
**Title 40 CFR Part 191
Compliance Certification
Application
for the
Waste Isolation Pilot Plant**

Appendix WCL



**United States Department of Energy
Waste Isolation Pilot Plant**



**Carlsbad Area Office
Carlsbad, New Mexico**

Waste Component Limits



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WCL-1. Emplacement Limits for Waste Components WCL-2



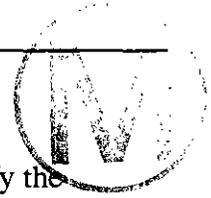
ACRONYMS

1		
2		
3	CFR	Code of Federal Regulations
4	CH	contact handled
5	DOE	U.S. Department of Energy
6	EPA	U.S. Environmental Protection Agency
7	LWA	Land Withdrawal Act
8	TRU	transuranic
9	TWBIR	Transuranic Waste Baseline Inventory Report
10	WAC	Waste Acceptance Criteria
11	WIPP	Waste Isolation Pilot Plant



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APPENDIX WCL

40 CFR § 194.24(c) states that the U.S. Department of Energy (DOE) shall specify the limiting values for waste components to be emplaced in the repository:

“For each waste component identified and assessed pursuant to paragraph (b) of this section, the Department shall specify the limiting value (expressed as an upper or lower limit of mass, volume, curies, concentration, etc.), and the associated uncertainty (i.e., margin of error) for each limiting value, of the total inventory of such waste proposed for disposal in the disposal system”

Appendix WCA identifies the specific waste components that are associated with the waste proposed for disposal at the Waste Isolation Pilot Plant (WIPP) that address paragraph (b) of 40 CFR § 194.24. Tables WCA-2 and WCA-12 present waste characteristics and the associated components expected prior to the analysis to have significant effect on the performance of the disposal system. Tables WCA-3 and WCA-13 present waste characteristics and associated components expected prior to the analysis to have negligible or insignificant effect on the performance of the disposal system. Table WCA-4 presents waste characteristics and components that were considered but not included in the performance assessment.

This appendix presents the rationale for establishing limits (or for not establishing limits, as the case may be) for those waste components identified as potentially significant in Table WCA-2. As well, it presents the rationale for not establishing limits for one component, organic ligands, that was not anticipated to have significant impact on the results of the assessment. Because the sensitivity analysis (Appendix SA) shows that disposal system performance is not sensitive to most properties of the emplaced waste, limits need not be established for other components listed in Table WCA-3.

Table WCL-1 shows the components listed as potentially significant in Tables WCA-2 and WCA-13, the organic ligands component from Table WCA-3, and the waste characteristics these components influence, the constituents of the component for which assaying during emplacement is required, and the limits for emplacement of each component. Following this table are discussions of the rationale for the proposed assaying and emplacement limits for each component. All of the components listed in Tables WCA-3, WCA-4, and WCA-13 were found to be insignificant to disposal system performance. Therefore, it is not necessary to establish emplacement limits for them other than the relatively coarse limits based on the Transuranic Waste Baseline Inventory Report (TWBIR) (DOE 1996) or imposed through the specific criteria imposed on waste through limitations in the Waste Acceptance Criteria (WAC).

Table WCL-1. Emplacement Limits for Waste Components

Components	Associated Characteristics	Constituent Components Requiring Assaying	Emplacement Limits
radionuclides	radioactivity at closure radioactivity after closure solubility colloid formation redox state	²⁴¹ Am ²³⁸ Pu ²³⁹ Pu ²⁴⁰ Pu ²⁴² Pu ²³³ U ²³⁴ U ²³⁸ U ⁹⁰ Sr ¹³⁷ Cs	none ^a
ferrous metals (iron)	redox potential H ₂ gas generation complexing with organic ligands	none	minimum = 2 × 10 ⁷ kg (amount from containers) ^b
cellulose,	gas generation humic colloids (see below)	sum	maximum = 2 × 10 ⁷ kg ^c
plastics, rubber	gas generation	none	none ^d
sulfates	gas generation	none	none ^d
nitrates	gas generation	none	none ^d
solid components	particle size effective shear resistance to erosion tensile strength	none	none
free water emplaced with waste	gas generation	none	maximum = 1685 m ³ (limit of 1% total waste volume as set by the WAC) ^e
humic substances	radionuclide-bearing humic colloids	none	none
nonferrous metals (metals other than iron)	bind with organic ligands and prevent increased solubility	none	minimum = 2 × 10 ³ kg ^f
organic ligands	solubility	none	none ^d

