, the impacts of which might be loss of vegetation and wildlife habitats, erosion, stream sedimentation with repercussions on aquatic organisms, and a loss of scenic quality.

To perform an environmental-impact analysis of the WIPP requires that the actions at Los Medanos be analyzed and interpreted in terms of their effects on the environment. Section 9.1 summarizes the actions of the WIPP project that may result in environmental impacts. This information is drawn from Chapter 8, which describes the construction and operation of the WIPP.

The human environment comprises a biophysical environment and a sociocultural environment. The biophysical environment includes such components as air quality, water resources, land surface, wildlife, vegetation, and aquatic organisms. The sociocultural environment includes such components as human populations, land-use patterns, recreation, community organizations, aesthetic resources, and economic activity. In this chapter the terms "biophysical environment" and "sociocultural environment" are used to distinguish between impacts on the natural environment and impacts on the environment formed or structured by people. Sections 9.2 and 9.3 describe the impacts exerted by the construction and operation of the WIPP on the biophysical environment, and Section 9.4 describes impacts on the sociocultural environment.

Section 9.5 deals with the effects on the human environment of possible accidents at the WIPP during operation.

A complete environmental impact analysis does more than identify the beneficial and the adverse consequences of a particular action. It also identifies the measures that can or should be taken to avoid or minimize undesirable

*In this chapter the terms "Los Medanos site" and "WIPP site" are synonymous.
environmental consequences. Accordingly, Section 9.6 of this chapter identifies the techniques, practices, and design standards that can serve to mitigate negative impacts. It discusses the mitigation measures included in the WIPP design as well as other mitigation measures that after evaluation were omitted from the design.

Section 9.7 describes effects that may occur after the plant ceases operation; it considers, among other effects, the consequences of hypothetical releases of radioactive material from the sealed repository. Section 9.8 discusses the impacts of removing the TRU waste from its present storage at the Idaho National Engineering Laboratory and of preparing it for shipment to a geologic repository.

9.1 ACTIONS AFFECTING THE ENVIRONMENT

9.1.1 Construction Phase

During the construction phase, environmental impacts result from the clearing of land; from the use of construction equipment, which generates noise and air pollutants; from the influx of workers and money into the local area; and from the consumption of natural resources.

Disturbed areas

Table 9-1 lists the areas that will be disturbed during the site and preliminary-design validation (SPDV) program and during the construction of the complete facility. During the SPDV program (Brausch et al., 1980) 169 acres of land currently under the control of the U.S. Bureau of Land Management (BLM) will be used, but much of this land will not be cleared of vegetation or graded. For the complete facility, a total of nearly 1100 acres will be used in constructing site facilities and rights-of-way, of which about 900 acres will be cleared of vegetation and graded. The land that is not cleared or graded will be largely unaffected, and any impacts that do occur, such as the disturbances suffered by wildlife, will be reversible in a short time. The land that is cleared and graded will be exposed to winds and rain, and the impacts it is subjected to will last much longer, perhaps for several decades.

Water discharges

No waterborne discharges are expected during the SPDV program or during the construction of the total facility.

During the SPDV program, drilling mud and other slurry material will be discharged to the spoils-disposal area, where the liquid fraction will evaporate or infiltrate into the top several inches of soil. Runoff from the salt-storage pile will be collected in a diked area around the pile and allowed to evaporate. Sanitary facilities provided during the SPDV program and the early stages of repository construction will be portable toilets maintained by a certified sanitation service. Washwater from temporary showers will be treated at the site. After the sewage-treatment plant is completed, treated wastewater will be used for dust control during subsequent construction.
### Airborne emissions

Airborne emissions produced during construction at the site include the following:

1. Fugitive dust from topsoil-handling operations, construction activities, vehicle traffic on access roads, and wind erosion.

2. Salt dust from surface and underground handling.

3. Emissions resulting from the combustion of diesel fuel or gasoline by surface and underground construction equipment and light-duty vehicles.

The emissions expected during the SPDV program and the construction of the total facility are given in Section 9.2.1.

<table>
<thead>
<tr>
<th>Type of disturbance</th>
<th>Area (acres)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>SPDV program</td>
</tr>
<tr>
<td>Cleared of vegetation, graded, and used for surface construction</td>
<td>31</td>
</tr>
<tr>
<td>Cleared of vegetation, graded, and used for the mined-rock (salt) pile, the evaporation pond, and brine drilling-fluid spoils storage</td>
<td>15</td>
</tr>
<tr>
<td>Cleared of vegetation and used for spoils (earth removed during site grading), as borrow pits, and for sanitary landfill</td>
<td>3</td>
</tr>
<tr>
<td>Biological study plots</td>
<td>50</td>
</tr>
<tr>
<td>Rights-of-way</td>
<td></td>
</tr>
<tr>
<td>Rights-of-way not cleared or graded</td>
<td>52</td>
</tr>
<tr>
<td>Rights-of-way cleared, graded, and covered with roads and railroads</td>
<td>0</td>
</tr>
<tr>
<td>Rights-of-way cleared and graded but not covered, including areas along roads, railroads, and maintenance trails</td>
<td>18</td>
</tr>
<tr>
<td>Subtotals</td>
<td></td>
</tr>
<tr>
<td>Areas cleared, graded, and covered with structures</td>
<td>48</td>
</tr>
<tr>
<td>Areas cleared and graded but not covered with structures</td>
<td>19</td>
</tr>
<tr>
<td>Areas used but not cleared or graded</td>
<td>102</td>
</tr>
<tr>
<td>Total</td>
<td>169</td>
</tr>
</tbody>
</table>

9-3
Noise

The construction of the SPDV facilities and the complete facility will generate noise in the vicinity of the site. The noise will be produced by heavy construction equipment, blasting during the sinking of shafts, the erection of buildings, and the vehicles used by commuting workers. The noise levels generated by these sources are estimated in Section 9.2.1.

Influx of workers and money

Like any large construction project, the WIPP project will attract large numbers of in-migrating workers and add large quantities of money to the economies of local communities. During the construction of the repository, the work force will reach a maximum of just under 1300 persons. The total construction cost, including the cost of the SPDV program, is $292 million. The influx of workers and money is described in Section 9.4, which also discusses other attendant effects on the area.

Resources

The resources committed during construction consist of (1) land temporarily disturbed as well as land occupied by the WIPP, (2) natural resources like fuels or building materials that cannot be recycled, and (3) terrestrial biota destroyed or displaced from the site. In addition, the construction may foreclose alternative uses of the land or resources for the life of the project. The natural resources consumed in this period are discussed in Section 9.2.2.

9.1.2 Operational Phase

During operations no additional land areas will be cleared, although the land cleared in construction will continue to be used. The use of equipment and the occupation of the site will result in some noise and air pollution. No significant waterborne discharges are expected. The impacts resulting from the operation of the WIPP are discussed in Section 9.3.1. Throughout the 25-year operational period, a stable work force will be required for the WIPP. Once this population has been established, any adverse impacts caused by the large transient work force employed during construction should diminish (Section 9.4).

For the WIPP operations the most significant action is the receipt and disposal of 6 million cubic feet of contact-handled TRU waste, up to 250,000 cubic feet of remotely handled TRU waste, and 150 cubic feet of high-level waste for experiments. This action will cause small routine releases of radioactivity; it may cause some low-probability accidental releases of radioactivity. The impacts of the normal operations and of the accidents are discussed in Sections 9.3 and 9.5, respectively.

At the Idaho National Engineering Laboratory the action resulting in environmental impacts is the retrieval and processing of stored TRU waste. Associated with this action are routine and possible accidental releases of radioactivity. The analysis of the resulting impacts is reported in Section 9.8.
9.2 EFFECTS DURING SITE PREPARATION AND CONSTRUCTION

The preparation of the site and the construction of surface and underground facilities will affect the environment. This section examines the impacts of those activities. During the 4.5 years of construction, the level of activity will vary with time and from place to place. It is expected that many of the adverse impacts of construction will begin during the SPDV program.

9.2.1 Biophysical Environment

Terrain

Impacts on the terrain will be minimal since the WIPP site is level to gently sloping (2% slope). The greatest change in the existing terrain will result from the disposal of mined material in a 30-acre, 60-foot-high pile just east of the main plant area in control zone II.

The topographic impact of this pile is not expected to be significant. Because of its small size in relation to watershed areas and because of the construction of drainageways around it, the pile will not disrupt drainage patterns in the region. The pile will be visible, on the clearest of days, for a distance of about 10 miles; some observers might consider it an unattractive addition to the landscape.

Soils

The construction of the SPDV facilities and the surface facilities of the complete repository will have an adverse impact on the soils in the disturbed areas. These impacts can be classified as follows:

1. Soil inadvertently dispersed over the area during site grading.
2. Increased wind and water erosion at the site.
3. Soil made sterile or less productive by being covered with salt (i.e., the soil beneath the salt-storage pile, the holding and evaporation ponds, and some of the spoils-disposal area during the SPDV program).

At present it is estimated that 78,000 and 1 million cubic yards of soil will be scraped and dumped during site-grading operations for the SPDV program and for repository construction, respectively. For each cubic yard of soil stripped and dumped, about 0.10 pound is expected to be dispersed (PEDCo, 1976). Accordingly, during the SPDV program and the construction of the repository, about 2.5 and 34 cubic yards of soil, respectively, will be lost to the immediate area.

The soil at the site (Section 7.3.8) is mainly a deep fine sand that is highly susceptible to wind erosion and dust production. The mean wind speed varies from about 8 mph in autumn to about 11 mph in spring. Since the spring is relatively dry and is also the windiest season, the potential for natural dust storms is greatest during this time, although the potential for airborne dust exists throughout the year. Vegetation tends to modify the dust-producing tendencies of sandy soils, high wind speeds, and low precipitation; it reduces wind speeds near the surface, its roots act as a soil binder, and it tends to
retain the water that might otherwise run off. In general, the vegetation at the site is sparse, consisting primarily of woody plants, with small patches of perennial and annual grasses (Appendix H, Section H.5).

Because of stripping and grading operations, wind and water erosion can also be expected to increase. Increased erosion may lead to the loss of an additional 370 tons of soil during the 30 months of the SPDV program and 5000 tons of soil during the 2 years of construction of the complete repository.

In the course of construction, the underground areas of the WIPP will be excavated. As a result of this mining activity, approximately 2 million tons of bulk mined salt and other minerals will be stored in an aboveground mined-rock pile. The 30 acres of soil covered by the mined-rock pile will be rendered sterile by the stored salt. This impact on the soil beneath the pile will be essentially permanent. Small areas within the ditch around the pile and the evaporation pond (about 7 acres) will be affected by the accumulation of high salt levels in the soil—accumulations that result from water runoff.

The impacts on soil for about 900 acres will last for the life of the facility (Table 9-1). Impacts in other areas will, however, be brief because, once construction is complete, the vegetation will recover and the soil will return to its natural condition.

Unusual geologic resources

The mineral langbeinite, a form of potash, is the only uncommon geologic resource at the site. Should mining of langbeinite in control zones I, II, and III be prevented, these deposits will remain in their natural state. Section 9.2.3 discusses the denial of this resource and the economic significance of the denial. No adverse impacts on other unusual geologic resources are expected because no other existing or potential unusual geologic resources have been identified within the area of the site.

Any fossils found in the rocks at the site would be rare but of great interest. For example, in Texas, fossils have been reported in the lower part of the Rustler Formation. The fauna, consisting of 35 species of mollusks that lived in abnormally saline water, is thought to be the youngest of Permian age so far found in North America (Walter, 1953). Exploration and construction activities that might discover or expose fossils would therefore have a beneficial impact. Similarly, exploratory drilling and the construction of mine shafts and waste-storage chambers might provide unique exposures of rock in areas on which subsurface information is sparse. Therefore, the stratigraphic, lithologic, mineralogic, and structural information gained from exploration and construction at the WIPP site might be of scientific research value and of considerable benefit to the scientific and industrial communities. If fossils are found, a paleontologist will be consulted and significant specimens will be collected. However, blind-boring of the two shafts during the SPDV program will not allow the collection of fossils from these areas, and there is a possibility that some worthwhile fossils may be destroyed in the process.

Water resources

No waterborne discharges are planned during the construction of the SPDV facilities or the complete WIPP facility. All drilling fluid, salt-pile runoff, and washwater will be held within diked areas. The lack of shallow
groundwater at the site and the brackishness of the deeper groundwater indicate that seepage from any of the diked areas will not result in groundwater pollution.

The large horizontal and vertical separation of the site from the Pecos River (the nearest perennial stream) and Nash Draw (the nearest significant ephemeral drainageway) indicates that the WIPP site is safe from major flooding. In addition, interceptor ditches at the site will divert upland flow caused by locally intense precipitation. Accordingly, it is not expected that flooding in the area of the site will result in any environmental impacts due to the presence of the WIPP.

**Air quality**

The SPDV program and the construction of the complete WIPP will have an adverse effect on local air quality, but construction-related emissions of air pollutants and dust will be short-lived. It is expected that most of the increases in air pollutants will occur during the early stages of construction.

Heavy-duty diesel-powered construction equipment emits carbon monoxide, hydrocarbons, nitrogen oxides, aldehydes, sulfur oxides, and particulates from the combustion of diesel fuel. Fugitive dust (i.e., uncontaminated soil dust from nonpoint sources) will also be produced during construction. To estimate the annual quantities of these pollutants, it is necessary to know (1) the type and quantity of equipment that will be used, (2) the annual number of hours of operation, and (3) the rate at which the pollutants are emitted.

Although exact descriptions of the construction equipment for the SPDV program are not available, estimates of the amount of diesel fuel to be consumed are available. The U.S. Environmental Protection Agency (EPA) has established emission factors based on the gallons of fuel burnt (EPA, 1973); the emissions estimated from these data are given in Table 9-2 for diesel-fuel combustion during the SPDV program.

<table>
<thead>
<tr>
<th>Pollutant</th>
<th>Emission factora (lb/1000 gal of diesel fuel)</th>
<th>Total emissionsb,c (lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sulfur dioxide</td>
<td>27</td>
<td>19,000</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>225</td>
<td>158,600</td>
</tr>
<tr>
<td>Hydrocarbons</td>
<td>37</td>
<td>26,100</td>
</tr>
<tr>
<td>Nitrogen oxides</td>
<td>370</td>
<td>260,900</td>
</tr>
<tr>
<td>Particulates</td>
<td>13</td>
<td>9,200</td>
</tr>
</tbody>
</table>

aEmission factors from the U.S. Environmental Protection Agency (EPA, 1975).
bTotal emissions over the 30-month construction period.
cTotal diesel-fuel consumption during the SPDV program is 705,000 gallons.
A reasonable estimate of the type and the quantity of equipment used during the construction of the complete repository can be made by using previous large excavation and mining projects as guides. Emission factors for heavy-duty construction equipment have been compiled and published by the EPA (1977). Estimates of the equipment inventory and the annual number of hours of operation for the construction of the repository are given in Table 9-3.

From these figures it is possible to calculate the total annual emissions of air pollutants by applying the EPA emission factors for heavy-duty diesel-powered construction equipment. The emission factors are listed in Table 9-4; the calculated annual emissions are presented in Table 9-5.

Table 9-3. Estimated Equipment Inventory for the Construction of the Complete Repository

<table>
<thead>
<tr>
<th>Category</th>
<th>Quantity</th>
<th>Hours per unit</th>
<th>Hours per year</th>
</tr>
</thead>
<tbody>
<tr>
<td>Track-laying tractors</td>
<td>6</td>
<td>1050</td>
<td>6,300</td>
</tr>
<tr>
<td>Track-laying loaders</td>
<td>6</td>
<td>1100</td>
<td>6,600</td>
</tr>
<tr>
<td>Motor graders</td>
<td>4</td>
<td>830</td>
<td>3,320</td>
</tr>
<tr>
<td>Off-highway trucks</td>
<td>16</td>
<td>2000</td>
<td>32,000</td>
</tr>
<tr>
<td>Miscellaneous</td>
<td>10</td>
<td>1000</td>
<td>10,000</td>
</tr>
</tbody>
</table>

Table 9-4. Emission Factors for the Construction Equipment Listed in Table 9-2

<table>
<thead>
<tr>
<th>Pollutant</th>
<th>Emission factor (lb/hr)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Tractors</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>0.386</td>
</tr>
<tr>
<td>Exhaust hydrocarbons</td>
<td>0.110</td>
</tr>
<tr>
<td>Nitrogen oxides</td>
<td>1.47</td>
</tr>
<tr>
<td>Aldehydes</td>
<td>0.027</td>
</tr>
<tr>
<td>Sulfur oxides</td>
<td>0.137</td>
</tr>
<tr>
<td>Particulates</td>
<td>0.112</td>
</tr>
</tbody>
</table>

Table 9-5. Annual Emissions from Construction Equipment During the Construction of the Repository

<table>
<thead>
<tr>
<th>Pollutant</th>
<th>Source strength (lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Tractors</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>2432</td>
</tr>
<tr>
<td>Exhaust hydrocarbons</td>
<td>693</td>
</tr>
<tr>
<td>Nitrogen oxides</td>
<td>9261</td>
</tr>
<tr>
<td>Aldehydes</td>
<td>170</td>
</tr>
<tr>
<td>Sulfur oxides</td>
<td>863</td>
</tr>
<tr>
<td>Particulates</td>
<td>706</td>
</tr>
</tbody>
</table>
Fugitive dust will be the most common air pollutant during the construction of the WIPP. It will be produced by the pulverization and abrasion of surface materials and the entrainment of dust particles in turbulent air currents or in high winds (EPA, 1975). The frequency and the intensity of these two phenomena can be described in terms of six parameters: soil type, wind speed, surface moisture, precipitation, vegetative cover, and traffic. Emission factors for activities at a construction site have been developed (PEDCo, 1976, 1978; EPA, 1975). The emissions of particulates produced during the SPDV program were estimated from the expected levels of various activities. The results are shown in Table 9-6.

Table 9-6. Particulate Emissions During the SPDV Program

<table>
<thead>
<tr>
<th>Source</th>
<th>Emission factora</th>
<th>Amount</th>
<th>Fugitive-dust emissionsb</th>
</tr>
</thead>
<tbody>
<tr>
<td>Site development</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Equipment for topsoil removal</td>
<td>16 lb/hr</td>
<td>800 hr</td>
<td>6.4</td>
</tr>
<tr>
<td>Caliche removal and dumping</td>
<td>0.177 lb/ton</td>
<td>29,400 tons</td>
<td>2.6</td>
</tr>
<tr>
<td>Wind erosionc</td>
<td>--</td>
<td>--</td>
<td>111.0</td>
</tr>
<tr>
<td>Site haulage</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Salt and other heavy-duty haulage</td>
<td>2.52 lb/VMTd</td>
<td>20,400 miles</td>
<td>25.7</td>
</tr>
<tr>
<td>Commuting by workers; use of other light-duty vehicles</td>
<td>2.02 lb/VMT</td>
<td>445,900 miles</td>
<td>450.4</td>
</tr>
<tr>
<td>Total</td>
<td>--</td>
<td>--</td>
<td>596.1e</td>
</tr>
</tbody>
</table>

aEmission factors from PEDCo (1976, 1978), EPA (1975), and a site-specific wind-erosion analysis.
bTotal emissions in tons over the 30-month SPDV program.
cGreater wind erosion than that currently observed in a site-specific analysis (SCS, 1975).
dPounds per vehicle-mile traveled.
eIf construction is conducted 24 hours per day, 7 days per week, this emission rate corresponds to 6.9 grams per second during an average year.

The levels of activities producing fugitive dust during the construction of the complete repository are not as well known. However, preliminary estimates of fugitive-dust emissions have been made by taking into account the EPA emission factor for heavy-construction operations—1.2 tons per acre per month of construction—and the dust-control methods to be used during construction. A reduction of about 50% below the values established using the EPA generic emission factor can be expected because during repository construction all haul roads will be sprayed with water as needed or otherwise treated and all disturbed areas will be sprayed with water as needed. Accordingly, for the
central site area the emission rate was estimated to be 60 tons per month for a 100-acre (complete-repository) construction area. The average emission rate over a 24-hour period is 21 grams per second.

Some salt will become airborne in the mine exhaust air, some during the transfer of salt from the mine to the storage pile, and some from the erosion of the salt pile by the wind. During the SPDV phase, salt will be transported to the storage pile by truck; emissions are expected during truck loading and dumping. It is estimated that salt-dust emissions will be a maximum of 55 tons per year (1.6 grams per second) during the SPDV program.

The construction of the complete repository will generate salt-dust emissions at a rate of about 19 tons per year (0.6 gram per second) during conveyance and dumping and from the equipment working the mined-rock pile. Because the mined-rock pile will be in its early years of development, a maximum of about 5 tons of salt per year can be expected to be lost from the pile by wind erosion (Section 8.7.5).

The effects of all of these emissions on local air quality were evaluated by using long-term dispersion factors derived from meteorological data collected at the site (Appendix H, Table H-49) and by establishing the meteorological conditions that would produce the maximum 24-hour concentrations of pollutants (Smith and Taylor, 1978). These meteorological factors and the emission source strengths were used to calculate the expected ground-level concentrations of pollutants at selected receptor sites (Table 9-7). The concentrations shown in Table 9-7 indicate that the increases in air pollution over current background levels (Appendix H, Table H-51) are not expected to cause violations of air-quality standards (Appendix H, Table H-50) outside the WIPP-site boundaries. Therefore, no significant environmental effects are expected.

Noise

Construction will occur in four phases: the SPDV program, site clearing and excavation, building erection, and shaft sinking. Although these phases will at times overlap, this distinction is convenient for assessing the impact of construction noise because each phase is different acoustically. Site clearing and excavation normally produce the highest noise levels.

During the SPDV program, increased sound levels will be produced in the vicinity of the site. These increased sound levels will primarily result from the use of construction equipment at the site; maximum sound levels will occur after the completion of shaft sinking and the start of underground mining in the experimental area. Table 9-8 lists the equipment to be used and the attendant sound-pressure levels (SPL) measured at 50 feet from each unit. Analysis of these data indicates that 1 mile from the site the noise level will be reduced by hemispherical divergence to about 73 dBA. At the nearest residence, the James Ranch, 3 miles to the south-southwest of the site, the sound level during the SPDV program will be about 62 dBA. These sound levels will be clearly discernible above the ambient noise level in the area, which has been measured as 26 to 28 dBA.

In analyzing the noise produced in site clearing and excavation, it was assumed that the site will be leveled to a base elevation of 3414 feet, using the construction equipment listed in Table 9-9. This table also lists the resulting probable sound-pressure levels per unit measured at 50 feet for
Table 9-7. Summary of Air-Quality Impacts During Construction

<table>
<thead>
<tr>
<th>Pollutant</th>
<th>Emission source strength (lb/yr)</th>
<th>Maximum concentration at site boundary (µg/m³)</th>
<th>Emission source strength (lb/yr)</th>
<th>Maximum concentration at site boundary (µg/m³)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Annual average</td>
<td>24-hour average</td>
<td>Annual average</td>
<td>24-hour average</td>
</tr>
<tr>
<td>Suspended particulates</td>
<td>1,560</td>
<td>0.1</td>
<td>0.1</td>
<td>10,906</td>
</tr>
<tr>
<td>Combustion products</td>
<td>303,400</td>
<td>8.1</td>
<td>10.7</td>
<td>1,440,000</td>
</tr>
<tr>
<td>Fugitive dust</td>
<td>60,000</td>
<td>1.6</td>
<td>2.1</td>
<td>48,000</td>
</tr>
<tr>
<td>Salt dust</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Total</td>
<td>364,960</td>
<td>9.7</td>
<td>12.9</td>
<td>1,498,906</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>27,000</td>
<td>0.7</td>
<td>1.0</td>
<td>51,222</td>
</tr>
<tr>
<td>Nitrogen oxides</td>
<td>44,400</td>
<td>1.2</td>
<td>1.6</td>
<td>283,461</td>
</tr>
<tr>
<td>Sulfur dioxide</td>
<td>3,230</td>
<td>0.1</td>
<td>0.1</td>
<td>17,609</td>
</tr>
</tbody>
</table>

aMaximum increase in ground-level concentration of pollutant at the site boundary. Analysis assumes a single ground-level source at the center of the WIPP site.
bMaximum emissions generated in any one year of SPDV development.
Table 9-8. Inventory of Noise Sources During SPDV Development

<table>
<thead>
<tr>
<th>Equipment</th>
<th>Number of units</th>
<th>Average SPL of unit at 50 feet from the source (dBA)&lt;sup&gt;a&lt;/sup&gt;</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Drillling phase</td>
<td>Underground excavation phase</td>
</tr>
<tr>
<td>Air compressor</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>Bulldozer</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>Crane (mobile)</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>Drilling rig</td>
<td>1</td>
<td>0</td>
</tr>
<tr>
<td>Front-end loader</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>Generators</td>
<td>1</td>
<td>0</td>
</tr>
<tr>
<td>Trucks</td>
<td>Light-duty</td>
<td>8</td>
</tr>
<tr>
<td></td>
<td>Heavy-duty</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>Ventilation fans</td>
<td>0</td>
</tr>
</tbody>
</table>

<sup>a</sup>Data from Bolt, Beranek and Newman (1971).

It is assumed that no blasting will be required. Excess material excavated in construction will be placed in a spoils area immediately to the southwest of the plant. Table 9-10 lists the equipment assumed to be deployed at the spoils area.

It is also assumed that (1) all the equipment at the plant site and at the spoils area is to be operated at the maximum sound-pressure level 80% of the time and (2) the equipment is to be evenly deployed over both sites. These data and assumptions were used to predict probable sound-energy averages ($L_{eq}$) for site clearing and excavation. At a point 400 feet north of the waste-handling building, the $L_{eq}$ will typically range from 80 to 90 dBA.

Table 9-9. Construction Equipment and Sound-Pressure Levels

<table>
<thead>
<tr>
<th>Equipment</th>
<th>Number of units</th>
<th>Single-unit SPL at 50 feet (dBA)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Idle</td>
</tr>
<tr>
<td>Front-end loader</td>
<td>1</td>
<td>75</td>
</tr>
<tr>
<td>Bulldozer with a ripper</td>
<td>2</td>
<td>75</td>
</tr>
<tr>
<td>Bulldozer</td>
<td>4</td>
<td>70</td>
</tr>
<tr>
<td>Scraper</td>
<td>10</td>
<td>70</td>
</tr>
<tr>
<td>Grader</td>
<td>1</td>
<td>74</td>
</tr>
<tr>
<td>Compactor</td>
<td>4</td>
<td>75</td>
</tr>
<tr>
<td>Flatbed truck</td>
<td>2</td>
<td>70</td>
</tr>
<tr>
<td>Cherry picker</td>
<td>1</td>
<td>65</td>
</tr>
</tbody>
</table>
Table 9-10. Assumed Equipment and Sound-Pressure Levels at the Spoils Area

<table>
<thead>
<tr>
<th>Equipment</th>
<th>Number of units</th>
<th>Single-unit SPL at 50 feet (dBA)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Idle</td>
</tr>
<tr>
<td>Grader</td>
<td>2</td>
<td>74</td>
</tr>
<tr>
<td>Bulldozer</td>
<td>2</td>
<td>70</td>
</tr>
<tr>
<td>Compactor</td>
<td>2</td>
<td>75</td>
</tr>
</tbody>
</table>

Farther from the site, the noise level will be reduced by hemispherical divergence. One mile from the site, the probable Leq will be 63 dBA. At the nearest residence, the James Ranch, the expected noise level will be 53 dBA. One mile from the site, the construction noise will be clearly discernible above the ambient level of 26 to 28 dBA.

Building-erection noise tends to be broad-band and continuous. It results from working with steel for building frames, concrete placement, crane operation, and diesel trucks. The noise will be similar to that for site clearing and excavation, with occasional sporadic impulsive noise, such as that made by impact wrenches. Overall, the noise level for building erection will be about 5 to 7 dBA lower than that for site clearing.

Excavation of the various underground areas will take place throughout the construction period. The noisiest part of the drilling operation will be during the first 50 to 90 feet of drilling. Below this depth, the sound of the drill biting through the earth and rock becomes softer than the sound of the power source for the drill. The noise contribution of the drill power source will mingle with that of the other construction equipment and will not be discernible at the work-site boundary.

Some blasting is expected in shaft excavation. The off-site noise from the blasting will be most intense within the first 50 to 90 feet of excavation. While this intermittent noise will occur throughout the shaft-construction period, the off-site intensity will decrease as the shaft goes deeper.

When site clearing and excavation are started, work will begin on access roads, the railroad spur, and utility rights-of-way, contributing to the noise along construction routes. The typical Leq for these types of construction activity will range from 84 to 88 dBA at 50 feet. One mile from the site, the Leq will be 45 dBA.

The commuting traffic along roads to the site may increase by roughly 400 cars per hour during peak commuting periods. The noise level may then reach an Leq of about 54 dBA at 100 feet from the road. As construction materials are brought to the site, regular traffic along U.S. 62/180 will also increase. Each passing diesel truck will produce a momentary sound peak of about 84 dBA measured 50 feet from the road. The increased traffic is not expected to cause any major noise impact at the ranches along the roads. Most of the residences are set well back from the road, away from road-noise sources.
At present, there are no Federal or New Mexico State standards for community exposure to noise. The EPA, however, has issued some source-related guidelines for noise emissions from construction equipment. Their objective is to protect workers as well as to reduce undue noise. Most vendors of construction equipment offer machines that meet the EPA guidelines.

In summary, noise levels will be increased in the near-site area throughout the 4.5-year construction period. The maximum area of impact (i.e., that area in which noise levels could be expected to disturb residents and wildlife) can be roughly defined as a circle of 3-mile radius around the center of the site and strips about 2000 feet wide along off-site rights-of-way. Off-site noise levels will not be of sufficient duration or magnitude to cause any significant health effects (e.g., shifts in the threshold of hearing) on local residents exposed to the noise. Local wildlife will be disturbed, with larger species migrating to areas away from the noise. These impacts on biological resources are further discussed in the following section.

Biological resources

Adverse impacts on biological resources are expected to be slight for the following reasons (Appendix H, Section H.5):

1. No proposed natural areas are present on or near the site.
2. No endangered species of plants or animals are known to inhabit the site or the vicinity of the site; nor are any critical habitats known to exist on or near the site.
3. Water requirements for the site are low.
4. The land contains soil types and vegetation associations that are common throughout the region.
5. Access in the form of dirt roads is already available throughout the area; therefore, recreational use of the area is not likely to increase significantly.

Planned mitigation measures (Section 9.6) will prevent unnecessary damage to plants and animals in areas that might be affected by fugitive dust and dispersed salt. The removal of land from rangeland habitats during construction will produce other effects on biological resources; the acreages to be removed are listed in Table 9-1.

During the SPDV program and repository construction, a total of 49 and 192 acres, respectively, will be cleared of vegetation from the shinnery oak, senecio, sage-brush, yucca, mesquite, and broom snakeweed vegetation types. All vegetation and wildlife in this area will be removed for the duration of the project. Environmental studies conducted at nearby potash mines indicate that vegetation adjacent to the mined-rock (salt) pile will be reduced or eliminated (Appendix H, Section H.5). It is probable that, in small areas near the pile, enough material will be deposited to cause adverse effects, and some vegetation may be lost. However, a 1978 field examination around a mined-rock pile at the site of Project Gnome, an underground nuclear explosion carried out in 1961 9 miles from the WIPP site, found no identifiable salt-related
stress on any of the vegetation in the area with the single exception of a mesquite tree growing on one end of the pile itself (Intera, 1978). There is thus some evidence that the local vegetation may be able to adapt to a more saline environment than it is now experiencing.

In addition to the areas that will be cleared of vegetation, 18 and 710 acres of existing vegetation will be disturbed, respectively, for rights-of-way corridors during the SPDV program and repository construction. For the complete repository, 112 acres of rights-of-way will be covered with roads and railroads (Table 9-1). Creosote bush may invade the roadway and railroad and thrive there, providing cover in these corridors. Much of the land cleared during construction will revert to natural vegetation. Although some of the removed plant species may remain absent from the rights-of-way for years, the impact is considered minor because the removed species are very common in the region.

Impacts on wildlife from construction can be classified as follows:

1. Direct mortality of nonmobile species, such as small and burrowing mammals, ground-nesting birds, reptiles, and insects.

2. Displacement of mobile species (including game species and birds) by the loss of habitat and human intrusion (visibility of people and increased noise levels).

3. Increased competition and stress among species in adjacent areas.

4. Direct loss of species from road kills and poaching.

No unique species or populations have been identified at the site, and the loss of individuals of the species present is not significant to the overall ecology of the site area.

The environmental impact of corridors has been studied by ecologists for a relatively short time, and concepts are still in the formative stages. A number of impacts can be expected from the construction of rights-of-way. Some raptor deaths may be caused by electrocution on utility lines, but the lines will be designed to minimize such occurrences (Bulletin 61-10 of the Rural Electrification Administration). Although some negative effects (increased animal mortality, inhibition of animal movements) should be expected when the roads are built, roadways often have a positive effect on local biota by increasing the diversity of habitats. Corridors provide habitat that may favor the establishment of small-mammal communities differing in composition from surrounding communities. Animals adapted to open areas may appear in the new communities, and transient species may be able to outcompete residents.

Right-of-way construction will frighten and displace the larger and more mobile wildlife inhabitants. This disturbance is attributed not only to habitat removal but also to an increase in the visibility of people and frequent sharp increases in ambient noise levels. The displaced species will migrate to adjacent undisturbed habitats and may temporarily cause an ecological imbalance or stress condition in local adjacent habitats, resulting in a loss of most of the displaced organisms. The highly mobile game species present at the site, the mule deer and the pronghorn, while displaced, are not expected
to suffer any significant losses in their local population because the area of disturbance will be small when compared to the normally large ranges of these species. Bird populations, on the other hand, may benefit from right-of-way corridors (Anderson et al., 1977). The increased habitat diversity (the "edge effect") increases the densities of some bird species. Summer residents have sometimes increased in density at the apparent expense of year-round residents.

9.2.2 Resources Consumed During Construction

According to current estimates, the construction of the WIPP will require 22 million gallons of water during the 4.5-year construction phase. This water will be purchased from, and delivered by, the Double Eagle System, a part of the Carlsbad municipal water system. The use of this allotment of water by the plant will not preempt existing industrial, agricultural, or municipal uses of water. Although the City of Carlsbad has purchased the rights to this water, it has neither piped it in nor allocated it for municipal or agricultural uses. Moreover, the quantity of water required by the plant (about 17 acre-feet per year) is less than 0.3% of Carlsbad's current withdrawal from the Capitan reef (Appendix H, Section H.3).

The types and estimated quantities of building materials to be used during the construction of the WIPP, including the SPDV program, are given in Table 9-11. The use of these construction materials for the WIPP will not significantly affect their availability in the region. Because the quantities of materials required are very low in comparison with the national production of them, their use for the construction of the WIPP should not forestall other construction.

The electrical power and the fuels to generate electrical or mechanical power during construction are given in Table 9-12.

The electrical power for the construction as well as the operation of the WIPP will be purchased from the Southwestern Public Service Company (SPSC).

Table 9-11. Construction Materials for the WIPP

<table>
<thead>
<tr>
<th>Material</th>
<th>Estimated quantity</th>
<th>1976 U.S. productionb</th>
</tr>
</thead>
<tbody>
<tr>
<td>Concrete</td>
<td>125,000 bbl portland cement</td>
<td>387 million bbl portland cement</td>
</tr>
<tr>
<td>Steel</td>
<td>15,000 tons</td>
<td>127.9 million tons</td>
</tr>
<tr>
<td>Copper</td>
<td>150 tons</td>
<td>1.6 million tons</td>
</tr>
<tr>
<td>Lumber</td>
<td>0.5 million board feet</td>
<td>96,905 million board feet</td>
</tr>
<tr>
<td>Other materials</td>
<td>No estimate</td>
<td></td>
</tr>
</tbody>
</table>

aIncluding SPDV development.
bData from the U.S. Department of Commerce (1977).
The fuel required to produce this 4 million kilowatt-hours will be an insignificant addition to the fuel currently used to produce the 750 million kilowatt-hours that SPSC supplies each year to its Carlsbad service area.

The fuels required by the plant and by the labor force for commuting to and from work will probably be purchased from regional sources and retailed by local suppliers.

Table 9-12. Estimated Energy Consumption During WIPP Constructiona

<table>
<thead>
<tr>
<th>Power source</th>
<th>Approximate quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electricity</td>
<td></td>
</tr>
<tr>
<td>Total, kilowatt-hours</td>
<td>4 million</td>
</tr>
<tr>
<td>Peak demand, kilowatts</td>
<td>1700</td>
</tr>
<tr>
<td>Normal demand, kilowatts</td>
<td>850</td>
</tr>
<tr>
<td>Propane, gallons</td>
<td>140,000</td>
</tr>
<tr>
<td>Diesel fuel, gallons</td>
<td>1.5 million</td>
</tr>
<tr>
<td>Gasoline, gallons</td>
<td>940,000</td>
</tr>
</tbody>
</table>

aIncluding SPDV development.

9.2.3 Denial of Mineral Resources

This section describes the economic significance of the specific quantities and grades of potash and hydrocarbon resources beneath the WIPP site. As discussed in Section 7.3.7, potash and hydrocarbons are the deposits that would be most affected. A more comprehensive discussion of these resources is given in the Geological Characterization Report (Powers et al., 1978, Chapter 8).

It is important to note that the denial of mineral resources is here considered only as it applies to the public, and not to the individual owner or lessee. If the WIPP is constructed, the individual can be compensated for his loss, but the possibly permanent loss to the public of natural mineral resources must be considered among the environmental consequences of land commitment to the project.

Apart from the denial of resources, the presence of these minerals may have another impact. This is their potential attractiveness to future generations, with the attendant concern that exploration or exploitation might lead to a premature breach of the repository. The possibility of such a breach and its consequences are considered in Section 9.7.1.5.
9.2.3.1 Summary

The mineral resources that are expected to underlie the four control zones of the WIPP site are caliche, gypsum, salt, sylvite, langbeinite, crude oil, natural gas, and distillate. Potassium salts (sylvite and langbeinite), which occur in strata above the repository, and hydrocarbons (crude oil, natural gas, and distillate), which occur in strata below the repository, are the only resources of practical significance and may be considered reserves (Table 9-13). ("Resources" are minerals that are currently or potentially of economic value; "reserves" are the portion of the resources that are economic at today's market prices and with existing technology.)

The commitment of land to the WIPP may reduce the availability of some potassium salts and hydrocarbons. In order to put the denial of these minerals in perspective, one needs to compare them with regional, national, and world resources and reserves. Table 9-14 contains the elements for such a comparison. The data reveal that, except for langbeinite (for which there are substitutes), the total land commitment has little effect on the regional availability of minerals and almost no national significance. This is true whether the comparison is from the standpoint of resources or reserves.

The DOE has found no technical or safety reason to prohibit drilling and mining in control zone IV of the type now practiced in the area. Therefore, the DOE may allow such drilling and mining; if it does, the impacts of withdrawing mineral resources and reserves will be reduced from those indicated for the total site. As shown in detail in Section 9.2.3.7, the exploitation of control zone IV would recover a significant fraction of the minerals—73% of the langbeinite reserves and 53% of the natural gas, for example.

Table 9-13. Total Mineral Reserves at the WIPP Site

<table>
<thead>
<tr>
<th>Reserve</th>
<th>Quantity</th>
<th>Depth (ft)</th>
<th>Richness</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sylvite ore</td>
<td>27.43 million tons</td>
<td>1,600</td>
<td>13.33% K2O</td>
</tr>
<tr>
<td>Langbeinite ore</td>
<td>48.46 million tons</td>
<td>1,800</td>
<td>9.11% K2O</td>
</tr>
<tr>
<td>Natural gas</td>
<td>44.62 billion ft³</td>
<td>14,000</td>
<td>1100 Btu/ft³</td>
</tr>
<tr>
<td>Distillate</td>
<td>0.12 million bbl</td>
<td>14,000</td>
<td>53° API</td>
</tr>
</tbody>
</table>

a The sylvite deposits are equivalent to 3.66 million tons of K2O; they do not quite meet 1977 market conditions according to the U.S. Bureau of Mines (USBM, 1977).

b Equivalent to 4.41 million tons of K2O. Data from the U.S. Bureau of Mines (USBM, 1977).

cData from Keesey (1979).

dFrom data presented by Keesey (1979).
Table 9-14. Significance of the Resources and Reserves at the WIPP Site

<table>
<thead>
<tr>
<th>Deposit</th>
<th>WIPP site</th>
<th>Region</th>
<th>United States</th>
<th>World</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>RESOURCES&lt;sup&gt;a&lt;/sup&gt;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sylvite (at lease grade)</td>
<td>88.5</td>
<td>4260</td>
<td>8500</td>
<td>850,000</td>
</tr>
<tr>
<td>Quantity, million tons ore</td>
<td>2.1</td>
<td>1.0</td>
<td>0.010</td>
<td></td>
</tr>
<tr>
<td>Percentage at WIPP site</td>
<td>54.0</td>
<td>133.2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>High grade</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Low grade</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sylvite (at lease grade)</td>
<td>264.2</td>
<td>1140</td>
<td>No estimate available</td>
<td></td>
</tr>
<tr>
<td>Quantity, million tons ore</td>
<td>23 (21.5 as K&lt;sub&gt;2&lt;/sub&gt;O)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Percentage at WIPP site</td>
<td>77.6</td>
<td>351.0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>High grade</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Low grade</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crude oil</td>
<td>37.50</td>
<td>1915</td>
<td>200,000</td>
<td>Not available</td>
</tr>
<tr>
<td>Quantity, million barrels</td>
<td>2.0</td>
<td>0.019</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Percentage at WIPP site</td>
<td>35.0</td>
<td>264.2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Natural gas</td>
<td>490</td>
<td>25,013</td>
<td>855,000</td>
<td>Not available</td>
</tr>
<tr>
<td>Quantity, billion cubic feet</td>
<td>2.0</td>
<td>0.057</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Percentage at WIPP site</td>
<td>5.72</td>
<td>293</td>
<td></td>
<td>Not available</td>
</tr>
<tr>
<td>Distillate</td>
<td>2.0</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sylvite&lt;sup&gt;c&lt;/sup&gt;</td>
<td>3.66</td>
<td>106</td>
<td>206</td>
<td>11,206</td>
</tr>
<tr>
<td>Quantity, million tons K&lt;sub&gt;2&lt;/sub&gt;O</td>
<td>3.4</td>
<td>1.8</td>
<td>0.033</td>
<td></td>
</tr>
<tr>
<td>Percentage at WIPP site</td>
<td>106</td>
<td>206</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Langbeinite&lt;sup&gt;d&lt;/sup&gt;</td>
<td>0.92&lt;sup&gt;d&lt;/sup&gt;</td>
<td>9.3</td>
<td>9.3</td>
<td>Not available</td>
</tr>
<tr>
<td>Quantity, million tons K&lt;sub&gt;2&lt;/sub&gt;O</td>
<td>10</td>
<td>10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Percentage at WIPP site</td>
<td>40.6</td>
<td>391.7</td>
<td>29,486</td>
<td>646,000</td>
</tr>
<tr>
<td>Crude oil</td>
<td>Mem</td>
<td>471.7</td>
<td>29,486</td>
<td>646,000</td>
</tr>
<tr>
<td>Quantity, million barrels</td>
<td>0</td>
<td>0</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Percentage at WIPP site</td>
<td>0.12</td>
<td>169.1</td>
<td>35,500</td>
<td>Not available</td>
</tr>
<tr>
<td>Natural gas</td>
<td>44.62</td>
<td>3865</td>
<td>208,800</td>
<td>2,520,000</td>
</tr>
<tr>
<td>Quantity, billion cubic feet</td>
<td>1.15</td>
<td>0.021</td>
<td>0.0018</td>
<td></td>
</tr>
<tr>
<td>Percentage at WIPP site</td>
<td>0.07</td>
<td>0.0003</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Distillate</td>
<td>0.07</td>
<td>0.0003</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<sup>a</sup>Data sources: Hydrocarbons, Foster (1974) for the site and region; potash salts, John et al. (1978) for the site and region; Brobst and Pratt (1973) for U.S. oil and gas and the world resources of sylvite.


<sup>c</sup>The U.S. Bureau of Mines (USBM, 1977) does not consider any sylvite to be commercial today. However, one bed (mining unit A-1) of sylvite was marginal and has been added to the reserve list.

<sup>d</sup>Estimated from the AIM (1979) study. The USBM estimate for the WIPP site is 4.41 million tons K<sub>2</sub>O equivalent, but no comparable USBM estimate is available for the entire district.
9.2.3.2 Potash Resources and Reserves

The basic study of potash resources was conducted by the U.S. Geological Survey (USGS) (John et al., 1978). The USGS has subsequently provided additional data in its comments on the WIPP draft environmental impact statement (letter; Larry E. Meierotto, Assistant Secretary, Department of the Interior, to Ruth Clusen, Assistant Secretary, Department of Energy). The amounts of potash at the WIPP site were estimated by using the three grade standards given in Table 7-6. The high grade is typical of that now mined in the Delaware basin, although ore of the intermediate, or "lease," grade is mined by some companies. The quantities of all three grades are summarized in Table 9-14, which uses the lease-grade standard for comparisons with other regions because it is the grade most comparable with the other information available.

Two separate studies (USBM, 1977; AIM, 1979) have been conducted to determine what portion of the potash resources at the WIPP site is presently (1977 and 1978) economic and may be considered as reserves. The two studies used the same basic information from the USGS (John et al., 1978), but they adopted somewhat different assumptions about the development of mining units and the time frame within which reserves would be developed. When these differences in assumptions are recognized, the variation in reserve estimates and values per ton of ore in place can be understood. The AIM report was developed particularly to provide estimates of lease values and the value of ore in place. The USBM study results in higher estimates for potash reserves than does the AIM study, and the larger USBM values will be used in most tables in this document. For comparison, however, AIM and USBM reserve estimates, in terms of product, are shown in Table 9-15.

Table 9-15. Estimates of Potash Reserves at the WIPP Site

<table>
<thead>
<tr>
<th>Product</th>
<th>Estimated quantity (million tons)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>AIM Study</td>
</tr>
<tr>
<td>Langbeinite</td>
<td>4.2</td>
</tr>
<tr>
<td>( \text{K}_2\text{SO}_4 \cdot 2\text{MgSO}_4 )</td>
<td></td>
</tr>
<tr>
<td>Muriate (KCl)</td>
<td>1.8</td>
</tr>
<tr>
<td>Sulfate (K(_2)SO(_4))</td>
<td>4.2</td>
</tr>
<tr>
<td>Total</td>
<td>10.2</td>
</tr>
</tbody>
</table>

\text{a}Assumed marginally economic by the USBM.

These products are derived from 29.7 million and 75.9 million tons of ore for the AIM and USBM estimates, respectively. The value of in-place ore was estimated by AIM at about 14 cents per ton for sylvite and at a current value of 5 cents per ton for langbeinite, under the assumption that the langbeinite would not be developed until after 20 years. Using the higher USBM ore tonnage and the AIM values for in-place ore, the value of the reserves today amounts to approximately $6.3 million. This may be contrasted with the gross value of the product, if sold at "current" (1977) prices (langbeinite $48 per ton; muriate $42 per ton; sulfate $94 per ton), which would amount to about $1.4 billion.
Langbeinite, a relatively rare evaporite mineral found in commercial quantities only in the Carlsbad area and in eastern Europe, is used chiefly as a fertilizer. Containing soluble potassium, magnesium, and sulfur, it is desirable for soils that require such elements but cannot tolerate additional chlorine. Langbeinite is marketed directly as the refined mineral or used, together with sylvite, to manufacture potassium sulfate (K₂SO₄). Potassium sulfate is also beneficial to plant growth, but it lacks soluble magnesium. Immense potassium sulfate resources exist in the Great Salt Lake, Utah, and other brine lakes, and it is produced from these brines at present (AIM, 1979).

Langbeinite deposits are present in substantial amounts at the WIPP site, and their extent has been well delineated. Recent studies by the USGS (1979) report 1.14 billion tons of langbeinite resources at lease grade (averaging 6.6% K₂O) in the Carlsbad Mining District.

The langbeinite reserves at the WIPP site are equivalent to about 15 years of production at current rates, with 73% of this reserve occurring in control zone IV. The inner control zones (I, II, III) contain reserves equivalent to 4 years of production.

9.2.3.3 Significance of the Results of the Potash-Resource Evaluation

Estimates of the total potash resource are considered to be sufficiently accurate for this study because of the density of exploratory drilling at the WIPP site and in adjacent areas. The resource estimates are believed accurate to ±20%. The data base exceeds both in quality and in quantity that available to other investigators who have formulated national or worldwide resource estimates. Additional drilling in the area of the site would enhance the accuracy of the estimate of resources, but no change exceeding a few percent plus or minus is expected. The determination of reserves is more difficult, and drilling on centers as close as 1000 feet could be required to outline the boundaries of ore bodies to meet the rigid modern requirements of assumed economic minability.

Most of the site is underlain by deposits of potassium salts classifiable as resources. All but the very center and parts of the southwestern part of the site contain potash resources, when judged by the intermediate standard termed "lease grade" in Table 7-6 (Figure 9-1). This mineralization, discovered mostly by the 21 exploratory holes drilled by the DOE, has justified an expansion of the Known Potash District. When first selected in late 1976, the site was thought to lie mostly outside the district, but is now known to lie mostly inside.

However, these resources need to be placed in perspective. Although the numbers by themselves appear large, they are relatively small when compared with potassium salts available nearby in the Carlsbad Potash Mining District and even more so when compared with national and worldwide resources. The discussion will begin with sylvite, which has much smaller significance in terms of either regional or national resources.

The USGS estimates that the Carlsbad Potash Mining District contains 5400 million tons of potassic salts, mostly sylvite, that meet the lease standard
Figure 9-1. Composite map of mineralization in various ore zones at lease grade for sylvite and langbeinite. Shaded area lies within the Known Potash District (USGS, 1979).
Langbeinite contained within the site is of more significance. Langbeinite is both a rare and a useful potash mineral. Furthermore, Carlsbad is the only source of this mineral in the free world. Only two mining companies (International Minerals and Chemical Corporation and Duval Corporation) are presently mining and marketing langbeinite (about 300,000 tons per year), and they have made no public disclosure of their leased resources in order to protect their exclusive rights. The USGS has recently estimated that the langbeinite resources in the Carlsbad District amount to 1140 million tons at an average grade of 6.6% K2O. The site contains considerable langbeinite resources, 264.8 million tons of 6.10% K2O equivalent "ore," or about 21.5% of the total Carlsbad District resource (as K2O). The grade of langbeinite currently being mined has not been disclosed, but is estimated to be approximately 8% K2O equivalent. The USGS estimates that the site contains 79.2 million tons of langbeinite resources of this quality.

9.2.3.4 Significance of the Results of the Potash-Reserve Evaluation

Beginning with a resource lease standard of 88.5 million tons of sylvite-bearing mineralization and 264.8 million tons of langbeinite-bearing mineralization, the USBM determined that only 48.46 million tons of the langbeinite mineralization can be considered ore when using the economic criteria and product prices appropriate for the 1977 study (Table 9-14). This zone of economic langbeinite has been designated the B-1 mining unit, and it occurs in the northern portion of the WIPP site (Figure 9-2).

The 48.46 million tons of langbeinite ore in the WIPP-site portion of mining unit B-1 averages 9.11% K2O, to provide 4.41 million tons of K2O equivalent (USBM, 1977). No comparable economic study has been conducted for other langbeinite reserves, so the estimates from the AIM study are used to establish the comparable langbeinite reserve values for both the WIPP site and the region. The AIM estimates for recoverable langbeinite from the Carlsbad District and the WIPP site are 42.2 million and 4.2 million tons, respectively. Therefore, the WIPP site contains about 10% of the recoverable langbeinite. Since Carlsbad is the only district in the United States that produces langbeinite, these figures are significant in terms of possible resource commitment.

While the langbeinite at the site is a significant mineral reserve, mining it would not greatly extend the quantities that the Carlsbad area can produce. The Carlsbad area outside the WIPP site (AIM, 1979) may contain no more than 36 million tons of recoverable langbeinite reserves (8.4 million tons K2O) or 63 million tons of recoverable langbeinite resources (13.9 million tons K2O); thus the supply is exhaustible. Currently the reserves are being depleted by mining at a rate of 300,000 tons of K2O per year (USGS, 1979;
comments on the WIPP draft environmental impact statement). The projected life of the operations is 28 years if the projection is based on reserves and perhaps 46 years if the projection is based on resources. Because Carlsbad is the only known langbeinite district in the United States, it will eventually be necessary to substitute other minerals. The use of the total reserve at the site, as estimated by the USBM, would forestall this depletion by only 15 years at the most, and if control zone IV is mined, the WIPP reserves would account for only 4 years of production.

Although langbeinite is a desirable plant fertilizer, there are substitutes. Potassium sulfate is the principal beneficial ingredient. For that matter, some langbeinite produced from Carlsbad is transformed into potassium sulfate by a base-exchange process between langbeinite and sylvite:

\[ \text{K}_2\text{SO}_4 \cdot 2\text{MgSO}_4 + 4\text{KCl} \rightarrow 3\text{K}_2\text{SO}_4 + 2\text{MgCl}_2 \]
Potassium sulfate can also be produced by the Mannheim process, a reaction between sylvite and sulfuric acid:

\[ 2\text{KCl} + \text{H}_2\text{SO}_4 \rightarrow \text{K}_2\text{SO}_4 + 2\text{HCl} \]

Potassium sulfate is also present in the brine water of the Great Salt Lake, Utah, and is now being extracted commercially. Brines in Searles Lake, California, also contain commercial quantities. No estimate of the reserves of potassium sulfate contained in these brines has been published, but AIM engineers estimate that these reserves are approximately six times larger than what AIM believes is present in the langbeinite ores at Carlsbad. They also believe that a synthetic langbeinite can be produced by the solar evaporation of seawater. These alternative sources will be somewhat more expensive than the conventional mining and refining of natural langbeinite deposits.

If liberal allowance is given to the mining unit designated A-1 in Table 7-8, either by improvement in the market price for muriate or by advances in extraction technology, then the resources assigned to that unit could be classed as reserves. The average grade of this potential ore is 13.33% K\textsubscript{2}O as sylvite. Therefore, the ore bed within the site contains 3.66 million tons of K\textsubscript{2}O. The USBM has estimated that the Carlsbad District contains 106 million tons of K\textsubscript{2}O as reserves; the site represents only 3.4% of that reserve. These percentages are considered to be so small that little effect can be expected from the denial of the sylvite reserves at the site.

The values associated with the potash reserves may be considered in several ways. Table 9-16 presents two evaluations. One, the gross product value, is the price the end product would bring when sold on the market at average 1977 prices. The other value is the price the in-place ore would be worth to a company. The latter recognizes such aspects as production costs, development times, and economics. The table also assumes the sylvite resource in the WIPP site is economic—a marginal assumption according to USBM studies.

### Table 9-16. Product Gross Value and In-Place Ore Value of the Potash Reserves at the WIPP Site

<table>
<thead>
<tr>
<th>Resource or product</th>
<th>Product gross value (million dollars)</th>
<th>In-place ore value (million dollars)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sylvite</td>
<td>205.8</td>
<td>3.84</td>
</tr>
<tr>
<td>Langbeinite</td>
<td>676.8</td>
<td>2.42</td>
</tr>
<tr>
<td>Sulfate</td>
<td>564.0</td>
<td>--</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>1446.6</strong></td>
<td><strong>6.26</strong></td>
</tr>
</tbody>
</table>

The USBM (letter, 1977) has determined the income that would be foregone by the State and Federal governments if the portion of the B-1 mining unit within the WIPP site were not developed. The results are in Table 9-17.
Table 9-17. Income Foregone by Governments

<table>
<thead>
<tr>
<th>Type of revenue</th>
<th>Income foregone (million dollars)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>State government</td>
</tr>
<tr>
<td>Bonus bid</td>
<td>4.8</td>
</tr>
<tr>
<td>Royalty payments (State)</td>
<td>3.3</td>
</tr>
<tr>
<td>Royalty payments (Federal)</td>
<td>7.3</td>
</tr>
<tr>
<td>State taxes (property,</td>
<td>4.9</td>
</tr>
<tr>
<td>severance, etc.)</td>
<td></td>
</tr>
<tr>
<td>State taxes (income)</td>
<td>2.0</td>
</tr>
<tr>
<td>Federal taxes (income)</td>
<td>--</td>
</tr>
<tr>
<td>Total</td>
<td>22.3</td>
</tr>
</tbody>
</table>

9.2.3.5 Significance of the Hydrocarbon Resources

Table 9-14 puts the hydrocarbon resources into perspective. While the quantities of hydrocarbons that may exist under the site are large, they account for only 2.0% of the crude oil, 2.0% of the natural gas, and 2.0% of the distillate that could exist in the region. (The region is here defined as the area studied by the New Mexico Bureau of Mines and Mineral Resources. That area contains 967,700 acres, or 1512 square miles, versus only 18,960 acres, or 29.625 square miles, for the site.) On a national basis, the expected crude oil at the site accounts for only 0.019% and natural gas for only 0.057% of U.S. resources.

9.2.3.6 Significance of the Hydrocarbon Reserves

The estimated hydrocarbon reserves at the site are 44.62 billion cubic feet of natural gas and 118,524 barrels of distillate. Table 9-14 compares these reserves with similar estimates for the region, the United States, and the world. The natural gas amounts to 1.15% of the quantity expected in the region. The distillate is less, 0.07%. On a national level, the percentages reduce to 0.021% for gas and 0.0003% for distillate.

The undiscounted gross value of these products, if sold at anticipated well-head prices, would be $146.4 million. The value of the products minus operating costs and discounted 16.25% is $83.1 million. The cost of drilling the 20 wells to produce these reserves would be $72.5 million. Thus the value of the reserves in place might be considered to be $10.6 million. (One may also consider the value of the resources, if they could be produced, by evaluating the production history of the other 34 hypothetical wells. This results in a gross well-head value of $141.1 million or a discounted (16.25%) value of $85.7 million. The cost of drilling these 34 wells would be $109.3 million--more than the discounted value of the hydrocarbons.)

The maximum potential values lost to the State of New Mexico have been determined by assuming that none of the 54 possible hole locations within the
WIPP site could be drilled and that no gas or distillate is produced, thereby foregoing the maximum resource estimates established by Keesey (1979). The estimate of State income lost is based on State royalties (12.5%) on the three State tracts (five wells) and the severance and ad valorem taxes from all 54 wells.

Since all these resources may be produced by vertical or deviated (directional) drilling from outside control zone III, none of the income in Table 9-18 is necessarily lost by the State of New Mexico. Section 9.2.3.7 and Table 9-19 discuss the reduction in impact that can be achieved by allowing the production of reserves in control zone IV. As noted in Section 9.6.5, at some additional cost all reserves can be developed by deviated drilling. These additional costs could make the venture unattractive to industry unless compensated by the government for the incremental costs.

Table 9-18. Maximum Possible Loss of State Income Due to Denial of WIPP Hydrocarbon Reserves

<table>
<thead>
<tr>
<th>Type of revenue</th>
<th>Amount lost</th>
</tr>
</thead>
<tbody>
<tr>
<td>State royalties</td>
<td>$5,030,000</td>
</tr>
<tr>
<td>Severance tax</td>
<td>4,364,000</td>
</tr>
<tr>
<td>Ad valorem tax</td>
<td>9,713,000</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>$19,107,000</strong></td>
</tr>
</tbody>
</table>

9.2.3.7 Reduction of Impact on Potash and Hydrocarbons by Exploitation of Control Zone IV

...
Applying the factors of Table 9-19 to the maximum values lost to the State government, one finds that exploitation in control zone IV would reduce this lost income to $6 million for potash and $9 million for natural gas. These are rough estimates that would require further refinement should such data be required as a basis for the settlement of claims.

Table 9-19. The Effect of Allowing the Exploitation of Hydrocarbons and Potash in Control Zone IV

<table>
<thead>
<tr>
<th>Deposit</th>
<th>In total site</th>
<th>In inner zones (I, II, III)</th>
<th>Percentage of total recoverable in zone IV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sylvite, a million tons ore</td>
<td>133.2</td>
<td>39.1</td>
<td>71</td>
</tr>
<tr>
<td>Langbeinite, a million tons ore</td>
<td>351.0</td>
<td>121.9</td>
<td>65</td>
</tr>
<tr>
<td>Crude oil, b million barrels</td>
<td>37.50</td>
<td>16.12</td>
<td>57</td>
</tr>
<tr>
<td>Natural gas, b billion cubic feet</td>
<td>490</td>
<td>211</td>
<td>57</td>
</tr>
<tr>
<td>Distillate, b million barrels</td>
<td>5.72</td>
<td>2.46</td>
<td>57</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>RESERVES</th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Sylvite, c,d million tons ore</td>
<td>27.43</td>
<td>Nil</td>
<td>100</td>
</tr>
<tr>
<td>Sylvite, c,d million tons K₂O</td>
<td>3.66</td>
<td>Nil</td>
<td>100</td>
</tr>
<tr>
<td>Langbeinite, c million tons ore</td>
<td>48.46</td>
<td>13.3</td>
<td>73</td>
</tr>
<tr>
<td>Langbeinite, c million tons K₂O</td>
<td>4.41</td>
<td>1.21</td>
<td>73</td>
</tr>
<tr>
<td>Crude oil, million barrels</td>
<td>--</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>Natural gas, e billion cubic feet</td>
<td>44.62</td>
<td>21.05</td>
<td>53</td>
</tr>
<tr>
<td>Distillate, million barrels</td>
<td>0.12</td>
<td>0.03</td>
<td>75</td>
</tr>
</tbody>
</table>

aData from John et al. (1978, Table 4).

bComputed from data presented by Foster (1974) by proportion of area of zone IV to the total area of the site.

cData from the U.S. Bureau of Mines (USBM, 1977, Table 5).

dSylvite resource is considered subeconomic by the USBM.

eComputed from data presented by Keesey (1979), considering that only reserves under the inner three zones are precluded from development.
9.3 EFFECTS OF PLANT OPERATION

This section describes the environmental effects of plant operation. It covers effects exerted on the biophysical environment, the effects of routine releases of radioactivity, the resources committed for operation, and the effects of decommissioning and dismantling the WIPP at the end of its operating life.

9.3.1 Biophysical Environment

Terrain

During the operation of the WIPP, salt and other mined materials will be removed from underground to provide repository space. The pile for storing this material will reach a maximum of 30 acres in area and 60 feet in height. This pile at the site could be considered an unpleasing anomaly in the natural terrain.

Soils

No additional acreage beyond that already set aside in the construction phase will be needed for WIPP operations, and no major additional impacts on soils are expected. Because material will continue to be added to the mined-rock pile during operation, fresh salt will be exposed to rain as well as to water sprayed from time to time for dust control. The airborne material will deposit on the soil. However, field investigations of a 17-year-old mined-rock pile that used to be at the Gnome site 9 miles southwest of the WIPP site suggest that the dispersion and deposition of mined materials will not induce severe impacts on the soils of the region.

Water resources

The sources of sanitary and other nonradioactive wastes generated during operation are described in Section 8.7. Although these wastes will be collected, treated, and disposed of, there is a possibility that they might adversely affect the environment. The potential adverse effects are described in this section for each type of waste.

Sanitary-waste discharges during normal operation will amount to about 25,000 gallons of treated effluent per day. The treated effluent will be used for landscape irrigation and dust control. Any effluent discharged by the sanitary-waste-treatment system will meet State water-quality standards (NMWQCC, 1977) for discharges onto or below the surface of the ground. Any discharge will be to a dry arroyo. No areally extensive groundwater is within 500 feet of the surface at this point. Accordingly, no effluents from the sanitary-waste-treatment system are expected to affect local surface-water or groundwater resources.

Small quantities of waste hydraulic fluid, lubricants, and the like will be generated during operation. These materials will be disposed of in the sanitary landfill or shipped off the site for salvage. Because of the small quantities involved, the environmental effects of these waste materials will be negligible.

9-29
Air quality

As described in Section 8.7.5, the maximum salt-dust releases during mining operation are expected to be as follows:

1. Exhaust from underground mining, 1300 pounds per year.
2. Emissions from the surface salt-handling system, 38,000 pounds per year.
3. Wind erosion of the mined-rock pile, 80,000 pounds per year.

During mine backfilling, total salt-dust emissions are expected to be about 52,000 pounds per year (Section 8.7.5).

A small quantity of nonradioactive gases will be released as a result of experiments conducted at the WIPP. These experiments (described in Section 8.9) will produce small amounts of hydrogen from the corrosion of containers and the hydrolysis of brine, helium from radioactive decay, and hydrogen chloride from brine decomposition (Section 8.7.5). The quantities released to the atmosphere will be very small; they will have a negligible effect on the environment.

There will be three major sources of emissions from the combustion of diesel fuel: the emergency-power system, the surface handling equipment, and the underground handling equipment. In addition, an oil-burning salt drier will be used at the mined-rock pile starting about 6 years after the WIPP begins operating. The total emissions from these systems are given in Section 8.7.5, Table 8-9.

For the area around the WIPP, Table 9-20 gives the annual average ground-level concentrations of suspended particulate matter, carbon monoxide, nitrogen oxides, sulfur dioxide, and the gases generated in experiments. None of these concentrations approach ambient air-quality standards. They are sufficiently low not to cause any discernible secondary impacts, such as reduced visibility or damage to vegetation. A comparison of the concentrations with air-quality standards (Appendix H, Table H-50) shows that these air-quality impacts are negligible.

Noise

Normal operating noise will come primarily from control zone I and the mined-rock pile. It will be louder in the day than at night. There will be several noise sources within the site. The primary sources and typical sound-pressure levels are listed in Table 9-21. An overall sound-pressure level of 50 dBA can be expected 400 feet from the waste-handling building. This is within the range of the acceptable-noise guidelines issued by the U.S. Department of Housing and Urban Development (HUD, 1971) and shown in Table 9-22. At the James Ranch, the nearest off-site residence, about 3 miles away, the operating noise is expected to be inaudible.

The storage of mined rock will continue throughout construction and operation. Little fluctuation is expected in the noise level generated by this activity over the lifetime of the repository. The equipment used at the storage area during operation is assumed to be the same as that needed during construction (Table 9-9).
Table 9-20. Summary of Air-Quality Impacts During Operations

<table>
<thead>
<tr>
<th>Pollutant</th>
<th>Mining phase</th>
<th></th>
<th>Backfilling phase</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Emission</td>
<td>Maximum concentration (pg/m³)</td>
<td>Emission</td>
<td>Maximum concentration (pg/m³)</td>
</tr>
<tr>
<td></td>
<td>source strength (lb/yr)</td>
<td>Annual average</td>
<td>24-hour average</td>
<td>Annual average</td>
</tr>
<tr>
<td>Suspended particulates</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Combustion products</td>
<td>4,770</td>
<td>0.2</td>
<td>0.3</td>
<td>6,370</td>
</tr>
<tr>
<td>Salt dust</td>
<td>79,300</td>
<td>3.0</td>
<td>4.8</td>
<td>52,000</td>
</tr>
<tr>
<td>Total</td>
<td>84,070</td>
<td>3.2</td>
<td>5.1</td>
<td>58,370</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>15,380</td>
<td>0.6</td>
<td>0.9</td>
<td>19,380</td>
</tr>
<tr>
<td>Nitrogen oxides</td>
<td>81,200</td>
<td>3.0</td>
<td>4.9</td>
<td>98,800</td>
</tr>
<tr>
<td>Sulfur dioxide</td>
<td>5,030</td>
<td>0.2</td>
<td>0.3</td>
<td>61,830</td>
</tr>
<tr>
<td>Gases from experiments</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hydrogen</td>
<td>0.91</td>
<td>3.4 x 10⁻⁵</td>
<td>5.5 x 10⁻⁵</td>
<td>0.91</td>
</tr>
<tr>
<td>Helium</td>
<td>0.0004</td>
<td>1.5 x 10⁻⁸</td>
<td>2.4 x 10⁻⁸</td>
<td>0.0004</td>
</tr>
<tr>
<td>Hydrogen chloride</td>
<td>0.28</td>
<td>1.0 x 10⁻⁵</td>
<td>1.7 x 10⁻⁸</td>
<td>0.28</td>
</tr>
</tbody>
</table>

*Maximum increase in ground-level concentration of pollutant at the site boundary. The analysis assumes a single ground-level source at the center of the WIPP site.*
Table 9-21. Typical Noise Levels Produced During Operation

<table>
<thead>
<tr>
<th>Noise source</th>
<th>Noise level at 50 feet (dBA)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water pumphouse</td>
<td>31</td>
</tr>
<tr>
<td>Hoist house</td>
<td>31</td>
</tr>
<tr>
<td>Transformer and switchyard</td>
<td>48</td>
</tr>
<tr>
<td>Mine-construction exhaust</td>
<td>41</td>
</tr>
<tr>
<td>Train movement</td>
<td>75</td>
</tr>
</tbody>
</table>

Table 9-22. Department of Housing and Urban Development Criteria for Noise Assessment (HUD, 1971)

<table>
<thead>
<tr>
<th>HUD assessment</th>
<th>8-Hour noise level (dBA)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unacceptable</td>
<td>75</td>
</tr>
<tr>
<td>Normally unacceptable</td>
<td>65-75</td>
</tr>
<tr>
<td>Normally acceptable</td>
<td>45-65</td>
</tr>
<tr>
<td>Acceptable</td>
<td>45</td>
</tr>
</tbody>
</table>

At 50 feet from the equipment, a maximum sound-pressure level of 97 dBA can be expected with all the equipment operating concurrently at full throttle and load. Rarely will all the equipment be operating simultaneously, and the sound-pressure level will be more typically in the upper 70s. At the James Ranch, the maximum sound level is expected to be 47 dBA. This sound level would be audible, but not sufficient to result in significant disturbance.

Noise at the site will disturb some wildlife species (e.g., mule deer), but most of the resident species will become accustomed to it.

Each of the three standby diesel generators is to be tested once a month for 1 to 2 hours. During the testing period, the noise from the diesel generator will be the loudest noise from the WIPP. Noise will radiate from the exhaust stack and through the air-intake louvers on the diesel-generator building. At the boundary of control zone I, the noise level is predicted to be 55 dBA. At the James Ranch, the noise will be inaudible.

For purposes of noise estimation, it was assumed that approximately 400 people will be employed by the WIPP during the normal one-shift operation. The peak traffic load along the roads could be increased by a maximum of 400 cars per hour during commuting hours. The increased passenger-car traffic will generate a sound-energy average of 52 dBA at 100 feet from the roads.

Truck traffic along the roads to the site will increase during operation. Some of the waste to be stored will arrive by truck, and there will also be trucks bringing supplies and materials. The number of passenger vehicles and trucks along U.S. 62/180 will be smaller during operation than during construction (Section 9.1). Noise levels are not expected to have a significant adverse impact on people or wildlife.
Most of the radioactive waste for the repository is to arrive by rail. To reach the WIPP rail spur, the railcars will pass through Carlsbad and along the Atchison, Topeka and Santa Fe line to Loving. At normal operating speeds along this route, the train noise will be about 92 dBA at 100 feet from the tracks and about 55 dBA at 1 mile. This noise level should not cause any adverse impact; wildlife will become accustomed to it. At the closest residence, the noise level will be below 55 dBA; there are no residences within a mile of the rail spur.

Comparison with the HUD general noise-assessment criteria (Table 9-22) shows that the operating noise at the James Ranch will be in the acceptable range (less than 45 dBA). Near the proposed new rail spur and along U.S. 62/180, the operating noise should be in the normally acceptable range (45 to 65 dBA). Accordingly, no significant noise impacts, such as health effects on local residents, are expected, but wildlife will be frightened and temporarily displaced until they become acclimated.

Vegetation

Because no new areas will be cleared during operation, impacts on vegetation will result primarily from the continued use of cleared areas. The dispersion and deposition of salt and other mined-rock particles from the storage pile will continually affect local vegetation. However, field observations at the Gnome-site salt pile (Section 9.2.1) indicate that these impacts may not be significant.

Wildlife

A fence will keep large animals out of control zone I and the evaporation pond in control zone II. There will be no migratory barriers at the site because antelope fences, which allow deer and antelope to pass, are planned for access roads and because other rights-of-way will not be fenced. Traffic on the access roads and railroad may be hazardous to nonmigratory animals; however, it will affect only populations within a few hundred feet on either side of the road.

Operational noise will frighten resident wildlife species, but after a period of time some animals will become acclimated to this kind of noise and return to their original habitat. Other, more sensitive, species will have been displaced from the area as a result of construction activities (Section 9.2.1). This disturbance should be a minor and insignificant impact.

Although access to the area is readily available on dirt roads, the presence of new roads in the area will allow easier access for hunting and other outdoor activities. This improved access will lead to increased road traffic, and intermittent off-road excursions may disturb vegetation and wildlife. The people who move into the Carlsbad area to work at the WIPP may increase the hunting pressure on wildlife in the area. These impacts are not expected to be significant.

9.3.2 Effects of Routine Releases of Radioactivity

The WIPP is designed to receive and store radioactive waste. Its operation will require the handling of packages and canisters, some of which may be...
externally contaminated with radioactivity. No canister will be opened, but very small quantities of nuclides may be released as a result of routine handling. The releases will be held to levels as low as reasonably achievable.

9.3.2.1 Exposure Pathways in the Environment

Radio nuclides released to the environment can reach people through a variety of pathways, as shown in Figure 9-3. The pathways shown in the figure are the ones that were investigated in the analysis for this section. After the nuclides are released in the effluent gases, they may simply remain suspended in the air or be deposited on the ground or on vegetation. The radiation dose received by these pathways can be external or internal.

Two of the pathways—air immersion and direct exposure from nuclides deposited on the soil—are external. An air-immersion dose results from nuclides suspended in air. The nuclides deposited on the ground are sources of direct exposure while a person stands on contaminated ground. Air immersion and direct exposure to nuclides deposited on the soil are external pathways since no material is actually taken into the body.

The other pathways result in internal exposure; the nuclides are actually taken into the body. Nuclides deposited on the ground may be taken up by plant roots and eventually ingested by a person who consumes the plant. The nuclides may be directly deposited on leafy vegetables or plants that are then consumed. The process can be more complex; the food chain may involve an intermediary like beef or dairy cattle. Another possible internal pathway is inhalation. Although this list of exposure pathways is not exhaustive, it includes the potentially important pathways used in the analysis reported in this section. Usually one of these pathways, called the critical pathway, dominates the others.

Each nuclide behaves differently in the environment. For example, some nuclides that have been deposited on the soil transfer from the soil through plant roots and concentrate in leafy plants, while others will not transfer from the soil. Still others concentrate in the organs of domestic animals or wildlife that eat the plants and dirt clinging to roots. Usually one or two nuclides are the most likely to reach man and dominate the critical pathway.

Estimates of exposure

Human exposure through the pathways described above was calculated by using a modified version of the computer code AIRDOS-II, as described in Appendix G. The input used for these calculations and the results are discussed below.

The nuclide releases and meteorological data presented in Section 8.6 and Appendix H.4, respectively, were used to calculate human exposure. The expected annual releases from the WIPP are given in Table 8-6. The annual average atmospheric dispersion factors for various distances up to 45 miles and for each of the wind directions are given in Appendix H.4, Table H-49.

The study area was defined as the area inside a 50-mile-radius circle centered on the site. The area was divided into 16 wedge-shaped sectors (Figure 9-4), and each wedge was subdivided radially into 14 subsectors. In each subsector the population, agricultural area, significant water area, and beef- and
Figure 9-3. Primary pathways for nuclides released from the repository.

Dairy-cattle populations were defined. The inputs used are shown in Figures 9-4, 9-5, and 9-6. An attempt was then made to define the living patterns of people living in the subsectors. Living-pattern and some miscellaneous data used in the analysis are presented in Table 9-23. These and other data were obtained from conversations with county agricultural agents and from other sources listed in Appendix G.

As can be seen in Figure 9-5, there is little agriculture within the study area. Because the fresh-produce-growing areas are quite limited in size, people in the study area were assumed to import 90% of their vegetables. Of the 10% not imported, a large fraction is assumed to be grown in home gardens. Few dairy herds exist in the study area (Figure 9-6), and the dairy farmers send their milk outside the study area to be processed and distributed. Therefore, it was estimated that only 1% of the milk consumed in the area is produced within it.

Beef-cattle ranching is the dominant agricultural pursuit in the study area. The sheep population was added to the beef-cattle population; this addition exaggerates the impact of beef. It was estimated that 50% of the beef consumed in the area is produced in the area, and an average individual was estimated to eat 0.3 kilogram of beef per day.

These data are shown in Table 9-23 as they were used to calculate radiouclide concentrations for the surrounding environs and to determine the radiological consequences to people.
Figure 9-4. 1976 population within 50 miles of the site.

Figure 9-5. Agricultural areas. Values shown are millions of square meters cultivated in each sector. Shaded areas contain significant water, swimming might be possible in them.
Figure 9-6. Beef cattle, sheep, and dairy cattle (circled) within 50 miles of the site.

Results

Radiation doses and dose commitments were calculated for each of the nuclides released. If the exposure is external, a dose was calculated; if the exposure is internal, a dose commitment was calculated. When an exposure is external, the exposure lasts until the source is moved away. For example, if people stand on a contaminated surface, they are exposed until they move away from the surface. When a radioactive material is taken into the body, part of it remains in the body until it decays or is eliminated by biological processes. By convention, the annual dose given off by the radioactive material while in the body is integrated, or summed, over a 50-year period after ingestion. The integrated dose resulting from each year’s intake is called the 50-year dose commitment. For some materials that decay very quickly or are eliminated quickly, most of the dose commitment is received in the first year or two; for long-lived materials, the exposure lasts the entire 50 years.

Individual doses and dose commitments were calculated for a person living at the residence closest to the Los Medanos site (James Ranch, 3 miles to the south-southwest). Calculations were also made to determine an integrated population dose and dose commitment for all persons residing within the 50-mile study area. To calculate a population dose for a subsector, an individual dose was calculated and then multiplied by the population of the subsector. This calculation was performed for each subsector; the sum of the individual subsector doses is the population dose for the study area.
Table 9-23. Living Patterns and Miscellaneous Data Used in the Analysis of Human Radiation Exposure

<table>
<thead>
<tr>
<th>Input</th>
<th>Population</th>
<th>Individual</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fraction of vegetables imported</td>
<td>0.9</td>
<td>0.0</td>
</tr>
<tr>
<td>Fraction of beef imported</td>
<td>0.5</td>
<td>0.0</td>
</tr>
<tr>
<td>Fraction of milk imported</td>
<td>0.99</td>
<td>0.0</td>
</tr>
<tr>
<td>Fraction of vegetables produced in 50-mile radius that is produced in sector</td>
<td>Not applicable</td>
<td>0.1</td>
</tr>
<tr>
<td>Fraction of beef produced in 50-mile radius that is produced in sector</td>
<td>Not applicable</td>
<td>0.5</td>
</tr>
<tr>
<td>Fraction of milk produced in 50-mile radius that is produced in sector</td>
<td>Not applicable</td>
<td>0.01</td>
</tr>
<tr>
<td>Buildup time for surface deposition, years</td>
<td>15</td>
<td>15</td>
</tr>
<tr>
<td>Length of grazing season, days</td>
<td>365</td>
<td>365</td>
</tr>
<tr>
<td>Time from production to consumption, days</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vegetables</td>
<td>14</td>
<td>14</td>
</tr>
<tr>
<td>Beef</td>
<td>20</td>
<td>20</td>
</tr>
<tr>
<td>Milk</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>Soil surface area furnishing food crops for one person, m²</td>
<td>1000</td>
<td>1000</td>
</tr>
<tr>
<td>Pasture area per cow, m²</td>
<td>121,000</td>
<td>121,000</td>
</tr>
<tr>
<td>Dry areal density of man's above-surface food, kg/m²</td>
<td>0.25</td>
<td>0.25</td>
</tr>
<tr>
<td>Dry-weight areal grass density, kg/m²</td>
<td>0.014</td>
<td>0.014</td>
</tr>
<tr>
<td>Depth of plow layer, cm</td>
<td>23</td>
<td>23</td>
</tr>
<tr>
<td>Rate of increase of steer muscle mass, kg/day</td>
<td>0.4</td>
<td>0.4</td>
</tr>
<tr>
<td>Mass of muscle at slaughter, kg</td>
<td>200</td>
<td>200</td>
</tr>
<tr>
<td>Soil density, g/cm³</td>
<td>1.4</td>
<td>1.4</td>
</tr>
<tr>
<td>Fraction of beef herd slaughtered per day</td>
<td>0.03</td>
<td>0.03</td>
</tr>
<tr>
<td>Number of milkings per day</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>Beef consumption, kg/day</td>
<td>0.3</td>
<td>0.3</td>
</tr>
<tr>
<td>Milk consumption, kg/day</td>
<td>0.85</td>
<td>0.85</td>
</tr>
<tr>
<td>Vegetable consumption, kg/day</td>
<td>0.18</td>
<td>0.18</td>
</tr>
<tr>
<td>Milk capacity of udder, liters</td>
<td>5.5</td>
<td>5.5</td>
</tr>
<tr>
<td>Grass consumption of cow, kg/day</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>Milk production of cow, liters per day</td>
<td>11</td>
<td>11</td>
</tr>
<tr>
<td>Fraction of time spent swimming</td>
<td>0.01</td>
<td>0.01</td>
</tr>
<tr>
<td>Depth of water to be used for calculating submersion doses, cm</td>
<td>152</td>
<td>152</td>
</tr>
</tbody>
</table>

The resultant dose commitments for an individual and for the population are shown in Tables 9-24 and 9-25, respectively. Of the several nuclides released, the largest contributor to the overall impact is plutonium-239, which contributes about 50% of the dose commitment. The rest of the impact is from the other plutonium isotopes and americium-241. The most important pathway is inhalation.
The overall impact from radionuclides released from the waste packages during normal operations is very small. The greatest individual radiation-dose commitment is $6.5 \times 10^{-6}$ rem to the bone. This dose commitment is to be compared with the 5-rem 50-year dose commitment from natural-background sources. Thus the maximum dose commitment resulting from WIPP operation is to the bone and is 0.00013% of that from natural background radiation. This comparison is appropriate if the person receiving the dose lives at the James Ranch for 1 year. If he lives there for 5 years, his dose commitment would be approximately five times his first-year dose commitment. The annual whole-body dose from repository operation is $1.6 \times 10^{-7}$ rem to a person living at the James Ranch. The health effects of such doses and dose commitments are discussed in Appendix O.

An analysis was also made to determine the impact from the radon isotopes released during mining activities. This analysis considers an individual breathing the air at the James Ranch for a year; it does not take into account the radioactive decay occurring while the radon is carried by the air from the site to the James Ranch. By assuming a continuous release during the year and by using calculated annual diffusion estimates for the site environs (Appendix H, Table H-49), the dose received by this person is calculated to be $2.5 \times 10^{-7}$ rem per year to the lung. This is 0.00014% of the natural-background dose (0.18 rem per year) to the lung. Thus it is evident that the impact of the release of radon will be very small. Indeed, it will be no different from the releases at potash operations of similar size.

9.3.2.2 Radiation Exposures of Workers

The operational workers at the WIPP will be routinely exposed to low levels of radiation. The WIPP is designed to keep such exposure as low as reasonably achievable and to insure that the occupational dose is less than 1.0 rem per year per person.

