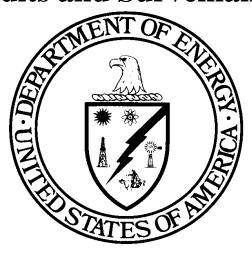
# Title 40 CFR Part 191 Subparts B and C Compliance Recertification Application 2014 for the Waste Isolation Pilot Plant

**Appendix AUD-2014 Audits and Surveillances** 



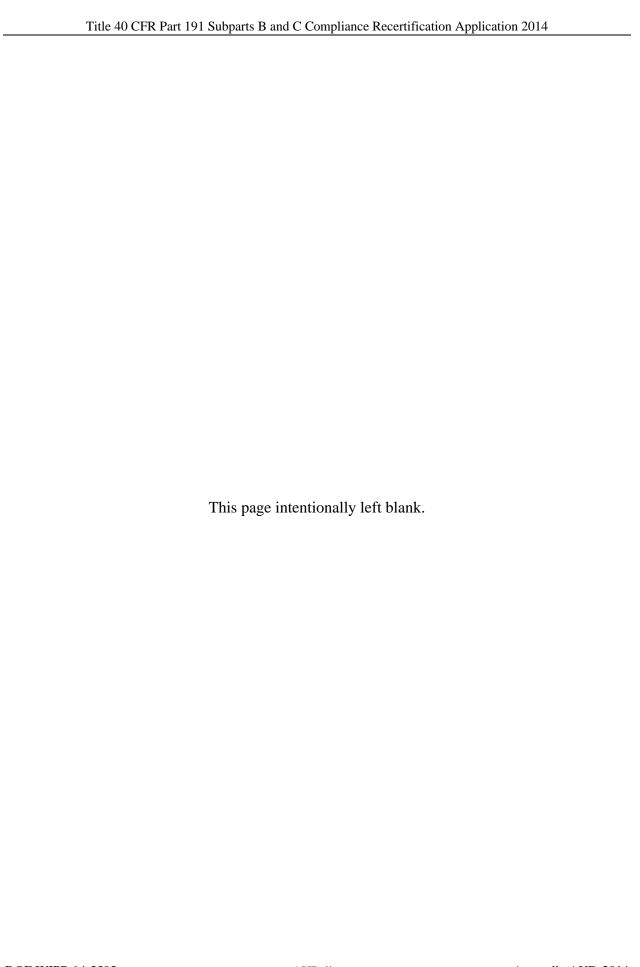
## United States Department of Energy Waste Isolation Pilot Plant

Carlsbad Field Office Carlsbad, New Mexico

# Compliance Recertification Application 2014 Appendix AUD

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### **Acronyms and Abbreviations**

ACL Analytical Chemistry Laboratory

AK acceptable knowledge

AMWTP Advanced Mixed Waste Treatment Project

ANL Argonne National Laboratory
ARP Accelerated Retrieval Project

BAPL Bettis Atomic Power Laboratory
BCL Battelle Columbus Laboratories

CAR corrective action report

CAST Specialty Transportation, Inc.