^aInventory curie content will be tracked.

^bMinimum sets to ensure sufficient reactants for reducing radionuclides to lower and less soluble oxidation states. Average density for contact-handled transuranic (CH-TRU) container steel of 139 kilograms per cubic meter multiplied by the design basis value of 168,500 cubic meters.

^cMaximum set to ensure sufficient MgO backfill is available to react with CO₂ produced. See SWCF-A:WBS.1.1.09.1.1(BC):QA, also in WPO#36453.

^dFor the current waste generation processes that are documented in the TWBIR

^e1 percent of the design basis values for CH-TRU of 168,500 cubic meters

^fMinimum quantity for complexing with organic ligands (see Appendix SOTERM, Section SOTERM.5).

1 **WCL.1 Radionuclide Components**

2
3 As discussed in Appendix WCA, nine component radionuclides have activities greater than
4 one EPA unit at closure: ^{241}Am , ^{238}Pu , ^{239}Pu , ^{240}Pu , ^{242}Pu , ^{233}U , ^{234}U , ^{90}Sr , and ^{137}Cs . The total
5 activity of the waste at emplacement and during the entire 10,000-year performance period is
6 dominated by the activities of four emplaced radionuclides: ^{241}Am , ^{238}Pu , ^{239}Pu , and ^{240}Pu .
7 The radionuclides, ^{242}Pu , ^{233}U and ^{234}U , have significantly less total activity than the other Am
8 and Pu components, but since their activities exceed one EPA unit they are not excluded from
9 assaying. The ^{238}U component is to be assayed as well, because its large mass fraction and
10 low activity dilutes the overall activity of transported uranium species. ^{90}Sr and ^{137}Cs can
11 contribute to direct releases at the surface resulting from inadvertent intrusion in the first
12 several hundred years or so after closure. Because of radioactive decay and ingrowth, the
13 major contributors to the overall activity of the repository among these radionuclides change
14 during 10,000 years. For the first several hundred years, ^{241}Am , ^{238}Pu , ^{239}Pu , and ^{240}Pu are
15 important contributors to the total activity of the waste. At the present and projected
16 inventory level, ^{90}Sr and ^{137}Cs may be important for about 200 years. ^{241}Am is important for
17 about 3,000 years. At 10,000 years, ^{239}Pu and ^{240}Pu remain as the only significant contributors
18 to the total activity of the waste. Because the activities of these ten radionuclides in existing
19 and projected waste overwhelmingly exceed the activities of all other radionuclides combined,
20 they are the only radionuclides that need to be limited (see Appendix WCA).

21
22 The total activity of the waste is not important for 40 CFR § 194.24(c), because the
23 containment requirements are normalized to the initial inventory. However, the performance
24 assessment is sensitive to relative changes in inventory curie content as a function of
25 radionuclide decay and ingrowth over time. The magnitude of change in the total curie
26 content depends on the initial ratios of the total activities of the assayed radionuclides at the
27 time of repository closure. Accordingly, the results of the performance assessment analysis
28 are conditional on the ratios assumed, which can be derived from data presented in Appendix
29 WCA. 40 CFR § 194.15(a)(5) states that