Table 9-24. Dose Commitment Received by an Individual Residing at the James Ranch

<table>
<thead>
<tr>
<th>Organ</th>
<th>50-year dose commitment (rem)$^a$</th>
<th>Annual dose (rem) from natural background</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bone</td>
<td>$6.5 \times 10^{-6}$</td>
<td>0.1</td>
</tr>
<tr>
<td>Lung</td>
<td>$3.0 \times 10^{-7}$</td>
<td>0.18</td>
</tr>
<tr>
<td>Whole body</td>
<td>$1.6 \times 10^{-7}$</td>
<td>0.1</td>
</tr>
</tbody>
</table>

$^a$50-year dose commitment from a 1-year exposure.
Table 9-25. Dose or Dose Commitment Received by the Population Within 50 Miles of the WIPP

<table>
<thead>
<tr>
<th>Organ</th>
<th>50-year dose commitment (man-rem)</th>
<th>Annual dose (man-rem) from natural background</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bone</td>
<td>$8.8 \times 10^{-3}$</td>
<td>$9.2 \times 10^3$</td>
</tr>
<tr>
<td>Lung</td>
<td>$4.0 \times 10^{-4}$</td>
<td>$1.7 \times 10^4$</td>
</tr>
<tr>
<td>Whole body</td>
<td>$2.2 \times 10^{-4}$</td>
<td>$9.6 \times 10^3$</td>
</tr>
</tbody>
</table>

The population within 50 miles of the WIPP is 96,000.

The topic of the occupational doses received by workers is addressed in detail in the WIPP Safety Analysis Report (DOE, 1980, Section 6.4). The results of the analyses performed for routine exposures are summarized in Tables 9-26, 9-27, and 9-28. The potential health effects of such exposures are discussed in Appendix 0.

Table 9-26. Estimated Annual Direct Radiation Dose Delivered to Workers During Normal Operation

<table>
<thead>
<tr>
<th>Functional area</th>
<th>Number of exposed workers</th>
<th>Annual dose (man-rem)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>HANDLING OF RH TRU WASTE</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Shipping and receiving</td>
<td>8</td>
<td>2.3</td>
</tr>
<tr>
<td>Cask preparation</td>
<td>6</td>
<td>3.0</td>
</tr>
<tr>
<td>Cask unloading</td>
<td>2</td>
<td>0.2</td>
</tr>
<tr>
<td>Hot cella</td>
<td>5</td>
<td>0.2</td>
</tr>
<tr>
<td>Cask transfer to waste shaft</td>
<td>4</td>
<td>1.4</td>
</tr>
<tr>
<td>Underground disposal</td>
<td>8</td>
<td>5.5</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>21</strong></td>
<td><strong>12.6</strong></td>
</tr>
<tr>
<td><strong>HANDLING OF CH TRU WASTE</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Shipping and receiving</td>
<td>6</td>
<td>1.1</td>
</tr>
<tr>
<td>Container preparation</td>
<td>9</td>
<td>7.0</td>
</tr>
<tr>
<td>Transfer of drums to waste shaft</td>
<td>9</td>
<td>2.8</td>
</tr>
<tr>
<td>Inspection and surveillance</td>
<td>10</td>
<td>7.0</td>
</tr>
<tr>
<td>General supervision</td>
<td>2</td>
<td>0.3</td>
</tr>
<tr>
<td>Underground disposal</td>
<td>11</td>
<td>4.6</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>27</strong></td>
<td><strong>22.8</strong></td>
</tr>
</tbody>
</table>

aNo one occupies the hot cell during waste handling; all persons operating the hot-cell equipment are working in the operating gallery.
bThe total number of workers is not the sum of the individual workers involved in any category since the same workers may be involved in several of the categories.
Table 9-27. Estimated Annual Dose Received by Workers from the Unusual Occurrences Assumed To Release Radiation During Routine Operation

<table>
<thead>
<tr>
<th>Assumed occurrence</th>
<th>Average dose rate (mrem/hr)</th>
<th>Exposure time (hr/yr)</th>
<th>Number of exposed workers</th>
<th>Annual dose (man-rem)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Externally contaminated cask arrives in handling area for RH waste</td>
<td>1</td>
<td>32</td>
<td>2</td>
<td>0.063</td>
</tr>
<tr>
<td>Damaged drums or boxes arrive in handling area for CH waste</td>
<td>10</td>
<td>16</td>
<td>3</td>
<td>0.48</td>
</tr>
</tbody>
</table>

Table 9-28. Estimated 50-Year Dose Commitments Received by Workers from a 1-Year Exposure to Airborne Contaminants

<table>
<thead>
<tr>
<th>Organ</th>
<th>50-year dose commitment (man-rem)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>RH-waste handling area</td>
</tr>
<tr>
<td>Whole body</td>
<td>$5.8 \times 10^{-7}$</td>
</tr>
<tr>
<td>Bone</td>
<td>$2.3 \times 10^{-5}$</td>
</tr>
<tr>
<td>Lung</td>
<td>$8.4 \times 10^{-5}$</td>
</tr>
<tr>
<td>Number of exposed workers</td>
<td>9</td>
</tr>
</tbody>
</table>

9.3.3 Resources Committed

The natural resources committed for WIPP operation include energy derived from fossil fuels, water, chemicals, and laboratory equipment.

The energy consumed during operation will be primarily electrical energy. The normal operating electricity demand has been estimated to be 20,000 kilowatts. This power will be supplied by the Southwestern Public Service Company (SPSC), which currently has a system-wide generating capacity of 2.7 million kilowatts; of this the Carlsbad service area consumes an average of 85,000 kilowatts. Industrial customers of the SPSC that have recently ceased operation in the Carlsbad area have used more power than the WIPP will require. The power for the repository will therefore not require additions to electrical power plants.
Diesel fuel will power waste-handling equipment both on the surface and in the mine and will supply the on-site generators during electricity-supply emergencies and during tests of the generators. The quantities of diesel fuel and gasoline that may be consumed during operation have been estimated to be 400 and 140 gallons per day (gpd) for the underground waste-handling equipment and the emergency generators, respectively. No natural gas will be used at the repository.

The water to be consumed by the repository will total approximately 25,000 gpd: 20,000 gpd for domestic needs and 5000 gpd for industrial needs. When economically feasible, the recycling of wastewater will reduce consumption; for example, treated sanitary effluents will be used for landscape irrigation and dust control at the site.

The following chemicals will be used in sewage treatment, water treatment, and on-site experiments: sodium hypochlorite (NaClO) and gases such as hydrogen, helium, and hydrogen chloride. Laboratory equipment will consist of laboratory software (glass, tubing, etc.) and holding containers, some of which may be made of special metals such as platinum.

9.3.4 Denial of Mineral Resources

Emplacement of radioactive waste in the WIPP will preclude for safety reasons the extraction of mineral resources from the geologic strata above or below the disposal levels. The quantities and values of these resources are discussed in Section 9.2.3.

9.3.5 Effects of Decommissioning and Dismantling

This section discusses the environmental effects of decommissioning and dismantling the WIPP at the end of its operating life: the expected radiological effects, the expected nonradiological effects, and the commitment of resources. The current decommissioning plan is described in Section 8.11.

All decommissioning activities will be performed under controls that will insure the safety of the general public and of the people involved in the decommissioning effort. This objective will be accomplished by the development of radiation-control and industrial-safety standards covering all activities. This development will be the responsibility of the DOE or its contractor responsible for the decommissioning. Where applicable, existing standards will be used; they will be reviewed for adequacy, and further investigations to develop adequate standards will be carried out when necessary. In addition, all detailed decommissioning plans will specify provisions for dealing with unusual or abnormal circumstances. At the time of decommissioning, the plans will be reviewed and approved by the DOE and any other Federal agencies under whose jurisdiction the decommissioning of the WIPP falls. Protecting both the public and the workers at the site, the procedures and standards will minimize the environmental effects of decommissioning.
Expected radiological effects of decommissioning

Because decommissioning involves the disposal of contaminated equipment, it could expose the work force to radiation. Temporary shielding and extensive decontamination will insure that the exposures of workers are kept as low as reasonably achievable, in accordance with Federal guidelines at the time of decommissioning.

Although it is possible in theory that the public could be exposed to radiation, the exposure is expected to be insignificant. The special procedures taken to protect workers at the site will severely limit any radiation doses delivered to the public. Packaging requirements will protect the public and the work force from radiation emitted by material shipped from the site. To insure that the health and safety of the public are protected, appropriate security procedures will be established, and radiation monitoring and environmental surveillance will be carried out. Further discussion appears in Section 8.12.

Expected nonradiological effects of decommissioning

The decommissioning operation is expected to be similar to a heavy construction project in that the same type of heavy equipment will be used (e.g., dump trucks, bulldozers, grading equipment, and railcars and engines). The environmental impacts will therefore be similar to those of construction, described in Section 9.2. The major impacts expected are an increase in noise and vehicular traffic, with associated dust and pollution. Control of the environmental impacts of decommissioning will use methods like those used during construction (Section 9.6).

The decommissioning is not expected to produce large quantities of chemical wastes; waste from decontamination operations will be handled in existing or temporary radwaste systems. Any additional facilities that may be required for these operations will be installed and operated in compliance with Federal, State, and local standards applicable at the time.

The decommissioning operation will not affect any known threatened or endangered species nor any historic or cultural sites.

The temporary socioeconomic impact of decommissioning will be an increase in employment, in that the process will require a decommissioning work force. The long-term effect, however, will be a decrease in the size of the labor force once the WIPP is shut down.

Commitment of resources

Resources used during decommissioning will include water and construction materials for site preparation and mothballing. The primary use of water will be for decontamination. Some water will also be used in construction activities.

It is expected that most of the land will be returned to grazing, its original use. The area could, however, be made available for other uses since a railroad spur is at the site. These alternative uses will be investigated at a later time.
This section tells how the authorized WIPP project would affect the social and cultural environment around the Los Medanos site in New Mexico. The analysis deals primarily with Eddy and Lea Counties, which would receive most of the impacts.

After a description of the general economic impacts and of the effects on employment and personal income, the population growth in the area is predicted. Because these analyses show that social institutions in the local communities will not be much affected, the discussion of social structure that follows them deals largely with the attitudes of the people toward the WIPP. The next part of this section describes effects in the private economic sector—effects on industry, trade and services, and tourism. Then two parts of the section present detailed impacts on housing and land use and on community services. The section ends with a review of the effects on government finances; this review is based on detailed tabulations in Appendix M.

9.4.1 Project Description, Setting, and General Impacts

The socioeconomic impacts discussed here are based on the conceptual design for the construction and operation of the WIPP. The impacts have been computed by economic modeling techniques that use an input-output procedure. This work was supplemented with a substantial effort in on-site inspection and data gathering.

Three communities have been closely analyzed for potential significant impact: Carlsbad and Loving in Eddy County and Hobbs in Lea County. Carlsbad and Hobbs are the only two communities with more than 25,000 inhabitants within 50 miles of the WIPP site. Two scenarios have been developed for the analysis. Scenario I assumes that the maximum impact is exerted on Carlsbad and Loving, while scenario II assumes a higher impact on Hobbs than is expected in scenario I. Both scenarios were developed to produce the highest levels of expected impact.

The construction of the WIPP is assumed to begin in mid-1980 and end in the fall of 1984. This includes construction in the SPDV program (Section 8.2.1). During that time, the number of construction workers in the surrounding labor-market area will increase. An underground-construction phase, similar to a mine-development or mine-construction operation, will take place concurrently with the surface-construction phase.

In addition to the workers employed by the construction contractor or subcontractors, certain management and design personnel employed by the Federal Government, Sandia National Laboratories, and the Westinghouse Electric Corporation and their subcontractors are expected to live in the local area during the construction and operation phases of the project. Although the number of these employees will vary over time, it will increase as construction proceeds. To simplify the analysis, these individuals and their impact on the economy will, unless stated otherwise, be included in references to construction activity.
As a result of the construction and mining activities, industries serving the population and those servicing other businesses (mainly some manufacturing, service, and wholesale operations) will experience increases in business volume and the need for additional employees.

The socioeconomic analysis assumes that the impact will be primarily spread over both Eddy and Lea Counties. A survey* of labor-location patterns for the potash industry in the area of the site shows that approximately 88% of the workforce lives in Carlsbad, 11% in the remaining portions of Eddy County (with Loving assumed to receive 6%), and approximately 1% in Lea County. For scenario I, the direct impact of construction and operation is assumed to follow this established pattern, while the indirect impact is distributed as follows: 80% to Carlsbad, 10% to areas outside Carlsbad in Eddy County (3% to Loving), and the remaining 10% to Lea County.

A survey of the large mining companies in the area revealed that one company had a significantly different employee-location pattern. This company had recruited through offices in Hobbs. The employee-location distribution for this company served as a model for scenario II, in which Lea County, particularly the City of Hobbs, will receive a higher level of impact from the construction and operation of the repository than in scenario I. The distribution of direct and indirect impacts for scenario II is as follows: Eddy County, 58%, with Carlsbad receiving 54%, and Lea County, 42%, with Hobbs receiving 36%.

The procedures used to project employment, population, housing, income, and other socioeconomic effects are explained in Appendix L.

9.4.1.1 General Economic Impacts

During construction, approximately $291.5 million will be expended for labor, equipment, and other construction costs, including expenditures for management and design activities from mid-1980 through 1986.** Because certain expenditures for equipment rentals, supplies, labor, etc., will go to areas outside Eddy and Lea Counties, and in some instances outside the State of New Mexico, only $137.9 million will directly affect the economy of the two-county area. This figure covers labor costs and local procurements for the construction period, assumed to be slightly more than 4 years, and the checkout period preceding full operation in 1987. Indirect effects in the private sector will total an estimated $112.4 million. The government sector (State, local, and indirectly affected Federal agencies) will receive about $14.8 million in new activity. The greatest local economic impact (direct and indirect) during a single year is expected to be about $79.4 million during the third year of construction (1982).

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*This analysis is based on personal interviews with county potash-mining officials during 1978.

**Unless otherwise stated, all dollar figures are in constant 1979 dollars.
Associated with the construction of the WIPP surface and underground facilities will be several other activities, including preoperational testing, personnel training, planning for waste acceptance, and various other support activities. These activities are referred to as management and design activities. After the end of construction in the fall of 1984, the management and design activities will continue for several months. Checkout is scheduled for completion in the first part of 1985 and preoperational testing in mid-1985.

During the latter part of 1985 and through 1986, employment in the operation phase will gradually increase. The full operational impact of the WIPP is expected to be nearly static by the end of 1987.

As construction ends and the WIPP becomes operational, the economic impact will change significantly. Beginning in 1987, some $23.5 million will be spent annually for the operation phase; only $16.9 million will directly affect the economy of the area. The total local economic impact of the operation phase, both direct and indirect, will amount to almost $33.0 million annually.

9.4.1.2 Other Events with Economic Impact

In November 1977, Beker Industries and the Duval Corporation announced decreases in their Carlsbad-area labor forces of 100 and 200 employees, respectively. Since then, the labor market in Carlsbad has remained stable, with no appreciable increases or decreases in total employment. Regarding future activity, no organizations have announced firm plans to expand operations in the Carlsbad area.

The proposed Brantley Dam, an earthen structure to be built on the Pecos River between Artesia and Carlsbad, was to be under construction before 1980. However, funding for the project has been delayed, and it now appears that its construction will not overlap the construction of the WIPP. In fact, the Brantley Dam project may be delayed indefinitely. This possibility has been recognized in computing information for this study.

9.4.1.3 Employment

Much of the information presented in this subsection is summarized in Table 9-29, which shows, for each year of construction and operation, the number of jobs supported by the WIPP and the number of newcomers to the two-county area. These projections end in 1988 because it is assumed that the impact of operation will be nearly static by then.

Jobs directly connected with the WIPP have been estimated from information supplied by Sandia National Laboratories, the Bechtel Corporation, and the Westinghouse Electric Corporation. Jobs indirectly supported by construction and operation have been computed by a region-specific (Eddy and Lea Counties) input-output modeling process (see Appendix L).
Table 9-29. Yearly Averages of the Numbers of Jobs Supported by the WIPP Repository in Lea and Eddy Counties

<table>
<thead>
<tr>
<th>Year</th>
<th>Surface</th>
<th>Underground</th>
<th>Management and design</th>
<th>Subtotal</th>
<th>Indirect Jobs</th>
<th>Total jobs</th>
<th>Newcomers per year</th>
</tr>
</thead>
<tbody>
<tr>
<td>1980</td>
<td>4</td>
<td>56</td>
<td>5</td>
<td>65</td>
<td>90</td>
<td>155</td>
<td>117</td>
</tr>
<tr>
<td>1981</td>
<td>68</td>
<td>162</td>
<td>52</td>
<td>282</td>
<td>435</td>
<td>717</td>
<td>486</td>
</tr>
<tr>
<td>1982</td>
<td>415</td>
<td>355</td>
<td>152</td>
<td>922</td>
<td>1215</td>
<td>2137</td>
<td>1312</td>
</tr>
<tr>
<td>1983</td>
<td>551</td>
<td>119</td>
<td>281</td>
<td>951</td>
<td>1176</td>
<td>2127</td>
<td>318</td>
</tr>
<tr>
<td>1984</td>
<td>79</td>
<td>9</td>
<td>208</td>
<td>296</td>
<td>390</td>
<td>686</td>
<td>(1185)</td>
</tr>
<tr>
<td>1985&lt;sup&gt;b&lt;/sup&gt;</td>
<td>---</td>
<td>---</td>
<td>269</td>
<td>269</td>
<td>346</td>
<td>615</td>
<td>(385)</td>
</tr>
<tr>
<td>1986&lt;sup&gt;b&lt;/sup&gt;</td>
<td>---</td>
<td>---</td>
<td>417</td>
<td>417</td>
<td>484</td>
<td>901</td>
<td>226</td>
</tr>
</tbody>
</table>

Direct jobs--operation period

<table>
<thead>
<tr>
<th>Year</th>
<th>General operation</th>
<th>Security and remote control</th>
<th>Underground</th>
<th>Subtotal</th>
</tr>
</thead>
<tbody>
<tr>
<td>1987</td>
<td>256</td>
<td>44</td>
<td>140</td>
<td>440</td>
</tr>
<tr>
<td>1988</td>
<td>256</td>
<td>44</td>
<td>140</td>
<td>440</td>
</tr>
<tr>
<td>After 1988</td>
<td>256</td>
<td>44</td>
<td>140</td>
<td>440</td>
</tr>
</tbody>
</table>

<sup>a</sup>Gain (or loss) of population in the two-county area resulting from the WIPP.

<sup>b</sup>The job figures represent a mix of management and design personnel, as well as persons who will be employed during operation.
**Construction phase**

Construction will take approximately 54 months, beginning in mid-1980; associated activities in management and design and preoperational testing will continue through 1987. The average employment for 1980 has been established at approximately 65 construction-related jobs, and by the end of 1980 approximately 85 new jobs will have been created by the construction phase and the associated management and design activities.

During 1981 employment is expected to increase dramatically. The average employment during 1981 will be approximately 230 jobs in construction and 52 jobs in associated management and design activities for a total (annual average) of 282 positions. By the end of the year, just more than 545 new positions will have been created by the construction phase and associated management and design activities.

In 1982 employment is expected to reach a peak. Direct construction-activity jobs are expected to peak in late-1982 at just fewer than 1100. Associated management and design positions should increase throughout the year, numbering approximately 210 by the end of 1982. The combined employment for construction and associated management and design is expected to reach just fewer than 1300 by the end of 1982. The average number of construction jobs in 1982 should be about 770, while the annual average for nonconstruction jobs should be approximately 150 for the year.

In 1983 the annual average employment at the site for construction and the associated management and design activities is expected to increase slightly to 951. A second employment peak is expected to be reached late in the year, with a work force of just over 1200. This peak in 1983 and the peak in 1982 are induced mainly by activity in the construction of surface facilities and should be short-lived.

Because construction is expected to be completed by the fall of 1984, the number of construction positions should decrease rapidly in the first half of the year. The average employment in construction for 1984 is estimated to be only 88. Associated management and design jobs will fluctuate throughout 1984, with the average number of jobs estimated to be 208. However, by the end of 1984, management and design personnel are expected to number only 163, and the actual construction of the WIPP will have been completed.

Survey information on construction workers (Old West Regional Commission, 1975) and job-applicant data for Eddy and Lea Counties from the State Office of Employment Security suggest that 54% to 61% of the workers directly employed in construction will be persons not residing in the area before the beginning of construction; the remaining workers will be drawn from the labor force in Eddy and Lea Counties.

The number of indirect, or spinoff, jobs supported by construction and the associated management and design activities will vary significantly during the construction period. The maximum impact on indirect jobs is expected to occur in 1982. The number of these jobs to be filled by newcomers migrating to the area because of the WIPP is difficult to determine. However, the area is now experiencing a significant population growth that is expected to continue. Taking this into account, it is assumed that approximately half the jobs created indirectly by construction will be filled by newcomers to the two-county area.
During peak employment periods for construction, the unemployment rate in the two-county area should drop substantially. Both Eddy and Lea Counties, which have experienced low unemployment rates in the past, are expected to have low unemployment during the beginning of the WIPP project. These low unemployment rates, as well as the availability of certain tradesmen in the area and past patterns of job migration, influence the estimates of the numbers of persons who will be attracted to the area by new construction jobs or jobs created indirectly by construction. During 1982 and 1983, the number of persons expected to be employed from the local labor force is approximately half the unemployed pool as represented by 1978 figures.

Operation phase

As the preoperation and checkout phase begins (late 1984 through 1986) and construction is completed, population and employment characteristics will change significantly.

During the latter half of 1984 and continuing through 1985, a "shakedown" period of facility checkout, preoperational testing, and personnel training will occur. Direct employment at the site will average some 269 in 1985 and will rise to 417 during 1986. As preliminary operations begin, this workforce will have increased in an even fashion during 1985 and 1986, and by the end of 1986 a full complement of 440 operational positions will have been instituted for the start of full operation in 1987. Most of these jobs (256) will be directly connected with the general operation of the WIPP, while 140 persons will work on continuing underground operations and 44 will work in security and remote-handling operations. In addition, 514 jobs will be supported indirectly. The total number of jobs directly and indirectly created by the operation phase will thus be about 954. This level should be reached by 1987.

The nature of the operational jobs requires a long training period for the operational personnel, who will be hired throughout the construction period and trained by the operating contractor. Radioactive waste will not be received until late in 1985. Before that time 200 to 270 workers will be employed in checkout and preoperational testing, with an economic impact similar to that of the management and design activity.

Several important aspects of the operational phase should be noted. In economic terms, the operational impact will be significantly smaller than the impact of construction. Moreover, shuffling of population caused by losses of construction and mine-development jobs and gains in operational jobs will occur from 1984 through 1986. Thus, significant in-migration and out-migration will result, not only because the number of jobs will change but also because the required skills will change as well.

Studies of large construction projects have shown a lag in out-migration once a project has been finished. It is therefore expected that the unemployment rate may increase by 0.5% to 1.0% for 1 to 2 years after construction has been completed. Because of the expected lag and the decrease in the number of workers needed for operational jobs, a population loss will occur during 1984 and 1985. It is expected that many workers will seek employment elsewhere, causing 1500 to 1600 people who had been directly or indirectly connected with the construction of the WIPP to move out of the two-county area. The total population there may drop slightly or remain static during 1984.
9.4.1.4 Personal Income

Construction phase

During the construction and checkout of the WIPP (1980-1986), more than $93.2 million in new personal income will flow into the two-county economy in direct wages and salaries from construction and associated nonconstruction activities. In addition, about $45.7 million in wages and salaries will come from businesses indirectly affected.

Personal income from interest, dividends, and rents will add another $20.4 million during this period. The private sector will derive about $159 million directly and indirectly from construction through 1984 and the time before full operation in 1987. In the public sector, about $6.1 million in personal income will result from increased activity in the area and the additional State- and local-government employment required for support. Thus the total personal income added to the area during construction will be $165.4 million over 5 to 6 years. However, a net loss from transfer payments (generally Social Security payments) will decrease this to $157.5 million.

Operation phase

The personal income to be derived from the operation of the WIPP will be significantly lower than that derived during construction. As explained in Section 9.4.1.1, the amount of new money flowing directly into the economy during a normal year of operation will be approximately $16.9 million. Although this amount may vary with expenditure patterns in WIPP operation, a constant figure of $16.9 million is used here. This figure is significantly different from the local direct expenditures of more than $40 to 42 million during the peak years of construction (1982 and 1983). Because the direct impact is lessened, clearly the personal-income impact will be lessened.

The estimated $16.9-million annual flow directly associated with operation will affect new personal income as follows: (1) approximately $11.9 million will be realized from direct wages and salaries; (2) another $5.5 million will come from wages and salaries in businesses indirectly affected; (3) about $0.8 million per year will be derived from government payment for labor; (4) about $2.5 million will come from dividends, interest, and rents. During the first years of operation, net transfer payments will be negative; later they will have a net positive effect. Because of this balancing effect, transfer payments for an average year have been considered neutral. The net result, therefore, will be an increase in total personal income of approximately $20.7 million annually.

Personal-income distribution: scenario I

Carlsbad will receive approximately $134.6 million (net) of the additional personal income generated by WIPP construction; other areas inside Eddy County but outside Carlsbad will receive nearly $17.9 million. Personal income in Loving will be about $7.8 million, or 45% of the income received in the county outside Carlsbad. Additions to total personal income in Lea County will amount to about $6.6 million. These impacts will be spread over a 5- to 6-year period. During the operation phase, the annual impact in Carlsbad is expected to
be $17.7 million. The total countywide impact (including Carlsbad) will be $19.9 million. Lea County should receive $0.9 million annually.

**Personal-income distribution: scenario II**

In scenario II, in which the impact on to Hobbs is increased, $66.2 million in new personal income will flow into Lea County during construction, with $56.7 million of this entering the economy of Hobbs and the remainder going to areas in Lea County outside Hobbs. While the impact on Eddy County in scenario II is significantly lower than that in scenario I, the total income flow during construction is still substantial: $91.4 million. Of this amount, $85.1 million will directly enter the economy of the City of Carlsbad, with the remainder going to other parts of the county.

As operation begins, the impact will be substantially decreased, with new personal income totaling approximately $8.7 million annually in Lea County and $7.5 million in Hobbs. The annual impact in Eddy County is higher, with $12.0 million for the county and $11.2 million for the City of Carlsbad.

**9.4.1.5 Statewide Economic Impact**

The socioeconomic analysis presented in this document is generally limited to the two-county area of primary impact--Eddy and Lea Counties, New Mexico. The period of impact covered begins with construction in mid-1980 and extends through the operation phase. However, before mid-1980 a significant amount of money will have been expended on the WIPP project for research, design, and various administrative activities. Some of this money will have flowed through parts of the State other than the two-county area. Although the distribution of this money through the State cannot be determined exactly, it can be estimated from the records of expenditures for the WIPP.

Since 1975 just less than $76 million has been expended through the end of fiscal year 1979, and between the end of fiscal year 1979 and May 1980, an additional $18 million is expected to be spent, for a total of just less than $94 million. However, only a portion of this money has directly affected the State's economy: just over 60%, or $57 million. Of that amount, approximately $39 million flowed directly through the Albuquerque economy, $16 million went through the Carlsbad economy, and just less than $2 million went to other areas of the State. Since these expenditures were made over a period of approximately 5 years, the annual direct contribution to the State's economy was about $12 million, with most of it going to the Albuquerque area.

The number of jobs directly created or supported by these expenditures varies from year to year. During fiscal year 1979, these expenditures directly supported just fewer than 200 jobs, including personnel from the Department of Energy, the Westinghouse Electric Corporation, Sandia National Laboratories, and various subcontractors. Multipliers for indirect impacts on a statewide basis are not available; however, because of the nature and salary levels of these jobs, the employment-multiplier effect should be between 1.25 and 1.75 additional jobs, or between 450 and 550 total jobs, including both direct and indirect jobs.
In terms of statewide employment, the effect is an increase of 0.1%. Proportionally, the employment impact in the Albuquerque area is about 70% of the statewide impact, or about 300 to 400 jobs on the average. In terms of the overall employment in the Albuquerque area, the effect is an increase of 0.2%.

As the project moves into the construction phase in mid-1980, some direct impacts will continue outside Eddy and Lea Counties. Except for several subcontracts with universities and individuals, most of the impacts will occur within the economy of Albuquerque.

Because Sandia National Laboratories and the Westinghouse Electric Corporation will carry out a significant part of their work through subcontracts and through the development of prototype equipment at various locations, it is difficult, if not impossible, to determine the economic effect of WIPP construction and operation on the Albuquerque area. However, it is apparent that the effect on the economy of Albuquerque will be significantly less than that occurring between 1975 and the beginning of construction. The effect after construction begins could possibly be less than half the effect that occurred before construction.

The indirect impacts that will be felt throughout the State in terms of new jobs and additional income (as a result of direct expenditures in Eddy and Lea Counties) should not be substantially greater than those reported for the two-county area. The linkages of those two counties with other business-serving areas of the State appear to be weak. The major trade areas (i.e., the geographic areas for which major wholesale sector linkages are delineated) do not connect the two-county area to Albuquerque, the only large wholesale center in New Mexico (Rand McNally, 1979): the Eddy County area is connected with El Paso, Texas, while the Lea County area is connected with Dallas, Texas. These linkages show that there is a significant flow of money out of the State to purchase products for businesses in the two-county area. The spinoff effects on the Albuquerque area are expected to be low.

Certain taxes, other revenues, and expenditures may be accrued and incurred by the State. However, in relation to the total State operating budget and revenues from taxes, these fiscal impacts are not expected to be significant. Thus, the impact on areas outside Eddy and Lea Counties is not expected to be large enough in relation to existing activities to warrant detailed analysis.

9.4.2 Population

9.4.2.1 Population Growth

During the first year of WIPP construction (1980) fewer than 125 persons will be attracted to the area by construction and related activities (Table 9-30). In 1981, about 475 additional people will be attracted, and in 1982 the construction phase will bring in more than 1300 in-migrants. During the fourth year of construction (1983), about 325 additional migrants will come to the area. Thus, the 4-year cumulative (1980-1983) total addition to the population of the two-county area will be about 2250 people. As the construction effort slows down in 1984, a loss of almost 1200 persons is expected. In 1985 a continued loss of about 375 persons will occur.
The beginning of operations in 1986 should bring in about 225 in-migrants directly or indirectly associated with the WIPP. It is projected that approximately 100 people will arrive in 1987 and 1988, producing a total population loss of 1250 from the peak period of impact in 1983. The net change in population should remain constant throughout operation at about 1000.

Interviews with city officials (C. Tabor, City Manager, Carlsbad, 1979; K. Gleason, Assistant City Manager, Hobbs, 1979) indicate that Carlsbad and Hobbs will be able to accommodate the growth induced by the WIPP. Both cities have departments or agencies that carry on planning and associated functions and approve the development of new subdivisions.

Distribution of population: scenario I

As explained in Section 9.4.1, scenario I reflects current patterns in the place-of-residence choices of potash-company employees in the area; most of the WIPP-induced population change occurs in Eddy County. During 1980, fewer than 125 people are expected to migrate to the area because of jobs generated by the WIPP. Through 1981, 600 people will have moved into the two-county area because of construction. Most are expected to locate in Eddy County, with Carlsbad housing just fewer than 500 new residents. Lea County is expected to receive only about 25 people in 1981 as a result of the project. In 1982 another 1325 newcomers are expected in the two-county area. Most of these people (1275) will locate in Eddy County. Carlsbad should receive about 1125 new residents and Loving approximately 100. In Lea County new residents will number between 50 and 100. The pattern in 1983 will be similar, with only 325 new residents in the two counties. The peak population impact will occur in 1983, when Carlsbad will have received a cumulative total of about 1900 new residents, Loving just over 100, and other areas in Eddy County 100 people since the start of construction in 1980.

Table 9-30. Population Migration Resulting from Jobs Directly and Indirectly Related to the WIPPa

<table>
<thead>
<tr>
<th>Year</th>
<th>Direct migration</th>
<th>Indirect migration</th>
<th>Total migration</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Annual Cumulative</td>
<td>Annual Cumulative</td>
<td>Annual Cumulative</td>
</tr>
<tr>
<td>1980</td>
<td>75</td>
<td>50</td>
<td>125</td>
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<td>1981</td>
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<tr>
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</tr>
<tr>
<td>1984</td>
<td>(800) b</td>
<td>(400) b</td>
<td>(1200) b</td>
</tr>
<tr>
<td>1985</td>
<td>(25) b</td>
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</tr>
<tr>
<td>1986</td>
<td>200</td>
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<td>225</td>
</tr>
<tr>
<td>1987</td>
<td>25</td>
<td>325</td>
<td>975</td>
</tr>
<tr>
<td>1988</td>
<td>b</td>
<td>400</td>
<td>600</td>
</tr>
<tr>
<td>2010</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>

aPopulation rounded to the nearest 25 persons. Parentheses indicate a loss of population (out-migration).
bFewer than 13 persons.
After 1983 the population impact will decline, with an expected out-migration of 1200 persons in 1984 and 375 in 1985. As operation begins in 1986, an in-migration of about 225 will occur. A slight WIPP-connected in-migration (less than 100) will occur in 1987, while the operational impact is expected to be static by the end of 1988, with less than 25 new residents during the year. The maximum impact in Lea County is projected at 150 new residents in 1983, with fewer than 100 during operation.

Overall population levels with WIPP-induced population changes under scenario I are indicated in Table M-1 of Appendix M.

Distribution of population: scenario II

Although the number of people migrating to the two-county area is the same in scenarios I and II, the distribution of population is significantly different. Of the 600 in-migrants attracted by the WIPP through 1981, about 350 will locate in Eddy County and 250 in Lea County. Carlsbad and Hobbs will receive 325 and 220 new residents, respectively.

The third year of construction (1982) will bring in another 1325 people: 550 into Lea County and 775 into Eddy County. Hobbs will receive an expected 475 people; Carlsbad should receive less than 725. Thus, since the beginning of construction in 1980, Lea County will have received 800 new residents.

The peak population impact on Lea County and Hobbs will occur in 1983, with 950 new county residents, 800 of whom will locate in Hobbs. After the transition from construction to full operation, the net population addition to Lea County is projected at 420 people, with Hobbs receiving 360. Under scenario II, the net operation-related population increase in Eddy County should reach 580, with some 540 persons locating in Carlsbad. Population projections for the area under scenario II conditions are given in Table M-2 of Appendix M.

9.4.2.2 Population Within 10 and 50 Miles

The population within 10 miles of the site is expected to change little in the foreseeable future. Only one new permanent residence is planned for construction, about 8 miles west-southwest of the site (J. Mobley, personal interviews, 1978).

Mining employment within 10 miles of the site may vary significantly with the national market for potash or with the level of existing mining operations. However, the outlook for New Mexico potash and the current level of operations do not appear to dictate any large changes in the commercially associated daytime population of the area. The population associated with the many oil and gas wells in the area varies from day to day, is highly localized, and is difficult to predict.

The population within 50 miles is expected to increase significantly at certain locations. The 50-mile radius includes parts of three counties in New Mexico and parts of six counties in Texas. The population increases in Lea and Eddy Counties through the year 2000 will be concentrated in incorporated population centers identified in Appendix H.
Tables M-3 through M-6 in Appendix M show the population projected to live within 50 miles of the site in 1980 (the first year of construction), in 1990, in 2000, and in 2010. Many of the areas have extremely small populations. Accurate forecasting for these areas is not possible since a variation of less than 100 people causes a high percentage variation in population figures. The population change for these sparsely populated areas is based on trends established in areas outside the incorporated places in Eddy and Lea Counties and on a continuation of present activities in each of the defined radius sections. Between 1980 and 2000, the population within 50 miles is expected to increase by about 37,700 persons, or about 35%. The WIPP, however, will account for less than 3% of the total growth during that time if, in fact, the population levels projected for those time periods are accurate.

9.4.3 Social Structure

The results of the impact analyses in Sections 9.4.1 and 9.4.2 show that the WIPP should have little effect on the social and cultural institutions of Eddy and Lea Counties. Any impacts that might occur in a particular community may be expected to vary in degree with the overall impact exerted by the WIPP on that community. The most widely recognized negative social impacts would result from a temporary housing shortage and an increase in population from the in-migration of transient workers. Factors that will mitigate any social impacts include the temporary nature of the housing shortage, minimal appreciable effect on public services, and relatively low levels of in-migration in comparison with the current population. Furthermore, since the in-migrants will probably be people of similar backgrounds, occupations, and transiency, inherent factors that would tend to create conflict will be limited.

The WIPP project may affect some classes and ethnic groups slightly more than others, but it will have relatively little effect on the region's community organizations.

9.4.3.1 Sociocultural Impacts

To obtain information on community attitudes toward, and perceptions of, the WIPP project, a series of unstructured discussions was conducted in the area of primary impact (Carlsbad, Loving, and Malaga in Eddy County; Hobbs in Lea County). The general topics raised during the discussions included social background, perceptions of the local community, perceptions of the costs and benefits of the WIPP, and perceptions about the need for a WIPP-type project and the storage of radioactive waste.

The discussions were carried out by two methods. In the first, a list of key informants was developed by identifying those persons whose statements about the WIPP project had appeared in either newspapers or other media. The key-informant group was then expanded by asking the persons on the original list to suggest other persons for the survey. The final key-informant group was composed primarily of persons who are active in political, civic, business, and environmental affairs. Discussions were conducted with a total of 55 persons, or 51% of the key-informant group.
In the second discussion method, a random sample of Carlsbad-area residents was drawn from local telephone listings. Discussions were conducted with 138 persons, or 60% of the random-sample group.

The key-informant and random-sample groups were intended to provide a cross section of citizens from which to assess attitudes and perceptions for the area of primary impact.

All of the discussions were conducted by trained research assistants: two men and two women. One of the research assistants was a Hispanic-American; two spoke fluent Spanish.

Local knowledge about the WIPP project

In recent months, the WIPP project has received much attention in local as well as State, regional, and national media. Public hearings have been very well attended, and local interest groups that support or oppose the project have been organized. It is not surprising that most area residents have some familiarity with the WIPP. None of the key informants and fewer than 3% of the random sample said that they had "no knowledge" about the project. Among the key informants, a total of 78% said that they knew "much" or "a great deal," with the remainder reporting they knew "something, though not a great deal" about the project. In contrast, among the random sample, only about 10% felt they knew "a great deal" about the project; most simply said that they knew "a little" or "something" about what was being proposed.

Primary benefits and problems associated with the WIPP project

Members of both the key-informant and the random-sample groups were asked to specify what they perceived as the primary benefits and major problems associated with the WIPP project. The benefits, which were perceived similarly by discussants in both groups, were classified in two major categories: (1) benefits that would accrue to the local communities and their inhabitants and (2) benefits that would accrue to the State or the nation. In the first category, many area residents perceived that the project would bring significant economic benefits to the local area in the form of new jobs, new housing, more business, and increases in local property values. Immediate economic benefits were anticipated from the population growth and new jobs generated by the construction of the WIPP. Long-term benefits were associated primarily with operational employment. Several said that the primary economic benefits would go to the local business community and that the "poor" and "minority" groups in the area would not be helped at all.

Most of those who identified national benefits made reference to the contribution that the Carlsbad area could make to the nation in providing a location for the disposal of radioactive waste. A theme of "national duty" was present in many of the discussions.

Several spokesmen for minority interests expressed the hope that new job-training programs could be developed from the project to teach new skills and provide new job opportunities for minority residents. The benefits could then be shared by a larger proportion of the population, including residents of the area's smaller communities, such as Loving.
Regarding the perceptions of major problems associated with the project, the key-informant group expressed negligible concern, while the random-sample group expressed numerous concerns that were much more diverse than were their perceptions of benefits. The major problem areas were the following:

1. Inflation and price increases associated with population growth.
2. Problems associated with providing services and facilities for an expanding population.
3. The attraction of "undesirable" people to the area, which would result in increased crime and other social problems.
4. Increased strain on housing and transportation.
5. Basic concerns about health and safety problems, including fears about contamination and accidents.
6. The belief that a rapid population growth could overwhelm the local culture, particularly in some of the smaller communities like Loving.
7. Problems created by outsiders who come to "agitate and protest."
8. The possibility of accidents and strikes at the construction site.

Each of these problems was identified by two or more of the discussants. The most prevalent concerns, however, were in the area of population growth and the provision of services and facilities.

Housing shortages were already perceived as a problem in the area, and most local residents were convinced these shortages would be exacerbated if the project is approved and large numbers of construction workers move into the area.

Distribution of impacts among area residents

As already mentioned, a number of people who identified specific WIPP-related benefits felt that these would not be distributed evenly in the community. The general feeling was that most of the economic benefits would be realized by the business community. Others said that those who owned property would benefit because the housing shortage would force real-estate values to increase drastically.

On the other side of the question, the discussants felt that those most likely to be affected negatively were retired people and those on fixed incomes. The reasons for the negative impacts were the expected rise in the cost of living and a shortage of housing. Minorities were expected neither to benefit nor to experience economic difficulty from the project. However, two key informants who represented the Hispanic-American community in Carlsbad and Loving expressed the belief that there would be negative impacts on minorities.

Impacts on recreation and tourism

In response to questions about the possible effects of the WIPP project on recreation and tourism, which are of critical importance to Carlsbad and some of the surrounding communities, most discussants expressed the view that there...
would be no impacts. The general feeling seemed to be that, since the WIPP site was isolated and underground, most people would simply be unaware of the existence of the facility unless it were advertised. A minority, however, felt there would be some negative impacts on local recreation. These were related particularly to fears of the area's being labeled the "nuclear wasteland of the world" or a "national sacrifice area."

Community change

One-third of the discussants felt that the quality of life in their area would be adversely affected by the WIPP. One-half of the key informants and slightly more than two-fifths of the random sample felt that the area would improve. A majority, then, anticipates either some improvement or no change in the quality of local life if the project becomes a reality. However, a significant minority felt that the overall effect on the quality of life would be negative because of increased strains on local facilities, a "boom-and-bust" cycle, fear and anxiety about the facility, a potential increase in the "transient" population, and increased costs for goods and services. Those who expected the area to improve felt that the economic boost and the increase in population would benefit Carlsbad and surrounding communities. Many expressed the hope that the area would not change because they like it very much as it is.

Each discussant was asked to indicate what community changes were likely to occur in such areas as health and mental-health care, family life, and civic affairs. A majority felt that health care would be upgraded to keep pace with demands, while mental-health concerns centered on the effects of anxiety and fear. Most felt family life would not change. No major changes were expected in local civic affairs.

Safety concerns

Many of the objections to the project, expressed by both groups, were concerns about safety. Fewer than half the key informants expressed concerns about safety at the site, but a majority of the random sample said that they did have some concern about safety. The major issues center on fear of human error, distrust of government, radiation leakage, and geologic instability at the site.

The discussions concerning potential transportation problems were similar. A majority of the discussants expressed some concern that the transportation of radioactive waste to the WIPP site could present a potential danger for the local area. Frequent mention was made of the generally poor quality of the existing highway system in the vicinity of the site.

Attitudes toward construction and operations workers

Because of the technical skills that would be required, most of the discussants expected that the large majority of the operating personnel would have to come from other areas. Although some Western communities have experienced significant problems associated with the in-migration of large numbers of construction workers, most of the discussants did not perceive the in-migration of construction workers to be a serious problem.

There was general consensus among both groups that as many local workers as possible should be used. Some persons expressed the hope that training programs could be established so that more local people could obtain employment.
Among the local communities, it was expected that Carlsbad and Hobbs would benefit most because of their proximity to the site and because of the size of their labor forces.

Attitudes toward radioactive waste

When asked about the general need for the disposal of radioactive waste, independent of the immediate local situation and personal interests, a large majority, about three out of four persons in both groups, said they feel there is an urgent need to store such waste in safe, permanent locations. Sixteen percent feel the need is less than urgent.

Although a majority feels there is a need for permanent disposal sites, less than half of both the key-informant and the random-sample groups felt that the WIPP site was desirable. Therefore, over half the discussants from both groups feel that the Carlsbad area is not a good location for the disposal of radioactive waste.

A number of sites were identified as being more suitable than the local area. The most frequent suggestion was to locate radioactive-waste repositories where "there is no population" or "away from people." Utah, Arizona, and Nevada were identified by several discussants as having lower population densities than New Mexico and thereby being more desirable as sites. Many respondents feel that the waste should be disposed of near its source.

Conclusion

The residents of the area feel that the area is a highly desirable place to live. They are generally aware of the WIPP project. Favorable economic impacts are expected along with some negative socioeconomic ones. Business is expected to benefit. Recreation and tourism will be unaffected. The quality of life in the area is generally expected to remain as it is. There is some concern about the safety of the project, and this is expected to be manifested by some anxiety and stress. Many of the discussants expressed a belief that the Carlsbad area may not be the best site for the permanent disposal of radioactive waste.

9.4.3.2 Labor Unions

Many WIPP employees, primarily miners, may be affiliated with a union. One of the several unions that represent potash and other workers in Eddy County might be expected to organize the workers, although the workers may choose to become affiliated with a union new to the area. In either case, the WIPP should not change the importance of organized labor in the region.

9.4.3.3 Social Services

The Carlsbad-Loving and Hobbs areas provide an extensive range of social services and activities for the various social, ethnic, and income classes that represent the population of the two-county area. The expected impacts from the population increases and the increased economic activities associated
with the construction and operation of the WIPP will not affect the social-
services facilities to the extent that they would be unable to accommodate
demand. Only nominal staff increases would be necessary to accommodate
WIPP-induced demand for area services.

9.4.3.4 Churches and Other Community Organizations

The influx of workers and their families will cause little increase in the
number and types of churches and community organizations or in the memberships
of existing organizations. The relatively small population increment is one
reason. Another is that the new people, mostly blue-collar workers, will tend
to join few organizations other than churches, which will probably show the
greatest increases. The newcomers, if drawn from adjacent labor-market areas,
will probably tend to be Protestants; the large number of small churches will
probably absorb virtually all of them.

9.4.4 Private Sector

Although the private sector is strong in both Eddy and Lea Counties, its
economic base is rather narrow, with most economic activities centering on min-
ing. In Eddy County potash mining is the most active sector; in Lea County the
oil-and-gas industry is more active than any other industrial sector. Retail
trade and services (normally nonbasic sectors) are also partly a basic industry
in Eddy County because of the heavy tourism attracted by Carlsbad Caverns.
Other basic industries in the area, such as agriculture and manufacturing, are
substantially less active than mining.

9.4.4.1 Industrial Activity

During the construction of the WIPP, certain industries in Eddy and Lea
Counties are expected to become more active. Because the WIPP will need
highly specialized equipment, much of the construction materials and nearly
all of the technical equipment will be purchased outside the area. However,
basic materials (sand and gravel, rock, certain electrical products, and
concrete) can be purchased in the area. It is expected that construction will
bring in approximately $8.7 million in new business to the manufacturing
sector in the two counties (Tables 9-31 and 9-32).

As the project moves from construction into operation, its effect on the
various economic sectors in the two-county area will change significantly.
The operational phase will be similar to a warehousing operation with one
important exception: the mining operations will continue.

During operation, the impact on local manufacturing is expected to be mini-
mal. Examples of businesses that would experience some impact are chemicals,
printing products, and machinery manufacturing. An impact may be felt indi-
rectly in the manufacturing of food products because of increased demand.
Spinoff to the industrial manufacturing system in the two-county area will be
minimal.
Table 9-31. WIPP Construction and Operation: Estimated Indirect Impacts on the Private Sector
(Millions of 1979 Dollars)\(^{a}\)

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Agriculture</td>
<td>$0.1</td>
<td>0.3</td>
<td>$0.2</td>
<td>1.8</td>
<td>$0.5</td>
<td>5.2</td>
<td>$0.5</td>
<td>5.0</td>
</tr>
<tr>
<td>Mining</td>
<td>0.1</td>
<td>0.6</td>
<td>0.5</td>
<td>4.4</td>
<td>1.3</td>
<td>12.2</td>
<td>1.2</td>
<td>10.9</td>
</tr>
<tr>
<td>Construction(^{b})</td>
<td>0.1</td>
<td>1.2</td>
<td>0.2</td>
<td>6.3</td>
<td>0.4</td>
<td>17.5</td>
<td>0.5</td>
<td>18.6</td>
</tr>
<tr>
<td>Manufacturing</td>
<td>0.2</td>
<td>2.0</td>
<td>0.9</td>
<td>9.6</td>
<td>2.6</td>
<td>26.8</td>
<td>2.5</td>
<td>25.7</td>
</tr>
<tr>
<td>Transportation, communications, and utilities</td>
<td>0.4</td>
<td>7.2</td>
<td>2.0</td>
<td>37.3</td>
<td>5.5</td>
<td>102.6</td>
<td>5.2</td>
<td>100.3</td>
</tr>
<tr>
<td>Trade</td>
<td>1.2</td>
<td>43.3</td>
<td>5.9</td>
<td>207.4</td>
<td>16.2</td>
<td>574.8</td>
<td>14.3</td>
<td>525.2</td>
</tr>
<tr>
<td>Finance, insurance, and real estate</td>
<td>0.3</td>
<td>8.3</td>
<td>1.5</td>
<td>43.2</td>
<td>4.3</td>
<td>121.0</td>
<td>4.4</td>
<td>123.6</td>
</tr>
<tr>
<td>Services</td>
<td>0.3</td>
<td>16.3</td>
<td>1.9</td>
<td>80.3</td>
<td>5.4</td>
<td>224.5</td>
<td>5.8</td>
<td>237.3</td>
</tr>
<tr>
<td>Government</td>
<td>0.3</td>
<td>9.8</td>
<td>4.3</td>
<td>44.6</td>
<td>4.3</td>
<td>129.1</td>
<td>1.4</td>
<td>41.9</td>
</tr>
<tr>
<td>Total</td>
<td>$3.0</td>
<td>89.0</td>
<td>$14.6</td>
<td>434.9</td>
<td>$40.5</td>
<td>1215.1</td>
<td>$38.7</td>
<td>1175.7</td>
</tr>
</tbody>
</table>

\(^{a}\)Includes indirect impacts from both construction and nonconstruction activities.

\(^{b}\)A portion of the construction-sector impact is expected to be experienced in the finance, insurance, and real-estate sector because of the procedures followed in building the national input-output model by the Bureau of Economic Analysis, Department of Commerce. The exact impact of the portion cycled through the finance, insurance, and real-estate sector is not available.
Table 9-32. Typical Year of Full WIPP Operation: Estimated Indirect Impacts on the Private Sector (Millions of 1979 Dollars)

<table>
<thead>
<tr>
<th>Sector</th>
<th>Volume</th>
<th>Jobs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Agriculture</td>
<td>$0.2</td>
<td>1.9</td>
</tr>
<tr>
<td>Mining</td>
<td>0.4</td>
<td>2.5</td>
</tr>
<tr>
<td>Construction(b)</td>
<td>0.3</td>
<td>12.7</td>
</tr>
<tr>
<td>Manufacturing</td>
<td>1.3</td>
<td>14.0</td>
</tr>
<tr>
<td>Transportation, communications, and utilities</td>
<td>3.0</td>
<td>53.4</td>
</tr>
<tr>
<td>Trade</td>
<td>4.7</td>
<td>192.4</td>
</tr>
<tr>
<td>Finance, insurance, and real estate</td>
<td>2.0</td>
<td>57.5</td>
</tr>
<tr>
<td>Services</td>
<td>3.0</td>
<td>121.4</td>
</tr>
<tr>
<td>Government</td>
<td>1.9</td>
<td>58.3</td>
</tr>
<tr>
<td>Total</td>
<td>$16.8</td>
<td>514.1</td>
</tr>
</tbody>
</table>

\(a\)Includes indirect impacts from both construction and nonconstruction activities.

\(b\)A portion of the construction-sector impact is expected to be experienced in the finance, insurance, and real-estate sector because of the procedures followed in building the national input-output model by the Bureau of Economic Analysis, Department of Commerce. The exact impact of the portion cycled through the finance, insurance, and real-estate sector is not available.

The mining operation will also have minimal effect in attracting new industry because potash mining already dominates an extremely large portion of the economy of Eddy County. The economic impacts of the WIPP mining operation will, for the most part, flow through industries that are already established.

9.4.4.2 Trade and Services

Trade will be one of the most significantly affected sectors outside the industries receiving direct impacts. It is expected that the increase in wholesale and retail sales during WIPP construction will total about $49.1 million. The largest impacts will occur in 1982 ($16.2 million) and 1983 ($14.3 million), when direct employment will total more than 900 jobs annually for the 2 years. Most of this impact will be created through increased buying in the household sector, although businesses will also make purchases from the retail sector. However, most of the local procurement for construction will be made from wholesale outlets. Substantial increases are also expected in the services sector, with nearly $21.4 million in indirect new business.

This analysis assumes that the construction-phase demand for goods and services will take advantage of the goods and services available in the area.
It also assumes that the variety of goods and services offered in the area will not change substantially during the construction period.

Beginning in 1987, the operation of the WIPP will add $4.7 million annually to wholesale and retail sales in the area; this will be larger than the impact on any other identified sector. Much of it will flow into the secondary and tertiary industries rather than into manufacturing or basic industries. The annual impact on finance, insurance, and real estate will be some $2.0 million, and the services sector will also enjoy a substantial increase, just more than $3.0 million per year.

In summary, the response of the private sector to both the construction and the operation of the WIPP will be expressed in new activity in many of the existing secondary and tertiary industries. The operational phase will bring very few new manufacturing firms. However, small-equipment manufacturers and fabricated-metal operations may be attracted by the maintenance and construction activities during the operational phase and the need for equipment repairs.

9.4.4.3 Tourism

Certain aspects of tourism in the two-county area may be affected by the WIPP. Detailed effects are, however, difficult to define at present.

Tourism directly affects retail trade, hotels and motels, eating and drinking establishments, service stations, and other trade and service subsectors. To a lesser degree, it also influences certain government operations (e.g., those of the National Park Service) and some manufacturing activities (e.g., curios and jewelry).

Tourism in the two-county area centers around the caverns in the Carlsbad Caverns National Park, 22 miles southwest of Carlsbad. The park is an unusual attraction, one not likely to lose its popularity because of the repository. Other areas, such as the Living Desert State Park just west of Carlsbad, offer a variety of recreational opportunities enjoyed by out-of-state visitors, but do not attract many tourists beyond those visiting Carlsbad Caverns.

The existence of nuclear-weapons laboratories and atomic-energy research establishments in New Mexico has not hindered tourism. A prime example is the city of Los Alamos, the site of the Los Alamos National Scientific Laboratory. Tourism in Santa Fe, only 40 miles away, has continued to increase, and Los Alamos itself has become a point of interest. Thus past experience indicates that the WIPP will exert no significant adverse impacts on tourism over an extended period.

There may, however, be some short-term impacts on hotels, motels, and other facilities serving tourists. As construction proceeds, a number of transient construction workers will locate in the area. Many are expected to live in temporary quarters for short periods. Past experience reveals that many construction workers stay in camping trailers, campers, or mobile homes owned by concession companies during the work week and travel home for weekends; others may stay in motels and hotels. The transient workers may therefore decrease the overnight facilities available to tourists. This impact is likely to last
only 1 to 2 years. During operation this impact is not likely since temporary housing facilities will not be affected to any degree.

9.4.5 Housing and Land Use

9.4.5.1 Total Housing Requirements

The total demand for housing by the in-migrants directly or indirectly attracted by the WIPP is shown in Table 9-33. Housing demand peaks in 1983 with 880 total housing units, decreases to 330 total units in 1986, and thereafter remains stable.

The composition of housing demand (Old West Regional Commission, 1975) is expected to change as construction ends and operation begins. During construction, there is likely to be a relatively large demand for mobile homes and multifamily units; during operation, 81% of the demand will be for single-family units.

Table 9-33. Total Housing Demand Induced by the WIPP

<table>
<thead>
<tr>
<th>Year</th>
<th>Total\textsuperscript{a}</th>
<th>Permanent single family</th>
<th>Permanent multifamily</th>
<th>Mobile homes and others</th>
</tr>
</thead>
<tbody>
<tr>
<td>1980\textsuperscript{b}</td>
<td>50</td>
<td>20</td>
<td>5</td>
<td>25</td>
</tr>
<tr>
<td>1981</td>
<td>240</td>
<td>80</td>
<td>25</td>
<td>135</td>
</tr>
<tr>
<td>1982</td>
<td>770</td>
<td>260</td>
<td>80</td>
<td>430</td>
</tr>
<tr>
<td>1983</td>
<td>880</td>
<td>300</td>
<td>90</td>
<td>490</td>
</tr>
<tr>
<td>1984</td>
<td>390</td>
<td>130</td>
<td>40</td>
<td>220</td>
</tr>
<tr>
<td>1985\textsuperscript{c}</td>
<td>240</td>
<td>135</td>
<td>20</td>
<td>85</td>
</tr>
<tr>
<td>1986</td>
<td>330</td>
<td>230</td>
<td>20</td>
<td>80</td>
</tr>
<tr>
<td>1987</td>
<td>360</td>
<td>290</td>
<td>20</td>
<td>50</td>
</tr>
</tbody>
</table>

\textsuperscript{a}Total housing demand is based on projections of population migration resulting from direct and indirect jobs (Table 9-30).

\textsuperscript{b}The allocation of total demand to housing types for 1980-1984 is based on the housing preferences of construction workers in Construction Worker Profile (Old West Regional Commission, 1975).

\textsuperscript{c}The allocation of total demand to housing types for 1985-1987 is based on the averages of distinct housing-type preferences of construction workers and long-term residents.

9.4.5.2 Scenario I: Carlsbad

Housing

According to Table 9-34, the projected baseline-population increases for Carlsbad call for an addition of at least 1430 housing units from the end of 1977 through mid-1981; this figure, which would drop the vacancy rate to zero,
comes from subtracting the total housing stock at the end of 1977 (9420) from the occupied housing in mid-1981 (10,850). When added to the current total of 34 substandard units not suitable for rehabilitation, this means an increase of about 1460 units over the 3.5 years, or an average of about 420 units per year—somewhat less than the rate of construction in 1977.

Housing construction planned by developers for the 4 years from 1978 through 1981 calls for somewhere between 1650 and 1750 new units. However, because of an extremely tight mortgage-loan market, the exact time when these units will be built is not known. Interviews with local bankers and the Carlsbad Planning Department indicate that there has been a slowdown in new housing starts over 1978-1979, and it appears that construction will not keep pace with projected demand. Thus, even under baseline conditions, Carlsbad could face a significant housing shortage by mid-1980.

To bring the vacancy rate up to 3% by mid-1981, a total of 1770 units must be added over the 3.5-year period (Table 9-34). This is an average of 505 units per year, somewhat above the maximum of 438 units per year planned for the 1978-1981 period. It thus appears that, if planned construction rates are continued into 1981, the addition to the housing stock will be insufficient to bring the total housing stock to a level providing a vacancy rate of 3%.

Baseline-population projections for the period 1981-1985 call for 1110 new housing units, or 270 per year. The next 2 years are projected to show an increase in housing demand of 590 units, or 295 per year. Maintaining a 3% vacancy rate over the 1981-1987 period would require an additional 2080 units, or 350 per year (Table 9-34).

The population increase associated with the WIPP project will raise housing demand for the 1980-1984 period to 1490 units, or 375 per year. The primary impact, however, will be in the year from mid-1981 to mid-1982: housing demand will increase by 890 units over the year versus 440 units under baseline conditions. Moreover, much of the increase will occur soon after the start of construction. It appears that a housing shortage might develop in 1981 or 1982 if scenario I conditions prevail (Table 9-34).

After reaching a peak of 890 units in 1982, the WIPP-induced housing demand will decrease to 240 units the following year. Housing-demand projections indicate that an excess of 120 units will exist in the Carlsbad area by 1984. This excess will be eliminated by 1985, and thereafter demand will level off (Table 9-34).

The increased vacancy rate in 1984 is attributed to a lag between the construction and full operation. As construction nears completion in late 1983 and early 1984, a significant number of workers will leave the Carlsbad area (Table 9-30). However, this reduction in staff and the corresponding increase in locally available housing will be short-lived and should cause no major problems.

There are three factors that might mitigate the shortage projected for 1981 and 1982. First, it is possible that interest rates will decrease, thereby expanding the availability of money for mortgage loans. Any housing shortage resulting from excess demand could then be expected to be controlled by an increase in housing supply. Second, a relatively large number of construction workers tend to prefer mobile homes (Table 9-35). Third, construction workers
Table 9-34. Housing Demand: Scenario I, Carlsbad

<table>
<thead>
<tr>
<th>Year</th>
<th>Occupied housing Baseline</th>
<th>With WIPP</th>
<th>Change from previous year Baseline</th>
<th>With WIPP</th>
<th>Occupied housing plus 3% vacancy rate Baseline</th>
<th>With WIPP</th>
<th>Change from previous year Baseline</th>
<th>With WIPP</th>
</tr>
</thead>
<tbody>
<tr>
<td>1977</td>
<td>9,290^a</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>9,420^b</td>
<td>--</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>1978^c</td>
<td>9,810</td>
<td>--</td>
<td>520^d</td>
<td>--</td>
<td>10,120</td>
<td>--</td>
<td>700^d</td>
<td>--</td>
</tr>
<tr>
<td>1979</td>
<td>10,130</td>
<td>--</td>
<td>320</td>
<td>--</td>
<td>10,450</td>
<td>--</td>
<td>330</td>
<td>--</td>
</tr>
<tr>
<td>1980^e</td>
<td>10,530</td>
<td>--</td>
<td>390</td>
<td>440</td>
<td>10,850</td>
<td>10,900</td>
<td>410</td>
<td>440</td>
</tr>
<tr>
<td>1981</td>
<td>10,850</td>
<td>10,570</td>
<td>330</td>
<td>490</td>
<td>11,190</td>
<td>11,400</td>
<td>340</td>
<td>510</td>
</tr>
<tr>
<td>1982</td>
<td>11,290</td>
<td>11,060</td>
<td>440</td>
<td>890</td>
<td>11,640</td>
<td>12,320</td>
<td>450</td>
<td>910</td>
</tr>
<tr>
<td>1983</td>
<td>11,440</td>
<td>12,180</td>
<td>150</td>
<td>240</td>
<td>11,800</td>
<td>12,560</td>
<td>160</td>
<td>240</td>
</tr>
<tr>
<td>1984</td>
<td>11,740</td>
<td>12,060</td>
<td>300</td>
<td>(120)</td>
<td>12,100</td>
<td>12,440</td>
<td>310</td>
<td>(120)</td>
</tr>
<tr>
<td>1985</td>
<td>11,960</td>
<td>12,170</td>
<td>230</td>
<td>110</td>
<td>12,330</td>
<td>12,550</td>
<td>230</td>
<td>110</td>
</tr>
<tr>
<td>1986</td>
<td>12,260</td>
<td>12,530</td>
<td>290</td>
<td>370</td>
<td>12,630</td>
<td>12,920</td>
<td>300</td>
<td>380</td>
</tr>
<tr>
<td>1987</td>
<td>12,550</td>
<td>12,850</td>
<td>290</td>
<td>320</td>
<td>12,930</td>
<td>13,250</td>
<td>300</td>
<td>330</td>
</tr>
</tbody>
</table>

^aEstimated year-end occupied units.
^cFigures for 1978 and subsequent years are mid-year.
^dSix-month change.
^eBeginning year of construction. Impact assumed to be static after 1986.
Table 9-35. WIPP-Induced Housing Demand by Type: Scenario I, Carlsbad

<table>
<thead>
<tr>
<th>Year</th>
<th>Total</th>
<th>Permanent single family</th>
<th>Permanent multifamily</th>
<th>Mobile homes and others</th>
</tr>
</thead>
<tbody>
<tr>
<td>1980</td>
<td>40</td>
<td>15</td>
<td>5</td>
<td>20</td>
</tr>
<tr>
<td>1981</td>
<td>210</td>
<td>70</td>
<td>25</td>
<td>115</td>
</tr>
<tr>
<td>1982</td>
<td>660</td>
<td>220</td>
<td>70</td>
<td>370</td>
</tr>
<tr>
<td>1983</td>
<td>740</td>
<td>250</td>
<td>80</td>
<td>410</td>
</tr>
<tr>
<td>1984</td>
<td>325</td>
<td>110</td>
<td>35</td>
<td>180</td>
</tr>
<tr>
<td>1985</td>
<td>205</td>
<td>70</td>
<td>20</td>
<td>115</td>
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<tr>
<td>1986</td>
<td>280</td>
<td>95</td>
<td>30</td>
<td>155</td>
</tr>
<tr>
<td>1987</td>
<td>310</td>
<td>105</td>
<td>35</td>
<td>170</td>
</tr>
</tbody>
</table>

The allocation of total demand to housing types is based on the housing preferences of construction workers and other newcomers in Construction Worker Profile (Old West Regional Commission, 1975).

are highly mobile. Construction activity can be expanded more rapidly than most other industrial activities. In fact, the sudden increase in housing demand is itself a result of the assumption that the level of construction activity on the project can be rapidly expanded.

It is impossible to predict the extent to which these factors will mitigate the housing shortage at the start of WIPP construction. It appears that there will be some shortage, however, with an associated increase in rents and housing prices. If a housing shortage does develop, it is not likely to persist beyond the end of construction. The total demand for housing will decrease in 1984 as one phase of the project ends and another begins. Demand would not rise above the 1983 level until 1986. The cumulative demand from 1980 to 1985 could be met at a construction rate of 320 units per year.

Land use

Using the housing-demand estimates above and an estimated average lot size for new housing units of 0.25 acre, one finds that about 300 acres will be required for new residential development from the start of 1978 through mid-1980. From 1980 through 1987, an additional 505 acres will be needed under baseline conditions. When compared with the currently vacant area, which is more than 7500 acres, this 8-year cumulative demand of 805 acres clearly leaves ample surplus for commercial and industrial development as well as parks, streets, and other land uses.

It should be further noted that the existence of the 100-year floodway will not seriously hinder the use of land for either baseline or WIPP-induced housing construction. The floodway is already substantially developed. Moreover, most of the new construction is projected for the southern end of Carlsbad, which is not in the 100-year floodway.
If the WIPP is begun in 1980, an additional 75 acres will be required for residential development through 1987, bringing the 8-year cumulative demand to 875 acres. During peak construction (1983) additional residential land use due to WIPP will be about 140 acres under the expected housing-type demand (more than 50% mobile homes). Given the availability of vacant land, the implementation of the project does not appear likely to cause any land-use problems in Carlsbad.

9.4.5.3 Scenario I: Loving

Housing

The projected baseline-population increases for Loving call for an addition of at least 69 housing units from the end of 1977 through mid-1980 (Table 9-36). This figure, which would decrease the vacancy rate to zero, is derived by subtracting the total occupied housing stock at the end of 1977 (393 units) from the occupied housing in mid-1980 (462 units). This represents an annual rate of increase of approximately 27 housing units per year. In order to maintain a 3% vacancy rate in mid-1980, about 71 units will be needed—an annual rate of 28 units per year. Under baseline conditions, 67 new housing units will be required from 1980 through 1987, or about 10 per year.

The WIPP will increase the cumulative 1980-1987 requirements by 17 units, bringing the annual rate up to 12 units for the 7 years. Although the demand in the peak year (1983) may be as high as 41 units, more than half of the demand will be for mobile homes; it therefore does not appear that there will be any difficulty in meeting new housing requirements through 1987, with or without the WIPP project.

Loving, like Carlsbad, will have an excess of housing units in 1984 because of a lag between the end of WIPP construction and the beginning of full operation (Table 9-36). However, this decrease in demand will be extremely short-lived, lasting less than a year.

Land use

Using the present average lot size of 0.5 acre, the projected cumulative housing additions through 1987 will require about 35 acres under baseline conditions and approximately 43 acres with the WIPP. If the lot size is 0.25 acre, 17 acres will be required without and 21 acres with the repository.

Table 9-36 shows the WIPP-related housing demand by type. The pattern is the same as that projected for Carlsbad: during construction, there will be a greater demand for mobile homes and multifamily units, while during operation there will be a greater demand for single-family units.

There are an estimated 320 acres of vacant land inside the current Loving city limits. Most of this land is used for agricultural purposes. Land adjoining the corporate boundaries is also used primarily for agriculture. Because a large proportion of land inside and contiguous to the city limits is presently vacant, the community of Loving should experience no land-use problems with or without the WIPP project.
Table 9-36. Housing Demand: Scenario I, Loving

<table>
<thead>
<tr>
<th>Year</th>
<th>Occupied housing Baseline</th>
<th>With WIPP</th>
<th>Change from previous year Baseline</th>
<th>With WIPP</th>
<th>Occupied housing plus 3% vacancy rate Baseline</th>
<th>With WIPP</th>
<th>Change from previous year Baseline</th>
<th>With WIPP</th>
</tr>
</thead>
<tbody>
<tr>
<td>1977</td>
<td>393</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>405a</td>
<td>--</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>1978</td>
<td>429</td>
<td>--</td>
<td>36</td>
<td>--</td>
<td>443</td>
<td>--</td>
<td>38</td>
<td>--</td>
</tr>
<tr>
<td>1979</td>
<td>444</td>
<td>--</td>
<td>15</td>
<td>--</td>
<td>458</td>
<td>--</td>
<td>15</td>
<td>--</td>
</tr>
<tr>
<td>1980</td>
<td>462</td>
<td>465</td>
<td>18</td>
<td>21</td>
<td>476</td>
<td>479</td>
<td>18</td>
<td>21</td>
</tr>
<tr>
<td>1981</td>
<td>465</td>
<td>477</td>
<td>3</td>
<td>12</td>
<td>479</td>
<td>491</td>
<td>3</td>
<td>12</td>
</tr>
<tr>
<td>1982</td>
<td>482</td>
<td>520</td>
<td>17</td>
<td>43</td>
<td>496</td>
<td>536</td>
<td>17</td>
<td>45</td>
</tr>
<tr>
<td>1983</td>
<td>483</td>
<td>524</td>
<td>1</td>
<td>4</td>
<td>498</td>
<td>540</td>
<td>2</td>
<td>4</td>
</tr>
<tr>
<td>1984</td>
<td>499</td>
<td>515</td>
<td>16</td>
<td>9</td>
<td>514</td>
<td>530</td>
<td>16</td>
<td>10</td>
</tr>
<tr>
<td>1985</td>
<td>514</td>
<td>525</td>
<td>15</td>
<td>10</td>
<td>530</td>
<td>541</td>
<td>16</td>
<td>11</td>
</tr>
<tr>
<td>1986</td>
<td>514</td>
<td>530</td>
<td>0</td>
<td>5</td>
<td>530</td>
<td>546</td>
<td>0</td>
<td>5</td>
</tr>
<tr>
<td>1987</td>
<td>529</td>
<td>546</td>
<td>15</td>
<td>16</td>
<td>545</td>
<td>561</td>
<td>15</td>
<td>15</td>
</tr>
</tbody>
</table>

*aEstimated year-end occupied units.
*bFigures for 1978 and subsequent years are mid-year.
*cBeginning year of construction. Impact assumed to be static after 1986.
Table 9-37. WIPP-Induced Housing Demand by Type: Scenario I, Loving*

<table>
<thead>
<tr>
<th>Year</th>
<th>Total</th>
<th>Permanent single family</th>
<th>Permanent multifamily</th>
<th>Mobile homes and others</th>
</tr>
</thead>
<tbody>
<tr>
<td>1980</td>
<td>3</td>
<td>1</td>
<td>0.3</td>
<td>1.7</td>
</tr>
<tr>
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<td>7</td>
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<tr>
<td>1982</td>
<td>38</td>
<td>13</td>
<td>4</td>
<td>21</td>
</tr>
<tr>
<td>1983</td>
<td>41</td>
<td>14</td>
<td>4</td>
<td>23</td>
</tr>
<tr>
<td>1984</td>
<td>16</td>
<td>5</td>
<td>2</td>
<td>9</td>
</tr>
<tr>
<td>1985</td>
<td>11</td>
<td>4</td>
<td>1</td>
<td>6</td>
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<tr>
<td>1986</td>
<td>16</td>
<td>5</td>
<td>2</td>
<td>9</td>
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<tr>
<td>1987</td>
<td>17</td>
<td>5</td>
<td>2</td>
<td>10</td>
</tr>
</tbody>
</table>

*The allocation of total demand to housing types is based on the housing preferences of construction workers and other newcomers in Construction Worker Profile (Old West Regional Commission, 1975).

9.4.5.4 Scenario II: Hobbs

Housing

The projected baseline-population increases for Hobbs call for an addition of at least 770 housing units from the end of 1977 through the middle of 1980 (Table 9-38); this figure, which would drop the vacancy rate to zero, is derived by subtracting the total housing stock at the end of 1977 (10,880 units) from the occupied housing in mid-1980 (11,650 units). This represents an annual rate of about 310 units for the 2.5-year period, or about 52% of the record addition of more than 600 units in 1977.

To maintain a 3% vacancy rate in mid-1980, about 1130 units will be needed, or 450 per year. Under baseline conditions, 2470 new housing units will be needed from 1980 through 1987, or about 355 per year, a rate well below that for 1977.

The WIPP project will increase the cumulative 1980-1987 requirements by 130 units, bringing the annual rate up to 370 units for the 7 years; this rate is less than those achieved in 1976 and 1977. Although it does not appear that there will be any difficulty in meeting the projected new-housing requirements through 1987, the continuation of present (12%-15%) interest rates into 1981 would probably reduce housing starts and create some short-term shortages. However, it is difficult to predict the long-term effects of present mortgage-loan rates on housing construction. Other types of housing, such as mobile homes, could conceivably be used to cover any shortages that might occur because of a tight mortgage-loan market.

Table 9-39 shows the WIPP-induced housing demand by type. The pattern is the same as that projected for Carlsbad, mobile homes and multifamily units being preferred during construction and single-family units being preferred during operation.
Table 9-38. Housing Demand: Scenario II, Hobbs

<table>
<thead>
<tr>
<th>Year</th>
<th>Occupied housing Baseline</th>
<th>Occupied housing Baseline</th>
<th>Change from previous year Baseline</th>
<th>Change from previous year Baseline</th>
<th>Occupied housing plus 3% vacancy rate Baseline</th>
<th>Change from previous year Baseline</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1977</td>
<td>10,660^a</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>10,880^b</td>
<td>--</td>
</tr>
<tr>
<td>1978^c</td>
<td>10,890</td>
<td>--</td>
<td>230^d</td>
<td>--</td>
<td>11,230</td>
<td>--</td>
</tr>
<tr>
<td>1979</td>
<td>11,300</td>
<td>--</td>
<td>410</td>
<td>--</td>
<td>11,650</td>
<td>--</td>
</tr>
<tr>
<td>1980^e</td>
<td>11,650</td>
<td>11,670</td>
<td>350</td>
<td>370</td>
<td>12,010</td>
<td>390</td>
</tr>
<tr>
<td>1981</td>
<td>12,090</td>
<td>12,180</td>
<td>440</td>
<td>510</td>
<td>12,470</td>
<td>430</td>
</tr>
<tr>
<td>1982</td>
<td>12,430</td>
<td>12,710</td>
<td>340</td>
<td>530</td>
<td>12,820</td>
<td>350</td>
</tr>
<tr>
<td>1983</td>
<td>12,810</td>
<td>13,130</td>
<td>380</td>
<td>420</td>
<td>13,210</td>
<td>430</td>
</tr>
<tr>
<td>1984</td>
<td>13,200</td>
<td>13,340</td>
<td>380</td>
<td>210</td>
<td>13,600</td>
<td>210</td>
</tr>
<tr>
<td>1985</td>
<td>13,600</td>
<td>13,690</td>
<td>400</td>
<td>350</td>
<td>14,020</td>
<td>360</td>
</tr>
<tr>
<td>1986</td>
<td>13,870</td>
<td>13,990</td>
<td>270</td>
<td>300</td>
<td>14,300</td>
<td>310</td>
</tr>
<tr>
<td>1987</td>
<td>14,120</td>
<td>14,250</td>
<td>250</td>
<td>260</td>
<td>14,550</td>
<td>270</td>
</tr>
</tbody>
</table>

^aEstimated year-end occupied units.
^bActual year-end housing stock, City of Hobbs Housing Count, 1978.
^cFigures for 1978 and subsequent years are mid-year.
^dSix-month change.
^eBeginning year of construction. Impact assumed to be static after 1986.
Table 9-39. WIPP-Induced Housing Demand by Type: Scenario II, Hobbs

<table>
<thead>
<tr>
<th>Year</th>
<th>Totala</th>
<th>Permanent single family</th>
<th>Permanent multifamily</th>
<th>Mobile homes and others</th>
</tr>
</thead>
<tbody>
<tr>
<td>1980b</td>
<td>20</td>
<td>5</td>
<td>5</td>
<td>10</td>
</tr>
<tr>
<td>1981</td>
<td>90</td>
<td>30</td>
<td>10</td>
<td>50</td>
</tr>
<tr>
<td>1982</td>
<td>280</td>
<td>95</td>
<td>30</td>
<td>155</td>
</tr>
<tr>
<td>1983</td>
<td>320</td>
<td>110</td>
<td>35</td>
<td>175</td>
</tr>
<tr>
<td>1984</td>
<td>145</td>
<td>50</td>
<td>15</td>
<td>80</td>
</tr>
<tr>
<td>1985c</td>
<td>90</td>
<td>50</td>
<td>10</td>
<td>30</td>
</tr>
<tr>
<td>1986</td>
<td>120</td>
<td>80</td>
<td>10</td>
<td>30</td>
</tr>
<tr>
<td>1987</td>
<td>130</td>
<td>105</td>
<td>5</td>
<td>20</td>
</tr>
</tbody>
</table>

a Total housing demand is based on projections of population migration resulting from direct and indirect jobs (Table 9-30).

b The allocation of total demand to housing types for 1980-1984 is based on the housing preferences of construction workers in Construction Worker Profile (Old West Regional Commission, 1975).

c The allocation of total demand to housing types for 1985-1987 is based on the averages of distinct housing-type preferences of construction workers and long-term residents.

Land use

Using the present average lot size of one-seventh of an acre, the projected cumulative housing additions through 1987 would require about 460 acres under baseline conditions and about 480 acres with the WIPP. However, if the lot size of new homes is one-quarter acre, approximately 810 acres will be required without, and 840 acres with, the WIPP. During peak construction (1983) an additional 60 acres will be required for residential land use under the expected distribution of housing-type demand (more than 50% mobile homes).

Excluding land in the Hobbs Industrial Air Park, there are an estimated 1070 acres of vacant land inside the current Hobbs city limits, mostly in the north end of town. Thus there is more vacant land than will be required for the new housing units alone. There is some question, however, about the ability of the vacant area to accommodate new housing and new commercial and public development. Currently, there is an average of 1.25 occupied acres for every housing unit in Hobbs. If this average acreage is to be maintained, the projected housing additions (3370 units)* will require about 4200 acres, or about four times the available vacant area. While it is not suggested that actual nonresidential land requirements grow in direct proportion to those for residential purposes, it is probable that some of the currently vacant land will be used for nonresidential purposes. As a result, it is possible that

*For 1977 to mid-1980, 770 housing units; for mid-1980 to mid-1987, 2470 (baseline) plus 130 WIPP-induced housing units.

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there will be little or no vacant land remaining inside the current city limits of Hobbs by the late 1980s.

To some extent, this increasing scarcity of land may cause some of the housing development projected for Hobbs to take place outside the city limits. This, in turn, may prompt expansion of the city limits, an action that must be initiated by petition from the residents or landowners in the annexed area. Any development outside the current city limits will most likely take place to the north of Hobbs. Land to the east and south of the city is owned by three individuals who are currently unwilling to sell, while the west is constrained by oil- and gas-field developments.

9.4.6 Community Services and Facilities

This section discusses the impacts that may be induced by the WIPP project on community services and facilities. Section 9.4.6.1 presents selected analyses of impacts that have related effects on Carlsbad and Loving. Section 9.4.6.2 analyzes the impacts that can be identified as being specific to Loving.

9.4.6.1 Scenario I: Carlsbad and Eddy County

Education: Carlsbad School District

Projections of school enrollments indicate that excess physical capacity will continue to characterize the Carlsbad school system. The 1986-1987 school-year enrollment will require approximately 72% of the available classroom space (Table 9-40). Overall, the student population should increase by about 15% (about 950 students) during the decade from 1976-1977 to 1986-1987. The principal effect of the WIPP project will be to accelerate the rate of increase in enrollment, with maximum impact in the 1983-1984 school year of 4.8% (approximately 325 students) over baseline conditions. The 10-year increase is projected to be 18% (about 1075 students). This accelerated rate of student-population growth, however, will not tax the capacity of the school system. The 1986-1987 enrollment level with the WIPP will require less than 74% of the current classroom space.

Increased enrollments may require additional teachers, although it is possible to allow the student-to-teacher ratio to rise. Maintaining the current student-to-teacher ratio would require about 50 additional teachers under baseline conditions by 1986-1987 and about 59 with the project. Requirements for administrative and staff personnel will probably grow as well, but not necessarily as rapidly as enrollment. Because enrollments with the WIPP are projected to be only marginally larger than those without the WIPP, they may not result in any increase in demand for administrative and staff personnel.

During the 1977-1978 school year, the Carlsbad school district reopened an elementary school in the south portion of the city, an area of high potential population growth. Thus a potential school shortage in that part of the city has been alleviated.
### Table 9-40. Projected Enrollments in the Carlsbad School District

<table>
<thead>
<tr>
<th>Year</th>
<th>Grade</th>
<th>7-8</th>
<th>9-10</th>
<th>11-12</th>
<th>Total</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>BASELINE</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1979-1980b</td>
<td>K-6a</td>
<td>3568</td>
<td>981</td>
<td>1097</td>
<td>1000</td>
</tr>
<tr>
<td>1980-1981b</td>
<td>3612</td>
<td>980</td>
<td>1024</td>
<td>974</td>
<td>6590</td>
</tr>
<tr>
<td>1981-1982</td>
<td>3731</td>
<td>998</td>
<td>1035</td>
<td>899</td>
<td>6663</td>
</tr>
<tr>
<td>1982-1983</td>
<td>3881</td>
<td>898</td>
<td>1022</td>
<td>830</td>
<td>6631</td>
</tr>
<tr>
<td>1983-1984</td>
<td>4092</td>
<td>834</td>
<td>1019</td>
<td>825</td>
<td>6770</td>
</tr>
<tr>
<td>1984-1985</td>
<td>4204</td>
<td>866</td>
<td>927</td>
<td>819</td>
<td>6836</td>
</tr>
<tr>
<td>1985-1986</td>
<td>4364</td>
<td>963</td>
<td>865</td>
<td>825</td>
<td>7017</td>
</tr>
<tr>
<td>1986-1987</td>
<td>4511</td>
<td>1029</td>
<td>930</td>
<td>753</td>
<td>7223</td>
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<tr>
<td>1987-1988</td>
<td>4641</td>
<td>1099</td>
<td>1010</td>
<td>704</td>
<td>7454</td>
</tr>
<tr>
<td>1988-1989</td>
<td>4734</td>
<td>1168</td>
<td>1079</td>
<td>758</td>
<td>7739</td>
</tr>
<tr>
<td><strong>WIPP SCENARIO I</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1980-1981c</td>
<td>3655</td>
<td>990</td>
<td>1033</td>
<td>983</td>
<td>6661</td>
</tr>
<tr>
<td>1981-1982</td>
<td>3879</td>
<td>1032</td>
<td>1067</td>
<td>928</td>
<td>6906</td>
</tr>
<tr>
<td>1982-1983</td>
<td>4125</td>
<td>956</td>
<td>1075</td>
<td>878</td>
<td>7034</td>
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<tr>
<td>1983-1984</td>
<td>4286</td>
<td>881</td>
<td>1062</td>
<td>863</td>
<td>7092</td>
</tr>
<tr>
<td>1984-1985</td>
<td>4306</td>
<td>912</td>
<td>950</td>
<td>839</td>
<td>7007</td>
</tr>
<tr>
<td>1985-1986</td>
<td>4458</td>
<td>987</td>
<td>886</td>
<td>843</td>
<td>7174</td>
</tr>
<tr>
<td>1986-1987</td>
<td>4624</td>
<td>992</td>
<td>955</td>
<td>775</td>
<td>7346</td>
</tr>
</tbody>
</table>

*a*Includes special education; kindergarten students counted as full time.

*b*Carlsbad 40-day average daily membership reports.

*c*Start of construction.

The WIPP project is not likely to cause any overcrowding problems at any grade level in the Carlsbad school system.

**Groundwater and municipal water system**

The City of Carlsbad has sufficient water rights for the next several decades. Table 9-41 contains projected withdrawals and depletions* for Carlsbad with and without the WIPP project. Baseline withdrawals are expected to rise from the 1977 level of 8800 acre-feet to 10,950 by 1987 and 13,250 by 2000. Implementation of the project will increase demand by as much as 6% during construction and 2% in subsequent years.