CBFO Carlsbad Field Office

CCP Central Characterization Project

CEMRC Carlsbad Environmental Monitoring and Research Center

CFR Code of Federal Regulations

CGI Commercial Grade Item

CH contact-handled

CMR Central Monitoring Room

CRA Compliance Recertification Application

DOE U.S. Department of Energy

DOT U.S. Department of Transportation

DSA Documented Safety Analyses

DTC dose-to-curie

ECL Environmental Chemistry Laboratory

FEW Fuel Examination Waste

GC/MS Gas Chromatograph/Mass Spectrometer

GEVNC General Electric Vallecitos Nuclear Center

GWAS Gamma Waste Assay System

HENC #1 High-Efficiency Neutron Counter #1

HERTR High-Energy Real-Time Radiography

HSG headspace gas

HSGS headspace gas sampling

HPLC-1 High Performance Liquid Chromatography

HWFP Hazardous Waste Facility Permit

I indeterminate

IDC Integrated Data Center

INL Idaho National Laboratory

INTEC Idaho Nuclear Technology and Engineering Center

IS&H Industrial Safety and Health

JHA Job Hazard Analysis

LANL Los Alamos National Laboratory

LANL-CO Los Alamos National Laboratory – Carlsbad Operations

LCNDE Large Container Non-Destructive Examination

LO/TO Lockout/Tagout

M marginal

M&O managment and operating

N/A not applicable

NABC Nondestructive Assay Box Counter

NDA nondestructive assay

NEPA National Environmental Policy Act

NESHAP National Emissions Standards for Hazardous Air Pollutants

NQA nuclear quality assurance
NTP National TRU Program

NWP Nuclear Waste Partnership LLC
ORNL Oak Ridge National Laboratory

OSO Office of Site Operations

PDP Performance Demonstration Program

PFP Plutonium Finishing Plant
PRS Project Records Services

QA quality assurance

QAP Quality Assurance Program

QAPD Quality Assurance Program Document

RADCON Radiological Control

RCRA Resource Conservation and Recovery Act

RH remote-handled

RHF Records Holding Facility

RH-TRU remote-handled transuranic

RL Hanford-Richland

RTR real-time radiography

RWMC Radioactive Waste Management Complex

S satisfactory; surveillance

SCG Summary Category Group

SDW Safe Drinking Water SLB2s standard large box 2s

SNL Sandia National Laboratories

SNL/CPG Sandia National Laboratories/Carlsbad Program Group

SQA software quality assurance

SRS Savannah River Site

SSE salt storage evaporation

SWB standard waste box

TRANSCOM Transportation Tracking and Communication

TRU transuranic

TRUPACT-III Transuranic Package Transporter-III

TSR Technical Safety Requirements

U unsatisfactory

V&V verification and validation

VE visual examination

VET Visual Examination Technique

VOC volatile organic compound WAC Waste Acceptance Criteria

WAP Waste Analysis Plan
WDS Waste Data System

WIPP Waste Isolation Pilot Plant

WRAP Waste Receiving and Processing

WRMS WIPP Records Management Services

WSCF Waste Sampling and Characterization Facility

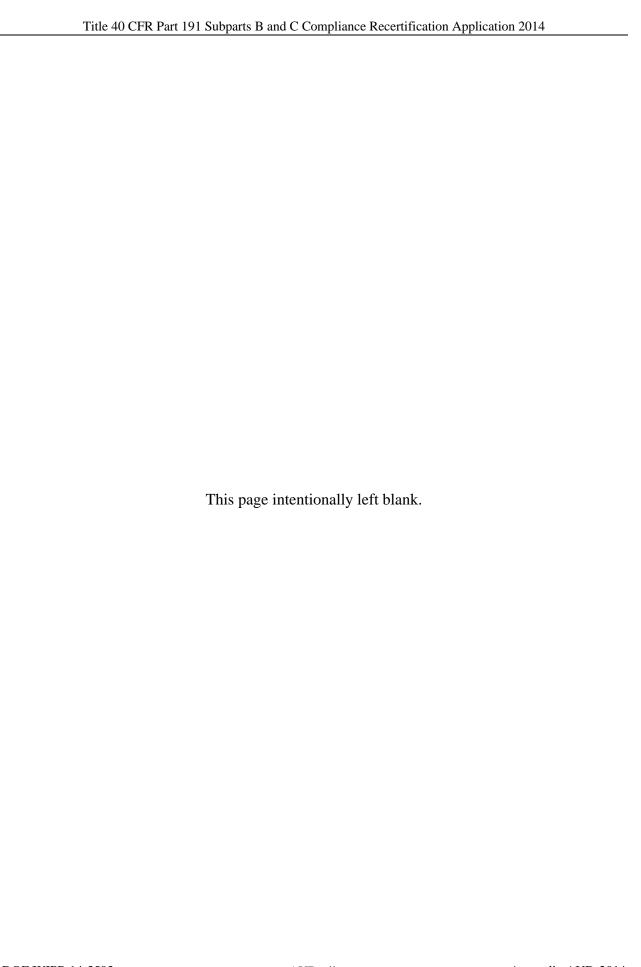
WTS Washington TRU Solutions, LLC

WTS/RES Washington TRU Solutions Regulatory and Environmental Services

WTS/WRES Washington TRU Solutions Washington Regulatory and Environmental

Services

WWIS WIPP Waste Information System



### **AUD-1.0 Introduction**

- 2 Tables AUD-1 through AUD-15 summarize assessments performed from December 31, 2007,
- 3 through February 1, 2013. These assessments were performed to evaluate the adequacy and
- 4 implementation of Waste Isolation Pilot Plant (WIPP) participant organizations' quality
- 5 assurance (QA) programs, as well as compliance with DOE/CBFO-94-1012, CBFO *Quality*
- 6 Assurance Program Document (QAPD) (U.S. DOE 2010) and the WIPP Hazardous Waste
- 7 Facility Permit (HWFP).
- 8 This information supplements the information contained in the 2009 Compliance Recertification
- 9 Application (CRA-2009) (U.S. DOE 2009). Some assessments were performed prior to the end
- of the Appendix AUD-2009 reporting period; however, the assessments were not considered
- 11 complete until the final report was finished and associated regulatory approvals (if required)
- were obtained.

1

- 13 The following organizations were assessed: transuranic (TRU) waste generator sites; Sandia
- National Laboratories Carlsbad Programs Group (SNL/CPG); Washington TRU Solutions,
- 15 LLC (WTS); Nuclear Waste Partnership LLC (NWP); suppliers performing quality-affecting
- work; Los Alamos National Laboratory Carlsbad Operations (LANL-CO), and the U.S.
- 17 Department of Energy (DOE) Carlsbad Field Office (CBFO). Throughout this appendix,
- "CBFO" is used to include reference to the former Carlsbad Area Office, as appropriate.
- 19 Results of the assessment normally determine the adequacy, implementation, and effectiveness
- of an auditee's QA program. Adequacy addresses the migration of requirements from upper-tier
- 21 program documents into implementing procedures. Implementation refers to the manner in
- 22 which an organization applies the requirements of its QA program and of the QAPD to the
- 23 activities performed. Effectiveness addresses whether the controls established in the
- 24 implementing procedures produce the desired results or end products. All assessments were
- 25 performed to the requirements in place at the time of the activity.
- The summary tables identify the organization assessed, assessment number, assessment scope,
- and assessment results. Assessment results are expressed as "satisfactory" (S), "marginal" (M),
- 28 "unsatisfactory" (U), "not applicable" (N/A), or "indeterminate" (I) for the three factors
- 29 considered during an assessment (adequacy, implementation, and effectiveness). For
- 30 assessments resulting in findings of M, U, and/or I, corrective actions are applied to address the
- 31 concerns and issues identified until a satisfactory (S) result is achieved. Assessment findings of
- 32 M, U, and I at TRU waste sites have been corrected or satisfactorily addressed and verified
- 33 through subsequent audits, surveillances, corrective action reports (CARs), or other means prior
- 34 to initial certification or continued certification for shipping waste to the WIPP.
- 35 Only those CBFO assessment activities directly related to 40 CFR Parts 191 (U.S. EPA 1993)
- and 194 (U.S. EPA 1996) are included in this appendix. Additional CBFO assessments are
- 37 performed in other critical areas. In addition, each participant organization performs internal
- assessments of its own activities.
- 39 Table AUD-6 is entitled "Washington TRU Solutions/Nuclear Waste Partnership Assessments"
- 40 to reflect the WIPP management and operating (M&O) contract award, which occurred on

- October 1, 2012. The "Organization Assessed" column identifies the M&O contractor as either WTS or NWP, as appropriate.
- 3