30
31 "In submitting documentation of continued compliance pursuant to section 8(f) of the WIPP
32 LWA, . . . Updated documentation shall include: . . . A description of all waste emplaced in
33 the disposal system since the most recent compliance certification or re-certification
34 application."
35

36 As appropriate, the performance assessment to be conducted for compliance recertification
37 purposes will use adjusted inventory curie content reflecting any significant changes relative
38 to projected values for the four important radioisotopes. The effect of replacing the original
39 estimated ratios with estimates obtained in the future will be captured in recertification
40 performance assessment results. Therefore, the inventory curie content for only the nine
41 important radioisotopes plus ^{238}U need to be tracked. At repository closure, the ratios of the
42 activities of the ten listed radionuclides may or may not be similar to those ratios used in this
43 assessment, but compliance with the containment requirements of 40 CFR § 191.13 will be
44 maintained for the full capacity of emplaced waste at the WIPP.



1 **WCL.2 Ferrous and Ferrous-Alloy Components**

2
3 Ferrous and ferrous-alloy metal components in the waste have two significant effects on the
4 repository. Ferrous and ferrous-alloy metals may corrode, thus creating gas (see Section
5 6.4.3.3), and they provide reducing conditions in the repository (see Sections 6.4.3.4, 6.4.3.5,
6 and Appendices WCA, Section WCA.4, and SOTERM, Section SOTERM.4). These effects
7 are captured in performance assessment as described in Chapter 6.0 (Section 6.4.3.3).
8

9 The results of this performance assessment show that release of radionuclides is sensitive to
10 the quantity of gas generated. There are two release mechanisms, direct brine release and
11 spallings, that occur only if the pressure in the repository exceeds 8 megapascals (for
12 example, Appendix MASS, Stoelzel and O'Brien, Attachment 16-2, and Appendix SA,
13 Figures SA-8 and SA-17). Eight megapascals corresponds to the hydrostatic pressure at the
14 repository depth in a column of drilling mud. If repository pressure is sufficient for these two
15 direct release mechanisms to occur, the quantity of radionuclides released is controlled by
16 factors other than the total pressure in the repository.
17

18 The waste inventory contains sufficient ferrous and ferrous-alloy components that gas could
19 be generated significantly in excess of that required to reach 8 megapascals in the repository.
20 *The predicted long-term performance of the repository is improved if insufficient gas is*
21 *generated to produce pressures of 8 megapascals, because direct brine release and spallings*
22 *mechanisms do not occur at lower pressures. The actual quantity of gas generated is not solely*
23 *a function of the emplaced waste, but depends as well on the quantity of brine that flows into*
24 *the repository and is available to corrode the metal. Since low gas generation (resulting in*
25 *pressures less than 8 megapascals) is controlled by processes not related to waste components*
26 *(for example, brine inflow), and because performance assessment results are not sensitive to*
27 *gas generation in excess of that required to produce a repository pressure of 8 megapascals, it*
28 *is unnecessary to place restrictions on the quantity of ferrous and ferrous-alloy metals*
29 *emplaced for the purpose of controlling the quantity of gas generated.*
30

31 Ferrous and ferrous-alloy metals (and their corroded products) provide the reactants that
32 reduce radionuclides to lower and less-soluble oxidation states. As discussed in Appendix
33 WCA, the anticipated quantity of these metals to be emplaced in the WIPP is two to three
34 orders of magnitude in excess of the quantity required to assure reducing conditions. The
35 waste containers supply more than enough iron to provide adequate reductant. Therefore, no
36 upper or lower limit need be established for the quantity of ferrous and ferrous-alloy metals
37 that may be emplaced, beyond the present projection of containers.
38

39 **WCL.3 Cellulose, Plastic, Rubber, Nitrate, and Sulfate Components**

40
41 The cellulose, plastic, rubber, nitrate, and sulfate components of the waste influence the
42 production of CH₄ gas in the repository by microbial action. Performance assessment assumes
43 that the process of microbial degradation is viable only 50 percent of the time. Therefore, a
44 lower limit for these materials is effectively zero. As discussed in the preceding section,
45 releases are not sensitive to the quantity of gas generated, and the inventory of ferrous and