*The term "depletion" refers to the part of the water withdrawn that is no longer available because it has been evaporated, transpired, incorporated into products or crops, consumed by people or livestock, or otherwise removed from the water environment.*

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**Municipal wastewater systems and treatment facilities**

The new sewage-treatment plant now being constructed will be capable of serving a population of 50,000. Because its design capacity is well over projected population levels (with or without the WIPP) through the end of this century, the new plant should be adequate for the needs of Carlsbad for the next several decades.

Table 9-41. Water Demand in Carlsbad

<table>
<thead>
<tr>
<th>Year</th>
<th>Baseline Withdrawals</th>
<th>Baseline Depletions</th>
<th>With WIPP Withdrawals</th>
<th>With WIPP Depletions</th>
</tr>
</thead>
<tbody>
<tr>
<td>1970</td>
<td>7,100b</td>
<td>3500b</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1977</td>
<td>8,800c</td>
<td>5000d</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1980d</td>
<td>9,400d</td>
<td>5600</td>
<td>9,400</td>
<td>5600</td>
</tr>
<tr>
<td>1981</td>
<td>9,600</td>
<td>5800</td>
<td>9,750</td>
<td>5900</td>
</tr>
<tr>
<td>1982</td>
<td>9,950</td>
<td>6050</td>
<td>10,000</td>
<td>6350</td>
</tr>
<tr>
<td>1983</td>
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<td>6100</td>
<td>10,650</td>
<td>6450</td>
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<tr>
<td>1984</td>
<td>10,250</td>
<td>6250</td>
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<td>6450</td>
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<tr>
<td>1986</td>
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<tr>
<td>1988</td>
<td>11,250</td>
<td>7000</td>
<td>11,500</td>
<td>7150</td>
</tr>
<tr>
<td>2000</td>
<td>13,250</td>
<td>8650</td>
<td>13,550</td>
<td>8800</td>
</tr>
</tbody>
</table>

*aPeak consumption in 1979 was 16 million gallons per day (mgd). In the year 2000 the peak baseline load will be 24 mgd; with the WIPP it will be 25 mgd.*

*bData from the New Mexico Interstate Stream Commission and New Mexico State Engineer's Office (1975): County Profile, Eddy County.*

*cData from the City Manager's Office, Carlsbad, New Mexico.*

*dBased on population projections made in this study and per-capita withdrawal and depletion projections by the New Mexico Interstate Stream Commission, adjusted for actual withdrawals in 1977.*

*eStart of construction.*

The present sewer system will have to be extended into areas of new housing development. Moreover, population increases will result in increased wastewater flows through existing main sewer lines. City officials have stated that the existing main sewer lines can handle projected increases (with or without the WIPP) through the year 2000.

**Electrical service**

Projected occupied-housing additions to the Carlsbad-Loving area under baseline conditions total 2840 from 1978 through mid-1987. By mid-1987, this
will result in a 6.4% increase in total electricity use over current levels if current rates of use continue. Moreover, new commercial hookups will be required by the end of 1986, causing an additional increase of 5.9% over current levels of electricity use.

The WIPP project will result in about 3157 new housing units between 1978 and 1987, with a 7.1% increase in electricity use. Commercial use will add about 6.5%. The net effect will be to increase the residential and commercial use of electricity by less than 2% by mid-1987. Total electricity use will be up about 1% as a result.

The WIPP itself will require as much electricity as many of the large industrial users in the area. Its demand level will be about one-tenth that of an area ammonia plant that recently closed. The closing of the ammonia plant in effect created sufficient excess generating capacity to cover about 10 times the projected WIPP demand.

According to officials of the Southwestern Public Service Company, the generating capacity will be sufficient for the projected demand. However, new distribution substations will be required, and there is a lead time of 3 to 6 months for new hookups.

Natural-gas service

Under baseline conditions, the housing demands projected through 1987 for the Carlsbad area show that residential hookups will increase 28.9% over current levels. At current consumption rates, this will increase the consumption of natural gas by 4.5%. Increased commercial use will raise consumption by another 1.7%.

The WIPP will increase the residential consumption of natural gas by 4.9%. Commercial use will rise 1.8% above current levels by the end of 1987. As a result of the WIPP, gas consumption will be about 0.5% above baseline levels in 1987.

Gas Company of New Mexico officials believe that these increases, with or without the WIPP project, can be met without difficulty.

Fire protection

To maintain current levels of fire protection in 1987, Carlsbad will need 36 full-time fire-department employees under baseline conditions and 38 employees with the WIPP—an increase of six and eight employees, respectively, from the 1979 level. Two additional pieces of major equipment will be needed in 1987, either with or without the WIPP. Without the project, the one airport and three nonairport substations will provide sufficient coverage in 1987. However, the growth of the city with the WIPP will require an additional fire substation by 1987. The principal impact of the WIPP will thus be to require additional personnel and equipment at an earlier date.

Police protection

Under baseline conditions, the number of police employees will have to increase from 48 to 57 in 1987 to maintain the current ratio of police employees to city inhabitants. The WIPP will create the need for three more
police employees (a total of 60 in 1987). Five additional Eddy County Sheriff employees will be needed in 1987. The WIPP is not expected to create any conditions that would significantly change the required number of Sheriff's Department employees. The implementation of the WIPP will change the times when additions to the police and sheriff's departments are needed.

Health care

To maintain current service levels, Eddy County will require 189 hospital beds by mid-1987 under baseline conditions and 196 with the WIPP. If occupancy rates are allowed to rise over current levels and if the per-capita demand for hospital beds remains unchanged, the 1987 baseline county population can be accommodated with about 147 beds. With the WIPP, about three more beds will be required. The resulting increase in occupancy rates will bring countywide occupancy to about 88% (90% with the WIPP). Thus, current hospital facilities appear to be adequate to meet demand through the 1980s if occupancy rates are allowed to rise. Moreover, the Guadalupe Medical Center has several double rooms that currently contain only one bed. The number of beds can therefore be increased fairly readily, bringing occupancy rates down.

The number of primary-care physicians required at current service levels will be 24 by mid-1987 under baseline conditions and 25 with the WIPP. Under Bennett's (1977) standard of one primary-care physician per 1200 people, the WIPP will increase the demand for primary-care physicians by about one.

Projected population levels for 1987 call for one additional ambulance under baseline levels. The WIPP will not add to this requirement.

Traffic and transportation

Access to the site will be provided by a road connecting the site to U.S. 62/180 to the north. A road to the south connecting with N.M. 128 is also planned; however, the main traffic flow is expected to be from the north. There may be temporary minor disruption of traffic on U.S. 62/180 and N.M. 128 while the access roads are being connected. Site construction itself will be several miles off the public roads and should therefore cause no disruption of traffic flows or patterns.

During construction and operation, there will be some increase in traffic on U.S. 62/180 between the site access road and Carlsbad. However, since present plans call for some workers to be bused to the site during all of the project's phases, the traffic-volume increase will be minimal. Since U.S. 62/180 is a four-lane highway, slow-moving buses will not impede other traffic.

Figure 9-7 shows the 1978 traffic volume for selected locations in Carlsbad. Table 9-42 presents peak traffic flows and street capacities for several of these locations. Currently, traffic flows are well within the existing capacity of the street system (New Mexico State Highway Department, 1978).

Projections of 1987 peak traffic flows are presented in Table 9-42; they are based only on projected population increases, with and without the WIPP, and not on the location of new housing developments. The only location where capacity is reached is site B on Canal Street. This is in the downtown business district, where the population-based projection is probably reasonably accurate. The other sites are feeder routes from expected new population

9-77
Table 9-42. Selected Traffic Flows and Road Capacities, Carlsbad

<table>
<thead>
<tr>
<th>Site&lt;sup&gt;a&lt;/sup&gt;</th>
<th>Street</th>
<th>Average daily traffic, 1978&lt;sup&gt;b&lt;/sup&gt;</th>
<th>Peak hour (4-5 p.m.), 1978&lt;sup&gt;c&lt;/sup&gt;</th>
<th>Projected peak hour, 1987&lt;sup&gt;d&lt;/sup&gt;</th>
<th>Peak-hour capacity&lt;sup&gt;e&lt;/sup&gt;</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Canal Street</td>
<td>7,772</td>
<td>710</td>
<td>850</td>
<td>870</td>
</tr>
<tr>
<td>B</td>
<td>Canal Street</td>
<td>16,792</td>
<td>1530</td>
<td>1840</td>
<td>1880</td>
</tr>
<tr>
<td>C</td>
<td>U.S. 285</td>
<td>15,985</td>
<td>1460</td>
<td>1750</td>
<td>1800</td>
</tr>
<tr>
<td>D</td>
<td>San Jose Boulevard</td>
<td>3,446</td>
<td>310</td>
<td>370</td>
<td>380</td>
</tr>
<tr>
<td>E</td>
<td>Mermod Street</td>
<td>7,314</td>
<td>670</td>
<td>810</td>
<td>830</td>
</tr>
<tr>
<td>F</td>
<td>Texas Street</td>
<td>1,865</td>
<td>170</td>
<td>210</td>
<td>220</td>
</tr>
<tr>
<td>G</td>
<td>Lea Street</td>
<td>2,356</td>
<td>210</td>
<td>250</td>
<td>260</td>
</tr>
<tr>
<td>H</td>
<td>U.S. 62/180</td>
<td>4,681</td>
<td>430</td>
<td>520</td>
<td>600&lt;sup&gt;f&lt;/sup&gt;</td>
</tr>
</tbody>
</table>

<sup>a</sup>See Figure 9-7.

<sup>b</sup>Data from the New Mexico State Highway Department (1978a), Traffic Flow Maps of Urban Areas.

<sup>c</sup>Based on percentage hourly loads; data from the New Mexico State Highway Department (1978b), Carlsbad Traffic Study.

<sup>d</sup>Assumes increase in proportion to population increase. See text.

<sup>e</sup>Based on street-capacity estimating procedures used by the Middle Rio Grande Council of Governments.

<sup>f</sup>Assuming travel from the site is during the peak hour and an average of two occupants per vehicle. Comparable figure for the peak construction year (1983) is 850.

On a subjective basis, it appears that the location of new housing will cause the most severe impact on San Jose Boulevard and Boyd Drive. (No traffic counts are available for Boyd Drive.) The extent of the impact is impossible to predict, however, since it depends primarily on the location of the place of work of residents in new homes. (For those working in the potash mines or at the site, it depends on the location of bus pickup points.) The place of work is of primary importance since about 50% of all trips with origins or destinations in Carlsbad are for work purposes.

Communications services and facilities

Under baseline conditions, by 1987 the number of telephone main stations in service will increase by about 3400, or about 28% over the 1978 year-end level. With the WIPP project, the increase will be about 3800, or 31%. As a result, the net effect of the WIPP will be to raise the demand for telephone service about 2% above baseline levels.

General Telephone of the Southwest expects to complete a new central office with automated switching in late 1979 or early 1980. Company officials state that this office will provide ample capacity to meet projected demands with or without the WIPP.
Recreation

Impacts on most community recreation facilities are difficult, if not impossible, to quantify for several reasons. First, recreation, particularly outdoor recreation, uses a much larger area than the city limits. Second, the information available from government agencies (the State of New Mexico in conjunction with the Heritage Conservation and Recreation Service of the U.S. Department of the Interior) that monitor capacity and use is limited to multicounty areas known as Recreational Market Areas (RMAs). Third, people who migrate to the area may not have the same recreational values as those who already live there.

The New Mexico State Planning Office defines seven RMAs, with RMA 6 covering the counties of Chaves, Eddy, Lea, Lincoln, and Otero. Analysis of recreational facilities and use patterns for this RMA indicates that facilities for two popular outdoor recreational activities, camping and pool swimming, will be insufficient by 1985 if present capacities are not increased.

Popular RMA activities that appear to have adequate facilities through the year 2000, given the population growth with and without the WIPP, are fishing (lake and stream), picnicking, tennis, and golf.

Demand for new swimming pools in Carlsbad is likely to develop in the next few years. The city currently has an adequate supply of city parks and recreational facilities in the Presidents' Park and Carlsbad Lake complex.

Indoor recreational activities are generally sponsored by the private sector. One major exception is recreation for senior citizens. The City of Carlsbad already provides a program to meet this demand, and it is expected that the WIPP will not significantly increase the demand in this category. Moreover, since the overall WIPP impact on the population of Carlsbad is only about 6% of the total population in the peak impact year (1983), no significant problems with indoor recreational facilities are expected.

Solid-waste management

The projected baseline increase in the population indicates that two additional vehicles will be needed to collect refuse in 1987. With the WIPP, three additional vehicles will be needed in 1987.

With an estimated remaining life of 30 years, the landfill in Carlsbad has enough capacity (even with the WIPP) to meet the needs of the city until after the year 2000.

9.4.6.2 Scenario I: Loving

This section presents analyses of the impacts that can be identified as being specific to Loving. Analyses of selected impacts that have related effects on Carlsbad and Loving are presented in Section 9.4.6.1.

Education—Loving School District

School-enrollment projections indicate that the municipal schools of Loving will still have excess capacity in all grades by mid-1987 with or without
Table 9-43. Current and Projected Enrollments in the Loving School District

<table>
<thead>
<tr>
<th>Year</th>
<th>K-6&lt;sup&gt;a&lt;/sup&gt;</th>
<th>7-9</th>
<th>Total</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>ENROLLMENT CAPACITY</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>288</td>
<td>140</td>
<td></td>
<td>428</td>
</tr>
<tr>
<td><strong>BASELINE</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1979-1980&lt;sup&gt;b&lt;/sup&gt;</td>
<td>223</td>
<td>119</td>
<td>342</td>
</tr>
<tr>
<td>1980-1981</td>
<td>230</td>
<td>122</td>
<td>352</td>
</tr>
<tr>
<td>1981-1982</td>
<td>233</td>
<td>124</td>
<td>357</td>
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<td>1982-1983</td>
<td>236</td>
<td>126</td>
<td>362</td>
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<td>1983-1984</td>
<td>239</td>
<td>128</td>
<td>367</td>
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<td>1984-1985</td>
<td>245</td>
<td>131</td>
<td>376</td>
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<tr>
<td>1985-1986</td>
<td>248</td>
<td>133</td>
<td>381</td>
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<tr>
<td>1986-1987</td>
<td>252</td>
<td>134</td>
<td>386</td>
</tr>
<tr>
<td>1987-1988</td>
<td>258</td>
<td>138</td>
<td>396</td>
</tr>
<tr>
<td>1988-1989</td>
<td>264</td>
<td>141</td>
<td>405</td>
</tr>
<tr>
<td><strong>WIPP SCENARIO I</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1980-1981&lt;sup&gt;c&lt;/sup&gt;</td>
<td>232</td>
<td>122</td>
<td>354</td>
</tr>
<tr>
<td>1981-1982</td>
<td>241</td>
<td>126</td>
<td>367</td>
</tr>
<tr>
<td>1982-1983</td>
<td>248</td>
<td>130</td>
<td>378</td>
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<td>1983-1984</td>
<td>249</td>
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<td>1984-1985</td>
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<td>252</td>
<td>135</td>
<td>387</td>
</tr>
<tr>
<td>1976-1987</td>
<td>258</td>
<td>136</td>
<td>394</td>
</tr>
</tbody>
</table>

<sup>a</sup>Includes special education; kindergarten students counted as full time.

<sup>b</sup>Loving 40-day average daily membership reports.

<sup>c</sup>Start of construction.

The WIPP project (Table 9-43). Under baseline conditions, the school district's enrollment will increase by approximately 13% (29 students). Under the assumptions of scenario I, enrollment will increase approximately 15% (35 students). Thus the WIPP project will cause a rise of only 2% (six students) in the overall student population; however, during the peak year (1983), an increase of 10 students over baseline projections is expected.

Groundwater and municipal water system

Water withdrawals in Loving are projected to increase from the current 280 to 490 acre-feet per year in 2000 under baseline conditions (Table 9-44). The WIPP will add about 19 acre-feet to water demand in the peak impact year of 1983. In 1988, the WIPP will add 9 acre-feet to annual demand. Total demand in the year 2000 with the WIPP will be 500 acre-feet, considerably less than current water rights of 800 acre-feet per year.
Table 9-44. Water Demand in Loving

<table>
<thead>
<tr>
<th>Year</th>
<th>Baseline Withdrawals</th>
<th>Baseline Depletions</th>
<th>With WIPP Withdrawals</th>
<th>With WIPP Depletions</th>
</tr>
</thead>
<tbody>
<tr>
<td>1978</td>
<td>279</td>
<td>186</td>
<td>300</td>
<td>200</td>
</tr>
<tr>
<td>1980</td>
<td>300</td>
<td>200</td>
<td>310</td>
<td>200</td>
</tr>
<tr>
<td>1981</td>
<td>300</td>
<td>200</td>
<td>340</td>
<td>220</td>
</tr>
<tr>
<td>1982</td>
<td>320</td>
<td>210</td>
<td>340</td>
<td>220</td>
</tr>
<tr>
<td>1983</td>
<td>320</td>
<td>210</td>
<td>340</td>
<td>220</td>
</tr>
<tr>
<td>1984</td>
<td>330</td>
<td>220</td>
<td>340</td>
<td>230</td>
</tr>
<tr>
<td>1985</td>
<td>350</td>
<td>220</td>
<td>350</td>
<td>230</td>
</tr>
<tr>
<td>1986</td>
<td>350</td>
<td>230</td>
<td>360</td>
<td>230</td>
</tr>
<tr>
<td>1987</td>
<td>360</td>
<td>240</td>
<td>370</td>
<td>240</td>
</tr>
<tr>
<td>1988</td>
<td>370</td>
<td>240</td>
<td>380</td>
<td>250</td>
</tr>
<tr>
<td>2000</td>
<td>490</td>
<td>310</td>
<td>500</td>
<td>310</td>
</tr>
</tbody>
</table>

aPeak consumption in 1979 was 500,000 gallons per day (gpd). Peak consumption projected for the year 2000 is 880,000 gpd under baseline conditions and 900,000 gpd with the WIPP.

bData from Molzen and Corbin and Associates, Consulting Engineers.

cEstimates based on population projections by this study and per-capita withdrawal and depletion projections from the New Mexico Interstate Stream Commission and the New Mexico State Engineer's Office (County Profile, Eddy County), adjusted for actual 1978 withdrawals.

dStart of construction.

If current use patterns continue into the future, peak day demand should reach system capacity in 1993 under baseline conditions. With the WIPP this will occur in 1992.

**Municipal wastewater systems and treatment facilities**

The current demand on Loving's sewage-treatment plant uses approximately 55% to 60% of the plant's capacity. The population increase projected to result from the WIPP project (Section 9.4.2) is not expected to create excess demand beyond the plant's current capacity. However, because the present plant does not meet the current effluent standards of the New Mexico Water Quality Commission, any increase in population will serve to aggravate the present effluent-quality problems until a new plant, which is being planned for construction if funds are available, is completed.

**Electrical service**

Because the area served by the Southwestern Public Service Company includes both Carlsbad and Loving, the impacts for Loving are covered by the discussion for Carlsbad (Section 9.4.6.1).
Natural-gas service

The housing demands projected for the Loving area through 1987 under baseline conditions indicate that residential hookups will increase 19% over current levels. At current consumption rates, this will increase the consumption of natural gas by 6%. Increased commercial use will raise consumption an additional 1.3%.

The WIPP project will increase residential and commercial use by 15.3% and 1.9%, respectively, by the end of 1987. As a result, gas consumption will be about 2% above baseline levels in 1987.

Officials of the Gas Company of New Mexico believe that these increases, with or without the WIPP project, can be met without difficulty.

Fire protection

To maintain the current levels of fire protection in 1987, Loving will need to purchase one additional piece of major equipment to replace aging vehicles. No new personnel will be needed. The WIPP project should not add to this requirement.

Police protection

Under baseline conditions or with the WIPP project, the number of police employees will not increase if the current ratio of police officers to city inhabitants is maintained.

Recreation

Under baseline conditions no additional recreational facilities should be needed by 1987. Neither the construction nor the operation of the WIPP should affect recreation requirements.

Communications services and facilities

Under baseline conditions, the number of telephone main stations in service by 1987 will increase by approximately 125, or about 23% over the 1978 year-end level. With the WIPP, the increase will be about 147, or 27%. The net effect of the WIPP project will be to raise demand for telephone service 3% above baseline levels.

Health care

To maintain current service levels, the El Centro Rural de Salud clinic should require no additional personnel or facilities either under baseline conditions or with the WIPP project. Short-term hospitalization is available in Carlsbad.

Solid-waste management

The projected baseline increase in the population indicates that one new vehicle will be needed to collect refuse in 1987. The WIPP should not change this requirement.
Table 9-45. Projected Enrollments for the Hobbs School District

<table>
<thead>
<tr>
<th>Year</th>
<th>Grade</th>
<th>ENROLLMENT CAPACITYa</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>K-6</td>
<td>7-9</td>
</tr>
<tr>
<td></td>
<td>4630</td>
<td>1990</td>
</tr>
<tr>
<td>BASELINE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1979-80</td>
<td>4231</td>
<td>1799</td>
</tr>
<tr>
<td>1980-81</td>
<td>4239</td>
<td>1748</td>
</tr>
<tr>
<td>1981-82</td>
<td>4274</td>
<td>1789</td>
</tr>
<tr>
<td>1982-83</td>
<td>4334</td>
<td>1815</td>
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<tr>
<td>1983-84</td>
<td>4519</td>
<td>1702</td>
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<tr>
<td>1984-85</td>
<td>4703</td>
<td>1602</td>
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<tr>
<td>1985-86</td>
<td>4885</td>
<td>1538</td>
</tr>
<tr>
<td>1986-87</td>
<td>5004</td>
<td>1619</td>
</tr>
<tr>
<td>1987-88</td>
<td>5090</td>
<td>1717</td>
</tr>
<tr>
<td>1988-89</td>
<td>5142</td>
<td>1804</td>
</tr>
<tr>
<td>WIPP SCENARIO II</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1980-81</td>
<td>4257</td>
<td>1754</td>
</tr>
<tr>
<td>1981-82</td>
<td>4338</td>
<td>1811</td>
</tr>
<tr>
<td>1982-83</td>
<td>4440</td>
<td>1853</td>
</tr>
<tr>
<td>1983-84</td>
<td>4604</td>
<td>1733</td>
</tr>
<tr>
<td>1984-85</td>
<td>4748</td>
<td>1620</td>
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<tr>
<td>1985-86</td>
<td>4926</td>
<td>1554</td>
</tr>
<tr>
<td>1986-87</td>
<td>5053</td>
<td>1638</td>
</tr>
</tbody>
</table>

aEstimated capacity, assuming 24 students per classroom.
bData from Ray Wasson, Assistant Superintendent for Personnel, Hobbs Municipal Schools, personal interview, 1979.
cStart of construction.

The present Loving landfill is expected to be filled in approximately 30 years. With the WIPP project, it will reach capacity 2 months earlier.

9.4.6.3 Scenario II: Hobbs and Lea County

Education—Hobbs School District

School-enrollment projections indicate that the Hobbs municipal schools will experience crowding in all grades by the early to mid-1980s (Table 9-45). Classroom capacity will be particularly strained in grades K through 6 by 1982-1983. Under baseline conditions, the average class will exceed 24 students in the 1983-1984 school year. Under the assumptions of scenario II, this increase in class size will happen a year earlier. By the 1986-1987 school year, the
average class will have more than 27 students under baseline conditions and somewhat more students with the WIPP.

To alleviate the projected overcrowding, new classroom space will be needed by the beginning of the 1986-1987 school year. This capacity could take the form of an entirely new elementary school, classrooms added on to existing schools, or the use of modular classrooms at existing elementary school sites. Any of these alternatives would either reduce or alleviate the projected overcrowding.

It should be emphasized that the additional classroom capacity will be necessary with or without the WIPP project. The entrance of WIPP dependents into the system would only exacerbate the problem.

Groundwater and municipal water system

With rights to just more than 18,800 acre feet per year, Hobbs has sufficient water rights to cover expected demand until well past the year 2000. As shown in Table 9-46, withdrawals are projected to be 10,500 acre-feet in 2000 under baseline conditions. With the WIPP, an additional 80 acre-feet would be required that year. The greatest impact would occur in 1983, with an additional demand of 175 acre-feet per year.

Although water rights are adequate for several decades, the current yield of the 28 existing wells (14 million gallons per day) is only slightly greater than the current peak-day demand. Peak-day demand is projected to exceed existing well yields in 1980. Unless additional wells are brought into production, there may be some temporary water shortages in the mid-summer of 1980, with the shortages becoming worse in succeeding summers. The WIPP project would increase the shortfall somewhat.

Municipal wastewater systems and treatment facilities

With an anticipated wastewater flow of 79.5 gallons per capita per day, an average of 2.88 million gallons per day (mgd) of wastewater will be generated in 1983 under baseline conditions. By 1990 this will rise to 3.3 mgd. With the WIPP, wastewater flows would reach 2.9 mgd in 1983 and 3.31 mgd in 1990. Since the capacity of the sewage-treatment plant under construction is about 5 mgd, with expansion to 6 mgd possible, there should be no problems with sewage treatment, with or without the WIPP, for the next several decades.

New main sewer lines, replacing or supplementing several existing main lines, will provide service from the north side of town, the area of expected population growth, to the sewage-treatment plant on the south side of town. As a result, no problems should be experienced in delivering wastewater to the treatment plant, with or without the WIPP.

The foregoing analysis assumes that all projected population increases in Hobbs actually occur within the city limits. However, as indicated in Section 9.4.5.4, there is a high probability that the current city limits will be unable to accommodate all of the projected population increase. In fact, much of the recent growth in the Hobbs area has taken place outside the city limits to the north. If future growth does occur in this area and the new housing units are not connected to the municipal sewer system, it will be necessary to use septic systems. Since conventional septic systems have presented problems
Table 9-46. Water Demand in Hobbs\textsuperscript{a}

<table>
<thead>
<tr>
<th>Year</th>
<th>Withdrawals Baseline</th>
<th>Depletions Baseline</th>
<th>Withdrawals with WIPP</th>
<th>Depletions with WIPP</th>
</tr>
</thead>
<tbody>
<tr>
<td>1970\textsuperscript{b}</td>
<td>6,800</td>
<td>3100</td>
<td>6,800</td>
<td>3100</td>
</tr>
<tr>
<td>1977\textsuperscript{c}</td>
<td>6,950</td>
<td>3850</td>
<td>6,950</td>
<td>3850</td>
</tr>
<tr>
<td>1980\textsuperscript{d}</td>
<td>7,500</td>
<td>4500</td>
<td>7,500</td>
<td>4500</td>
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<td>4650</td>
<td>7,700</td>
<td>4650</td>
</tr>
<tr>
<td>1982</td>
<td>7,900</td>
<td>4800</td>
<td>7,900</td>
<td>4800</td>
</tr>
<tr>
<td>1983</td>
<td>8,150</td>
<td>5000</td>
<td>8,150</td>
<td>5000</td>
</tr>
<tr>
<td>1984</td>
<td>8,350</td>
<td>5100</td>
<td>8,350</td>
<td>5100</td>
</tr>
<tr>
<td>1985</td>
<td>8,550</td>
<td>5250</td>
<td>8,550</td>
<td>5250</td>
</tr>
<tr>
<td>1986</td>
<td>8,750</td>
<td>5400</td>
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<td>5400</td>
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<tr>
<td>1987</td>
<td>8,950</td>
<td>5500</td>
<td>8,950</td>
<td>5500</td>
</tr>
<tr>
<td>2000</td>
<td>10,500</td>
<td>6850</td>
<td>10,500</td>
<td>6850</td>
</tr>
</tbody>
</table>

\textsuperscript{a}Peak consumption (based on peak-day factors) in 1977 was 14 mgd. Peak consumption projected for the year 2000 is 20.9 mgd under baseline conditions and 21.0 mgd with the WIPP.

\textsuperscript{b}Data from the New Mexico Interstate Stream Commission and the New Mexico State Engineer's Office (1975): County Profile, Lea County.

\textsuperscript{c}Estimates based on population projections by this study and per-capita withdrawal and depletion projections by the New Mexico Interstate Stream Commission, adjusted for the recent water-rate increase.

\textsuperscript{d}Start of construction.

with seepage into groundwater, it is necessary to use the somewhat more expensive evapotranspiration systems. This, in turn, will mean a slight increase in housing costs.

**Electrical service**

By mid-1987, residential consumption of electricity will increase by 4.9% over 1978 year-end levels, with 0.9% attributable to the WIPP. If the current ratio of commercial to residential use is maintained, commercial use will require an additional 4.6%. The net effect of WIPP-induced residential and commercial use of electricity will be an increase of 0.29%.

**Natural-gas service**

The housing demands projected for the Hobbs area in 1987 under baseline conditions indicate that residential hookups will increase 30% over current levels. At current consumption rates, this will increase natural-gas consumption by 18.7%. Increased commercial use will raise consumption an additional 8%.

The WIPP project will increase the residential and commercial consumption by 19.7% and 8.3%, respectively, by the end of 1987, or by about 1% above baseline levels.
According to Hobbs Gas Company officials, the projected expansion of natural-gas service, with or without the WIPP project, can be accommodated without difficulty.

**Fire protection**

Without the WIPP, the Hobbs fire department will have to increase from 44 employees in 1978 to 55 in 1987 in order to maintain the current ratio of fire-department employees to city inhabitants. The WIPP project is expected to increase the number of employees needed by one. By 1987 the number of major fire-equipment units and substations will have to increase by two and one, respectively, if the current level of fire protection is to be maintained. The WIPP is not expected to alter that increase significantly.

**Police protection**

An additional 20 police employees, an increase of 24.6%, will be needed in Hobbs by 1987 under baseline conditions, in order to maintain the current level of service. With the WIPP, the number of additional employees needed will be 22, or two employees more than the number needed under baseline conditions.

Under baseline conditions, the Lea County Sheriff's department will need an additional six employees. With the WIPP project, the needed increase is expected to be one additional employee.

**Health care**

Projected population increases for Lea County to mid-1987 will increase the requirements for hospital beds to 100 under baseline conditions and current use rates. With the WIPP, the demand will rise to 101. Occupancy rates will rise to about 55% and 56%, respectively, well below the recommended level of 80% (Bennett, 1977).

Medical-personnel requirements in 1987 will be about 1% higher with the WIPP than without. If the current ratio of primary-care physicians to population is maintained, this means a WIPP-related increase of 0.3 physician. If the standard proposed by Bennett is used, the WIPP-induced population change in 1987 will result in the need for 0.5 extra primary-care physician. Overall, the WIPP will raise personnel requirements by less than 1% and will not increase capital facility requirements measurably. Ambulance requirements will rise to five vehicles with or without the WIPP.

**Traffic and transportation**

Access to the WIPP site from Hobbs will be on U.S. 62/180. Since this highway is well below peak-hour capacity, commuting by WIPP employees is not expected to have any significant impact.

Figure 9-8 indicates selected 1978 traffic flows for several locations in Hobbs. Table 9-47 presents peak traffic flows and street capacities for several of these locations. These projections are based on projected increases in population, with or without the WIPP, and should provide reasonably accurate results for the intracity traffic flows.
The impact of future population growth is expected to be particularly heavy on streets connecting the north side of Hobbs to other parts of town. However, the only north-side locations that appear to have any serious potential for crowding are the intersections of Dal Paso and Turner with Sanger, both of which are expected to exceed capacity by 1987.

### Table 9-47. Selected Traffic Flows and Road Capacities, Hobbs

<table>
<thead>
<tr>
<th>Site</th>
<th>Street</th>
<th>Average daily traffic, 1978</th>
<th>Peak-hour traffic, 1978</th>
<th>Projected peak hour, 1987</th>
<th>Peak-hour capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Turner</td>
<td>11,916</td>
<td>1192</td>
<td>1410</td>
<td>1430</td>
</tr>
<tr>
<td>B</td>
<td>Grimes</td>
<td>11,372</td>
<td>1137</td>
<td>1340</td>
<td>1370</td>
</tr>
<tr>
<td>C</td>
<td>Dal Paso</td>
<td>15,554</td>
<td>1555</td>
<td>1840</td>
<td>1870</td>
</tr>
<tr>
<td>D</td>
<td>Bender</td>
<td>13,562</td>
<td>1356</td>
<td>1600</td>
<td>1630</td>
</tr>
<tr>
<td>E</td>
<td>Turner</td>
<td>16,247</td>
<td>1625</td>
<td>1920</td>
<td>1960</td>
</tr>
<tr>
<td>F</td>
<td>Dal Paso</td>
<td>16,769</td>
<td>1677</td>
<td>1980</td>
<td>2000</td>
</tr>
<tr>
<td>G</td>
<td>Broadway</td>
<td>12,140</td>
<td>1214</td>
<td>1430</td>
<td>1460</td>
</tr>
<tr>
<td>H</td>
<td>U.S. 62/180</td>
<td>5,868</td>
<td>587</td>
<td>690</td>
<td>730f</td>
</tr>
</tbody>
</table>

*aSee Figure 9-8.*

*bData from the New Mexico State Highway Department (1978a), *Traffic Flow Maps of Urban Areas.*

*cAssumed to be 10% of the average daily traffic flow.

*dAssumes increase in proportion to population increase. See text.

*eBased on street-capacity estimating procedures used by the Middle Rio Grande Council of Governments.

*fAssuming travel from the site is during the peak hours and an average of two occupants per vehicle. Comparable figure for the peak construction year (1983) is 830.

Peak flows are at or slightly above capacity under baseline conditions and would be marginally higher with the WIPP project. The intersection of Dal Paso with Bender will be approaching capacity in 1987 under either circumstance. The term "capacity" does not mean an absolute limit but rather that traffic movement is slowed as the capacity figure is approached. Thus, Turner and Dal Paso may experience some rush-hour problems by 1987, with the problems being slightly worse if the WIPP project is implemented. There may also be some evening-rush-hour traffic problems at some downtown locations, either with or without the WIPP.

**Communications services and facilities**

With the WIPP project, about 3300 additional main stations will be required by mid-1987, an increase of 31% over the 1978 level and 1% over the baseline conditions.
Figure 9-8. Hobbs average daily traffic, 1978.
General Telephone of the Southwest has recently installed a new exchange and plans additional installations in 1980 and 1981. It expects no difficulty in meeting projected demand with or without the WIPP.

Recreation

As stated in Section 9.4.6.1, outdoor recreation is generally measured over a larger area than municipal limits. In Regional Market Area 6 (RMA 6), which includes Chaves, Eddy, Lea, Lincoln, and Otero Counties, demands for camping and swimming-pool facilities may not be met by 1985. However, the lack of swimming pools as measured on an RMA-wide basis may not apply to the City of Hobbs. Hobbs has four pools, two open to the general public and two available to private members only, and it appears that the demand will not exceed the supply by the year 1985. A large State park in Hobbs (at the Hobbs Industrial Air Center), to be completed in 1983, will alleviate the current shortage of campsites within the RMA, particularly in the vicinity of Hobbs.

Peak impact on Hobbs is expected during 1983, at which time it is expected that overall recreational demands will be met.

Solid-waste management

Two additional vehicles will be needed in Hobbs in order to meet the refuse-collection needs in 1987. With the WIPP project the number of new vehicles needed will be essentially the same.

By 1982, five of the present collection vehicles will be more than 7 years old. Therefore, it is projected that seven new vehicles will have to be purchased by 1987.

With an estimated remaining life of 30 years, the landfill in Hobbs has sufficient capacity (even with the WIPP project) to meet the needs of the city until after the year 2000.

9.4.7 Government*

9.4.7.1 Scenario I: Carlsbad, Loving, and Eddy County

Carlsbad

In fiscal year 1982-1983, the year of maximum WIPP-construction impact on the population, Carlsbad municipal revenues are projected to reach $12.1 million (in 1979 dollars) under baseline conditions (for additional information, see Appendix M, Table M-7), or about $380 on a per-capita basis. With the WIPP project, revenues will reach $12.6 million in 1982-1983. The peak-year

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*For an explanation of the techniques used in projecting revenues and expenditures, see Appendix L. Revenues and expenditures are rounded, where feasible, to the nearest $0.1 million in this section. For detailed figures, see Appendix M.
impact of the WIPP will add about $0.6 million to Carlsbad revenues (Appendix M, Table M-8).

The long-run operation of the WIPP will result in an additional $0.3 million in annual municipal revenues. Total revenues without the project should reach $13.7 million in 1988-1989, while those with the project should be $14.0 million.

Carlsbad municipal expenditures are projected to be $8.8 million in 1982-1983 under baseline conditions; the WIPP project should increase spending to nearly $9.3 million. Thus, the WIPP will increase municipal expenditures by $0.5 million in the year of peak impact.

By 1988-1989, Carlsbad expenditures are expected to reach $9.7 million under baseline conditions and $9.9 million with the WIPP, which would thus increase fiscal 1988-1989 spending by $0.2 million.

As shown in Table M-8 of Appendix M, the net fiscal impact of the WIPP project is projected to be an excess of revenues over expenditures of nearly $0.1 million in 1982-1983 and less than $0.05 million in 1988-1989.

**Loving**

Loving revenues are projected to be $320,000 in 1982-1983, or $186 on a per-capita basis (for additional information, see Appendix M, Table M-9). The WIPP project will produce an additional $19,000 in revenues for Loving in that year (Appendix M, Table M-10). In fiscal year 1988-1989, the WIPP will add about $9000 to the projected $360,000 baseline revenue level.

Loving expenditures should be more than $320,000 in 1982-1983 under baseline conditions. With the WIPP project they are projected to be nearly $350,000, an increase of $22,000. In 1988-1989, baseline expenditures are projected to be more than $370,000. The WIPP project will add $12,000 to this baseline amount.

Given the current fiscal situation for Loving, the net effect of the WIPP will be to increase fiscal deficits slightly. The effect of these deficits is reflected in the increased debt service projected for Loving (Table M-10).

**Eddy County**

Eddy County revenues are projected to reach $5.8 million in fiscal year 1982-1983 under baseline conditions and $6.0 million with the WIPP (for additional information, see Table M-11). In 1988-1989, revenues should reach $6.4 million without the project and nearly $6.5 million with it. The peak impact of WIPP construction and operation will be to add $0.13 million to revenues in 1982-1983 and less than half of that in 1988-1989 (Table M-12). Expenditures for Eddy County are projected to be $4.6 million in 1982-1983 under baseline conditions. The WIPP should raise spending to $4.8 million in that year, for an increase of over $0.2 million.

Under existing conditions and assumptions used in this analysis, in fiscal year 1982-1983, the WIPP will add $48,000 more to expenditures than to revenues in Eddy County; in 1988-1989, additions to expenditures will exceed revenues by $21,000.
9.4.7.2 Scenario II: Hobbs and Lea County

Hobbs

The maximum population impact of WIPP construction will occur in fiscal year 1982-1983. In that year, Hobbs municipal revenues should reach $12.2 million under baseline conditions, or $343 per capita (for additional information, see Table M-13). The WIPP project will raise revenues to $12.5 million, an increase of $0.3 million for 1982-1983 (Table M-14).

In fiscal year 1988-1989, revenues are projected at $13.9 million under baseline conditions and $14.0 million with the project, a difference of $0.1 million.

Hobbs municipal expenditures are projected to be $10.2 million in 1982-1983 under baseline conditions and $10.4 million with the WIPP, which would raise spending by approximately $0.2 million in 1982-1983. In 1988-1989, municipal spending should reach $11.4 million without the project and $11.5 million with the WIPP, an increase of $0.1 million attributable to the WIPP.

The net effect of the WIPP project on the Hobbs municipal budget is projected to be a surplus of revenues over expenditures of $0.05 million in 1982-1983 and $0.02 million in 1988-1989.

Lea County

Lea County revenues are projected to reach $6.7 million in 1982-1983 under baseline conditions and show an additional increase of $0.05 million with the WIPP. For 1988-1989, baseline revenues should be $8.4 million, and the WIPP project should increase these revenues by approximately $0.02 million (for additional information, see Tables M-15 and M-16).

Lea County expenditures for 1982-1983 are projected at $4.8 million under baseline conditions and $4.9 million with the WIPP, which would raise spending by about $0.07 million for the year. In 1988-1989, the WIPP is projected to raise spending by $0.03 million from the $5.4 million baseline level.

The net fiscal impact of the WIPP on Lea County is projected to be small. For 1982-1983, it will raise spending by $20,000 more than revenues. In 1988-1989, the net deficit will fall to $9000.

9.4.7.3 School-District Finances

Scenario I: Carlsbad and Loving

The principal impact of the WIPP on Carlsbad school expenditures is expected to be on operation expenses. Major capital outlays should not be required because the school system is projected to have excess capacity, with or without the WIPP, for the foreseeable future. The peak impact on school spending is expected in 1982-1983, when expenditures increase about $814,000 over baseline levels (Table M-18).
The WIPP is expected to increase district revenues more than spending. In the peak-impact year of 1982-1983, revenues are projected to be $848,000 higher with the WIPP than without, largely because of increases in district property-tax revenues.

The Loving school district will experience an increase in revenues of $34,000 in 1982-1983 as a result of the WIPP (Table M-20). WIPP-related expenditures for the year are projected to be $39,000. In the long run, WIPP-related expenditures will exceed revenues by approximately $6000 per year.

Scenario II: Hobbs District

Hobbs will probably require a new school in the rapidly growing northern part of the city in the late 1980s; this school will be required with or without the WIPP. At current construction costs, a new 20-room school will add about $150,000 in debt service* to the annual debt service given in Table M-21. The share of this debt service attributable to the WIPP (three of the 20 classrooms) is approximately $23,000 per year.

The greatest WIPP-related increase in operating expenses ($288,000) will occur in 1982-1983 (Table M-22). District revenues are projected to increase by more than spending as a result of the WIPP during the mid-1980s. In 1982-1983, revenues will be $297,000 more with the WIPP than without it. In the long run, the debt service associated with the probable new school will cause WIPP-related expenditures to exceed revenues by about $18,000 per year.

9.4.8 Socioeconomic Effects Under Changed Circumstances

If the basic conditions assumed in this analysis change, the predicted impacts will change. If the project is delayed, apparent costs will rise because of inflation. If economic activities in Eddy and Lea Counties are appreciably different, then the degree of migration or employment of local individuals may change significantly. In general, if the economic conditions are not as bright as forecast, the impacts of the WIPP will not be as great because more construction workers will be available from the local area. Conversely, if the economic conditions are such that there is a shortage of construction workers beyond that forecast, then a heavier degree of migration to local communities will be necessary in order to meet WIPP employment requirements.

*Based on an assumed construction cost of $1.5 million financed through 20-year 8% bonds.
9.5 ENVIRONMENTAL EFFECTS OF ACCIDENTS DURING OPERATION

Much of the planning for the WIPP project has been an effort to insure that accidents that may occur during the handling of the radioactive wastes will pose no serious risk to the environment. This section reports the results of accident analyses performed as part of this planning.

During repository operation, two types of accidents could affect the environment: those that release radioactive material and those that release hazardous substances emitting no radiation. The first part of this section discusses the accidents that may release radioactive material and predicts their impacts by using the techniques of consequence analysis: postulating severe, yet credible, accidents and calculating their effects. To predict the effects realistically, the calculations use experimental data whenever applicable data are available.

The second part of this section discusses accidents that may release hazardous nonradioactive material. The third part discusses the effects of earthquakes, thunderstorms, tornadoes, and range fires. The discussion of range fires estimates the consequences of the release of radioactivity assumed to have been biologically accumulated in plants as a result of routine releases over 25 years.

9.5.1 Accidents Involving Radiation

To assess the environmental impacts of accidents that could release radioactive material, scenarios were developed to model severe accidents. Although all of these accidents are unlikely, the scenarios are realistic in the sense that they are not incredible; the accidents could, in theory, occur during repository operation. Each scenario was analyzed in detail to determine potential impacts on the workers in the repository and on the general public. A typical scenario for an accident releasing the waste includes the following events:

1. A breach of the waste container.
2. The exposure of a portion of the waste to the air.
3. The suspension of the portion of the waste that is of respirable size in ventilation air.
4. The depletion or fallout of waste particles from the air stream when these processes are credible.
5. Release to the environment.
6. The dispersion of the airborne radioactivity to the site boundary and the delivery of radiation doses to the public.

This approach yields a consequence analysis, not a risk analysis. Risk, which equals consequence times probability of occurrence, is difficult to predict accurately because the probability values used in determining risk are often imprecise. This section presents the consequences of selected severe,
but possible, accidents during plant operation and does not address the detailed probability of their occurrence.

During an accident, radioactivity can become available for release to the environment. The most serious release will result from an accident in which a shipping container or waste canister is damaged so severely that the waste is no longer contained.

Since the three types of waste to be emplaced in the WIPP—contact-handled (CH) TRU waste, remotely handled (RH) TRU waste, and high-level waste for experiments—vary in physical and radiological characteristics, available information was reviewed to determine the representative properties of each type of waste. These properties, summarized in Section 5.1 and Appendix E, include physical forms, radionuclide inventory, and radioactivity.

Accident scenarios were developed by reviewing the waste-handling procedures during each step in the flow of waste packages through the repository, from unloading in the receiving area to final disposal in the underground area. Normal operations with waste-handling equipment (forklifts and hoists) were studied to determine how accidental misuse or equipment failure could result in the release of radioactive material.

Tables 9-48 and 9-49 list the postulated accident scenarios and identify each accident by number. The analysis of each scenario proceeded by establishing values for the factors that affect the amount of accidental release. For example, the analysis estimated the quantities of surface activity and of waste that could be released from inside a container, the number of containers involved in the accident, the fraction of the activity that could become airborne, and the decontamination factor of high-efficiency particulate air (HEPA) filtration. These factors were then combined to determine the total radioactivity released to the environment.

The scenarios were grouped into the following categories: (1) fires in the waste-handling building, (2) container failures in the waste-handling building, (3) underground container failures, and (4) underground fires. Within each of these categories, the scenario with the greatest potential release of radioactivity to the environment was analyzed nuclide by nuclide as a representative and bounding example of that group. All other accidents within the groups would have less severe consequences.

The most severe accidents in the four categories are the following:

1. A fire on the surface caused by internal combustion or an external combustion source.
2. The dropping and puncturing of a waste package in the surface building.
3. The rupturing of a container through a failure of the mine hoist.
4. An underground fire ignited by an internal combustion source.

The least likely of these four scenarios are those involving fires. The design of containers and fire-protection systems are expected to preclude releases of radioactive material during fires. Fires from sources external to the waste containers would be infrequent and of limited size because of the lack of combustible materials in the handling areas. A fire started by
<table>
<thead>
<tr>
<th>Area</th>
<th>Accident</th>
<th>Possible scenario</th>
<th>Damage to waste package(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Receiving</td>
<td>C1</td>
<td>Vehicle collision with waste package</td>
<td>No serious damage (package classified as Type B)</td>
</tr>
<tr>
<td>Unloading</td>
<td>C2</td>
<td>Drop of whole package from crane</td>
<td>Drop less than 30 feet; same as C1</td>
</tr>
<tr>
<td></td>
<td>C3</td>
<td>Drum drop on forklift (or down the dock)</td>
<td>Six drums drop; lid broken off one drum</td>
</tr>
<tr>
<td>Pallet storage</td>
<td>C4</td>
<td>Drum puncture by forklift</td>
<td>Hole in side of two drums; lid broken off third drum</td>
</tr>
<tr>
<td></td>
<td>C5</td>
<td>Drop from forklift</td>
<td>Crack in one drum</td>
</tr>
<tr>
<td></td>
<td>C6</td>
<td>Drum failure from excess internal pressure</td>
<td>Contents of two drums (or one box) released because of internal pressure and contents of one additional drum (or box) burned</td>
</tr>
<tr>
<td></td>
<td>C7</td>
<td>External fire</td>
<td>Surface contamination vaporizes from eight drums; contents of one drum released because of internal pressure and contents of one additional drum burned</td>
</tr>
<tr>
<td></td>
<td>C8</td>
<td>Fire caused by internal combustion in drum</td>
<td>Crack in one drum; size of crack five times that of C3 since drum is defective initially</td>
</tr>
<tr>
<td>Overpack and repair</td>
<td>C9</td>
<td>Drum drop on way to repair</td>
<td>Surface contamination vaporizes from 24 drums; contents of two drums released because of internal pressure and contents of one additional drum burned</td>
</tr>
<tr>
<td></td>
<td>C10</td>
<td>Drum failure on way to repair</td>
<td>Surface contamination from eight drums vaporizes; contents of one drum released because of internal pressure and contents of one additional drum burned</td>
</tr>
<tr>
<td></td>
<td>C11</td>
<td>External fire</td>
<td>48 drums crack open, releasing 100% of contents</td>
</tr>
<tr>
<td></td>
<td>C12</td>
<td>Fire caused by internal combustion in drum (or box)</td>
<td>48 drums crack open, releasing 100% of contents</td>
</tr>
<tr>
<td>Cage loading</td>
<td>C13</td>
<td>Hoist drop down mine shaft</td>
<td>48 drums crack open, releasing 100% of contents</td>
</tr>
</tbody>
</table>
Table 9-48. Accident Scenarios for Contact-Handling Areas (continued)

<table>
<thead>
<tr>
<th>Area</th>
<th>Accident Description</th>
<th>Possible Scenario</th>
<th>Damage to waste package(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Underground disposal</td>
<td>C14 Fire in hoist caused by internal combustion in drum</td>
<td>Surface contamination vaporizes from eight drums (or two boxes); contents of one drum (or one box) released because of internal pressure and contents of one additional drum (or one box) burned</td>
<td></td>
</tr>
<tr>
<td></td>
<td>C15 Pallet hit by transporter</td>
<td>Lid of one drum knocked off and cracks appear in sides of three other drums; area of cracks is 2.75 in.$^2$</td>
<td></td>
</tr>
<tr>
<td></td>
<td>C16 Drum punctured by forklift</td>
<td>Hole in side of one drum (or box); hole is 12 in.$^2$ in area</td>
<td></td>
</tr>
<tr>
<td></td>
<td>C17 Drum drop from forklift</td>
<td>Same as C5</td>
<td></td>
</tr>
<tr>
<td></td>
<td>C18 Rock fall from mineshaft walls</td>
<td>Holes in sides of 12 drums; holes are 12 in.$^2$ in area</td>
<td></td>
</tr>
<tr>
<td></td>
<td>C19 External fire during handling</td>
<td>Surface contamination vaporizes from eight drums; contents of one drum released because of internal pressure and contents of one drum burned</td>
<td></td>
</tr>
<tr>
<td></td>
<td>C20 Fire caused by internal combustion in drum (or box)</td>
<td>Surface contamination vaporizes from eight drums; contents of one drum released because of internal pressure and contents of one drum burned</td>
<td></td>
</tr>
<tr>
<td></td>
<td>C21 Drum puncture by backfilling equipment</td>
<td>Same as C4</td>
<td></td>
</tr>
<tr>
<td>Disposal room</td>
<td>C22 Fire caused by internal combustion in drum</td>
<td>Contents of two drums released because of internal pressure and contents of one drum burned</td>
<td></td>
</tr>
</tbody>
</table>
Table 9-49. Accident Scenarios for Remote-Handling Areas

<table>
<thead>
<tr>
<th>Area</th>
<th>Accident</th>
<th>Possible scenario</th>
<th>Damage to waste package(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Receiving</td>
<td>R1</td>
<td>Cask drop</td>
<td>No serious damage to canister because cask is a Type B packaging</td>
</tr>
<tr>
<td></td>
<td>R2</td>
<td>Crane impact on cask</td>
<td>Same as R1</td>
</tr>
<tr>
<td></td>
<td>R3</td>
<td>Fire around transport vehicle during inspection of cask</td>
<td>Same as R1</td>
</tr>
<tr>
<td>Decontamination and cooling</td>
<td>R4</td>
<td>Cask drop</td>
<td>Same as R1</td>
</tr>
<tr>
<td></td>
<td>R5</td>
<td>Cask overturn from transport roller</td>
<td>Same as R1</td>
</tr>
<tr>
<td></td>
<td>R6</td>
<td>Dry cask with defective canisters, break in flexible hose</td>
<td>Loss of radioactive gas</td>
</tr>
<tr>
<td></td>
<td>R7</td>
<td>Wet cask with defective canisters, break in coolant pipe</td>
<td>Loss of radioactive fluids</td>
</tr>
<tr>
<td></td>
<td>R8</td>
<td>Cask drop</td>
<td>No serious damage to canister because cask is a Type B packaging</td>
</tr>
<tr>
<td>Hot cell</td>
<td>R9</td>
<td>Canister knockover by hot-cell crane</td>
<td>Crack in canister</td>
</tr>
<tr>
<td></td>
<td>R10</td>
<td>Canister drop</td>
<td>Crack in canister</td>
</tr>
<tr>
<td></td>
<td>R11</td>
<td>Fire from internal combustion in canister</td>
<td>Not credible; canister in transfer cask</td>
</tr>
<tr>
<td></td>
<td>R12</td>
<td>External fire involving high-level waste for experiments</td>
<td>Same as R11</td>
</tr>
<tr>
<td>Canister</td>
<td>R13</td>
<td>Break in contaminated-waste discharge line during canister decontamination</td>
<td>Loss of radioactive fluid to decontamination cell</td>
</tr>
<tr>
<td></td>
<td>R14</td>
<td>Fire from internal combustion in canister</td>
<td>Contents of one canister burned</td>
</tr>
<tr>
<td>Hoist-cage-loading station</td>
<td>R15</td>
<td>Hoist drop down waste shaft</td>
<td>One canister and facility cask broken</td>
</tr>
<tr>
<td>Underground transfer cell</td>
<td>R16</td>
<td>Canister drop</td>
<td>One canister breaks open</td>
</tr>
<tr>
<td></td>
<td>R17</td>
<td>Fire from internal combustion in canister</td>
<td>Same as R11</td>
</tr>
<tr>
<td></td>
<td>R18</td>
<td>External fire involving high-level waste for experiments</td>
<td>Surface radioactive material vaporizes from one canister</td>
</tr>
<tr>
<td>Disposal room</td>
<td>R19</td>
<td>Canister drop in hard salt</td>
<td>Crack in canister</td>
</tr>
<tr>
<td></td>
<td>R20</td>
<td>Fire in transport vehicle</td>
<td>No serious damage to canister because it is protected by a shielding cask</td>
</tr>
<tr>
<td></td>
<td>R21</td>
<td>Fire from internal combustion in canister</td>
<td>Same as R11</td>
</tr>
</tbody>
</table>
internal combustion would be highly improbable because of the small amount of combustible waste. The lack of air inside the container would not allow sustained combustion, and the waste-acceptance criteria require the containers to be metal or otherwise combustion-resistant boxes. Scenarios involving sources of radioactivity other than waste in containers (e.g., the failure of tanks in the liquid-radioactive-waste system) were also investigated but were found not to be significant.

In general, accidents that could occur during the retrieval of waste from the WIPP are expected to be no more severe than those that could occur during emplacement, since waste will be retrieved by a reversal of the emplacement process. Contact-handled TRU-waste containers will be removed one at a time so that each container can be inspected. If a container is found to be breached or externally contaminated, it will be overpacked (i.e., placed into a new container) at the retrieval site (Section 8.10). Similarly, the remotely handled TRU waste will be retrieved by removing the buried canisters one at a time; if a canister is externally contaminated, it will be overpacked. Because of the proposed inspection and overpacking procedures and unit-by-unit retrieval, any accident during retrieval would be limited to a single container. Accidents involving multiple packages could not occur until a batch of containers became available. Accidents involving the transport of retrieved waste away from the WIPP would be similar to transportation accidents during emplacement.

Description of accidents in the CH-waste area

The two most common waste containers in the area where CH TRU waste will be handled will be the DOT-17C drum (55-gallon steel drum) and the DOT-7A plywood box (4 by 4 by 7 feet) with a 3-millimeter-thick fiberglass-reinforced fire-retardant polyester coating.

Because the number of boxes expected at the WIPP at any time is much smaller than the number of drums, the number of accidents involving boxes is expected to be much smaller than the number involving drums. Also, the relative radionuclide abundance per liter is greater for drums. For these reasons, only the accident scenarios involving drums were analyzed.

Listed below are the general assumptions used for analyzing the accident scenarios for the CH-waste area:

1. Surface activity on the waste containers is many orders of magnitude lower than the activity inside. Since the waste containers are breached during the scenarios, the surface contamination is not explicitly included because its contribution is insignificant.

2. Contact-handled TRU waste is expected to have various forms; much of the waste is expected to be metal scrap, rags, sludge, and sludge-concrete mixes. The WIPP waste-acceptance criteria support an assumption that a maximum of 1% of the radioactive waste is less than 10 microns in size and that 25% of the waste is combustible.

3. A decontamination factor of $10^6$ is allowed for the two-stage HEPA filters. This is believed to be a reasonable allowance; it is based on an experimentally determined (ACGIH, 1977) removal efficiency for test particles with diameters larger than 0.3 micron.
Brief descriptions of all the accident scenarios and the resulting damages are in Table 9-48. Four accidents—C7, C10, C13, and C22—were chosen for a detailed calculation of nuclide-by-nuclide release to the environment. These accidents represent the limiting, or worst, accident for their respective categories: surface fire, surface container failure, underground container failure, and underground fire. Table 9-50 lists the activity of each nuclide released in these accidents. Synopses of the four accident scenarios are given in the following paragraphs.

**Accident C7: Surface fire.** The lack of flammable materials in the building makes the following assumption reasonable: if a fire occurs in the surface facility, not more than the contents of one drum will burn and not more than two adjacent drums will pressurize and burst because of the heat. As a plausible way for a fire to start, it is postulated that a small puddle of diesel oil spilled under a pallet of waste drums somehow ignites even though it is very difficult to ignite diesel fuel; although such a fire would be small, the adjacent drums are assumed to fail and spill half their contents. The contents spilled from the adjacent drums do not burn, and only 1% of the spilled material is in powder form.

It takes 1 hour to put out the fire and to repack or cover the exposed waste. Since only 25% of the drum content is combustible and 1% of the activity in the combustible contents is released in respirable form, the burning releases a total of 0.25% of one drum in respirable form. In addition, it is assumed, from the experiments of Mishima and Schwendiman (1970, 1973a, 1973b), that 0.014% of the spilled powdered waste from the adjacent drums is released and respirable per hour; thus a total of 0.0014% of one drum is respirable and released from the material that is not burned. Each of the drums involved is assumed to contain the maximum radioactivity content of 85 curies (Table E-1 in Appendix E). The amounts of the released radionuclides are then reduced by HEPA filtration before they are released to the environment.

**Accident C10: Surface container failure.** An operator error may result in a forklift's hitting a stack of CH-waste drums. It is conservatively assumed that two drums are punctured by the arms of the forklift and that the lid of a third drum is knocked off as it falls from the stack. Operating procedures caution the operator not to back the forks out of the drums, but it is assumed that the drums become disengaged from the forks. Since not all of the waste is expected to fall out of the damaged drums, it is assumed that 25% of the radioactivity content is released from the drum that lost a lid and 10% is released from each punctured drum. Upon impact, 1% of the radioactive material with a particle size of less than 10 microns, which in turn is 1% of the total waste, is dispersed in the room air. It is further assumed that the lid falls off a maximally loaded (85 curies) drum and that the punctured drums contain an average load (3.4 curies each). The total release is thus 6.9 x 10^-8 curie.

**Accident C13: Underground container failure (hoist drop).** The waste-hoist cage is equipped with multiple cables, providing a safety factor that makes its failure a very unlikely event. However, for accident analysis, a hoist-drop accident is postulated. This accident is assumed to occur while the cage is at the top of the shaft. Such a fall would result in an impact velocity...
Table 9-50. Radioactivity in Respirable Material Released to the Environment During Representative Accidents in the Handling Area for CH TRU Waste

<table>
<thead>
<tr>
<th>Nuclide</th>
<th>Radioactivity (Ci) released in accident scenario</th>
<th>C7a</th>
<th>C10b</th>
<th>C13c</th>
<th>C22d</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pu-238</td>
<td></td>
<td>2.6-9e</td>
<td>2.7-11</td>
<td>1.2-9</td>
<td>8.5-9</td>
</tr>
<tr>
<td>Pu-239</td>
<td></td>
<td>2.9-8</td>
<td>3.0-10</td>
<td>1.3-8</td>
<td>9.3-8</td>
</tr>
<tr>
<td>Pu-240</td>
<td></td>
<td>6.9-9</td>
<td>7.1-11</td>
<td>3.1-9</td>
<td>2.2-8</td>
</tr>
<tr>
<td>Pu-241</td>
<td></td>
<td>1.8-7</td>
<td>1.8-9</td>
<td>8.0-8</td>
<td>5.7-7</td>
</tr>
<tr>
<td>Am-241</td>
<td></td>
<td>3.3-10</td>
<td>3.4-12</td>
<td>1.5-10</td>
<td>1.1-9</td>
</tr>
<tr>
<td>Total</td>
<td></td>
<td>2.1-7</td>
<td>2.2-9</td>
<td>9.7-8</td>
<td>6.9-7</td>
</tr>
</tbody>
</table>

aSurface fire.
bContainer failure.
cUnderground container failure.
dUnderground fire.
e2.6-9 = 2.6 x 10^-9.

sufficient to damage the CH-waste containers severely. The calculation assumes
that all the waste in the cage is released, that the fine particulates in it
mix with the air in the bottom of the shaft below the disposal tunnel, and
that the hoist cage and its contents displace some of this air into the
tunnel, where it enters the ventilation system.

The cage is assumed to contain its normal maximum load of two pallets of
drums (48 drums). It is assumed that two of the 48 drums contain the maximum
level of radioactivity (85 curies per drum) and the remaining 46 drums contain
an average level of radioactivity (3.4 curies per drum), for a total activity
of 376 curies. One percent of the radioactive material is in particles less
than 10 microns in diameter.

The hoist will fall down the waste shaft into the 40-foot-deep pit at the
bottom of the shaft (the depth from the bottom of the pit to the tunnel floor).
The six hoist ropes (1-3/8 inches in diameter and 2200 feet long) and four tail
ropes (1-3/4 inches in diameter and 2200 feet long) will fall into the pit
first; they will fill an estimated 20-foot depth of the pit. As the rope coils
are compressed, this distance is expected to decrease to 10 feet; however, no
energy absorption due to the compressing coils is assumed. All the drums are
assumed to rupture.

Any disturbance of the air in the pit can be ignored until the drums rupture. Because the flat bottom of the hoist takes up only half the area of the
shaft, the air beneath the hoist is not compressed as the hoist enters the pit, but there is some turbulent mixing. Air equal in volume to the hoist and waste
is displaced from the pit. Assuming all the drums rupture and all the waste in
them is released, the turbulence is assumed to cause a uniform distribution of
respirable particles within the remaining 30 feet of the pit. Assuming 1% of
the total radioactivity content is respirable and assuming a remaining pit
volume of 8500 cubic feet, the concentration of respirable radioactive matter
in the air of the pit is found to be 1.36 x 10^4 picocuries per cubic centimeter.
The total respirable radioactivity displaced by the hoist cage into the ventilation air in the drift is 0.193 curie.

Of the total activity released to the drift in fine particles, 50% is depleted (Davies, 1966) within the mine by particle deposition, with a resultant release to the environment after filtration of 0.097 microcurie. This depletion factor reflects the fact that all particles larger than 7 microns will settle out in the drift and in the ventilation ducts. Resuspension is not considered because the ventilation-air velocity in the drift is only about 1.5 feet per second and the pit is a dead air space.

Accident C22: Underground fire. Vehicles used in the underground disposal area are diesel powered and contain sufficient fuel for one shift of operation (about 60 gallons). Because of the high flash point of diesel fuel, the probability of causing a fire with such a vehicle is quite low; such fires, however, have occurred in the past, and a fire is considered credible for this analysis. Even though CH waste is received in metal drums and steel-overpacked boxes, only a small portion of the waste is combustible, and there is a small probability that the two types of waste packages could be involved in a fire. Since the drums contain a higher total amount of radioactivity than the boxes, they are used in the calculation of the amount of radioactivity released in this accident. The following assumptions are made:

1. The combustible material is 60 gallons of diesel fuel contained in the full tank of a diesel-powered vehicle operating in the vicinity of a stored array of CH-waste drums.

2. After an accident or a collision causes the fuel tank to rupture, the diesel oil spills out and pools around the base of the drums.

3. The diesel oil ignites from a spark or other ignition source.

4. The heat of the diesel fire then causes the ignition of the waste in the drums. For consistency with the WIPP waste-acceptance criteria, 25% of the waste is assumed to be combustible. The waste is assumed to burn for about 13 hours (without any fire suppression), on the basis of tests with fuel of similar composition (Lawrence Livermore Laboratory, 1978). It is assumed that 100% of the combustible material (25% of the waste) is consumed in the fire.

5. Five percent of the burned waste is given off as particulates (Stearn, 1968), with 20% of the particulates being smaller than 8 microns in diameter (DOE, 1978).

6. Calculations made by the method described by Davies (1966) indicate that 50% of the particulates will be depleted from the release by fallout in the drifts and will not reach the environment.

Assuming in addition that all of the combustible contents of 90 drums are consumed in the postulated fire (87 drums containing the average amount of radioactivity and 3 drums containing the maximum activity) and that the decontamination factor for the HEPA filters is 10^6, it is calculated that the total radioactivity released to the environment would be 6.9 x 10^-7 curie.
Description of accidents in the RH-waste area

Operations in the RH-waste area will handle RH TRU waste and high-level waste for experiments. The physical and radiochemical properties of these waste packages are described in Appendix E.

The analysis of accidents in handling RH waste makes six assumptions:

1. Before a canister enters the hot cell, no damage serious enough to release radioactivity can occur to the canister because it is overpacked with a Type B shipping cask.

2. Remotely handled TRU waste is transferred from the waste shaft to an appropriate disposal area by a diesel-powered RH-waste transporter. The waste is contained in a steel canister, and the canister is transported inside a shielded cask. The disposal operation consists of emplacing a canister of waste horizontally into a sleeved hole and then plugging the sleeve with a shielded plug. One canister is handled at a time, and after emplacement, its contents are isolated from all credible accidents. Before emplacement, the canister is inside the facility cask; the combination of this cask and the steel canister prevents the waste from becoming involved in any credible fire during a handling accident. Therefore, a fire involving RH waste would not result in a release of radioactivity to the environment or an exposure of workers.

3. There are no combustible materials in the experimental waste, and therefore no fire associated with an experimental-waste-handling accident will result in a release of radioactivity.

4. A decontamination factor of \(10^6\) is allowed for the two-stage HEPA filters.

These factors and assumptions are used to make conservative, yet realistic, judgments regarding possible accidents.

From the list in Table 9-49, the two scenarios resulting in the greatest release of radioactivity were chosen for detailed nuclide-by-nuclide calculations: the dropping of a canister of RH TRU waste in the transfer cell (R16) and a hoist drop (R15); the latter accident was analyzed for both RH TRU and experimental wastes. Table 9-51 lists the nuclides released in these accidents. The accidents are described below.

**Accident R16: RH canister drop in transfer cell.** A canister containing RH waste could be dropped into the transfer cell from the hot cell (a distance of about 36 feet) in the event that a grapple fails. Even with a drop over this distance, it is unlikely that a canister would be damaged enough to result in any release of radioactivity. For analysis, however, it is assumed that the canister does break and releases 1% of its total radioactive contents. Of the radioactivity released, 1% is less than 10 microns in diameter, and 10% of this fraction is assumed to become airborne in the air of the transfer cell. Depletion of material out of the air and resuspension back into the air are assumed to have equal, canceling effects. The total amount of radioactivity

9-103
Table 9-51. Radioactivity in Respirable Material Released to the Environment During Representative Accidents in the RH-Waste Area

<table>
<thead>
<tr>
<th>Nuclide</th>
<th>Accident R16&lt;sup&gt;b&lt;/sup&gt;</th>
<th>RH TRU waste</th>
<th>Experimental waste&lt;sup&gt;c&lt;/sup&gt;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Co-60</td>
<td>1.0-9&lt;sup&gt;d&lt;/sup&gt;</td>
<td>1.1-8</td>
<td>2.3-9</td>
</tr>
<tr>
<td>Sr-90</td>
<td>8.2-8</td>
<td>8.8-7</td>
<td>4.1-7</td>
</tr>
<tr>
<td>Y-90</td>
<td>8.2-8</td>
<td>8.8-7</td>
<td>4.1-7</td>
</tr>
<tr>
<td>Rh-106</td>
<td>6.9-10</td>
<td>7.3-9</td>
<td>2.4-8</td>
</tr>
<tr>
<td>Ru-106</td>
<td>6.9-10</td>
<td>7.3-9</td>
<td>2.4-8</td>
</tr>
<tr>
<td>Cs-137</td>
<td>4.1-10</td>
<td>4.3-9</td>
<td>8.7-6</td>
</tr>
<tr>
<td>Ba-137m</td>
<td>3.9-10</td>
<td>4.1-9</td>
<td>8.2-6</td>
</tr>
<tr>
<td>Eu-152</td>
<td>2.0-10</td>
<td>2.2-9</td>
<td>3.4-11</td>
</tr>
<tr>
<td>Eu-154</td>
<td>8.2-11</td>
<td>8.8-10</td>
<td>1.2-8</td>
</tr>
<tr>
<td>Pu-238</td>
<td>6.9-12</td>
<td>7.3-11</td>
<td>1.7-8</td>
</tr>
<tr>
<td>Pu-239</td>
<td>6.9-11</td>
<td>7.3-10</td>
<td>5.9-10</td>
</tr>
<tr>
<td>Pu-240</td>
<td>1.8-11</td>
<td>1.9-10</td>
<td>3.5-10</td>
</tr>
<tr>
<td>Pu-241</td>
<td>4.4-10</td>
<td>4.7-9</td>
<td>7.7-8</td>
</tr>
<tr>
<td>Am-241</td>
<td>8.2-13</td>
<td>8.8-12</td>
<td>7.3-10</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>1.7-7</strong></td>
<td><strong>1.8-6</strong></td>
<td><strong>2.0-5</strong></td>
</tr>
</tbody>
</table>

<sup>a</sup>Canister drop in transfer cell.
<sup>b</sup>Hoist drop.
<sup>c</sup>Only significant nuclides are listed.
<sup>d</sup>1.0-9 = 1.0 x 10^-9.

that becomes airborne is assumed to be reduced by a factor of 10^6 by the HEPA filters. The canister is assumed to contain the maximum amount of radioactivity (1.7 x 10^4 curies). Under these assumptions, 1.7 x 10^-7 curie of radioactivity would be released to the environment.

**Accident R15:** Underground container failure (hoist drop), RH TRU waste. The canister of RH waste is protected by the facility cask when being hoisted. Because of the design of the cask and the hoist and the capability of the cable under the hoist cage for absorbing energy, the postulated hoist-drop accident is not likely to breach the transfer cask and the canister simultaneously. Furthermore, the design safety factor of the waste-hoist cables makes this event very unlikely. However, such an accident is postulated, and both the cask and the canister are assumed to be severely damaged. The hoist-drop conditions are the same as those for CH waste. Furthermore, it is assumed that all of the waste is released from the canister, with 1% of the waste released assumed to be less than 10 microns in diameter and suspended in the pit air. As for the CH-waste hoist-drop accident, it is assumed that a volume of air equal to the volume of the cask, the transporter, and the waste cage is displaced from the pit into the disposal tunnel, where it enters the ventilation system. Half the radioactive material discharged to the tunnel is depleted before being discharged from the stack. The total radioactivity released to the environment as a result of this accident is 1.8 x 10^-6 curie.
 Accident R15: Underground container failure (hoist drop), experimental waste. Since the experimental waste is not handled in the same way as CH or other RH wastes, it is not subject to accidents that would result in releases of radioactivity in the work area. The experimental waste is, however, transported to the experimental area by the waste hoist and is therefore subject to the hoist-drop accident postulated as a limiting event.

The assumptions used in the analysis are listed below.

1. The hoist is assumed to fall from the top of the waste shaft 2200 feet into the 40-foot-deep pit at the bottom of the shaft.

2. The rope that collects at the bottom of the pit is compressed to 10 feet on hoist impact, reducing the effective depth of the pit to 30 feet.

3. On impact, 1% of the waste is assumed to break into particles less than 10 microns in diameter. This assumption is based on drop tests of similar waste in canisters not enclosed in a shielded cask (Smith and Ross, 1975). All of these particles are assumed to be suspended in the air of the upper 30 feet of the pit.

4. The total radioactivity content of the waste is $4.3 \times 10^5$ curies (Table E-4 in Appendix E).

5. Because of the size and the weight of the cask and the transporter, only one canister can be hoisted at a time.

6. Fifty percent of the material released as a result of the accident is depleted within the mine because of the low air-flow velocity and the long distance to the release point.

7. The actual release mechanisms are as described for RH waste.

As a result of the hoist-drop accident with one canister of experimental waste, $2.0 \times 10^{-5}$ curie is released to the environment from the disposal-exhaust shaft.

Methods for computing concentrations of released radionuclides

Off-site doses from the accidental release of radioactivity can be received through the inhalation of contaminated air and external exposure from immersion in contaminated air and exposure to contaminated ground surfaces. Lesser pathways for the isotopes under consideration are the ingestion of contaminated food and water and immersion in contaminated water. Because the maximum individual dose will be delivered to a hypothetical person at the site boundary, there will be no exposure from immersion in water or from ingestion. The AIRDOS II computer code was used to calculate these maximum doses (Moore, 1977).

AIRDOS II uses the modified Pasquill equation (Gifford, 1961) to determine the downwind concentrations of radioactive material in the air. The meteorological conditions used in the calculation are the "worst-case" conditions for off-site doses described by the Texas Air Control Board (1977); these are Pasquill class F (stable) conditions and a wind speed of 2 meters per second.
An effective stack height was calculated for the waste-handling building and the disposal-exhaust shaft by using Rupp's equation for momentum-dominated plumes (Clinton Laboratories, 1948). The vertical mixing depth in the atmosphere was limited by using the worst-case winter-morning lid height of 300 meters (Holzworth, 1972).* Parametric calculations were done to verify that these conditions would result in the highest dose at the site boundary. An appropriate rainfall scavenging coefficient and dry-deposition velocity were used to calculate the quantity of radioactivity that is depleted from the cloud by rainfall and the settling of particles on the ground during the time it takes the plume to travel from the point of release to the site boundary. No credit was taken for any radioactive decay in the cloud, because of the long half-lives of the nuclides released, or for gravitational settling. These data were used to calculate the worst-case concentrations of radioactivity that would occur at the site boundary, both in the air at ground level and on the ground.

Calculation of doses received by people

From the calculated concentrations in the air at ground level and on the ground, 50-year dose commitments were calculated for the whole body, the lung, and the bone (the organs receiving the highest doses). These doses were determined by using 1- and 50-year inhalation-dose conversion factors calculated with the INREM computer code (Killough et al., 1975). When the internal dose is reported as an annual dose, it should be understood that the dose is received in a 1-year period immediately after the accident and that this dose is the highest annual dose that will be received during the exposure period. Parametric studies using annual integration periods from 1 to 10 years after inhalation were done to confirm the results.

Results

The dose commitments resulting from the accident scenarios for CH TRU waste are presented in Table 9-52 for a person living on the James Ranch at the boundary of the WIPP site. Since most of the exposure due to the CH TRU waste results from the direct inhalation of radionuclides, the values in the table are dose commitments. Most of the dose commitments result from plutonium.

The CH-waste scenario involving an underground fire (C22) would have the greatest impact; nevertheless, the impact on the general public would be negligible. Consider the bone-dose commitment for a person living at the James Ranch. Should an accident like C22 occur, this person would receive a 50-year dose commitment to the bone of $4.4 \times 10^{-6}$ rem. During 50 years, however, natural background radiation will contribute a dose of 5 rem to the bone. The dose from the accident would therefore be a small fraction of the naturally occurring background exposure. None of the postulated scenarios for

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*The dispersion coefficient $X/Q$ calculated for these conditions at the site boundary is approximately equal to the 5% (conservative) $X/Q$ values determined from site-specific meteorological data for a ground-level release (Appendix H, Annex 1, Table 33).
CH TRU waste could deliver significant doses to the public. The potential human health effects of the doses are discussed in Appendix 0.

The results of accidents involving RH TRU waste and experimental high-level waste are also presented in Table 9-52. Since the important pathways include both internal and external exposures, Table 9-52 reports values for both doses and dose commitments. Judged by comparison with doses received from natural background radiation, the doses delivered to the general public in any of these accident scenarios are also very small. The potential health effects are discussed in Appendix 0.

Table 9-52. Doses and Dose Commitments Received by a Person Living at the Site Boundary

<table>
<thead>
<tr>
<th>Accident scenario</th>
<th>Dose or dose commitment (rem)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Bone</td>
</tr>
<tr>
<td>CH-WASTE AREA</td>
<td></td>
</tr>
<tr>
<td>Surface fire (C7)</td>
<td>1.4-7(^a)</td>
</tr>
<tr>
<td>Surface container failure (C10)</td>
<td>7.7-9</td>
</tr>
<tr>
<td>Hoist drop (C13)</td>
<td>6.0-7</td>
</tr>
<tr>
<td>Underground fire (C22)</td>
<td>4.4-6</td>
</tr>
<tr>
<td>RH-WASTE AREA</td>
<td></td>
</tr>
<tr>
<td>Canister drop in transfer cell (R16)</td>
<td>1.2-8</td>
</tr>
<tr>
<td>Hoist drop (R15)</td>
<td>2.1-7</td>
</tr>
<tr>
<td>RH TRU waste</td>
<td></td>
</tr>
<tr>
<td>High-level waste for experiments</td>
<td>1.6-6</td>
</tr>
<tr>
<td>Natural background(^b)</td>
<td>5.0</td>
</tr>
<tr>
<td>5-hour jet flight(^c)</td>
<td></td>
</tr>
</tbody>
</table>

\(^a\)1.4-7 = 1.4 \times 10^{-7}.

\(^b\)Data from the National Council on Radiation Protection and Measurements (NCRP, 1975).

\(^c\)Mid-latitudes at 38,000 feet.

The impacts discussed above assume that the HEPA filters function properly. If for some unforeseen reason, however, the HEPA filters were not to work, most of the impacts would be increased because the filters would no longer provide the \(10^6\) decontamination factor. Without the HEPA filters, the CH-waste underground-fire scenario would still provide the greatest impact. The dose commitment to the maximally exposed person living at the site boundary would be 4.4 rem to the bone. This value is 88% of the 50-year dose from natural background radiation.
Doses received by repository workers

The WIPP Safety Analysis Report (DOE, 1980, Section 7.3) addresses in detail the radiation exposures received by repository workers in operational accidents. Table 9-53 summarizes the dose commitments from these accidents.

### Table 9-53. 50-Year Dose Commitments Received by the Maximally Exposed Worker at the Scene of the Accident

<table>
<thead>
<tr>
<th>Accident scenario</th>
<th>Maximum individual 50-year dose commitment (rem)</th>
<th>Bone</th>
<th>Lung</th>
<th>Whole body</th>
</tr>
</thead>
<tbody>
<tr>
<td>Surface fire (C7)</td>
<td>(a)</td>
<td>(a)</td>
<td>(a)</td>
<td>(a)</td>
</tr>
<tr>
<td>Surface container failure (C10)</td>
<td>83.2</td>
<td>2.1</td>
<td>2.0</td>
<td></td>
</tr>
<tr>
<td>Underground fire (C22)</td>
<td>138.7</td>
<td>3.5</td>
<td>3.4</td>
<td></td>
</tr>
</tbody>
</table>

*aDoses not calculated.

The potential health effects of such radiation-dose commitments are discussed in Appendix 0. No worker exposure would result from the hoist-drop accident (C13) in the CH-waste area or the hoist-drop accident (R15) involving TRU or experimental high-level waste in the RH-waste area, because the underground workers are required to wait outside the ventilation tunnel until the waste hoist stops at the mine level. Similarly, no worker exposure would result from the canister-drop accident in the transfer cell (R16) in the RH-waste area, because the transfer cell and the hot cell are not occupied during canister-transfer operations.

### 9.5.2 Nonradiological Accidents Affecting the Environment

Accidents that may affect the environment without dispersing radionuclides are releases of chemicals, fuels, or other toxic materials as a result of chemical explosions, fire, or structural damage. This section discusses accidents that might occur during the handling of materials at the WIPP. The next section discusses accidents caused by natural events. The potential for these accidents will be reduced by the repository design, because surface structures designed to prevent the release of radioactive material will also resist the release of other hazardous material. Other safety features in the design are fire-protection systems, the isolation of hazardous materials, and protective dikes and berms. Contingency plans and cleanup procedures will be prepared to reduce the effects of accidents on the environment.

Explosive, flammable, or toxic materials that may be released as a result of an accident include sodium hypochlorite, used in wastewater and potable-water treatment; hydrogen gas, hydrogen chloride, and chemicals used in on-site experiments; and diesel fuel for emergency-power generators and waste transporters. It is not known at present how much of these materials will be stored.
at the site. Since only a health-physics laboratory will be located at the site, the quantity of laboratory chemical supplies kept at the site will not be large enough to pose a hazard. Furthermore, all potentially hazardous materials to be kept at the site will be stored in such a way as to minimize environmental hazards, as shown by the following examples:

1. Sodium hypochlorite will be stored in an open area in reinforced containers. State fire and safety codes for the use of this chemical in water treatment will be followed. The rupture of a container will not itself result in an environmental effect. However, on exposure to heat (e.g., sunlight), the sodium hypochlorite will release chlorine gas. Since the storage area will be open, any chlorine gas released will be diluted and dispersed.

2. Hydrogen gas and other explosive or combustible laboratory materials will be stored in clearly marked modular containers in a well-ventilated area to prevent buildup to explosive concentrations.

3. Diesel fuel will be stored in a tank surrounded by a dike that will contain any leakage from the tank.

4. Corrosive chemicals like hydrochloric acid will be stored in clearly labeled corrosion-resistant containers.

These precautions will preclude hydrogen-gas explosions and prevent the spread of flammable or toxic material in quantities or concentrations sufficient to endanger the health and safety of the public.

9.5.3 Effects of Natural Forces

9.5.3.1 Earthquakes

All surface buildings and systems that are essential for the safe handling of radioactive waste are designed to withstand the earthquake-induced ground movement that may be expected to occur at the site during the operational life of the repository. Accordingly, earthquake-induced releases of radioactivity to the environment are not likely. (The effects of other accidental releases of radioactivity are discussed in Section 9.5.1.)

Strong earthquakes may damage other surface structures (the evaporation pond and sewage-treatment plant, the mined-material-disposal systems, the administration building, and other support structures) that are not essential for the safe handling of radioactive waste. The failure of these structures and systems might result in the release of sewage, fuels, or chemicals, but this would not cause an off-site effect since the soil would absorb any spillage. There is a possibility of fire in such an event, but firefighting equipment and procedures would be available to control any fires quickly.

Available data on the effects of earthquakes in underground mines and tunnels indicate that they are significantly less susceptible to damage from earthquakes than are surface structures. Studies conducted by Dowding and Rozan (1978) indicate that tunnels have experienced no damage up to peak surface accelerations of 0.19g, few cases of damage between accelerations of 0.19g
and 0.25g, and only minor damage to tunnels up through accelerations of 0.5g at
the surface.

Reports on earthquake damage to underground mines have generally been qual-
itative. Quantitative data are rare and come from only a few sources. The in-
formation summarized below has been compiled by Pratt et al. (1979).

Several Japanese investigators measured earthquake acceleration simultane-
ously at the depth and surface. The results of these investigations indicated
that underground motion was four to six times less than that at the surface.

A study by the U.S. Geological Survey of the Alaskan earthquake of 1964
reported no significant damage to underground facilities like mines and tun-
nels, although some rocks were shaken loose in places. Included in this anal-
ysis were reports of no damage in the coal mines of the Matanuska Valley, the
railroad tunnels near Whittier, the tunnel and penstocks at the Eklutna hydro-
electric project, and the Chugach Electric Association tunnel between Cooper
Lake and Kenai Lake.