Table AUD-1. Idaho National Laboratory & INL Analytical Labs Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
INL	A-08-10	05/13 – 05/15/08	Evaluated continued adequacy, implementation and effectiveness of technical and QA elements as they relate to the WIPP Hazardous Waste Facility Permit (HWFP) for characterization and certification of Summary Category Group (SCG) S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste.	S S S  The defined QA program was satisfactorily implemented in accordance with the HWFP, CBFO Quality Assurance Progr Document (QAPD), contract, and statement of work, as well Idaho National Laboratory (INL) implementing procedures. Technical areas evaluated were adequate, satisfactorily implemented, and effective.		olemented in surance Program work, as well as the procedures.
INL	A-08-11	01/29 – 01/30/08	Follow-up certification audit conducted to evaluate the adequacy, implementation, and effectiveness of the INL/Central Characterization Project (CCP) TRU waste characterization activities related to contact-handled (CH) SCG S4000 soils/gravel performed by the INL/CCP relative to the HWFP and upper-tier requirement documents	S S S  The defined QA program was satisfactorily implemented in accordance with the CBFO QAPD, HWFP and the INL implementing procedures. Technical areas evaluated were adequate, satisfactorily implemented, and effective.		lemented in the INL uated were
INL Analytical Labs.	A-08-22	05/13 - 05/15/08	Evaluated continued adequacy, implementation and effectiveness of INL Analytical Labs TRU waste characterization activities performed under the CCP Program. Activities evaluated included headspace gas (HSG) analysis of SCG S5000 debris wastes; Analytical Laboratories Department analysis of S3000 homogeneous solids and S4000 soils/gravel; generation-level data verification and validation (V&V) of S3000 homogeneous solids, S4000 soils/gravel, and S5000 debris wastes; and SUMMA ® canister preparation and certification for use by other generator sites.	S The defined QA program accordance with the CB implementing procedure adequate, satisfactorily	FO QAPD, and the INL es. Technical areas eval	Analytical Labs uated were
INL	A-09-08	12/9 – 12/11/08	Limited scope audit of INL/CCP visual examination (VE) records was performed to verify the level of compliance of waste characterization and certification activities for SCG S5000 debris waste.	S Based on the results of t CARs 09-015 and 09-01 process being performed implemented, and effect Follow-up surveillance to verify effectiveness of	16, the audit team concluded by INL/CCP was adequive.  (S-09-21) was conducte	uded that the VE quate, satisfactorily d in March, 2009

Table AUD-1. Idaho National Laboratory & INL Analytical Labs Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
INL Analytical Labs.	A-09-13	05/5 – 05/07/09	Evaluated continued adequacy, implementation, and effectiveness of INL Analytical Laboratories/CCP TRU waste characterization	S The defined QA program accordance with the CB		
			activities.	implementing procedure adequate, satisfactorily	es. Technical areas eval	uated were
INL	A-09-14	05/05 -	Evaluated continued adequacy, implementation, and effectiveness of technical and QA elements as	S	S	S
		05/07/09	they relate to the WIPP HWFP for characterization and certification of SCG S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste.	The defined QA program accordance with the HW statement of work, as w Technical areas evaluate implemented, and effect	VFP, CBFO QAPD, con ell as the INL implemer ed were adequate, satisfa	tract, and nting procedures.
INL	A-10-03	10/06 – 10/07/09	Evaluated the adequacy, implementation, and effectiveness of the INL Visual Examination	S	S	S
		10/07/09	Technique (VET) waste characterization process including related technical and QA activities performed by the INL/CCP.	The audit team conclude programs, as applicable addressing upper-tier re- and effective.	to the VET process, we	re adequate in
INL	A-10-16	06/08 –	Evaluated continued adequacy, implementation and	S	S	S
		06/10/10	effectiveness of technical and QA elements as they relate to the WIPP HWFP for characterization and certification of SCG S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste.	The audit team concluded that the INL/CCP technical and QA program, with the exception of the dose-to-curie characterization discipline using the Osprey detector, continue to be adequate and satisfactorily implemented for characterizing SCG S3000, S4000 and S5000 waste. The dose-to-curie discipline was later evaluated during S-10-34 and determined to be adequate and satisfactorily implemented.		e characterization be adequate and CG S3000, S4000 was later evaluated
INL Analytical Labs.	A-10-17	06/08 – 06/10/10	Evaluated continued adequacy, implementation and effectiveness of INL Analytical Laboratories/CCP TRU waste characterization activities.	S	S	S
			TWO waste characterization activities.	The defined QA program accordance with the CB implementing procedure adequate, satisfactorily	FO QAPD, and the INL es. Technical areas eval	Analytical Labs uated were

Table AUD-1. Idaho National Laboratory & INL Analytical Labs Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
INL Analytical Labs.	A-11-13	06/07 – 06/09/11	Evaluated continued adequacy, implementation and effectiveness of INL Analytical Laboratories/CCP TRU waste characterization activities.	S	S	S
				The defined QA program accordance with the CB implementing procedure adequate, satisfactorily	FO QAPD, and the INL es. Technical areas eval	Analytical Labs uated were
INL	A-11-14	06/07 – 06/09/11	Evaluated continued adequacy, implementation, and effectiveness of INL TRU waste characterization activities performed for the INL by WTS/CCP. Activities were evaluated relative to the requirements of the WIPP HWFP, the CBFO QAPD and Waste Acceptance Criteria (WAC). Evaluated CH SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and remote-handled (RH) SCGs S3000 homogeneous solids waste and S5000 debris waste, in addition to other technical elements, QA elements, and transportation activities.	S The defined QA program accordance with the CB procedures. Technical a satisfactorily implement	FO QAPD, and the INL areas evaluated were add	implementing
INL	A-12-13	06/11 – 06/14/12	Evaluated continued adequacy, implementation, and effectiveness of technical and QA elements as they relate to the WIPP HWFP for characterization and certification of SCG S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste.	S The defined QA program accordance with the CB work, as well as the INI areas evaluated were adeffective.	FO QAPD, contract and implementing procedu	l statement of res. Technical
INL Analytical Labs.	A-12-14	06/11 – 06/14/12	Evaluated continued adequacy, implementation and effectiveness of INL Analytical Laboratories/CCP TRU waste characterization activities. Activities evaluated included the Environmental Chemistry Laboratory (ECL) HSG analysis of SCG S5000 debris wastes; Analytical Chemistry Laboratory (ACL) solids analysis of SCGs S3000 homogeneous solids and S4000 soils/gravel wastes; generation-level data V&V and SUMMA canister preparation and certification for use by the generator sites.	S The defined QA program accordance with the CB implementing procedure adequate, satisfactorily in the control of the control	FO QAPD, and the INL es. Technical areas eval	Analytical Labs uated were