1 ferrous-alloy metals is already in excess of that required to produce a significant amount of
2 gas, which is that amount required to produce pressures of 8 megapascals, or greater.
3 Therefore, the additional influence of components influencing microbial degradation are
4 negligible, and it is unnecessary with respect to gas generation to assign an upper limit on the
5 amount of cellulose that may be emplaced in the repository, with one caveat. One of the
6 barriers incorporated into the design of the WIPP facility as an assurance requirement is MgO
7 backfill (Chapter 7.0, Section 7.4.3). The amount of MgO backfill currently projected for the
8 WIPP is in excess of the amount needed to react with the CO₂ produced (Appendix SOTERM,
9 Section SOTERM.2.2). A coarse upper limit is set on the sum of cellulose, plastics, and
10 rubbers to ensure that the amount of MgO emplaced is adequate.

11 **WCL.4 Solid Components**

12
13
14 Solid components in the waste affect the waste characteristics of effective shear resistance to
15 erosion, particle size, and tensile strength. These properties affect the cavings and spallings
16 releases. The basic assumption for the assignment of these properties is that fully degraded
17 waste will have the least favorable properties, and will eventually be similar to granular
18 materials whose properties can be measured today. The actual properties of the waste over the
19 10,000-year regulatory period are unknown, since the physical nature of the degraded waste is
20 unknown. The parameter values assigned are chosen to conservatively reflect measured
21 properties of natural and constructed materials. These properties are reasonable analogs for
22 degraded waste. The effective shear resistance to erosion (see Appendix PAR) used to
23 calculate cavings is based on the erodibility of unconsolidated marine clays and other easily
24 eroded materials, and is considered to be near a physical limit for the minimum value of this
25 property. The minimum particle size (see Appendix PAR) used in the range for the spallings
26 model is based on assuming an average pore diameter consistent with an average waste
27 permeability; this value is considered conservative because in reality the waste will not have a
28 uniform distribution of permeability (see Appendix SA, Section SA.3). The larger particles
29 will define the more permeable pathways, along which most gas will flow during a spalling
30 event, and larger particles are less likely to spall than small particles. Last, the strength of the
31 waste assigned for the spalling process is fixed at 1 pound per square inch, which is
32 considerably less than the measured strength of granular materials that were assumed to have
33 properties analogous to those of degraded waste (Berglund et al. 1996).

34
35 The properties assumed for solid components in performance assessment bound the least
36 favorable behavior of these components. Therefore, the performance assessment analysis is
37 not conditional on the quantities and kinds of solid components that will be emplaced.

38 **WCL.5 Water Component**

39
40
41 The water component in the waste is the subject of other regulations. The amount of water
42 emplaced with the waste can affect the rate at which gas is generated for a short period soon
43 after closure, but the small quantity of water acceptable in the waste is not of concern for
44 long-term performance. Consequently, there is no need to monitor water in the waste for



1 compliance with 40 CFR § 194.24(c). In fact, the quantity of water in the waste used for
2 performance assessment calculations is greater than the Waste Acceptance Criteria allow, so
3 the only limit on free water content of the waste is set by the Waste Acceptance Criteria.
4

5 **WCL.6 Humic Substances Component**

6
7 Humic substances are likely to be introduced into the repository as a component of wastes
8 containing soils or may form in situ from reactions involving microbial metabolites produced
9 during degradation of cellulose. Humic substances will dissolve until a solubility limit is
10 reached. Dissolved humic substances are colloidal in nature and may complex radionuclides.
11 The radionuclide-bearing humic colloids may be transported in moving liquid and contribute
12 to a radionuclide release.
13