During the 1960 Chilean earthquake, one of the strongest on record, miners
in coal mines heard strange noises, but felt no effects of the quake. Similar
results were reported for the Peru earthquake of May 31, 1970. The earthquake,
of Richter magnitude 7.7, did no damage to 16 railroad tunnels totaling 5710
feet under little cover in zones where the modified Mercalli (MM) intensity
reached VII. Moreover, no damage was reported to the underground works of a
hydroelectric plant, three coal mines, and two lead-zinc mines in the MM VII
intensity zone.

Severe underground damage has occurred only in facilities that were actu-
ally crossed by a fault along which movement occurred.

It is therefore expected that for the peak surface accelerations predicted
for the WIPP site (0.1g to 0.2g), little or no damage to underground facili-
ties will occur.

9.5.3.2 Thunderstorms

Thunderstorms, with their high winds, heavy precipitation, hail, and light-
ning, can cause destruction; the damage, however, is usually less than that
caused by tornadoes.

High winds and their possible effects are discussed in Section 9.5.3.3. All
structures essential to the safe operation of the WIPP are designed to
withstand winds with speeds of up to 183 mph. However, high winds may dis-
persse mined material over a larger area than normal.

Hail is not a significant environmental problem. All structures necessary
for radiologically safe operation are designed to withstand the impact of a
tornado-driven missile, and the impact of a hailstorm would be trivial in
comparison.

Large amounts of precipitation within a short period of time may be of con-
cern. Although the average annual rainfall for southeastern New Mexico is only
13 inches, a 24-hour rainfall of 5 to 6 inches can be expected about once in 100 years. At the site, rainfall soaks into the sandy ground very quickly, and only occasionally does a severe storm produce enough rain to cause water to flow over the ground surface. Because the nearest perennial stream, the Pecos River, is 14 miles from the site, floods caused by heavy precipitation will not occur. A minor concern is the washoff and wind dispersion of the mined material on the conveyor. The mined-rock pile will be protected from runoff by a ditch.

9.5.3.3 Tornadoes

All surface buildings and systems essential for the safe handling of radioactive waste are designed to withstand tornado-force winds, tornado-driven missiles, and sudden pressure changes. A tornado would damage other buildings and scatter some of their contents; it would also scatter material in the open, such as salt from the mined-rock pile and liquids from the sewage pond, but this damage would not affect the tornado-resistant buildings.

Access to the underground disposal areas can be gained through the four shafts that link these areas to the surface and therefore to surface events like tornadoes. A tornado produces a sudden drop of surface atmospheric pressure, which might disrupt the ventilation system and cause some damage to ventilation equipment. The exhaust fans will not be affected by a tornado because they are in tornado-resistant structures. Since all air leaving the underground disposal areas will continue to be filtered, no radioactive materials will enter the atmosphere.

9.5.3.4 Range Fires

Because of the arid climate and desert vegetation in the region, there is a potential for range fires at the site. During operations, such a range fire would not be expected to cause extensive damage to the WIPP structures because of the buffer afforded by clearing vegetation from control zone I and the fire-protection systems employed at the site.

A range fire near the site, however, could release radionuclides accumulated biologically in vegetation from previous routine releases of radioactivity. Accordingly, the radiation-dose consequences of such a fire were analyzed.

In this analysis, it was assumed that the range fire occurs after 25 years of operation. The computer code AIRDOS-II and long-term average atmospheric dispersion coefficients (X/Q factors) from Table H-49 in Appendix H were used to calculate the highest ground-level concentrations of nuclides accumulated from routine releases. The area of greatest deposition was found to be an area about 1000 meters northwest of the center of the site. The 25-year accumulated ground-surface concentrations are shown in Table 9-54. To account for the worst possible fire, it was assumed that all of this radioactive material would be present in flammable form, either in vegetation or in detritus.

The amount of radioactivity that could be released in a range fire has been studied by Mishima (1973). That study, which was based on burning experiments
Table 9-54. Accumulation of Surface Contamination Near the WIPP Site

<table>
<thead>
<tr>
<th>Nuclide</th>
<th>Surface contamination a (pCi/cm²)</th>
<th>Nuclide</th>
<th>Surface contamination a (pCi/cm²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Co-60</td>
<td>6.2-8 b</td>
<td>Eu-154</td>
<td>1.4-7</td>
</tr>
<tr>
<td>Sr-90</td>
<td>3.9-5</td>
<td>Pu-238</td>
<td>5.6-5</td>
</tr>
<tr>
<td>Y-90</td>
<td>3.9-5</td>
<td>Pu-239</td>
<td>7.3-4</td>
</tr>
<tr>
<td>Ru-106</td>
<td>1.7-8</td>
<td>Pu-240</td>
<td>1.8-4</td>
</tr>
<tr>
<td>Rh-106</td>
<td>1.7-8</td>
<td>Pu-241</td>
<td>3.1-3</td>
</tr>
<tr>
<td>Cs-137</td>
<td>2.2-7</td>
<td>Pu-242</td>
<td>1.5-8</td>
</tr>
<tr>
<td>Ba-137m</td>
<td>2.2-7</td>
<td>Am-241</td>
<td>8.1-6</td>
</tr>
<tr>
<td>Eu-152</td>
<td>2.9-8</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

aAccumulation after 25 years in the area of greatest concentration.

b6.2-8 = 6.2 x 10^-8.

In a wind tunnel, indicated that little radioactivity would be released from a range fire of this type. In these experiments, as much as 4% of the total radioactivity became airborne immediately, with an additional 10% redistributed downwind later. (These tests were done with a wind of 20 mph. The median diameter of the material was 2 microns, with 85% of the particles smaller than 10 microns.) It should be noted that, even though 10% of the material was redistributed later, not all of the material would reach a person at some distance downwind. For the purposes of this analysis, however, it is assumed that the whole 14% is released instantaneously.

In calculating maximum individual doses, the spread of radioactivity downwind was calculated by assuming release from a 10-meter-high source rather than from the more exact plume rising from a broad area. The worst possible meteorological conditions (stable atmospheric conditions (Pasquill category F) and a wind speed of 2 meters per second) were used in the subsequent analysis, and the area of the source was taken to be 10 acres.

These data were used in calculating the maximum individual dose with the AIRDOS II computer code. The release rates are given in Table 9-55.

Using the release rates in Table 9-55 and the usual dose-conversion factors, it was calculated that the maximum radiation doses received by a person 1000 meters downwind of the fire in one day of inhalation would be as shown in Table 9-56.

The calculations in Table 9-56 show that the maximum individual radiation doses as a result of a range fire would be small fractions of the doses delivered by natural background radiation. The potential health effects of such radiation doses are discussed in Appendix 0.
Table 9-55. Radioactivity Releases from the Postulated Range Fire

<table>
<thead>
<tr>
<th>Nuclide</th>
<th>Rate of radioactivity release (pCi/sec)</th>
<th>Nuclide</th>
<th>Rate of radioactivity release (pCi/sec)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Co-60</td>
<td>1.1-7(^a)</td>
<td>Eu-154</td>
<td>2.5-7</td>
</tr>
<tr>
<td>Si-90</td>
<td>7.0-5</td>
<td>Pu-238</td>
<td>1.0-4</td>
</tr>
<tr>
<td>Y-90</td>
<td>7.0-5</td>
<td>Pu-239</td>
<td>1.3-3</td>
</tr>
<tr>
<td>Ru-106</td>
<td>3.1-8</td>
<td>Pu-240</td>
<td>3.2-4</td>
</tr>
<tr>
<td>Rh-106</td>
<td>3.1-8</td>
<td>Pu-241</td>
<td>5.6-3</td>
</tr>
<tr>
<td>Cs-137</td>
<td>4.0-7</td>
<td>Pu-242</td>
<td>2.7-8</td>
</tr>
<tr>
<td>Ba-137m</td>
<td>4.0-7</td>
<td>Am-241</td>
<td>1.5-4</td>
</tr>
<tr>
<td>Eu-152</td>
<td>5.2-8</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

\(^a\)1.1-7 = 1.1 \times 10^{-7}.

Table 9-56. Radiation Doses Received from the Postulated Range Fire

<table>
<thead>
<tr>
<th>Organ</th>
<th>Dose (rem)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Whole body</td>
<td>5.8 \times 10^{-7}</td>
</tr>
<tr>
<td>Bone</td>
<td>2.3 \times 10^{-5}</td>
</tr>
<tr>
<td>Lung</td>
<td>5.9 \times 10^{-6}</td>
</tr>
</tbody>
</table>
9.6 MITIGATION OF IMPACTS

Various design features and construction practices could decrease the potential adverse environmental impacts of the WIPP. These practices were evaluated during the planning for the project. As discussed in Chapter 14, the DOE will obtain all applicable Federal and State permits and approvals; many potential adverse consequences of the project will be avoided by complying with these regulations and statutes. In addition, the facility will be designed and operated to comply with the applicable regulations of the Occupational Safety and Health Administration (OSHA) and the Mining Safety and Health Administration (MSHA) to protect the plant workers. Part of the design of the WIPP includes plans for preoperational, operational, and postoperational environmental monitoring (Appendix J). This monitoring will allow the DOE and its contractors to be continuously aware of environmental conditions in the site area and will alert them to any unexpected impacts. If such unexpected consequences are detected, appropriate action can be taken at that time to reduce the severity of any adverse impact.

This section summarizes the specific mitigating measures that the DOE or its contractors will employ as an integral part of WIPP construction and operation. It summarizes the measures that may be used if needed and the measures that were considered but not included in the design because their benefits do not justify their cost.

9.6.1 Protection and Restoration of Disturbed Areas

The mitigation of impacts on disturbed areas (Sections 9.2.1 and 9.3.1) consists of two basic parts: (1) minimizing the affected area and the associated impacts during construction and (2) restoring disturbed areas after completing the construction of the project. During construction, impacts on the terrain and soils will be reduced by the control of wind and water erosion. The watering of all disturbed areas as needed will reduce the amount of soil lost by wind. The construction of perimeter ditches early in the construction of the complete repository will greatly reduce soil erosion by water by intercepting runoff from rainfall. These interceptor ditches will be designed as "stable," or "noneroding," channels in accordance with accepted design practice for low-frequency, high-intensity storms. In other words, these ditches will be so designed and constructed that the water they carry, even the water resulting from an intense rainfall, will not cause excessive erosion in the channels.

Site traffic will be limited to designated roads and to specific parking areas as much as practicable. Construction materials will be confined to specified laydown areas. Only the areas in which facilities are to be constructed and the required material-laydown areas will be cleared of vegetation and graded; no additional clearing or grading will be performed. These measures will prevent indiscriminate disruption of the desert habitat. The wastes produced during construction will be buried in on-site disposal areas or hauled away for disposal in the Carlsbad or Hobbs sanitary landfill in accordance with local regulations. After construction, all temporary buildings will be removed.
The plant site, the mined-rock pile, the evaporation pond, and the sewage-treatment plant will be enclosed by fences to restrict access to ponded water by wildlife.

An alternative construction measure considered for the SPDV shafts is conventional shaft sinking, rather than blind boring. The DOE prefers blind boring because of cost and schedule advantages. Conventionally sinking the SPDV shafts would reduce the amount of disturbed area by eliminating the need for a 6-acre spoils-disposal area for wasted brine drilling fluid. A smaller disposal area would be needed for the rock removed from the shafts area. There is not a significant difference in impacts between blind-bored and conventionally sunk SPDV shafts because site restoration would reduce the long-term effects in either case and lead to eventual revegetation of disturbed areas.

The sandy Kermit-Berino soil that is present at the WIPP site does not have a well-differentiated topsoil, although the upper few inches are richer in nutrients than is the remainder. The removal of soil during construction may leave only shallow soil over the caliche. Such a condition would lead to increased runoff and subsequent erosion on the downgrade edge of the cleared area. Appropriate grading will mitigate this effect during the operational period. During site restoration, the soil will be replaced to its original depth. In the absence of steep grades, rapid invasion and stabilization of the bare soil by herbaceous annuals is expected. Natural plant succession and gradual return to preconstruction conditions will continue for several decades. What sort of vegetation program would help the site to return more quickly to natural conditions is not clear. Any planting should be with species indigenous to the area, but the most important feature in such a program is the creation of favorable soil conditions. The current DOE plan is to emphasize soil conditions and minimize actual planting.

9.6.2 Reduction of Pollution

Water pollution

During site preparation and the early phases of construction, chemical toilets will be provided for sanitary waste (Sections 9.2.1 and 9.3.1); these will be collected regularly and removed from the site for proper treatment and disposal. Once the sewage-treatment plant is completed, trailers with restrooms and day tanks for storage will be used until the rest of the system is completed. The day tanks will be emptied at the sewage-treatment plant. After this time and during operations, sanitary-waste effluents will undergo secondary treatment to meet State of New Mexico standards. Where recycling is economically feasible, wastewater will be recycled to reduce consumption; for example, treated sanitary effluents will be used for landscape irrigation and dust control at the site.

The DOE has considered the use of impermeable liners beneath the salt pile and the spoils-disposal area used in the SPDV program to minimize the potential for contaminating groundwater with salt. However, the lack of shallow groundwater at the site indicates that such liners are not needed.
Air pollution.

Construction-related air pollution (Sections 9.2.1 and 9.3.1) will generally be limited to the immediate area of the site. The largest source of airborne pollutants will be the handling and transfer of soil, producing fugitive dust. To reduce this dust, permanent roadways will be paved and maintained, and disturbed areas, including any dirt roads, will be sprayed with water as needed. Other frequently traveled areas will be overlaid with gravel or caliche and watered as needed during working hours.

Conventional sinking of the SPDV shafts would probably increase dust levels as a result of blasting and rock removal. Blind boring using drilling fluid does not produce appreciable dust, but does result in the emission of combustion products from drilling equipment.

If a concrete batch plant is needed at the site during construction, the dust from its operation will be controlled by using the best engineering practices. Combustion emissions from construction equipment will be controlled by the use of all applicable EPA emission controls. If the burning of waste materials at the site is necessary, it will be carried out in compliance with applicable State open-burning regulations.

While the mined-rock-storage area is being prepared, water will be sprayed on disturbed surfaces to control dust. Covered conveyors will move the mined rock from the mine-shaft headframe to a stacker conveyor, on which the mined rock will be sprayed lightly with water during its trip to the storage pile. Ditches will channel natural drainage water around the pile and retain runoff.

Solid and chemical wastes

During construction, litter will be controlled by the use of trash and scrap containers located throughout the site. The trash and scrap will be removed to an approved disposal area or to an approved sanitary landfill. Standard procedures for the on-site landfill consist of excavation, disposal, and backfilling over the waste. The solid waste will be layered with fill dirt to control insect vectors and sprinkled with water to reduce dust. Low-lying areas will be selected to make the landfill unobtrusive, and natural drainage will be diverted around the site. Natural revegetation of the filled areas will be encouraged, and the site will eventually be suitable again for local wildlife.

All lubricants and other chemicals used during construction will be stored in approved standard containers with precautions against accidental spills or leakage. All fuels will be stored in conformance with applicable National Fire Protection Association and local codes. Waste chemicals and oil will be collected in approved and clearly marked standard containers. The containers will be stored separately from other waste and removed from the site for reprocessing or disposal in an acceptable manner.

Noise

The highest construction noise levels (Sections 9.2.1 and 9.3.1) will occur in the daytime during site preparation and excavation. The impacts of noise will be reduced by using equipment that meets the EPA noise-emission
guidelines and by maintaining and servicing equipment to insure that excessive noise is minimized. Conventional sinking of the SPDV shafts would cause higher noise levels when blasting and drilling is done near the surface. After about 50 to 90 feet of penetration, however, the noise levels generated by conventional sinking would be much lower than those produced in blind boring.

By giving due consideration to noise-control engineering during the design phase, it will be possible for the WIPP to operate under normal conditions at a noise level that will not disturb the nearest residents. Specific mitigation measures include testing the emergency-power diesel generators during daytime hours only, providing silencers for the diesel-generator exhaust, and locating most pumps inside structures.

9.6.3 Reduction of Radioactive Effluents

The WIPP is being designed and will be operated in accordance with DOE procedures that limit the amount of radioactive material released during normal operations (Section 9.3.2) and under accident conditions (Section 9.5.1). The retrieval of the waste from the Idaho National Engineering Laboratory and the transportation to the WIPP site will also be performed in strict compliance with the applicable rules and regulations of the DOE, the U.S. Department of Transportation, and other agencies.

As discussed in Section 8.4.3, radiation monitors will be used to activate a system whereby the disposal-exhaust air will be diverted to HEPA filters if an accident releases radioactivity underground. The DOE assessed the possibility of continuous HEPA filtering of the disposal-exhaust air to lower the routine releases of radioactivity from the underground disposal area. It was concluded that the entrainment of nonradioactive salt particulates in the exhaust air would tend to clog the HEPA filters. Excessive maintenance, especially the replacement of filters, and reduced reliability in the event of an accident indicated that the benefits of such continuous filtering would be outweighed by the potential problems and cost involved.

9.6.4 Protection of Archaeological Resources

Before any construction is started, the DOE will consult with the New Mexico Historic Preservation Officer and the Advisory Council on Historic Preservation to identify any eligible properties in addition to those already known (Appendix H, Section H.1.5), to request a determination of effect, and to implement consultation to mitigate or minimize any adverse effects, as required by the National Historic Preservation Act. All the sites have been accurately mapped by a field surveying crew. The DOE will consult with the State Historic Preservation Officer and the Advisory Council on Historic Preservation to insure that proper mitigation measures are taken to preserve the archaeological resources present.
9.6.5 Access to Mineral Resources

Hydrocarbons

In principle, the hydrocarbon resources beneath the WIPP site can be exploited by deviated drilling from outside control zone IV or by vertical and deviated drilling within control zone IV. The DOE has already signified its intent to allow drilling in that zone under strict controls.

Deviated drilling is more costly than vertical drilling. The additional costs of exploring formations of interest throughout the entire WIPP site by drilling from control zone IV are shown in Table 9-57 (Keesey, 1979). The additional costs, over and above the cost of drilling vertically, are $21 million (18% of the total drilling cost, or an increase of 21% over the cost of drilling vertically at all locations). Not all locations are geologically attractive; the most promising ones are in control zone IV and may be drilled vertically at no additional cost for deviated drilling.

Potash

The potash reserves below control zone IV may be mined by the techniques presently employed in the Carlsbad Potash District. Solution mining will not be permitted. Studies are under way to examine the long-term consequences to repository integrity of mining in control zones I, II, and III. The concern is over the consequences of subsidence on overlying rocks and aquifers and the possibility that such subsidence would lead to unacceptable rates of salt dissolution. The rates of dissolution in Nash Draw (less than 500 feet per million years vertically—see Section 7.4.4), where much more extensive natural subsidence has occurred than would result from mining at the WIPP site, indicate that such effects would be acceptable. However, these studies need to be completed before mining in the inner control zones can be accepted with confidence.

9.6.6 Reduction of Socioeconomic Impacts

Several Federal assistance programs are available to a local government in an area selected for a Federal project like the WIPP. These programs, however, operate under a variety of restrictions that severely limit their applicability. All impact-mitigation assistance programs deal primarily with impacts after the impacts have begun to occur. No planning assistance is available under these programs. Planning assistance and program development may be available to a local community under other Federal programs; however, the eligibility restrictions surrounding these programs are such that an affected community is given no preference or assurance that funds will be available when needed.

Mitigation assistance

Under Section 2208 of the Atomic Energy Act of 1954 (42 USC 2008 et seq.), the Atomic Energy Commission (and now the DOE) was given authority to make payments in lieu of taxes on lands taken off the tax rolls. This authority would be of little help in southeastern New Mexico. A more applicable feature of the law is one that allows the DOE to make payments for "special burdens" that have been cast on a State or local government by the activities of the
Table 9-57. Additional Cost\(^a\) to Explore Hydrocarbons in the Entire WIPP Site by Drilling from Inside Control Zone IV

<table>
<thead>
<tr>
<th>Number of wells in category</th>
<th>Horizontal deflection (feet)</th>
<th>Kickoff point depth (feet)</th>
<th>Measured depth (feet)(^b)</th>
<th>Drilling days added(^c)</th>
<th>Total drilling days(^d)</th>
<th>Incremental dry-hole cost per well</th>
<th>Total dry-hole cost per well</th>
<th>Completion cost per well</th>
<th>Total cost per well</th>
<th>Total drilling and completion cost for all wells in category</th>
</tr>
</thead>
<tbody>
<tr>
<td>32</td>
<td>0</td>
<td>11,000</td>
<td>14,750</td>
<td>0</td>
<td>75</td>
<td>0</td>
<td>1463</td>
<td>325</td>
<td>1788</td>
<td>57,216</td>
</tr>
<tr>
<td>9</td>
<td>1320</td>
<td>15,302</td>
<td>42</td>
<td>17</td>
<td>92</td>
<td>480</td>
<td>1943</td>
<td>354</td>
<td>2297</td>
<td>20,673</td>
</tr>
<tr>
<td>2</td>
<td>4000</td>
<td>15,808</td>
<td>40</td>
<td>99</td>
<td>115</td>
<td>800</td>
<td>2263</td>
<td>382</td>
<td>2645</td>
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<tr>
<td>2</td>
<td>4600</td>
<td>15,879</td>
<td>42</td>
<td>117</td>
<td>840</td>
<td>2303</td>
<td>2743</td>
<td>426</td>
<td>3169</td>
<td>5,376</td>
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<tr>
<td>2</td>
<td>5000</td>
<td>16,530</td>
<td>64</td>
<td>139</td>
<td>1280</td>
<td>2743</td>
<td>426</td>
<td>3169</td>
<td>6,338</td>
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<td>1</td>
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<td>16,728</td>
<td>68</td>
<td>143</td>
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<td>2823</td>
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<td>82</td>
<td>157</td>
<td>1640</td>
<td>3103</td>
<td>464</td>
<td>3567</td>
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<tr>
<td>2</td>
<td>8000</td>
<td>17,479</td>
<td>91</td>
<td>166</td>
<td>1820</td>
<td>3283</td>
<td>477</td>
<td>3760</td>
<td>3,280</td>
<td></td>
</tr>
</tbody>
</table>

Total cost to drill 32 straight holes and 23 directional holes from inside zone IV 119,419

Less cost to drill 55 straight holes at 1788 each (98,340) 21,079

\(^a\)Costs in thousands of dollars.
\(^b\)14,750 feet plus depth correction.
\(^c\)Extra days added to drilling time because of the deviated drilling.
\(^d\)"Drilling days added" plus 75 days for the undeviated drilling.
However, if such activities occur on property not owned by the DOE or its agents. The amount of payment, however, must take into consideration "any benefit occurring to the State or local government by reason of such activities." This type of cost-benefit analysis could be quite cumbersome and may conclude that no payments could be made.

The Education Act of 1956 (20 USC 236 et seq.) provides for assistance to local educational agencies in areas affected by Federal activity.

The Small Business Act of 1959 (15 USC 631 et seq.) authorizes the Small Business Administration to make direct and guaranteed or insured loans to small businesses that suffer economic injury as a result of displacement by a Federal facility.

The Uniform Relocation Assistance Act of 1971 (42 USC 4601 et seq.) directs all Federal agencies to compensate all persons displaced by a Federal project for real and personal property and for moving costs, and to make a relocation adjustment. Inasmuch as there is no one living on the WIPP site to be so displaced, this Act will be of no help.

Planning assistance

The primary programs designed to help a community in planning for rapid growth are the "701" program of the Department of Housing and Urban Development (HUD) and the Intergovernmental Personnel Program.

The "701" program (40 USC 461 et seq.) provides the broadest and most fundamental assistance available to a community about to be affected by a Federal facility. The 1974 amendments to the underlying act direct funds only to those units of government that are capable of carrying out areawide planning. With respect to the WIPP, this effectively limits such help to Eddy and Lea Counties or the State of New Mexico itself. There is an exception for cases of "special need" that might be construed to make cities like Carlsbad eligible.

The Intergovernmental Personnel Act of 1971 (5 USC 3371 et seq.) provides a variety of mechanisms to strengthen a local community's pool of trained resource people. The statute contains authority for grants and technical assistance to be used by local governments to improve personnel administration, to admit local people to Federal employee-training programs, and to assign Federal employees temporarily to local governments.

Other Federal planning-assistance programs include the Public Works and Development Act (42 USC 3121 et seq.); regional commissions; programs that provide aid for specified projects like hospital construction, drug abuse, law-enforcement hardware, and wastewater treatment; and community block grants (42 USC 5301 et seq.).

9.6.7 Reduction of the Impacts of Transportation

Chapter 6 analyzes the radiological consequences of waste transportation. Nevertheless, this EIS is not intended to be a final document establishing the basis for decisions on actual routes and methods for transporting waste to the WIPP. These decisions will be addressed in later documents. Decisions yet to
be made final include decisions on routing, packaging, transportation methods, and emergency plans.

As indicated in Section 6.4, decisions on routing are constrained by the existing network of railroads and highways in this country. Packaging systems for WIPP-destined waste are still being developed. Yet to be decided is whether to use common carriers, contract carriers, or Federally owned carriers. Special trains have been suggested, but the Interstate Commerce Commission has concluded that, while these may decrease the radiological risks of accidents, they would increase the impacts of normal transportation (Section 6.2.3; ICC, 1977).

The DOE will prepare for the WIPP an emergency-preparedness plan that will include working with potential carriers, State officials, and local officials (Section 6.11). The DOE already has radiological-assistance teams available to oversee any required cleanup at the scene of an accident.

Actions taken at an accident will depend on its severity as determined by monitoring. They will almost surely include keeping unneeded people out of the way and not letting debris be picked up at random. Farm animals, crops, and milk will be inspected and, if necessary, condemned and destroyed. The degree of land and building contamination will be determined; land and buildings contaminated beyond existing guidelines will be decontaminated or interdicted from use.

9.6.8 Reduction of the Impacts of Operational Accidents

The emergency-preparedness plan will also be concerned with responding to accidents, both radiological and nonradiological, at the WIPP site itself (Section 8.12). The circumstances there will probably be more favorable than those in transportation accidents; equipment and trained people will be immediately available, and monitoring and control can be started right away. Moreover, there are no large numbers of people and no intensively used land nearby. Measures that can be taken will be much like those for transportation accidents.
During the long term, for thousands of years after the TRU-waste repository that is part of the WIPP has ceased operation and has been closed, no radioactive material is expected to enter the biosphere. Nevertheless, natural events or intrusion by people could conceivably cause such a release. The first section of this chapter studies unexpected releases by assuming that they will occur and by assessing their consequences.

The second section discusses long-term effects that do not directly involve any release of radioactive material; heat from the emplaced waste and natural subsidence could produce such effects. A final section briefly reviews the available technical information on interactions that may occur between the emplaced waste and the rock around it.

**9.7.1 Effects Involving the Release of Radioactivity**

**9.7.1.1 Basis of This Analysis**

The principal benefit expected from placing radioactive wastes deep underground is long-term isolation from the biosphere. Numerous studies have, however, examined the impacts that buried radioactive waste might exert on the environment if it escaped from a repository (Bradshaw and McClain, 1971; USAEC, 1971; Claiborne and Gera, 1974; McClain and Boch, 1974; Gera, 1975; Gera and Jacobs, 1972; Bartlett et al., 1976; Cohen, 1977; Cohen et al., 1977); a recent, detailed collection of references appears in a document published by the U.S. Nuclear Regulatory Commission (NRC, 1976). These analyses have pointed out that such releases of waste are highly improbable and that they would pose little hazard to the biosphere. Such results have encouraged the investigation of geologic disposal and have led to the detailed, site-specific analysis performed for the WIPP project and described in this section.

Since radioactive decay will reduce radiation levels as time passes, some studies have attempted to decide at what time after burial the waste is no longer dangerous. Different criteria for safety have led to different conclusions. Hamstra (1975), for example, compared the hazards of buried waste to those of buried uranium ore and concluded that deeply buried high-level waste is safe after about 1000 years of burial. Gera (1975) adopted a more conservative criterion. He compared the hazard of radioactive waste to the hazard of unburied uranium-mill tailings piles. Taking no account of the increased safety that burial would provide, Gera concluded that the waste decays to a safe level in 100,000 years. His study recognized, however, that this estimate could reasonably be reduced to a few thousand years under other assumptions.

The long-term integrity of the WIPP repository depends on multiple barriers, features that hinder the release of radioactivity. These barriers are the waste and its containers, the salt, and the geologic and hydrologic system in which the repository is embedded. The long-term safety analysis made for the WIPP shows that, except for certain direct-access events, the forms of the waste and its containers are not important in hindering the release of radioactivity; the important barrier is the massive salt bed itself.
About 1200 feet of rock salt lies above the waste horizon, and another 1200 feet of rock salt and anhydrite lies beneath it; no natural process is expected to disturb this 2400-foot barrier in any significant way during the period required for the wastes to decay to innocuous levels. If the salt were breached, however, the properties of the third barrier, the geologic and hydrologic system, would become important; the safety analysis for the WIPP has concentrated on the effectiveness of this barrier after a postulated breaching event has disturbed the other two barriers.

The basic plan for the analysis, therefore, is to estimate the consequences of different hypothetical events that might move wastes to the biosphere. After postulating mechanisms for the release of radionuclides from the burial medium, the study examines radionuclide transport through the surrounding geologic media and then through the biosphere. The amounts of radionuclides that might reach people along different pathways are estimated; these amounts are then used to calculate the radiation doses that might result from the hypothetical releases.

9.7.1.2 Methods Used in This Analysis

Fundamental plan

This study of long-term impacts follows the basic plan of earlier studies: it evaluates the consequences of well-defined hypothetical future events that could conceivably release waste from a repository. It differs, however, from previous studies in three important aspects that make the analysis directly applicable to the WIPP site, the WIPP conceptual design, and the waste to be received at the plant:

1. The wastes are not assumed safe after several hundred years or even a few thousand years. Consequences are evaluated as a function of time after each release event.
2. The WIPP disposal area is assumed to contain contact-handled TRU waste and remotely handled TRU waste. Earlier studies have usually considered only high-level waste.
3. The analysis is specific to the WIPP site. It uses detailed geologic and hydrologic models of the area around the site. These models include data from field investigations conducted as part of the WIPP project.

The principal tool used in this safety assessment is the analysis of "scenarios." The term "scenario" here refers to a hypothetical sequence of events that could release radioactive material from a repository. Four principal details are necessary for the description of a scenario; these details specify the following:

1. A release event that breaches the repository.
2. A mechanism for moving radionuclides through the breach.
3. The elapsed time between burial and the releasing event.
4. The response of the burial medium to the breach.
These details, combined with a source term specifying the radionuclide inventory and the physical and chemical condition of the waste at the time of release, give initial and boundary conditions for calculating the migration of radionuclides through the geologic media and to the biosphere. The movement of radionuclides to people and the doses delivered to them are then calculated. A block diagram of the overall systems analysis is in Figure 9-9.

Compilation of scenarios

Bingham and Barr (1979) have provided descriptions of waste-release scenarios at the WIPP site and have discussed the methods used to construct these scenarios. The compilation of scenarios began with the preparation of an extensive list of events that in concept are capable of leading to a release of radioactive waste from a repository in bedded salt. A fault tree used in a German study (Proske, 1976) and a fault tree constructed by the WIPP staff aided in the selection of release events. After elimination of those events whose occurrence at the WIPP site is physically impossible, 19 basic events remained.

Each of the 19 release events could in theory give rise to many scenarios, depending on the details of events that follow the basic release event. A total of 92 distinct scenarios were constructed from physical processes that are possible at the site. Of these 92 scenarios, 88 result in the introduction of radionuclides into the Magenta and the Culebra aquifers of the Rustler Formation above the repository. The remaining four scenarios result in the direct transfer of radionuclides to the surface.

There is, of course, no way of being sure that all potential release mechanisms and scenarios have been identified. To compensate for this lack of certainty, two extreme scenarios (numbers 4 and 5 in the list that follows) have been included in the analysis. These two extremes represent physically plausible worst cases for fluid disruption of the repository and for human intrusion into the repository.

Selection of scenarios for analysis

Five representative scenarios were chosen for the analysis. Scenarios 1 through 4 introduce the radionuclides into the Magenta and the Culebra aquifers. These radionuclides are subsequently transported in the aquifers to the outlet along the Pecos River near Malaga Bend, approximately 15 miles southwest of the site. At this point the radionuclides reach the biosphere. Scenario 5 introduces the radionuclides directly into the biosphere through a drill shaft penetrating the repository. The five scenarios are summarized below.

Scenario 1: A hydraulic communication connects the Rustler aquifers above the repository, the Bell Canyon aquifer of the Delaware Mountain Group below the repository, and the repository.

Scenario 2: A hydraulic communication allows water to flow from the Rustler, through the repository, and back to the Rustler.

Scenario 3: A stagnant pool connects the Rustler aquifers with the repository. In contrast to scenarios 2 and 3, which involve flowing water, this communication permits radionuclide migration to the Rustler only by molecular diffusion.

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Scenario 4: A hydraulic communication connects the Rustler aquifers with the repository; all the Rustler water normally moving above the repository flows through the repository and back to the Rustler. In contrast, scenarios 1 and 2 establish only a limited hydraulic connection.

Scenario 5: A drill shaft penetrates the repository and intercepts a radioactive-waste container; the radioactive material is brought directly to the surface.

Scenarios 1 through 4 are referred to as scenarios for liquid breach and transport because they postulate the existence of a water-filled communication that connects the repository with one or more aquifers. Scenario 1 represents circumstances where water flows between two aquifers and also intercepts the repository. Scenarios 2 through 4 represent circumstances where forced convection or mass transport by diffusion moves waste material from the repository to a single aquifer. An analysis of these scenarios for liquid breach and transport is given first, followed by an analysis of the scenario that does not depend on water to carry radionuclides to the biosphere.

9.7.1.3 Analysis of Scenarios for Liquid Breach and Transport

As explained in the remainder of this section, the analysis of the consequences of liquid-breach scenarios proceeds from a detailed description of each scenario to a calculation of radionuclide movement through the geosphere—movement from the repository and through the Rustler aquifers. Next the analysis predicts radionuclide transport through the biosphere after discharge into the Pecos River at Malaga Bend. The final calculations predict radiation doses received by people.
Source term

The first step in the analysis of the scenarios is to compile the source term shown as a block in Figure 9-9. Three major specifications compose the source term.

Specifications of model repository. The model repository used in the analysis of the scenarios is different from the WIPP repository described in Chapter 8 in only one respect: the remotely handled TRU waste is assumed to be placed separately from the contact-handled TRU waste. The area where the contact-handled waste is emplaced is the same as the area described in Chapter 8. Table 9-58 lists the assumed dimensions and waste volumes of each of the two areas.

Table 9-58. Specifications of Modeled Waste-Disposal Areas

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Contact-handling area</th>
<th>Remote-handling area</th>
</tr>
</thead>
<tbody>
<tr>
<td>Depth, feet</td>
<td>2000</td>
<td>2000</td>
</tr>
<tr>
<td>Dimensions, feet</td>
<td>1700 x 2600</td>
<td>950 x 950</td>
</tr>
<tr>
<td>Area, acres</td>
<td>100</td>
<td>20</td>
</tr>
<tr>
<td>Thickness, feet</td>
<td>12</td>
<td>12</td>
</tr>
<tr>
<td>Percentage of volume occupied by waste</td>
<td>11.48</td>
<td>2.39</td>
</tr>
</tbody>
</table>

The larger dimension of the model contact-handled-waste area (2600 feet) runs in the north-to-south direction. The model area for remotely handled waste is connected to the western side of the area for contact-handled waste at its southern end.

The use of two distinct modeled areas permitted separate evaluations of the consequences of the release of each type of waste. As will be seen later, this distinction makes little difference in terms of the consequences of the scenarios for liquid breach and transport.

Radionuclide inventories. The amount of each radionuclide present during the release depends on the type of waste held in the repository and on the time at which release occurs. Because actual radionuclide inventories will vary among the containers received at the repository, it is necessary to specify typical values. For this purpose the study used actual assay data from the Idaho National Engineering Laboratory for contact-handled TRU waste. The contact-handled TRU waste is assumed to be in 55-gallon drums, each containing an average of 8 grams of plutonium among the waste mixture. The modeled 100-acre area for contact-handled TRU waste would be able to hold about 816,000 such drums at the stated ratio of waste volume to repository volume. The concentration of radioactivity in the remotely handled TRU waste is given in Appendix E. About 250,000 cubic feet (about 7 million liters) of remotely handled TRU waste could fit into the modeled area at the stated ratio of waste volume to repository volume.
The waste inventories change in time, of course, owing to radioactive decay and the production of daughter nuclides. The radionuclide inventories at times selected for scenario modeling were calculated from the initial inventories with a modified version of the ORIGEN code (Bell, 1973). Table 9-59 lists the calculated radionuclide inventories at the assumed repository-breach time of 1000 years. The table lists the radionuclides that are the most important in long-term consequence assessments in that they either produce nearly all of the radioactivity in the waste at 1000 years or are the parents of daughter radionuclides that are easily transported in the geosphere. Other radionuclides are important during time spans of less than 1000 years; these nuclide inventories are discussed in Section 9.7.1.4.

**Physical and chemical condition of the waste.** This analysis postulates conditions that produce upper bounds on the amounts of waste released. To this end the detailed models assume that when water comes into contact with waste the radionuclides dissolve with the salt. They also assume that the radionuclides are uniformly mixed with the backfill material at the time of release. In future analyses, these assumptions will be replaced if experimental data show that such phenomena as leaching, waste-matrix degradation, and the valence states of the radioactive species significantly affect the release rates.

**Description of scenarios**

The second step in the overall analysis illustrated by Figure 9-9 is the block that represents the description of a scenario. The description includes a detailed statement of each of four major specifications:

**Breaching event.** For purposes of computer modeling, a breaching event is described by specifying the communications that connect the repository with

| Table 9-59. Nuclide Inventories in Repository at 1000 Years |
|-----------------|-----------------|-----------------|-----------------|
| **Nuclide**     | **Half-life**   | **Remotely handled TRU waste** | **Contact-handled TRU waste** |
|                 | (years)         | **Grams**       | **Curies**      | **Grams**       | **Curies**      |
| Ra-226          | 1.6+3 \(^a\)   | 3.0-3           | 3.0-3           | 1.6-2           | 1.6-2           |
| Th-229          | 7.3+3           | 1.0-3           | 2.1-4           | 5.6-3           | 1.2-3           |
| Th-230          | 7.7+4           | 9.0-1           | 1.7-2           | 4.8             | 9.2-2           |
| Th-232          | 1.4+10          | 1.1-1           | 1.1-8           | 5.6-1           | 5.6-8           |
| U-233           | 1.6+5           | 6.8-1           | 6.3-3           | 3.6             | 3.3-2           |
| U-234           | 3.4+5           | 3.8+2           | 2.3             | 2.0+3           | 1.2+1           |
| U-235           | 7.0+8           | 3.2+4           | 6.7-2           | 1.7+5           | 3.6+1           |
| U-236           | 2.3+7           | 7.4+3           | 4.6-1           | 4.0+4           | 2.4             |
| Np-237          | 2.1+6           | 3.5+3           | 2.3             | 1.8+4           | 1.2+1           |
| Pu-238          | 8.8+1           | 1.6+1           | 2.6             | 8.8-1           | 1.4+1           |
| U-238           | 4.5+9           | 0               | 0               | 3.4             | 1.2-2           |
| Pu-239          | 2.4+4           | 1.1-6           | 6.6+4           | 6.0+6           | 3.6+5           |
| Pu-240          | 6.5+3           | 7.0+4           | 1.5+4           | 3.7+5           | 8.0+4           |
| Am-241          | 4.3+2           | 9.3+2           | 3.0+3           | 4.8+3           | 1.5+4           |
| Pm-242          | 3.9+5           | 0               | 0               | 2.0+3           | 8.0             |

\(^a\)1.6+3 = 1.6 \times 10^3.
other parts of the geosphere. Such communications might be the consequence of human actions or of natural geologic events. In liquid-breach scenarios, the communication is a hydraulic pathway along which waste materials could be transported.

**Transport mechanism.** In order for waste material to move from the repository, a mechanism is needed to carry it through the communications. In the four liquid-breach scenarios, the transport mechanism is either forced convection by flowing water or molecular diffusion in a stagnant water column.

**Time of breach.** The time of breach is the time at which communications are fully developed and the transport of waste material begins. This study of liquid-breach scenarios models breaches of the repository and releases to the aquifer at 1000 years after burial.

**Response of burial medium to releasing event.** The specification of burial-medium response generally involves two things: the changes in the shape and the size of the communications after the breaching event and the physical changes in the waste that attend changes in the burial medium. In the four liquid-breach scenarios, the burial medium (or that part of it near the communications) dissolves at a prescribed rate, and, as stated above, the waste dissolves at the same rate.

After specifying the breaching event, the transport mechanism, and the burial-medium response, one can predict the rates at which radionuclides leave the repository and enter the geosphere. These rates are then used as input to the geosphere-transport model shown as the first transport block in Figure 9-9.

**Geosphere-transport calculations**

The most effective mechanism for transporting radionuclides through the geosphere and into the biosphere is convection in flowing groundwater; only one of the four liquid-breach scenarios assumes a transport mechanism, diffusion, that is not convection. In the analysis of the consequences of the liquid-breach scenario, a numerical computer model was used to predict the rate of the transport of radionuclides from the breached repository through the Magenta and the Culebra aquifers and to the discharge point on the Pecos River at Malaga Bend. A detailed discussion of the model and its application to the analysis appears in Appendix K.

**Biosphere-transport calculations**

After moving from the repository through the Culebra and the Magenta aquifers, the radionuclides could reach the Pecos River near Malaga Bend. At that point the radionuclides, diluted when the aquifer water mixes with the river water, would enter the biosphere. Possible pathways by which they might move through the biosphere to people include the ingestion of fish, the ingestion of water, and activities like swimming, boating, and sunbathing.

The biosphere-transport calculations (a block in Figure 9-9) begin by converting the output of the geosphere-transport code, which provides mass fractions of radionuclide concentrations in the aquifer water. For each
radionuclide, the mass fraction is converted to picocuries per year by the following equation:

$$(\text{mass fraction})(\text{aquifer flow rate})(\text{specific activity}) = (\text{activity per year})$$

where the dimensions of the factors are

$$\left[\frac{\text{g/ml}}{\text{g/ml}}\right](\text{lb/yr})\left[\frac{\text{pCi/g}}{\text{g/lb}}\right] = \text{pCi/yr}.$$ 

Then the analysis calculates the yearly intake of radionuclides by a person exposed through the biosphere pathways.

**Dose calculations**

The consequence analysis next computes the radiation doses that result from the intake of radionuclides by a hypothetical person living near Malaga Bend. This calculation (Torres and Balestri, 1978), represented by the bottom block in Figure 9-9, uses the NRC computer code LADTAP.

When radioactive material is taken into the body, part of it remains there, emitting radiation until it decays or is eliminated by biological processes. To express the dose received from such material, the annual dose delivered while the material is in the body is integrated, or summed, over a 50-year period after intake. The integrated dose from a 1-year intake of radioactive material is called the 50-year dose commitment. Further discussion of dose commitments is in Appendix 0.

In this calculation the yearly intake from ingesting water or fish is converted to a 50-year dose commitment by the following equation:

$$(\text{yearly intake})(\text{liquid-dose conversion factor}) = \text{dose commitment}$$

where the dimensions of the factors are

$$\left[\frac{\text{pCi/yr}}{\text{mrem}/(\text{pCi/yr})}\right] (10^{-3} \text{ rem/mrem}) = \text{rem}.$$ 

The conversion factors for this equation are taken from the NRC study NUREG-0172 (Hoenes and Soldat, 1977).

To account for swimming, boating, and the use of the river shoreline, the study uses the methods given in NRC Regulatory Guide 1.109, Revision 1 (NRC, 1977). It also uses the factors provided by this Guide for computing the exposures and doses received by individuals characterized by the Guide as "maximum" with respect to food consumption, occupancy, and other pathways. Further information on the biosphere-transport calculations appears in Section 9.7.1.4.
Scenario modeling

The paragraphs that follow present in detail the assumptions made in each scenario. The consequences of the scenarios, in terms of exposure or dose, are discussed separately in Section 9.7.1.4.

Modeling of scenario 1. This scenario develops a vertical connection between the upper aquifer (the Rustler) and the lower aquifer (the Bell Canyon) through a hypothetical 9-inch-diameter uncased borehole (Figure 9-10). Depending on the actual location of this borehole, flow may be either into or from the upper aquifer. Recent measurements (Powers et al., 1978) and the calculated freshwater potentials suggest that, for the purpose of analysis, the flow near the repository can be assumed to be upward, into the Rustler aquifer, under a pressure difference of 7.5 pounds per square inch. The calculations therefore assume this upward flow. Two locations for the borehole were assumed: the borehole penetrates the center of the modeled disposal area for remotely handled TRU waste (scenario 1A) and the borehole penetrates the center of the modeled disposal area for contact-handled TRU waste (scenario 1B).

The permeability of the wellbore was calculated by using Hagen-Poiseuille's law for laminar flow through a pipe. The hydraulic resistance of the wellbore was found to be negligible in relation to the resistances of the aquifers.

The calculation of the flow through the wellbore was performed by simulating the hydraulic conditions of the two aquifers connected by the borehole. In this scenario, water is withdrawn from one aquifer and injected into the other. Since the transmissivity of the upper aquifer is less than that of the lower aquifer, the upper-aquifer transmissivity controls the flow rate through the wellbore. A conservative, simple way of modeling this situation is to describe the upper aquifer numerically as a single layer with an infinite radius and the wellbore at its center. The boundary condition at the wellbore is schematically shown in Figure 9-10.

In this model, after an initial transient period, the flow becomes essentially constant. From two bounding values of the transmissivity in the Rustler aquifer, upper and lower bounds to flow rates through the wellbore were calculated to be 600 and 30 cubic feet per day. The predictions of the consequence analysis were calculated separately for each of the two assumed borehole locations, using the flow rate of 600 cubic feet per day.

It was assumed that the Salado and Castile Formations dissolve uniformly along the length of the wellbore and that the radioactive waste dissolves at the same rate as the salt formation. The diameter of the hydraulic communication increases as the water dissolves the salt; a dissolution front advances through the repository, eventually reaching all the stored waste. The amount of waste dissolved is proportional to the fraction of the geologic formations that is waste. If the borehole penetrates the area containing remotely handled waste, a steady-state flow at 600 cubic feet per day takes 120,000 years to completely leach the contents of the area; the dissolution front then passes into the disposal area for contact-handled waste, which is completely leached in the following 2.41 million years. If the borehole originally penetrates the contact-handled-waste area, flow at the same maximum rate takes 600,000 years to completely remove the contents of the area; the dissolution front then passes through the smaller area for remotely handled waste in
670,000 years. If the lower bounds on the transmissivity of the Rustler aquifer are used in these calculations, the dissolution times are longer by a factor of 20.

The sequence of events modeled in scenario 1 typifies the immediate consequences of other scenarios that involve the establishment of a communication between the Bell Canyon and the Rustler aquifers. As discussed in Appendix K, the transmissivity of the Rustler aquifer controls the flow rate if the area of the communication is large enough. The flow rate through the postulated 9-inch borehole is near the limiting rate even before the hole begins to widen. Thus, a different type of communication could be postulated in scenario 1 without much changing the immediate consequences. An uncased borehole is but one plausible type of communication; other, less plausible types include a conducting fault that connects the upper and the lower aquifers with the repository and a so-called breccia pipe (Section 7.3) that develops from the base of the Castile Formation and grows upward to eventually connect with the Rustler.

Modeling of scenario 2. The breaching events of scenario 2 consist of the failure of two wellbores that penetrate the repository and the establishment of a connection running between the failed wellbores and through the two modeled disposal areas. As shown in Figure 9-11, water from the Rustler aquifer flows down the upstream wellbore, through the repository, and then back to the Rustler via the downstream wellbore. In this process, salt is continuously dissolved along the flow path until the water becomes saturated brine. It is assumed that water entering the repository level has a total-dissolved-solids concentration of 8000 milligrams per liter and that the fluid reentering the
Rustler Formation

24-in.-diameter wellbore: communication area = 3.1 ft²

24-in.-diameter wellbore: communication area = 3.1 ft²

Repository level

1700 ft

12 ft

Conductivity = 50 ft/day

40 ft

Flow

Figure 9-11. Schematic representation of scenario 2.

Rustler is saturated brine containing 410,000 milligrams of total dissolved solids per liter. The leach rate of waste is assumed to be equal to the leach rate of salt, as in the other liquid-breach scenarios.

For purposes of modeling, it was assumed that the upstream wellbore is located on the northwest corner of the disposal area for contact-handled waste and that the downstream wellbore is located 1700 feet to the south, at the northeast corner of the modeled disposal area for remotely handled waste. Both wellbores were assumed to be 24 inches in diameter and to have the same hydraulic conductivity. Since the hydraulic conductivity of the material in a failed wellbore may vary, two values were assigned for the modeling of scenario 2: 50 feet per day (scenario 2A) and 5 feet per day (scenario 2B). The hydraulic conductivity within the repositories was conservatively chosen to be 300 feet per day. Thus, the flow rate through the system turns out to be limited by the downstream wellbore, which, by assumption, does not enlarge, since it contains fully saturated brine.

The flow calculations for this scenario were made with a three-dimensional model. At a hydraulic conductivity of 50 feet per day, the steady-state flow through the system amounts to 0.724 cubic foot per day. At this rate of flow, 0.146 cubic foot per day of salt is dissolved, and the leaching of the contents of both disposal areas is completed in 2.81 million years. At a hydraulic conductivity of 5 feet per day, the steady-state flow is 0.0909 cubic foot per day, and leaching is completed in about 22 million years. Note that in scenario 2, no fluid is added to the Rustler aquifer. The velocity between the repository and the outlet at Malaga Bend is therefore unchanged, in contrast to scenario 1, where fluid from the Bell Canyon aquifer is added to the Rustler and the fluid speed in the Rustler increases slightly—roughly by a factor of 1/6.

The consequences of the events modeled in scenario 2 typify the immediate consequences of other scenarios that involve the establishment of a "U-tube" connection through the repository. The vertical parts of the connection need not be failed wellbores; they could, for example, be fractures produced at opposite sides of the repository through rapid subsidence. Though extremely
improbable, connections developed through such fractures are plausible. The important points about any U-tube connection are that the conductance of the downstream leg of the "U" will determine the flow rate through the repository and that the transmissivity of the Rustler aquifer will ultimately dominate for large values of conductance (see discussion of this point in Appendix K). Scenario 4 will represent the extreme consequences of a U-tube connection.

Modeling of scenario 3. As in scenario 2, it is assumed that a vertical connection develops between the repository and the Rustler aquifer. However, the lack of horizontal communication in this scenario prevents water flow within the repository (Figure 9-12). The only mechanism for waste transport from the repository to the aquifer through the stagnant water column is molecular diffusion in the liquid phase.

Diffusion in the stagnant water column is modeled by using the following boundary conditions: saturated brine (at a total-dissolved-solids concentration of 410,000 milligrams per liter) is the assumed concentration at the repository level, and water containing 8000 milligrams of total dissolved solids per liter is assumed in the Rustler. The latter boundary condition is a good approximation so long as the velocity of the water flowing through pores in the Rustler aquifer is higher than the velocity of mass transport by diffusion up the water column. Liquid-liquid diffusivities are on the order of $10^{-3}$ square foot per day ($10^{-5}$ square centimeter per second) (Perry, 1963); thus, the diffusive flux velocity along the 1200-foot water column is on the order of $10^{-6}$ foot per day, which is smaller than the calculated natural water velocities ($2.1 \times 10^{-4}$ to $4.1 \times 10^{-2}$ foot per day) in the Rustler.

Steady-state diffusion is assumed, and salt is allowed to dissolve from the walls of the water column at a constant rate. Under these conditions, the rate of flow of salt into the Rustler aquifer is constant, and the controlling parameter for salt and waste transport into the aquifer is the area of the communication. To show the effects of variation in communication area, two areas are assumed for this scenario: 1% of the total repository area (scenario 3A) and 50% of the total repository area (scenario 3B). Under both assumptions, the dissolution of the repository begins at 1000 years. With the 1% areal communication, the dissolution is completed in $3.3 \times 10^6$ years, and with the 50% areal communication, the dissolution time is about 66 million years.

![Figure 9-12. Schematic representation of scenario 3.](image-url)
years. As in scenarios 1 and 2, the dissolution and transport of salt are assumed to determine the dissolution and transport of waste materials within the communications.

The breaching event in scenario 3 has not been expressly stated, because a wide variety of events could lead to such one-channel, one-aquifer types of breach. Simple circumstances producing breaches similar to scenario 3 might include one or more drill holes penetrating the Rustler and reaching the repository. A series of deep, parallel cracks above the repository might, in theory, also give rise to this scenario. Although such penetrations could eventually fill with water, there would be no driving force to make the water flow—unless horizontal communications developed between the cracks (as in scenario 2) or one or more cracks passing through the repository encountered a pressurized brine pocket. The immediate consequences of a one-channel, one-aquifer communication with a brine pocket are outlined below as a variant of scenario 3 that involves forced convection instead of diffusion.

Effects of brine pockets. The following informal scenario explores some of the immediate effects that follow the penetration of an undetected brine pocket located under the WIPP repository if a connection joins the pocket, the repository, and the Rustler aquifer.

The hypothetical brine pocket is assumed to lie 200 feet directly below the repository; it is assumed to be 1 square mile in area and 3 feet thick. The saturated brine in the pocket would be in equilibrium with lithostatic pressure (approximately 2200 pounds per square inch (psi)) and would occupy a volume of 83,600,000 cubic feet. If a connection of the kind mentioned above were to become established, some brine would flow out of the pocket and into the connection—conceivably reaching the Rustler after passing through the repository level and picking up some waste material. The amount of brine that would flow out depends on the bulk compressibility of brine and the lithostatic pressure in the Rustler, which are here taken to be $3 \times 10^{-6}$ psi$^{-1}$ and 1100 psi, respectively. Under these assumptions, 276,000 cubic feet (about 49,000 barrels) of brine would flow out of the pocket.

The flow of any saturated brine through the repository level would, under the assumptions made for scenarios 1, 2, and 3, produce no release of waste material since the waste was assumed to dissolve with the salt. However, it appears likely that some radionuclides could leach into saturated brine, though the amounts and the rates are at present uncertain. To gain an estimate for this informal scenario, it is assumed that waste materials are as soluble in brine as pure salt is in distilled water (say, 390,000 parts per million in saturation at 40°C). Under this assumption, the passage of 276,000 cubic feet of brine through the repository would remove no more than 50,000 cubic feet of waste. Thus, no more than 0.8% by volume of the contact-handled waste or 20% by volume of the remotely handled waste could be transferred to the Rustler aquifer through the postulated connection.

The consequences of intercepting a brine pocket have not been carried further in this study for several reasons. First, brine pockets of the size assumed in this example are extremely unlikely near the repository. Such pockets are apparently structurally and stratigraphically controlled in that they are associated with anticlines in the evaporites; they have been observed only in the Castile Formation, about 1000 feet below the level of the repository (see Section 7.3 for further discussion of structure near the site).
Second, the development of a continuous natural connection with a sufficiently high hydraulic conductivity or a large enough area is considered unlikely—particularly if the connection must penetrate to the Castile in order to intercept a brine pocket. A cased wellbore that penetrates a pocket would indeed provide a connection—but one that would result in the release of no waste other than the material intercepted during drilling (see scenario 5 for the consequences of drilling).

Modeling of scenario 4. The three scenarios described above depict repository failures that, though unlikely, are physically possible. An extreme example of scenario 2 is also of interest as a bounding condition since it displays what could ultimately develop from a U-tube connection made at the Rustler-Salado interface. In scenario 4, therefore, the total flow in the Rustler Formation over the entire width of the repository passes through the repository level and back to the Rustler (Figure 9-13) after the layers of overlying salt have been dissolved. Water entering the repository is assumed to contain 8000 ppm of total dissolved solids, the concentration of the Cullebra and Magenta waters; water coming out is saturated brine with a total dissolved-solids concentration of 410,000 ppm. The repository is assumed to dissolve, with the dissolution of radioactive waste controlled by the dissolution of the salt as in the other liquid-breach scenarios.

![Figure 9-13. Schematic representation of the bounding condition (top) and velocities in the Rustler during the bounding condition (bottom).](image-url)
Once all of the salt above the repository is dissolved, a steady flow of water in the amount of 420 cubic feet per day through the repository level is set up. As in scenarios 1 and 2, the flow rate is limited by the transmissivity of the Rustler. At this steady rate, about 85 cubic feet per day of salt is removed; the waste material and backfill at the repository level are thus leached in a term of 2600 years.

Obviously, such a massive connection would take a long time to develop. If the flow rate of 420 cubic feet per day could be maintained during the dissolution of overlying salt, about 250,000 years would elapse before the water could reach the waste. For this reason, scenario 4 was modeled at a release time of 250,000 years instead of the 1000-year time used for the other liquid-breach scenarios. However, it should be emphasized that development times for such a breach could be much longer than this under the flow assumed for the Rustler aquifer and that a 250,000-year initiation time is conservatively short. The types of initial connections from which scenario 4 could develop are the same as those quoted for scenario 2.

**Nuclide transport**

Geosphere-transport calculations for the four liquid-breach scenarios are confined to the Rustler Formation with the discharge point at Malaga Bend on the Pecos River. The potential contours in the Rustler (Figure K-6 in Appendix K) show that flow paths between the repository and Malaga Bend (toward the Pecos River) are essentially one-dimensional and that all water flowing along these paths discharges into the river. Therefore, dispersion calculations in the cross-flow direction do not provide much additional information; the entire plume of water carrying radionuclides would eventually discharge into the river.

The flow rate of radionuclides at the centerline of the radionuclide plume in the aquifer was determined at Malaga Bend and at a location 3 miles from the center of the repository (i.e., at the boundary of the site). For the latter location, a simple procedure obtained plume-centerline transport rates from one-dimensional model calculations. These transport rates, or discharge activities, are shown as functions of time in Tables 9-60 and 9-61. Discharge is measured in curies per year in order to show the amount of radioactivity passing into the Pecos River per year or flowing past the 3-mile location.

According to Table 9-60, appreciable discharge at Malaga Bend begins at 300,000 years for all scenarios but scenario 4, which begins to show appreciable discharge at 500,000 years. The peak discharge rate occurs near 1.2 million years for all scenarios but scenario 1A, for which the peak rate occurs at 1.4 million years. The radionuclide-transport calculations followed the development of the radioactive plumes in the Rustler aquifer out to 3.0 million years in order to determine the times at which the peak discharge rates occurred.

In all four scenarios, the radionuclides contributing the most to the total discharge activity at Malaga Bend are, in the order of their contribution, uranium-236, uranium-235, uranium-233, and radium-226. The uranium nuclides account for over 90% of the activity. Apart from these nuclides, other nuclides contribute a trace amount of radioactivity at the discharge point; these others are thorium-229, thorium-230, thorium-232, neptunium-237,
Table 9-60. Discharge Activities at Malaga Bend: Liquid-Breach Scenarios

<table>
<thead>
<tr>
<th>Timea (years)</th>
<th>1A</th>
<th>1B</th>
<th>2A</th>
<th>2B</th>
<th>3A</th>
<th>3B</th>
<th>4</th>
</tr>
</thead>
<tbody>
<tr>
<td>300,000</td>
<td>3.6-25(^b)</td>
<td>3.8-25</td>
<td>2.7-25</td>
<td>2.4-26</td>
<td>3.3-28</td>
<td>1.2-26</td>
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</tr>
<tr>
<td>400,000</td>
<td>4.6-20</td>
<td>4.6-19</td>
<td>2.2-19</td>
<td>2.7-20</td>
<td>1.9-22</td>
<td>9.3-21</td>
<td>0</td>
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<tr>
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<td>2.4-14</td>
<td>7.9-15</td>
<td>9.9-16</td>
<td>6.7-18</td>
<td>3.4-16</td>
<td>2.9-26</td>
</tr>
<tr>
<td>600,000</td>
<td>3.2-12</td>
<td>8.4-11</td>
<td>2.3-11</td>
<td>2.8-12</td>
<td>1.9-14</td>
<td>9.6-13</td>
<td>1.3-19</td>
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<tr>
<td>700,000</td>
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<td>3.1-8</td>
<td>7.4-9</td>
<td>9.2-10</td>
<td>6.2-12</td>
<td>3.1-10</td>
<td>1.8-14</td>
</tr>
<tr>
<td>800,000</td>
<td>6.4-8</td>
<td>1.6-6</td>
<td>3.6-7</td>
<td>4.5-8</td>
<td>3.1-10</td>
<td>1.5-8</td>
<td>1.3-10</td>
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<tr>
<td>900,000</td>
<td>8.2-7</td>
<td>1.7-5</td>
<td>3.6-6</td>
<td>4.5-7</td>
<td>3.0-9</td>
<td>1.5-7</td>
<td>9.1-8</td>
</tr>
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<td>1 million</td>
<td>4.4-6</td>
<td>4.8-5</td>
<td>1.0-5</td>
<td>1.3-6</td>
<td>8.8-9</td>
<td>4.4-7</td>
<td>7.3-6</td>
</tr>
<tr>
<td>1.1 million</td>
<td>1.1-5</td>
<td>6.4-5</td>
<td>1.4-5</td>
<td>1.7-6</td>
<td>1.2-8</td>
<td>5.9-7</td>
<td>8.8-5</td>
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<td>1.2 million</td>
<td>1.6-5</td>
<td>6.6-5(^c)</td>
<td>1.4-5(^c)</td>
<td>1.8-6(^c)</td>
<td>1.2-8(^c)</td>
<td>6.1-7(^c)</td>
<td>2.0-4(^c)</td>
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<td>1.3 million</td>
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<td>1.4-5</td>
<td>1.8-6</td>
<td>1.2-8</td>
<td>6.0-7</td>
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<td>1.4 million</td>
<td>1.6-5</td>
<td>4.9-5</td>
<td>1.4-5</td>
<td>1.8-6</td>
<td>1.2-8</td>
<td>6.0-7</td>
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<td>1.5 million</td>
<td>1.6-5</td>
<td>4.9-5</td>
<td>1.4-5</td>
<td>1.8-6</td>
<td>1.2-8</td>
<td>6.0-7</td>
<td>1.6-6</td>
</tr>
</tbody>
</table>

aTime elapsed since repository breach.

\(^{b}\)3.6-25 = 3.6 \times 10^{-25}.

\(^{c}\)Peak discharge activity (before rounding to two significant figures).

Table 9-61. Discharge Activities at 3 Miles from the Point of Release: Liquid-Breach Scenarios

<table>
<thead>
<tr>
<th>Timea (years)</th>
<th>1A</th>
<th>1B</th>
<th>2A</th>
<th>2B</th>
<th>3A</th>
<th>3B</th>
<th>4</th>
</tr>
</thead>
<tbody>
<tr>
<td>100,000</td>
<td>8.2-9(^b)</td>
<td>2.2-7</td>
<td>5.0-8</td>
<td>6.3-9</td>
<td>4.3-11</td>
<td>2.1-9</td>
<td>0</td>
</tr>
<tr>
<td>200,000</td>
<td>1.9-6</td>
<td>5.1-5</td>
<td>1.1-5</td>
<td>1.4-6</td>
<td>9.4-9</td>
<td>4.7-7</td>
<td>0</td>
</tr>
<tr>
<td>300,000</td>
<td>1.1-5</td>
<td>9.0-5</td>
<td>1.9-5</td>
<td>2.4-6</td>
<td>1.6-8</td>
<td>8.2-7</td>
<td>1.7-8</td>
</tr>
<tr>
<td>400,000</td>
<td>2.2-5</td>
<td>9.4-5</td>
<td>2.0-5</td>
<td>2.5-6</td>
<td>1.7-8</td>
<td>8.6-7</td>
<td>3.3-4</td>
</tr>
<tr>
<td>500,000</td>
<td>2.3-5</td>
<td>9.8-5</td>
<td>2.1-5</td>
<td>2.6-6</td>
<td>1.8-8</td>
<td>9.0-7</td>
<td>1.5-4</td>
</tr>
<tr>
<td>600,000</td>
<td>2.4-5</td>
<td>1.0-4</td>
<td>2.2-5</td>
<td>2.7-6</td>
<td>1.8-8</td>
<td>9.3-7</td>
<td>3.3-5</td>
</tr>
<tr>
<td>700,000</td>
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<td>1.0-4</td>
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<td>1.9-8</td>
<td>9.6-7</td>
<td>3.1-5</td>
</tr>
<tr>
<td>800,000</td>
<td>2.5-5</td>
<td>5.6-5</td>
<td>2.3-5</td>
<td>2.9-6</td>
<td>2.0-8</td>
<td>9.8-7</td>
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<tr>
<td>900,000</td>
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<td>2.9-5</td>
<td>2.4-5</td>
<td>3.0-6</td>
<td>2.1-8</td>
<td>1.0-6</td>
<td>2.8-5</td>
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<tr>
<td>1 million</td>
<td>2.7-5</td>
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<td>2.4-5</td>
<td>3.0-6</td>
<td>2.1-8</td>
<td>1.0-6</td>
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<tr>
<td>1.1 million</td>
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<td>2.1-8</td>
<td>1.1-6</td>
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<tr>
<td>1.3 million</td>
<td>2.9-5</td>
<td>2.6-5</td>
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<td>3.2-6</td>
<td>2.2-8</td>
<td>1.1-6</td>
<td>2.6-5</td>
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<td>2.6-5</td>
<td>3.3-6</td>
<td>2.2-8</td>
<td>1.1-6</td>
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<tr>
<td>1.5 million</td>
<td>3.0-5</td>
<td>2.5-5</td>
<td>2.7-5</td>
<td>3.4-6</td>
<td>2.3-8</td>
<td>1.1-6</td>
<td>2.5-5</td>
</tr>
</tbody>
</table>

aTime elapsed since repository breach.

\(^{b}\)8.2-9 = 8.2 \times 10^{-9}.

and uranium-238. The highly sorbed plutonium nuclides do not contribute to the discharge even at 3 million years; these species are retained in the aquifer near the repository, while their much less sorbed uranium daughters are transported at about one-tenth the aquifer flow speed. Although the distribution coefficient of thorium is greater than that of plutonium, some thorium appears beyond the vicinity of the repository because of the generation of thorium daughter nuclides from the faster-moving uranium nuclides.
Other radionuclides with half-lives that are short compared with the transit times mentioned above are not explicitly included in the geosphere-transport calculations because they are in approximate equilibrium with their parent nuclides. However, the dose effects of the short-lived daughters of the nuclides with detectable discharge rates are taken into account in Section 9.7.1.4, where the consequences of the liquid-breach scenarios are described.

Since the times for peak discharge activity are nearly the same for all scenarios, the relative severity of the scenarios can be ranked at this point. This ranking is summarized in Table 9-62. As might be expected, the consequences of the liquid-breach scenarios in terms of the potential radiation doses delivered to people follow a similar ranking.

Table 9-62. Ranking of Scenarios by Severity

<table>
<thead>
<tr>
<th>Rank</th>
<th>Scenario</th>
<th>Peak discharge activity at Malaga Bend (Ci/yr)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>4</td>
<td>$1.95 \times 10^{-4}$</td>
</tr>
<tr>
<td>2</td>
<td>1B</td>
<td>$6.60 \times 10^{-5}$</td>
</tr>
<tr>
<td>3</td>
<td>1A</td>
<td>$1.63 \times 10^{-5}$</td>
</tr>
<tr>
<td>4</td>
<td>2A</td>
<td>$1.42 \times 10^{-5}$</td>
</tr>
<tr>
<td>5</td>
<td>2B</td>
<td>$1.78 \times 10^{-6}$</td>
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<td>6</td>
<td>3B</td>
<td>$6.08 \times 10^{-7}$</td>
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<tr>
<td>7</td>
<td>3A</td>
<td>$1.21 \times 10^{-8}$</td>
</tr>
</tbody>
</table>

9.7.1.4 Consequences of Scenarios for Liquid Breach and Transport

In assessing the consequences for people of the liquid-breach scenarios, the exposure pathways included the ingestion of fish and water, boating, swimming, and shoreline activities at the Pecos River in the vicinity of Malaga Bend. The interfacing of the computer codes used in this assessment is described by Torres and Balestri (1978). The calculations assumed that the minimum flow rate of the Pecos River remains the same as now, 515 liters per second (Claiborne and Gera, 1974).

The maximum individual radiation doses are presented in this section for each of the liquid-breach scenarios. These doses are expressed as the 50-year dose commitment (in rem) that would accrue to a hypothetical person who is exposed to the calculated concentrations of radionuclides. It can be shown that the 50-year dose commitment is numerically of the same magnitude as the dose rate (in rem per year) experienced by an individual in the final year of a 50-year term during which exposure is continuous and the degree of exposure remains constant. This fact makes possible the comparison of involuntary doses received by the hypothetical person residing near the Pecos River with doses that are voluntarily received from natural and man-caused sources.
Scenarios 1, 2, and 3

The whole-body and organ dose commitments received by a maximally exposed person in scenarios 1, 2, and 3 are presented in Tables 9-63, 9-64, and 9-65, respectively. The first column of these tables specifies the affected organ; the second column gives the 50-year dose in millirem delivered to that organ; and the third column gives, in order of contribution, the dominant radionuclides and the associated pathways that contribute to the dose. The notation "fish" implies that part of the dose is received by eating fish taken from the Pecos River near Málagu Bend. The notation "drink" implies that part received by drinking water.

Table 9-63. Maximum Doses from All Radionuclides at Malaga Bend: Scenario 1, Peak Times 1.2 to 1.4 Million Years

<table>
<thead>
<tr>
<th>Organ and scenario</th>
<th>Dose (mrem)</th>
<th>Dominant nuclides</th>
<th>Pathways</th>
</tr>
</thead>
<tbody>
<tr>
<td>Whole body</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1A</td>
<td>1.4-3a</td>
<td>Ra-226</td>
<td>Fish, drink</td>
</tr>
<tr>
<td>1B</td>
<td>7.7-3</td>
<td>Ra-226</td>
<td>Fish, drink</td>
</tr>
<tr>
<td>Bone</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1A</td>
<td>2.5-3</td>
<td>Ra-226</td>
<td>Fish, drink</td>
</tr>
<tr>
<td>1B</td>
<td>1.3-2</td>
<td>Ra-226</td>
<td>Fish, drink</td>
</tr>
<tr>
<td>GI-LLI</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1A</td>
<td>5.3-5</td>
<td>U-235, U-236</td>
<td>Drink</td>
</tr>
<tr>
<td>1B</td>
<td>2.2-4</td>
<td>U-236, U-235, Ra-226</td>
<td>Fish</td>
</tr>
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<td></td>
</tr>
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<td>1A</td>
<td>1.5-4</td>
<td>U-236, U-235</td>
<td>Drink</td>
</tr>
<tr>
<td>1B</td>
<td>6.0-4</td>
<td>U-236, U-236, Ra-226</td>
<td>Fish</td>
</tr>
<tr>
<td>Liver</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1A</td>
<td>1.1-6</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>1B</td>
<td>4.6-6</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Lung</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1A</td>
<td>1.1-6</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>1B</td>
<td>4.4-6</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Skin</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1A</td>
<td>1.3-6</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>1B</td>
<td>5.5-6</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Thyroid</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1A</td>
<td>1.1-6</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>1B</td>
<td>4.4-6</td>
<td>U-235</td>
<td>External</td>
</tr>
</tbody>
</table>

\[a_{1.4-3} = 1.4 \times 10^{-3}\]

\[bGI-LLI = \text{gastrointestinal tract (lower large intestine)}\]
Table 9-64. Maximum Doses from All Radionuclides at Malaga Bend: Scenario 2, Peak Time 1.2 Million Years

<table>
<thead>
<tr>
<th>Organ and scenario</th>
<th>Dose (mrem)</th>
<th>Dominant nuclides</th>
<th>Pathways</th>
</tr>
</thead>
<tbody>
<tr>
<td>Whole body</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2A</td>
<td>1.7-3&lt;sup&gt;a&lt;/sup&gt;</td>
<td>Ra-226</td>
<td>Fish, drink</td>
</tr>
<tr>
<td>2B</td>
<td>2.1-4</td>
<td>Ra-226</td>
<td>Fish, drink</td>
</tr>
<tr>
<td>Bone</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2A</td>
<td>2.8-3</td>
<td>Ra-226</td>
<td>Fish, drink</td>
</tr>
<tr>
<td>2B</td>
<td>3.5-4</td>
<td>Ra-226</td>
<td>Fish, drink</td>
</tr>
<tr>
<td>GI-LLI&lt;sup&gt;b&lt;/sup&gt;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2A</td>
<td>4.7-5</td>
<td>U-236, U-235</td>
<td>Drink</td>
</tr>
<tr>
<td>2B</td>
<td>5.8-6</td>
<td>U-236, U-235, Ra-226</td>
<td>Fish</td>
</tr>
<tr>
<td>Kidney</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2A</td>
<td>1.3-4</td>
<td>U-236, U-235</td>
<td>Drink</td>
</tr>
<tr>
<td>2B</td>
<td>1.6-5</td>
<td>U-236, U-235</td>
<td>Drink</td>
</tr>
<tr>
<td>Liver</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2A</td>
<td>9.9-7</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>2B</td>
<td>1.2-7</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Lung</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2A</td>
<td>9.3-7</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>2B</td>
<td>1.2-7</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Skin</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2A</td>
<td>1.2-6</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>2B</td>
<td>1.5-7</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Thyroid</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2A</td>
<td>9.3-7</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>2B</td>
<td>1.2-7</td>
<td>U-235</td>
<td>External</td>
</tr>
</tbody>
</table>

<sup>a</sup>1.7-3 = 1.7 x 10<sup>-3</sup>.  
<sup>b</sup>GI-LLI = gastrointestinal tract (lower large intestine).

of the dose is received through the normal consumption of water from the Pecos; and the notation "external" covers all doses received through exposure during boating, swimming, and shoreline activities. The doses presented in these tables for the indicated routes of exposure are the largest possible ones under the assumptions made in each scenario; the concentrations of radionuclides at Malaga Bend are lower before and after the peak times shown in the tables.

It is seen that scenario 1B, a two-aquifer connection initially passing through the contact-handled waste, produces the largest consequences among scenarios 1, 2, and 3. Scenario 3A produces the smallest consequences.
Table 9-65. Maximum Doses from All Radionuclides at Malaga Bend: Scenario 3, Peak Time 1.2 Million Years

<table>
<thead>
<tr>
<th>Organ and scenario</th>
<th>Dose (mrem)</th>
<th>Dominant nuclides</th>
<th>Pathways</th>
</tr>
</thead>
<tbody>
<tr>
<td>Whole body</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3A</td>
<td>1.4-6a</td>
<td>Ra-226</td>
<td>Fish, drink</td>
</tr>
<tr>
<td>3B</td>
<td>7.0-5</td>
<td>Ra-226</td>
<td>Fish, drink</td>
</tr>
<tr>
<td>Bone</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3A</td>
<td>2.3-6</td>
<td>Ra-226, U-236</td>
<td>Drink</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Ra-226</td>
<td>Fish</td>
</tr>
<tr>
<td>3B</td>
<td>1.2-4</td>
<td>Ra-226, U-236</td>
<td>Drink</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Ra-226</td>
<td>Fish</td>
</tr>
<tr>
<td>GI-LLI\textsuperscript{b}</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3A</td>
<td>4.0-8</td>
<td>U-235, U-236</td>
<td>Drink</td>
</tr>
<tr>
<td></td>
<td></td>
<td>U-235, U-236, Ra-226</td>
<td>Fish</td>
</tr>
<tr>
<td>3B</td>
<td>2.0-6</td>
<td>U-236, U-235</td>
<td>Drink</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Ra-226, U-236, U-235</td>
<td>Fish</td>
</tr>
<tr>
<td>Kidney</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3A</td>
<td>1.1-7</td>
<td>U-236, U-235</td>
<td>Drink</td>
</tr>
<tr>
<td></td>
<td></td>
<td>U-236, U-235</td>
<td>Fish</td>
</tr>
<tr>
<td>3B</td>
<td>5.6-6</td>
<td>U-236, U-235</td>
<td>Drink</td>
</tr>
<tr>
<td></td>
<td></td>
<td>U-236, U-235</td>
<td>Fish</td>
</tr>
<tr>
<td>Liver</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3A</td>
<td>8.4-10</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>3B</td>
<td>4.2-8</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Lung</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3A</td>
<td>8.0-10</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>3B</td>
<td>4.0-8</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Skin</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3A</td>
<td>1.0-9</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>3B</td>
<td>5.0-8</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Thyroid</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2A</td>
<td>8.0-10</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>2B</td>
<td>4.0-8</td>
<td>U-235</td>
<td>External</td>
</tr>
</tbody>
</table>

\textsuperscript{a}1.4-6 = 1.4 \times 10^{-6}.

\textsuperscript{b}GI-LLI = gastrointestinal tract (lower large intestine).

Scenario 4

The worst liquid-breach scenario evaluated in this analysis is the bounding condition, an event in which all the Rustler waters normally moving above the repository pass completely through the repository. It is included to provide an upper bound to the impact of the WIPP repository.
The whole-body and organ dose commitments received by a maximally exposed person in connection with this bounding scenario are presented in Table 9-66. The format of this table is identical with that of Tables 9-63, 9-64, and 9-65. The whole-body dose in the bounding scenario is 92% higher than the whole-body dose in scenario 1B.

Table 9-66. Maximum Dose Commitments from All Radionuclides at Malaga Bend: Scenario 4, Bounding Case, Peak Time 1.2 Million Years

<table>
<thead>
<tr>
<th>Organ and scenario</th>
<th>Dose commitment (mrem)</th>
<th>Dominant nuclides</th>
<th>Pathways</th>
</tr>
</thead>
<tbody>
<tr>
<td>Whole body</td>
<td>1.5-2\textsuperscript{a}</td>
<td>Ra-226</td>
<td>Fish, drink</td>
</tr>
<tr>
<td>Bone</td>
<td>2.6-2</td>
<td>Ra-226, U-236</td>
<td>Drink</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Ra-226</td>
<td>Fish</td>
</tr>
<tr>
<td>GI-LLI\textsuperscript{b}</td>
<td>6.3-4</td>
<td>U-236, U-235</td>
<td>Drink</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Ra-226, U-236, U-235</td>
<td>Fish</td>
</tr>
<tr>
<td>Kidney</td>
<td>1.8-3</td>
<td>U-236, U-235</td>
<td>Drink</td>
</tr>
<tr>
<td></td>
<td></td>
<td>U-236, U-235</td>
<td>Fish</td>
</tr>
<tr>
<td>Liver</td>
<td>1.3-5</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Lung</td>
<td>1.2-5</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Skin</td>
<td>1.6-5</td>
<td>U-235</td>
<td>External</td>
</tr>
<tr>
<td>Thyroid</td>
<td>1.2-5</td>
<td>U-235</td>
<td>External</td>
</tr>
</tbody>
</table>

\textsuperscript{a}1.5-2 = 1.5 \times 10^{-2}.

\textsuperscript{b}GI-LLI = gastrointestinal tract (lower large intestine).

Summary for liquid breach and transport

The doses received by the maximally exposed person from scenarios 1 and 4 are very small, compared with the annual average whole-body doses received by persons in the United States from various sources (EPA, 1972). This comparison is made in the following compilation (in units of millirem) for the year 1980:

- Scenario 1B: 0.008
- Scenario 4: 0.02
- Television: 0.1
- Consumer products: 1.0
- Air transport: 1.0
- Medical X-rays: abdominal dose: 90
- Natural background (WIPP site): 100

9-142
Scenario 5 was chosen to represent a situation in which people bring some of the repository contents directly to the surface. The sequence of events that must occur in this scenario would be broken by the failure of any event in the sequence, which is listed below.

<table>
<thead>
<tr>
<th>Event</th>
<th>Consequence</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Institutional control is lost or fails</td>
<td>No release of radiation</td>
</tr>
<tr>
<td>2. Knowledge of the repository is lost, or fear of radiation effects is overcome by complacency</td>
<td>No release of radiation</td>
</tr>
<tr>
<td>3. There is an economic incentive to explore in the area of the site</td>
<td>No release of radiation</td>
</tr>
<tr>
<td>4. The repository area is chosen for drilling</td>
<td>No release of radiation</td>
</tr>
<tr>
<td>5. The contents of the repository go unrecognized as radioactive material before and during drilling</td>
<td>No release of radiation</td>
</tr>
<tr>
<td>6. Drilling intercepts concentrated radionuclides</td>
<td>No release of radiation</td>
</tr>
<tr>
<td>7. The material brought up is left untreated and exposed</td>
<td>Drill crew receives dose</td>
</tr>
<tr>
<td>8. The maximally exposed person remains in place continuously for 1 year after drilling</td>
<td>Maximally exposed person receives the dose calculated in this study</td>
</tr>
</tbody>
</table>

Scenario 5 is modeled in two separate studies. In each of these two studies, it is assumed in separate calculations that contact-handled TRU waste is intercepted and that remotely handled TRU waste is intercepted.

The first study models a well drilled for oil or gas, using today's drilling technology. It assumes a borehole 10 inches in diameter. The cuttings from the hole are mixed with an equal volume of drilling mud (a mixture of bentonite and barite); the total amount of material brought to the surface (approximately 100 tons) is assumed to be left at the site in a pit with a surface area of 720 square feet. At 10-foot intervals, the drillers collect down-hole samples for analysis: one side-hole core (1 by 0.75 inch) and one chip sample (2 grams). Two sets of these samples (0.1 liter per set) are assumed to be taken from the repository horizons.

The second study models a hole drilled during exploration for minerals. It assumes a core drill 3 inches in outside diameter; this drill produces a continuous core 2.12 inches in diameter. The core, which contains 1.86 liters of contact-handled TRU waste or about 7.0 liters of remotely handled TRU waste, is assumed to be retained and examined by a geologist. The drilling mud and
cuttings are assumed to be left at the site in a pit with a surface area of 144 square feet.

**External dose received by drill-crew members**

In calculating the direct exposures received by the drill crew, the analysis examined current work practices to determine the amounts of time that drill-crew members spend near samples. The highest individual external dose is received by the geologist, who is assumed to examine the samples for 1 hour at an effective distance of 1 meter. The core and chip samples are treated as point sources with no self-shielding effects.

The doses that an individual drill-crew member might receive in each of the direct-access studies are shown as functions of time in Figure 9-14. The figure shows these doses separately for (1) drilling through the disposal area for contact-handled TRU waste and (2) drilling directly through a canister containing remotely handled TRU waste. The highest dose occurs if a core sample from the 3-inch hole intercepts a canister of remotely handled TRU waste shortly after closure. This dose, about 1.5 millirem to the whole body at 100 years, is 1.5% of annual dose received from natural background radiation.

![Figure 9-14](image-url)
Doses received through indirect pathways

In addition to the exposure of the drill crew, the impact on persons living near the site was evaluated. Water erosion of the mud pit, which delivers radionuclides to people primarily through the ingestion pathway, is ignored; in the arid region around the site, wind erosion is the dominant mechanism for the introduction of radionuclides into pathways leading to people. Such a pathway would deliver radionuclides principally through inhalation.

Details of the exposure calculations appear in Appendix K. Calculations of the airborne dispersion of radioactive material from the mud pit are based on measurements taken over 20 years at the GMX area of the Nevada Test Site (Healy, 1977). The air-suspension model parametrized for the Nevada Test Site observations and the climate at the WIPP site come from the NRC Reactor Safety Study (NRC, 1975).

Although at present there are no farms within several kilometers of the WIPP site, for this analysis it is assumed that a single-family farm exists 500 meters downwind from the mud pit. The farm is assumed to produce leafy green vegetables, dairy products, and beef. The people living on the farm are assumed to eat the food produced there and to breathe the air contaminated by the windborne particles from the pit.

Two drilling locations were assumed: (1) the 10-inch hole is drilled through the disposal area for remotely handled waste and (2) the 10-inch hole is drilled through the contact-handled-waste area. For each location, a 50-year dose commitment after 1 year of exposure is listed in Table 9-67; the exposure is assumed to occur either 100 or 1000 years after the closure of the repository.