Table AUD-1. Idaho National Laboratory & INL Analytical Labs Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
INL	S-08-03	01/15 -	Evaluated the implementation and effectiveness of	S	S	S
		01/16/08	the policies, plans, and procedures related to the CCP shipment of RH TRU waste from the INL to the WIPP.	Activities associated witransportation of RH was effectively implemented	ste were appropriately p	
INL	S-08-07	01/15 -	Evaluated the implementation and effectiveness of	S	S	S
		01/18/08	policies, plans, and procedures related to the Accelerated Retrieval Project (ARP) VE process for newly generated wastes performed at INL by the CCP.	The INL/CCP ARP VE satisfactorily implement		red to be adequate,
INL	S-08-16	08/05 -	Evaluated the adequacy, implementation, and	S	S	S
		08/15/08	effectiveness of the CCP technical and QA activities for remediation and repackaging of SCG S3000 waste, conducted at INL by the CCP. This included review of the Packaging Configuration Correction process described in Procedure CCP-TP-006, CCP Visual Examination Technique for INL Newly Generated TRU Waste Retrieved from Pits.	Activities associated wi S3000 were considered and effective.		
INL	S-09-08	12/16 -	Evaluated the adequacy, implementation, and	S	S	S
		12/17/08	effectiveness of the CCP technical and QA activities for remediation and repackaging of SCG S3000 homogeneous solid waste.	The CCP technical and repackaging of ARP S30 implemented, and effect	000 waste were adequat	
INL	S-09-21	03/25 -	Evaluated implementation of corrective actions	S	S	S
		03/26/09	associated with CBFO CARs 09-015 and 09-16 resulting from CBFO Audit A-09-08. CBFO Audit A-09-08 was performed December 09/11/2008, to evaluate the INL/CCP VE process.	The surveillance team determined that corrective actions associated with CBFO CARs 09-015 and 09-16 were satisfact thus CBFO CARs 09-015 and 09-16 were closed. The surveill team also verified the corrective actions were effective.		were satisfactory, d. The surveillance
INL	S-09-33	08/11/09	Evaluated the implementation and effectiveness of	S	S	S
			the VE process performed by the INL/CCP on RH SCG S5000 debris waste. Recertification Audit A-09-14 of INL/CCP did not include VE of RH waste.	Surveillance team verifi VE on RH waste. Activ were adequate, satisfact	rities associated with VI	E on RH waste

Table AUD-1. Idaho National Laboratory & INL Analytical Labs Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
INL	S-10-01	10/13 – 10/14/09	Evaluated the activities associated with the relocation of the Analytical Solids Laboratory from Building 602 at the Idaho Nuclear Technology and Engineering Center (INTEC) to a modular trailer facility at the INL Radioactive Waste Management Complex (RWMC) near Idaho Falls, ID.	S S S  INL/CCP activities related to solids analysis were determined to be adequate, satisfactory, and effective at the new Analytical Solids Laboratory location.		re determined to
INL	S-10-20	02/23 – 02/24/10	Evaluated the documentation associated with INL/CCP RH waste sampling and analysis activities at the INL INTEC facility.	S S S  INL/CCP activities related to RH sampling and analysis characterization operations were adequate, satisfactorily implemented, and effective.		analysis
INL	S-10-22	03/03/10	Evaluated the implementation and effectiveness of the VE characterization process performed by the INL/CCP on RH SCG S3000 solids waste. Recertification Audit A-09-14 did not include VE of RH SCG S3000 solids waste.	S S S  The VE characterization process performed by the INL/CCP on RH SCG S3000 solids waste is adequately implemented and effective.		the INL/CCP on
INL	S-10-33	07/27/10	Evaluated the activities associated with INL/CCP HSG sampling (HSGS) activities at the INL.	S This surveillance detern operations were adequateffective.		
INL	S-10-34	07/20 – 07/21/10	Evaluated the adequacy, procedure implementation, and effectiveness of project-level review of dose-to-curie (DTC) data measured using an Osprey detector. This surveillance was performed to address a determination of inadequacy of reporting due to the unavailability of final data packages for review at the time of CBFO Audit A-10-16.	S This surveillance satisfa characterization (nonder portion of Audit A-10-1 adequate, satisfactorily	structive assay [NDA] a 6. Activities were deter	nd RH/DTC) rmined to be

Table AUD-1. Idaho National Laboratory & INL Analytical Labs Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
INL Analytical Labs.	S-11-31	9/21/11	Verified the operability, implementation, and effectiveness of two new instruments at the ECL, gas chromatography/mass spectrometry (GC/MS) instruments I and J (GC/MS-I and GC/MS-J), and their associated procedure, to confirm adequacy, implementation, and effectiveness of the characterization process for SCG S5000 debris waste relative to the requirements of the WIPP HWFP.	S The surveillance team c new instruments were a implemented and effect	dequate and the procedu	
INL	S-12-10	11/01/11	Verified the operability, implementation, and effectiveness of the High Performance Liquid Chromatography (HPLC-1) used for analysis of samples for hydrazine and formaldehyde, to confirm the adequacy, implementation and effectiveness of this process for SCG S3000 solids and S4000 soils/gravel waste relative to the requirements of the WIPP HWFP.	S The surveillance team c HPLC-1 analyses at the satisfactory, and effective	INL/CCP ACL were ac	
INL	S-12-20	05/07/12	Evaluated the operational capability of INL/CCP Real-Time Radiography (RTR) Unit #RTR-0659 at the INTEC for characterization of RH SCG S3000 solids waste.  The surveillance team verified that the INTEC RTR unit (RTR-0659) was capable of providing full penetration of the solid waste in waste stream IN-ID-BTO-030.	S The surveillance team d RTR unit #RTR-0659 w		
INL	S-13-17	01/09 – 01/10/13	Evaluated the operability, implementation, and effectiveness of the Gas Chromatography Unit 7 instrument used for the dual-column gas chromatographic separation and detection of nonhalogenated volatile organic compounds (VOC) in extracts of solid samples.	S The surveillance team of the GC-7 instrument and and effective.		
INL	S-13-19	01/24/13	Evaluated the VET process for characterizing retrievably stored CH SCG S3000 homogeneous solids waste at the RWMC ARP.	S The surveillance team c retrievably stored CH st tier requirements, and p and effective in achieving	olids waste are adequate rocedures are satisfactor	in meeting upper-