14 In performance assessment, a steady-state concentration of humic colloids is assumed to exist
15 in the repository during the performance period. This concentration is not inventory limited;
16 in other words, it is assumed in performance assessment that sufficient source materials exist
17 that a constant concentration of humic colloids will be present at all times. Because it is
18 assumed that there is sufficient solid material present for a steady-state concentration to exist
19 at all times in the repository, performance assessment results are not conditional on the
20 quantity of total humic substances present, and there is effectively no limit to the quantity of
21 humic substances that may be emplaced in the repository. If few humic substances are
22 present, then the concentration of humic colloids will be less than that assumed in
23 performance assessment, with negligible or beneficial consequences to the overall analysis.
24 Therefore, no minimum limit is necessary for the quantity of humic substances to be emplaced
25 in the WIPP.
26

27 **WCL.7 Nonferrous Metals Component**

28
29 The nonferrous metals present in the waste stream impact performance assessment because
30 they will dissolve and bind to organic ligands, thereby reducing the impact of organic ligands
31 on the solubility of radionuclides. According to the existing and projected inventory and
32 composition of waste canister steels, these components will be emplaced in considerable
33 excess of that required to sequester organic ligands. Assay is therefore not required for these
34 metals (see Appendix SOTERM, Section SOTERM.5). Calculations for low-ionic strength
35 NaCl solution showed that the available Ni alone can complex 99.8 percent of available
36 EDTA, rendering it unavailable for complexation with actinides.
37

38 **WCL.8 Organic Ligands Component**

39
40 The effects of organic ligands were eliminated from this performance assessment because the
41 presence of large quantities of magnesium from the MgO backfill (see Appendix SOTERM,
42 Section SOTERM.6) effectively sequesters organic ligands in the repository and thereby
43 prevents them from influencing the concentration of dissolved actinides. The actual inventory
44 of organic ligands is difficult to quantify, and if considerably more organic ligands are

1 contained in emplaced waste than presently estimated (refer to TWBIR, Appendices B3 and
2 B4), actinide solubilities could be affected. Increased amounts of organic ligands in the waste
3 stream would have an insignificant effect on performance of the WIPP disposal system
4 because of the more likely preferential binding of organic ligands with magnesium and other
5 nonferrous metals, which will render them ineffective in increasing radionuclide solubilities.
6 The quantity of organic ligands in existing and future waste is extremely small, so the use of
7 organic ligands in processes that generate waste will be monitored. If the rate of use of
8 organic ligands in waste-generating processes increases significantly over current usage, the
9 DOE will take action to control the quantity of organic ligands emplaced in the repository.
10

11 **WCL.9 Summary of Activities to Satisfy Criteria in 40 CFR § 194.24(c)**
12

13 As shown in the preceding discussion, the only activity that is necessary to satisfy the
14 requirements of 40 CFR § 194.24(c)(4) and (5) is tracking changes in future projections of
15 total inventory curie content. The purpose of tracking is to assure that the ratio of emplaced
16 activities of the ten waste component radionuclides recommended for assay is either similar to
17 that assumed in this performance assessment or reflected in performance assessments used for
18 re-certification. Coarse lower limits are set on ferrous and non-ferrous metals. These limits
19 are based on current estimates (see TWBIR, Tables 3-2 and 3-4, and Appendix SOTERM, for
20 quantity of nonferrous metals used). A coarse upper limit is set on the sum of cellulose,
21 plastics, and rubbers to ensure that the amount of MgO emplaced is adequate. The only other
22 limits that need to be imposed are those set by the Waste Acceptance Criteria. This
23 conclusion was reached after (1) consideration of the components in the waste, which are
24 discussed in Appendix WCA, (2) analysis of the results of the performance assessment, which
25 are discussed in Section 6.5 and Appendix SA, and (3) consideration of the assumptions made
26 regarding waste component availability and their physical properties for the performance
27 assessment, which are discussed in Section 6.4 and supporting appendices.



1
2
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