For drilling through contact-handled TRU waste, the maximum calculated dose commitment is $2.2 \times 10^{-4}$ rem to the bone 100 years after closure; the dominating pathway is inhalation, and the radionuclides dominating the dose are plutonium-239, plutonium-240, and americium-241. The results of drilling through remotely handled TRU waste are similar: the maximum dose commitment, $3.2 \times 10^{-4}$ rem to the bone, occurs principally through the inhalation pathway at 100 years after closure, but the radionuclides dominating the dose are plutonium-239, strontium-90, and plutonium-240. The doses at 1000 years after closure are not radically different from the 100-year doses; at 1000 years the dominant radionuclides are plutonium-239 and plutonium-240.

9.7.1.6 Direct Access to WIPP Wastes by Solution Mining

Solution mining is one way by which some of the TRU waste contained in the WIPP could inadvertently be brought into contact with the biosphere after knowledge of the purpose and location of the WIPP had been lost. The techniques of solution mining are used to extract soluble minerals and also to create underground storage cavities for liquids and gases. The soluble minerals halite (NaCl) and sylvite (KCl), a form of potash, exist under the WIPP site and are of economic value. Only experimental extraction of potash minerals by solution mining has been attempted in the area, however, because the water supply in the arid Delaware basin is limited. Nevertheless, it is possible that solution-
mining activity in the Delaware basin could increase in the future, given an increased water supply or an increased demand for potash or halite. There is also a small chance that underground storage cavities will be created in the vicinity of the WIPP; storage cavities in the salt domes of the southeastern states are being used to contain petroleum and natural gas, and these resources exist in the Delaware basin of New Mexico and Texas.

Table 9-67. Maximum Doses Received by a Person Through Indirect Pathways: Direct-Access Scenario

<table>
<thead>
<tr>
<th>Pathway</th>
<th>50-year dose commitment after 1-year exposure (rem)</th>
<th>100 years</th>
<th>1000 years</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Organ</td>
<td></td>
<td></td>
</tr>
<tr>
<td>REMOTELY HANDLED TRU WASTE</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td>Bone</td>
<td>2.7-4(^a)</td>
<td>1.7-4</td>
</tr>
<tr>
<td></td>
<td>Lung</td>
<td>1.7-5</td>
<td>9.4-6</td>
</tr>
<tr>
<td></td>
<td>Whole body</td>
<td>9.1-6</td>
<td>4.3-6</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Bone</td>
<td>4.3-5</td>
<td>6.9-6</td>
</tr>
<tr>
<td></td>
<td>Crops</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Bone</td>
<td>1.7-6</td>
<td>1.8-7</td>
</tr>
<tr>
<td></td>
<td>Whole body</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Meat and milk</td>
<td>Bone</td>
<td>4.0-6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Whole body</td>
<td>1.3-7</td>
</tr>
<tr>
<td>CONTACT-HANDLED TRU WASTE</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td>Bone</td>
<td>2.2-4</td>
<td>1.9-4</td>
</tr>
<tr>
<td></td>
<td>Lung</td>
<td>1.2-5</td>
<td>1.0-5</td>
</tr>
<tr>
<td></td>
<td>Whole body</td>
<td>5.8-6</td>
<td>4.8-6</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Bone</td>
<td>9.4-6</td>
<td>7.7-6</td>
</tr>
<tr>
<td></td>
<td>Crops</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Bone</td>
<td>2.8-7</td>
<td>2.0-7</td>
</tr>
<tr>
<td></td>
<td>Whole body</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Meat and milk</td>
<td>Bone</td>
<td>1.6-8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Whole body</td>
<td>7.1-10</td>
</tr>
</tbody>
</table>

\(^a\)2.7-4 = 2.7 \times 10^{-4}.

Though each of the modes of intrusion mentioned above could, in theory, release waste to the biosphere, an analysis of their consequences has not been carried out for the present study, because intrusion into the WIPP repository by solution mining is considered to be an event of very low probability. The
soluble evaporites whose presence would provide the motive for solution mining underlie at least 3.5 million acres of the Delaware basin. A random penetration of these evaporites for any reason would thus hit the 120-acre repository with a probability of $3.4 \times 10^{-5}$ (or about 3 chances in 100,000). There are, moreover, site-specific reasons for believing that intrusion into the repository is unlikely. These reasons are outlined in the paragraphs that follow.

Solution mining for potash

The potash ores sylvite and langbeinite existing under the WIPP site are contained in 11 thin ore zones within the McNutt member of the Salado Formation. The base of the McNutt lies approximately 1740 feet below the surface, or about 400 feet above the level of the repository (Section 7.3). Only the sylvite component of the ore is extractable by solution mining.

Two methods for potash solution mining are currently possible. The first method uses a single well in which the same wellbore is used for both injection and production. This method usually produces deep cavities of limited areal extent and is therefore most suitable for thick ore bodies. The second method employs two or more wells; solvent circulates between pairs of wells after initial conduits between the wells have been formed by hydrofracture. The second method offers good control of cavity depth relative to cavity area and, for thin ore bodies, a more efficient use of solvent. The multiwell method has been used for the experimental solution mining of thinly bedded potash in the Carlsbad basin (Davis and Shock, 1970).

Because of the thinness of the potash ore zones and the limited supply of water near the WIPP site, future solution-mining efforts would probably use the multiwell method to extract potash under the site. The degree of control over cavity depth offered by the method suggests that there would be no direct contact with waste in the repository 400 feet below the lowest ore zone. The conditions favoring an eventual intrusion into the repository by water would, however, be enhanced because of the increased permeability of the mined-out ore zones. Although the long-term consequences of mining out the McNutt member have not been studied specifically, the consequences for the WIPP repository are not likely to be worse than those calculated for the bounding scenario (Section 9.7.1.4).

Solution mining for halite (salt)

Halite is the dominant constituent of the evaporites underlying the WIPP site. Evaporite formations within the site boundaries contain about $1.98 \times 10^{11}$ tons of salt, the purest of which occurs in the Castile Formation below the level of the repository (Powers et al., 1978, Section 8.4.7). The mass of salt contained within the volume of the proposed 100-acre disposal area for contact-handled TRU waste is only about $3.61 \times 10^6$ tons. This represents about one-sixth of the United States annual consumption of salt in the 1960s. Thus even if all the salt consumed in the United States at current rates were to be mined exclusively within the WIPP-site boundaries, a time on the order of 10,000 years would elapse before the actual repository would be reached with high probability. Furthermore, the presence of numerous beds of relatively impermeable anhydrite and polyhalite in the Salado makes this area unattractive for the solution mining of halite. The development of a reason-
ably sized mine cavity in the salt would be extremely difficult. Large masses of salt occur elsewhere in the Delaware basin, and adequate reserves of salt exist nearer to the continental centers of demand. These factors have led to the conclusion that it is highly unlikely that the repository will ever be breached in the process of mining halite.

Analyses of solution-mining release scenarios for domed-salt repositories containing high-level reprocessing waste and spent fuel (with larger inventories and concentrations of long-lived radionuclides than proposed for the WIPP repository) indicate that such events do not constitute significant societal risks (DOE, 1979b).

9.7.1.7 Summary of Calculated Doses

The following conclusions are drawn from the analysis of the five scenarios:

1. The greatest consequences from a liquid-breach scenario are for scenario 4. Under the assumptions made for that scenario, the greatest whole-body and organ doses are less than 0.02% of the whole-body dose from natural background radiation at the WIPP site.

2. The consequences of a liquid-breach scenario depend on the flow rate of water through the breached repository. A factor-of-4000 difference in the flow rates for the analyzed scenarios translates into a hundredfold difference in the maximum doses received by a person at Malaga Bend. The consequences of scenario 3, which involves transport only by diffusion, are directly proportional to the area of the communication that connects the repository with the Rustler aquifer.

3. Under the assumptions made concerning plutonium distribution coefficients, no plutonium enters the biosphere during the time considered for scenarios 1 through 4.

4. It is not considered likely that a drill crew would inadvertently drill into the repository only 100 years after sealing. If they did, however, the greatest external dose received by the drill crew is calculated to be about 1.5 x 10^{-3} rem to the whole body under the assumption that the drill has penetrated a canister of remotely handled TRU waste. The maximum external dose from drilling through contact-handled TRU waste would occur 80 years after repository closure; it would be 2.4 x 10^{-5} rem.

5. The 50-year dose commitment received through indirect pathways by a person living on a nearby farm 100 years after closure is conservatively estimated to be 2.2 x 10^{-4} rem to the bone if a drill penetrates the contact-handled TRU waste and 2.7 x 10^{-4} rem to the bone if it penetrates a canister of remotely handled TRU waste. These calculated dose commitments are upper bounds to the dose commitments that people might receive.
9.7.2 Effects Not Involving the Release of Radioactivity

9.7.2.1 Effects of Heat from Emplaced Waste

The long-term effects of heat from emplaced waste are discussed in this section, which predicts the changes in temperatures, the creation of buoyant forces that might lift the waste upward in the rock column, and the uplift of the rock column and the ground surface due to thermal expansion. Although these effects may be significant in repositories for high-level waste, the waste emplaced in the WIPP will release little heat: the analysis summarized in this section predicts no possibility that these effects could breach the repository.

In keeping with the practice of computing upper bounds to the impacts of the WIPP, the analysis of the effects of heat assumes that the heat load will be more than 25 times greater than the expected load. The expected heat load can be estimated by assuming that 72,000 cubic feet of contact-handled TRU waste is emplaced per acre of the repository, with half this volume in drums and half in boxes. At typical loadings of 8 grams of plutonium per drum and 13 grams of plutonium per box, the heat produced will be 0.11 kilowatt per acre if the plutonium is assumed to be weapons-grade material producing 0.0024 watt per gram. If all the containers are loaded with plutonium to the maximum allowed by regulations (200 grams per drum and 350 grams per box), the heat load will reach 2.8 kilowatts per acre. Remotely handled waste could, at 55 canisters per acre, produce as much as 3.3 kilowatts per acre, but only a small part of the repository will hold such waste. The effects of heat from the WIPP are therefore overestimated by assuming a heat load of 2.8 kilowatts per acre.

Calculations with the computer code STEALTH have investigated the thermomechanical effects that this heat load might exert on the environment of the repository. The model represents the repository rock layers to a depth of 3000 meters in a cylindrical volume with a radius of 4000 meters. It uses actual laboratory measurements of the properties of the strata above and below the repository; in this way the model accounts for the temperature-dependent physical properties of the rock layers. The salt is allowed to creep non-linearly under stress. The repository is modeled as a 180-acre disk loaded to a power density that is initially 2.8 kilowatts per acre and decreases with time. Details of the calculation are given by Thorne and Rudeen (1979).

Figure 9-15 shows examples of the long-term temperature responses calculated from the model. At the center of the repository, the rise in temperature reaches a maximum of less than 2°C at 80 years after waste emplacement and then falls steadily; at this level, no appreciable temperature changes appear at radii greater than 1 kilometer. At the top of the Rustler Formation above the repository, the maximum temperature rise is less than 0.3°C. At a depth of 41 meters from the surface, the maximum temperature increase, not shown in the figure, is about 0.03°C; it occurs approximately 640 years after emplacement.

Buoyancy

Figure 9-16 shows the effects of buoyant forces. According to these data, a point at the top of the emplacement level is displaced by at most 10.4 millimeters; the maximum displacement occurs about 90 years after waste emplacement.
Most of the displacement occurs within 1 kilometer of the center of the repository. A point in the Rustler Formation will rise to a maximum displacement of about 8.7 millimeters before sinking slowly toward its starting position.

**Surface uplift**

The surface uplift predicted by the computer calculations appears in Figure 9-17. The maximum displacement, less than 6 millimeters, occurs about 1000 years after waste emplacement. The uplift subsides slowly; at 1500 years the total displacement is about 3 millimeters. Such a surface uplift, occurring over a distance of kilometers, would not affect the land or the rock strata above the repository.

9.7.2.2 Effects of Subsidence

The underground mined openings of the repository will eventually close because of the weight of the overlying rock and the plasticity of the salt. This section discusses the closure process and its effects at the surface and in the intervening rocks.

The collapse of underground openings is well known. It has been extensively studied, especially in coal fields, to determine its effects on mine safety and the integrity of surface structures. Both in coal mines and in potash mines, the surface area affected by subsidence exceeds the area of the underground openings. The angle between the vertical and a line connecting the edge of the surface subsidence and the edge of the underground opening is called the angle of draw; this angle is typically about 45 degrees for potash mines near the WIPP site, which are shallower than the WIPP mine will be (BIM, 1975).

The rate of subsidence depends on the depth of the openings, the extraction ratio (the area of the openings divided by the area of the mine), and the nature of the overlying rocks.

These principles can be applied to the WIPP repository. The surface area affected can be estimated by applying a 45-degree angle of draw to the area and depth of the underground workings. If the WIPP mine is assumed to contain 180 acres at a depth of 2100 feet, this procedure suggests that subsidence will affect the ground surface out to a radius of about 3700 feet, an area of about 1000 acres. Because the WIPP will contain only about 120 acres, the affected area will be smaller.

The following equation (General Analytics, Inc. 1974) was used to calculate the maximum subsidence:

\[
\text{maximum subsidence} = (\text{subsidence factor}) \times (\text{cavity height}) \times (\text{percent of cavity remaining after backfill}) \times (\text{percent extraction})
\]

This equation assumes that the mine will be at the critical extraction width (the width of the area that must be extracted to produce maximum subsidence at the center of a subsidence trough); that the mine will have a subsidence factor (ratio of vertical surface displacement to cavity height) of 2/3, the
ratio at nearby potash mines (BLM, 1975); and that it will have an extraction ratio of 30%.

Cavity heights of 16 feet would produce a subsidence of about 1 foot at 70% backfill and 1.6 feet at 50% backfill. These are maximum values, occurring over the center of the subsidence; they decrease from the center to the edge of the affected area, less than 3700 feet from the center. Subsidence of the same magnitude, although more restricted in area, could be expected if the SPDV underground area were developed but the WIPP project proceeded no further.

The closing of the mined cavities will proceed quickly on the geologic time scale; the resulting deformations will be quickly translated to overlying units. How the overlying units will respond is not known in detail. The predicted surface subsidence of 1 to 1.6 feet will be insignificant inasmuch as
the natural relief at the site is greater; furthermore, there is no integrated surface drainage to disturb.

In Nash Draw subsidences on the order of 200 feet are suspected to have created vertical interconnections between water-bearing strata in the Rustler Formation. Hydrologic testing has not yet determined whether this is true, but the possibility remains that to a lesser extent, because of the smaller subsidence, interconnections may also appear over the repository. Water from the Magenta and the Culebra aquifers might then be introduced to the top of the Salado salt. That by itself would have little significance because of the 1200 feet of salt intervening between the top of the salt and the disposal level. At worst, pathways for water intrusion similar to those postulated in scenarios 2 or 4 (Section 9.7.1.3) might be initiated. It has been noted that the radiation doses produced as a consequence of these scenarios are much lower than doses from natural background radiation. Therefore subsidence, even when extrapolated to an extreme, would not significantly affect public health and safety. Furthermore, water has not flowed into the local potash mines in spite of much more severe subsidence than the repository will experience.

Investigations of subsidence continue. A first-order level-line survey line was laid out in 1978 to establish baseline elevations at the site and to monitor subsidence over certain active potash-mining operations. These field observations will help in developing a better understanding of the subsidence processes and in providing data for testing models. Other studies are now investigating the effects of subsidence on the surface, on the rock column, and on the aquifers.

Figure 9-17. Uplift of ground surface over repository.
9.7.3 Interactions Between the Waste and the Salt

Some of the unresolved technical issues in the analysis of waste disposal in bedded salt involve interactions between the waste and the salt. This section discusses the most frequently mentioned interactions. It summarizes the present state of knowledge about them, emphasizing their applications to the WIPP but leaving extended discussion to referenced documents when appropriate documents are available. Since investigations into the details of these interactions are continuing as part of the WIPP project, this discussion also mentions the programs now under way or planned.

9.7.3.1 Gas Generation

It is believed that stored radioactive waste may be able to generate substantial amounts of gas. Because contact-handled TRU waste sometimes contains organic and other gas-producing material, it has received closer scrutiny than remotely handled TRU waste. Nevertheless, both types of waste might, in theory, release gases. There are two basic questions to be answered about gas generation:

1. How is the gas generated—by what mechanisms, in what amounts, and at what rates?
2. After generation, how will the gas affect the repository?

Mechanisms, amounts, and rates

Mechanisms so far identified for gas production from TRU waste are radiolysis, bacterial degradation, thermal decomposition, and dewatering, and chemical corrosion. Extensive studies of these mechanisms have produced data collected in review documents (Molecke, 1979; Sandia, 1979), which are the sources for the discussion that follows except where other references are cited.

Gas production by radiolysis has been investigated for existing temporarily stored TRU waste and for several matrices: cellulosics (paper, wood, rags), plastics, rubbers, concrete, asphalt, mild steel, and sludges. The work was done primarily at the Los Alamos National Scientific Laboratory and the Savannah River Laboratory. These experiments show very low rates of gas production, less than 0.05 mole per year per drum except for process sludges and asphalt.

Among the four mechanisms, bacterial degradation has the greatest potential for generating significant quantities of gas (Table 9-68). Bacterial degradation can occur in TRU waste that contains organic matter like paper, wood, rubber, and oil. Some bacteria or fungi will be present in the existing matrices or on their containers after temporary storage. The gas produced will be primarily carbon dioxide. Gas-generation rates, which will depend on how well the bacteria flourish, may vary widely among individual waste drums. Experiments at the University of New Mexico are measuring the gas-production rate from the microbial degradation of mixed organic wastes, asphalt, and wood in aerobic or anaerobic atmospheres; the test conditions vary temperature and moisture content (dry, wet, and brine saturated).
The thermal decomposition of mixed organic-matrix waste, paper, and polyethylene has been measured at 70 and 100°C by observing gas-pressure increases. The work was performed at Los Alamos. The measurement of gas production at 40°C is still in progress; the expected range of gas production at 40°C, based on existing data, is 0.02 to 0.2 mole per year per drum of waste. At 25°C, the gas production is expected to be negligible. The release of water vapor from existing process sludges was measured at 25 to 100°C. Thermal dewatering of sludges can be significant, even at 25°C. Because of these results, process sludges were judged unacceptable in the WIPP repository without further processing.

The corrosion and gas-generation rates for mild steel (TRU-waste containers, contaminated metal scrap), were measured at Sandia National Laboratories at 25°C under dry, moist, and brine-inundated conditions. Hydrogen will be generated by corrosion only in an anaerobic and wet or inundated storage environment, at a maximum rate of 2 moles per year per drum. In an atmosphere, with moisture present, oxygen will be consumed. Under the dry conditions expected in a repository, the corrosion of steel is not expected to yield significant quantities of gas.

A comparison of measured gas-generation rates for the different mechanisms and for several matrices is presented in Table 9-68, taken from a review document (Molecke, 1979). These data do not take into account various aging factors. These factors tend to decrease gas production; they include localized matrix depletion because of radiolysis, an unfavorable geochemical environment, increasing pressure, and competition between differing mechanisms.

Gas could also be produced from the high-level waste used in WIPP experiments and from remotely handled TRU waste. It could arise from chemical reactions of the waste containers with brine, if any brine is available, and from the radiolysis of waste inside the containers. Radiolysis is known to produce only about 0.1 cubic centimeter of hydrogen per calorie of energy stored in the salt (Jenks and Bopp, 1977). Since the hydrogen would be released on the dissolution of the salt, the amount of gas produced by these wastes could be estimated from the chemical reactions alone—that is, from the mass of iron in the canister. Laboratory experiments will provide further data on gas generation from experimental high-level waste before the experiments begin.

**Effects of evolved gas on a repository**

The void volume left behind in a sealed repository will be about 50% of the original mined opening because the backfill salt will be at a density about 50% of the rock-salt density. As the salt flows under lithostatic pressure, this open volume in the repository will close, probably in 50 to 200 years (Baar, 1977, p. 136). Closure to full salt density is expected because the air in a room and tunnel is only $4 \times 10^5$ moles, not enough to maintain appreciable openings in the salt. Nevertheless, some volume may become available for storing evolved gas because of dilatancy (Jaeger and Cook, 1976, p. 85): as the salt creeps into openings in the repository, it is at a reduced density. Gas evolved from the waste could compress the salt back to full density, creating gas-filled volumes that might amount to roughly 10% of the volume that the creeping salt had filled.
Table 9-68. Rates of Gas Generation from the Degradation of TRU Waste

| Mechanism          | Matrix                      | Gas limit (moles per year per drum)
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Lower</td>
</tr>
<tr>
<td>Microbes</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aerobic</td>
<td>Organic composite</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td>Plywood box</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td>Plywood box (3.2 m³)</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td>Asphalt</td>
<td>0</td>
</tr>
<tr>
<td>Anaerobic</td>
<td>Organic composite</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td>Plywood box</td>
<td>0</td>
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<tr>
<td></td>
<td>Plywood box (3.2 m³)</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td>Asphalt</td>
<td>0</td>
</tr>
<tr>
<td>Heat</td>
<td>Organic composite (40°C)</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td>Paper (70°C)</td>
<td>0.5</td>
</tr>
<tr>
<td>Radiolysis</td>
<td>Cellulosics (0.04 Ci)</td>
<td>0.002</td>
</tr>
<tr>
<td></td>
<td>Polyethylene (0.04 Ci)</td>
<td>0.003</td>
</tr>
<tr>
<td></td>
<td>Polyvinyl chloride (0.04 Ci)</td>
<td>0.01</td>
</tr>
<tr>
<td></td>
<td>Organic composite (0.04 Ci)</td>
<td>0.002</td>
</tr>
<tr>
<td></td>
<td>Asphalt (7.7 Ci)</td>
<td>0.1</td>
</tr>
<tr>
<td></td>
<td>Concrete-TRU ash (poured, 15 Ci)</td>
<td>0.03</td>
</tr>
<tr>
<td></td>
<td>Concrete-TRU ash (heated, 15 Ci)</td>
<td>0.0002</td>
</tr>
<tr>
<td>Corrosion</td>
<td>Mild steel</td>
<td>0</td>
</tr>
<tr>
<td>Alpha decay</td>
<td>TRU nuclides (helium generation)</td>
<td></td>
</tr>
<tr>
<td>Average</td>
<td>Existing INEL TRU waste</td>
<td></td>
</tr>
<tr>
<td>for all mechanisms</td>
<td>(average over total volume)</td>
<td>0.0005</td>
</tr>
</tbody>
</table>

aData from Molecke (1979).
bMost probable range.
cVolume of drum is 0.21 m³ except as noted.

While mine closure may be complete in 200 years, gas may evolve from the waste over much longer times; gas production will apparently be slow compared with mine closure. Depending on the permeability of the salt, the gas may disperse in at least one of three possible modes:

1. The medium is permeable enough to allow gases to move away from the repository without any significant pressure buildup.

2. The medium is impermeable, and gas accumulates until the medium fractures under the gas pressure.

3. The medium is impermeable, but the accumulation of gas is sufficiently slow for the medium to flow plastically, adjusting the void volume; the pressure never becomes much more than lithostatic, and the medium remains intact.

9-155
These modes have been tested by mathematical calculation using experimental values for gas permeability. Experiments show that the gas permeability, while not zero, is small enough for some accumulation of gas to be possible; the proper representation of the problem requires simultaneous consideration of the mine response with the gas generation. Some of these calculations have been completed (Sandia, 1979). According to initial estimates based on them, there is little possibility of repository failure from overpressurization at gas-generation rates of less than 5 moles per year per drum. Since these conclusions depend on the gas permeability and the mechanical properties of the repository medium, they will be subject to some revision when data are available from the actual underground workings.

9.7.3.2 Brine Migration

A number of papers on the movement of fluid inclusions in alkali halide crystals have drawn attention to the possibility of similar movement by the naturally occurring brine inclusions in the bedded salt of southeastern New Mexico. Laboratory experiments and theoretical analyses performed so far (Anthony and Cline, 1974), as well as the one field experiment (Bradshaw and McClain, 1971; Bradshaw and Sanchez, 1969), are idealizations of the problem of fluid-inclusion movement in the thermal field of high-level or other heat producing waste. According to experimental studies, these movements depend on thermal gradients and are credible only for sources with a substantial thermal power output. Therefore, because TRU waste is not heat-producing, these effects are not appreciable for TRU waste in the WIPP repository. They are discussed here because some commentors on the draft environmental impact statement expressed concern about brine migration.

Description of the problem

Because of the idealizations involved in the work already published, it is necessary to describe in some detail the physical situation in the vicinity of canisters containing heat-producing waste.

The initial conditions are established with the driving of the drift in the salt and the drilling of the emplacement hole for the waste canister. This excavation produces a free surface that is no longer at a lithostatic pressure of 150 to 200 atmospheres, but rather at about 1 atmosphere. Thus there is a stress-relieved region around the emplacement hole, normally containing an abundance of microcracks extending a short distance into the medium. After a waste canister is inserted, the remaining volume is backfilled to improve thermal contact with the walls of the canister, and a plug seal is placed over the canister. The initial surface temperature of the canister is between the free-air temperature and the temperature at which the canister and the salt will equilibrate in the short term.

The salt now experiences a time-dependent thermal load that raises the temperature of the salt and accelerates plastic flow in the vicinity of the canister. This creep continues until the stress returns to the lithostatic value; the pressure in the vicinity of the canister begins to return to what it was before disturbance.

It is known experimentally and theoretically how and under what circumstances inclusions move up and down the thermal gradient in a single crystal.
If inclusions reach the canister, they will probably affect the rate of canister corrosion and subsequently the leach rate of the waste. It has been suggested that, if enough fluid accumulates in a heated zone, the local structural properties of the salt will be altered (Bredehoeft et al., 1978). The size of the zone in which fluid accumulates can be estimated roughly from the amount of water available per unit volume of repository salt and from estimates of the amount of solid material per unit amount of fluid material required to form eutectic mixtures (Stewart, 1978); the width of the zone of expected structural alteration around a canister would range from a few centimeters to, at most, a few tens of centimeters. It has been further suggested (Anthony and Cline, 1974) that when inclusions reach the waste their gas fraction could be altered enough to make them move back down the thermal gradient, away from the heat source. Of these possibilities, the corrosion and leaching properties are currently under study in the laboratory (Sections 9.7.3.3 and 9.7.3.4). The phase alterations and structural consequences thereof are under investigation by the Office of Nuclear Waste Isolation and by the U.S. Geological Survey, which is also characterizing the brine inclusions in salt at the WIPP site and determining their history. Sandia National Laboratories is investigating the movement of inclusions. Whether in fact any radionuclides can be mobilized by a moving fluid inclusion is unknown and is being studied at the Argonne National Laboratory.

**Known effects**

In laboratory studies (Anthony and Cline, 1974), fluid inclusions with less than 10% gas are observed to migrate up the thermal gradient toward the heat source. Large inclusions break into two or more small inclusions with different distributions of gas and liquid and with different rates of movement. The inclusions move up the thermal gradient because the solubility of sodium chloride in water increases slightly with temperature. Since the end of the inclusion closer to the heat source is warmer, dissolution proceeds at the closer end, with precipitation at the farther end; the inclusion moves toward the heat source.

Fluid inclusions containing vapor are observed to migrate down the thermal gradient away from the heat source (Wilcox, 1968; Anthony and Cline, 1974). Water evaporates at the hot end of the inclusion; the vapor moves to the cooler end and condenses, dissolving salt in the unsaturated water. The inclusion thus moves away from the heat source.

**Boundary and initial conditions**

In analyses done so far, the changing thermal field has been approximated by a constant gradient. Actual brine migration toward emplaced waste takes place in a time-dependent thermal field; according to estimates based on simple calculations, the heat from an emplaced canister will, within a few months, increase the heat load at the next emplacement hole in the array. The thermal gradients around the canisters will shortly thereafter become so uniform that inclusions will cease to migrate.

Furthermore, no consideration has been given in past analyses to the changing pressure field. Since the amount of vapor in an inclusion will depend on both the temperature of the fluid and the confining pressure, so will the direction of motion.
Bounds on migration

Anthony and Cline (1974) obtained their results on the velocities of brine-inclusion travel for a temperature gradient of 3 kelvins per centimeter (K/cm), but they also present data at lower gradients. The velocity of inclusion movement falls drastically as the gradient decreases and is essentially zero at $10^{-3}$ to $10^{-4}$ K/cm, which is the geothermal gradient. (If the movement did not fall to zero, there would be no fluid inclusions in natural salt.)

According to unpublished calculations (M. E. Fewell and E. C. Sisson, Sandia National Laboratories, internal memorandum, 1977) for a canister hotter than those at the WIPP, the initial gradient is greater than 3 K/cm close to the canister, about 1.3 K/cm over the first 30 centimeters outside the surface of the canister, and about 0.3 K/cm at 1 meter. At the velocities determined by Anthony and Cline for 3 K/cm, only an inclusion within the first 30 centimeters could reach the canister in a year. The total volume of water in fluid inclusions within such a region is about 7.5 liters per meter of canister length when the radius of the canister is about 15 centimeters.

The actual situation is much more complicated. The waste canister is not embedded in a single crystal, but is in a mass of many small crystals. Experiments done in crystalline masses using heaters indicate that when an inclusion reaches a crystal boundary, it may stop there or it may continue to travel in one of three ways: across the boundary as an inclusion, along the boundary as a surface film, or through the space between boundaries as a vapor. Experiments done on 1-cubic-meter salt blocks over periods of several months show a monotonically decreasing accumulation of water at the heater; after 8 weeks the rate of water collection was only 3 cubic centimeters per week (Hohlfelder, 1979). This result suggests that the local supply of mobile fluid will be exhausted soon after the emplacement of a hot waste canister.

In summary, the experimental results presently available suggest that the following phenomena are likely:

1. Inclusions move up or down the thermal gradient in the manner described by Anthony and Cline and by Wilcox only while within a single crystal.

2. Inclusions do not generally appear to move across crystal boundaries.

3. Fluid inclusions reaching a crystal surface are believed to move as vapor or as surface films.

4. After a short time, less than a year, the temperature field around an assemblage of canisters will have become so uniform that the weak thermal gradient will bring no more inclusions to the canisters during the period of high heat production.

5. At some distance (10 to 100 centimeters) from the canister, there will probably be a halo of fluid inclusions immobilized in single crystals in the weak thermal gradient.

6. From experimental data, the total volume of fluid drawn to any canister can be estimated crudely; it may lie between 0.1 and 20 liters, with 0.1 liter more likely (Anthony and Cline, 1974; Hohlfelder, 1979).
Rigorous verification of these expectations will require further investigations. Brine migration is now being studied in its entirety, both experimentally and theoretically. Current knowledge is sufficient to predict that brine migration will be of little concern in the WIPP repository, because no contact-handled TRU waste and little remotely handled TRU waste stored there will produce significant thermal gradients.

Further research under WIPP auspices will provide data that will be useful in the detailed analysis of the effects of remotely handled TRU waste and in the design of future repositories for high-level waste. Laboratory and bench-scale work has been under way for a year. Experiments are planned for salt in a mine, where the lithostatic pressures and boundary conditions will approach those to be encountered in the WIPP repository. Experiments on brine migration will also be carried out in the repository (Section 8.9.4).

9.7.3.3 Container Corrosion

Waste containers are indispensable in waste processing, temporary storage, transportation, and other physical handling. They are not intended, however, to be the major long-term barrier preventing radioactive materials from entering the biosphere. The burial medium is the most significant barrier, for the geologic structures surrounding the waste provide a container several thousand feet thick. In the long term, thousands of years, the ability of the container to resist corrosion is of little importance.

In the short term, corrosion resistance is important in being able to retrieve the containers. Since the TRU-waste containers at the WIPP must be retrievable for as long as 10 years after emplacement, it is desirable that they not corrode excessively during that time. Future repositories may require that containers be retrievable for longer periods, perhaps as long as 25 years; the design of containers that will not corrode over 10 to 25 years is therefore useful, although available data show that existing TRU-waste containers may last hundreds of years in a dry salt mine. There is, however, no incentive to design TRU-waste containers that will last for hundreds or thousands of years.

The corrosion rate of mild steel, used in the construction of TRU-waste containers, has been extensively measured in the laboratory as a function of humidity under dry, moist, and brine-inundated conditions. The steel samples were in direct contact with rock salt. Under all test conditions, except inundation with aerated brine, the bare metal of the drum would not corrode through for several hundred years. The use of anticorrosion coatings such as paint on the drum can significantly decrease the corrosion rates of the bare metal. Laboratory evaluations on such coatings are in progress (Sandia, 1979, Chapter 7).

The examination of mild-steel painted canisters holding low-level waste in the salt repository at Asse, Germany, revealed minimal corrosion after periods of up to 12 years under dry, moist, and brine-inundated test conditions (Sat- tler, 1978; Sandia, 1979). The corrosion of contact-handled-waste containers in the dry WIPP salt is expected to be similar. The retrieval of contact-
handled waste in intact containers is, therefore, expected to pose no problems at the WIPP repository.

The selection of materials for high-level-waste canisters or canister overpacks depends on their purposes and on the lifetime required for them. Because the canisters for WIPP experimental high-level waste must be retrievable for at least 20 years, the materials for them may be selected primarily to allow for easy retrieval. An intact, uncorroded high-level-waste container is not, however, an absolute requirement for retrieval; methods of retrieving degraded canisters from salt by overcoreing are being developed (Sandia, 1977).

Although the WIPP experimental high-level waste is to be removed before the repository is closed, the canister-development program is working on the option of providing a canister that can remain intact for 300 to 500 years. Such a canister could be desirable in repositories for high-level waste, in which the major heat producers are cesium-137 and strontium-90, with half-lives of about 30 years. If the waste canister remains unbreached for more than 10 half-lives, 300 years or longer, the thermal output of the waste will be reduced by at least a factor of 1000. The thermal driving force for interactions like leaching will then be reduced also.

Many of the metallurgical-compatibility studies at Sandia National Laboratories are testing whether candidate metals can survive for 300 years or more in bedded salt; much overtesting is also in progress. Laboratory and bench-scale testing has identified such materials. The testing has measured the effects on corrosion rate of solution composition, radiation, temperature (70 to 250°C), time, oxygen concentration, moisture content, pressure, welding and crevices, stress-corrosion cracking, and other variables. Laboratory results and other analyses show that it is both technically and economically feasible to provide a 300-year-plus canister than can delay or minimize thermally driven interactions such as corrosion and leaching. Descriptions of the studies and results are given by Braithwaite and Molecke (1980).

The final testing and demonstration of the adequacy of containers for TRU waste and canisters for experimental high-level waste will begin with the first acceptance of waste packages at the WIPP repository. As the laboratory and field-test corrosion studies progress, the results will be made available (Braithwaite et al., 1980; Magnani and Braithwaite, 1979).

9.7.3.4 Leaching

The leachability of radioactive waste could be important to the WIPP repository: leaching by water or brine would have to take place before intruding water could mobilize radionuclides. Although the intrusion of water into the WIPP disposal areas is of very low probability, it is the basis for the most credible scenarios describing the release of radionuclides from the sealed repository (Section 9.7.1.3). Interactions among the waste, canisters, backfill and getter materials, and dry salt could also be important because they might, in theory, enhance or retard leach rates and nuclide migration. Other conditions that could affect leaching are radiolysis of brine that might be present, rock constituents other than sodium chloride, corrosion products of the waste containers, lithostatic pressure, and elevated temperature. Studies
of these topics are in progress (Braithwaite and Johnstone, 1979; Westik and Turcotte, 1978).

Consequence analysis is the principal tool for predicting the long-term importance of leaching; experimental data on leaching and interactions with salt are desirable inputs to the study. The consequence analysis in Section 9.7.1 assumes that water removes radionuclides from waste at the same rate as water dissolves salt. It makes this unrealistic assumption because directly applicable data were not available during the study. When experiments have provided more of the necessary input data, the analysis can become more realistic and less conservative. It is significant, however, that the analysis in Section 9.7.1 predicts that the WIPP repository would produce no serious long-term effects even if leaching occurred as rapidly as salt dissolution.

Much research in leaching has already been performed. The leachability of matrices proposed for encapsulating radioactive waste has been a subject of study for many years in the United States, Europe, and Japan. In fact, the durability of radioactive-waste forms is often specified by leach-rate measurements. Because collections of these data and discussions of their significance are readily available (Katayama, 1976; ERDA, 1977; Scheffler and Riege, 1977; Westik and Turcotte, 1978; Braithwaite and Johnstone, 1979), they are not reviewed here.

Some of these data were obtained under laboratory conditions that did not adequately simulate conditions at the WIPP repository. Some of the later studies are overtests; they deliberately create conditions more severe than those in the repository in order to supply interpretable data in a short period of time. Applying these data to the specific geologic conditions of the repository will require additional study. Moreover, some questions not addressed in studies to date are of interest to WIPP analyses and to the design of future repositories for high-level waste. Experiments to answer many of the unresolved questions will be performed over the next several years in both laboratory and in-situ studies (Molecke, 1980). Leaching studies of high-level waste are in progress. The leachant solutions include saturated brine, groundwater, and deionized water; temperatures of 25 to 100°C are being used. Overtests are using temperatures of 150 to 250°C and above and pressures of up to 180 atmospheres. As explained in Section 9.7.3.3, however, waste leaching at high temperatures can be delayed or minimized by the proper selection of canister or canister-overpack materials.

Laboratory data are being used to formulate analytical models that predict leaching behavior over hundreds to thousands of years. The models will be tested in the laboratory under accelerated conditions; they will be retested in the WIPP in-situ program (Section 8.9). The results of these studies and the interpretations of their significance will be made available as the experimental programs develop further.

9.7.3.5 Stored Energy

An often-raised question is whether energy stored by radiation damage in the salt surrounding buried waste or in the waste matrix could be released and produce a serious thermal excursion or some other undesirable effect. This question has been under study at the Oak Ridge National Laboratory (ORNL)
since 1970; the arguments and conclusions presented here are based primarily on data collected there.

Of the alpha, beta, gamma, and neutron radiation emitted by the waste, only gamma rays and neutrons enter the salt. In the absorption process the radiation interacts with the crystal lattice of the salt to produce crystal defects. The gamma-ray interactions primarily produce electron vacancies when the photons excite chlorine electrons into the conduction band. By a series of processes the lattice adjusts, and energy is stored in the crystal structure; the subject is discussed in an ORNL report (Jenks and Bopp, 1974). The interaction with neutrons is likely to store energy by producing ionic displacement directly in the crystal lattice. Extensive studies at Oak Ridge (Jenks and Bopp, 1974) have shown that energy stored by either process can be released by annealing the salt at a temperature above 150°C; little energy from radiation damage is stored above that temperature.

Contact-handled TRU waste, which is the primary concern of the WIPP repository, has virtually no gamma output—less than 10 millirads per hour from 200-liter drums. The actinide limit as determined by INEL inventory has been less than 10 grams of plutonium per drum during the years for which the inventory is available. With the mix of plutonium isotopes assumed for contact-handled TRU waste (Appendix E), this limit suggests a maximum dose rate of $1.6 \times 10^{-4}$ rad per hour for neutrons (Bingham and Barr, 1979).

Contact-handled TRU waste is placed in large rooms. Even after the total closure of the mine and the compression of the waste, the material remains in bulk, approximately 15 by 130 by 1 meter; the only major contact with salt is along the outside of the bulk material. Since for both the gamma and the neutron radiation deposit most of their energy in a distance of 10 to 15 centimeters, most of the stored energy from radiation damage is located inside the waste matrix. At the dose rates expected for TRU waste (less than 10 and 0.16 millirad per hour for gamma rays and neutrons, respectively), the total dose over 1 million years is less than $10^8$ rads. This dose will produce stored energy in the waste matrix and salt at a concentration lower than 1 calorie per gram, an insignificant amount (Jenks and Bopp, 1977, Figure 6; Jenks, 1975, p. 3). Temperatures in contact-handled TRU waste, which produces essentially no heat, never rise to the annealing temperature of salt.

No studies of energy storage near heat-producing wastes are directly applicable to the WIPP repository; these analyses have so far been performed only for high-level waste. Because the effects of high-level waste are generally upper bounds on the effects of remotely handled TRU waste, this discussion reports predictions from the available studies.

The waste configuration assumed here is the one defined by Zimmerman (1975), reduced to 3.5 kilowatts: a canister 30 centimeters in diameter and about 3.5 meters long with a thermal output of about 3.5 kilowatts and surface-dose rates of about $2 \times 10^5$ rads per hour for gamma rays and about 40 rads per hour for neutrons. These parameters describe reprocessed pressurized-water-reactor fuel 10 years out of the reactor.

In the burial configurations now under study, a high-level-waste canister is in intimate contact with salt and is separated from other canisters by distances much greater than the distances through which the gamma radiation
penetrates the salt. This length is about 15 centimeters; in 30 centimeters, about 90% of the gamma radiation has been absorbed. In addition to the radiation damage in the salt, there is radiation damage in the waste matrix. Inside the canister, however, temperatures are above the so-called annealing temperature, and most of the radiation damage is healed. A similar annealing phenomenon occurs in the salt, reducing the total energy stored. Temperature profiles (Jenks and Bopp, 1974) show that the temperature in the salt remains higher than 150°C at distances of about 60 centimeters for times longer than the half-life of the primary heat-producing nuclides, cesium-137 and strontium-90. After adjustment to a maximum of 60 calories per gram (the maximum stored energy) and expansion to 60 centimeters, the total amount of energy stored beyond 60 centimeters is negligible (Jenks and Bopp, 1974, Figure 8). The average energy stored in this salt is about 3.5 calories per gram.

The same document discusses the mechanical and structural consequences of the sudden release of this energy by annealing and concludes that they would be "practically negligible."

In addition to annealing, there is another possible means for the sudden release of stored energy: dissolution of the salt. Release by this mechanism produces a minor temperature change because at least 2 cubic centimeters of fresh water is required to dissolve 1 cubic centimeter of sodium chloride. The dissolution process is somewhat autocatalytic since the solubility of sodium chloride depends on temperature, increasing slowly as the temperature rises. On the average, however, particularly if there is any convective motion in the fluid dissolving the salt, the average temperature change in the fluid is about 2°C, a temperature excursion that does not threaten catastrophe.

Remotely handled TRU waste, which will probably be emplaced in a manner similar to that under study for high-level waste in future repositories, is modestly heat-producing. The gamma output is less than 100 rem per hour, which implies no saturation of stored energy in the salt. The temperatures of salt in contact with remotely handled TRU waste will be less than those for high-level waste; annealing will be less important. Other comments concerning the local chemistry in the salt near high-level waste also apply to remotely handled TRU waste.

In summary, the temperature requirement for sudden release through annealing, 150°C, demands local energy inputs that are not available. The more credible mechanism for the release of stored energy is salt dissolution, an unlikely occurrence. If salt dissolution were to occur, its consequences near a canister of remotely handled TRU waste could be a local temperature rise, averaging a few degrees Celsius; hydrogen-gas production through radio-lysis; and possible alteration of the chemical and mineral constituents of the material near the canister. For contact-handled TRU waste the energy is deposited mostly in the waste matrix. Whether this energy, less than 1 calorie per gram, is available on dissolution is a matter for study, but the consequences are expected to be negligible. No credible mechanical or thermal mechanism for the catastrophic release of stored energy from radiation damage has been identified.
9.7.3.6 Nuclear Criticality

The contact-handled TRU-waste containers to be emplaced in the repository will contain amounts of fissile material ranging from several grams in typical packages to as much as the 200 grams permitted by shipping regulations. The fissile material will not, however, form a critical mass, because it will be widely dispersed through other material that does not moderate and reflect neutrons adequately. Simple comparison of this mixture of material with assemblies known not to be critical has shown that emplacement configurations are not critical (Claiborne and Gera, 1974; Bingham and Barr, 1979).

To estimate criticality more quantitatively, it is possible to use techniques developed in the nuclear-weapons program for analyzing complex assembles of fissile and nonfissile materials. D. R. Smith of the Los Alamos National Scientific Laboratory has used these methods (Lathrop, 1965) to calculate the infinite multiplication factors that would characterize the contact-handled TRU waste emplaced in a repository. The infinite multiplication factor is a quantity describing the criticality of an assembly containing fissile material; it is the ratio of the number of fissions in one generation to the number of fissions in the preceding generation. If this ratio is less than unity, no self-sustaining chain of fissions can occur, even in an infinitely large assembly.

Using a criticality program called D'TF IV, Smith has modeled the emplacement of contact-handled TRU waste by assuming drums loaded with various amounts of material in an infinite array. He has calculated that, for the multiplication factor to reach unity, the drums would have to contain amounts of plutonium far above the amounts now allowed by the U.S. Department of Transportation (Section 6.2.1). For example, a drum holding 140 kilograms of waste would have to contain over 5 kilograms of plutonium before the fissile material could form a critical mass; drums typically contain less than 0.01 kilogram of plutonium, and none are allowed to contain more than 0.2 kilogram.

A manyfold reconcentration of fissile material would have to occur in the repository before a critical mass could form. Such a reconcentration would require extensive dissolution of the salt and the waste; after dissolution, additional unlikely processes would have to act on the waste, selectively removing fissile nuclides from their surroundings and collecting them into a separate mass. The only natural processes that are known to have concentrated fissile material into a critical mass occurred in the Oklo phenomenon (IAEA, 1975; Cowan, 1976); these processes operated on a body of underground fissile material that was much more concentrated than the contents of the WIPP repository will be.

Furthermore, even if criticality could occur in a repository, it would tend to be self-limiting; because it would heat the solution in which the critical mass formed, it would give rise to faster neutrons, which are less effective in producing fissions. If a critical assembly were to form, its primary effects would be the production of hot brine and an altered fission-product inventory.

Further studies will, however, continue to investigate hypothetical scenarios (Bingham and Barr, 1979) describing the reconcentration of fissile material. If any of these scenarios appear to have an appreciable probability of occurring, additional calculations will study their effects; the mere
formation of a critical mass does not necessarily have important consequences for the repository (Bingham and Barr, 1979). Calculations investigating criticality and its consequences will be completed during the next 2 years. In view, however, of the self-limiting behavior of a critical assembly and the reconcentration required to produce it, there is no expectation that nuclear criticality is a threat to the WIPP repository.

It is important to note that, even if the materials could form a critical assembly, they still could not explode. Although the terms "critical-mass formation" and "nuclear explosion" seem to be used interchangeably by the public, they represent entirely different concepts. For buried waste to become a nuclear bomb, it would not only have to form a critical mass but would also have to undergo extremely rapid compression to a very high density while simultaneously experiencing a flux of neutrons much greater than any sources in the mine will produce. No known mechanisms can compress underground radioactive waste to such densities in the short time (perhaps a fraction of a microsecond) required to make the fissile material explode. A nuclear explosion of the buried waste is not a credible threat to the repository.

9.7.3.7 Thermal Effects on Aquifers

Section 9.7.2.1 presents the results of calculations showing that temperature increases in the aquifers above the WIPP repository will be less than 0.3°C. Although it is possible that excessive heat from a repository for high-level waste might alter the water flow or induce cracking in aquifers, the WIPP repository will not exert these impacts.
9.8 EFFECTS OF REMOVING THE TRU WASTE STORED AT ID’70

9.8.1 Introduction: Current and Future Practices

About 75% of the pad-stored defense TRU waste in the United States is located at the Radioactive Waste Management Complex (RWMC) of the Idaho National Engineering Laboratory (INEL) (Table 2-3). This chapter discusses the environmental impacts in Idaho of removing this waste from its temporary storage and preparing it for shipment to the WIPP.

This section is a summary of a detailed report that contains supporting calculations and full discussions (DOE, 1979a). The analysis assumes that the retrieval campaign for removing the waste begins in 1985 and continues for 10 years.

9.8.1.1 Waste Characteristics and Current Management Methods

Since 1970, contact-handled TRU waste received at the RWMC has been stored at the 56-acre Transuranic Storage Area (TSA), a controlled area surrounded by a security fence with an intrusion alarm system. The waste is stored on two asphalt pads, each approximately 150 by 700 feet.

Currently, the solid TRU waste to be stored on TSA pads is received from the Rocky Flats Plant and other DOE operations in government-owned ATMX railcars or on commercial truck trailers in Type B shipping containers. The ATMX shipments are made under the authority of a special permit issued by the Department of Transportation (Section 6.3.1). The waste is contained in 4- by 4- by 7-foot plywood boxes covered with fiberglass-reinforced polyester, 55-gallon steel drums with polyethylene liners, and 4- by 5- by 6-foot steel bins. (Some of the waste placed earlier on the TSA was stored in containers of nonstandard sizes.) The containers are intended to be retrievable, contamination-free, for at least 20 years. The drums are stacked vertically in layers, with a sheet of 1/2-inch plywood separating each layer. When a stack has reached a height of approximately 16 feet, a cover consisting of 5/8-inch plywood, nylon-reinforced polyvinyl sheeting, and 3 feet of soil is emplaced.

From 1970 (when TRU waste was first stored on the TSA) until 1972, the plywood boxes used as containers were not covered with fiberglass-reinforced polyester. Such boxes constituted approximately 25% of the boxes placed on the TSA through the end of 1977. Because boxes currently received are covered with polyester, it is estimated that by 1985 (the approximate date at which retrieval might begin) this percentage will have been reduced to 15%. Similarly, until 1972, the steel drums placed on the TSA had no polyethylene liners. (The 90-mil polyethylene liners provide additional containment for the TRU waste and additional assurance of container integrity for the 20-year storage interval.) Such drums constituted about 44% of the drums on the TSA as of the end of 1977. Because drums currently received are lined, it is estimated that by 1985 this percentage will have dropped to about 30%.

It is estimated that by 1985 approximately 2 million cubic feet of TRU waste will be stored at the TSA. The analysis performed for this study did
not include the effects of any TRU waste that might be sent to, or generated at, the INEL after 1985. The effects of any such post-1985 waste on INEL operations and impacts are addressed in the detailed report (DOE, 1979a).

More complete descriptions of the INEL, the RWMC, and the TRU waste stored on the TSA pads can be found in the detailed report (DOE, 1979a).

9.8.1.2 Methods for Retrieving, Processing, and Shipping Waste

Several operations will be involved in removing the waste and shipping it to the WIPP: retrieval, processing and packaging, and shipping. Several options were considered for each operation. For retrieval and for shipping, only one option each was evaluated in detail; for processing and packaging, several options were evaluated in detail.

Three methods of retrieving waste containers were considered: manual handling by operators; handling by means of operator-controlled equipment; and handling by means of remotely controlled equipment. The first method was not evaluated further because it would expose the workers to unnecessary amounts of radiation. The third method was not examined further because the preliminary indications of current studies are that no significant overall advantages accrue from remote-control handling.

Four confinement methods for waste retrieval were considered: (1) open-air retrieval (no confinement); (2) the use of an inflatable fabric shield to protect against the weather; (3) the use of a movable, solid-frame structure operating at ambient pressure; and (4) the use of a movable, solid-frame structure operating at subatmospheric pressure. The last method was pursued because it is the only one of the four that provides positive control against the possible release of contamination. Depending on the condition of the waste containers at the time of retrieval, the second and third methods may also be acceptable.

Four processing options were considered: (1) shipping as is; (2) overpacking; (3) repackaging only; and (4) incineration and packaging.

Waste shipped to the WIPP will have to meet the WIPP waste-acceptance criteria, and it is therefore necessary to evaluate waste-processing methods in terms of their ability to yield an acceptable product. The evaluation of processing methods conducted in preparation for the draft of this EIS was based on the interim waste-acceptance criteria of July 1977. The July 1977 criteria indicated that the INEL waste would have to be incinerated in order to eliminate combustible material. An evaluation of various incineration methods (FMC, 1977) showed that only the product of slagging pyrolysis would satisfy all of the interim acceptance criteria without a separate immobilization step and without sorting and shredding the waste. Thus, slagging pyrolysis and packaging was studied in detail for processing the waste.

After the draft EIS was issued, revised acceptance criteria were formulated in July 1979 (Chapter 5). In response to these criteria, two processing methods that had not been evaluated in the draft EIS were studied in detail: repackaging the waste in new lined 55-gallon drums and overpacking the original waste containers in similar but larger containers. Three possibilities for overpacking were examined: overpacking 100% of the retrieved waste.
containers, overpacking only 10% of the retrieved waste containers, and overpacking none of the waste containers. The third possibility is equivalent to shipping the waste as is.

Another processing method—compaction, immobilization, and packaging—has been studied (DOE, 1979). It is not discussed here because the other processing methods provide upper and lower limits for its expected environmental and other effects. That is, the environmental effects of the compaction, immobilization, and packaging concept would be within the range covered by the other three concepts. The upper and lower limits of environmental effects of the three evaluated processing methods also bound the effects expected from several other processing methods that were considered (DOE, 1979a, Section B.4).

It was assumed that the waste would be shipped by rail, which is cheaper than shipment by truck. It was also assumed that ATMX railcars would be used, although they may be replaced by the start of the retrieval campaign (Chapter 6).

Thus, the sequence of operations selected for study was (1) retrieval with operator-controlled equipment inside a movable, solid-frame structure at sub-atmospheric pressure, (2) processing, and (3) shipment in ATMX railcars. The processing methods studied were slagging pyrolysis with the slag packaged in 55-gallon drums, repackaging without further processing in lined 55-gallon drums, and overpacking in larger containers. The operations and their effects are briefly discussed below. Detailed descriptions of the operations and of their effects are given in the detailed report (DOE, 1979a).

9.8.2 Retrieval

9.8.2.1 Retrieval Building and Operations

The retrieval building will be a mobile, single-walled structure. Subatmospheric pressure will be maintained inside to prevent the escape of contaminants. The ventilation system will include roughing filters and a bank of high-efficiency particulate air (HEPA) filters, for an estimated overall decontamination factor of 1000.

The sequence of retrieval activities is shown in Figure 9-18. The building will be erected on an asphalt pad extending from a waste-storage pad. Most of the soil cover will be removed from the area to be covered by the building. After the building has been moved over this area, the remainder of the soil, the polyvinyl sheeting, and the plywood cover will be removed.

The retrieval equipment (forklift and front-end loader) will have environmentally isolated cabs with self-contained breathing-air supplies. The breathing air will maintain a positive air pressure inside the cab to preclude the inleakage of possibly contaminated air. Preliminary calculations indicate it will not be necessary to provide shielding for the retrieval workers; however, if required, removable shields will be mounted on the equipment.

The waste containers will be inventoried and examined to confirm their integrity. Any breached containers will be placed in a waste-transfer container and loaded into a transfer vehicle. Forklifts will remove the intact containers from the stacks and place them into the transfer vehicle. The
waste will be transferred from the retrieval building to the processing plant in low-speed semitrailers pulled by a conventional tractor over committed roadways within the Radioactive Waste Management Complex. The van bodies of the trailers will be designed to resist rupture in the event of an accident.

During loading or unloading, the body of the trailer will be mated and sealed to an airlock entrance, thereby forming an airtight extension of the airlock. Contamination of the exterior of the vehicle is not expected.

9.8.2.2 Environmental Effects of Retrieval

The radiological effects of retrieving the stored waste will be limited because it is intended that the stored TRU waste be fully contained at the time of retrieval. However, for bounding the effects of possible releases, it was assumed that 1% of the containers will have been breached before retrieval begins and 0.1% of the radioactivity in each breached container will be released into the retrieval building, with 0.01% of the released radioactivity becoming resuspended. Table 9-69 shows the average release rates, the maximum levels of soil contamination from releases, and the present radionuclide concentrations in INEL soils from natural background radiation and atmospheric fallout due to weapons testing. The latter are several orders of magnitude higher than those projected to result from retrieval operations.
The maximum annual radiation-dose commitments for any person not involved in the operation and for the population within 50 miles of the retrieval facility are compared in Table 9-70 with doses received from natural background radiation. In calculating the maximum individual dose commitment, it was assumed that the person resides at the point of maximum airborne concentrations throughout the year. The assumptions, supporting data, and details of the dose-commitment and risk calculations summarized here are to be found in the detailed report (DOE, 1979a).

As shown in Table 9-70, both individual and population dose commitments from routine releases during retrieval will be several orders of magnitude lower than doses received from natural background radiation.

The nonradiological effects of retrieval will be those associated with a commitment of manpower and the use of other resources (Table 9-71). Neither the construction nor the operation of the retrieval facility will measurably increase the total dust emissions at the INEL. The overall effect on land use will be to restore the area now used for waste storage within the RWMC to its once-vegetated state—a beneficial effect.

The resources used are not insignificant, but their use will not place any strain on either the local or the national economy. Other effects, such as water use and sanitary-waste disposal, will be in proportion to the employment levels.

Table 9-69. Comparison of Soil Contamination Resulting from Routine Releases During Retrieval Operations with Existing Natural and Fallout Concentrations of Radionuclides

<table>
<thead>
<tr>
<th>Nuclide</th>
<th>Average release rate from building (pCi/sec)</th>
<th>Maximum cumulative concentration in soil (nCi/m²)</th>
<th>Present concentration in INEL soil (natural and fallout contributions) (nCi/m²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pu-238</td>
<td>2.2 x 10⁻⁴</td>
<td>4.8 x 10⁻⁵</td>
<td>0.15</td>
</tr>
<tr>
<td>Pu-239</td>
<td>1.8 x 10⁻⁴</td>
<td>4.1 x 10⁻⁵</td>
<td>(b)</td>
</tr>
<tr>
<td>Pu-240</td>
<td>4.3 x 10⁻⁵</td>
<td>9.5 x 10⁻⁶</td>
<td>(b)</td>
</tr>
<tr>
<td>Pu-241</td>
<td>8.2 x 10⁻⁵</td>
<td>1.4 x 10⁻⁴</td>
<td>(c)</td>
</tr>
<tr>
<td>Pu-242</td>
<td>1.0 x 10⁻⁹</td>
<td>2.4 x 10⁻¹⁰</td>
<td>(c)</td>
</tr>
<tr>
<td>Am-241</td>
<td>7.2 x 10⁻⁴</td>
<td>1.6 x 10⁻⁴</td>
<td>0.3</td>
</tr>
<tr>
<td>Cm-244</td>
<td>9.8 x 10⁻⁶</td>
<td>1.7 x 10⁻⁶</td>
<td>(c)</td>
</tr>
<tr>
<td>U-233</td>
<td>7.8 x 10⁻⁶</td>
<td>1.8 x 10⁻⁶</td>
<td>(c)</td>
</tr>
</tbody>
</table>

aData from the detailed report (DOE, 1979a).
bThe total concentration of these two nuclides is 1.1 nCi/m².
cNot measured.
dThis table lists nuclides (uranium-233 and curium-244) not listed for contact-handled TRU waste in Appendix E. The appendix describes typical waste from the Rocky Flats Plant, whereas the waste stored at the INEL, though primarily Rocky Flats waste, has come from other sources as well. The quantities of these nuclides are small and are considered only in the analysis presented in this section and in Appendix N.

9-170
Table 9-70. Dose Commitments from Routine Releases During Retrieval Operations

<table>
<thead>
<tr>
<th>Organ or tissue</th>
<th>Maximally exposed person (mrem)(^{b})</th>
<th>Population within 50 miles (man-rem)(^{c})</th>
</tr>
</thead>
<tbody>
<tr>
<td>Whole body</td>
<td>2.4 x 10^{-11}</td>
<td>2.9 x 10^{-10}</td>
</tr>
<tr>
<td>Lung</td>
<td>4.5 x 10^{-7}</td>
<td>4.1 x 10^{-6}</td>
</tr>
<tr>
<td>Bone</td>
<td>4.6 x 10^{-7}</td>
<td>4.2 x 10^{-6}</td>
</tr>
<tr>
<td>Liver</td>
<td>3.4 x 10^{-7}</td>
<td>3.1 x 10^{-6}</td>
</tr>
<tr>
<td>Kidney</td>
<td>1.6 x 10^{-7}</td>
<td>1.5 x 10^{-6}</td>
</tr>
</tbody>
</table>

\(^{a}\)Data from the detailed report (DOE, 1979a).
\(^{b}\)The annual whole-body dose from natural background radiation is 150 mrem.
\(^{c}\)The annual whole-body dose received by this population (assumed to be 136,000 persons in 1985) from natural background radiation is 2 x 10^4 man-rem.

Table 9-71. Resources Used in Waste Retrieval\(^{a}\)

<table>
<thead>
<tr>
<th>Construction period, months</th>
<th>9</th>
</tr>
</thead>
<tbody>
<tr>
<td>Average number of construction workers</td>
<td>50</td>
</tr>
<tr>
<td>Pieces of heavy equipment used</td>
<td>10</td>
</tr>
<tr>
<td>Diesel fuel used, gallons</td>
<td>54,000</td>
</tr>
<tr>
<td>Particulate emissions, pounds</td>
<td>5900</td>
</tr>
<tr>
<td>Operations period, years</td>
<td>10</td>
</tr>
<tr>
<td>Number of workers</td>
<td>39</td>
</tr>
<tr>
<td>Estimated annual payroll</td>
<td>$624,000</td>
</tr>
<tr>
<td>Diesel fuel used, gallons</td>
<td>88,000</td>
</tr>
<tr>
<td>Electricity use, kW-hr/yr</td>
<td>600,000</td>
</tr>
<tr>
<td>Particulate emissions, lb/yr</td>
<td>9500</td>
</tr>
</tbody>
</table>

\(^{a}\)Data from the detailed report (DOE, 1979a).

9.8.2.3 Radiological Risk to the Public from Retrieval Operations

A number of potential accidents were considered in connection with retrieval, including a fire in the retrieval building, the dropping of a waste container during handling, and the puncture or crushing of a container by retrieval equipment. For the dominant accidents, Table 9-72 summarizes the calculated dose commitment and risk for the individual receiving maximum exposure and for the public within 50 miles. (Risk is defined here as the 50-year dose commitment multiplied by the annual probability of the accident.)

A number of abnormal events, generally related to natural disasters, could also affect the waste in the retrieval building. Examples are earthquakes,
tornadoes, volcanic action (the RWMC lies at the edge of a volcanic rift zone), and aircraft impact. These abnormal events would not be a result of retrieval operations, because they could occur even if the waste were left as is; therefore, they are not discussed further here. They are taken up in Appendix N as events that may affect the stored waste if no TRU-waste repository is built and the waste is left at the INEL. Comparison with results given there shows that the radiation dose from such natural disasters could be orders of magnitude higher than that for the worst accident listed in Table 9-72.

9.8.2.4 Hazards to Workers During Retrieval

Hazards to workers can be classified as radiological and nonradiological. The former are due to the radioactivity of the waste; they consist of hazards associated with normal operations and hazards associated with accidental releases. The nonradiological hazards are those that could exist even if the waste were not contaminated with radionuclides (e.g., falls and electrical shocks). A number of measures will be taken to hold these occupational hazards within normally accepted levels.

The radiation levels to which workers are exposed will be monitored by health-physics personnel; radiation doses will be held to levels as low as practicable by following specified procedures. The daily and accumulated doses will be monitored.

To minimize the possibility of contamination, retrieval workers will work in dust-tight enclosures, will wear protective clothing, and will be provided with respiratory protection as needed. Workers will be surveyed frequently whenever the possibility of external contamination exists. Bioassays will be performed periodically.

In addition, continuous-air-sampling and radiation-monitoring instruments in the work areas will promptly detect and annunciate abnormal or accident conditions. Special procedures will be established for evacuating people, controlling the spread of contamination, and correcting accident conditions.

Preliminary calculations indicate that, during normal operating conditions, unshielded operators retrieving stored waste will receive radiation doses (an estimated maximum of 0.3 rem per year) that are well below the established limits for radiation workers (5 rem per year). Operators have been placing waste into storage on the TSA for 9 years without receiving exposures near the radiation-worker limits.

Some of the worker doses resulting from accident conditions can be estimated by comparison with the public-risk results in Section 9.8.2.3. The maximum individual doses given there can be used as estimates of worker doses for accidents in which significant quantities of radionuclides would escape from the facility.

Other accidents in which workers could receive significant doses while inside the building were also examined. For example, accidental inhalation exposure could occur if a box were dropped and breached simultaneously with a
Table 9-72. Summary of Dose Commitments and Risks from Accidents During the Retrieval of Stored TRU Waste* 

<table>
<thead>
<tr>
<th>Event</th>
<th>50-year dose commitment (rem)</th>
<th>Risk (rem/yr)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Whole body</td>
<td>Bone</td>
</tr>
<tr>
<td>Fire</td>
<td>3 x 10^{-7}</td>
<td>3 x 10^{-4}</td>
</tr>
<tr>
<td>Container drop</td>
<td>3 x 10^{-12}</td>
<td>5 x 10^{-9}</td>
</tr>
</tbody>
</table>

Population in 1985

<table>
<thead>
<tr>
<th>Event</th>
<th>50-year dose commitment (man-rem)</th>
<th>Risk (man-rem/yr)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Whole body</td>
<td>Bone</td>
</tr>
<tr>
<td>Fire</td>
<td>3 x 10^{-4}</td>
<td>4 x 10^{-1}</td>
</tr>
<tr>
<td>Container drop</td>
<td>6 x 10^{-9}</td>
<td>7 x 10^{-6}</td>
</tr>
</tbody>
</table>

aData from the detailed report (DOE, 1979a).

bThe 50-year whole-body dose from natural background radiation is 7.5 rem.

cThe 50-year population whole-body dose from natural background radiation is 1 x 10^6 man-rem.

failure of the worker's environmental cab. The airborne radioactivity was estimated to be 10^{-12} curie per milliliter. An operator would receive a maximum permissible body burden from a breached box in approximately 40 minutes and from a breached drum in 10 hours. The workers would be expected to evacuate the building within minutes.

The number of nonradiological injuries that retrieval workers might incur was estimated by comparing the operations involved in retrieval with similar operations in other industries for which occupational injury rates are available. The results indicated an estimated eight nonradiological injuries during the 10-year retrieval campaign. One additional injury might be expected during the construction of the retrieval facility. In addition to these normal nonradiological hazards, special nonradiological hazards may be associated with the retrieval of the stored waste, which may contain pyrophoric materials and toxic chemicals.

9.8.2.5 Costs of Retrieval

The cost estimates presented here and in Appendix N include capital costs, operating and maintenance costs, and the cost of decontamination and decommisioning. The estimates are not considered budgetary cost estimates because they are based on a preconceptual design. Uncertainties of as much as a factor of 1.5 are not unusual in this type of estimate, but this degree of accuracy is considered sufficient for the present study. The costs are based on 1979 dollars.
The estimated costs of retrieving the stored waste that will have been accumulated to 1985 are as follows (DOE, 1979a):

<table>
<thead>
<tr>
<th>Million of 1979 dollars</th>
</tr>
</thead>
</table>
| Capital                | 9          
| Operating and maintenance | 20        |
| Decontamination and decommissioning | 1       |
| Total                  | 30         |

9.8.3 Processing for Repository Acceptance

For purposes of this study, it was assumed that a processing facility will be constructed near the TSA to prepare the waste for shipment to the WIPP. The processing methods studied were (1) slagging pyrolysis, (2) repackaging the waste in 55-gallon drums (reducing the size of large items as necessary), and (3) overpacking. Also studied in connection with overpacking was the possibility of shipping the waste as is.

9.8.3.1 Plant and Operations

Slagging pyrolysis

A block flow diagram for slagging pyrolysis is shown in Figure 9-19. A slagging unit with a daily feed rate of about 16 tons of waste and 25 tons of makeup soil was assumed. The building would be designed with three separate air zones, each equipped with its own ventilation system to maintain progressively lower pressures between the outside atmosphere and the innermost zone, which would include the waste-processing areas. All air removed by the ventilation systems would pass through appropriate HEPA filtration systems.

Retrieved waste would be transferred from the TSA to the receiving airlock of the processing plant. All operations in the plant, from the entry of waste through the airlock to final packaging, would be remotely controlled. After being monitored for contamination, incoming waste containers would be emptied. The waste would be spread on a conveyor belt and inspected for hazardous materials.

The waste would be blended to achieve some uniformity of the feed material. Makeup soil (assumed here to be 1.5 pounds per pound of waste) would be added to facilitate the formation of a glasslike slag with minimum leachability. Coal and wood chips would be added to the waste to provide supplementary fuel and to increase the porosity of the feed material. The molten slag would be poured into molds, cooled, and packaged into steel drums, which would be labeled and loaded into ATMX railcars for shipment to the WIPP repository. The expected rate for shipment during the 10-year processing period is 190 railcars per year.

An offgas-treatment system for the slagging incinerator would be employed to limit the releases of particulates, aerosols, and volatile compounds to
levels complying with standards set by the Environmental Protection Agency, the DOE, and other government agencies.

Repackaging only

In a facility designed for the purpose, the waste would be sorted as necessary to comply with the WIPP acceptance criteria, reduced in size as necessary, packaged in new 55-gallon drums, and prepared for shipment. The drums would conform to Department of Transportation (DOT) Specification 17C and would be lined with 90-mil-thick, rigid, high-density polyethylene. A block flow diagram of the process is shown in Figure 9-20. The drums would be loaded into ATMIX railcars for shipment to the WIPP. The expected shipment rate during the 10-year campaign is 268 railcars per year. This estimate is based on the conservative assumption that the volume of the packaged waste would be 80% of that in the original containers.

The preceding discussions of certain aspects of slagging pyrolysis—the control of environmental releases, remote operations, and the entry of waste into the facility—apply to the repackaging method as well.

A concept was also considered in which the waste would be repackaged, as just described, in the retrieval building, rather than in a separate repackaging facility. This concept was not developed because (1) the inclusion of size-reduction equipment would result in a building too large to be readily movable and (2) the amount of electrical power required for the size-reduction equipment and for additional ventilation equipment would probably be too great to be supplied by mobile diesel generators.
Overpacking

Because sorting of the waste is not included, it is not certain that simply overpacking the waste containers would comply with the WIPP acceptance criteria. Nevertheless, overpacking is discussed here as a minimum-processing method.

Three alternative assumptions were made about the extent of the contamination that might be found on the outside surface of the retrieved containers; an overpacking method was developed for each assumption. The first assumption was that 10% of the waste containers would be contaminated as a result of container deterioration. In reality, fewer than 10% of the containers, if any, are expected to be contaminated at the time of retrieval. The second assumption was that all the waste containers would be contaminated. This highly unlikely situation was studied only as a limiting, worst-case example. The third assumption was that none of the waste containers would be contaminated. The three methods developed for the three assumptions are, respectively, (1) retrieve, survey for exterior contamination, overpack waste containers as necessary (assumed to be 10%), and ship to the repository; (2) retrieve, overpack all waste containers, and ship to the repository; and (3) retrieve and ship as is to the repository, after surveying for external contamination.

A small addition would be permanently attached to the retrieval building to house the survey and overpack operations. Ventilation provided by the heating, ventilation, and air-conditioning system of the main retrieval building would keep a subatmospheric pressure within the addition.
Any 55-gallon steel drums that require overpacking could be inserted into 83-gallon drums or steel boxes. Waste in wooden boxes, with or without fiberglass reinforcement, would probably be overpacked in steel boxes. Overpacks for the waste in steel bins would probably be larger steel bins. Workers performing the overpack operations would wear protective clothing and air masks.

The waste containers and overpacked containers would be transferred on a flat-bed truck from the overpack addition to the railcar-loading station for shipment to the WIPP. For the methods with 100%, 10%, and 0% overpack, the numbers of railcars shipped annually would be 175, 140, and 136, respectively, during the assumed 10-year campaign. It is conceivable that the campaign could be completed in as little as 3 years. However, the limited number of suitable railcars that may be available for shipping the waste would make this shorter campaign unlikely.

9.8.3.2 Environmental Effects of Processing

The radiological impact of processing operations will result from two sources of airborne radioactive effluents: (1) contamination generated when material is being sorted, reduced in size, or packaged and (2) offgas from the slagging-pyrolysis process. Before release from the slagging-pyrolysis facility, these streams will pass through HEPA filters with an estimated decontamination factor (DF) of $10^6$ and offgas-treatment systems with a DF of $10^8$. For the repackaging facility, the DF is assumed to be $10^6$, and for the overpacking addition, $10^3$.

One consequence of the airborne effluents will be the gradual buildup of released radioactivity in the environment. Table 9-73 summarizes the average release rates, the maximum levels of soil contamination, and the present radionuclide concentration in INEL soils from natural background radiation and atmospheric fallout. The implications of these estimates can be understood in the context of the resulting radiation-dose commitments. The maximum radiation-dose commitments received annually from airborne effluents by any individual and by the population within 50 miles of the processing facilities are presented in Table 9-74. As shown there, both individual and population annual dose commitments from processing facilities would be several orders of magnitude lower than doses presently received from natural background radiation.

The nonradiological effects of waste processing would be limited essentially to those associated with a commitment of manpower and the use of other resources. A summary listing of the resources used and of the particulate emissions is given in Table 9-75.

The increment in particulate emissions from the construction and operation of any of the processing facilities would not be measurable, nor would it cause current limits to be exceeded.

The impact on local communities, particularly Idaho Falls, where two-thirds of the work force are expected to live, would probably be felt most in the schools, which are already operating near capacity because of recent growth in the area.
Table 9-73. Comparison of Soil Contamination Resulting from Routine Releases During Facility Operations with Existing Natural and Fallout Radionuclide Concentrations\textsuperscript{a,b}

<table>
<thead>
<tr>
<th>Nuclide</th>
<th>Average release rate from plant (pCi/sec)</th>
<th>Maximum cumulative concentration in soil (nCi/m\textsuperscript{2})</th>
<th>Present concentration in INEL soil (natural and fallout contributions) (nCi/m\textsuperscript{2})</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Slagging pyrolysis</td>
<td>Repackaging</td>
<td>Slagging pyrolysis</td>
</tr>
<tr>
<td>Pu-238</td>
<td>1.1</td>
<td>0.15</td>
<td>0.38</td>
</tr>
<tr>
<td>Pu-239</td>
<td>0.85</td>
<td>0.12</td>
<td>0.32</td>
</tr>
<tr>
<td>Pu-240</td>
<td>0.21</td>
<td>0.028</td>
<td>0.077</td>
</tr>
<tr>
<td>Pu-241</td>
<td>3.9</td>
<td>0.53</td>
<td>1.1</td>
</tr>
<tr>
<td>Pu-242</td>
<td>5.0 x 10^{-6}</td>
<td>6.9 x 10^{-7}</td>
<td>1.9 x 10^{-6}</td>
</tr>
<tr>
<td>Am-241</td>
<td>3.3</td>
<td>0.47</td>
<td>1.2</td>
</tr>
<tr>
<td>Cm-244</td>
<td>0.047</td>
<td>0.0065</td>
<td>0.014</td>
</tr>
<tr>
<td>U-233</td>
<td>0.046</td>
<td>0.0052</td>
<td>0.017</td>
</tr>
</tbody>
</table>

\textsuperscript{a}Data from the detailed report (DOE, 1979a).
\textsuperscript{b}Average release rates from the overpacking facility would be orders of magnitude lower than those from the repackaging facility; they would be indistinguishable additions to the values given for retrieval in Table 9-70.
\textsuperscript{c}The total concentration of these two nuclides is 1.1 nCi/m\textsuperscript{2}.
\textsuperscript{d}Not measured.

Table 9-74. Dose Commitments from Routine Releases from Processing Facilities\textsuperscript{a,b}

<table>
<thead>
<tr>
<th>Organ or tissue</th>
<th>Maximally exposed person (mrem)\textsuperscript{c}</th>
<th>1985 population within 50 miles (man-rem)\textsuperscript{d}</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Slagging pyrolysis</td>
<td>Repackaging</td>
</tr>
<tr>
<td>Whole body</td>
<td>1.9 x 10^{-7}</td>
<td>2.6 x 10^{-8}</td>
</tr>
<tr>
<td>Lung</td>
<td>3.5 x 10^{-3}</td>
<td>4.9 x 10^{-4}</td>
</tr>
<tr>
<td>Bone</td>
<td>3.6 x 10^{-3}</td>
<td>5.0 x 10^{-4}</td>
</tr>
<tr>
<td>Liver</td>
<td>2.7 x 10^{-3}</td>
<td>3.7 x 10^{-4}</td>
</tr>
<tr>
<td>Kidney</td>
<td>1.3 x 10^{-3}</td>
<td>1.8 x 10^{-4}</td>
</tr>
</tbody>
</table>

\textsuperscript{a}Data from the detailed report (DOE, 1979a).
\textsuperscript{b}Dose commitments from the overpacking facility would be orders of magnitude lower than those from the repackaging facility; they would be indistinguishable additions to the values given for retrieval in Table 9-70.
\textsuperscript{c}The annual whole-body dose from natural background radiation is 150 mrem.
\textsuperscript{d}The annual whole-body dose to this population from natural background radiation is 2 x 10^{4} man-rem.
Table 9-75. Nonradiological Effects of Waste Processing

<table>
<thead>
<tr>
<th>Item</th>
<th>Slagging pyrolysis</th>
<th>Repackaging</th>
<th>Overpacking^b</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>CONSTRUCTION</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Duration, months</td>
<td>20</td>
<td>18</td>
<td>0-5</td>
</tr>
<tr>
<td>Average number of construction workers</td>
<td>275</td>
<td>200</td>
<td>0-5</td>
</tr>
<tr>
<td>Pieces of heavy equipment used</td>
<td>30</td>
<td>20</td>
<td>0^c</td>
</tr>
<tr>
<td>Diesel fuel used, gallons</td>
<td>360,000</td>
<td>220,000</td>
<td>0-5000</td>
</tr>
<tr>
<td>Particulate emissions, pounds</td>
<td>40,000</td>
<td>24,000</td>
<td>0-500</td>
</tr>
<tr>
<td><strong>OPERATION</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Duration, years</td>
<td>10</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td>Workers</td>
<td>195</td>
<td>40</td>
<td>0-12</td>
</tr>
<tr>
<td>Estimated annual payroll, million $</td>
<td>3.3</td>
<td>0.64</td>
<td>0-0.192</td>
</tr>
<tr>
<td>Electricity use, million kW-hr/yr</td>
<td>24</td>
<td>3</td>
<td>0-0.1</td>
</tr>
<tr>
<td>Coal used, tons/yr</td>
<td>4000</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Wood chips used, tons/yr</td>
<td>6000</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Diesel fuel, gal/yr</td>
<td>80,000</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Particulate emissions, lb/yr</td>
<td>0.03</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>

^aData from the detailed report (DOE, 1979a).
^bThe ranges of values for overpack entries reflect the ranges of effects from 0% overpackaging to 100% overpackaging.
^cThe overpackaging addition would be constructed as part of the retrieval facility.

The plant will occupy a maximum of about 1.4 acres, the area of the slagging-pyrolysis plant. Construction and operation would result in revegetation of this area. The area has, however, already been disturbed and is no longer in its natural state.

9.8.3.3 Radiological Risk to the Public from Waste Processing

In evaluating the dose commitments and risks from waste processing, potential accidents such as fires, explosions, spills of loose waste, and breaks in process lines were considered. The projected effects of the dominant accidents are summarized in Table 9-76.

The discussion of waste disruption by natural disasters (e.g., earthquakes and volcanoes) in Section 9.8.2.3 applies to waste processing as well.
Table 9-76. Summary of Dose Commitments and Risks from Accidents During the Processing of Stored TRU Wastea

<table>
<thead>
<tr>
<th>Event</th>
<th>Maximally exposed person</th>
<th>Population in 1985</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>50-year dose commitment (rem)</td>
<td>Risk (rem/yr)</td>
</tr>
<tr>
<td></td>
<td>Whole body</td>
<td>Bone</td>
</tr>
<tr>
<td>Fire</td>
<td>$4 \times 10^{-9}$</td>
<td>$7 \times 10^{-6}$</td>
</tr>
<tr>
<td>Explosion with failed confinement</td>
<td>$4 \times 10^{-5}$</td>
<td>$7 \times 10^{-2}$</td>
</tr>
<tr>
<td>Fire</td>
<td>$2 \times 10^{-9}$</td>
<td>$7 \times 10^{-6}$</td>
</tr>
<tr>
<td>Explosion</td>
<td>$8 \times 10^{-9}$</td>
<td>$1 \times 10^{-5}$</td>
</tr>
<tr>
<td>Dropped container</td>
<td>$3 \times 10^{-12}$</td>
<td>$6 \times 10^{-9}$</td>
</tr>
</tbody>
</table>

aData from the detailed report (DOE, 1979a).
bData are given only for the overpacking method that leads to the largest dose and risk.
cIt was assumed that the data for a fire in the overpacking facility would be the same as for a fire during retrieval (Table 9-72).
9.8.3.4 Hazards to Workers During Processing

The general discussion in Section 9.8.2.4 on the potential hazards to workers and preventive measures applies to processing as well. The occupational hazards of the overpacking operations would be essentially the same as those for the retrieval operations. All operations in the slagging-pyrolysis facility or the repackaging-only facility would be remotely controlled, including much of the maintenance. The doses received by workers during normal operation are expected to be well below the allowable limits.

On some occasions, maintenance workers would be required to enter contaminated areas of the slagging-pyrolysis or packaging-only facilities. They would probably wear plastic bubble suits, supplied with breathing air from a central source. Under normal conditions, and under most accident conditions as well, the external and internal radiation exposures of these workers would be well below radiation-worker limits. However, damage to the bubble suit could result in contamination of the worker. A maximum airborne contamination level of about \(1 \times 10^{-12}\) curie per milliliter could exist. A worker would receive a maximum permissible body burden in such an atmosphere only if he remained in the cell for about 40 minutes, breathing contaminated air. Evacuation within a matter of minutes is expected. If the bubble-suit damage were caused by a pointed or jagged object, the worker's skin could also be punctured. Contamination could thereby be deposited beneath the skin. Any puncture injury under these conditions would receive special medical attention.

Workers could also be exposed to the consequences of the accidents discussed in Section 9.8.3.3, involving releases of radionuclides to the outside environment of the processing plant. The doses received are expected to be similar to those listed for the maximally exposed person.

The numbers of nonradiological injuries sustained by workers during the 10-year campaign are estimated to be 75 for slagging pyrolysis, 8 for repackaging only, and 0 to 2 for overpacking. In addition, the numbers of injuries expected to occur during plant construction are, respectively, 14, 9, and 0.

9.8.3.5 Costs of Processing

The costs of processing the stored TRU waste that will have accumulated at the INEL by 1985 were estimated by the methods described in Section 9.8.2.5. The results are summarized below (DOE, 1979a).

<table>
<thead>
<tr>
<th>Cost (millions of 1979 dollars)</th>
<th>Slagging pyrolysis</th>
<th>Repackaging</th>
<th>Overpacking$^a$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Capital</td>
<td>372</td>
<td>109</td>
<td>1</td>
</tr>
<tr>
<td>Operation and maintenance</td>
<td>226</td>
<td>92</td>
<td>1-14</td>
</tr>
<tr>
<td>Decontamination and decommissioning</td>
<td>37</td>
<td>11</td>
<td>0.1</td>
</tr>
<tr>
<td>Total</td>
<td>635</td>
<td>212</td>
<td>2-15</td>
</tr>
</tbody>
</table>

$^a$The ranges of costs for overpacking cover the ranges of the three methods studied.
9.8.4 On-Site Transfer, Handling, and Loadout for Shipment to the Repository

9.8.4.1 Operations

The procedures for handling waste containers during retrieval are described briefly in Section 9.8.2.1, which also discusses the methods for transferring the containers from the retrieval building to the processing plant. The overpacking methods would require transfer of the waste containers to a railcar-loading dock, rather than to a separate processing facility. The handling procedures to be followed in the processing plant are briefly discussed in Section 9.8.3.1.

9.8.4.2 Environmental Effects

Vehicular noise and emissions associated with on-site waste transfer would be both small and isolated. The number of workers required for these activities would also be small. The Radioactive Waste Management Complex already has its own rail siding, and extending it would not involve significant effort nor use additional acreage outside the Complex.

No releases of radionuclides are expected during waste transfer from the retrieval building to the processing plant. Releases resulting from the handling of containers inside these buildings are included in the analyses of Sections 9.8.2.2 and 9.8.3.2.