**Table AUD-2. Los Alamos National Laboratory Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
LANL	A-08-16	04/15 – 04/17/08	Evaluated the continued adequacy, implementation, and effectiveness of LANL TRU waste characterization and certification activities for CH SCG S3000 homogeneous solids and S5000 debris wastes, and RH S5000 debris waste performed for LANL by WTS/CCP relative to the requirements detailed in the WIPP HWFP, CBFO QAPD, and other upper-tier requirement documents.	WIPP HWFP, CBFO Q evaluated were adequat compliance with the HV	S m was satisfactorily implemen APD, and requirement docume e, satisfactorily implemented, a WFP.	ents. Technical areas
LANL	A-09-12	04/07 – 04/09/09	Evaluated the continued adequacy, implementation, and effectiveness of LANL TRU waste characterization and certification activities for CH SCG S3000 homogeneous solids and S5000 debris wastes, and RH S5000 debris waste performed for LANL by WTS/CCP relative to the requirements detailed in the WIPP HWFP, CBFO QAPD, and other upper-tier requirement documents.	WIPP HWFP, CBFO Q evaluated were adequat compliance with the HV	S m was satisfactorily implement APD, and requirement docume e, satisfactorily implemented, a WFP.	ents. Technical areas
LANL	A-10-14	04/27 – 04/29/10	Evaluated the continued adequacy, implementation, and effectiveness of LANL TRU waste characterization and certification activities for CH SCG S3000 homogeneous solids and S5000 debris wastes, and RH S5000 debris waste performed for LANL by WTS/CCP relative to the requirements detailed in the WIPP HWFP, CBFO QAPD, and other upper-tier requirement documents, as well as VE in support of the Off-Site Recovery Program.	WIPP HWFP, CBFO Q evaluated were adequat compliance with the HV Four CARs were issued Corrective actions plan	S m was satisfactorily implement APD, and requirement docume, e, satisfactorily implemented, a WFP.  I from this audit (10-025, 10-025 were approved and actual actual actual conducted to verify effective	ents. Technical areas and effective for 26, 10-027, and 10-028). ions verified. Follow-up

**Table AUD-2. Los Alamos National Laboratory Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
LANL	A-11-11	05/17 – 05/19/11	Evaluated the adequacy, implementation, and effectiveness of LANL TRU waste characterization activities performed for LANL by the WTS/CCP relative to the requirements detailed in the WIPP HWFP and CBFO QAPD. The audit team evaluated the characterization processes for CH SCG S3000 homogeneous solids waste and SCG S5000 debris waste.  Evaluated the adequacy, implementation, and	WIPP HWFP, CBFO Q evaluated were adequat compliance with the HV		ents. Technical areas and effective for
LANL	A-12-12	07/24 – 07/26/12	effectiveness of LANL TRU waste characterization activities performed for LANL by WTS/CCP. The audit was conducted relative to the requirements detailed in the WIPP HWFP, the CBFO QAPD, and other upper-tier requirement documents. Evaluated the continuing characterization processes for CH SCG S3000 homogeneous solids and SCG S5000 debris wastes. The CBFO Office of the National TRU Program (NTP) requested that the audit team also evaluate the characterization process for CH SCG S4000 soils/gravel waste for initial certification. As part of the audit, the NTP requested a review of the extension of the calibration for the High-Efficiency Neutron Counter #1 (HENC #1) to include a population of lead-lined 55-gallon drums containing solidified materials, as well as a calibration extension of the high-resolution gamma spectrometry to 2.5 grams per cubic centimeter for the SuperHENC.	including the NTP requ certification of CH SCC waste were satisfactoril to determine the adequa characterization of CH provided with any com- reviewed the preliminal reviewed the RTR and reviewed a random sele be adequate. No compl were provided to the tea- concluded that characte soils/gravel waste were	S for S3000/S500 I for S4000  that the LANL/CCP technical ested extensions, used for char G S3000 homogeneous solids a y implemented and effective. Acceptable solids/gravel waste pleted S4000 soils/gravel waste pleted S4000 characterization pry Acceptable Knowledge (AKNDA characterization of S4000 etcition memo for LANL S4000 etcd sampling batch data report am for evaluation, and therefor rization activities of LANL/CC indeterminate. When additional will be evaluated by surveillan	racterization and nd SCG S5000 debris The audit team was unable iveness of the because the team was not backages. The team of documentation, of soils/gravel waste, and waste. All were deemed to the for LANL S4000 waste the audit team CP for CH SCG S4000 all documentation is
LANL	S-10-31	06/24/10	Evaluated the implementation and effectiveness of CCP corrective actions related to CBFO CAR 10-025 issued as a result of CBFO Audit A-10-14. The CAR identified issues related to the handling of raw data generated during VE activities.	S Verified the corrective determined to be adequ	S actions for CAR 10-025. Actionate and effective.	S ons were implemented and

**Table AUD-2. Los Alamos National Laboratory Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
LANL	S-11-29	08/15/11	Evaluated and observed the Canberra NDA SuperHENC system and related process for the characterization of CH waste in standard waste boxes (SWBs), in support of an initial certification.	S S S LANL/CCP activities related to CH SCG S3000 and S5000 waste measuremen in SWBs on the SuperHENC using the equipment and procedures examined and subject to the measurement controls in place were adequately established for compliance with upper-tier requirements, satisfactory in the implementation of these requirements, and effective in achieving the desired results.			
LANL	S-12-16	01/24 – 01/25/12	Evaluated the High Energy Real-Time Radiography (HERTR) unit for characterizing CH SCG S5000 debris waste and S3000 homogeneous solids waste. During LANL/CCP Recertification Audit A-11-11, performed May 17 - 19, 2011, the audit team was unable to complete the initial certification of the HERTR unit.	S S S  LANL/CCP activities related to CH SCG S3000 and SCG S5000 wastes using the equipment and procedures examined were determined to be adequate, satisfactory in the implementation of those requirements, and effective in achieving the desired results.			
LANL	S-13-18	01/10/13	Evaluated the LANL/CCP solids sampling and analysis activities related to the characterization of CH SCG S4000 soils/gravel waste to provide a basis for initial approval.	analysis activities, as w	S eviewed the documentation sugell as final characterization of stisfactorily implemented and e	S4000 waste, and found	

**Table AUD-3.** Los Alamos National Laboratory – Carlsbad Operations Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
LANL-CO	A-08-13	02/26 – 02/28/08	Evaluated adequacy, effectiveness, and implementation of requirements in the LANL-CO/Carlsbad Environmental Monitoring and Research Center (CEMRC) Interface Document, LANL-CO Quality Assurance Plan (QAP), and LANL-CO implementing procedures.	S S S  The defined QA program was satisfactorily implemented in accordance with the CBFO QAPD, and the LANL/CO - CEMRO implementing procedures. Technical areas evaluated were adeq satisfactorily implemented, and effective.		lemented in IL/CO - CEMRC
LANL-CO	A-09-09	02/03 – 02/05/09	Evaluated continued adequacy, effectiveness, and implementation of requirements in the LANL-CO/CEMRC Interface Document, LANL-CO QAP, and LANL-CO implementing procedures.	S The defined QA program accordance with the CBI implementing procedure satisfactorily implemented	FO QAPD, and the LAN s. Technical areas evalu	IL/CO - CEMRC
LANL-CO	A-10-10	02/02 – 02/04/10	Evaluated continued adequacy, effectiveness, and implementation of requirements in the LANL-CO/CEMRC Interface Document, LANL-CO QAP, and LANL-CO implementing procedures.	S The defined QA program accordance with the CBI implementing procedure satisfactorily implement	FO QAPD, and the LAN s. Technical areas evalu	IL/CO - CEMRC
LANL-CO	A-11-05	04/26 – 04/28/11	Evaluated continued adequacy, effectiveness, and implementation of requirements in the LANL-CO/CEMRC Interface Document, LANL-CO QAP, and LANL-CO implementing procedures.	S The defined QA program accordance with the CBI implementing procedure satisfactorily implemented	S n was satisfactorily impl FO QAPD, and the LAN s. Technical areas evalu	IL/CO - CEMRC
LANL-CO	A-12-07	05/08 – 05/10/12	Evaluated continued adequacy, effectiveness, and implementation of requirements in the LANL-CO/CEMRC Interface Document, LANL-CO QAP, and LANL-CO implementing procedures.	S The defined QA program accordance with the CBI implementing procedure satisfactorily implemented	FO QAPD, and the LAN s. Technical areas evalu	IL/CO - CEMRC

Table AUD-4. General Electric Vallecitos Nuclear Center Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
General Electric Vallecitos Nuclear Center (GEVNC)	A-09-05	12/02 – 12/04/08	Evaluated the adequacy, implementation, and effectiveness of (GEVNC) TRU waste characterization activities performed for RH SCG S5000 debris waste by WTS/CCP. Activities were evaluated relative to the requirements of the WIPP HWFP, the CBFO QAPD, and other upper-tier requirement documents.	S Technical and QA progractivities, were adequate for compliance with app	e, satisfactorily impleme	ented, and effective
GEVNC	A-10-04	01/26 – 01/28/10	Evaluated the continued adequacy, implementation, and effectiveness of GEVNC TRU waste characterization activities performed for RH SCG S5000 debris waste by WTS/CCP. Emphasis was placed on activities completed since the previous Audit A-09-05 and the process for project termination/closure activities due to the completion of the waste characterization campaign at GEVNC. All activities were evaluated to verify compliance with the applicable requirements of the WIPP HWFP, the CBFO QAPD, and other upper-tier requirement documents.	S Technical and QA progractivities, were adequate for compliance with app	e, satisfactorily impleme	ented, and effective

**Table AUD-5. Hanford-Richland Site Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
Richland (RL)	A-08-18	06/16 – 06/20/08	Evaluated the continued adequacy, implementation, and effectiveness of the Hanford QA Program and waste characterization and certification activities. Evaluated SCG S3000 homogeneous solids and S5000 debris waste characterized at the Waste Receiving and Processing (WRAP) facility, the Plutonium Finishing Plant (PFP), and the Waste Sampling and Characterization Facility (WSCF), as applicable. All activities were evaluated to verify compliance with the applicable requirements of the WIPP HWFP, the CBFO QAPD, and other upper-tier requirement documents.	S S S  Technical and QA programs, as applicable to the audited activities, were adequate, satisfactorily implemented, and effective for compliance with applicable upper-tier requirement		
RL	A-09-18	06/09 – 06/11/09	Evaluated the continued adequacy, implementation, and effectiveness of the Hanford QA Program and the Hanford Site TRU waste characterization and certification activities. Evaluated SCG S3000 and S5000 wastes characterized at the WRAP facility, the PFP, and the WSCF. Verified compliance with the applicable requirements of the WIPP HWFP, the CBFO QAPD, and other requirement documents. (In addition to the recertification of the Hanford TRU Program activities, consideration was given to the probability of retiring the Hanford TRU Program implementing procedures and the future implementation of the CCP as a viable option for Hanford's continued characterization and certification activities.)	activities, were adequa	S grams, as applicable to tte, satisfactorily impler ce with applicable uppe	nented, and
RL	A-10-07	04/06 – 04/08/10	Evaluated the adequacy, implementation, and effectiveness of TRU waste characterization activities for SCG S5000 CH debris waste performed for the Hanford Site by WTS/CCP. Evaluated to verify compliance with the WIPP HWFP, the CBFO QAPD, and other upper-tier requirement documents. This was the initial certification for operations under the WTS/CCP Program.	activities, were adequa	S grams, as applicable to ate, satisfactorily impler ce with applicable uppe	nented, and