9.8.4.3 Radiation Risk to the Public

The radiation-dose commitments and risks calculated for handling and transfer accidents inside the retrieval and processing facilities were covered in the analyses of Sections 9.8.2.3 and 9.8.3.3 (Tables 9-72 and 9-76, respectively). The radiation-dose commitments and risks to the public would be small in comparison with those from other accidents (e.g., fires) that could occur during retrieval and processing.

Table 9-77 summarizes accidents and incidents that have occurred since 1970 during the handling of TRU waste at the Radioactive Waste Management Complex. Approximately 88,000 containers have been handled in that time. Only one of the events listed led to the release of radioactive material, and no contamination was found on the workers.

During transfer from the retrieval building to the processing plant or to the railcar-loading dock, the waste material would be contained within at least two barriers. Although the transfer vehicle could become involved in an accident (for example, a rollover accident or a collision with another vehicle), the expected frequency of such accidents is low. There would be few, if any, other vehicles on the committed roadway used by the transfer vehicle, and the speed of the vehicle would be limited to 20 mph by a governor. The vehicle would be designed for extra stability against rollover.

The estimated dose commitments and risks from the accidents that might involve the transfer vehicle are given in Table 9-78, which also includes the
Table 9-77. Accidents or Incidents in TRU-Waste Handling at the 
Radioactive Waste Management Complex Since 1970a

<table>
<thead>
<tr>
<th>Year</th>
<th>Incident</th>
<th>Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>1975</td>
<td>Internal pressure generated in solid-sewage-sludge drum, causing</td>
<td>No release of radioactive material.</td>
</tr>
<tr>
<td></td>
<td>bulging of lid. Drums were re-packed in overpack containers.</td>
<td></td>
</tr>
<tr>
<td>1976</td>
<td>Partial drum penetration by forklift. No breach of inner liner.</td>
<td>No release of radioactive material.</td>
</tr>
<tr>
<td>1978</td>
<td>Drum penetration by forklift. A small portion of contents was spilled</td>
<td>Small amount of local contamination, which was immediately contained.</td>
</tr>
<tr>
<td></td>
<td>onto the cargo container floor.</td>
<td>The drum was over-packed. There was no airborne activity.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Thorough survey after recontainment found no residual contamination.</td>
</tr>
</tbody>
</table>

aData from the detailed report (DOE, 1979a).

Accidents or incidents that have occurred since 1970 during TRU-waste shipment from the waste generators to the INEL are listed in Table 9-79. None of these events resulted in a release of radioactive material.

9.8.4.4 Hazards to Workers

The hazards to workers during on-site waste transfer and handling have been included in the discussions of both retrieval and processing hazards. The preventive and protective measures against radiological hazards would be the same as those discussed in Section 9.8.2.4.

Under normal conditions, workers operating the transfer vehicles would be exposed to minimal hazards. Under accident conditions, the operators could be exposed to the small amounts of radioactive material that might escape from the vehicle. These exposures are expected to be smaller than those that could occur in other waste-management operations.
Table 9-78. Summary of Dose Commitments and Risks from Accidents During the Transfer of Stored TRU Waste and During the On-Site Portion of Shipment to the Repository

<table>
<thead>
<tr>
<th>Accident</th>
<th>50-year dose commitment (rem)</th>
<th>Risk (rem/yr)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Whole body</td>
<td>Bone</td>
</tr>
<tr>
<td>Transfer accident with fire</td>
<td>$2 \times 10^{-6}$</td>
<td>$3 \times 10^{-3}$</td>
</tr>
<tr>
<td>Transfer accident with fire and fire</td>
<td>$2 \times 10^{-6}$</td>
<td>$3 \times 10^{-3}$</td>
</tr>
<tr>
<td>Shipment accidents</td>
<td>$8 \times 10^{-10}$</td>
<td>$1 \times 10^{-6}$</td>
</tr>
<tr>
<td>Slagged waste</td>
<td>$8 \times 10^{-10}$</td>
<td>$1 \times 10^{-6}$</td>
</tr>
<tr>
<td>Overpacked and re-packaged waste</td>
<td>$8 \times 10^{-10}$</td>
<td>$1 \times 10^{-6}$</td>
</tr>
</tbody>
</table>

Population in 1985

<table>
<thead>
<tr>
<th>Accident</th>
<th>50-year dose commitment (man-rem)</th>
<th>Risk (man-rem/yr)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Whole body</td>
<td>Bone</td>
</tr>
<tr>
<td>Transfer accident with fire</td>
<td>$5 \times 10^{-5}$</td>
<td>$6 \times 10^{-2}$</td>
</tr>
<tr>
<td>Transfer accident with fire and fire</td>
<td>$5 \times 10^{-5}$</td>
<td>$6 \times 10^{-2}$</td>
</tr>
<tr>
<td>Shipment accidents</td>
<td>$2 \times 10^{-7}$</td>
<td>$2 \times 10^{-4}$</td>
</tr>
<tr>
<td>Slagged waste</td>
<td>$2 \times 10^{-6}$</td>
<td>$2 \times 10^{-3}$</td>
</tr>
<tr>
<td>Overpacked and re-packaged waste</td>
<td>$2 \times 10^{-6}$</td>
<td>$2 \times 10^{-3}$</td>
</tr>
</tbody>
</table>

aData from the detailed report (DOE, 1979a).

bThe 50-year whole-body dose commitment from natural background radiation is 7.5 rem.

cThe data given are for transfer from the retrieval facility to the processing facility. For transfer to the railcar-loading dock, the accident dose would be unchanged and the risk would change by less than a factor of 4.

dAccidents occurring in on-site portion of shipment to the repository.

eThe data given are for the 0% and 10% Overpack methods. The other processing methods would result in doses and risks differing by less than a factor of 3.

9.8.4.5 Costs

The costs of handling the containers, loading in, loading out, and transfer from the retrieval area to the processing plant are included in the costs of retrieval and processing (Sections 9.8.2.5 and 9.8.3.5). The costs would be only a few percent, at most, of the total cost of retrieval and processing.
Table 9-79. Accidents or Incidents\textsuperscript{a} Since 1970 During Shipments of Waste to the Radioactive Waste Management Complex

<table>
<thead>
<tr>
<th>Date</th>
<th>Location</th>
<th>Incident</th>
<th>Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>March 1970</td>
<td>Blackfoot, Idaho</td>
<td>Seal missing on a truck trailer</td>
<td>Load intact, no other problem</td>
</tr>
<tr>
<td>June 1971</td>
<td>Unknown</td>
<td>Evidence of fire on piggyback trailer inside ATMX car; charred wood, not known whether there were signs of fire on containers themselves</td>
<td>No breach, no release</td>
</tr>
<tr>
<td>August 1973</td>
<td>Blackfoot, Idaho</td>
<td>Derailment during switching of ATMX car</td>
<td>No release, no apparent damage</td>
</tr>
<tr>
<td>March 1976, September 1976</td>
<td>Unknown</td>
<td>Evidence of hard humping of ATMX car: some wooden blocking was broken, and four or five waste containers were dented</td>
<td>No breach, no breakage</td>
</tr>
</tbody>
</table>

9.8.5 Conclusions

The effects in Idaho of retrieving, processing, and shipping the stored TRU waste would be minimal. The largest radiological impacts from normal operations would be dose commitments of $3.6 \times 10^{-6}$ rem (bone) and $1.9 \times 10^{-10}$ rem (whole body) for the maximally exposed individual and $3.3 \times 10^{-2}$ man-rem (bone) and $2.3 \times 10^{-6}$ man-rem (whole body) for the surrounding population, per year of operation (Table 9-74). From hypothetical accidents, the maximum dose commitments would be $1 \times 10^{-1}$ rem (lung) and $4 \times 10^{-5}$ rem (whole body) for the maximally exposed individual and 200 man-rem (lung) and $8 \times 10^{-2}$ man-rem (whole body) for the surrounding population (Table 9-76). The maximum radiological risks from hypothetical accidents would be $1 \times 10^{-6}$ rem per year (lung) and $4 \times 10^{-10}$ rem per year (whole body) for the maximally exposed individual and $2 \times 10^{-3}$ man-rem per year (lung), and $8 \times 10^{-7}$ man-rem per year (whole body) for the surrounding population (Table 9-76). The radiological effects of all of these exposures would be far smaller than the corresponding effects from natural background radiation. Nonradiological environmental effects would be limited to relatively minor commitments of manpower and other resources.
REFERENCES FOR CHAPTER 9

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10 Unavoidable Adverse Impacts

10.1 CONSTRUCTION

The impacts of constructing the WIPP at the Los Medanos site will be like those of other large building projects. They include increased noise levels near the site, increased air pollution from earth-moving and vehicular activities, and the disruption of existing land uses on the site and along new road and utility rights-of-way.

Approximately 224 acres will be removed from rangeland and wildlife habitat during both the construction and the operational phases of the plant. An additional 878 acres will be temporarily disrupted during construction. The details of acreages committed are given in Section 9.1.1. Scaled quail, mourning dove, and mule deer will lose some habitat, but extensive areas of similar habitat exist throughout the region. Similarly, the loss of individuals of the more sedentary species (e.g., rodents, lizards) during construction will have little impact on the population of these species in the area. The site and most areas in which land will be disturbed are rangeland where 60 to 64 acres per animal-year has been an acceptable grazing capacity. However, the recent average density of grazing on the lands at and around the site has been about one head per 100 acres. Therefore, the loss of grazing land will mean a reduction in grazing capacity of about 11 animals.

Most of the construction workers are expected to reside in Carlsbad and Hobbs, New Mexico. Although some of the workers will be drawn from the local labor force, many workers will move into the area to work on the project, increasing the demands on existing community services and community resources. In Carlsbad a temporary housing shortage may develop; it would be met by the development of trailer parks or other temporary accommodations. In Hobbs the capacity of the school system is now expected to be exceeded by 1983; if a major fraction of the construction workers choose to live in Hobbs, the capacity may be exceeded 1 year earlier. Highway use in Eddy and Lea Counties will increase because of the commuting of construction workers and the transport of construction materials.

These impacts of the influx of construction workers will require increases in public expenditures; operating costs will increase. Because revenues normally lag behind expenditures, local governments may experience some short-term problems in meeting the demands for public services. The communities, however, are already capable of planning to meet these impacts, which will be mitigated or offset by increased tax revenues, decreased unemployment, and highway improvements associated with the construction of the plant. Section 9.5.6 discusses the Federal assistance programs that may be available to local governments in areas selected for Federal projects, such as the WIPP, to mitigate adverse socioeconomic effects.
10.2 OPERATION

During the operational phase of the WIPP project, approximately 224 acres of land will remain unavailable for rangeland and wildlife habitat. The impacts of this removal are discussed in Section 10.1.

The mined-rock pile will grow and become a more obvious feature of the landscape. Rainwater falling on it will dissolve some salt and sterilize the soil under the pile and in the surrounding ditch. Some salt will be blown onto the surrounding land and may cause changes in vegetation.

The main access to the plant will be U.S. Highway 62-180. Traffic levels will increase, but this highway's capacity will be adequate both for the work force and for trucks transporting waste to the plant. Certain segments of the road to Hobbs to the east of the site may need to be upgraded.

The increase in the population of the area will result in an increased demand for primary health care. Current physician-to-population ratios are not at recommended levels, although hospital facilities are adequate.

The development of the site and facilities will hinder or deny the future recovery of potash and oil and gas in the inner zones beneath the site. These impacts are discussed in Sections 9.2.3 and 11.1.

The operation of the plant will release some radioactivity. The greatest annual dose commitment is to the bone and is estimated to be $6.5 \times 10^{-6}$ rem (0.0065% of annual background radiation) for an individual living at the James Ranch.

The transportation of waste to the plant will expose people near the transportation routes to radiation. The average radiation dose received by these people will be a small fraction of the natural background dose; furthermore, it will be a small fraction of the limits recommended for the protection of the general public from all sources of radiation other than natural and medical sources.

The maximum credible dose would be received by a hypothetical person who is at the side of the road and at the side of the railroad as every shipment passes. That person would receive an annual dose of $1.5 \times 10^{-4}$ rem, 0.15% of the dose delivered by natural background radiation.

The final shutdown of the plant will narrow the economic base of nearby communities.

10.3 LONG-TERM IMPACTS

The only certain long-term impact of the WIPP project is the residual disturbance of the surface after the WIPP is closed and the surface structures are razed. The 1060 acres disturbed during construction and operation will probably always show some slight sign of previous activities there. The waste that is emplaced underground is not expected to release any radioactivity; it will therefore produce no long-term radiological impact. Nevertheless, future governments may feel an obligation for long-term monitoring.
10.4 COMPARISON OF ALTERNATIVES

Unavoidable adverse impacts are most clearly defined for alternative 2, the authorized alternative, because it is the only action alternative that has been studied in detail and with a specific site in mind. Unavoidable adverse impacts associated with the other two action alternatives are similar but not identical. Since alternatives 3 and 4 involve decisions not to select a specific alternative site or facility at this time, the comparison of environmental impacts is based on generic estimates rather than specific evaluations. The selection of alternative 3 or 4 could allow such specific comparisons at a later date. Additional environmental documentation would be required for site selection and repository construction under alternatives 3 and 4, including any high-level-waste repository at the Los Medanos site.

Table 4-13 compares the environmental impacts of alternatives 3 and 4 to the impacts of alternative 2. All the alternatives would produce some physical impacts of construction. The principal differences depend more on the choice of a host rock than on the choice of an alternative. The choices that lead to the use of salt entail more impacts from their mined-rock piles because salt is very soluble in water. The choices also differ in the degree to which they lead to interference with the exploitation of mineral resources. It appears at present that alternative 2 entails more interference with mineral resources than do alternatives 3 or 4, so long as the site chosen in those two alternatives is elsewhere than in the Delaware basin. However, the mineral resources of the Los Medanos site are comparatively well known; there can be no assurance that any alternative will be free of interference with mineral resources. In alternative 3, impacts at a specific site would be greater due to the combination of high-level-waste and TRU-waste disposal. However, these effects would be reduced on a national basis because of the economy gained by combining facilities.

Similar unavoidable adverse socioeconomic impacts, which are primarily related to the construction work force, would be induced by all of the alternatives.

Unavoidable transportation impacts would be induced by all alternatives. The impacts of normal accident-free transportation would differ from site to site, depending on each site's location in relation to the sources of waste.

Long-term unavoidable adverse impacts, consisting as they do only of long-term influences on the use of land and possibly of continued interference with access to mineral resources, would be induced in different degrees by all alternatives and by all choices of host rock.

Even though detailed information on the impacts of alternatives 3 and 4 is not available, evaluations related to commercially generated radioactive waste (DOE, 1979, 1980) provide assurance that minimal environmental impacts, comparable to those determined for alternative 2, would result from repositories at other sites. Thus, all alternatives, other than alternative 1 (no action), are predicted to have impacts that are small both in the short term (during construction and operation) and in the more-distant future. None of the action alternatives are so clearly superior environmentally to the others that they are preferred on the basis of lesser unavoidable adverse impacts.
REFERENCES FOR CHAPTER 10


11 Irreversible and Irretrievable Commitments of Resources

11.1 LAND USE

If the WIPP is constructed at the Los Medanos site in southeastern New Mexico, approximately 224 acres of land will be occupied by surface facilities for the duration of operations. This land includes 30 acres for the surface storage of excess mined salt and approximately 112 acres for the roads and railroad. After plant decommissioning, most of this 224 acres will be restored to its original contours and permitted to revert to its natural state. Full recovery of the area is expected to require several decades.

These predictions of land-use commitments assume that the surface facilities will be razed during decommissioning. If instead they are mothballed, the land they occupy and the associated access roads will remain committed for an indefinite time thereafter.

11.2 DENIAL OF MINERAL RESOURCES

As discussed in Section 9.2.3, the development of the WIPP will deny access to portions of local deposits of hydrocarbons and potash minerals, at least temporarily. The most significant of these minerals is langbeinite, an ore that is rich in potassium and magnesium and has commercial value as a chemical fertilizer. In the United States langbeinite is found only in the Carlsbad Potash Mining District, where the resources will probably be depleted in less than 46 years. According to the U.S. Bureau of Mines, the langbeinite K2O reserve at the Los Medanos site is 4.4 million tons; this is equivalent to 15 years' production of such ore at Carlsbad. Thus, the development of the WIPP will require an earlier transition to other chemical fertilizers. Studies performed to date indicate that the langbeinite reserves within control zone IV (73% of the total reserves at the site) could be mined by conventional techniques without affecting the integrity of the WIPP repository. Accordingly, the DOE may allow mining of this langbeinite. It is not clear, however, what the consequences of mining langbeinite from the inner control zones would be, although the matter is being studied.

The Los Medanos site overlies about 45 billion cubic feet of natural gas and 120,000 barrels of distillate. These amount to about 0.02% and 0.0003% of the U.S. reserves of natural gas and distillate, respectively. The existence of the WIPP does not necessarily preclude access to the underlying hydrocarbons permanently. The natural gas within control zone IV can be extracted without threatening the integrity of the repository, the DOE may allow drilling for natural gas in this area. The natural gas within the inner control zones can be recovered by slant-hole (deviated) drilling from control zone IV at an additional cost estimated at $21 million.
11.3 RESOURCES FOR WIPP CONSTRUCTION

As discussed in Section 9.2.2, the following resources will be required over the 4.5-year construction period of the WIPP:

<table>
<thead>
<tr>
<th>Resource</th>
<th>Site and preliminary-design validation</th>
<th>Full-construction total</th>
</tr>
</thead>
<tbody>
<tr>
<td>Concrete (Portland cement), barrels</td>
<td>5,000</td>
<td>125,000</td>
</tr>
<tr>
<td>Steel, tons</td>
<td>226</td>
<td>15,000</td>
</tr>
<tr>
<td>Copper, tons</td>
<td>None</td>
<td>150</td>
</tr>
<tr>
<td>Aluminum, tons</td>
<td>None</td>
<td>200</td>
</tr>
<tr>
<td>Lumber, board-feet</td>
<td>None</td>
<td>500,000</td>
</tr>
<tr>
<td>Water, million gallons</td>
<td>3.5</td>
<td>22</td>
</tr>
<tr>
<td>Electricity, million kilowatt-hours</td>
<td>1.5</td>
<td>4</td>
</tr>
<tr>
<td>Propane, gallons</td>
<td>None</td>
<td>140,000</td>
</tr>
<tr>
<td>Diesel fuel, million gallons</td>
<td>700,000</td>
<td>1.5</td>
</tr>
<tr>
<td>Gasoline, gallons</td>
<td>50,000</td>
<td>940,000</td>
</tr>
</tbody>
</table>

None of these amounts will exceed 1% of the U.S. production over the construction period.

11.4 RESOURCES FOR WIPP OPERATION

As discussed in Section 9.3.3, the following resources will be used by the plant during its operation:

<table>
<thead>
<tr>
<th>Resource</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electrical power, kilowatts</td>
<td>20,000</td>
</tr>
<tr>
<td>Diesel fuel, gallons per day</td>
<td>400</td>
</tr>
<tr>
<td>Gasoline, gallons per day</td>
<td>140</td>
</tr>
<tr>
<td>Water</td>
<td></td>
</tr>
<tr>
<td>Gallons per day</td>
<td>25,000</td>
</tr>
<tr>
<td>Acre-feet per year</td>
<td>20</td>
</tr>
</tbody>
</table>

These modest requirements will not significantly affect the local or regional availability of these resources.

In addition, the transportation of waste to the WIPP will use some fuel. According to Section 6.7.3, trucks will travel about 280,000 miles per year and railcars about 400,000 miles per year in moving this waste. This transportation will use about 100,000 gallons of diesel fuel per year.
11.5 RESOURCES USED AT THE IDAHO NATIONAL ENGINEERING LABORATORY

As discussed in Sections 9.8.2.2 and 9.8.3.2, the following resources will be used at the Idaho National Engineering Laboratory (INEL) in retrieving the TRU waste from its present storage and preparing it for shipping to the WIPP, assuming processing by slagging pyrolysis:

<table>
<thead>
<tr>
<th>Resource</th>
<th>Retrieval</th>
<th>Processing</th>
</tr>
</thead>
<tbody>
<tr>
<td>Construction period</td>
<td>9 months</td>
<td>10 years</td>
</tr>
<tr>
<td>Pieces of heavy equipment</td>
<td>10</td>
<td>30</td>
</tr>
<tr>
<td>Diesel fuel, gallons</td>
<td>54,000</td>
<td>360,000</td>
</tr>
<tr>
<td>Operational period</td>
<td>20 years</td>
<td>10 years</td>
</tr>
<tr>
<td>Electricity, kilowatt-hours per year</td>
<td>600,000</td>
<td>24,000,000</td>
</tr>
<tr>
<td>Diesel fuel, gallons per year</td>
<td>88,000</td>
<td>80,000</td>
</tr>
<tr>
<td>Coal, tons per year</td>
<td></td>
<td>4,000</td>
</tr>
<tr>
<td>Wood chips, tons per year</td>
<td></td>
<td>6,000</td>
</tr>
</tbody>
</table>

The use of these resources in Idaho will not affect their local or regional availability.

11.6 COMPARISON OF ALTERNATIVES

The resources needed are most clearly defined for alternative 2, the authorized alternative, because it is the only alternative that has been studied in detail and with a specific site in mind. Irreversible and irretrievable commitments of resources for the other two action alternatives are similar but not identical.

Land is a resource. Its use for alternative 2 amounts to 224 acres. This is a long-term commitment in the sense that the land occupied by the plant and the roads and railroad to it will not return to the condition they are in now for a very long time (decades). The amount of land used for alternative 4 should be about the same. Combining a TRU-waste repository with a high-level-waste repository in alternative 3 would mean an overall decrease in the amount of land used of about 40% because there would then be one repository rather than two.

The quantity of resources used for construction and operation in alternative 2 is tabulated in Sections 11.3 and 11.4. The quantity of resources used for alternative 4 should be about the same. The quantity of resources used for alternative 3, like that of the land needed, would be decreased for the combined repository.
The resources used in transporting waste to a repository other than one in southeastern New Mexico depend on where the repository is. For instance, the distance from the INEL to a basalt repository at Hanford is much smaller than the distance to the WIPP, but the distance to a dome-salt repository in Texas, Louisiana, or Mississippi is somewhat greater.

Finally, the quantity of resources used to retrieve the waste from storage at the INEL and prepare it for shipment to a repository is the same regardless of which action alternative is chosen.
12 Relation to Land-Use Plans, Policies, and Controls

12.1 EXISTING LAND-USE PLANS, POLICIES, AND CONTROLS

As described in Section 8.1, 17,200 acres of the site for the authorized alternative, the WIPP facility in southeastern New Mexico, are Federal land, 1760 acres are State land, and none is private land. All this land is presently leased for grazing, 25% is subject to potash leases, and 35% is subject to hydrocarbon leases, with some overlap (Table 8-2).

There are no State, county, or local land-use policies, plans, or controls on this land. There is a "State of New Mexico Policy on Nuclear Waste Disposal," but it does not explicitly refer to the use of the land itself.

The Federal land is administered by the Bureau of Land Management (BLM) of the U.S. Department of the Interior; the State land is administered by the Commissioner of Public Lands of the State of New Mexico. Other Federal and some State agencies have jurisdiction over certain of the resources in these lands. These include the U.S. Geological Survey, which administers the development of mineral resources by issuing drilling permits and approvals for exploration and mining, and the New Mexico Department of Game and Fish, which promulgates hunting regulations for all lands in the State, including Federal lands.

The proposed land-withdrawal area is within the BLM's East Eddy Planning Unit. The BLM manages land under its control by means of a formal land-use planning system. For this planning unit, the BLM has completed a Unit Resource Analysis, which identifies inventories, problems, conditions, use, and management potentials. This information is being used to develop a Management Framework Plan (MFP) indicating decisions on the coordinated management of resources and broad-based functional guidelines for the entire planning unit. The tentative MFP guidelines state that the BLM will

1. Encourage exploration for oil and gas and for potash.
2. Restrict or control other surface uses that conflict with oil and gas or potash development.
3. Manage intensively for recreational uses.
4. Encourage livestock use and management, developing Allotment Management Plans (AMPs) for the unit. (The James Ranch, encompassing the southern 65% of the proposed withdrawal area, is already party to an AMP; the Crawford Ranch is not.)

The National Historic Preservation Act of 1966 (16 USC Section 470-70n), Executive Order No. 11593 (Federal Register, Vol. 36, p. 8921, 1971), and Public Law 93-291 (May 24, 1974) are related to the preservation of cultural, historic, archaeological, and architectural resources. There will be no conflict with these requirements, because all construction and other activities
that will disturb the surface are preceded by archaeological surveys that guide the preservation of these resources.

As stated in detail in Chapter 14, the activities of the WIPP project will comply with all applicable Federal, State, and local requirements for protecting the environment.

12.2 COMPATIBILITY OF THE WIPP PROJECT WITH EXISTING LAND-USE PLANS

The BLM policies and plans encourage exploration for hydrocarbons and potash and also encourage recreation and well-managed grazing to the extent that they do not conflict with mineral exploration.

Section 9.2.3 describes the oil and gas resources of the WIPP site and the extent to which the authorized alternative conflicts with their exploration. It is clear that the withdrawal of the Los Medanos site from mineral exploration and development is incompatible with the goal of encouraging exploration for oil and gas. However, the existence of the WIPP does not necessarily preclude access to these resources permanently. The DOE may allow drilling for natural gas in control zone IV. Reserves in the inner control zones may eventually become available for exploitation through the use of such techniques as slant-hole drilling from control zone IV or by a future relaxation of the controls now thought prudent for the area.

The potash resources and the extent of conflict with them are also described in Section 9.2.3. The WIPP project conflicts with the BLM's goal of encouraging the exploration of these resources. It is possible, however, that mining of the potash, which is 300 feet above the waste-emplacement level, will eventually be found compatible with the WIPP project.

Because of site-exploration efforts, the road network in the area has already been expanded from about 8 miles of low-quality road by adding 30 miles of new caliche-surfaced road. The new roads are already allowing more recreational use, principally for hunting. In this respect, therefore, the WIPP project is compatible with BLM plans to encourage recreation.

Cattle grazing is now permitted by the BLM at an estimated six head per square mile on the Federal lands within the WIPP site. The U.S. Department of Energy (DOE) intends to allow grazing to continue at this stocking rate (or to adjust to BLM future practices) except for 670 acres devoted solely to the plant and an additional 390 acres required during construction. In this respect, the WIPP project is slightly incompatible with BLM plans for grazing.

12.3 COMPARISON OF ALTERNATIVES

In the lack of specific sites for use in alternatives 3 and 4, little can be said about the extent to which those alternatives will or will not be compatible with existing land-use plans, policies, and controls.
At this time the Hanford Site in the State of Washington and the Nevada Test Site are being considered as areas that might contain acceptable sites for high-level-waste repositories. At these two places, the question of land-use policy has already been decided: the land is to be used for DOE purposes. Thus the use of either place would be compatible with existing land-use plans, policies, and controls.

Salt domes are being investigated in Texas, Louisiana, and Mississippi. The land there is used much more intensively than the land in southeastern New Mexico, for the most part for farming and forestry. The use of land in these states could therefore be much less compatible with existing land-use plans, policies, and controls than the use of land in New Mexico.
13 Relationship Between Short-Term Uses and Long-Term Productivity

The WIPP will potentially provide a repository for isolating transuranic wastes from the biosphere for thousands of years. As such, it will afford long-term protection to the public from the radioactivity contained in transuranic waste generated in national defense programs. In the short term, the WIPP will offer an opportunity for experiments related to the disposal of high-level radioactive waste; the knowledge and experience gained from this opportunity will advance the state of the art of waste disposal in bedded salt. These missions support national defense and energy policies (IRG, 1979; OSTP, 1978).

Use of the Los Medanos site in southeastern New Mexico for a transuranic-waste repository would hinder the extraction of mineral resources. The types and quantities of these resources are discussed in Section 9.2.3 in the context of regional and national reserves. The underlying natural gas can be recovered by vertical and deviated drilling in control zone IV. It may eventually be possible to extract overlying potash minerals, but since studies of this prospect have not been completed, the recovery of these minerals cannot be assured.

Approximately 224 acres of land that is currently rangeland and wildlife habitat will be used for surface facilities, roads, a railroad, and the mined-rock pile. After decommissioning, which may take place several decades after the facility is built, most of this area will be graded to help it return to its natural state. However, the time required for the disturbed area to recover is expected to be several decades.

The impacts on long-term productivity of the other two action alternatives would depend on the site that is chosen. At Hanford and the Nevada Test Site the land is not farmed or grazed by domestic animals. Areas being considered for bedded-salt repositories are in arid regions generally used for grazing. Land in the southeastern United States is often considerably more productive than land in the West. A dome-salt repository would disturb less land than a basalt or granite repository and as much land as a shale repository (DOE, 1979, p. 3.1.107). However, the land in areas considered for a dome-salt repository is more intensively used. Thus, the net impact on productivity of a dome-salt repository could be greater than that of a repository in the other media. Impacts on long-term productivity will be examined in other environmental documents if alternative 3 or 4 is selected.
REFERENCES FOR CHAPTER 13


14 Environmental Permits, Approvals, Consultations, and Compliances

14.1 INTRODUCTION

This chapter examines the permits, certifications, licenses, and other approvals that may be required by the Federal Government or by the State of New Mexico for the Waste Isolation Pilot Plant (WIPP). The emphasis is on the environmental-quality-control requirements of laws and regulations in the areas of air quality, water quality, the disposal of solid and hazardous wastes, the protection of critical wildlife habitats, and the preservation of cultural resources.

The health and safety aspects of the handling of radioactive materials, the transport of radioactive materials, and associated activities governed by the Atomic Energy Act of 1954 as amended (40 USC 2011 et seq.) and related legislation are outside the scope of this chapter and are covered elsewhere in this document. However, the radiation-protection requirements of the State of New Mexico are discussed here.

This discussion does not explicitly address the environmental permit requirements for the remaining two action alternatives. The Federal permit requirements would be nearly identical in any case, except that the repository constructed under alternative 3 would be licensed by the U.S. Nuclear Regulatory Commission. The specific state permit requirements would vary, depending on the location of the site. The environmental documentation for alternative 3 would be prepared in accordance with the strategy set forth in the U.S. Department of Energy (DOE) statement of position on the Nuclear Regulatory Commission's Proposed Rulemaking on the Storage and Disposal of Nuclear Waste (DOE, 1980).

The legislative and regulatory requirements directed at protecting the quality of the environment almost always address particular components of the environment: air, water, land, wildlife, and the like. A number of actions attendant on the WIPP project are governed by more than one set of regulations. For example, a sanitary landfill or a mined-rock pile must meet certain requirements of the Resources Conservation and Recovery Act, the Clean Water Act, the Clean Air Act, the Endangered Species Act, and the Historic Preservation Act, among others, at the Federal level. There are often parallel requirements at the State level.

The DOE, as a Federal agency, is required to comply with a number of environmental requirements under various Federal laws. The Federal requirements include, but are not limited to, those under the seven laws and one executive order discussed next.

National Environmental Policy Act (NEPA) (42 USC 4321 et seq.). This Act requires "all agencies of the Federal Government" to prepare a detailed statement on the environmental effects of proposed "major Federal actions significantly affecting the quality of the human environment." In compliance with NEPA, the DOE filed with the Environmental Protection Agency (EPA) and circulated to the public in April 1979 a draft environmental impact statement.
(DEIS) on the Waste Isolation Pilot Plant. It is now filing and circulating a final environmental impact statement (FEIS) for this proposed Federal action. The draft statement was issued before the Council on Environmental Quality (CEQ) Regulations on Implementing National Environmental Policy Act Procedures (40 CFR 1500-1508) became effective on July 30, 1979. Therefore, the DEIS was prepared, submitted, and circulated in compliance with the preceding CEQ guidelines as implemented by regulations issued by the Energy Research and Development Administration, the predecessor of the DOE (10 CFR 711). The FEIS complies with the present CEQ regulations to the extent practicable.

Executive Order 12088 (October 13, 1978). This Executive Order of the President of the United States requires every Federal agency to comply with applicable pollution-control standards established by, but not limited to, the following Federal laws:

- Toxic Substances Control Act (15 USC 2601 et seq.)
- Federal Water Pollution Control Act (33 USC 1251 et seq.)
- Public Health Service Act, as amended by the Safe Drinking Water Act (42 USC 300(f) et seq.)
- Clean Air Act (42 USC 7401 et seq.)
- Noise Control Act (42 USC 4901 et seq.)
- Solid Waste Disposal Act (42 USC 6901 et seq.)

The Executive Order also requires Federal compliance with Section 2174(h) of the Atomic Energy Act of 1954 (42 USC 2021(h)).

Environmental Quality Improvement Act (42 USC 4371). The primary purpose of this Act is to authorize an Office of Environmental Quality to staff the Council on Environmental Quality (CEQ). Another purpose of the Act is "to assure that each Federal Department and Agency conducting or supporting public works activities which affect the environment shall implement the policies established under an existing law."

Clean Air Act (42 USC 7401 et seq.) as amended by the Clean Air Act Amendments of 1977 (PL 95-95). Section 118 provides for the control of air pollution by Federal facilities. It requires that each Federal agency, such as the DOE, having jurisdiction over any property or facility that may result in the discharge of air pollutants, comply with "all Federal, State, interstate, and local requirements" with regard to the control and abatement of air pollution. The DOE intends to comply with all such requirements and will not seek any exemptions that otherwise might be granted.

Federal Water Pollution Control Act, as amended by the Clean Water Act of 1977 (33 USC 1251 et seq.). Section 313 governs the control of water pollution from Federal facilities. Like Section 118 of the Clean Air Act, it requires all branches of the Federal Government engaged in any activity that may result in a discharge or runoff of pollutants, defined to exclude materials regulated under the Atomic Energy Act of 1954, to comply with Federal, State, interstate, and local requirements.
Resource Conservation and Recovery Act of 1976 (42 USC 3251 et seq.). This Act governs the disposal of solid and hazardous wastes. It does not apply to any activity or substance that is regulated by the Atomic Energy Act of 1954 (42 USC 2011 et seq.). In other words, the disposal of radioactive waste is governed not by this legislation but by the Atomic Energy Act. Since there are no plans to treat, store, and dispose of hazardous waste (as will be defined by EPA regulations scheduled for mid-1980) at the WIPP, Subchapter C (Hazardous Waste Management) will not apply to the project. However, the DOE will comply with the solid-waste-disposal requirements of Federal, State, and local agencies.

Noise Control Act of 1972 (42 USC 4901 et seq.). Section 4 of this Act directs all Federal agencies "to the fullest extent within their authority" to carry out programs within their jurisdiction in a manner that furthers a national policy of promoting an environment free from noise that jeopardizes health or welfare. The DOE will comply with such requirements to the fullest extent possible.

Endangered Species Act of 1973 (16 USC 1531 et seq.). Action has been taken by the DOE to comply with this law by insuring that any action pertaining to the WIPP will not jeopardize the continued existence of any threatened or endangered species or their habitats.

The DOE will comply with the applicable State environmental-control requirements whether or not it is specifically directed to comply under Federal legislation.

In order to determine the environmental requirements with which the WIPP project must comply, representatives of the following Federal and New Mexico State agencies were interviewed in person or by telephone in May and June of 1979:

**Federal**

Bureau of Land Management
Environmental Protection Agency (Regions VI and VIII)
Fish and Wildlife Service
Heritage Conservation and Recreation Service
Advisory Council on Historic Preservation

**State**

Department of Energy and Minerals
Department of Game and Fish
Department of Natural Resources
Environmental Improvement Division, Department of Health and Environment
New Mexico Heritage Program
New Mexico Historic Preservation Program
Office of State Attorney General
Office of State Engineer
State Inspector of Mines
State Land Commission

The sections that follow summarize the Federal and New Mexico requirements with which the WIPP project will comply where the requirement is applicable to actions being undertaken by the project.
14.2 FEDERAL AND STATE PERMITS AND APPROVALS

14.2.1 Historic Preservation

No particular permits, certifications, or approvals are required relative to historic preservation. However, the DOE must provide an opportunity for comment and consultation with the Advisory Council on Historic Preservation as required by the Historic Preservation Act of 1966 (16 USC 470(f) et seq.). Section 106 of the Act requires Federal agencies with jurisdiction over a Federal "undertaking" to provide the Council an opportunity to comment on the effect that activity might have on properties included in, or eligible for nomination to, the National Register of Historic Places.

Executive Order 11593 of May 13, 1971, requires Federal agencies to locate, inventory, and nominate properties under their jurisdiction or control to the National Register if the properties qualify. Until this process is complete, the agency must provide the Advisory Council an opportunity to comment on the possible impacts of proposed activities on eligible properties.

The DOE is complying with the requirements of the National Historic Preservation Act. As a result, the New Mexico State Historic Preservation Officer on April 28, 1978, recommended to the Heritage Conservation and Recreation Service of the Department of the Interior that the central 4 square miles of the WIPP site with the 33 archaeological sites then known be considered eligible for nomination to the National Register as an "archaeological district." On May 24, 1978, the Secretary of the Interior determined that these 4 square miles were eligible for nomination to the National Register. (The correspondence is reproduced in Appendix I.) Thus the DOE is within the purview of recent regulations on the protection of historic and cultural properties (36 CFR 800; Federal Register, Vol. 44, p. 6068, January 30, 1979). Under the regulations, the DOE will be required to determine any possible adverse effects on the archaeological sites that are eligible for nomination to the National Register. The DOE will also continue to consult with the State Historic Preservation Officer and the Advisory Council in order to reach agreement on the measures to be employed to avoid, mitigate, or minimize any such possible adverse effects. For the site and preliminary-design validation (SPDV) phase of the WIPP project, the DOE has submitted detailed plans for mitigating impacts on archaeological sites. The New Mexico State Historic Preservation Officer has agreed that these procedures "are adequate to mitigate direct and indirect adverse effects . . . on significant cultural resources." (See letters of April 10, and May 8, 1980, in Appendix I.) Later submittals will be made for the total WIPP facility.

14.2.2 Hazardous-Waste Disposal

The definition of a (nonradioactive) hazardous waste under the RCRA is as follows:

The term "hazardous waste" means a solid waste, or combination of solid waste, which because of its quantity, concentration, or physical, chemical, or infectious characteristics may—

(A) cause, or significantly contribute to an increase in mortality or an increase in serious irreversible, or incapacitating reversible illness; or

(B) pose a substantial present or potential hazard to human health or the environment when improperly treated, stored, transported, or disposed of, or otherwise managed.

The EPA published guidelines and regulations for the disposal of hazardous wastes (40 CFR 250) in the Federal Register on May 19, 1980. It has not been absolutely determined from the regulations whether the proposed mined-rock pile might be considered a hazardous waste under some conditions. According to EPA's criteria for what constitutes a hazardous waste, this is unlikely.

If any disposal of solid waste or mining waste in the WIPP qualifies as a "hazardous waste management activity," the DOE will comply fully with the regulations promulgated by the EPA.

New Mexico enacted a Hazardous Waste Act (Sections 74-4-12 to 74-14-12, NMSA, 1978) and adopted hazardous-waste regulations in 1977. "Hazardous waste" is defined by the State as follows:

Sulfuric acid or any mixture containing sulfuric acid or any chemical intended for disposal which is corrosive to living tissue, toxic, subject to bioconcentration in biological systems, carcinogenic, teratogenic, mutagenic, and which is listed in Section 102 of these regulations, or any chemical which may injure human health or property as a proximate result of disposal because of its quantity, concentration or chemical characteristics.

The term "hazardous waste" does not include any radioactive components of any substance. (Emphasis added.)

The New Mexico Act does not apply to radioactive waste, mine-processing waste, or mill-processing waste, nor does it apply to any noncommercial disposal of any hazardous waste.

At present, it appears that there is only a slight possibility that any of the WIPP activities would be subject to either Federal or State regulations on hazardous-waste disposal. This will be clarified when the EPA issues its final guidelines and regulations.
14.2.3 Endangered Species

The Endangered Species Act does not require a permit, certification, license, or other formal approval. What it does require is a "Section 7 consultation." Section 7 of the 1978 Amendments to the Act requires the following:

All...federal agencies shall, in consultation with and with the assistance of the Secretary, utilize their authorities in furtherance of the purposes of this Act by carrying out programs for the conservation of endangered species and threatened species...Each federal agency shall, in consultation with and with assistance of the Secretary, insure that any action authorized, funded, or carried out by such agency...does not jeopardize the continued existence of any endangered species or threatened species or result in the destruction or adverse modification of habitat of such species which is determined by the Secretary, after consultation as appropriate with the affected States, to be critical... (Emphasis added.)

In order to comply with the Section 7 consultation requirements, the DOE has asked the U.S. Fish and Wildlife Service for a list of endangered and threatened species so that it can be determined whether such species are known to have a critical habitat on or in the vicinity of the WIPP site. Five species have been identified as possibilities: two birds, a ferret, a fish, and a cactus. (See letter dated November 15, 1979, in Appendix I.) A biological assessment of impacts on these species has been prepared; it has been determined that none have the necessary habitat near the site.

The State of New Mexico has a "cooperative agreement" with the U.S. Fish and Wildlife Service that authorizes the State to assume management responsibilities for endangered species on the "Federal list." In addition, the New Mexico Wildlife Conservation Act of 1974 (Sections 17-2-37 through 17-2-46, NMSA, 1978) empowers the State Game and Fish Commission to draw up a State list of endangered species with appropriate regulations.

The New Mexico Heritage Program was started several years ago as an office within the Game and Fish Department. A major function of the Heritage Section is to maintain an up-to-date computerized listing of rare and endangered species of animals on a county-by-county basis. The Heritage Section has been consulted with regard to rare and endangered animals or plants on the New Mexico list that may be known to have a critical habitat on or near the site. Although there have been sightings of several rare or endangered bird and animal species on or near the site, the sightings either were before 1960 or, if later than 1960, are unverified records.

Consultation on possible rare or endangered species is continuing with both the U.S. Fish and Wildlife Service and the New Mexico Heritage Program.

14.2.4 Rights-of-Way

As discussed in Chapter 8, the WIPP site would occupy 18,960 acres. Approximately 17,200 acres of the land to be used are currently under the jurisdiction of the Bureau of Land Management (BLM); 1760 acres are State lands. Right-of-way permits must be obtained from the BLM for any rights-of-way re-
quired before the actual withdrawal and for any needed rights-of-way on BLM land outside the boundaries of the site.

Title V of the Federal Land Policy and Management Act of 1976 (43 USC 1761 et seq.) governs rights-of-way for private and governmental entities across, under, or over BLM lands. Right-of-way permits would be needed for pipelines, electric transmission lines, telephone lines, and access roads. The regulations pertaining to rights-of-way are contained in 43 CFR 2800.

The DOE is also consulting closely with the BLM on other aspects of the WIPP project and its potential environmental consequences.

14.2.5 Water Quality

Section 402 of the Clean Water Act is the basis for regulations controlling discharges of pollutants into navigable waters of the United States: the National Pollutant Discharge Elimination System (NPDES). The discharges regulated by the NPDES are those described as point sources.

There will be no discharges from point sources into navigable waters under any of the definitions of that term. It is highly improbable that any discharge could result from a 10-year-recurrence rain. If such a possibility exists, then "best management practices" will be employed to eliminate such a possibility.

Consultation with respect to any possible need for an NPDES permit will continue with Region VI of the EPA.

Water quality in New Mexico is regulated by the Water Quality Division of the Environmental Improvement Division within the Department of Health and Environment. The authority for the regulatory program is contained in the New Mexico Water Quality Act (Sections 74-6-1 to 74-6-4, 74-6-6 to 74-6-13, NMSA, 1978) and the Water Quality Control Commission Regulations, as amended in 1977.

The regulations require a Notice of Intent to Discharge to be filed with the Water Quality Division. The notice would apply to any quantity of a discharge unless it is from a sewage system receiving 2000 gallons or less of liquid wastes per day. A discharge plan must be prepared and approved if the discharge may move directly or indirectly into groundwater. Thus, the principal test is the effect of the discharge on groundwater.

A Notice of Intent to Discharge and additional information have been filed with the State to cover the WIPP SPDV program. Later submittals will be made for the complete WIPP repository. The Water Quality Division will be consulted to clarify all necessary compliances.

14.2.6 Air Quality

The purpose of the EPA regulations for the prevention of significant deterioration (PSD) is to protect the clean-air areas of the nation from the degradation of air quality. The PSD requirements are based on the 1977 Amendments
to the Clean Air Act. The Act establishes a classification system for areas where air quality is better than that required by the national ambient air-quality standards and limits the permitted incremental increases in pollutant concentrations.

In regard to the WIPP, the only regulated pollutant that could be of concern with respect to PSD requirements is total suspended particulates (TSP). However, the potential emissions of particulates from the WIPP are estimated at about 100 tons per year (Section 8.7.5). Thus the WIPP would not qualify as a "major stationary source" for which a PSD permit would be required.

Not all of the WIPP site is a clean-air area with respect to total suspended particulates. A portion of Air Quality Control Region 155, which intersects the WIPP site, has been designated by the State as a nonattainment area for particulates; that is, the particulate concentrations in this area are believed to exceed the national ambient air-quality standards. This designation was approved by EPA Region VI.

Information has been submitted to the State to establish that the WIPP site is not itself in a nonattainment area for TSP. Even if it should be determined, as is likely, that the WIPP project will be exempt from a PSD permit, the DOE is committed to employ the best available control technology for salt mining and storage so that it will not violate either the Class I or the Class II increment for particulates.

New sources of air pollution are governed by the New Mexico Air Quality Control Act (Sections 64-2-1 to 74-2-17 NMSA, 1978) and the New Mexico Air Quality Control Regulation 100, as amended. A New Source Permit must be obtained if it is demonstrated that a facility will emit an air contaminant that, uncontrolled, would result in emissions greater than 10 pounds per hour or 25 tons per year. Under the regulations, "air contaminant" includes particulate matter, dust, fumes, and radioactive material.

Under the 1979 amendments to the New Mexico Air Quality Control Act, a source that would require a permit is any air-contaminant-emitting structure, building, equipment, installation, operation, or combination thereof. The proposed construction of two shafts and an underground experimental facility (the SPDV program discussed in Section 8.2.1) qualifies as such a source, as hourly or annual particulate emissions would exceed the amount specified. A permit application has been filed with the State to cover the SPDV program. A later application will be filed to cover the total facility.

14.2.7 Radiation Protection

The New Mexico Radiation Protection Act (Sections 74-3-1 to 74-3-16, NMSA, 1978) is not aimed at disposal facilities for transuranic waste. Instead, the Act is intended to apply to the use and licensing of x-ray-generating devices, laboratories, medical facilities, pharmacies, industrial radiography, and well logging. The Act also includes uranium-mill licensing, since New Mexico is an Agreement State under Section 274 of the Atomic Energy Act of 1954.
As a disposal site for radioactive waste generated in national defense programs, the WIPP is exempt under Section 12-9-8, which provides—

The Radiation Protection Act shall not apply to the transportation of any radioactive material in conformity with regulations of the Department of Transportation or other agency of the federal government having jurisdiction, or to any material or equipment owned by the United States and being used, stored or transported by or for the United States or any department, agency or instrumentality thereof, except to the extent required or permitted by the authority and control of such materials or equipment.

The Radioactive Waste Consultation Act (Chapter 377, Laws of 1979) was enacted at the first session of the New Mexico 1979 legislature. The Act establishes a Radioactive Waste Consultation Task Force and a joint interim legislative committee known as the Radioactive Waste Consultation Committee. The Act exempts weapons-grade material and other radioactive material that is incidental to research under the exclusive control of the United States.

However, the Radioactive Waste Consultation Task Force is empowered to negotiate for the State with the Federal Government in all areas relating to the siting, licensing, and operation of new Federal disposal facilities for high-level radioactive waste, transuranic waste, or low-level waste.

The 1979 session of the New Mexico legislature also enacted the Nuclear Waste Transport Act (Chapter 377, Laws of 1979), which preempts local governments in New Mexico from prescribing conditions for the transportation of radioactive waste on highways by giving exclusive jurisdiction to the Environmental Improvement Board. The Act specifically exempts "weapons grade material which is under exclusive control of the United States."

14.3 CONSULTATIONS

In addition to the regulatory agencies listed in Section 14.1, the DOE has contacted the following agencies in developing various portions of the environmental impact statement:

New Mexico Highway Department
Federal Aviation Administration
U.S. Department of Agriculture, Soil Conservation Service
U.S. Geological Survey
U.S. Army Corps of Engineers
Carlsbad, New Mexico, municipal authorities
Eddy County, New Mexico, authorities
The DOE has also consulted the following agencies, organizations, and officials about the construction and operation of the WIPP and its implications on the development of the area:

**Organization or official**

Toney Anaya, former New Mexico Attorney General
Jerry Apodaca, former New Mexico Governor
California Energy Resources Conservation and Development Commission
Pete Domenici, U.S. Senator, and staff
Robert Ferguson, former New Mexico Lt. Governor
Walter Gerrels, Mayor of Carlsbad
Bruce King (now Governor of New Mexico)
National Academy of Sciences
New Mexico Advisory Committee on the WIPP
New Mexico Energy Resources Board
New Mexico Governor's Technical Excellence Committee--Subcommittee on Radioactive Wastes
New Mexico Legislative Committee on Energy
New Mexico Senate Conservation Committee
Harrison Schmitt, U.S. Senator, and staff
Southeastern New Mexico Economic Development Division
U.S. Department of Justice
U.S. General Accounting Office
U.S. Nuclear Regulatory Commission
U.S. Office of Management and Budget
U.S. Office of Science and Technology Policy
Utilities Waste Management Group

In addition, a Federal-State-Local Review Group has been established and has met numerous times. This group consists of representatives of the following:

**Federal Agencies**

Army Corps of Engineers
Bureau of Land Management
Bureau of Mines
Department of the Interior
Environmental Protection Agency
Federal Aviation Administration
Federal Energy Administration
Federal Highway Administration
Federal Railroad Administration

Fish and Wildlife Service
Geological Survey
Mine Safety and Health Administration
National Park Service
Nuclear Regulatory Commission
Occupational Safety and Health Administration
Soil Conservation Service

14-10
The DOE has provided $2.6 million to the State of New Mexico for the Environmental Evaluation Group (EEG) to perform an independent technical review of the WIPP for the State of New Mexico. The group is studying health, safety, and environmental impacts, as well as mitigation methods. It is reporting its findings to the New Mexico Environmental Improvement Division, the Secretary of Health and Environment, the Governor, and the DOE. The State will use the EEG's findings as a major portion of its input to the State consultation and cooperation process and to guide its own judgment of the overall merits and desirability of the WIPP.

14.4 PUBLIC PARTICIPATION

The WIPP decisionmaking process has provided a number of opportunities for public comment and public involvement. The draft environmental impact statement of April 1979 was made available to numerous individuals and private organizations that requested an opportunity to comment on the statement. Notices of the availability of the statement were published in English and Spanish, and special efforts were made to notify individuals and organizations who, by their demonstrated interest or activity, could be expected to be interested in the WIPP. The time provided for comment on the draft statement was extended to 141 days.
Six public hearings on the proposal were held in Idaho, New Mexico, and Texas as follows:

<table>
<thead>
<tr>
<th>Location</th>
<th>Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Idaho Falls, Idaho</td>
<td>June 5, 1979</td>
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<tr>
<td>Albuquerque, New Mexico</td>
<td>June 7 and 8, 1979</td>
</tr>
<tr>
<td>Carlsbad, New Mexico</td>
<td>June 19, 1979</td>
</tr>
<tr>
<td>Odessa, Texas</td>
<td>October 1, 1979</td>
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<tr>
<td>Hobbs, New Mexico</td>
<td>October 2, 1979</td>
</tr>
<tr>
<td>Santa Fe, New Mexico</td>
<td>October 5, 1979</td>
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</tbody>
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At these hearings, 167 persons presented oral statements. In addition, 97 letters were received as part of the record of public comment.

Chapter 15, "Public and Agency Comments," summarizes the issues raised in the comments received—whether in writing or in oral statements—from Federal, State, and local agencies and from the public. It also tells how this final environmental impact statement has been revised in response to these comments.
This chapter discusses the substantive comments made by private citizens and government reviewers on the WIPP draft environmental impact statement (DEIS). It also provides the decisionmakers with the information they need to consider responsible opposing viewpoints.

Comments on the DEIS were obtained from the public, citizens groups, and government agencies during 7 days of public hearings and a 141-day* written-comment period. Public hearings were held in Idaho Falls, Idaho; Albuquerque (two days), Santa Fe, Carlsbad, and Hobbs, New Mexico; and Odessa, Texas. A total of 167 persons presented oral statements on the WIPP project. Ninety-three letters, several longer than 50 pages, were received during the written-comment period. Table 15-1 (page 15-65) lists the persons who presented oral statements at the public hearings, and Table 15-2 (page 15-70) lists the persons, groups, and agencies that submitted written comments.

Various agencies of the New Mexico State government, particularly the Environmental Evaluation Group (EEG), provided comprehensive reviews of the DEIS. The EEG, funded by the U.S. Department of Energy (DOE), is part of the Environmental Improvement Division of the New Mexico Department of Health and Environment—the agency charged with the primary responsibility of protecting the health of the citizens of New Mexico. The mission of the EEG is to conduct an independent technical evaluation of the potential effects of the WIPP repository on public health and safety.

The Hearings Panel** at the last three public hearings held in Odessa, Hobbs, and Santa Fe submitted a report describing significant issues raised at those hearings. The panel commented on the major problem areas in the DEIS, summarized issues raised at the hearings, and made some substantive suggestions. This report has been included in the discussions in this chapter and is reproduced in full in Appendix Q.

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*The DOE notice of availability of the DEIS was published in the Federal Register on April 18, 1979 (Vol. 44, p. 23117). This notice allowed a 79-day written-comment period (through July 6, 1979). On July 2, 1979, the DOE published a supplemental notice that the written-comment period was extended to September 6, 1979 (Federal Register, Vol. 44, p. 38620) for a total of 141 days. However, all written comments received through the end of the public hearings (October 5, 1979) were considered in this final environmental impact statement (FEIS).

**The panel for the hearings consisted of Robert W. Hamilton, Vinson and Elkins Professor of Law at the University of Texas School of Law, the presiding officer; Dr. John Cumberland, Professor of Economics at the University of Maryland; and Dr. Irwin C. Remson, Professor of Applied Earth Sciences and Professor of Geology at Stanford University.
To put all the comments in an easily accessible form, each oral statement (recorded by a certified stenographer) and letter was analyzed in detail, and comments on specific issues were identified. Each distinct comment was categorized by up to three keywords (Table 15-3, page 15-75) and placed into a computerized indexing system to facilitate the rapid retrieval of all comments dealing with a specific topic (e.g., transportation accidents). This system allowed the preparers of this FEIS to consider all comments received on a topic while revising the parts of the document dealing with that topic.

To consolidate the voluminous response to the DEIS, the comments have been grouped into 30 major issues that cover all the substantive comments received. Each of these issues deals with one or more different topics, which are listed in this chapter as part of the discussions of the 30 issues. This chapter summarizes the issues and the responses of the DOE to the comments. The complete responses have been prepared as changes to the text of the DEIS; they therefore appear in the main text of the FEIS. For example, the State of New Mexico commented that emergency-response procedures during transportation accidents were not adequately addressed in the DEIS. In response to this comment, a new section (Section 6.11) has been prepared to discuss the current status of emergency preparedness and the DOE's commitments relative to the WIPP project.

This chapter is divided into 31 sections. Each section summarizes one issue; it describes the comments received on the issue, summarizes the DOE's response, and gives references to the sections of this FEIS in which the resolution is reflected. Sections 15.1 through 15.8 discuss the scope and the objectives of the WIPP project; the benefits, costs, and schedule alternatives; compliance with environmental regulations; the suitability of salt as a disposal medium; and the selection of the Los Medanos site.

Sections 15.9 through 15.13 discuss the geologic and hydrologic suitability of the Los Medanos site, including the related issues of conflicts with natural resources, borehole location and plugging, and long-term waste isolation. Sections 15.14 through 15.21 discuss the design and operation of the WIPP facility, including waste characteristics and processing, experimental programs, routine releases, the radiological effects of operational accidents, waste retrievability, and decommissioning and long-term monitoring. Sections 15.22 and 15.23 discuss the transportation of waste to the WIPP under normal and accident conditions. Issues attendant to the operation of the WIPP and the transportation of waste (i.e., emergency-response planning, security, insurance and liability, and the health effects of radiation exposure) are discussed in Sections 15.24 through 15.27.

Sections 15.28, 15.29, and 15.30 discuss socioeconomics, archaeological resources, and ecology and land use. Section 15.31 discusses the comments that dealt with topics considered to be outside the scope of the FEIS. For example, comments on the advantages and disadvantages of pursuing a license from the U.S. Nuclear Regulatory Commission (NRC), the advantages and disadvantages of the expanded use of nuclear energy, the preferred procedure for State involvement in the WIPP project, and similar topics are referenced in this chapter but are not treated elsewhere in the text. Comments dealing strictly with the previously proposed emplacement of spent fuel are discussed briefly in Section 15.31.7.
Table 15-4 (page 15-76) lists the substantive issues and the letters and oral statements providing comments.

Appendix P of this document reproduces in full the comments received from various Federal agencies and the cover letters from all official responses from the various states. Copies of all comments received, including the transcripts of the public hearings, are available for inspection at each of the DOE public reading rooms listed at the beginning of Appendix P.

15.1 SCOPE AND OBJECTIVES

The issue of the scope of the WIPP project, its programmatic objectives, and its relation to the recommendations of the Interagency Review Group (IRG) on Nuclear Waste Management was commented on in 11 letters and 4 oral statements. The comments are summarized below; a response to each issue is also provided.

1. Issue. The derivation of the programmatic objectives is not explained. The stated programmatic objectives have no clear policy basis.
   - The Natural Resources Defense Council (NRDC) said that there is no logical derivation of the programmatic objectives in the DEIS, and the stated programmatic objectives are used to justify proceeding with the WIPP project at the Los Medanos site.
   - The NRDC said further that programmatic objectives should be derived from the national waste-management policy, which will be established by the President on the basis of recommendations presented in the IRG report and other documents.
   - The Southwest Research and Information Center (SWRIC) and the State of California said that the alternatives are based on programmatic objectives, which is unacceptable. The NRC does not accept the programmatic basis for a comparison of alternatives.

Response. The programmatic objectives outlined in Section 2.3 of the DEIS were derived primarily from the IRG report. This material has been eliminated from the FEIS as inappropriate in a document concerned with environmental matters. Programmatic considerations related to the WIPP project and the National Waste Terminal Storage (NWTS) program described in Chapter 2 reflect the President's program for the management of radioactive waste.

2. Issue. The U.S. Department of the Interior (DOI) asked that the impact statement explain the role of the WIPP project in relation to the national waste-management program. It said that the WIPP project should be evaluated in light of the IRG report.

Response. The WIPP project is not part of the NWTS program for the disposal of commercially generated high-level waste (HLW), but the NWTS program has provided information for evaluating the alternatives to the WIPP. The site and preliminary-design validation (SPDV) program for the WIPP facility and other WIPP experiments could provide useful data for the NWTS program. Without licensing and an intermediate-scale facility (ISF) for spent fuel, the
authorized WIPP facility does not fulfill all the objectives for an early TRU-waste repository recommended by the IRG. If a TRU-waste repository is not constructed at the WIPP site, the site could be considered for a future licensed commercial-HLW repository.

3. **Issue.** The EIS should clearly state the relative importance of the programmatic objectives.

   - The NRDC and the State of California said that the programmatic objectives should not be weighted equally but rather should stress environmental protection and safety. These objectives must recognize the uncertainties regarding disposal in geologic media.

**Response.** In the material eliminated, the overall goal "to isolate wastes safely" dominated. The programmatic objectives were not of equal weight.

4. **Issue.** The EIS should clearly define the scope of the WIPP project. The scope should be changed.

   - The scope of the project without the intermediate-scale facility (ISF) for spent fuel should be defined. Governor King of New Mexico said that, without an ISF, the urgency of the WIPP diminishes. Similarly, the NRC stated that the programmatic advantages of WIPP diminish without an ISF.

   - The development of the WIPP for TRU-waste disposal only will not facilitate the development of HLW repositories. The Environmental Protection Agency (EPA) said that data acquired from the WIPP may not be applicable to other media, although the WIPP should provide valuable generic data on waste disposal in salt.

   - The Sierra Club said that the scope of the project as stated is too large for the status of present knowledge on radioactive-waste disposal.

   - Several groups and persons said that the area of land occupied by the WIPP project seems suspiciously large for the scope of the project.

**Response.** The scope of the WIPP project, as now authorized, is given in Section 2.1. Not including an ISF reduces the programmatic and potential technical benefits of the project. The DOE agrees with the EPA that the WIPP program may not produce large quantities of data applicable to other media, but it could provide useful generic data on waste disposal in salt.

The FEIS describes the environmental impacts of the WIPP project as authorized. Any change in the plans described in this FEIS that would increase the magnitude, significance, or duration of adverse environmental consequences would require additional environmental evaluation.

5. **Issue.** Industry representatives said that successful waste disposal hinges on institutional issues and that the data acquired from the WIPP would be useful in the management of other hazardous waste, not necessarily radioactive.

**Response.** As discussed under items 2 and 3 above, the construction and operation of a TRU-waste repository would produce useful data for planning, designing, and operating geologic repositories for radioactive and nonradioactive waste (see Section 3.6.2).
The benefits, costs, and schedule for the WIPP project received attention in 23 letters and 19 oral statements. The substantive issues raised are summarized below and a response to each issue is provided.

1. **Issue.** The DEIS should compare the risks of the WIPP, and radioactive-waste-disposal in general, with other risks accepted by society. The Atomic Industrial Forum specifically asked for a comparison of radioactive-waste-disposal with the disposal of toxic and hazardous nonradioactive waste.

   **Response.** The FEIS provides input to the decision on which of the alternatives developed in Chapter 3 is most appropriate. While a comparison of the risks entailed by the WIPP with other risks accepted by society could provide perspective, the risks of developing the WIPP, or other projects for the disposal of radioactive waste, are independent of these other risks accepted by society. Accordingly, a comparison of these risks is not included.

2. **Issue.** The Americans for Rational Energy Alternatives (AREA), the Southeastern New Mexico Economic Development District, and a few private citizens said that the DEIS concentrates on adverse environmental impacts and underestimates the socioeconomic and institutional benefits that may accrue from the development of the WIPP facility. AREA also said that the adverse effects of delaying the project are not addressed.

   **Response.** The EIS generally concentrates on adverse impacts because they are the environmental cost of the WIPP project. Nevertheless, positive impacts on the local economies and institutional gains from each of the alternatives are addressed.

3. **Issue.** The cost of the WIPP is very high, especially in comparison with the much lower cost of leaving the waste at the Idaho National Engineering Laboratory (INEL).

   - The NRDC requested consideration of the cost of proceeding prematurely with a project that may not be technically feasible.
   - The Sierra Club, the State of California, and other groups and persons said that the cost of delay does not justify proceeding with the WIPP now. Using inflation to artificially increase future costs is not realistic; constant dollars must be used for meaningful cost comparisons.
   - The NRC requested that the derivation of the cost of delay be reported.

   **Response.** The DOE agrees that the monetary costs of proceeding with the WIPP facility would be high when compared with the costs of retaining the waste in surface storage at the INEL. However, the alternative of no action is unacceptable in the long term. The costs of disposal in the first HLW repository are less than those of disposal in a separate repository.

   The majority of the technical community believes that the technology exists to proceed in a step-wise conservative fashion with isolating waste in a geologic repository. Proceeding with the SPDV program would reduce the risk of
a premature expenditure of funds, whether alternative 2, 3, or 4 was implemented and the Los Medanos site was to be considered further.

The cost of stopping and restarting the WIPP project is given in the DEIS as $278 million; all but $25 million of this is due to inflation (at 8%).

4. Issue. The cost of a repository in an alternative geologic medium could be much lower.

The NRC requested that a quantitative cost-benefit analysis of all alternatives be included, noting that the alternative that combines a TRU-waste and an HLW repository (alternative 3' in the FEIS) would produce a large cost savings.

Response. Because bedded salt is a "soft" rock that can be mined by continuous-mining methods, the cost of a repository in an alternative medium like granite or basalt ("hard" rocks that must be blasted) may, in fact, be higher than the cost of a repository in salt. No savings would be expected from abandoning the WIPP project and proceeding with an alternative site for a dedicated TRU-waste repository. As indicated in Section 4.3, combining TRU-waste and HLW repositories could result in a construction-cost savings of 7% to 17% and in an operating-cost savings of 10% to 20%, in comparison with the costs of separate facilities.

5. Issue. The emphasis placed on removing waste from the INEL should be changed. The State of Idaho encouraged the DOE to minimize the delay in removing waste from the INEL, whereas the NRDC saw no urgency in removing the waste from Idaho.

Response. The impediments to removing waste from the INEL revolve around institutional and programmatic issues currently being resolved through comprehensive national program planning. It is not clear that the allocation of additional resources could effect an earlier removal of TRU waste from the INEL in a fashion consistent with national policy.

6. Issue. The WIPP should not proceed until the research for several candidate sites is completed.

Response. Alternatives 3 and 4 involve a delay in the demonstration of the disposal of defense TRU waste until several candidate sites are identified and characterized.

7. Issue. The New Mexico Department of Finance and Administration and several public-interest groups questioned the timing of the WIPP when compared with the timing of current research studies.

Response. The WIPP project is an extension of the ongoing research studies in salt. Because waste would not be received at the WIPP facility before 1986, the research studies critical to the WIPP operation (e.g., demonstration of retrievability) will be completed before the time their results would be needed. The research studies critical to long-term waste isolation (e.g., borehole plugging) can be expected to be completed before WIPP decommissioning (about the year 2010).
15.3 ALTERNATIVES

Among the issues that elicited the greatest response to the DEIS was the discussion of alternatives to the proposed action identified in that document (i.e., construction of the WIPP repository in southeastern New Mexico for the disposal of defense TRU waste, for the disposal of up to 1000 assemblies of spent fuel in an ISF in the WIPP, and for experiments with high-level waste). Since the DEIS was published, legislative action and Presidential policy have made the inclusion of an ISF as a part of the WIPP project infeasible as a near-term option (Section 15.31.7). Comments on the issue of alternatives appeared in 36 letters and 28 oral statements; they can be grouped into 6 categories and are summarized below. A response to each issue is also provided.

1. Issue. The DEIS does not adequately justify proceeding with the WIPP project now. Since alternative sites in other geologic media have not been examined to the same degree as the bedded salt of southeastern New Mexico, a rigorous examination of impacts, as required by the National Environmental Policy Act, has not been performed.

- The NRDC and several other groups and persons recommended research in candidate sites in other geologic media before proceeding with a radioactive-waste repository. Qualifications and selection criteria need to be established first so that a technically conservative course of action, including a comparison of media and sites, can be pursued.

- The Sierra Club said that studies of alternative media and sites are not sufficiently advanced to allow an adequate comparison of alternatives.

- The EPA said that insufficient alternatives for TRU-waste disposal in other media are presented to meet the requirements of the National Environmental Policy Act.

- The U.S. Department of Health, Education and Welfare recommended including a summary matrix of the environmental impacts of the alternatives. The State of New Mexico and the SWRRC said that the DEIS did not present a comparison of alternatives based on environmental considerations as required by the Act.

- The State of New Mexico requested an analysis and comparison of the impacts of transportation for alternative sites.

- The State of Colorado said that the WIPP project appears to be proceeding too quickly and that additional research is required before proceeding.

- The NRC staff, saying that the DEIS does not present the basic information needed for a reasonable comparative assessment of alternatives, recommended a rigorous comparative analysis. The NRC concluded that, without an urgent need for geologic disposal of the TRU waste at the INEL, the DEIS fails to make a strong case for proceeding with the WIPP before the analyses of alternative geologic media and alternative sites are completed.
• The DOI characterized the DEIS as inadequate because of the omission of a credible discussion of alternative geologic media.

• The SWRIC said that possible sites in dome salt, basalt, granite, tuff, shale, other rocks, deep ocean sediments, as well as other disposal technologies have not been adequately evaluated and that the FEIS should present a very thorough discussion of the problems and possibilities of various alternative disposal methods and sites.

Response. As indicated in the introduction to Chapter 4, the alternative of constructing and operating the WIPP at the Los Medanos site for demonstration disposal of defense TRU waste and for research and development with defense high-level waste is the most thoroughly studied of all the alternatives considered. While the NWTS program is advancing the state of knowledge on other sites in alternative media (Section 2.2.4), at present it is necessary to rely on generic information in evaluating the environmental impacts of alternatives 3 and 4. These generic data, particularly the DOE draft environmental impact statement on the management of commercially generated radioactive waste, form the basis for the comparison of environmental impacts of alternatives in Chapter 4.

Lacking identification and environmental analyses of specific alternative sites, the analyses of alternative 2 focus on the acceptability of the Los Medanos site for the WIPP mission rather than its comparison with other sites. Alternatives 3 and 4 both provide for a comparison of the Los Medanos site with two other sites at a future date. Implementation of either alternative would require new EISs for site banking and selection. Only sites with favorable characteristics, comparable to those of the Los Medanos site, would be considered for selection in either of the delay alternatives (3 or 4).

2. Issue. Until more research on the behavior of radioactive waste in geologic media can be performed, the WIPP should serve a research function only and not include the long-term disposal of radioactive waste.

• The State of Ohio recommended designing the WIPP only for contact-handled TRU waste, and, if results prove satisfactory, later adding the capability for disposing of remotely handled TRU waste.

• The State of Florida and several groups expressed their support for the WIPP as a research-and-development facility only. The Sierra Club added that the scope of the WIPP project is too large for the present state of the art.

• The NRDC, the State of California, and an industrial group recommended including the alternative for WIPP as a research-and-development facility only. The NRDC suggested further that an evaluation of alternative media for this facility also be included.

Response. A discussion of the options available for implementing the research-and-development mission of the WIPP has been added to the FEIS (Section 3.6.2). The greatest drawbacks of the stand-alone research-and-development facility are the failure to provide for the disposal of the TRU waste in Idaho and the high cost; surface facilities, shafts, and much of the underground area (i.e., main entries and drifts) would be required whether a permanent repository or a stand-alone experimental facility is constructed. Because the WIPP project includes initially retrievable storage for all TRU waste and only short-term
experiments with defense high-level waste, the WIPP is a conservative step in the management of radioactive waste.

The question of developing research-and-development facilities in other geologic media is not covered in the WIPP FEIS. These facilities are being considered in the NWTS program.

3. Issue. The WIPP project should proceed as outlined in the DEIS. Less ambitious alternatives, such as the no-action alternative, are not acceptable because they will not serve to advance the state of the art for radioactive-waste management.

- The State of Alaska, the Atomic Industrial Forum, and another industrial group expressed support for the WIPP project as outlined in the DEIS because this alternative will advance the state of the art for radioactive-waste management.

- Other industrial groups said that the Los Medanos site is acceptable and the WIPP project should proceed.

Response. Alternative 2 is consistent with legislative authorization. Legislative action has eliminated from this alternative the near-term option of an intermediate-scale facility for spent fuel. The preferred alternative is to combine WIPP activities with the first available HLW repository, which is consistent with the President's program.

4. Issue. The WIPP project should proceed as a long-term repository for defense TRU waste and as a facility for experiments with defense high-level waste. The proposal for including up to 1000 assemblies of spent fuel from commercial reactors should be withdrawn, and no commercial waste should be emplaced in the repository.

- The Americans for Rational Energy Alternatives and an individual recommended replacing the spent fuel with defense high-level waste.

- The Southeastern New Mexico Economic Development District expressed support for the WIPP as a defense-waste repository and a small facility for experiments with commercial high-level waste.

- The State of California said that the operation of a TRU-waste repository in conjunction with a research-and-development facility would appear to provide useful design information and operating experience.

Response. The authorized WIPP mission includes the demonstration of the disposal of defense TRU waste and an experimental facility for high-level defense waste. A conservative step is being taken in that short-term experiments with defense high-level waste would be performed before developing a full HLW repository.

5. Issue. Several commentors argued that the DEIS failed to treat a number of reasonable alternatives.

- The SWRIC and the NRDC recommended examining alternatives for a stand-alone research-and-development facility (see item 2), for an unlicensed repository, and for an intermediate-scale facility for spent fuel in the first available HLW repository.
The NRC recommended that the risk presented by the no-action alternative be clarified and that the merits of emplacing TRU waste in the first available HLW repository be reevaluated.

The NRC and three persons requested further analysis and discussion of the alternatives to geologic disposal. Specific methods mentioned included ejection into space, disposal in deep ocean sediments, and controlled surface storage.

Two commentors said that the alternative of using the Nevada Test Site as a repository site was not addressed.

Response. Chapters 2 and 3 of the DEIS have been restructured, and additional information is provided in the FEIS to define more clearly the available alternatives. Chapter 2 summarizes the process that led to the Los Medanos site in southeastern New Mexico. Chapter 3 includes discussions of alternative disposal methods (e.g., ejection into space, disposal in deep ocean sediments), alternative media, alternative sites in bedded salt, and alternative sites in the Delaware basin.

The Nevada Test Site is being considered as a potential repository site under the NWTS program.

The present authorizing legislation does not permit the consideration of licensing the WIPP.

6. Issue. The reasons for selecting the WIPP project as the preferred alternative in the DEIS are not clear.

The NRC asked for an explanation of why DEIS alternative 6 (FEIS alternative 4), which involves delaying the construction of a TRU-waste repository while other site-qualification studies are conducted in alternative media, is not preferred.

The NRC said that a repository site in basalt may be more attractive because of the greatly reduced probability of deep exploratory drilling in the future. Conversely, an industrial commentor suggested evaluating a long-term drilling-intrusion scenario for other media as well. One person said that, since the transportation routes from Idaho to Hanford, Washington, are much shorter than those to the WIPP, the Hanford site should be preferred.

Response. Alternative 2 is now termed the authorized alternative. Alternative 3 is the preferred alternative; it is the one that is consistent with the President's statement of February 12, 1980.

15.4 CONTINUED WASTE STORAGE AT THE IDAHO NATIONAL ENGINEERING LABORATORY

Comments on the continued storage of defense TRU waste at the Idaho National Engineering Laboratory (INEL) were presented in 10 letters and 9 oral statements. These comments are summarized below. A response to each issue is also provided.
1. Issue. The NRDC said that there is no near-term need to build an ultimate disposal facility for the TRU waste stored at the INEL; the State of California agreed, stating that the risks of proceeding too quickly with permanent waste disposal without evaluating other alternatives far outweigh the risks of leaving the waste in Idaho for the time being.

The Sierra Club and two persons said that the INEL TRU waste should be left in interim storage because a considerable amount of money could be saved by leaving the wastes in Idaho and formulating a permanent solution.

Response. As discussed in Sections 1.4 and 4.1, and Appendix N, the environmental consequences of continued TRU-waste storage at the INEL are not significant in the short term. The radiological consequences of continued waste storage under routine and accident conditions are smaller than those of corresponding conditions during TRU-waste transportation and during WIPP operations (Sections 4.1 and 4.2), barring a natural catastrophe like a volcanic eruption at the INEL.

The total cost for any of the options for improving waste containment and continued waste storage at the INEL (Appendix N, Section N.3.5) is less than that of constructing and operating the WIPP facility (Section 9.4.1.1). However, these costs are for interim storage, whereas the cost of the WIPP is for demonstration disposal. Continued waste storage at the INEL presents unacceptable long-term risks.

2. Issue. Governor Kirk and U.S. Senator McClure of Idaho and three other persons said that the facilities at the INEL are inappropriate for long-term storage because of the proximity of important aquifer systems and the possibilities of natural (volcanic) events or intrusion by people.

- Of particular concern to these commentors is the disposal of the TRU waste that was buried at the INEL before 1970.
- The NRC and an industrial representative recommended that other scenarios for radioactivity-release mechanisms at the INEL be considered. All wastes, including the buried waste, should be removed.
- The State of Ohio said that leaving the waste in Idaho would contribute little to solving the problem of radioactive-waste management.
- An industry group recommended examining the effects of deteriorating waste containers at the INEL.

Response. In the long term, continued waste storage at the INEL presents unacceptable environmental risks, principally because of the potential for volcanic events and human intrusion (Section 4.1 and Appendix N). More detailed analyses of the consequences of the various alternatives are being performed by the DOE, to be included in an environmental impact statement for the long-term management of the TRU waste buried at the INEL.

In 1970, the Atomic Energy Commission, a predecessor of the DOE, stated its intention to remove the TRU waste at Idaho, and this remains one of the DOE's near-term objectives. The waste containers in storage at the INEL are deteriorating with time, and a long delay in retrieving these containers would create the need for repackaging more of the waste. No significant consequences of waste-container deterioration are seen in the near term.
3. Issue. The NRDC and the SWRIC recommended that the FEIS include a realistic evaluation of the time required for preparing the TRU waste stored in Idaho for shipment and how this time requirement relates to the various alternatives considered, particularly those involving delay.

Response. The time required for preparing the INEL TRU waste for shipment depends on the degree of waste processing. If the decision is made not to process TRU waste before shipment to the WIPP, the waste would be available almost immediately. DOE schedules show that waste-processing facilities could be constructed at the INEL by 1985; hence, processed waste would be available in 1986. It is not possible to predict delays, if any, in these schedules.

15.5 COMPLIANCE WITH THE NATIONAL ENVIRONMENTAL POLICY ACT

The compliance of the WIPP DEIS with the National Environmental Policy Act (NEPA) was commented on in 13 letters and 2 oral statements. The comments are summarized below. A response to each issue is also provided.

1. Issue. The DEIS does not comply with NEPA requirements because the alternatives are inadequately evaluated.

- The NRDC said that the DEIS does not meet NEPA requirements because it does not present consequence analyses for alternative sites.
- The DOI, the SWRIC, the Sierra Club, and the State of California said that alternatives are not evaluated on an environmental basis.
- The NRC said that a proper NEPA analysis requires a "rigorous comparison of the long-term impacts of TRU-waste repositories at alternative sites" and that the NRC does not accept the programmatic basis for selecting an alternative.

Response. The DOE recognizes that studies of the Los Medanos site are much further along than those of other sites. A comprehensive assessment of long-term waste isolation has been performed only for the WIPP at the Los Medanos site. A mathematically rigorous comparison of alternative sites is not available, and generic data must now be used. Selection of either of the delay alternatives (3 or 4) would allow this rigorous comparison, as site-specific long-term waste-isolation assessments would be performed for other sites.

The results of the WIPP long-term waste-isolation assessment demonstrate that the long-term radiological consequences of the WIPP repository at the Los Medanos site are insignificant. Since alternatives 3 and 4 are decisions not to select a site or define a specific facility at this time, the comparison of environmental impacts is based on generic estimates rather than specific evaluations. The draft EIS on the Management of Commercially Generated Radioactive Waste and the Statement of Position of the Department of Energy on Proposed Rulemaking on the Storage and Disposal of Nuclear Waste provide assurance that minimal environmental impacts, comparable to those determined for alternative 2, would result from repositories at other sites. The available alternatives to the authorized WIPP project are developed in Chapter 3, and their environmental impacts are examined in Chapter 4.
2. Issue. The DOI and a citizens group said that compliance with NEPA is questionable because the format of the DEIS is confusing and disorganized and the language is too technical. The DOI added that environmental impacts should be better identified and quantified.

Response. Many sections of the FEIS have been reorganized to clarify the information presented and to make the document more readable. A glossary is provided with definitions of technical and unfamiliar terms.

3. Issue. The DEIS does not comply with NEPA because it does not adequately address various impacts and mitigating measures for the proposed WIPP project.

- The State of New Mexico said that the discussions of transportation, emergency response, and socioeconomics were inadequate and stated that supplements to the DEIS should be prepared.

- The State of New Mexico and the EPA said that commitments to mitigation measures are inadequate.

Response. The specific areas of concern of the State of New Mexico have received added attention in preparing the FEIS. The analyses of the potential consequences of waste transportation and socioeconomic impacts have been refined and clarified in the FEIS (Chapter 6 and Section 9.4, respectively). Discussion of the issue of emergency-response planning has been added in Sections 6.11 and 8.12.

The DOE commitments to measures that will avoid or mitigate potential adverse impacts are detailed in Section 9.6. This section brings together in one place information reported in various sections of the DEIS.

15.6 REGULATIONS GOVERNING THE WIPP REPOSITORY

Comments on various regulatory aspects of the WIPP project were received in 11 letters and 7 oral statements. These comments are summarized below. A response to each issue is also provided. In addition, comments received in six of the written letters and six of the oral statements dealt with the regulations governing the transportation of radioactive waste. These comments are discussed in Section 15.22.

1. Issue. The DOI and several public-interest groups said that the development of the WIPP project must take into account EPA regulations for radioactive-waste repositories. Since the EPA regulations have not yet been promulgated, the WIPP project may need to be delayed until they become available.

Response. The design of the WIPP to date has been consistent with the EPA draft criteria for radioactive wastes published in the Federal Register on November 15, 1978. If alternative 2 is chosen, the WIPP design will be modified as necessary to comply with legally applicable EPA rules and regulations promulgated in the future.

2. Issue. The State of New Mexico said that the construction, operation, and decommissioning of the WIPP repository should be performed in compliance with all applicable environmental regulations of the State of New Mexico.
Response. As described in Chapter 14, the WIPP project would comply with all applicable State environmental regulations.

15.7 SALT-BED SUITABILITY

Eighteen letters and 16 oral statements raised the issue of the general suitability of any salt deposits for waste disposal, not specifically the salt at the Los Medanos site. The comments that referred specifically to the suitability of the Los Medanos site are discussed in Sections 15.9, 15.10, and 15.11.

1. Issue. Several commentors, including the States of New Mexico and California, the NRDC, and the SWRIC, raised questions about the suitability of salt as a host rock for radioactive waste. Some of these and other commentors said that salt has many disadvantages as a disposal medium: high solubility; low capacity for radionuclide sorption; uncertain ionic transport; loss of mechanical strength, particularly on exposure to heat; plasticity; corrosiveness; and the release of water on exposure to heat.

- The DOI pointed out that areas containing salt deposits often contain minerals and hydrocarbons, which may attract drilling or mining.
- Several groups and persons said that the suitability of salt has been questioned by the National Academy of Sciences, the U.S. Geological Survey (USGS), and the EPA.
- A few groups said that waste containers emplaced in the salt of the Asse repository in Germany show corrosion.

Response. The analyses in the DEIS and the FEIS address the effects of these general disadvantages at the Los Medanos site. Instead of relying on the generic properties of bedded salt, however, the analyses use the specific characteristics of the Los Medanos site and the surrounding area. The unfavorable properties cited by the commentors would be more serious if water entered the repository or if the heat and radiation emitted by the emplaced waste were to weaken the salt. Of these two possibilities, this impact statement treats only the first—water intrusion—in detail (Section 9.7.1) because TRU waste does not produce enough heat or radiation to weaken the salt bed. Section 9.7.2.1 describes the minor effects expected from heat; it reports calculations of upper bounds to those effects. Also, Section 9.7.3 discusses briefly some other effects that might be important in a repository for high-level waste.

The general objection that salt deposits are sometimes near mineral resources is evaluated in this document as it applies specifically to the Los Medanos site (Section 9.2.3).

The corrosion observed in the Asse repository is not severe enough to affect the retrievability of contact-handled waste over the period required for the WIPP repository. As explained in Section 9.7.3.3, retrievability is the principal reason for requiring that the waste containers resist corrosion after emplacement.

2. Issue. The NRC said that one advantage of salt as a disposal medium is its minability without explosives; mining in alternative geologic media, such
as shale, granite, and basalt, would require the use of explosives. Mining without explosives will produce less fracturing of the medium.

Response. The advantage that salt mining does not require the extensive use of explosives is recognized. As pointed out in Sections 8.2.1 and 8.2.2.2, electrically powered continuous-mining machines would develop most of the underground workings.

15.8 SITE SELECTION

Site-selection criteria and the site-selection process were addressed in 14 letters and 10 oral statements. These issues are summarized below. A response to each issue is also provided.