**Table AUD-5. Hanford-Richland Site Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
RL	A-11-10	04/05 – 04/07/11	Evaluated continued adequacy, implementation, and effectiveness of the Hanford Site TRU waste characterization activities performed for CH SCGs S3000 homogeneous solids waste and S5000 debris waste WTS/CCP. Evaluated to verify compliance with the WIPP HWFP, the CBFO QAPD, and other requirement documents.  (Also verified the initial certification activities related to the HERTR system for characterization of SWBs.	activities, were adequa	S grams, as applicable to ate, satisfactorily impler ce with applicable uppe	nented, and
RL	A-12-11	05/15 – 05/16/12	Evaluated continued adequacy, implementation, and effectiveness of the Hanford Site TRU waste characterization activities performed for CH SCGs S3000 homogeneous solids waste and S5000 debris waste WTS/CCP. All activities were evaluated to verify compliance with the applicable requirements of the WIPP HWFP, the CBFO QAPD, and other requirement documents.  Hanford/CCP suspended waste characterization activities at the end of September 2011, due to funding issues. No new containers of waste were introduced into the characterization process after September 2011; however, containers requiring the completion of generation-level data reviews and project-level data V&V activities to finalize the characterization process were managed for a short	S I I  The audit team concluded that, for the documentation reviewed, the overall adequacy of the Hanford/CCP technical and QA programs was satisfactory in meeting upper-tier requirements as applicable to the audited activities.  Since Hanford/CCP suspended waste characterization activities at the Hanford Site, the audit team was unable to evaluate HSG sampling, RTR, VE, and NDA characterization activities in the field to determine the implementation and effectiveness of characterization procedures, or to verify personnel and equipment were available to continue characterization activities. For this reason, these processes were deemed indeterminate.		entation reviewed, anical and QA er requirements as erization activities at evaluate HSG in activities in the ectiveness of innel and equipment tivities. For this
RL	S-08-11	04/28 – 04/29/08	time thereafter.  Evaluated the implementation and effectiveness of the policies, plans, and procedures related to transportation activities at Hanford for the shipment of TRU waste to WIPP.	reviewed contained ad	S determined that Hanfor lequate flow-down of tra	ansportation
RL	S-10-17	03/31/10	Reviewed and evaluated the implementation and effectiveness of Hanford records closeout activities, as related to transuranic waste.		S Hanford procedures for ed and found to be effected and found to be effected and found to be effected as a second	
RL	S-10-19	03/30 – 03/31/10	Reviewed and evaluated the implementation and effectiveness of Hanford/CCP procedures related to transportation activities in accordance with CBFO and CCP procedure requirements.	for transportation of tr Hanford/CCP has satis	S CCP procedures evaluate ansuranic waste from H stactorily and effectively and CCP procedures.	anford to the WIPP.

**Table AUD-5. Hanford-Richland Site Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
RL	S-10-32	07/13/10	Evaluated the activities associated with Hanford/CCP	S	S	S	
				Activities related to HSG operations were adequate, satisfactorily implemented, and effective.			
RL	S-10-35	07/13/10	Evaluated the implementation and effectiveness of	S	S	S	
			CCP corrective actions related to CAR 10-019 that resulted from audit A-10-07. The CAR identified issues related to the handling of raw data generated during VE activities.	Corrective actions for CAR 10-019 were determined to adequate, satisfactorily implemented, and effective.			

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
WTS	A-08-07	01/14 - 01/18/08	Evaluated the continued adequacy, implementation, and effectiveness of the WTS/CCP QAP, which was established for controlling quality-affecting activities associated with the characterization and certification of TRU waste by CCP destined for disposal WIPP repository.	S Activities related to t satisfactorily implem	S the WTS/CCP QAP were tented, and effective.	S e adequate,
WTS	A-08-14	02/12 - 02/14/08	Evaluated the adequacy, implementation, and effectiveness of the WTS WIPP Form Process, established for capturing, evaluating, and tracking the resolution of noted issues, deficiencies, and associated actions.		S the WTS WIPP Form Prily implemented, and eff	
WTS	A-08-15	03/24 – 03/27/08	Evaluated the continued adequacy and implementation of the WTS QA program related to the American Society of Mechanical Engineers Nuclear Quality Assurance (NQA)-1, 1989 Edition <i>Quality Assurance Program Requirements for Nuclear Facilities</i> Criteria 1-9.	S S S WTS QA program activities related to NQA-1 Criteria 1-9 were adequate and satisfactorily implemented relative to the flow-down of requirements from the upper-tier documents.		
WTS	A-08-17	04/08 - 04/11/08	Evaluated the adequacy, implementation, and effectiveness of QA and technical activities related to CH and RH waste handling operations at the WIPP. The activities were evaluated with respect to the requirements defined in the WIPP HWFP, CBFO QAPD, and other requirement documents	adequate and satisfac	S the WTS waste handling etorily implemented relates from the upper-tier do	tive to the flow-
WTS	A-08-25	08/11 – 08/14/08	Evaluated the adequacy, implementation, and effectiveness of transportation activities performed under the CCP Program. The evaluation included CCP activities related to transportation activities performed by CCP at LANL, Savannah River Site (SRS), INL, and Oak Ridge National Laboratory (ORNL).	S S S  Activities related to CCP transportation operations were adequate and satisfactorily implemented relative to the flow-down of requirements from the upper-tier documents.		
WTS	A-09-02	10/07 – 10/09/08	Evaluated WTS continued implementation of the QA program in relation to NQA-1, Criteria 10-18.	were adequate and sa	S ctivities related to NQA- ttisfactorily implemente ements from the upper-ti	d relative to the