1. Issue. The NRC said that the site-selection criteria were derived after the site was selected. The Sierra Club and the SWRIC asserted that the site-selection criteria were formulated to fit the Los Medanos site after it was selected.

Response. The text describes the site-selection process as it happened (Section 2.2). There were no Federal regulations establishing criteria for selecting a site for a radioactive-waste repository, but there were informal criteria (Appendix D).

2. Issue. The SWRIC said that the site-selection criteria were modified during the selection process to fit the Los Medanos site.

Response. The required distance from deep drill holes was reduced from 2 miles to 1 mile midway in the process (Section 2.2.3). The 2-mile distance was originally established pending further study. When calculations became available on dissolution around an open borehole, it was found, as indicated in the text, that a much smaller distance would be sufficient.

3. Issue. Several commentors said that the site-selection criteria are inadequate.

- The NRC, the DOI, and the NRDC suggested that one of the criteria should be a comparison of alternative sites and media.

- The NRC suggested the following: criteria 2 and 9 (see Table 2-2) should consider future exploration, criterion 5 should consider future increases in dissolution rates as a result of changes in the climate, and criterion 9 should consider future growth as well as the present population. The NRC also suggested that NRC power-plant-siting criteria be considered.

- The DOI recommended reviewing the site-selection criteria by the systems approach.

- Two groups and one person said that political expediency is not a valid site-selection criterion.
Response. The NRC's suggestions are dealt with as follows: Future exploration for minerals at the site is discussed in Sections 9.2.3.7 and 9.6.5. The possible consequences of that exploration, if not done with care, are discussed in Section 9.7.1. As to changes in the rate of advance of the dissolution front, the present estimates in Section 7.4.4 are based on geologic evidence that spans several pluvial cycles and hence includes the effects of changes in climate. The suggestion that future as well as present populations be considered is valid, although extrapolation into the future is very uncertain; the subject is referred to in Appendix H, Section H.8.2. Finally, the NRC power-plant-siting criteria are only partly applicable; power plants and deep geologic waste repositories are not alike.

Comparison with alternative sites has been made insofar as present knowledge permits (Chapter 4). Demand for a more detailed comparison represents a preference for alternative 3 or 4 and a rejection of alternative 2.

4. Issue. The NRC asked for a better explanation of the site-selection process and especially of the site-elimination stage.

Response. The criteria and the process that led to the selection of the Los Medanos site are discussed in Section 2.2.

5. Issue. The NRDC and other commentors said that some of the site-selection criteria are not met by the Los Medanos site.

- The mineral potential at the site conflicts with the low-mineral-potential criterion. The NRC said that stage 3, site studies, should involve a comparison of alternative sites, which was not done.

- The Sierra Club suggested that three of the five IRG Subgroup report guidelines may not be satisfied: simple hydrologic system, high sorptive capacity in the host rock, and due consideration of mineral resources.

Response. Some of the criteria are not fully met, but these criteria are statements about desirable, rather than obligatory, factors. For example, one of the criteria that was not strictly followed was the avoidance of mineral resources. It is a purpose of this EIS to disclose this conflict fully, so that it can be considered in the decision of whether to proceed with the WIPP at the Los Medanos site. As to the two other IRG Subgroup guidelines, the DOE disagrees with the Sierra Club. The hydrologic system is as simple as any real hydrologic system is ever apt to be; indeed, the DOE considers the hydrologic system of the Los Medanos site one of its advantageous features. High sorptive capacity is desirable along the entire path of potential transport into the biosphere, the main part of which in this case is not salt; this guideline is well met by the Los Medanos site.

6. Issue. The State of New Mexico recommended that other agencies and experts comment on the site-selection criteria.

Response. Many groups and organizations have reviewed the site-selection criteria and have come up with similar lists. A detailed analysis of 8 such lists and 51 related papers has been prepared by the New Mexico Environmental Evaluation Group.
7. **Issue.** Several commentors, especially the EPA, requested that the FEIS clarify the adequacy of the site and the selection process.

- The EPA said that the low population density of the area is an advantage for the Los Medanos site.
- Two industrial representatives said that the Los Medanos site appears satisfactory for isolating waste.
- One person asserted that the DEIS does not support site suitability.

**Response.** The Los Medanos site has not been finally selected. This FEIS provides input to decisions on further investigation of the Los Medanos site by exploratory shafts and underground facilities to verify its adequacy.

15.9 **GEOLOGIC SUITABILITY OF THE LOS MEDANOS SITE**

Comments on the geologic characteristics of the Los Medanos site—such as faulting, seismicity, salt impurities, and climatic changes—were received in 24 letters and 9 oral statements. These issues are summarized below. A response to each issue is also provided.

1. **Issue.** Several commentors requested that the FEIS present more details on the geology and geochemistry of the salt deposits.

- The New Mexico Environmental Evaluation Group requested that the FEIS present a more detailed analysis of the effects of the presence of impurities like clay, anhydrite, and polyhalite on the physical, hydrologic, thermal, and strength characteristics of salt.
- The State of New Mexico also said that additional geochemical interactions must be considered if significant chemical and mineral impurities are present.
- The NRC recommended the inclusion of a map showing the salt mines in the area that were examined to check subsurface conditions.

**Response.** The geochemistry (including the effects of impurities) of salt deposits and the interaction of salt with waste (and the effects on repository properties) continue to be areas of investigation. The information given in the DEIS on these subjects has been updated in this FEIS (Section 9.7.3). These subjects are more important for heat-producing high-level waste, where the interactions are expected to be more significant than for TRU waste. A part of the WIPP program is the in-situ experimental investigation of these effects.

The general locations of potash mines within 10 miles of the center of the Los Medanos site are shown in Figure H-4 of Appendix H. Years of experience by potash companies and investigators in various agencies indicate the continuity and predictable gentle structure of the McNutt Potash Zone.

2. **Issue.** Several groups and persons requested that the presence of faulting and an anticline system at and near the site be more clearly discussed.
• The SWRTC said that the presence of faulting renders the site unsuitable for waste disposal.

• The NRDC said that faulting may provide pathways for brine intrusion.

Response. Section 7.3.5 discusses the previously inferred fault and anticline at the northern edge of control zone II and includes more recent data.

Hypotheses about salt dissolution by water penetrating through fractures are addressed in Section 7.4.4.

3. Issue. The NRC, the State of Florida, and several citizens groups and individuals suggested that tectonic stability may change with time; they requested a discussion of the effects of possible changes on the long-term integrity of the repository. In addition, the NRC requested that the FEIS address long-term effects of the maximum credible earthquake.

Response. The tectonic stability of the site is discussed in Sections 7.3.2 and 7.3.5 in terms of the nature and the age of tectonic and nontectonic structures at and around the site. The seismologic information presented in Section 7.3.6 indicates that the site is in an area of low seismicity. Expected changes at the Los Medanos site are outlined in Section H.8.4 of Appendix H.

4. Issue. Several commentors requested a clarification or reevaluation of the seismicity of the site.

• The NRC and several persons suggested that the region of the site may not be as seismically inactive as indicated; greater activity is suggested by the 1978 earthquakes in nearby areas of Texas.

• The NRC requested a discussion of the plate tectonics of the region.

• The NRC said that the FEIS should justify ignoring the assumption that minor shocks are associated with human activity.

• The EPA requested a discussion of the possibility of induced seismic activity from the Brantley Dam Reservoir.

• The NRC requested a more detailed discussion of how seismic survey lines were selected and data used.

• The State of New Mexico requested more information on several anomalous features identified during the seismic surveys.

• The NRC also suggested that a broader map of earthquake activity be presented to indicate the relative inactivity of the site region.

Response. The seismicity of the site is discussed in Section 7.3.6, including the historical and geologic record of earthquakes and displacements. The site is not completely aseismic; the network of seismic stations around the Los Medanos site has recently been enlarged in order to improve the data base for the slight activity in the Central Basin platform. Section 7.3.6 also discusses this implication in some detail, and the assumptions concerning it have
been clarified. Any seismic activity induced by the development of the Brantley Dam project would probably be masked by seismicity induced in the region by water flooding for secondary oil recovery. Only barely detectable ground motion would be expected at the Los Medanos site.

5. **Issue.** The NRC requested more information on underground seismic effects and provisions for underground seismic instrumentation.

- The NRC said that an impact assessment is difficult without information on underground seismic effects, such as those expected in the mined shafts.
- Several commentors requested information on the effects of seismic rupture on groundwater, natural-gas deposits, and the integrity of the repository.

**Response.** Section 7.3.6 addresses the seismicity of the site, including a probabilistic analysis of the levels of ground surface motion. Section 9.5.3.1 presents an assessment of the potential seismic effects on both surface and underground structures. The details of the seismic monitoring system to be employed at the site are being developed; currently available information on seismic monitoring and expected underground instrumentation is given in Appendix J, Sections J.1.1 and J.2.1.

Section 7.3.5 reviews the geologic data that demonstrate the lack of surficial faulting within 5 miles of the Los Medanos site. The effects of hypothetical faults connecting aquifers and the repository are addressed in Section 9.7.1.

6. **Issue.** The NRC, the DOI, the States of New Mexico and California, and several groups and persons asked that the FEIS discuss and evaluate the effects of long-term climatic changes, such as future glaciations, global cooling, and carbon dioxide warming on geologic processes (e.g., salt-dissolution rates). The EPA said that the FEIS should indicate that Pleistocene Rocky Mountain ice sheets did not extend into New Mexico, and thus glaciation does not appear to threaten the integrity of the site.

**Response.** The geologic characteristics of the Gatuna Formation (Section 7.3.4) indicate the lack of glacial activity at the Los Medanos site during the Pleistocene, and Section 7.4.4 describes the effects of the Pleistocene (Gatuna time) climatic changes on the rate of dissolution.

7. **Issue.** The DOI requested that the FEIS discuss the possibility of discovering valuable fossils, especially in the Rustler Formation, and methods to preserve them. The National Paleontological Society suggested that, if fossils were found, a paleontologist be consulted and significant fossils collected.

**Response.** As discussed in Section 9.2.1, valuable fossils have been found in the lower Rustler Formation in Texas. Fossils are likely to be found only during the excavation of the shafts, if then. If any are found, paleontologists from State or regional institutions will be called in and consulted concerning possible salvage operations.
15.10 HYDROLOGIC SUITABILITY OF THE LOS MEDANOS SITE

The hydrologic characteristics of the Los Medanos site and the effects of certain hydrologic features on the suitability of the site were among the issues that elicited the greatest response. Comments were received in 24 letters and 21 public statements. The issues are summarized below. A response to each issue is also provided.

1. Issue. Numerous commentors, including the Hearings Panel, requested more information on the surface-water bodies in the region to allow an adequate evaluation of the impacts on local water resources.

- The State of New Mexico requested further evaluation of surface runoff and a description of existing and planned water-resource development in the area, including use downstream from Malaga Bend.
- The EPA suggested including a discussion of the potential for flash flooding and an evaluation of its effects on the repository.

Response. The area of the Los Medanos site contains no surface-water bodies that warrant investigation. A low-flow investigation of Hill Tank Draw, draining west into Nash Draw, is being conducted by the U.S. Geological Survey. To date, estimates of peak flows have not exceeded 2 cubic feet per second. Planned water-resource development downstream from Malaga Bend is very marginal because of the poor quality of water and the low groundwater levels. The effects of flash flooding are restricted to the Pecos River flood plain 14 miles from the site. Local sheet flooding is of minor concern because of the very permeable soils and the lack of significant drainage features. Additional protection to surface facilities could be provided by the construction of diversion channels or levees.

2. Issue. The DOI and several persons, particularly west Texas residents, said that the groundwater-monitoring system should be capable of monitoring the contamination of all potentially affected aquifers both during repository operation and after decommissioning. These same west Texas residents said that, if surface-water or groundwater systems are polluted by the WIPP through the releases of salt or radionuclides, the DOE must be responsible for the replacement of local water supplies.

Response. A monitoring program to observe changes in groundwater head and water quality would be part of repository operation and decommissioning. Observation holes would be located at strategic locations around the Los Medanos site and along the most likely flow path. A description of the hydrologic studies performed to date and an outline of further monitoring are presented in Appendix J.

3. Issue. The EPA requested that the FEIS address the potential for hydrologic changes and the transport of leached materials to Carlsbad Caverns.

Response. There is essentially no likelihood that leached materials will reach Carlsbad Caverns because of a groundwater barrier along the axis of the Pecos River and the direction of groundwater flow in shallow and deep aquifers. The data obtained to date show that the shallow-aquifer systems above the salt flow southwesterly toward Malaga Bend, where groundwater discharges along the Pecos River. The deep aquifers flow northeast toward the Capitan reef at very low flow rates.
4. Issue. The NRC, the EPA, the State of New Mexico, and other commentors said that the presence of high-pressure brine pockets in the formation immediately below the repository threatens the integrity of the repository. They requested a more complete discussion of the origin, evolution, occurrence, and potential hazards of the brine pockets.

Response. The discussion of brine pockets in Section 7.3.5 (there called brine reservoirs) has been expanded. Brine pockets have been encountered in a number of borings near the Los Medanos site. These brine pockets have all occurred in the Castile Formation below the proposed repository horizons. There are various theories about their origin and evolution. Generally, the controlling factors are the composition and the previous sedimentation rate of the overburden as well as the age and the geologic history of the affected formations. The brine pockets encountered in the Delaware basin have been associated with geologic structures in the Castile Formation and are concentrated in a belt of deformation along the Capitan reef. The Castile Formation at the Los Medanos site is essentially flat-lying, so that the probability of a pressurized Castile brine pocket at the site appears small. Even if such a brine pocket were to be present, the 700-foot layer of evaporites between the repository level and the Castile indicates that the brine pocket would have no effect on the repository.

The maximum pressure in such pockets is the overburden pressure; more usually the pressures are 80% to 90% of overburden pressure. Drilling through brine pockets at these types of pressures would produce difficult problems, but these problems can be managed through carefully planned engineering practices. Techniques for predicting encounters with reservoirs are being evaluated and tested; they include the use of seismic, geophysical, geochemical, and geologic data.

5. Issue. The EPA, the NRC, the State of New Mexico, and other commentors said that one of the major problems with the Los Medanos site is salt dissolution and its potential effects on the integrity of the repository. The comments requested that the FEIS include the following:

- More information on the processes and the rates of deep dissolution, indicating the uncertainties regarding salt-dissolution rates and in particular discussing salt dissolution below the site.
- The potential effects of boreholes (particularly old, forgotten, and possible improperly plugged hydrocarbon-exploration holes), wells, changes in hydrologic conditions, and mineral-exploration activities on salt-dissolution rates in the vicinity of the site.

Response. The discussion of dissolution in Section 7.4.4 has been extensively revised and updated. The effects of boreholes are addressed in Sections 8.11.3 and 9.7.1. Section 7.4.2 describes the potentiometric heads and other hydrologic data used to assess the effects.

6. Issue. The State of New Mexico, the Sierra Club, the SWRIC, and other commentors said that breccia pipes in the area may be deep-dissolution features that may provide pathways into the repository. These commentors requested more data on the origin, evolution, occurrence, and potential hazards of breccia pipes.

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Response. Breccia pipes are reviewed in Section 7.4.4. Studies of the hydrologic characteristics of breccia pipes are continuing.

7. Issue. The State of New Mexico, the NRC, and numerous other commentors requested an assessment of the effects of climatic changes on the hydrologic characteristics of the site because climatic changes are probable during the very long time required for waste isolation. These changes could affect the hydrologic conditions, such as salt-dissolution rates, at the Los Medanos site, thus threatening the repository.

Response. Recharge areas for groundwater systems pertinent to the site are thought to be located northwest of the Capitan reef and southwest over the Capitan reef. Climatic changes that would increase the current annual precipitation twofold or threefold would not appreciably affect the present transport in aquifers unless the physical makeup of the geologic strata is also drastically changed. The aquifer systems are artesian (under pressure) and separated from each other by large thicknesses of impermeable rock. The incremental increase in head resulting from climatic changes would not change appreciably the hydrologic conditions beneath the repository. The possible effects of future climatic changes on the hydrology will be investigated further when recharge and discharge areas are verified and the hydrologic regime is more fully characterized.

8. Issue. Many specific comments made by the State of New Mexico, the EPA, the DOI, the NRC, and others suggested that the discussion of regional and site groundwater hydrology for aquifers above and below the bedded salt is inadequate for assessing the impacts of potential releases of radioactivity. Examples include the following:

- The hydrologic modeling appears to have large uncertainties.
- The FEIS should describe the regional extent of the Dewey Lake Red Beds, which are said to function as a confining feature.
- The potential effects of the Brantley Dam on groundwater systems should be evaluated.
- The FEIS should tell how the information on porosity and hydraulic conductivity was quantified and describe these terms quantitatively for various formations.
- A more detailed analysis of the Bell Canyon and the Rustler aquifers is needed to determine the potential for well-water contamination.
- The calculated water velocities in the Rustler Formation should be checked.
- More information is needed to support the assessment that groundwater is derived from rainwater; the age of the groundwater should be established.
- The hydrology should be characterized more completely to answer the question of radionuclide retardation.
Response. The hydrologic models used to characterize the Los Medanos site are based on data derived from in-situ borehole testing in over 70 wells that penetrate the aquifers of concern. The hydraulic potential, hydraulic conductivity, and storage capacity of the Magenta and Culebra aquifers of the Rustler Formation and the Rustler-Salado interface have been determined at 21 locations around the center of the site. These parameters were determined using conventional production and slug-test methods. The current estimate for porosity is based on tracer tests performed at the Gnome site near ERDA-10; this estimate will be updated as results become available from two-well tracer tests being conducted at four locations around the WIPP site (H2, H4, H5, and H6). Natural boundary conditions for the Magenta and Culebra aquifers include the Pecos River to the west and southwest, an east-west groundwater divide north of the Hobbs highway (U.S. Highway 62/180), and a southeast-northwest divide paralleling a natural ridge southeast of the site. These boundaries do not allow effects on west Texas groundwater, although west Texas surface water (the Pecos River) could be affected by releases at the Los Medanos site.

The Dewey Lake Formation is indeed a confining bed (Section 7.4.2). The formation is present throughout the region and has been found in every borehole drilled in the Los Medanos area.

The effects of the Brantley Dam on the groundwater systems beneath the site will be negligible because of its location upstream of Carlsbad, New Mexico, and outside the Capitan reef. Groundwater gradients near the dam site are southeast toward the edge of the Capitan reef shelf, then to the east from the Los Medanos site. The consequences of tectonic movement due to filling and emptying the dam will be minor and probably will be masked by seismicity induced by water flooding for secondary oil recovery.

The Bell Canyon aquifer is difficult to characterize because of the small number of boreholes that have been drilled to these depths for hydrologic investigations. The basis for quantifying the properties of the Bell Canyon aquifer has been the work of Hiss (1975); results from holes that have been tested since are in agreement with Hiss' results. In summary, flow in the Bell Canyon is to the northeast away from the Los Medanos site, with groundwater velocities of about 0.1 foot per year. The Bell Canyon brines have a potential surface throughout the Delaware basin that approximates the Rustler-Salado interface, prohibiting water-well contamination above these levels. There are no known boreholes that penetrate into the Bell Canyon or below for domestic, agricultural, or livestock use. The aquifers in the Rustler Formation have been extensively investigated in and near the site because of their role as the most likely pathway to the biosphere if there were a breach of the repository. The data discussed in Sections 7.4.2 and 7.4.3 show a large variation from place to place, as is to be expected. However, calculations using a nonadsorbing-particle tracking model indicate a path length of 15 to 20 miles and a travel time of approximately 40,000 years if the mean porosity is 10%. The particle velocities could be larger if the mean porosity were smaller, owing to substantial fracture permeability. The completion of the two-well tracer tests will answer some of the questions about the degree of fracture permeability.

Stable-isotope analyses (Lambert, 1978) show that the groundwater in the Santa Rosa, the Rustler, and the Capitan Formations comes from rainfall. The only age dating of groundwaters has been from the Capitan reef (Section 7.4.2). The ages of other formation waters are being measured.
9. **Issue.** Several residents of Texas asked that the region studied in the groundwater-hydrology analyses be extended to include aquifers used for water supply in west Texas.

**Response.** The response in item 8 above indicates that nuclide migration from the WIPP, even if the repository were breached, would not affect the aquifers important in west Texas.

### 15.11 RESOURCE CONFLICT

The issue of resource conflict at the Los Medanos site elicited comments in 21 letters and 12 oral statements. The comments are summarized below. A response to each issue is also provided.

1. **Issue.** The NRC, the DOI, the Sierra Club, and several other commentors said that conflict with resources should be considered at the site-selection level. Generic problems concerning the presence of resources may be limited to salt deposits; for example, basalt sites are not likely to be explored for oil and gas. Salt is also a resource that may be used in the future.

**Response.** Resources, especially potash and hydrocarbons, were considered at an early stage of site selection. The repository was located between possible trends for hydrocarbon production and outside the Known Potash District. Subsequent evaluation for both resources has resulted in the estimates given in Sections 7.3.7 and 9.2.3. If permitted by the DOE, drilling and mining in control zone IV would allow 53% of the natural gas to be produced and 85% of the potash reserve to be mined (100% of the sylvite and 73% of the langbeinite—Table 9-19). The scenarios in Section 9.7.1.6 indicate that drilling for gas and mining for potash by unsuspecting people in the future would present little or no radiation hazard to the surrounding population. Although the potential for breaching a repository by drilling may be greater in sedimentary basins than in other geologic settings, no location is immune to such hazards, and all sites must be evaluated for such breaching possibilities. Even basalt flows have been drilled to explore the sediments beneath them. The potential for the salt itself becoming an exploited resource was considered and dismissed. There are vast quantities of salt in this country that are closer to markets. The salt at the Los Medanos site has no nearby market and cannot compete economically with salt from other regions.

2. **Issue.** The Sierra Club, the NRDC, and numerous other groups and persons said that the denial of resources, in particular hydrocarbons and potash, is of major concern, and a waste-repository site should be located in an area where this problem does not arise.

**Response.** No gas and very little potash need be denied by the presence of the WIPP. The amount of resources so denied has no national significance; the impacts of such denial are discussed in Section 9.2.3. A salt repository is considered desirable because of the favorable characteristics of salt; the Los Medanos site minimizes the conflict with mineral resources while satisfying other site-selection criteria of higher priority. The long-term radiological effects of human intrusion into the WIPP repository are addressed in Section 9.7.1.1; these effects are seen to be insignificant when compared to radiation doses received from natural background sources.
3. **Issue.** The amounts of hydrocarbon and potash reserves at the Los Medanos site should be clarified. The values used for reserves and resources should be explained. Reserves should be estimated, assuming changes in price structure. The NRC and the DOI in particular made many specific comments concerning the inadequate and inconsistent presentation of information on resources and reserves.

- The uncertainties in the hydrocarbon study should be clarified. More data are needed on the hydrocarbon resources in the Pennsylvanian system.
- The FEIS should indicate that oil-and-gas companies are interested in drilling in the southwestern part of the site, as indicated by the leases in the area.
- The Gulf Oil Company said that the hydrocarbon resources were underestimated.
- The NRC made many additional specific comments on hydrocarbon estimates. It requested a precise definition of hydrocarbon reserves and resources, an evaluation of the potential for hydrocarbon reserves in the stratigraphy of the Los Medanos site and in combination stratigraphic-structural traps, an explanation of why the quantity of natural gas per well is estimated to be 1.33 to 2.09 billion cubic feet when the New Mexico Bureau of Mines and Mineral Resources estimates a range of 3.2 to 7.2 billion cubic feet, a justification of per-well reserve estimates in light of unequal well spacing, data on other hydrocarbon resource zones (as in the 1976 Sipes, Williamson, and Aycock study), and a clarification of the long-term relative importance of the hydrocarbon resources at the Los Medanos site.
- The potash reserves should be described according to standard definitions, such as the resource criteria of the U.S. Geological Survey or the U.S. Bureau of Mines.
- The langbeinite-reserve estimate should be revised to reflect recent USGS estimates (made after the open-file report used as a reference in the DEIS), which suggest that the WIPP area may represent 20% of the total U.S. langbeinite reserves, not 11.6%.
- The DOI said that the Carlsbad Potash District contains 1.4 billion tons of langbeinite resources at 6.6% K₂O weighted-average grade.
- The FEIS should describe how Agricultural and Industrial Minerals, Inc., defines the langbeinite resource and reserve values presented in its report, which is cited in the DEIS.

**Response.** The discussions of hydrocarbon and potash reserves in Sections 7.3.7 and 9.2.3 have been updated and rewritten. New estimates of the value of the hydrocarbon potential have been prepared; they reflect the present and expected price structure and, in particular, address the revenues lost by the State of New Mexico.

4. **Issue.** Several commentors, specifically the State of New Mexico and the DOI, asked that the FEIS clarify the duration of resource denial in all control zones at the Los Medanos site. In which control zones will resource
denial be temporary or permanent? If potash mining is allowed in zone IV, more than one-quarter of the langbeinite may be denied by leaving pillars to control subsidence.

Response. Drilling for oil and gas may be permitted with the approval of the DOE in control zone IV. Deviated drilling to tap the deep gas potential under zones I, II, and III may also be permitted, provided the hole is deeper than the Castile Formation before crossing into the vertical projection of zone III. The mining of potash may be permitted in zone IV using mining techniques presently employed in the Carlsbad Potash District. If allowed, there would be no restriction on the secondary mining of pillars in this zone. Future studies may indicate that the mining of potash in the inner zones represents no hazard to the repository. Since that cannot be insured a priori, at present no potash mining is to be allowed in the inner zones.

5. Issue. The State of New Mexico and other commentors requested information on the present and projected economic (dollar) values of the mineral resources and reserves at the Los Medanos site. They said that the DEIS downplays the loss of revenues from present reserves; the FEIS should include a cost-benefit analysis comparing the WIPP and the lost resources.

- The revenues lost by mineral-lease condemnation should be estimated.
- Included in this analysis should be losses in State and local tax revenues (production taxes and corporate income taxes), losses in employment, and losses in business income from business in the State with connections to the mineral and oil industries.
- The State of New Mexico requested repayment for State revenues lost by resource denial.
- The cost differences resulting from changes in economic and social structures or improved mining methods should be evaluated.

Response. Estimates of mineral-resource economics have been prepared by knowledgeable consultants. Hydrocarbon values have been updated to consider present and future price schedules. An estimate of the revenues that might be lost to the State of New Mexico by resource denial has been added to Section 9.2.3.

6. Issue. The FEIS should consider the socioeconomic impacts of resource denial in the area; for example, if the construction and operation of the WIPP could shorten the life of langbeinite production in the Carlsbad area by about 5 years, the ramifications on the socioeconomics of the area must be evaluated.

Response. The denial of the langbeinite contained in zones I, II, and III would possibly result in adverse socioeconomic impacts more than 20 years in the future. These impacts, if they occur, would be more than offset by the beneficial socioeconomic effects of the repository.

7. Issue. The Americans for Rational Energy Alternatives and a potash-company representative said that the DEIS overestimates the impacts of resource denial and requested descriptions of alternative mineral resources. The development of improved mining techniques could allow the recovery of more minerals.
Response. Estimating future needs and extraction techniques is a difficult and imperfect art. The FEIS intentionally presents a view that tends to over-emphasize the resource conflict. The United States has other potash resources, which, if developed by solution-mining techniques, will far exceed the resources present in the Carlsbad Potash District.

8. Issue. The presence of mineral resources at the Los Medanos site is a threat to the long-term integrity of the repository. EPA's draft criteria for radioactive-waste disposal say that institutional controls over the site should not be relied on for more than 100 years. These comments suggest that the FEIS should

- Consider the impacts of exploration and recovery in the future, when institutional repository controls are lost but the waste remains hazardous.
- Detail DOE restrictions and standards for continuous or drill-and-blast mining and oil-and-gas production in control zone IV.
- Describe the nature, scope, and schedule for evaluating the possibility of mineral exploitation in control zones I, II, and III.

Response. These concerns have been partly addressed in the answers to items 2 and 5. The issue of possible hazards due to human actions in the future is addressed in Section 9.7.1. A lack of resources does not protect a repository from human intrusion in the future. In fact, the duration of isolation may depend more on the effectiveness of active and passive institutional controls than on the incentive to explore a particular area at depth. A system of such institutional controls is included in the WIPP design (Section 8.11.4).

9. Issue. The FEIS should consider the effects of underground mining operations such as secondary hydrocarbon recovery, saltwater disposal, and solution mining outside control zone IV (and thus outside DOE control) on the long-term integrity of the repository.

Response. It is not considered likely that secondary recovery will be attractive for hydrocarbons near the Los Medanos site. Even if such methods were employed, the only significant effect would be the possible induction of seismic events of small magnitude. The design and operation of the repository are such that small seismic shocks will not present a hazard, and no long-term jeopardy to the repository is likely. No long-term hazards will result from the disposal of saltwater or from solution mining if they are conducted outside control zone IV.

15.12 BOREHOLE LOCATION AND PLUGGING

Five comments were received on borehole location and plugging. They are summarized below. A response to each issue is also provided.

1. Issue. The EPA and the NRC said that the problem of inadequate borehole detection is not addressed; a detailed description of a procedure to locate all boreholes should be presented.
Response. As discussed in Section 2.2.3 and Appendix D, one of the criteria governing the selection of the Los Medanos site was the absence of nearby drill holes into the salt. Part of the site-selection process was therefore a thorough search for boreholes over the New Mexico portion of the Delaware basin. Exploratory drilling in the basin began only a few decades ago, after government agencies had begun careful recordkeeping based on strict requirements for the registration of drill holes. For this reason, accurate, complete records of drilling in the Delaware basin were available for the site-selection process. These records were easy to verify because the revegetation of drill sites is slow in the arid climate of southeastern New Mexico; simple aerial surveys reveal the locations of boreholes dating back to the earliest drilling in the area. Searches of official records and actual field surveys have located all the boreholes near the Los Medanos site.

2. Issue. The Sierra Club and another group noted that no specific program for borehole plugging is given. The NRC suggested that the potential hazards be minimized by an adequate sealing program.

Response. A program for improving the methods of sealing boreholes is under way (Section 8.11.3). If the WIPP is constructed, the holes and shafts will be sealed by the techniques developed in that program when the facility is decommissioned. The DOE intends to seal all nearby deep drill holes.

3. Issue. The EPA requested a discussion of the effects of subsidence on borehole and shaft sealings.

Response. The total subsidence that will occur over the WIPP repository will range from less than 1.6 feet to zero over an area of less than 1000 acres (Section 9.7.2.2). This gentle variation in elevation is not expected to open sealed boreholes in the area, as the design of such seals would have to accommodate these types of displacement. According to the analysis of scenario 2 in Section 9.7.1, however, even fully open boreholes, which are not likely to result from either seal failure or subsidence, would not breach the repository severely enough to deliver serious radiation doses to people.

15.13 LONG-TERM WASTE ISOLATION

The long-term isolation of radioactive wastes in the WIPP repository raised comments in 18 letters and 13 oral statements. The New Mexico Environmental Evaluation Group and the NRC each forwarded numerous substantive comments. The comments have been categorized below. A response to each issue is also provided.

1. Issue. Not all credible mechanisms and events by which the emplaced waste could reach the biosphere have been examined in the DEIS; further analyses are required.

- Two commentors said that the salt itself is a resource that is likely to be extracted by solution mining after the loss of institutional controls. (One commentator, in response, said that such a scenario in southeastern New Mexico is unreasonable.)
The NRC recommended the examination of a scenario in which salt dissolution and other events would lead to massive subsidence at the WIPP site.

The NRC said that the maximum credible earthquake at the Los Medanos site should be examined for the possibility of its causing a release of radionuclides from the emplaced waste.

The EPA suggested a scenario that causes changes in groundwater flow patterns resulting in radionuclide releases to Carlsbad Caverns.

The New Mexico Environmental Evaluation Group, the Governor's Advisory Committee on the WIPP, the EPA, and a public-interest group all said that the WIPP long-term safety assessment should include a scenario in which a pressurized brine pocket in the repository dissolves wastes and is then connected to the surface through a drilled borehole or the massive fracturing of overburden rock.

The New Mexico Governor's Advisory Committee on the WIPP recommended including a scenario in which the collapse of a breccia pipe developing through the repository results in massive fracturing and releases of radioactivity.

Response. The discussion of credible mechanisms by which emplaced waste could reach the biosphere has been somewhat expanded in the FEIS. The reasons for believing that solution mining is either unlikely or will not affect the repository are detailed in Section 9.7.1.6; a partial analysis of a brine-pocket scenario is presented in Section 9.7.1.3. The brine-pocket scenario proposed by the commentors was judged to be highly unlikely, based on the patterns of occurrence of brine pockets and the small chance of accidentally establishing a connection between the repository and the surface. All known artesian brine pockets are below the Salado.

Some results of parametric studies with the hydrologic models have been included to show that flow through the repository after a liquid-breach event is limited by the transmissivity of the aquifer to which the flow is directed; these studies support the belief that the liquid-breach scenarios typify the consequences of many different breaches caused by geologic phenomena and human activities (Appendix K, Section K.2.2). It is believed that the consequences of massive subsidence at the site are bounded by the consequences of scenario 4 (Sections 9.7.1.3 and 9.7.1.4) and that the consequences of a breccia-pipe intrusion are similar to the consequences of scenario 1 (Sections 9.7.1.3 and 9.7.1.4), in which a hydraulic communication is assumed between the Bell Canyon aquifer and the Rustler aquifers. The hydraulic head of the Bell Canyon aquifer is too small to allow direct releases of brine to the surface under the present hydrologic regime.

The underground effects of earthquakes would be less severe than surface effects during the operational phase (Section 9.5.3.1); the effects on a backfilled and closed mine would be even less severe.

The transport of radionuclides to Carlsbad Caverns by groundwater flowing through the WIPP repository is physically impossible under the present hydrologic regime. The establishment of such a flow would require a vertical displacement of the site relative to the Caverns by more than 1000 feet. Typical times for regional uplifts of this size are on the order of 100,000 years.
2. Issue. The scenarios examined in the DEIS do not account for all credible interfaces between the geosphere and the biosphere and radiation-dose pathways.

- The NRC, the EPA, and the New Mexico Environmental Evaluation Group suggested analyzing the radiation doses that would be incurred if a water well downstream of the WIPP repository should extract waters from the Rustler Formation after a breach in the repository.

- The NRC and the New Mexico Environmental Evaluation Group both recommended that the evaluation of dose pathways from releases at Malaga Bend be based on the assumptions that the contaminated water in the Pecos River is used for irrigation and the released nuclides accumulate in the sediments of the river and along the shore.

- The NRC and the New Mexico Environmental Evaluation Group recommended that population doses from the modeled scenarios be reported.

Response. Two recommendations of the commentors are being adopted: The radiation doses incurred by the use of well water taken downstream from a breached repository are being analyzed, and the consequences of using contaminated Pecos River water below Malaga Bend for irrigation are being studied. These scenarios involve a second unlikely event (e.g., the use of saline water for domestic purposes) in addition to the very conservative breaching events postulated. For this reason, they do not represent what are considered potential impacts for purposes of the FEIS. Continuing evaluation of all aspects of the long-term integrity of the WIPP facility is an integral part of the WIPP project. Accordingly, calculations for these events are under way and will be included in amendments to the WIPP Safety Analysis Report.

The NRC recommendation that the population doses resulting from all scenarios be reported has not been fully adopted for the following reason: There is no credible basis for estimating the population doses that would result from the use of contaminated resources when there is a large uncertainty in future demand and use patterns. Resources like water, air, and certain minerals are of this nature. The best that can be done is to estimate the dose delivered to a local, maximally exposed individual. Certain food crops intended solely for human consumption may, on the other hand, be used as a vehicle for estimating population doses independently of demographic assumptions. Population doses are being estimated in the two new scenarios mentioned above to the extent possible, but it is not feasible to make population-dose estimates for all scenarios.

3. Issue. The computer codes and data used in the WIPP long-term safety assessment have not been validated and may be inappropriate.

- The State of New Mexico recommended an independent analysis of the scenarios for liquid breach and transport. One commentor said that his analyses support the WIPP assessment.

- The State of California noted that the radionuclide-transport codes used have not been verified with field data. The NRC said that the code used by Intera Environmental Consultants has not been formally approved by that agency, and the EPA asserted that the Intera model, as used, was inappropriate.

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The State of New Mexico recommended that the FEIS be more explicit about the hydrologic data used in the modeling, stating that the reexamination of several parameters may be appropriate. Similarly, the EPA suggested that the FEIS explain the errors inherent in the hydrologic modeling.

A commentor from the SWRIC suggested using the data from underground nuclear-weapons detonations in salt for the WIPP long-term waste-isolation assessment.

Response. The computer codes used to calculate the release of radionuclides from the WIPP repository and the code used to calculate nuclide transport in the saturated zone have not been validated by comparisons with field experiments; neither have these codes (or any others for this purpose) received formal approval in regulatory guides. The codes used to estimate the radiation doses to human organs, given radionuclide exposure levels, are current industry standards and appear to be generally accepted. Further documentation is given in a 1978 report by Torres and Balestri (see References for Chapter 9).

The errors inherent in hydrologic modeling with the Intera codes are potentially of three kinds: (1) conceptual errors in model formulation, leading to incorrect or incomplete descriptions of the physical phenomena being modeled; (2) coding and typographical errors arising in the model's implementation; and (3) a choice of model parameters that is biased or otherwise inappropriate for the actual phenomena being modeled. Regarding errors of type 1, the regional hydrologic model and the radionuclide-transport model are described in Appendix K (see in particular Sections K.1 and K.2 and the references cited therein). One possible conceptual error might be the assumption of porous-media flow in the Rustler aquifers, as opposed to fractured-media flow in whole or in part. The hydrologic evidence as of January 1978 generally supports the assumption of porous-media flow.

It is possible but unlikely that errors of type 2—coding and typographical errors—were involved in the calculations for the WIPP long-term safety assessment. Before accepting any results, the model calculations were all checked against order-of-magnitude estimates made by two independent analysts in order to catch implementation errors. Only one such error (arising from a mislabeled data tape) turned up. In addition, the staff of the New Mexico Environmental Evaluation Group made a partial analysis of the scenarios for liquid breach and transport, using simple approximations to the equations of the Intera models and to the hydrologic parameters taken from the DEIS. The results of this independent study were in satisfactory agreement with the results of the calculations supplied in the DEIS.

In regard to errors of type 3, it is believed that data from field measurements have adequately characterized the ranges of the relevant hydrologic parameters (see Table K-2, Appendix K) and that values on the conservative side of these ranges have been used for the radionuclide-transport calculations. The effects of uncertainty in hydrologic parameters on the radionuclide-transport predictions have been addressed in Section 9.7.1.

The available data from the Gnome site, the site of an underground nuclear detonation in a salt bed, have not proved useful for assessments of long-term waste isolation. The borehole and cavity at that site have recently been filled, and further studies there are not expected.
4. Issue. The duration of isolation before direct access to the repository by exploratory drilling must be reassessed in conjunction with the long-term institutional controls to be used at the site.

Response. In the scenario for direct access to the waste by exploratory drilling (scenario 5, Section 9.7.1.5), the earliest penetration is assumed to occur 100 years after closure. A 100-year penetration time is consistent with draft regulations for the disposal of spent fuel and of high-level and transuranic wastes that are currently under review by the EPA.

The mineral resources at the Los Medanos site could make future human intrusion somewhat more likely. The direct and indirect consequences of the most likely form of human intrusion, exploratory drilling, are nevertheless small. These consequences are discussed in Section 9.7.1.5.

5. Issue. The waste form, waste composition, and expected leaching rates must be clarified and possibly reassessed.

- The EPA suggested addressing how the expected release rates in the long-term scenarios differ with the various waste forms being considered.
- The NRC noted that leakage from experimental wastes in the short term could affect the TRU-waste leaching and nuclide-transport rates in the long term. Such effects need to be factored into the analyses.
- The NRC and other commentors asked that the selection of nuclides used in the modeling be clarified in the EIS.
- The EPA said that the oxidation-reduction state of the groundwater could make the actinides much more mobile, thereby resulting in larger nuclide releases to the biosphere.
- The NRC recommended examining the selective leaching of nuclides when the emplaced wastes come into contact with water.
- The State of New Mexico and an individual both said that the waste containers will not present an effective waste-release barrier in the long term. The State further questioned the effects on other containers and the salt if some waste escapes.

Response. The form and the composition of the TRU waste to be emplaced in the WIPP repository are described in Section 2.3 and Appendix E of the FEIS. The assumptions made about waste forms and leaching rates for the purpose of modeling long-term impacts are stated in Section 9.7.1.3. The radionuclides used in the long-term safety assessment are listed in Table 9-59. The bases for choosing these nuclides are given in Appendix E: in Table E-1 for contact-handled TRU waste and in Table E-3 for remotely handled TRU waste under "expected average" conditions. The WIPP repository will contain no high-level waste over the long term.

Data on the rates at which radionuclides might be leached from the assumed waste forms are not available—a fact that forced the use of the "as-rapid-as-salt" leaching hypothesis for all nuclides considered in the scenario analyses for the DEIS. This conservative hypothesis has been retained in calculations for the FEIS. The most recent calculations of the rates of radioactivity
release in each scenario account for the solubility limits of the different nuclides in brine, but not their leach rates, which remain unknown. The latter calculations were not finished in time for publication in the FEIS.

The waste containers are intended to facilitate handling and storage and are not intended as long-term barriers to the release of waste. Accidents involving waste containers are analyzed in Section 9.5.1 of the FEIS. The effects of such accidents on undisturbed containers and the surrounding salt are not analyzed there, but it is believed that the effects can be minimized by decontaminating and repackaging damaged material. In this regard, certain decontamination fluids are known to accelerate the mobilization of radionuclides and would have to be used carefully in cleaning up after an accident. Although some localized mobilization of nuclides might be possible, it would require enormous volumes of decontamination fluid to significantly change the average leach rates throughout the repository or to modify the adsorptivity of nuclides on the surrounding host rocks.

The influence of the oxidation-reduction state of groundwater on the distribution coefficients of the several important nuclides is believed to be incorporated in the coefficients chosen in Table K-3 of Appendix K. A number of these coefficients have been measured at Sandia National Laboratories, using site-specific rock materials and brines.

6. Issue. Several commentors, particularly private persons and public-interest groups, expressed the opinion that the uncertainties in predicting conditions over many thousands of years are so great that a long-term waste-isolation assessment is not meaningful. Similarly, many persons and groups expressed the opinion that the WIPP long-term assessment underestimates (some said overestimates) the long-term risks presented by the repository.

- The NRC recommended expanding the discussions of the scenarios to make them more easily understood. It also asked for information on the derivation of the scenarios and on their uncertainties.

- Some persons living in west Texas were particularly concerned that radionuclides from the WIPP repository might eventually pollute their groundwater supply.

Response. The long-term waste-isolation assessments performed for the WIPP repository in both the DEIS and the FEIS analyzed a spectrum of accident scenarios only to establish some perspective on the likely future impacts of the proposed action. The consequences attending each scenario should be regarded as being typical of future impacts should these accidents occur; they are not intended as predictions of everything that will or will not happen. Accordingly, the scenario analysis is useful and meaningful only to the extent that it contributes to decisions concerning the means of impact mitigation and to decisions on alternatives. The scenario analyses say nothing about the long-term risk (probability times consequences) of the WIPP project. The analyses presented in Section 9.7.1 postulate events that represent very conservative estimates of what could happen in the long term. Thus, a probability of 1 is implicitly assumed. An analysis of expected probabilities would most likely reduce the radiation exposure risks from the radiation exposure consequences reported.

The discussion of scenarios in Sections 9.7.1.3, 9.7.1.4, and 9.7.1.5 of the FEIS has been simplified in some cases and expanded in others in order to
increase clarity. Documentation of the hydrologic models used in the four liquid-breach scenarios and a study of uncertainties involved in the WIPP-site-specific modeling of hydrology were not completed at the publication of the FEIS.

Radionuclides from the WIPP repository could pollute Texas groundwater supplies only if they are released to the aquifers of the Delaware Mountain Group below the repository. The natural water velocities in these aquifers are so low (less than 0.1 foot per year) that it would take at least 25,000 years for the nuclides to reach the Capitan Formation northeast of the site. Beyond the Capitan, potential routes for the migration of groundwater are not certain, but some routes appear to connect with aquifers in Texas. The most likely releases would be into the Magenta or the Culebra aquifers in the Rustler Formation above the repository. Under the present hydrologic regime, flow in the Rustler aquifers is generally to the southwest and into the Pecos River near Malaga Bend.

15.14 PLANT DESIGN AND OPERATIONS

Comments on various design and operational aspects of the WIPP facility were received in 11 letters and 4 oral statements. Most of the comments came from the EPA, the NRC, and the State of New Mexico. The comments are summarized below. A response to each issue is also provided.

1. Issue. The DEIS lacks commitments to design measures and operating procedures that would reduce or eliminate adverse environmental impacts. This was a primary comment of the EPA.

   - The State of New Mexico requested that the design of the salt-storage pile incorporate features to mitigate its potential adverse effects on air quality, water quality, and soils and vegetation.

   - Several commentors requested design information and commitments for long-term institutional controls (i.e., site markers, record maintenance, groundwater monitoring) after WIPP decommissioning. This issue is discussed in Section 15.21.

   - To minimize effects on vegetation and wildlife, the State of New Mexico and an industrial commentor suggested that only the minimum area required for construction be cleared and that all water impoundments be fenced.

   - The NRC requested an examination of alternatives to the proposed right-of-way.

Response. The discussion of the various design features and construction practices incorporated into the WIPP design to mitigate adverse environmental impacts has been reorganized and brought together in Section 9.6. This section contains the DOE commitments to mitigating measures, including those related to protecting and restoring disturbed areas, reducing pollution, protecting archaeological resources, minimizing the denial of resources, minimizing adverse sociocultural effects, and minimizing the consequences of transportation and operational accidents.
2. **Issue.** The NRC, the State of New Mexico, and an industrial representative said that the FEIS should clarify the WIPP design bases with regard to natural events like earthquakes, tornadoes, dust storms, and floods.

Response. General information on the effects of natural events is given in Sections 7.3.6 and 9.5.3. The WIPP design bases with respect to earthquakes, tornadoes, dust storms, and floods are discussed at length in the Safety Analysis Report.

3. **Issue.** The NRC, the State of New Mexico, and several persons requested that the FEIS clarify the amounts of waste to be received, its sources, and the relation of these waste volumes to the underground repository area and to the surface facilities.

Response. Information on the sources and quantities of waste to be received by the WIPP has been clarified in Section 2.3. The waste volumes and types planned for the WIPP are consistent with an underground repository of about 100 acres and with the planned surface facilities.

4. **Issue.** The NRC said that the design of the WIPP facility does not use the "multiple-barrier concept" as currently interpreted by that agency.

Response. The WIPP relies on the total geologic system to provide a series of barriers against breaching and the release of radionuclides. These barriers include the thick, hydrologically isolated salt beds; the tectonically stable area; the extremely low hydrologic-transport capabilities of the water-bearing strata; and the sorptive capacities of the Rustler dolomites.

5. **Issue.** The State of New Mexico and an industrial commentor said that the air-quality and noise impacts of construction and operation need to be clarified.

Response. Additional information on the air-quality and noise impacts during construction and operation is provided in Sections 9.2.1 and 9.3.1.

6. **Issue.** The NRC and the New Mexico Environmental Evaluation Group requested more information on the occupational safety of workers, especially with regard to radiation exposures.

Response. The occupational safety of the workers under both normal and accident conditions is discussed in Sections 9.3.2.2 and 9.5.1, respectively. This information is a summary of that provided in the Safety Analysis Report.

7. **Issue.** The NRC and one person asked for a discussion of the local impacts of resources (lumber, water, electricity, and fuel) consumed during the construction and operation of the WIPP, saying that the water consumption reported in DEIS Section 9.1.2.1 appeared to be underestimated.

Response. As discussed in Sections 9.2.2 and 9.3.3, the consumption of building materials, water, fuel, and electricity during WIPP construction and operation is not expected to cause significant local impacts.
Comments concerning the waste-form and waste-acceptance criteria were presented in 10 oral statements and 19 letters. Most commentors were primarily concerned with the lack of final waste-acceptance criteria and the effects of final criteria on the accident scenarios. The comments are summarized below. A response to each issue is also provided.

1. **Issue.** Many commentors said that the FEIS must include the final waste-acceptance criteria and describe the TRU-waste forms more fully.

   - The NRC requested that the FEIS provide more details on waste packaging and engineered barriers. Waste packaging during transportation is discussed in Section 15.22.

   - The NRC and the New Mexico Governor's Advisory Committee on the WIPP said that the waste-acceptance criteria assumed in estimating the environmental impacts of shipping and handling TRU waste are not conservative because there is a possibility that TRU waste will not conform to the assumed criteria.

   - The NRC said that the waste should be nondispersible and should include no combustible matter.

   **Response.** The final waste-acceptance criteria for the WIPP were formulated after the DEIS was issued; they are discussed in Section 5.1 of the FEIS. These criteria have not changed significantly from the interim criteria reported in the DEIS, but more precise definitions can now be given. The definitions of the WIPP waste-acceptance criteria in the FEIS are technically correct; they have been rewritten in simpler language to clarify them for the lay reader.

The quality-assurance system to insure that the shippers of waste to the WIPP strictly comply with the waste-acceptance criteria will be available before the start of WIPP operations. TRU-waste processing is being considered as a method to insure that the criteria are met.

2. **Issus.** The State of New Mexico requested that the FEIS report the results of the gas-generation studies and more clearly define gas-generating waste.

   **Response.** The studies of gas generation in contact-handled waste have been markedly advanced since the DEIS was published. These later results are discussed in Section 9.7.3.1 of the FEIS. The conclusion of these analyses is that there is little probability of repository failure from overpressurization at the gas-generation rates allowed by the waste-acceptance criteria.

3. **Issue.** The NRC, the DOI, and the State of New Mexico said that the FEIS should say what waste forms will be used in the experimental programs.

   **Response.** The source and the characteristics of the high-level waste to be used for the WIPP experiments have not yet been defined. Section 5.1.3 describes a reference defense high-level waste from the Savannah River Plant, spiked with cesium-137 to increase its radioactivity and heat output. This waste, as described, is believed to be representative of the high-level waste to be employed in the WIPP experiments. Once the high-level-waste source(s)
and characteristics are established, additional analyses will be performed. If significant new information is developed that is relevant to the environmental concerns, the FEIS will be supplemented.

4. **Issue.** The EPA requested that the FEIS address waste-form changes with time and the effects of these changes on the long-term impacts.

**Response.** Because of the conservative bounding assumptions made in the long-term analyses (Section 9.7.1.3), the specific waste form and its changes over time will not increase the consequences reported in Sections 9.7.1.4, 9.7.1.5, and 9.7.1.7. In other words, no credit is taken in the analyses for the resistance to release provided by the waste form; it is assumed that the waste dissolves with the salt and that the only limitations on solubility are those related specifically to the salt.

### 15.16 SLAGGING PYROLYSIS AND OTHER WASTE-PROCESSING METHODS

Five oral statements and five letters raised the issue of waste-processing methods, particularly slagging pyrolysis. These comments are summarized below. A response to each issue is also provided.

1. **Issue.** Several persons said that slagging pyrolysis results in adverse environmental impacts, including the release of radioactive materials (plutonium may escape from the HEPA filters) with consequent health effects, thermal pollution, and psychological stress on local residents.

**Response.** The environmental impacts of a slagging-pyrolysis facility are currently being analyzed. Any proposal to construct such a facility would have to meet the requirements of the National Environmental Policy Act, including review by government agencies and the public.

Any method for processing the stored TRU waste before shipment to the WIPP would result in the release of radioactive materials (including plutonium) during normal operations. However, the magnitude of the release must be considered in order to put this subject into perspective. Section 9.8 of the FEIS discusses the projected releases from the slagging-pyrolysis facility. The contribution of slagging-pyrolysis emissions to the radiation exposure of the surrounding population is expected to be negligible.

The heat released to the environment by the slagging-pyrolysis operation could range from about 15 million to 40 million British thermal units per hour, depending on the waste-processing rate and the operating parameters. The total heat flow would be equivalent to that produced by the engines of about 60 automobiles traveling at 55 miles per hour. No appreciable environmental effects (e.g., local weather effects, impacts on flora) would be expected from thermal emissions this small.

The closest residence would be about 11 miles away. As already mentioned, operational emissions would be minimal. Even for the worst-case accident examined, the maximum individual dose commitment for a member of the public is 0.1 rem. This dose commitment is less than that received annually from natural background radiation. All of these factors should minimize any psychological stress on local residents.
2. **Issue.** A few persons said that the slagging-pyrolysis facilities should be located near the waste source; unstabilized waste should not be transported. Conversely, others recommended that these facilities be located at the WIPP site.

**Response.** The location of a slagging-pyrolysis facility is being evaluated, and, if a proposal to construct such a plant is made, alternative locations will be evaluated in an environmental impact statement.

An environmental impact statement on the long-term management of buried TRU waste at the INEL is being prepared. (For a discussion of the TRU waste that is buried or stored at the INEL, see Section 2.3.) One of the decisions being addressed in that document is whether a slagging-pyrolysis facility for the INEL waste should be located at the INEL or at a repository site (e.g., the WIPP). Such factors as environmental effects, shipping safety, logistics, and cost are being evaluated. Some minimal processing (e.g., overpacking or re-packing) of the stored waste before shipment might be necessary if the slagging-pyrolysis facility were located at the repository. Also, waste processed by slagging pyrolysis would be safer than unprocessed waste in the event of a shipping accident.

3. **Issue.** The NRC requested that the FEIS compare slagging pyrolysis with other waste-processing methods and provide more information on waste incineration and immobilization processes and the properties of their products in an appendix.

**Response.** Appendix F of the FEIS provides information on each of the processing techniques considered for TRU waste. The document referred to there provides more detailed information.

4. **Issue.** The EPA recommended using soil contaminated with TRU waste in the slagging-pyrolysis process (in which soil must be added to waste in a ratio of 1.5:1).

**Response.** Soil contaminated with TRU waste is being considered for makeup material in the slagging-pyrolysis process.

5. **Issue.** The State of California said that the DEIS incorrectly stated the volume of INEL buried TRU waste that will result from slagging pyrolysis. The volume-reduction ratio from the incineration process is assumed to be 2:1. This ratio is not true for materials like soil, which constitute 3.75 million of the 6.25 million cubic feet of waste and contaminated soil that would require processing if a decision is made to retrieve the buried waste at the INEL. Thus, about 5 million cubic feet of waste will result from slagging pyrolysis, not the 3 million cubic feet reported in the DEIS.

**Response.** The overall volume-reduction factor for the slagging pyrolysis of the INEL buried waste is 2.6:1 (Table 2-3). The volume-reduction ratio for the process was not assumed to be 2:1. Rather, the overall volume-reduction ratio was calculated from the ratios estimated for various components of the feed stream.

An estimated 3.75 million cubic feet of contaminated soil lie around the buried INEL TRU waste. The present analysis of stored-waste processing is not
based on using 3.75 million cubic feet of contaminated soil as makeup soil; the estimated amount of makeup soil for processing the stored waste is only 1.35 million cubic feet.

Furthermore, the makeup soil will undergo a significant volume reduction in slagging pyrolysis. The estimated density of the soil used in the process is 80 pounds per cubic foot. The slag product, which comes primarily from the soil, has a measured density of 175 pounds per cubic foot. Thus, the makeup soil itself would undergo a volume reduction of about 2.2:1.

15.17 PLANNED EXPERIMENTAL PROGRAMS

Fifteen letters and 11 oral statements commented on the experimental programs planned at the WIPP repository. These comments are summarized below. A response to each issue is also provided.

1. Issue. The State of Florida said that the inclusion of experimental programs contradicts the claim that the techniques necessary for radioactive waste disposal at the Los Medanos site are available.

Response. The in-situ experiments will resolve some remaining technical issues on high-level waste, many of which have been raised by public and institutional concern. The bounding assessments in Section 9.7.1 show that, even with the worst of the uncertainties that remain, the TRU waste in the repository will not threaten the safety of the public.

2. Issue. Two groups expressed the opinion that the experimental programs are too dangerous and should not be included; one suggested that the results of West German experiments at the Asse repository be used rather than risk further experimentation at the WIPP.

Response. The planned experiments present no greater risk or consequences than those routinely encountered in the defense industry, which produces the waste to be used in the experiments. The German program does not address, either in scope or in scale, the requirements of defense-waste isolation.

3. Issue. The State of New Mexico and other commentors requested that the objectives, nature, and duration of the experimental programs be clarified. The NRC, the State of Alaska, and others requested that the FEIS discuss the long-term use of experimental areas within the repository and the retrievability of experimental waste.

- The NRC recommended that the in-situ experiments on actinide mobility be at least as extensive as the laboratory experiments because the in-situ results will be more valuable.

- The EPA, the Atomic Industrial Forum, and U.S. Senator McClure of Idaho said that the experimental programs will provide valuable data for future waste-disposal programs, although some information will not be applicable to other sites or other media.

- The NRDC recommended comparing the experimental program with approaches described by the American Physical Society and the California Energy Commission.
• The NRC suggested including a summary of the results of the experiments in Project Salt Vault and a discussion of how those results will affect the programs at the WIPP.

Response. The description of the experiments in the FEIS has been expanded (Section 8.9), and subsequent documents will elaborate this description. Studies of actinide mobility now under way in the laboratory will be augmented by larger-scale laboratory studies in the near future and by later in-situ experiments. The large-scale laboratory work will be extensive enough to bound the results of the in-situ work; for this reason, it will not be necessary to repeat all the laboratory work in the underground experiments. The basic approach to the experiments outlined is compatible with the recommendations of the American Physical Society and the California Energy Commission.

4. Issue. The Hearings Panel, the New Mexico Environmental Evaluation Group, and the DOI indicated that the FEIS should provide more details on the waste to be used in the experimental programs. One group suggested using only high-level waste from the INEL, and not commercial spent fuel.

Response. The FEIS contains new details on the waste to be used in the experiments (Section 5.1.3 and Table E-4 in Appendix E). Spent fuel is no longer planned for use in the experiments.

5. Issue. The NRC requested that the FEIS provide justification for claiming that no environmental impacts will result from the experimental program.

• The State of New Mexico asked that the environmental effects of the experimental program be defined.

• The EPA said that not enough information was provided in the FEIS to allow an evaluation of the impacts of the experimental program.

• The NRC stated that the experiments may provide a pathway for water migration or may increase the risk of mechanical failure, particularly from thermal testing. Therefore, potential long-term effects on repository integrity should be considered.

• The NRC also requested that the FEIS consider accident scenarios involving the transportation of high-level waste.

Response. In discussing the environmental impacts of the experimental program, this FEIS analyzes the impacts that might arise from high-level waste during normal transportation to the plant (Section 6.7), from severe accidents during transportation (Section 6.8), and from severe accidents at the plant (Section 9.5.1). This waste will exert no long-term impacts because it will be removed before the plant is decommissioned. As explained in Section 8.9.5, each experiment with high-level waste will have its own safety plan; the monitoring that will be a necessary part of the studies will further insure that the experiments do not breach the repository.
Comments on the routine releases of radioactive and other materials from WIPP operations were received in nine letters and six oral statements. These comments are summarized below. A response to each issue is also provided.

1. **Issue.** Routine releases may be a long-term problem because of bioaccumulation. This concern was expressed by the New Mexico Environmental Evaluation Group, the EPA, and a citizens group.

   **Response.** The significance of the bioaccumulation of radionuclides routinely released was assessed by analyzing a scenario in which 25 years of released nuclides accumulate in the vegetation around the WIPP and a range fire releases these isotopes (Section 9.5.3.4).

2. **Issue.** Several commentors asked for a clarification of the routine releases.

   - The NRC recommended giving a numerical estimate and the basis of the estimate for the maximum routine releases.
   - Several individuals and groups said that releases will occur even with the best filters and that routine releases of tritium and radon must be clarified.
   - The New Mexico Environmental Evaluation Group requested clarification of the results of routine releases of hydrogen, helium, and hydrogen chloride gases.
   - The NRC also said that the DEIS states in Appendix G that \( X/Q \) values were calculated with the MESODIF model; therefore the description of the AIRDOS-II \( X/Q \) routine should be replaced with a summary of MESODIF.

   **Response.** The comments asking for a clarification of the routine releases have been addressed in Sections 8.6, 8.7.5, and 9.3.2 and in Appendix G. The \( X/Q \) values calculated with MESODIF are among the inputs to AIRDOS-II. MESODIF is described in Appendix H, Section H.4.4.

3. **Issue.** The NRC requested that the FEIS discuss releases via liquid pathways.

   **Response.** No waterborne discharges are expected from the WIPP repository. Furthermore, because of (1) the high net water loss (precipitation minus evaporation), (2) the impermeability of the rock strata, and (3) the depth of the uppermost water-bearinig stratum (more than 500 feet), there is no significant probability of contaminating groundwater from any other routine releases from the WIPP. The repository itself is isolated from any water-bearing rocks by more than 1300 feet of impermeable evaporite strata. There is no surface water in the site area; the nearest perennial surface-water stream, the Pecos River, is 14 miles from the site, and no integrated drainage system connects the site with the river. Thus there is essentially no likelihood that routine releases from the WIPP repository will affect surface waters, and releases via liquid pathways were therefore not examined.
4. **Issue.** The DOI said that a discussion of the impacts of routine releases on the biosphere (i.e., wildlife, plants, soil, and water) is required.

- The State of New Mexico said that routine releases of radioactivity will adversely affect future radiocarbon dating of archaeological artifacts.

**Response.** The analysis of impacts of routine releases from the WIPP repository (Section 9.3.2) concentrates on the effects on human populations. In this case, the releases are so low and the calculated exposures so small that, by extrapolation, no significant impacts on the biosphere are expected. The results of the analyses in Section 9.5.3.4 suggest that, at the release rates expected, significant bioaccumulation will not occur. The problem of radionuclide contamination of archaeological sites will be addressed in the specific plans to mitigate effects on archaeological resources to be submitted to the State Historic Preservation Officer and the Federal Advisory Council on Historic Preservation.

5. **Issue.** Commentors also requested that the FEIS clarify the systems that will be used to monitor routine releases.

- The Department of Health, Education and Welfare requested information on the routine monitoring of drinking water and food. Several commentors, particularly Texas residents, requested a more complete system to monitor releases in the groundwater systems.

- The department also requested a discussion of the radiation-protection criteria, including a discussion of the range of acceptable doses.

**Response.** The operational radiation-monitoring system to be employed for the WIPP repository is described in Appendix J, Section J.2.6. This monitoring system includes measurements of the radiation levels in drinking water, food, and other environmental indicators (e.g., soil, wildlife). The details of this monitoring program are reported in the WIPP Safety Analysis Report.

It may not be possible or reasonable to satisfy the specific requests for monitoring expressed by the residents of west Texas. There are no groundwater flow paths to the southeast into Texas and, even if there were, the groundwater velocities in the water-bearing strata are such that no contaminants would be seen for tens of thousands of years.

The FEIS reports the radiation doses expected under normal and accident conditions in relation to background exposure and health effects. The radiation-protection criteria, which in part account for these expected doses, are discussed at length in the Safety Analysis Report.

### 15.19 OPERATIONAL ACCIDENTS AT THE WIPP FACILITY

Seventeen letters and six oral statements commented on the analyses of environmental impacts from accidents occurring during plant operations. These comments are summarized below. A response to each issue is also provided.

1. **Issue.** The accidents selected for analysis may not represent the worst-case events, and additional accidents should be evaluated.
The EPA and the NRC both suggested that the FEIS examine the radiological impacts of a range fire after the bioaccumulation of radionuclides routinely released during plant operations.

The EPA also recommended examining the effects of a seismic event on waste containers stored underground.

The NRC further recommended analyzing a large fire in which the HEPA filters catch fire and emit radiation.

**Response.** The DOE is continuing the evaluation of potential accidents during operations, particularly in the course of developing the Safety Analysis Report. In that report, accidents are classified as (1) those of "moderate frequency," which may occur once per year; (2) those that are "infrequent," which may occur once during the total operating lifetime; and (3) "limiting" events, which are not expected to occur but are included in order to estimate the worst possible consequences. This work was reevaluated for the FEIS.

The DOE has analyzed a range fire that releases radionuclides that had become biologically accumulated in plants around the repository. The analysis is reported in Section 9.5.3.4.

All experimental and empirical data reviewed to date indicate that earthquakes in the area of the Los Medanos site would not result in ground accelerations that could cause the rupturing of waste containers (Section 9.5.3.1). Accordingly, the seismic scenario suggested by the EPA is considered incredible and is not included.

An event in which the HEPA filters burn and emit radiation is also not credible for the WIPP repository, because the HEPA filters are not located near any areas in which a credible fire from another source could occur and the required maintenance schedule will preclude the buildup of particulate matter on the filters.

2. **Issue.** Some assumptions made in the accident analyses are not conservative and should be reassessed. The EPA recommended that the postulated surface fire in the contact-handled-waste area be assumed to last longer than 1 hour.

**Response.** The potential sources and durations of surface fires were assessed in developing the Safety Analysis Report. The result is that a fire lasting for no more than 1 hour still appears to be the best estimate. More conservative, worst-case events are evaluated in that report.

3. **Issue.** Numerous additional calculations are needed to fully assess the impacts of operational accidents on the operational work force. The New Mexico Environmental Evaluation Group listed numerous radiation doses that should be calculated and reported in the FEIS.

**Response.** The worker-dose calculations requested by the New Mexico Environmental Evaluation Group were considered in developing the Safety Analysis Report; a summary of the information presented in that report is presented in Sections 9.3 and 9.5 for normal and accident conditions, respectively.
15.20 WASTE RETRIEVABILITY

Comments on the issue of waste retrievability were received in 17 letters and 9 oral statements. Several of these comments related to the retrievability of spent fuel for reprocessing; because the disposal of spent fuel is no longer a part of the WIPP mission, these comments are not discussed here. The issue of emplacing spent fuel in the WIPP is discussed in Section 15.31.7. The comments are summarized below. A response to each issue is also provided.

1. Issue. The NRDC and other groups and persons said that certain characteristics of salt, such as plasticity, corrosivity, and loss of strength, which may make it undesirable for permanent disposal, will inhibit waste retrievability.

Response. Various properties of salt would complicate retrieval; specific provisions are being made in the planning and design of the retrievability feature to account for them (Section 8.10).

2. Issue. Several commentors said that the time period during which retrieval is to be possible should be reevaluated.

- The DOI, the Atomic Industrial Forum, and other commentors said that the retrieval period for the TRU and experimental high-level waste must be clarified.
- The NRC said that the waste should be maintained in a retrievable mode for the life of the repository and for 50 years after it is closed and decommissioned.
- The State of Alaska and several groups and persons said that the waste should be maintained in as retrievable a mode as possible because better means of waste disposal may become available in the future.

Response. The planned time periods for waste retrievability from the WIPP repository are as follows: Within 5 years after the first emplacement of each kind of TRU waste (contact and remotely handled), separate decisions will be made about the retrieval of each kind of waste. If the decision is made to retrieve it, 5 to 10 additional years would be required for the actual removal operation. These time periods have been clarified throughout the FEIS. Even after this planned retrieval period, the emplaced waste could be retrieved by existing techniques. Retrieval after the facility is closed would be much more expensive, but the decision to decommission would not be made until there would be reasonable assurances that the facility was suitable for a permanent repository. The NRC staff position (draft of 10 CFR 60) that high-level waste should be retrievable for a period of 50 years after a geologic repository is closed has not been clarified in terms of specific requirements. All high-level waste to be used in the WIPP experiments will be retrieved at the end of the experiments.

3. Issue. The New Mexico Environmental Evaluation Group, the NRC, the New Mexico Governor's Advisory Committee on the WIPP, the SWRIC, the Sierra Club, and others requested that the FEIS further clarify the details of retrievability, including the costs of alternative disposal methods for retrieved wastes, criteria, procedures, logistics, and hazards.
Response. The discussion of waste retrievability has been expanded in the FEIS (Section 8.10) to show more clearly the methods and equipment to be used. This discussion includes the DOE commitment to demonstrate retrievability before any waste is emplaced in the WIPP.

15.21 DECOMMISSIONING AND LONG-TERM MONITORING

Comments on the decommissioning of the WIPP repository and the long-term institutional control programs to monitor potential releases and prevent intrusion were made in 22 letters and 10 oral statements. These statements are summarized below. A response to each issue is also provided.

1. Issue. The State of Ohio and other commentors said that the discussion of decommissioning is too vague and should be rewritten to include more specific plans; decommissioning under a variety of circumstances should be addressed.
   - The State of New Mexico requested that the FEIS clarify what will be done with the salt pile after decommissioning, saying that all disturbed areas should be reclaimed and revegetated.
   - The State of New Mexico requested a discussion of the possible uses of the WIPP site after decommissioning.

Response. The discussion of decommissioning in Sections 8.11.1 and 8.11.2 has been expanded and clarified. At this time in the development of the WIPP project, it is not possible to define the specific procedures to be employed in decommissioning the repository. All decommissioning activities will be carried out in compliance with the applicable environmental regulations in force at that future time. It would be expected that the site-restoration program would include regrading and perhaps include revegetating.

2. Issue. The NRC requested a discussion of the ultimate disposal of retrievable experimental waste and contaminated materials.

Response. See item 1 above.

3. Issue. Because the greatest uncertainties concerning repository performance come after decommissioning, several commentors, including the Hearings Panel, the NRC, the New Mexico Environmental Evaluation Group, the DOI, the EPA, and the NRDC, said that the FEIS should discuss the long-term controls, including active and passive institutional controls, and clarify the time period and the area over which institutional controls will be maintained.
   - The DOI said that radioactive waste must be isolated for periods of up to 250,000 years and that the DEIS did not present a credible discussion of the expertise necessary to characterize site integrity for such a long period.
   - The State of New Mexico requested a discussion of institutional controls beyond 100 years.
   - The NRDC requested clarification of the means to prevent intrusion, and the NRC asked about provisions to mitigate accidental intrusions.
addition, the FEIS should clarify which agency is responsible for control and how damages will be compensated for if there should be an accidental intrusion.

- The EPA suggested that the intrusion scenarios discussed in Section 9.7.1.5 should consider that controls can fail as well as be lost and that, although knowledge of the repository may not be lost, intrusion could occur because of complacency or avarice.

Response. A new Section 8.11.4 discusses the conceptual design of the active and passive institutional controls that would aid in reducing the probability of accidental human intrusion. Such controls include site marker systems and long-term record-maintenance systems. The integrated institutional control system would probably remain effective for a time period of 100 to 400 years.

4. Issue. The DOI said that the probability of intrusion, and therefore a problem with long-term control, is particularly great at the Los Medanos site because of the hydrocarbon, potash, and salt resources at the site. The potential for intrusion because of resource demand is high.

Response. The DOE has analyzed the effectiveness of an institutional-control system in precluding accidental human intrusion. The conclusion is that the likelihood of human intrusion is principally related to the effectiveness of site markers and record maintenance, not to the incentive to exploit the resources of an area. Physical and written evidence of a geologic repository will deter uncontrolled exploitation of mineral resources for a long time. Accordingly, well-conceived institutional-control systems at the Los Medanos site would be expected to reduce the probability of accidental intrusion to levels like those in basalt and other media.

5. Issue. The DOI requested an assessment of the Los Medanos site and all other alternative disposal media and methods in terms of the possibility of intrusion and the maintenance of long-term controls.

Response. See item 4 above.

6. Issue. The SWRIC and other commentors said that, as part of the institutional controls, a long-term monitoring system should be set up to monitor the integrity of the geologic media and the waste-storage containers. Several Texas citizens and government officials particularly requested effective monitoring of groundwater systems to detect any radioactive contamination.

Response. The details of the active institutional controls at the Los Medanos site have not yet been established. It is reasonable to assume, however, that these institutional controls will include the monitoring of repository performance with respect to waste isolation.

15.22 TRANSPORTATION

One of the issues provoking many comments on the WIPP DEIS was the transportation of radioactive materials to the WIPP repository. The transportation issue was raised in 36 letters and 36 oral statements. The public expressed great concern about transportation safety, the probability and severity of transportation accidents, and the transportation routes. The State of New
Mexico requested a supplement to the DEIS that would discuss State-specific transportation issues. Questions regarding transportation accidents are discussed in Section 15.23. General comments on transportation are listed below. A response to each issue is also provided.

1. Issue. Twenty commentors noted that the impacts of waste transportation are not analyzed for specific transportation routes.

   - The States of New Mexico and Texas, the EPA, the SWRIC, and other commentors asked that waste-transportation routes be specified and suggested that analyses of the impacts of transportation be based on these specific routes.

   - The Hearings Panel urged that the FEIS contain all available new data on transportation routes.

   - The Hearings Panel and the New Mexico Governor's Advisory Committee on the WIPP recommended that a cost-benefit analysis of the various potential routes be performed.

Response. The safety of radioactive materials is insured by the packaging used to transport them. Design criteria for these packagings are not dependent on specific road conditions; safety is insured for any road condition. Average road conditions are therefore suitable for analysis. The analyses given in the FEIS use average data, but the discussion of probable routes in the vicinity (within 200 miles) of the site has been expanded (Section 6.4). In developing operational plans for the WIPP the costs and benefits of potential specific routes will be examined, either explicitly or implicitly, by the DOE and the waste carrier.

2. Issue. The DOI, the NRC, the EPA, and the SWRIC said that the EIS should discuss the probability and potential impacts of intentional destructive acts.

   - The EPA said that the impacts of an intentional destructive act are potentially severe and may be more serious than the impacts calculated for the accident scenarios described in the DEIS.

   - The Hearings Panel requested support for the statement that waste pack-ages do not make attractive targets for sabotage.

Response. It is not possible to predict the probability of an intentional destructive act. Impacts calculated for such acts are presented in Section 6.10.

3. Issue. Several commentors, including the SWRIC, stated their belief that existing transportation regulations are inadequate to insure public safety.

   - The State of New Mexico requested that the transportation regulations governing waste shipments to the WIPP be more clearly defined in the FEIS.

   - The Hearings Panel requested analyses of accident consequences when transportation regulations are not followed.

Response. The DOE believes that the current transportation regulations are adequate to insure public safety. In shipping waste from the Rocky Flats
Plant to the Idaho National Engineering Laboratory (the waste to be eventually delivered to the WIPP), there has been no release to the environment from any abnormal occurrence during shipment. Such a proved record supports the adequacy of the regulations.

4. Issue. Several persons and groups, particularly the SWRIC, said that transportation packagings are inadequate to protect public health and safety. The SWRIC and others asserted that the Super Tiger was not able to pass the regulatory tests. The SWRIC and several persons also said that the transportation impacts calculated in the DEIS are not acceptable because they are calculated for packagings that do not yet exist.

Response. The assertion that the Super Tiger has not passed the regulatory tests is not correct. A description of the tests used to certify the Super Tiger and a rebuttal of the assertion are given in Section 6.3. The packagings that will probably be used for transporting waste to the WIPP are being designed at this time. Consequently, the analysis for the FEIS assumes that the packagings will be no better than the minimum regulatory requirements. This assumption is conservative because the packagings will undoubtedly exceed the minimum requirements.

5. Issue. The State of New Mexico and many groups and persons requested that the FEIS address radiation doses and subsequent health effects for transportation workers and for the people who live along transportation routes. Several New Mexico residents requested that the analyses consider the effects of psychological stress on the people living along transportation routes.

Response. Doses were calculated for transportation crews and for the public as well as for a worst-case individual who would be very close to all the shipment paths and exposed to all shipments to the WIPP (Section 6.8). A limited survey of residents in the vicinity of the WIPP site revealed concern about the safety of repository operations and transportation (Section 9.4.3.1). It is, however, not possible to quantify such psychological stress in terms of health effects in a regional population.

6. Issue. The State of New Mexico and several residents of the site region said that the roads that may be potential routes to the site are in poor condition, particularly those near the site.

Response. Some roads in the Los Medanos area that could be used as routes for transporting waste are in poor condition and upgrading of these roads may be desirable. As discussed in Item 1 above, the road conditions do not affect the safety assessment for waste transport; safety is insured through the design of waste packagings.

7. Issue. Several states (New Mexico, Nevada, Colorado, Utah, Missouri, and Texas) expressed concern over waste transported through them and said they would like to participate in deciding which transportation routes are selected for transporting waste to the WIPP.

Response. Under proposed DOT regulations for the highway routing of radioactive materials, states have the prerogative of specifying preferred routes through their jurisdictions. The IRG has also recommended to the President that rail-routing policies be reviewed. Routing is discussed in Section 6.4. See also item 1 above.
8. **Issue.** The State of New Mexico, the NRC, and the Hearings Panel requested that the transportation analyses consider special measures for transportation, such as DOE convoys or escorts.

**Response.** Special measures like convoys or escorts are not required at present; the DOE does not believe they are necessary to insure public safety.

9. **Issue.** The State of New Mexico and several groups said that the FEIS should discuss transportation costs.

**Response.** The costs of shipping contact-handled TRU waste to the WIPP and the costs of cleaning up after accidents are estimated in Sections 6.6 and 6.8.5, respectively.

10. **Issue.** A few groups said that the transportation distance should be one of the site-selection criteria; the total transportation distance should be minimized.

**Response.** Routes to the WIPP cannot be specified by the DOE; however, decisions about routing should certainly consider minimizing transport distances. See Sections 6.1 and 6.4.

11. **Issue.** The New Mexico Environmental Evaluation Group requested that the FEIS define the responsibilities of shippers, carriers, and government agencies.

**Response.** The responsibilities of shippers, carriers, and government regulatory agencies are described in Section 6.2.

### 15.23 TRANSPORTATION ACCIDENTS

Issues about transportation accidents were raised in 14 oral statements and 14 letters. The probability of accidents and their consequences were of particular concern. Other general issues concerning the transportation of waste are discussed in Sections 15.24, 15.25, and 15.26. Comments on accidents are discussed and summarized here. A response to each issue is also provided.

1. **Issue.** Several commentors, including the State of New Mexico and the SWRRC, said that the transportation-accident probabilities used are inadequate because they do not account for the specific highway and railbed conditions that might be encountered on potential routes to the WIPP repository.

   - Several groups and persons asserted that the probabilities of transportation accidents were underestimated.
   - The Hearings Panel strongly recommended that the FEIS clarify the probabilities of transportation accidents and the probabilities of the consequences estimated for these accidents.
   - The State of New Mexico recommended that specific routes be examined to identify potential problem areas in transporting waste to the WIPP repository.
Response. The safety of radioactive-material transport is primarily insured by the packagings in which the materials are shipped. The regulations of the U.S. Department of Transportation provide specific design criteria for packagings; these regulations are very stringent and make no assumptions about specific road or railbed conditions. Consequently, an environmental-impact analysis can be performed on a generic basis with national accident statistics. Furthermore, the probabilities of accidents that, like those analyzed in the FEIS, have severe consequences and low probabilities change very little from region to region. Thus, the predictions of impacts would not change much if the analyses were performed for specific routes. A discussion of waste transport within 200 miles of the Los Medanos site has been added (Section 6.4). The section discussing the impacts of transportation accidents was reorganized to emphasize the probabilities of the scenarios described. The discussions of accident probabilities were expanded and clarified (See Section 6.8).

2. Issue. The assumptions used to evaluate the impacts of transportation accidents are not conservative and must be revised to reflect worst-case conditions. Other accident scenarios should also be evaluated.

- The EPA suggested that the atmospheric diffusion conditions assumed in the accident scenarios are not worst-case conditions.
- The EPA further noted that the "large population center" used to assess population doses during transportation accidents is not as large as some urban centers that lie along probable transportation routes (e.g., Denver or Dallas).
- The NRC recommended that the waste generated in dismantling and decommissioning be included in the transportation impact analyses to enhance conservatism.

Response. The assumptions used in the transportation-accident analysis of the DEIS were conservative, and they have now been made more conservative by treating the source of radioactive-material release not as a point source at a fixed distance above the ground, as in the DEIS, but rather as a dispersed source that extends from the ground up to the height of the point source in the DEIS. The effect of this change is to increase the maximum ground-level exposure of the public and the maximum dose that an individual person could receive. Calculations were also made for intentional destructive acts and for the exposure of emergency workers.

The largest city for which a transportation accident was calculated was Albuquerque, which is as big as any city along the routes from the INEL to the WIPP except Denver and Salt Lake City. Calculations for one of these would have given a larger population dose, but not proportionately larger because the additional people exposed would be in the fringes of the field. Doses to maximally exposed individuals would remain the same.

3. Issue. Radiological pathways other than inhalation should be evaluated. Both the EPA and the NRC suggested that the radiation doses received by eating contaminated food and drinking contaminated water should be examined.

Response. Should an accident as severe as those postulated in the FEIS occur, the DOE will take action to insure that contaminated water or crops are not
ingested by the public. This action might include confiscating crops, quarantining cropland, or monitoring water supplies. The precedent for considering such action, discussed in Section 6.8, is established in the NRC's final environmental impact statement on the transportation of radioactive material by air and other modes (NUREG-0170).

15.24 EMERGENCY-RESPONSE PLANNING

Comments concerning the lack of an emergency-response plan in the DEIS were received in nine letters and seven oral statements.

1. Issue. All of the 16 commentors said that the evacuation plans and emergency medical procedures to be followed in transportation or operational accidents should be delineated. Governor King of New Mexico requested a supplement to the DEIS on this issue.

- The States of New Mexico and Texas, the Department of Health, Education and Welfare, the SWRIC, the Americans for Rational Energy Alternatives, and other groups and persons said that the FEIS should clarify State and Federal jurisdictions and responsibilities, coordination between State and Federal agencies and local medical facilities, training programs for emergency-response personnel, provisions for necessary equipment, and the capability of State hospitals to handle problems related to accidents.

- The clarification should cover the area near the Los Medanos site and areas along transportation routes.

Response. Discussions of the status of emergency-response plans for both transportation and plant-operation accidents have been included in the FEIS as Sections 6.11 and 8.12.1, respectively. At this stage of the WIPP project, these specific emergency-response plans have not yet been established, and therefore only general information and the DOE's commitments to complete these plans are included. The Safety Analysis Report discusses site emergency-response plans in greater detail and will include the final specific procedures when they are developed. The transportation and operation plan will describe detailed emergency-response plans for transportation accidents.

15.25 SECURITY AND SAFEGUARDS

Comments on the security of the WIPP site and the transportation of wastes were received in 12 letters and 4 oral statements. The comments are summarized below. A response to each issue is also provided.

1. Issue. Several persons and groups, including the SWRIC, said that the EIS should address the risks and consequences of sabotage, hijacking, and terrorism during the transportation of wastes and the security provisions to prevent such acts.

- The EPA, the DOI, and the New Mexico Environmental Evaluation Group said that the hazards resulting from an act of sabotage or terrorism
are potentially severe and could create more serious situations than conceivable truck or train wrecks.

- The NRC said that Section 6.8 of the DEIS does not accurately describe the results of the 1978 Ducharme study on the transportation of radio-nuclides in urban environs. Sabotage consequences are underestimated.

Response. The concern expressed over the risks and consequences of intentionally destructive acts during the transportation of wastes to the WIPP has resulted in the DOE's reevaluation of the topic. The discussions and analyses in Section 6.10 respond directly to the comments raised.

2. Issue. Several persons and groups requested that the EIS discuss the safeguard requirements for the WIPP repository and the impacts of such safeguards, especially in light of the poor record of the nuclear industry.

Response. Similarly, information on the security and safeguards provided at the WIPP site has been added as Section 8.12.2 of the FEIS. The WIPP-site security plan is still in the development stage; the information provided in Section 8.12 is general in nature but will be updated in the Safety Analysis Report. For obvious reasons the detailed site security plan will remain confidential.

15.26 INSURANCE AND LIABILITY

Eight letters and nine oral statements raised the issue of insurance coverage and liability in operational or transportation accidents. This issue is summarized below. Responses also are provided.

1. Issue. The FEIS should address the liability resulting from the loss of life or property as a result of accidents at the WIPP site or during transportation. It should discuss the extent of Federal and State liability and evaluate the adequacy of the Price-Anderson Act.

Insurance coverage under the Price-Anderson Act is inadequate. The New Mexico Attorney General's office maintains that the Act leaves gaps in the protection afforded New Mexico citizens and the State of New Mexico and identifies four key issues: (1) the potential liability of the State of New Mexico, (2) the availability to the State of Federal indemnification for any such liability, (3) the types of nuclear accidents for which Federal indemnification would be available, and (4) obstacles to financial redress for an injured party.

- The FEIS should identify all the costs that will be incurred by the State for insurance coverage. The FEIS should discuss the State's liability responsibility.
- Information should be provided on liability for the contamination of regional hydrologic systems by WIPP operations.
- Liability issues in relation to transportation should be clarified.

Response. The Price-Anderson Act is designed to insure that the public will be protected in the event of a nuclear accident connected with a facility operated or licensed by the Government. The WIPP facility would therefore be
covered by the provisions of the Act. The provisions of the Act are very broad, and considered with its "omnibus provisions," the Act appears to cover transportation accidents that occur on the way to or from indemnified facilities like the WIPP, as well as operational accidents not related to the WIPP. The exact coverage provided by the Act is open to legal interpretation. Section 6.12 has been added to this FEIS to give the opinion of the DOE legal staff on this matter.

15.27 HEALTH EFFECTS OF LOW-LEVEL RADIATION

The question of the health effects of low-level radiation, in the WIPP project and in the nuclear industry in general, received a great deal of attention in the comments on the DEIS. A total of 23 oral statements and 17 letters included comments on this issue. The comments are summarized below. Responses also are provided.

1. Issue. The DEIS does not reflect the risks involved in exposure to radiation, tending to avoid the issue entirely.

- Many commentors, particularly several physicians, said that the DEIS distorts the health ramifications of developing the WIPP project by comparing radiation doses with annual average background exposures or 50-year dose commitments from background exposure. The description of exposure to radiation as a percentage of background, while technically accurate and generally accepted, tends to mask the harmful effects of background radiation. Such dose-related data should be translated into expected health effects, the total number of incremental cancers, workdays lost, hospital days, and shortening of life. Comments on this issue were also made by the New Mexico Environmental Evaluation Group, Governor Bruce King, the Hearings Panel, the EPA, and others. The EPA suggested using the EPA conversion factor of health effects per million man-rem. The Environmental Evaluation Group suggested using models of risk coefficients developed by various standards-setting organizations.

- The Environmental Evaluation Group, the NRC, and several individuals said that, in making comparisons with doses delivered by natural background radiation, similar time periods should be used; for example, doses in which radiation is absorbed over 1 year should only be compared with the dose received from natural background radiation in 1 year, not 50 years.

- Several other persons and groups said that radiation exposure should not be converted to health effects or cancers.

Response. There is a great deal of technical controversy over the health effects of low-level radiation, primarily because the effects of radiation at low doses are almost impossible to separate from similar effects exerted by other agents in the environment. No universally accepted epidemiological studies of populations exposed to low-level radiation have been successfully completed. In response to this concern, Appendix O has been added to discuss the current knowledge of the health effects of exposure to low levels of radiation. The radiation doses reported in the FEIS are compared with the doses received from natural background radiation, and the reader is referred to Appendix O for information on health effects.
2. Issue. The DEIS ignores the fact that large quantities of radioactive waste would be transported to, and emplaced in, the WIPP repository, thereby presenting a significant increase in the risk of cancer mortality and morbidity along transportation routes and in the vicinity of the WIPP site.

- The total radiation exposure of the U.S. population from waste transportation and emplacement should be stated.
- The EPA, the NRC, and several persons requested clarification of the radiation doses received by transportation workers under normal and accident conditions.

Response. Evaluations of the potential consequences of handling large quantities of radioactive materials must consider not only the "source term" (material quantity and radioactivity) but also the pathways by which such material could reach people. Radiation exposures of the public under both normal and accident conditions have been examined in the FEIS (transportation: Sections 6.7 and 6.8; plant operations: Sections 9.3 and 9.5; long-term safety: Section 9.7.1). These analyses take into account the source terms for the various wastes and the pathways through which radiation doses are received by people. Further analyses of radiation-dose consequences are included in the Safety Analysis Report.

15.28 SOCIOECONOMICS

The socioeconomic impact of the WIPP project evoked considerable response. Many persons, including some in the immediate area, expressed concern over the possibility of a boom-and-bust cycle and the potential effects on employment, housing, population, social services, cultural aspects, and the quality of life in the area. The comments made in 17 letters and 31 oral statements are summarized below. A response to each issue is also provided.

1. Issue. The analysis of potential socioeconomic effects should include a review of the statewide and national impacts attributable to the proposed project. The EPA, the Resource Economics Group of the University of New Mexico, and the State of New Mexico all commented on this issue. The State of New Mexico requested a complete presentation of the costs and benefits of the WIPP repository on a statewide basis.

Response. The FEIS contains a short statewide economic-impact analysis (Section 9.4.1.5). This analysis shows that some statewide impacts will be felt beyond Eddy and Lea Counties. In the total statewide economy, however, these effects will be minimal.

In terms of effects on the national economy, the economic impacts of the construction and operation of the WIPP are generally too small to be analyzed. Although the national program for the management of commercial radioactive waste (Section 2.2.4) will have a larger national impact, its effects are outside the scope of the FEIS.

2. Issue. Some commentors, including the State of New Mexico, the SWRIC, and several groups and persons, felt that employment and population impacts were underestimated. A smaller number, including the Americans for Rational Energy Alternatives, felt that the impacts had been overestimated. Most comments
pertained to a boom-and-bust cycle, the in-migration projections, and the low unemployment rate in the primary area of impact—Eddy and Lea Counties.

The Resource Economics Group of the University of New Mexico and the State of New Mexico said that in-migration was severely underestimated, resulting in incorrect estimates of its effects. Because the local labor market is relatively tight, less than 50% of the jobs will be filled by local labor instead of the 50% assumed in the DEIS. Housing-construction workers are not included in the population estimates.

Response. Since the DEIS was issued, significant changes have been made in the schedule and the scope of the WIPP (Section 2.1.2). These changes have reduced the peak level of employment during the construction phase of the project. New impact calculations show no boom-and-bust cycle.

A review of the presently available occupations in the area in relation to future needs and a review of the effects of past projects on labor-force availability and in-migration were also performed for the FEIS. The FEIS contains the same migration coefficients used in the DEIS, as the reviews showed them to be reasonable for similar large construction projects in the Rocky Mountains and the Southwestern United States.

3. Issue. Several commentors, particularly residents of the area near the site, were concerned about the possibility of a boom-and-bust cycle during the construction of the project. There were several closely related comments, particularly by the State of New Mexico, that short-term inflation, tighter housing, and a strain on community social services were not given proper attention in the DEIS.

Response. The question of the effect of inflation during large construction projects needs a substantial amount of research. It is apparent that a large construction project in a very sparsely populated area produces some local inflation. The amount of inflation in the economic areas in which inflation occurs depends on several factors, including population density, the size and the type of the project, transportation facilities, manufacturing facilities for products, reaction of the local economy, etc. The FEIS does not contain answers to all these questions. The DOE has issued to the State of New Mexico and the University of New Mexico a grant for a socioeconomic analysis that will include a review of potential impacts due to inflation.

4. Issue. Several commentors, including the SWRIC and the State of New Mexico, disagreed with the input-output procedure used in calculating the socioeconomic impacts of the WIPP project. Some technical comments concerned the treatment of the government sector in the input-output model, the unsophisticated methods used in analyzing fiscal and infrastructure impacts, and the inherent weaknesses in the use of input-output models. The EPA said that the primary area of impact covered by the input-output procedure was too small.

Response. Several changes were requested in the economic modeling processes. Some of the requested changes, however, would lead to spurious results. One comment, concerning the inclusion of the government sector in the modeling process, was accommodated (see Appendix L). The techniques used to measure fiscal effects on communities were somewhat modified for the FEIS, even though the methods used in the DEIS were more sophisticated than the methods contained in most FEISs.
In this FEIS, no attempt was made to split the modeled economic system into the very small economic entities suggested in several comments. The smallness of the economy in the two-county area would not allow further disaggregation to the degree needed to satisfy the requests.

5. Issue. The issue eliciting the most comments on socioeconomics was the lack of sociocultural analysis in the DEIS. A number of commentors, including the State of New Mexico, the SWRIC, and several persons, felt that the impacts on certain cultural aspects, such as community and services and the quality of life in the area, had not been properly analyzed and were potentially severe. Many of these comments specifically mentioned the small towns (Loving, Jal, and Malaga) within 40 miles of the site.

Several commentors requested a discussion of the psychological stress of the WIPP project on area residents and those along transportation routes.

Response. A sociocultural analysis was undertaken for the FEIS that included discussions with approximately 200 residents in the general area of impact (portions of Eddy and Lea Counties). The results of the sociocultural analysis are reported in Section 9.4.3.1 and in Appendix H, Section H.2.2.

6. Issue. According to the Resource Economics Group, the State of New Mexico, the SWRIC, and others, the current housing situation in the area and the potential impact on housing were not given proper attention. No mitigating action was suggested for relieving the housing shortages expected during WIPP construction.

The Colorado Division of Planning said that new growth should be planned to be energy efficient.

Response. The housing situation in the general area of impact has changed significantly during the last 2 years, mainly because of high interest rates and the rising costs of materials. The housing description was completely reviewed and updated for the FEIS (Section 9.4.5 and Appendix H, Section H.3.3).

7. Issue. The SWRIC, the State of New Mexico, and several persons felt that the potential effects of the WIPP project on tourism were not properly analyzed.

- The storage of radioactive materials could have a potentially serious effect on tourism, which represents a substantial portion of the economic base in the area.

- Moreover, crowded conditions during the construction of the WIPP could result in a short-term decline in tourist traffic within the area, thus hurting certain tourist-related businesses.

Response. Tourism is a vital part of the economic base of the Carlsbad area. Most of it is attracted by the Carlsbad Caverns National Park southwest of the City of Carlsbad. It is difficult to determine how the WIPP project would affect tourism in the area, but past experience in New Mexico has shown that the existence of nuclear weapons laboratories and atomic energy research establishments has not hindered tourism. Although an accident with radioactive materials has the potential for damaging tourism in the area, the distance from the site to the national park (more than 50 highway miles) makes a long-term effect unlikely.
8. Issue. The State of New Mexico, the Resource Economics Group, the SWRIC, and others said that the socioeconomic-impact analysis contained in the DEIS did not present enough detail. These comments mentioned such issues as the increasing demand deposits and savings deposits from businesses and employees, the potential effect on small businesses in the area, and the costs of developing a subdivision.

Response. The socioeconomic analysis contains a degree of detail appropriate to the expected degree of impact. Small details of the effects on savings deposits, individual small businesses, costs of developing subdivisions, etc., are not warranted.

9. Issue. The DOI and several persons were concerned with the availability of, and the impact of the WIPP project on, recreational facilities in the area. The DEIS did not contain plans for the expansion of recreational facilities or associated costs. It was said that the increased population would strain existing regional facilities such as Lake McMillan, Laguna Grande de la Sal, and Carlsbad Caverns.

Response. The impact of the WIPP project on recreational facilities is expected to be minimal. Except for swimming pools in Carlsbad and campsites, the recreational facilities currently available in the area are considered to be adequate, and a new State park in Hobbs will alleviate the shortage of campsites. Detailed planning of new facilities is outside the scope of the FEIS.

10. Issue. The DEIS did not estimate the effects of the WIPP project on property values near the site or along the transportation routes. Dr. Cumberland of the Hearings Panel suggested that the Government should consider compensating those people along transportation routes or near the site who wished to move because of fear of the WIPP project.

Response. The FEIS does not contain an analysis of the effects on property values near the site or along transportation routes. Most of the property in the immediate area of the proposed site is administered by the Bureau of Land Management. The nearest center of commercial activity and residential population is Loving, more than 23 highway miles from the site. The DOE has issued a grant to the State of New Mexico and the University of New Mexico for a study that will address some aspects of this subject.

11. Issue. Although two cities, Carlsbad and Hobbs, were analyzed for impacts from the project, the community closest to the site, Loving, was not analyzed. The SWRIC and several persons commented on this issue.

Response. The FEIS discusses both the existing conditions in the community of Loving and the predicted impacts there. The analysis was completed to the same level of detail as that provided for Hobbs and Carlsbad, the two cities that will receive the primary impact (Section 9.4 and Appendix H, Section H.3).

15.29 ARCHAEOLOGY

Comments on the archaeological resources at the Los Medanos site were submitted in four letters and one oral statement. They are summarized below. A response to each issue is also provided.
1. Issue. The States of New Mexico and Vermont said that the DEIS does not contain sufficient archaeological information to permit an evaluation of the significance of the archaeological sites.

The State of New Mexico made the most substantive comments on this issue. It requested that the following be included: a discussion of the cultural history of the region; more detail in the site descriptions to permit other reviewers to evaluate the significance of the archaeological sites, a specific discussion and evaluation of the significance of each site, and the inclusion of all inventory reports in an appendix.

Response. The discussion of the archaeology of the Los Medanos site has been expanded, updated, and moved to Appendix H, Section H.1.5. Because inclusion of the archaeology survey reports would add considerable volume to the FEIS, the results have been summarized in Appendix H. Copies of the survey reports are available on request from the DOE. A map (Figure H-2) showing the locations of the archaeological sites has been added.

The DOE has complied with the requirements of Section 106 of the National Historic Preservation Act in determining the eligibility of archaeological sites for inclusion in the Historic Register and has consulted with the Keeper of the Historic Register and the New Mexico State Historic Preservation Officer. The correspondence with these agencies is reproduced in Appendix I. The DOE will continue to comply with the National Historic Preservation Act by identifying any additional eligible properties and requesting and implementing a consultation process to mitigate or minimize any adverse impacts. Both of the officers above will be involved in this process.

2. Issue. The State of New Mexico and the DOI requested that other surveys be conducted to further delineate the areas previously surveyed and to provide data on sites in control zones III and IV.

Response. Further archaeological surveys will be conducted throughout the Los Medanos site, including sample surveys in the outer zones III and IV. Mitigation measures for affected sites discovered during previous surveys or in future surveys will be developed in cooperation with the State Historic Preservation Officer and the Advisory Council on Historic Preservation. Mitigating measures to be employed will address the problem of the effects of radio-nuclide contamination on radiocarbon dating of archaeological sites.

3. Issue. The State of New Mexico, the DOI, and an individual asked that mitigation measures be clearly defined for the archaeological sites discovered at the Los Medanos site. The mitigation measures should include the protection of existing sites; further detailed studies of the existing sites, including excavation and accurate dating; further surveys of the entire site; and the development of a regional cultural history.

Response. See items 1 and 2 above.

4. Issue. The State of New Mexico indicated that a release of radionuclides can contaminate archaeological sites and render radioactive dating methods useless.

Response. See item 2 above.
5. **Issue.** The NRC requested a discussion of unavoidable adverse impacts and irretrievable and irreversible commitments of archaeological resources.

**Response.** The potential impacts on archaeological resources will be avoided or mitigated through consultation with the State Historic Preservation Officer and the Advisory Council on Historic Preservation and the performance of an accepted impact-mitigation program (Section 9.6.4). No unavoidable adverse impacts on these resources will occur.

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**15.30 ECOLOGY AND LAND USE**

Comments on ecology and land use at the Los Medanos site were made in eight letters and six oral statements. In particular, the State of New Mexico made extensive specific comments. The comments are summarized below. A response to each issue is also provided.

1. **Issue.** Two commentors requested a clarification of minor inconsistencies (e.g., number of cattle supported) in land-use data and the minimal impacts on land use.

**Response.** The inconsistencies in land-use data have been corrected, and the discussion of the significance of land-use impacts has been expanded.

2. **Issue.** The State of New Mexico and the DOI said that the presentation of baseline ecological data (vegetation and wildlife) is inadequate. There are inconsistencies between some tables and several statements. The discussion of endangered and threatened species (designated by the Federal Government or the State of New Mexico) should be clarified.

   The State of New Mexico suggested numerous specific changes in Appendix H pertaining to additions and deletions in tables of plant and animal species (e.g., game birds, abundance estimates, and the potential occurrence of certain species).

**Response.** Similarly, the presentation of baseline ecological data (Appendix H, Section H.5) has been reevaluated and updated with more recent field data. The section on ecology in Chapter 7 (Section 7.1) has also been expanded. Technical comments made by the State of New Mexico were resolved in the text and Appendix H of the FEIS (Section 7.1 and Section H.5).

3. **Issue.** The DOI, the NRC, the State of Florida, and several persons said that the impacts section is fragmented and overlooks some important impacts. Ecological impacts resulting from such actions as construction, salt-dust emissions, fencing, roadways, rights-of-way, and power-line construction should be more fully reported.

   For example, the DOI suggested that roadway impacts should include the loss of habitat, increased accidental deaths, and the inhibition on movement for certain species. The DOI also said that benefits of new vegetation communities along roadways should not be overemphasized and requested that the relation of impacts to potential BLM wilderness areas be discussed.
Response. The discussion of environmental impacts has been restructured to avoid fragmentation. Section 9.1 has been added to identify the actions that may lead to environmental impacts. All impacts exerted on the biophysical environment during construction and operation are discussed in Sections 9.2 and 9.3.

4. Issue. The NRC, the DOI, and the State of New Mexico requested that mitigation measures be more fully specified. Some examples given were revegetation, measures taken in power-line construction to reduce raptor deaths, and the fencing of water impoundments to protect wildlife.

Response. In restructuring the presentation of impact analyses, a separate section (Section 9.6) on the mitigation of impacts has been prepared. It evaluates and discusses most of the mitigation measures suggested in the comments.

15.31 ISSUES OUTSIDE THE SCOPE OF THE ENVIRONMENTAL IMPACT STATEMENT

15.31.1 Approval, Disapproval, No Comment

Some letters and statements did not discuss any specific issues in the DEIS but expressed general approval or disapproval of the project. Three letters and 20 statements expressed general disapproval of the WIPP project but raised no issues with the DEIS. Nine written letters and 27 oral statements expressed approval of the WIPP project, and many of these complimented the completeness of the DEIS.

Some of the commentors expressed disapproval of the nuclear-weapons and the nuclear-power industries in general. Conversely, other commentors expressed approval of the nuclear industry and indicated the need for nuclear weapons for national defense.

Letters received from 15 State (other than New Mexico) Planning and Clearinghouse Agencies and one Federal agency expressed neither approval nor disapproval of the DEIS but merely acknowledged its receipt and requested a copy of the FEIS.

These comments have been recorded but require no formal response by the DOE in the FEIS. Copies of the FEIS will be sent to the agencies and individuals requesting them.

15.31.2 Bias

The issue of bias in the WIPP DEIS was raised in 9 written letters and 10 oral statements. These comments can be summarized as follows:

1. The DEIS reflects a bias in favor of nuclear power and radioactive-waste isolation and does not present the facts in an objective manner. The document lacks candor concerning the issues and problems associated with the WIPP.

2. The DEIS overemphasizes negative effects and is overconservative in its presentation of environmental effects.
3. The proposed WIPP site in New Mexico was selected on the basis of political expediencies.

4. The DOE should not have written the WIPP DEIS because the choice of a radioactive-waste-disposal site involves a conflict of interest for the DOE, which is a promoter of nuclear energy.

   The DOE and its contractors have made every effort to be objective in the preparation and writing of the EIS. Responsible opposing viewpoints have been carefully considered in the analyses and resolutions of comments made on the DEIS. In preparing the DEIS and this FEIS, the DOE responded to the requirements of the National Environmental Policy Act, which states that the agency proposing a major Federal action is the one responsible for the preparation of the attendant EIS.

15.31.3 Translation into Spanish and Indian Languages

   The translation of the DEIS into Spanish and Indian languages was an issue raised in 5 written letters and 11 oral statements. Because approximately 56% of the New Mexico population speaks Spanish or one of the Indian languages, the DEIS should have been published in Spanish and several Indian languages in order to allow participation by all New Mexico residents. Governor Bruce King of New Mexico requested a summary of the FEIS in Spanish and Indian languages.

   State officials and sociological consultants indicated that the great majority of the people in New Mexico who are literate are literate in English. Consequently, this FEIS has been published only in English. A summary of the FEIS, however, is being published in Spanish and will be distributed by the DOE. Notice of its availability will be published in the Federal Register and in local newspapers, both in English and in Spanish. The summary describes the authorized WIPP project and alternatives, the site and environmental interfaces, the transportation of waste to the site, environmental impacts, public participation, and interagency coordination.

   In addition, the DOE provided a Spanish translator at the public hearings conducted at Odessa, Texas, and Hobbs and Santa Fe, New Mexico.

15.31.4 Licensing

   Thirteen letters and 12 oral statements raised the issue of NRC licensing for the proposed WIPP. These comments are summarized as follows:

   1. NRC licensing should be required for the WIPP regardless of the scope of the project.

   Governor Bruce King and the State of New Mexico strongly favor the licensing of the repository for health and safety reasons despite congressional objections to the NRC licensing of defense facilities. Others requesting licensing included several citizens and public-interest groups.
2. A nonlicensed facility represents a major change in the scope of the project as presented, and a new DEIS should be prepared.

3. NRC licensing is not necessary for the WIPP.

4. The WIPP Hearings Panel recommended that the DOE consider establishing an independent review board for the WIPP project if NRC licensing is not performed.

The authorizing legislation requires that the proposed WIPP be developed without licensing by the NRC. President Carter, in his February 12, 1980 message, recommends that all facilities for the permanent disposal of highly radioactive material be licensed. Alternative 3, the preferred alternative, provides for the disposal of defense-program waste in an NRC-licensed repository. The absence of NRC licensing, however, does not mean that the design and operation of the WIPP will not be subjected to review by independent groups within the DOE—review, that will insure that all WIPP safety-related features are designed, constructed, and operated in accordance with DOE safety regulations. Independent reviews of various aspects of the WIPP project are also being performed by the State of New Mexico and the National Academy of Sciences. The DOE is funding the State review.

Finally, it should be noted that licensing by the NRC does not change the environmental impacts of the WIPP.

15.31.5 Public Participation

The issue of public participation was raised in 9 letters and 23 oral statements. Most of these comments came from public-interest groups and private persons, but the State of New Mexico also was concerned about the adequacy of the time allotted for public involvement. These comments are summarized as follows:

1. The time allowed for the public to review a document as complicated as the WIPP DEIS was inadequate.

2. The public hearings were inadequate and were arranged and conducted in a manner that inhibited public participation: Not enough time was allowed for review before the hearings; in order to comment, a summary statement had to be submitted within a very short time period; the public was not adequately notified about the hearings; the timing and scheduling discouraged public participation; and more hearings in other locations were necessary, particularly in locations close to the site, in west Texas, and along transportation routes. This issue received by far the most comments.

3. Public hearings were conducted well and the opportunity for public participation was appreciated.

4. Supporting as well as opposing comments should be considered.

5. The DOE is minimizing publicity about the WIPP.

6. How will the DOE respond to the public comments?
Early in the public review process for the WIPP DEIS, the DOE recognized that the time allotted for this review was not sufficient. Accordingly, the written-comment period was extended by two months to September 6, 1979, and all written comments received through October 5, 1979, were considered in the preparation of the FEIS. Furthermore, the DOE held additional public hearings in Texas and New Mexico nearly six months after the release of the DEIS to assure that interested persons had adequate time to review the document and voice their concerns. Procedures for the conduct of the hearings were modified to permit oral statements without advance requests or the preparation of a written summary statement.

15.31.6 State Consultation

The issue of State consultation and cooperation for the WIPP project and waste transportation was raised in 5 letters and 14 oral statements. These comments can be summarized as follows:

1. Review and concurrence by the State of New Mexico is necessary in all aspects of the WIPP project. Most of the comments on this issue were made by New Mexico State officials. In addition, the representative of U.S. Senator McClure of Idaho expressed the view that State consultation should be required for any project similar to the WIPP.

2. Many persons and public interest groups said that either the State of New Mexico should have veto power over WIPP or public referenda should be held in New Mexico to allow the public to voice its opinions on the WIPP.

3. Several States (Utah, Missouri, and Texas) requested State consultation on the transportation of radioactive waste.

4. The Hearings Panel asked that the FEIS define the role of the State in the WIPP project.

Recent legislation directs the Secretary of Energy to enter into a memorandum of understanding with appropriate officials of the State of New Mexico regarding the procedures for "consultation and cooperation" on the WIPP project. This agreement is to be entered into by September 30, 1980, and submitted to Congress within 15 days thereafter.

15.31.7 Emplacement of Spent Fuel in the WIPP Repository

Comments dealing specifically with the ramifications of emplacing up to 1000 spent-fuel assemblies in an intermediate-scale facility (ISF) in the WIPP repository were submitted in 24 letters and 14 oral statements. The comments can be summarized as follows:

1. An ISF is vitally needed and should be included in the WIPP repository. Without an ISF the WIPP program appears less important.

• The U.S. Arms Control and Disarmament Agency stressed the importance of the proposed ISF to the nonproliferation of nuclear weapons.
The State of Maryland and other commentors emphasized the need of an ISF for the continued use of nuclear power.

Governor King of New Mexico said that, without an ISF, the urgency of the WIPP diminishes. Similarly, the NRC stated that the program advantages of the WIPP are diminished without an ISF.

2. In contrast, many commentors, including U.S. Senator McClure of Idaho and several industrial groups, said that spent fuel is too valuable to be disposed of in a geologic repository. At a minimum, the retrievability of spent fuel must be maintained or, preferably, defense high-level waste alone should be used.

3. Several commentors (including the State of California, the NRDC, and several other public-interest groups), expressed the opinion that the ISF would be premature in the WIPP; more research into radioactive-waste disposal in salt is required before an ISF can be considered. An ISF may be more appropriate in an HLW repository.

4. The advantages and disadvantages of the colocation of facilities need to be more fully investigated. The EPA explicitly included this comment as a major issue for the DEIS.

- The State of Ohio expressed support for colocation, whereas the State of California expressed opposition.

- The NRC stated that the DEIS failed to distinguish adequately between the impacts of a colocated TRU-waste repository and ISF and those of a TRU-waste repository alone.

5. The SWRIC and other public-interest groups expressed concern that the inclusion of an ISF would lead to the eventual construction of a reprocessing plant at the WIPP site.

6. The NRDC and private citizens expressed the opinion that the only reason for including an ISF in the WIPP was to help the nuclear-power industry, which is being affected by state moratoriums prohibiting plant construction until the waste problem is solved.

In addition, the NRC and others forwarded detailed comments on the long-term interaction of spent fuel with the geologic host medium.

Authorizing legislation limits alternative 2 to radioactive waste resulting from defense activities and programs. Consequently, comments on commercial-spent-fuel disposal are no longer relevant to the potential use of the Los Medanos site for the WIPP project; the inclusion of an ISF in the WIPP facility is not a reasonable alternative. If the Los Medanos site is proposed as the site of a repository for commercial high-level waste, further environmental evaluation will be required.
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<sup>a</sup>Number code used in computer indexing of comments received.

<sup>b</sup>Key to hearing location: ID = Idaho Falls, Idaho, June 5, 1979; AL = Albuquerque, New Mexico, June 7 and 8, 1979; CB = Carlsbad, New Mexico, June 9, 1979; OD = Odessa, Texas, October 1, 1979; HO = Hobbs, New Mexico, October 2, 1979; SF = Santa Fe, New Mexico, October 5, 1979.
Table 15-2. Index of Commentors Submitting Written Comments on the WIPP DEIS

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<td>0017</td>
<td>U.S. Arms Control and Disarmament Agency</td>
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<td>0018</td>
<td>CE Power Systems, Combustion Engineering, Inc.</td>
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<td>0019</td>
<td>State of Delaware, Executive Department, Office of Management, Budget and Planning</td>
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<tr>
<td>0020</td>
<td>Ms. Elizabeth M. Cooley</td>
</tr>
<tr>
<td>0021</td>
<td>Ms. Leslie A. Thomas</td>
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<tr>
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<tr>
<td>0022</td>
<td>Mr. Paul and Ms. Mildred Lusk</td>
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<td>State of Utah, Division of Policy and Planning Coordination</td>
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<td>Nuclear Counterbalance</td>
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<td>0027</td>
<td>TRIAD and Associates, Inc.</td>
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<tr>
<td>0029</td>
<td>Ms. Hazel Hill</td>
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<td>State of Missouri, Office of Administration</td>
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<td>0031</td>
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<td>Ohio State Clearinghouse</td>
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<td>0033</td>
<td>State of Vermont, Office of the Governor, State Planning Office</td>
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<tr>
<td>0034</td>
<td>Ms. Cathy Moser</td>
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<td>0036&lt;sup&gt;b&lt;/sup&gt;</td>
<td>Yates County (New York) Planning Board</td>
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<td>0037</td>
<td>Mr. Joseph L. Gendron</td>
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<td>State of Rhode Island and Providence Plantations, Department of Administration, Statewide Planning Program</td>
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<td>0040&lt;sup&gt;c&lt;/sup&gt;</td>
<td>Arizona State Clearinghouse</td>
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<td>Mr. Phillip L. Boucher</td>
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<td>0044</td>
<td>Mr. Michael Stoy</td>
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<td>Lynn R. Chong</td>
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<td>0050</td>
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<td>0054C</td>
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<td>0055</td>
<td>Mr. John B. Griffiths</td>
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<td>0056</td>
<td>Ms. Gladys R. Winblad</td>
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<td>Mr. John Camp</td>
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<tr>
<td>0058</td>
<td>Ms. Barbara Honors</td>
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<td>0059</td>
<td>Natural Resources Defense Council, Inc.</td>
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<td>Westinghouse Electric Corporation, Power Systems Company</td>
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<td>0061</td>
<td>A.P.</td>
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<td>0062</td>
<td>Penberthy Electromelt International, Inc.</td>
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<td>State of Colorado, Department of Local Affairs, Division of Planning</td>
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<td>0064</td>
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<td>0065</td>
<td>Ms. Laura H. Connolly</td>
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<tr>
<td>0066</td>
<td>Lowenstein, Newman, Reis, Axelrad, &amp; Toll</td>
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<tr>
<td>0067</td>
<td>New Mexico Bureau of Mines and Mineral Resources</td>
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<td>0068</td>
<td>Southeastern New Mexico Economic Development District</td>
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<td>0069</td>
<td>New York Federation for Safe Energy</td>
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<td>0070</td>
<td>For a Habitable World</td>
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15-72
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<th>Letter Index number</th>
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<td>0071</td>
<td>Sierra Club, Rio Grande Chapter</td>
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<td>0072</td>
<td>Sierra Club</td>
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<td>0073</td>
<td>Atomic Industrial Forum, Inc.</td>
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<td>0074</td>
<td>Americans for Rational Energy Alternatives, Nuclear Division</td>
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<td>0075</td>
<td>State of New Mexico, Office of the Attorney General, Department of Justice</td>
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<tr>
<td>0076</td>
<td>State of California, Energy Resources Conservation and Development Commission</td>
</tr>
<tr>
<td>0077</td>
<td>Dr. Charles L. Hyder</td>
</tr>
<tr>
<td>0078</td>
<td>Southwest Research and Information Center</td>
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<tr>
<td>0079</td>
<td>State of New Mexico, Department of Finance and Administration, Planning Division</td>
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<tr>
<td>0080</td>
<td>State of New Mexico, Environmental Evaluation Group</td>
</tr>
<tr>
<td>0081</td>
<td>Mr. A. L. Hickerson</td>
</tr>
<tr>
<td>0082</td>
<td>Mr. Mike Rodriguez</td>
</tr>
<tr>
<td>0083</td>
<td>The Honorable Bruce King, Governor of New Mexico</td>
</tr>
<tr>
<td>0084</td>
<td>State of New Mexico, Governor's Advisory Committee on WIPP</td>
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<tr>
<td>0086</td>
<td>State of Mississippi, Office of the Governor, Planning and Coordination</td>
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<tr>
<td>0087</td>
<td>Community for Nonviolent Action</td>
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<td>0088</td>
<td>U.S. Environmental Protection Agency</td>
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<tr>
<td>0089</td>
<td>Women's Health Service</td>
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<tr>
<td>0090</td>
<td>State of Georgia, Executive Department, Office of Planning and Budget</td>
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<td>0091</td>
<td>U.S. Department of Health, Education and Welfare</td>
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Table 15-2. Index of Commentors Submitting Written Comments on the WIPP DEIS (continued)

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<td>U.S. Nuclear Regulatory Commission</td>
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<td>0093</td>
<td>U.S. Department of the Interior</td>
</tr>
<tr>
<td>0094</td>
<td>State of California, Department of Conservation, Division of Mines and Geology</td>
</tr>
<tr>
<td>0095</td>
<td>Gulf Oil Exploration and Production Company</td>
</tr>
<tr>
<td>0096</td>
<td>Commonwealth of Kentucky, Department of Natural Resources and Environmental Protection</td>
</tr>
<tr>
<td>0097</td>
<td>Report of the Public Hearing Panel, WIPP DEIS, Hearings conducted at Odessa, Texas (October 1, 1979); Hobbs, New Mexico (October 2, 1979); and Santa Fe, New Mexico (October 5, 1979)</td>
</tr>
<tr>
<td>0098</td>
<td>Dr. William F. Pike</td>
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* Number designator used in computer indexing program for classifying WIPP DEIS comments.
* Letter number 0035 was a draft of the U.S. Department of Health, Education and Welfare comments later superseded by final comments in letter number 0091.
* Letters numbers 0039, 0046, and 0053 were initially assigned in error.
Table 15-3. Keywords for Classifying Comments on the WIPP DEIS

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<td>Licensing</td>
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<td>Long-term isolation</td>
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<tr>
<td>Archaeology</td>
<td>Monitoring</td>
</tr>
<tr>
<td>Bacterial degradation</td>
<td>NEPA compliance</td>
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<tr>
<td>Benefits</td>
<td>No comments</td>
</tr>
<tr>
<td>Bias</td>
<td>Nuclide migration</td>
</tr>
<tr>
<td>Boom-bust cycle</td>
<td>Objectives (programmatic)</td>
</tr>
<tr>
<td>Borehole plugging</td>
<td>Operations</td>
</tr>
<tr>
<td>Brine pockets</td>
<td>Other media</td>
</tr>
<tr>
<td>Climate</td>
<td>Public participation</td>
</tr>
<tr>
<td>Containers</td>
<td>Radiation</td>
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<tr>
<td>Cost</td>
<td>Regulations</td>
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<tr>
<td>Decommissioning</td>
<td>Releases (routine)</td>
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<tr>
<td>Delay</td>
<td>Research</td>
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<tr>
<td>Design</td>
<td>Resources</td>
</tr>
<tr>
<td>Disapproval (project)</td>
<td>Retrievability</td>
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<tr>
<td>Dissolution</td>
<td>Routes</td>
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<tr>
<td>Earth science</td>
<td>Salt-bed suitability</td>
</tr>
<tr>
<td>Ecology</td>
<td>Schedules</td>
</tr>
<tr>
<td>Editorial changes</td>
<td>Scope (project)</td>
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<td>Emergency plan</td>
<td>Security</td>
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<tr>
<td>Employment</td>
<td>Seismicity</td>
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<td>Experimental programs</td>
<td>Site selection</td>
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<td>Faulting</td>
<td>Slagging pyrolysis</td>
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<tr>
<td>Geodisposal suitability</td>
<td>Socioeconomics</td>
</tr>
<tr>
<td>Groundwater</td>
<td>Spent fuel</td>
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<tr>
<td>Health effects</td>
<td>State consultation/cooperation</td>
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<td>Housing</td>
<td>Stress</td>
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<tr>
<td>INEL (Idaho National Engineering Laboratory)</td>
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<tr>
<td>IRG (Interagency Review Group on Nuclear Waste Management)</td>
<td>Supporti ng analyses</td>
</tr>
<tr>
<td>ISF (intermediate-scale facility)</td>
<td>Surface water</td>
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<tr>
<td>Institutional issues</td>
<td>TRU waste</td>
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<tr>
<td>Insurance</td>
<td>Transportation</td>
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<td>Land use</td>
<td>Waste form</td>
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<td>Issue</td>
<td>Type of comment</td>
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<td>--------------------------------------</td>
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<tr>
<td>Scope and objectives</td>
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<td></td>
<td>Written</td>
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<td>Benefits, costs, and schedule</td>
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<td>Regulations governing WIPP</td>
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<td>Salt-bed suitability</td>
<td>Oral</td>
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<tr>
<td>Site selection</td>
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<td>Borehole location and plugging</td>
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<tr>
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<td>Long-term waste isolation</td>
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<td>Plant design and operations</td>
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<td>Waste form</td>
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<tr>
<td>Slagging pyrolysis and other</td>
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<td>waste-processing methods</td>
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<td>Planned experimental programs</td>
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Table 15-4. Matrix Identifying Issues Raised by Commentors on the WIPP DEIS (continued)

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<th>State and local Commentors</th>
<th>Individuals and groups Commentors</th>
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<td>Transportation accidents</td>
<td>Oral</td>
<td>0088, 0092</td>
<td>0079, 0080, 0084</td>
<td>9016, 9019, 9027, 9031, 9048, 9053, 9086, 9091, 9107, 9142, 919, 9159, 9042</td>
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<td>Emergency-response planning</td>
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<td>0088, 0092, 0093</td>
<td>9126, 9139</td>
<td>0023, 0048, 0079, 0083</td>
</tr>
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<td></td>
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</tr>
<tr>
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<td>Oral</td>
<td>0088, 0092, 0093</td>
<td>9126</td>
<td>0079, 0080, 0084</td>
</tr>
<tr>
<td>Issue</td>
<td>Type of comment</td>
<td>Federal</td>
<td>State and local</td>
<td>Commentors</td>
</tr>
<tr>
<td>----------------------------</td>
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<tr>
<td>Licensing</td>
<td>Oral</td>
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<td>9004, 9009, 9016, 9025, 9028, 9033, 9107, 9130, 9136, 9146</td>
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<tr>
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<td>Written</td>
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<td></td>
<td>0049, 0059, 0071, 0073, 0076, 0078, 0087, 0097</td>
</tr>
<tr>
<td>Public participation</td>
<td>Oral</td>
<td>9010, 9032, 9038</td>
<td></td>
<td>9002, 9006, 9009, 9016, 9019, 9023, 9025, 9027, 9028, 9050, 9051, 9056, 9073, 9082, 9086, 9095, 9106, 9123, 9135, 9035</td>
</tr>
<tr>
<td></td>
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<td>9010, 9018, 9126, 9139, 9163</td>
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</tr>
<tr>
<td>State consultation</td>
<td>Oral</td>
<td>9001</td>
<td></td>
<td>9051, 9107, 9109, 9116, 9117, 9119, 9123, 9142</td>
</tr>
<tr>
<td></td>
<td>Written</td>
<td>0030, 0052, 0075</td>
<td></td>
<td>0071, 0097</td>
</tr>
<tr>
<td>Inclusion of spent fuel</td>
<td>Oral</td>
<td>9001</td>
<td></td>
<td>9143, 9031, 9033, 9136, 9002, 9009, 9040, 9041, 9130, 9035, 9042</td>
</tr>
<tr>
<td></td>
<td>Written</td>
<td>0017, 0092, 0088</td>
<td></td>
<td>0028, 0056, 0060, 0062, 0072, 0073, 009, 0027, 0051, 0097, 0016, 0046, 0077, 0097</td>
</tr>
</tbody>
</table>

Table 15-4. Matrix Identifying Issues Raised by Commentors on the WIPP DEIS (continued)
Glossary

actinide  An element in the series beginning with element 90 and continuing through element 103. All the transuranic nuclides considered in this document are actinides.

activity  A measure of the rate at which a material emits nuclear radiation, usually given in terms of the number of nuclear disintegrations occurring in a given length of time. The unit of activity used in this document is the curie (Ci).

alpha particle  A positively charged particle emitted in the radioactive decay of certain nuclides. Made up of two protons and two neutrons bound together, it is identical to the nucleus of a helium atom. It is the least penetrating of the three common types of radiation—alpha, beta, and gamma radiation.

anhydrite  A mineral consisting of anhydrous calcium sulfate: CaSO₄. It is gypsum without its water of hydration and is denser, harder, and less soluble than gypsum.

annealing  Originally, to heat and cool again slowly to soften glasses or metals. In this document, to heat to the point where imperfections disappear.

anticline  A fold of rocks whose core contains the stratigraphically older rocks; it is convex upward.

aquifer  A body of rock that contains enough saturated permeable material to transmit groundwater and to yield significant quantities of groundwater to wells and springs. The opposite of an aquiclude.

argillaceous rocks  Rocks containing appreciable amounts of clay, especially shale.

artesian  Refers to water confined underground under pressure so that it will rise in a well. Sometimes the word is used to mean that the water flows out at the surface, but that, strictly speaking, is "flowing artesian."

B (shipment type)  A classification (10 CFR 71) of shipments of radioactive material depending on the amount of radioactivity contained; broadly characterized, type B shipments contain more radioactivity than type A shipments of similar radioactivity and potential hazard. Federal regulations also specify standards for the packaging of shipments according to type.

background (radiation)  Radiation in the human environment from naturally occurring elements, from cosmic radiation, and from fallout.

banking  A step in the screening process leading to the selection of a site for an HLW repository. A site is banked when, after regional and area studies, the participants in the siting process reach a consensus on the adequacy of the site relative to established criteria. In banking, the DOE acquires
<table>
<thead>
<tr>
<th>Term</th>
<th>Definition</th>
</tr>
</thead>
<tbody>
<tr>
<td>bare waste</td>
<td>High-level waste that is not enclosed in a canister; such waste will be used in some experiments in the WIPP.</td>
</tr>
<tr>
<td>basalt</td>
<td>A dark igneous rock usually formed as lava flows.</td>
</tr>
<tr>
<td>bedded salt</td>
<td>Consolidated layered salt separated from other layers by distinguishable planes of separation.</td>
</tr>
<tr>
<td>Bell Canyon Formation</td>
<td>A sequence of rock strata that forms the topmost unit of the Delaware Mountain Group.</td>
</tr>
<tr>
<td>beta particle</td>
<td>A negatively charged particle emitted in the radioactive decay of certain nuclides; a free electron.</td>
</tr>
<tr>
<td>biosphere transport</td>
<td>In this document, movement of radionuclides through food chains. Used in contrast to geotransport.</td>
</tr>
<tr>
<td>biological half-life</td>
<td>The time required for an organism to eliminate half the amount of a radionuclide ingested or inhaled.</td>
</tr>
<tr>
<td>brine aquifer</td>
<td>Same as shallow-dissolution zone.</td>
</tr>
<tr>
<td>brine inclusion</td>
<td>A small opening in a rock mass (salt) containing brine; also, the brine included in such an opening. Some gas is often present.</td>
</tr>
<tr>
<td>caliche</td>
<td>A limy material commonly found in layers on or within the surface of stoney soils of arid or semiarid regions. It occurs as gravels, sands, silts, and clays cemented together by calcium carbonate (lime) or as crusts at the surface of the soil.</td>
</tr>
<tr>
<td>canister</td>
<td>As used in this document, a container, usually cylindrical, for remotely handled waste, spent fuel, or high-level waste. The waste will remain in this canister during and after burial. A canister affords physical containment but not shielding; shielding is provided during shipment by a cask.</td>
</tr>
<tr>
<td>Capitan Reef</td>
<td>A buried fossil limestone reef of Permian age that rings the Delaware Basin except in the south.</td>
</tr>
<tr>
<td>Carlsbad Potash District</td>
<td>The area east of Carlsbad and north and west of the Los Medanos site formally designated by the U.S. Geological Survey as having potentially economic grades of potash mineralization.</td>
</tr>
<tr>
<td>cask</td>
<td>A massive shipping container providing shielding for highly radioactive materials and holding one or more canisters.</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
</tr>
<tr>
<td>------</td>
<td>------------</td>
</tr>
<tr>
<td>Castile Formation</td>
<td>A formation of evaporite rocks (interbedded halite and anhydrite) of Permian age that immediately underlies the Salado Formation in which the WIPP disposal level may be built.</td>
</tr>
<tr>
<td>chain reaction</td>
<td>A reaction that stimulates its own repetition. In a fission chain reaction, a fissionable nucleus absorbs a neutron and splits, releasing additional neutrons. A fission chain reaction is self-sustaining when the number of neutrons released equals or exceeds the number of neutrons lost by escape from the system or by non-fission absorption.</td>
</tr>
<tr>
<td>characterization, site</td>
<td>The process of making geologic and environmental studies to identify potential sites for mined geologic repositories. Detailed site characterization goes further: all additional data are collected that would be necessary if a license application is to be submitted.</td>
</tr>
<tr>
<td>clastic rock</td>
<td>Rock made up of broken fragments of preexisting rocks.</td>
</tr>
<tr>
<td>climax community</td>
<td>The final and most stable of a series of biotic communities in a succession. It will remain relatively unchanged as long as climate and physiographic factors remain constant, assuming no human interference.</td>
</tr>
<tr>
<td>commercial waste</td>
<td>Nuclear waste deriving from commercial sources. These are principally power reactors, but also include research laboratories and medical facilities.</td>
</tr>
<tr>
<td>conductivity, hydraulic</td>
<td>See hydraulic conductivity.</td>
</tr>
<tr>
<td>conservative</td>
<td>When used with predictions or estimates, leaning on the side of pessimism. A conservative estimate is one in which the uncertain inputs are used in the way that maximizes the impact.</td>
</tr>
<tr>
<td>contact-handled waste</td>
<td>Waste that does not require shielding other than that provided by its container.</td>
</tr>
<tr>
<td>containment</td>
<td>The retention of radioactivity within prescribed boundaries, such as within a waste package. In this document, usually retention within a system to the exclusion of its release to the biosphere in unacceptable quantities or concentrations.</td>
</tr>
<tr>
<td>contamination</td>
<td>Undesirable radioactive material present on outside surfaces. This contamination can be either transferable or fixed. Radiation penetrating the walls of a waste package from within is not contamination.</td>
</tr>
<tr>
<td>control zone</td>
<td>At the WIPP, one of four areas of land whose use is governed by controls and restrictions.</td>
</tr>
</tbody>
</table>

GLOSS-3
<table>
<thead>
<tr>
<th>Term</th>
<th>Definition</th>
</tr>
</thead>
<tbody>
<tr>
<td>creep closure</td>
<td>Closure of underground openings, especially openings in salt, by plastic flow of the surrounding rock under lithostatic pressure.</td>
</tr>
<tr>
<td>criticality</td>
<td>The state of a mass of fissionable material when it is sustaining a chain reaction.</td>
</tr>
<tr>
<td>critical mass</td>
<td>The smallest mass of fissionable material that will support a self-sustaining chain reaction. The critical mass depends on its shape and the nature of the surrounding material because these influence the ease with which neutrons can escape and the likelihood that they will be reflected back in the mass.</td>
</tr>
<tr>
<td>crystalline rock</td>
<td>Rock designated as being either igneous or metamorphic, not sedimentary; rock consisting wholly of mineral crystals or fragments of crystals.</td>
</tr>
<tr>
<td>Culebra dolomite</td>
<td>The lower of two layers of dolomite within the Rustler Formation that are locally water bearing.</td>
</tr>
<tr>
<td>daughter product</td>
<td>A nuclide that results from radioactive decay. Thus radium-226 decays to radon-220, which in turn decays to polonium-216. The radon is the daughter of the radium, and polonium is its daughter.</td>
</tr>
<tr>
<td>decay, radioactive</td>
<td>The decrease in the number of radioactive nuclei present in a radioactive material due to their spontaneous transmutation. Also, the transmutation of a radionuclide into another nuclide by the emission of a charged particle.</td>
</tr>
<tr>
<td>decommissioning</td>
<td>The process of removing a facility from operation. It is then mothballed, entombed, decontaminated, and dismantled or converted to another use.</td>
</tr>
<tr>
<td>decontamination</td>
<td>The removal of unwanted material (especially radioactive material) from the surface or from within another material.</td>
</tr>
<tr>
<td>decontamination factor (DF)</td>
<td>The reduction in radionuclide concentration or surface level activity resulting from filtering or cleaning, measured as the ratio of activity before and after filtering or cleaning.</td>
</tr>
<tr>
<td>defense waste</td>
<td>Nuclear waste deriving from the manufacture of nuclear weapons and the operation of naval reactors. Associated activities such as the research carried on in the weapons laboratories also produce defense waste.</td>
</tr>
<tr>
<td>Delaware basin</td>
<td>An area in southeastern New Mexico and adjacent parts of Texas where a sea deposited large thicknesses of evaporites some 200 million years ago. It is partially surrounded by the Capitan Reef.</td>
</tr>
<tr>
<td>Delaware Mountain Group</td>
<td>A set of three formations that underlie the Castile Formation at the Los Medanos site. The uppermost of these is the water-bearing Bell Canyon Formation.</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
</tr>
<tr>
<td>-----------------------------</td>
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</tr>
<tr>
<td>diapir</td>
<td>A geologic flow structure, either a dome or an anticline, in which overlying rocks have been ruptured by the flow upwards of a plastic core material such as salt.</td>
</tr>
<tr>
<td>diffusion, atmospheric</td>
<td>Movement of a contaminant due to the cumulative effect of the random motions of the air. Equivalent to eddy diffusion.</td>
</tr>
<tr>
<td>diffusion, mass</td>
<td>Same as molecular diffusion.</td>
</tr>
<tr>
<td>diffusion, molecular</td>
<td>Movement of a contaminant due to the cumulative effect of the random motions of molecules.</td>
</tr>
<tr>
<td>direct-access scenario</td>
<td>A postulated sequence of events in which radionuclides are carried directly to the surface, such as by means of drilling.</td>
</tr>
<tr>
<td>discharge point (or area)</td>
<td>In groundwater hydraulics, the point (or area) where water comes out of an aquifer onto the surface.</td>
</tr>
<tr>
<td>disposal</td>
<td>In this document, permanent disposition of waste in a repository. Use of the word &quot;disposal&quot; implies that no need for later retrieval is expected. It also implies a minimal need for surveillance.</td>
</tr>
<tr>
<td>dissolution</td>
<td>The process whereby a space or cavity in or between rocks is formed by the solution of part of the rock material.</td>
</tr>
<tr>
<td>dissolution front</td>
<td>The boundary of a geologic region within which rock is dissolving. In this document, the term particularly refers to the wedge-like leading edge of salt dissolution at the interface between the Rustler and the Salado Formations.</td>
</tr>
<tr>
<td>distribution coefficient</td>
<td>In an aquifer, the ratio of the concentration of a substance sorbed by the rock to the concentration of the substance remaining in solution. A large distribution coefficient implies that the substance moves much more slowly than the groundwater. It is measured in units of cm³/g or equivalent.</td>
</tr>
<tr>
<td>dolomite</td>
<td>A sedimentary rock consisting mostly of the mineral dolomite: CaMg(CO₃)₂. It is commonly found with limestone.</td>
</tr>
<tr>
<td>dome (breccia pipe)</td>
<td>A type of hill found near the Los Medanos site; under at least some of these hills lies a roughly cylindrical volume of breccia (rock reconstituted from coarse rock fragments).</td>
</tr>
<tr>
<td>dome, salt</td>
<td>A diapiric or piercement structure with a central, nearly circular salt plug, generally one to two kilometers in diameter, that has risen through the enclosing sediments from a deep mother bed of salt.</td>
</tr>
<tr>
<td>dose (radiation)</td>
<td>A general term indicating the amount of energy absorbed per unit mass from incident radiation.</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
</tr>
<tr>
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</tr>
<tr>
<td>dose commitment</td>
<td>In this document, a less formal expression meaning dose equivalent commitment.</td>
</tr>
<tr>
<td>dose conversion factor</td>
<td>A numerical factor used in converting radionuclide uptake (curies) in the body to the resultant radiation dose or dose commitment (rem or man-rem).</td>
</tr>
<tr>
<td>dose equivalent</td>
<td>The product of absorbed dose and modifying factors that take into account the biological effect of the absorbed dose. While dose includes only physical factors, dose equivalent includes both physical and biological factors and provides a radiation-protection scale applicable to all types of radiation. Units are rem for an individual and man-rem for a population group.</td>
</tr>
<tr>
<td>dose equivalent commitment</td>
<td>The total dose equivalent that results from an intake of radioactive materials during all the time from the intake to the death of the organism. For people, the dose is usually evaluated for a period of 50 years from the intake. Units are man-rem.</td>
</tr>
<tr>
<td>dose rate</td>
<td>The rate at which dose is delivered.</td>
</tr>
<tr>
<td>drift</td>
<td>A horizontal mine passageway.</td>
</tr>
<tr>
<td>emplacement medium</td>
<td>The material in which a repository is built and into which the waste will be placed.</td>
</tr>
<tr>
<td>evaporite</td>
<td>A sedimentary rock composed primarily of minerals produced by precipitation from a solution that has become concentrated by the evaporation of a solvent, especially salts deposited from a restricted or enclosed body of seawater or from the water of a salt lake. In addition to halite (NaCl) these salts include potassium, calcium, and magnesium chlorides and sulfates.</td>
</tr>
<tr>
<td>exclosure</td>
<td>A biological study site from which grazing and browsing animals are excluded.</td>
</tr>
<tr>
<td>fault</td>
<td>A surface or zone of rock fracture along which there has been displacement.</td>
</tr>
<tr>
<td>fault tree</td>
<td>A tree-like cause-and-effect diagram of hypothetical events. Analysis of fault trees is used to investigate failures in a system or concept.</td>
</tr>
<tr>
<td>fertile</td>
<td>Describes a nuclide that can be transmuted into a fissile nuclide by absorption of a neutron and subsequent decay.</td>
</tr>
<tr>
<td>filter bank</td>
<td>An arrangement of air filters in series and/or parallel.</td>
</tr>
<tr>
<td>fissile</td>
<td>Describes a nuclide that undergoes fission on absorption of neutrons of any energy.</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
</tr>
<tr>
<td>----------------------</td>
<td>-----------------------------------------------------------------------------</td>
</tr>
<tr>
<td>fission</td>
<td>The splitting of a heavy nucleus into two approximately equal parts, each the nucleus of a lighter element, accompanied by the release of a large amount of energy and generally one or more neutrons. Fission can occur spontaneously, but it usually follows the absorption of neutrons.</td>
</tr>
<tr>
<td>fissionable</td>
<td>Describes a nuclide that undergoes fission on absorption of a neutron of energy over some threshold energy.</td>
</tr>
<tr>
<td>fluid inclusion</td>
<td>Brine inclusion. A small opening in a rock mass (salt) containing brine; also the brine included in such an opening. Some gas is often also present.</td>
</tr>
<tr>
<td>forb</td>
<td>A non-woody plant that is not grass or grass-like.</td>
</tr>
<tr>
<td>forced convection</td>
<td>Movement of a contaminant under an external influence such as a difference in pressure or an unstable gradient of density. Used in contrast to molecular diffusion.</td>
</tr>
<tr>
<td>formation (geologic)</td>
<td>The basic rock-stratigraphic unit in the local classification of rocks. It consists of a body of rock (usually sedimentary) generally characterized by some degree of internal lithologic homogeneity or distinctive features.</td>
</tr>
<tr>
<td>gamma rays</td>
<td>Short-wavelength electromagnetic radiation emitted in the radioactive decay of certain nuclides. Gamma rays are the same as gammas or gamma particles.</td>
</tr>
<tr>
<td>gamma-spectrum isotopic analysis</td>
<td>Analysis of the radionuclides present in a sample by measurement of the energy spectrum of the gamma radiation emitted.</td>
</tr>
<tr>
<td>geothermal gradient</td>
<td>The rate of increase of temperature of the earth with depth. The approximate average value in the earth's crust is 25°C per kilometer or 1.4°F per hundred feet.</td>
</tr>
<tr>
<td>geotransport</td>
<td>In this document, movement of radionuclides through subsurface soils and rocks, especially movement with the groundwater. Used in contrast to biotransport.</td>
</tr>
<tr>
<td>getter</td>
<td>A material that selectively sorbs and holds particular nuclides.</td>
</tr>
<tr>
<td>glove box</td>
<td>A sealed box in which workers, remaining outside and using gloves attached to and passing through openings in the box, can safely handle and work with radioactive materials.</td>
</tr>
<tr>
<td>gross alpha</td>
<td>The total rate of alpha particle emission from a sample, without regard to energy distribution or source nuclides.</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
</tr>
<tr>
<td>-------------------------------</td>
<td>-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>gross beta</td>
<td>The total rate of emission of beta particles from a sample, without regard to energy distributions or source nuclides.</td>
</tr>
<tr>
<td>Gulf interior salt-dome region</td>
<td>A region in northeastern Texas, northern Louisiana, and south-central Mississippi containing several hundred salt domes. Salt domes near or under the Gulf of Mexico are not included. (See map in Figure B-4.)</td>
</tr>
<tr>
<td>gypsum</td>
<td>A mineral consisting of hydrous calcium sulfate: CaSO₄·2H₂O. It is soft and, when pure, white.</td>
</tr>
<tr>
<td>half-life</td>
<td>The time required for the activity of a group of identical radioactive nuclei to decay to half its initial value.</td>
</tr>
<tr>
<td>halite</td>
<td>The mineral rock salt: NaCl.</td>
</tr>
<tr>
<td>Hanford Site</td>
<td>A 580-mi² DOE reservation in south-central Washington near the Columbia River. The nearest city is Richland, Washington.</td>
</tr>
<tr>
<td>head, hydraulic</td>
<td>See hydraulic potential.</td>
</tr>
<tr>
<td>health physics</td>
<td>The science concerned with the recognition, evaluation, and control of health hazards from ionizing radiation.</td>
</tr>
<tr>
<td>high-level waste</td>
<td>Radioactive waste resulting from the reprocessing of spent fuel. Discarded, unprocessed spent fuel is also high-level waste. It is characterized by intense, penetrating radiation and by high heat-generation rates. Even in protective canisters, high-level waste must be handled remotely.</td>
</tr>
<tr>
<td>horizon</td>
<td>In this document, an underground level. For instance the waste-emplacement horizon in the WIPP is the level about 2150 feet deep at which openings would be mined for waste disposal.</td>
</tr>
<tr>
<td>hundred-year storm</td>
<td>A storm that, on a statistical basis, is expected to recur only once every hundred years.</td>
</tr>
<tr>
<td>hydraulic conductivity</td>
<td>A quantity defined in the study of groundwater hydraulics that describes the rate at which water flows through an aquifer. It is measured in feet per day or equivalent units. It is equal to the hydraulic transmissivity divided by the thickness of the aquifer.</td>
</tr>
<tr>
<td>hydraulic gradient</td>
<td>A quantity defined in the study of groundwater hydraulics that describes the rate of change of head with distance of flow.</td>
</tr>
<tr>
<td>hydraulic potential (or hydraulic head)</td>
<td>Hydraulic pressure corrected for the potential energy of elevation. In an aquifer it is equivalent to the highest level of a column of water that the pressure in the aquifer will support. It is measured relative to a specified level, in this document sea level.</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
</tr>
<tr>
<td>-------------------------------</td>
<td>------------------------------------------------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>hydraulic transmissivity</td>
<td>A quantity defined in the study of ground-water hydraulics that describes the rate at which water may be transmitted through an aquifer. It is measured in ft²/day or equivalent units.</td>
</tr>
<tr>
<td>hydraulic transport</td>
<td>The transport of dissolved substances by groundwater.</td>
</tr>
<tr>
<td>hydraulics, hydrology</td>
<td>These two terms tend to be used interchangeably, but they don't mean quite the same thing. Hydraulics is an engineering discipline; hydrology is the related science. Hydraulics deals with the flow of water. Hydrology deals with water: its properties, circulation, and distribution, from the time it falls as rainwater until it is returned to the atmosphere through evapotranspiration or flows into the ocean.</td>
</tr>
<tr>
<td>hydrofracture</td>
<td>A process of producing underground openings by injection of a fluid (usually water) at pressures greater than the weight of the overlying rock and soil.</td>
</tr>
<tr>
<td>hydrologic modeling</td>
<td>The process of using a mathematical representation of a hydrologic system (as embodied in a computer code) to predict the flow of groundwater and the movement of dissolved substances.</td>
</tr>
<tr>
<td>in situ</td>
<td>In the natural or original position. The phrase is used in this document to distinguish in-place experiments, rock properties, and so on, from those in the laboratory.</td>
</tr>
<tr>
<td>intensity, earthquake</td>
<td>A measure of the effects of an earthquake on humans and structures at a particular place. Not to be confused with magnitude.</td>
</tr>
<tr>
<td>Intermediate Scale Facility</td>
<td>A kind of facility proposed by the IRG in which the disposal of up to 1000 spent fuel assemblies would be demonstrated. See the IRG's own words in Appendix C.</td>
</tr>
<tr>
<td>(ISF)</td>
<td></td>
</tr>
<tr>
<td>interstitial brine</td>
<td>Brine distributed in very small openings throughout a salt mass.</td>
</tr>
<tr>
<td>ion exchange</td>
<td>A phenomenon in which chemical species in one phase or material exchange with similar species in another phase. In this report, ion exchange usually refers to a particular process in an aquifer: the exchange of ions in the water for ions in or on the rocks.</td>
</tr>
<tr>
<td>irradiation</td>
<td>Exposure to any form of radiant energy.</td>
</tr>
<tr>
<td>isotope</td>
<td>A species of atom characterized by the number of protons and the number of neutrons in its nucleus. In most instances an element can exist as any of several isotopes, differing in the number of neutrons, but not the number of protons, in their nuclei. Isotopes can be either stable isotopes or radioactive isotopes (also called radioisotopes).</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
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<tr>
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</tr>
<tr>
<td>kelvin</td>
<td>A unit of temperature equal to what used to be called the degree Centigrade. Abbreviated K.</td>
</tr>
<tr>
<td>langbeinite</td>
<td>A mineral, $K_2Mg_2(SO_4)_3$, used in the fertilizer industry as a source of potassium sulfate.</td>
</tr>
<tr>
<td>leaching</td>
<td>The process of extracting a soluble component from a solid by the percolation of a solvent (in this report, water) through the solid.</td>
</tr>
<tr>
<td>Lemhi Range</td>
<td>Mountains at the northwest corner of the Idaho National Engineering Laboratory.</td>
</tr>
<tr>
<td>level-line survey</td>
<td>A cross-country survey in which changes in elevation above sea level are very carefully measured.</td>
</tr>
<tr>
<td>liquid-breach scenario</td>
<td>A postulated sequence of events in which radionuclides are carried by groundwater and released.</td>
</tr>
<tr>
<td>lithostatic pressure</td>
<td>Subsurface pressure due to the weight of overlying rock or soil.</td>
</tr>
<tr>
<td>Los Medanos</td>
<td>In this report, the area in southeastern New Mexico surrounding the site proposed for the WIPP repository of alternative 2. In Spanish it means &quot;dune country,&quot; and has a tilde over the n: Los Medaños.</td>
</tr>
<tr>
<td>Magenta dolomite</td>
<td>The upper of two layers of dolomite within the Rustler Formation that are locally water-bearing.</td>
</tr>
<tr>
<td>magnitude, earthquake</td>
<td>A measure of the total energy released by an earthquake. Not to be confused with intensity.</td>
</tr>
<tr>
<td>Malaga Bend</td>
<td>A sharp bend in the Pecos River 20 miles southeast of Carlsbad, New Mexico, and directly east of the town of Malaga. The discharge points of the Rustler aquifers are a series of brine seeps and springs nearby.</td>
</tr>
<tr>
<td>man-rem</td>
<td>A unit of population dose.</td>
</tr>
<tr>
<td>matrix, waste</td>
<td>The material in which radioactive nuclear waste is encapsulated. As used frequently in this document, the term refers to the material, likely to be a glass, encapsulating reprocessed high-level waste and contained in a canister.</td>
</tr>
<tr>
<td>maximally exposed person</td>
<td>A hypothetical person who is exposed to a release of radioactivity in such a way that he receives the maximum possible individual dose or dose commitment. This, for instance, if the release is a puff of contaminated air, he is a person at the point of largest ground-level concentration who stays there during the whole time of cloud passage. The use of this term is not meant to imply that there really is such a person, but only that thought is being given to the maximum exposure a person could receive.</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
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<td>-------------------------------------------</td>
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</tr>
<tr>
<td>maximum individual dose</td>
<td>The highest dose delivered to the whole body or to an individual organ that a person can receive from a release of radioactivity. The hypothetical person who receives this dose, the maximally exposed person, is one whose location and activities maximize the dose. For instance, he may be at the point of maximum concentration of a radioactive cloud for the whole time it takes to pass.</td>
</tr>
<tr>
<td>Mercalli intensity</td>
<td>A scale of measurement of earthquake intensity.</td>
</tr>
<tr>
<td>mined materials</td>
<td>The rock salt and other natural materials brought up to the ground surface during mining.</td>
</tr>
<tr>
<td>modelling, hydrologic</td>
<td>See hydrologic modelling.</td>
</tr>
<tr>
<td>Nash Draw</td>
<td>A shallow 5-mile-wide valley open to the southwest located to the west of the WIPP reference site. See map in Figure 7-15.</td>
</tr>
<tr>
<td>natural background radiation</td>
<td>Radiation in the human environment from naturally occurring elements and from cosmic radiation.</td>
</tr>
<tr>
<td>Nevada Test Site (NTS)</td>
<td>An area in Clark and Nye Counties in southern Nevada dedicated to the underground testing of nuclear weapons. The nearest large city is Las Vegas, Nevada.</td>
</tr>
<tr>
<td>nuclide</td>
<td>Isotope.</td>
</tr>
<tr>
<td>nuclide inventory (radionuclide inventory)</td>
<td>A list of the kinds and amounts of radionuclides in a container or a source. Amounts are usually expressed in activity units: curies or curies per unit volume.</td>
</tr>
<tr>
<td>order of magnitude</td>
<td>A factor of ten. When a measurement is made with a result such as $3 \times 10^7$, the exponent of 10 (here 7) is the order of magnitude of that measurement. To say that this result is known to within an order of magnitude is to say that the true value lies between (in this example) $3 \times 10^6$ and $3 \times 10^8$.</td>
</tr>
<tr>
<td>overcoring</td>
<td>A process for removing waste from its burial in salt by extracting a cylinder of salt that surrounds and contains the waste.</td>
</tr>
<tr>
<td>overpack</td>
<td>A container put around another container. In the WIPP, overpacks would be used on damaged or otherwise contaminated drums, boxes, and canisters that it would not be practical to decontaminate.</td>
</tr>
<tr>
<td>packer</td>
<td>A device used in drilled holes to isolate geological strata from one another in order to carry out hydrologic studies of particular formations.</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
</tr>
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</tr>
<tr>
<td>Paradox basin</td>
<td>A 10,000-square-mile area in southeastern Utah and southwestern Colorado underlain by a series of salt-core anticlines. See Figure B-3.</td>
</tr>
<tr>
<td>Pasquill Stability Category</td>
<td>Relates atmospheric stability to the dispersion of an effluent plume. These categories range from A (extremely unstable: a plume will disperse rapidly) to G (extremely stable: a plume will not appreciably disperse).</td>
</tr>
<tr>
<td>permeability</td>
<td>Equivalent to hydraulic conductivity.</td>
</tr>
<tr>
<td>Permian basin</td>
<td>A region in the Central United States where, during Permian times 280 to 225 million years ago, there were many shallow seas that laid down vast beds of evaporites. The Delaware basin is a part of the Permian basin. See Figure B-1.</td>
</tr>
<tr>
<td>point source</td>
<td>A source of effluents that is small enough in dimensions that it can be treated as if it were a point. The converse (not used in this document) is a diffuse source. A point source can be either a continuous source or a source that emits effluents only in puffs or for a short time.</td>
</tr>
<tr>
<td>polyhalite</td>
<td>An evaporite mineral: K₂MgCa₂(SO₄)₄·2H₂O. It is a hard, poorly soluble mineral with no economic value.</td>
</tr>
<tr>
<td>population dose</td>
<td>The sum of the radiation doses received by the individual members of a population.</td>
</tr>
<tr>
<td>potash</td>
<td>In this document, a potassium compound, especially as used in agriculture or industry. See Section 7.3.7.</td>
</tr>
<tr>
<td>potential, hydraulic</td>
<td>See hydraulic potential</td>
</tr>
<tr>
<td>potentiometric surface</td>
<td>The surface of the hydraulic potentials of an aquifer. It is usually represented in figures as a contour map, each point in which tells how high the water would rise in a well tapping that aquifer at that point.</td>
</tr>
<tr>
<td>qualification, site</td>
<td>A process roughly equivalent to site characterization.</td>
</tr>
<tr>
<td>rad</td>
<td>A unit of absorbed dose. Related to, but not the same as &quot;rem.&quot;</td>
</tr>
<tr>
<td>Radiation Protection Guides</td>
<td>The officially determined radiation doses that should not be exceeded without careful consideration. These standards, originally set forth by the TCRP and the NCRP are now part of EPA regulations. They are equivalent to what were formerly called Maximum Permissible Exposures.</td>
</tr>
<tr>
<td>radiolysis</td>
<td>Chemical decomposition by the action of radiation.</td>
</tr>
<tr>
<td>radwaste</td>
<td>Short for radioactive waste.</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
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<td>-------------------------------------------</td>
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</tr>
<tr>
<td>recharge point (or area)</td>
<td>In groundwater hydraulics, the point (or area) where surface water enters an aquifer.</td>
</tr>
<tr>
<td>regulatory guide</td>
<td>One of a series of official NRC guides prescribing standards for nuclear facilities. They cover a variety of subjects such as what constitutes acceptable meteorological data or acceptable methods for calculating radiation dose.</td>
</tr>
<tr>
<td>rem</td>
<td>A unit of individual dose equivalent.</td>
</tr>
<tr>
<td>remotely handled waste</td>
<td>Waste that requires shielding in addition to that provided by its container in order to protect people nearby.</td>
</tr>
<tr>
<td>repository</td>
<td>A facility for the storage or disposal of radioactive waste.</td>
</tr>
<tr>
<td>reprocessing</td>
<td>The process by which spent fuel from a reactor is separated into waste material and uranium and plutonium to be reused as nuclear fuel.</td>
</tr>
<tr>
<td>reserves</td>
<td>Mineral resources that can be extracted profitably by existing techniques and under present economic conditions.</td>
</tr>
<tr>
<td>resources</td>
<td>Mineralization that is concentrated enough, in large enough quantity, and in a physical and chemical forms such that its extraction is currently or potentially feasible and profitable.</td>
</tr>
<tr>
<td>retrievable</td>
<td>Describes storage of radioactive waste in a manner designed for recovery without loss of control or release of radioactivity.</td>
</tr>
<tr>
<td>risk</td>
<td>The product of probability and consequence. In this report, the radioactive risk of a scenario is the population dose resulting from that scenario multiplied by the probability that the scenario will actually occur.</td>
</tr>
<tr>
<td>Rustler Formation</td>
<td>The evaporite beds, including mudstones, of probable Permian age that immediately overlie the Salado formation in which the WIPP disposal levels may be built.</td>
</tr>
<tr>
<td>Salina region</td>
<td>A region in Michigan, Ontario, Ohio, West Virginia, Pennsylvania, and New York underlain by extensive bedded salt of Paleozoic age. The region is divided into the Michigan and Appalachian basins. See Figure B-2.</td>
</tr>
<tr>
<td>Salado Formation</td>
<td>The evaporite formation of Permian age within which wastes would be disposed of in the WIPP repository of alternative 2.</td>
</tr>
<tr>
<td>Salt Vault, Project</td>
<td>A field experiment carried out by ORNL between 1965 and 1967 in an abandoned salt mine at Lyons, Kansas. Its purpose was to demonstrate the feasibility and safety of the concept of emplacing high-level waste in salt, to demonstrate equipment and techniques for handling packages of highly radioactive solids, and to secure data for the de-</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
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</tr>
<tr>
<td>San Simon Sink</td>
<td>The central, most depressed area of San Simon Swale.</td>
</tr>
<tr>
<td>San Simon Swale</td>
<td>A broad depression about 15 miles east of the Los Medanos site, open to the southeast. See Figure 2-2.</td>
</tr>
<tr>
<td>scenario</td>
<td>A particular chain of hypothetical circumstances that could, in principle, release radioactivity from a repository.</td>
</tr>
<tr>
<td>selection, final site</td>
<td>The process of choosing one of several banked sites for an HLW repository. This will include a comparison of their environmental, technical, and institutional factors. The result will be a license application to be submitted to the NRC.</td>
</tr>
<tr>
<td>sector, economic</td>
<td>A distinctive part of the economy of a geographical region defined by a standard industrial classification scheme. One such scheme defines &quot;major&quot; sectors and divides them into subsectors; for example, the major sector &quot;trade&quot; contains the subsectors &quot;wholesale trade&quot; and &quot;retail trade.&quot; Another classification scheme specifies &quot;primary&quot; and &quot;secondary&quot; sectors; the criterion for including a sector in the primary classification is that its level of activity generally not be controlled by the level of economic activity in the region; a primary industry, in other words, produces goods and services for export from the region.</td>
</tr>
<tr>
<td>Seismic Risk Zone</td>
<td>A designation of a geographic region expressing the maximum intensity of earthquakes that could be expected there.</td>
</tr>
<tr>
<td>shaft</td>
<td>A man-made hole, either vertical or steeply inclined, that connects the surface with the underground workings of a mine.</td>
</tr>
<tr>
<td>shaft pillar</td>
<td>The cylindrical volume of rock around a shaft from which major underground openings are excluded in order that they not weaken the shaft.</td>
</tr>
<tr>
<td>shallow-dissolution zone</td>
<td>Also called the brine aquifer. A zone of residual material at the interface of the Rustler and Salado formations left after dissolution of the original salt. It is highly permeable and contains much brine. See Figure 7.36.</td>
</tr>
<tr>
<td>sorption</td>
<td>The binding on a microscopic scale of one substance to another, such as by adsorption or ion exchange. In this document, the word is especially used in the sorption of solutes onto aquifer solids.</td>
</tr>
<tr>
<td>source term</td>
<td>The kinds and amounts of radionuclides that make up the source of a potential release of radioactivity. See nuclide inventory.</td>
</tr>
</tbody>
</table>
specific activity  Radioactivity per unit weight of radioactive material.

spent fuel  Nuclear-reactor fuel that, through nuclear reactions, has been sufficiently depleted of fissile material to require its removal from the reactor.

storage  Temporary disposition in a repository. Use of the word storage implies keeping open the possibility of retrieving the waste for reprocessing, for moving it elsewhere, etc. Storage usually implies the need for continued surveillance.

storage pool, spent fuel  A water-filled and cooled basin in which spent fuel is stored before being sent away for reprocessing or disposal.

study area  The region about the Los Medanos site studied in the evaluation of that site.

sylvite  A mineral, KCl, used as a fertilizer.

tectonic activity  Movement of the earth's crust such as uplift and subsidence and the associated folding, faulting, and seismicity.

thermal excursion  A transient change in temperature or in heat output.

thermal field  The field or set of temperatures throughout a volume. Use of the term usually connotes temperatures that differ from point to point.

thermal gradient  The rate of change of temperature in the direction of increasing temperature.

transmissivity, hydraulic  See hydraulic transmissivity.

transport, hydraulic  See hydraulic transport.

transuranic nuclide  A nuclide with an atomic number greater than that of uranium (92). All transuranic nuclides are produced artificially and are radioactive.

TRU waste  Waste with a specific transuranic alpha activity of 10 nCi/g or greater. This waste can vary greatly in its specific gamma activity.

tuff  A rock formed of compacted volcanic ash and dust. It is usually porous and often soft.

valence state  The combining power of an element as shown by the number of univalent elements, such as hydrogen or chlorine, with which it will combine. Some elements, including the actinides, have several possible valence states. When such an element moves to a higher valence state, it is said to have been oxidized; when it moves to a lower state, reduced.
| waste form | The condition of the waste. This phrase is used to emphasize the physical and chemical properties of the waste. |
| waste matrix | The material that surrounds and contains the waste and to some extent protects it from being released into the surrounding rock and groundwater. Only material within the canister (or drum or box) that contains the waste is considered part of the waste matrix. |
### Abbreviations and Acronyms

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Definition</th>
</tr>
</thead>
<tbody>
<tr>
<td>AACC</td>
<td>American Association for Contamination Control</td>
</tr>
<tr>
<td>ACGIH</td>
<td>American Congress of Government Industrial Hygienists</td>
</tr>
<tr>
<td>AEC</td>
<td>U.S. Atomic Energy Commission</td>
</tr>
<tr>
<td>AFR</td>
<td>Away from reactor (spent fuel storage)</td>
</tr>
<tr>
<td>AMAD</td>
<td>Aerodynamic mean activity diameter</td>
</tr>
<tr>
<td>AMP</td>
<td>Allotment Management Plan: a BLM term</td>
</tr>
<tr>
<td>AMS</td>
<td>Aerial measuring systems</td>
</tr>
<tr>
<td>ANSI</td>
<td>American National Standards Institute</td>
</tr>
<tr>
<td>AOCR</td>
<td>Air Quality Control Region (of EPA)</td>
</tr>
<tr>
<td>AREA</td>
<td>American for Rational Energy Alternatives</td>
</tr>
<tr>
<td>ARMS</td>
<td>Aerial radiological measurement surveys</td>
</tr>
<tr>
<td>ATMX</td>
<td>Atomic munitions transport car (a rail car used for transporting CH TRU waste)</td>
</tr>
<tr>
<td>AUM</td>
<td>Animal-unit month: a term used by the Bureau of Land Management</td>
</tr>
<tr>
<td>BBER</td>
<td>Bureau of Business and Economic Research, University of New Mexico</td>
</tr>
<tr>
<td>BLM</td>
<td>Bureau of Land Management, Department of the Interior</td>
</tr>
<tr>
<td>BOD</td>
<td>Biological oxygen demand</td>
</tr>
<tr>
<td>CAB</td>
<td>Civil Aeronautics Board</td>
</tr>
<tr>
<td>CEQ</td>
<td>Council on Environmental Quality</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>CH</td>
<td>Contact handled; refers to low-level waste not requiring shielding or the facilities for handling</td>
</tr>
<tr>
<td>dBA</td>
<td>Decibel</td>
</tr>
<tr>
<td>DEIS</td>
<td>Draft Environmental Impact Statement</td>
</tr>
<tr>
<td>DOE</td>
<td>U.S. Department of Energy</td>
</tr>
<tr>
<td>DOI</td>
<td>U.S. Department of the Interior</td>
</tr>
<tr>
<td>DOT</td>
<td>U.S. Department of Transportation</td>
</tr>
<tr>
<td>EAR</td>
<td>Environmental Analysis Record: a term used by the BLM</td>
</tr>
<tr>
<td>ECS</td>
<td>Environmental control system</td>
</tr>
<tr>
<td>EBG</td>
<td>Environmental Evaluation Group, New Mexico</td>
</tr>
<tr>
<td>EIS</td>
<td>Environmental Impact Statement</td>
</tr>
<tr>
<td>EMT</td>
<td>Emergency medical technician</td>
</tr>
<tr>
<td>ENMU</td>
<td>Eastern New Mexico University, Portales, N.M.</td>
</tr>
<tr>
<td>EPA</td>
<td>U.S. Environmental Protection Agency</td>
</tr>
<tr>
<td>ENDA</td>
<td>U.S. Energy Research and Development Administration</td>
</tr>
<tr>
<td>ESSC</td>
<td>Employment Security Commission of New Mexico</td>
</tr>
<tr>
<td>ESSA</td>
<td>Environmental Science Services Administration (now replaced by the National Oceanic and Atmospheric Administration)</td>
</tr>
<tr>
<td>FEIS</td>
<td>Final Environmental Impact Statement</td>
</tr>
<tr>
<td>FHA</td>
<td>Federal Housing Authority</td>
</tr>
<tr>
<td>FR</td>
<td>Federal Register</td>
</tr>
<tr>
<td>FRA</td>
<td>Federal Railroad Administration</td>
</tr>
<tr>
<td>FWWCA</td>
<td>(U.S.) Federal Water Pollution Control Administration</td>
</tr>
<tr>
<td>FWS</td>
<td>Fish and Wildlife Service, Department of the Interior</td>
</tr>
</tbody>
</table>
Abbreviation | Explanation
---|---
GAO | General Accounting Office
GEIS | Generic Environmental Impact Statement
GESMO | GEIS on mixed oxide fuels
HEPA | High-efficiency particulate air; a type of filter
HEW | U.S. Department of Health, Education and Welfare
HIAP | Hobbs Industrial Air Park
HLW | High-level waste
HUD | U.S. Department of Housing and Urban Development
ICRP | International Council on Radiological Protection
IMCC | International Minerals and Chemical Corporation
INEL | Idaho National Engineering Laboratory
IRG | Interagency Review Group on Nuclear Waste Management
ISF | Intermediate Scale Facility
LASL | Los Alamos Scientific Laboratory, New Mexico
$L_eq$ | Probable sound energy average
MFP | Management Framework Plan; a term used by the BLM
mgd | Million gallons per day
MM | Modified Mercalli (scale of earthquake intensity)
MTU | Metric tons of uranium
NAAQS | National ambient air quality standards
NAS-NRC | National Academy of Sciences-National Research Council
NCC | National Climatic Center
NCRP | National Council on Radiation Protection and Measurements
NEPA | National Environmental Policy Act of 1969
NMBM&MR | New Mexico Bureau of Mines and Mineral Resources
NMDFA | New Mexico Department of Finance and Administration
NMDGF | New Mexico Department of Game and Fish
NMEI | New Mexico Environmental Institute
NMEID | New Mexico Environmental Improvement Division
NMHD | New Mexico Highway Department
NOAA | National Oceanic and Atmospheric Administration
NOS | National Oceanic Survey
NPDES | National Pollution Discharge Elimination System
NRC | U.S. Nuclear Regulatory Commission
NRDC | Natural Resources Defense Council
NTS | Nevada Test Site
NURBG | Identifier on NRC documents
NWS | National Weather Service; formerly U.S. Weather Bureau
NWTSP | National Waste Terminal Storage Program
ONWI | Office of Nuclear Waste Isolation, Battelle Memorial Institute, Columbus, Ohio
ORNL | Oak Ridge National Laboratory, Tennessee
OSTP | Office of Science and Technology Policy
OWI | Office of Waste Isolation, Union Carbide Corporation, Oak Ridge, Tennessee
PSD | Prevention of Significant Deterioration (of air quality)
PL | Public Law
ppm | Parts per million
PWR | Pressurized-water reactor
RCRA  Resource Conservation and Recovery Act of 1976
RH  Remotely handled; refers to waste requiring shielding or
    of waste containers or waste-handling facilities
RFP  Rocky Flats Plant, Denver, Colo.
RMA  Recreational market area
RPG  Radiation Protection Guide
RWMC  Radioactive Waste Management Complex at the Idaho National
    Engineering Laboratory
SAR  Safety Analysis Report
scfm  Standard cubic feet per minute
SCS  Soil Conservation Service, Department of Agriculture
SPI  Slagging-pyrolysis incinerator or incineration
SPL  Sound-pressure level
SPDV  Site and Preliminary Design Validation
SPSC  Southwestern Public Service Company
SRP  Savannah River Plant, South Carolina
SWR IC  Southwest Research and Information Center, Albuquerque, N.M.
TDS  Total dissolved solids
TLD  Thermoluminescent dosimeter
TRU  Transuranic; refers to nuclides beyond uranium in the periodic
    table
TSA  Transuranic Storage Area at Idaho National Engineering
    Laboratory
T22S, R31E  Township 22 South, Range 31 East
URA  Unit Resource Analysis; a term used by BLM
USAEC  United States Atomic Energy Commission
USBM  United States Bureau of Mines
USC  United States Code (of laws)
USDA  United States Department of Agriculture
USDI  United States Department of the Interior
USEPA  United States Environmental Protection Agency
USERDA  United States Energy Research and Development Administration
USGS  United States Geological Survey
USNRC  United States Nuclear Regulatory Commission
WACSC  Waste Acceptance Criteria Steering Committee
WIPP  Waste Isolation Pilot Plant
WISAP  Waste Isolation Safety Assessment Program