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
WTS	A-09-06	12/02 – 12/04/08	Evaluated the adequacy, implementation, and effectiveness of inter-site transportation activities performed under the WTS/CCP Program. The evaluation included CCP activities related to transportation activities performed by CCP at the Nevada Test Site.		S luded that the CCP trans uate, satisfactorily imple	
WTS	A-09-10	02/24 – 02/26/09	Evaluated the continued adequacy, implementation, and effectiveness of the WTS/CCP QAP which was established for controlling quality-affecting activities associated with the characterization and certification of TRU waste by CCP destined for disposal WIPP repository.	S S S  Activities related to the WTS/CCP QAP were adequate, satisfactorily implemented, and effective.		
WTS	A-09-15	03/17 – 03/19/09	Evaluated the continued adequacy and implementation of the WTS QA Program related to NQA-1 Criteria 1-9.	S Activities related to satisfactorily implen	the WTS QA Program whented, and effective.	S vere adequate,
WTS	A-09-23	07/07 – 07/09/09	Evaluated the continued adequacy, implementation, and effectiveness of QA and technical activities related to CH and RH waste handling operations at the WIPP.	S S S  Activities related to the WTS waste handling operations were adequate and satisfactorily implemented relative to the flowdown of requirements from the upper-tier documents.		
WTS	A-09-26	09/08 – 09/10/09	Evaluated the adequacy, implementation, and effectiveness of QA and technical activities related to WTS compliance with Department of Energy (DOE) Order 226.1A, <i>Implementation</i> of <i>Department</i> of <i>Energy Oversight Policy</i> , specifically the Contractor Requirements Document, Attachment 1. The WTS <i>Quality Assurance Program Description</i> , WP 13-1, governed the QA aspects of the audit.	S S S  WTS compliance with DOE Order 226.1A adequately address applicable upper-tier requirements and was satisfactorily implemented and effective.		S dequately addressed
WTS	A-09-27	09/29 - 10/01/09	Evaluated the adequacy, implementation, and effectiveness of transportation activities performed by CCP at LANL, SRS, INL, GEVNC, ORNL, and Argonne National Laboratory (ANL).	S S S  Requirements associated with CCP technical and QA program activities related to transportation were satisfactorily implemented and effective relative to the CBFO QAPD and upper tier requirements.		and QA program factorily
WTS	A-10-02	10/06 – 10/08/09	Evaluated WTS continued implementation of the QA program in relation to NQA-1 Criteria 10 - 18.		S the WTS QA Program wented, and effective.	S vere adequate,

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
WTS	A-10-05	06/22 – 06/24/10	Evaluated the adequacy, implementation, and effectiveness of inter-site transportation activities performed by the WTS/CCP. The evaluation included CCP transportation activities performed by CCP at the Lawrence Livermore National Laboratory.		S luded that the CCP inter were adequate, satisfactor	
WTS	A-10-11	03/02 – 03/04/10	Continued adequacy, implementation, and effectiveness of the WTS/CCP QA Program, established for controlling quality-affecting activities associated with CCP characterization and certification of TRU waste destined for disposal at the WIPP.		S the WTS/CCP QAP were nented, and effective.	S re adequate,
WTS	A-10-18	09/14 – 09/16/10	Evaluated the continued adequacy, implementation, and effectiveness of QA and technical activities related to CH and RH waste handling operations at the WIPP.	adequate and satisfac	the WTS waste handling ctorily implemented relats from the upper-tier do	tive to the flow-
WTS	A-10-20	05/10 - 05/13/10	Evaluated the continued adequacy and implementation of the WTS QA Program related to the WTS Monitoring Programs.	S S S  Activities related to the WTS monitoring programs operatio were adequate and satisfactorily implemented relative to the flow-down of requirements from the upper-tier documents.		ograms operations d relative to the
WTS	A-10-21	04/13 - 04/15/10	Evaluated the continued adequacy and implementation of the WTS QA Program as related to NQA-1 Criteria 1-9.	S Activities related to satisfactorily implen	S the WTS QA Program we nented, and effective.	S were adequate,
WTS	A-10-25	09/21 - 09/23/10	Evaluated the adequacy, implementation, and effectiveness of transportation activities performed by CCP at LANL, SRS, INL, GEVNC, ORNL, Hanford, and ANL.	S Requirements associactivities related to t	S ated with CCP technical ransportation were satisf ective relative to the CE	factorily
WTS	A-11-02	10/05 – 10/07/10	Evaluated WTS continued implementation of the QA program in relation to NQA-1 Criteria 10 - 18.	S	S the WTS QA Program v	S vere adequate,
WTS	A-11-06	03/01 – 03/03/11	Evaluated the continued adequacy, implementation, and effectiveness of the WTS/CCP QAP, which was established for controlling quality-affecting activities associated with the characterization and certification of TRU waste by CCP destined for disposal WIPP repository.	S Activities related to	S the WTS/CCP QAP were nented, and effective.	S re adequate,

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
WTS	A-11-07	03/15 -	Evaluate the adequacy, implementation, and	M	M	M	
		03/17/11	effectiveness of QA and technical activities related to records processes at the WIPP.	The audit team concluded that overall, WTS records processes were marginally adequate in addressing applicable upper-tier requirements and marginally implemented and effective.  Six CARs were issued. Follow-up surveillance (S-12-01) was conducted in October, 2011 to verify completion and adequacy of corrective actions.		icable upper-tier nd effective. nce (S-12-01) was	
WTS	A-11-09	04/12 -	Evaluated the continued adequacy and implementation	S	S	S	
		04/14/11	of the WTS QA Program as related to NQA-1 Criteria 1-9.	Activities related to the WTS QA Program were adequate, satisfactorily implemented, and effective.			
WTS	A-11-16		Evaluated the continued adequacy, implementation,	S	S	S	
		09/01/11	and effectiveness of QA and technical activities related to CH and RH waste handling operations at the WIPP.	Activities related to the WTS waste handling operations were adequate and satisfactorily implemented relative to the flow-down of requirements from the upper-tier documents.			
WTS	A-11-17	05/10 -	Evaluated the continued adequacy and implementation	S	S	S	
		05/12/11	of the WTS QA Program related to the WTS Monitoring Programs.	were adequate and sa	the WTS monitoring protestisfactorily implemente ements from the upper-ti	d relative to the	
WTS	A-11-18	05/24 -	Evaluated the adequacy, implementation, and	S	S	S	
		05/26/11	effectiveness of Transuranic Package Transporter-III (TRUPACT-III) activities related to shipping processes at the Mobile Loader Storage and Staging Site located in Carlsbad, NM.	The audit team concluded that overall, the TRUPACT -III activities evaluated were adequate in addressing applicable upper-tier requirements, satisfactorily implemented and effective.			
WTS	A-11-19	08/23 -	Evaluated the adequacy, implementation, and	S	S	S	
		08/25/11	effectiveness of inter-site transportation activities performed by the WTS/CCP. The evaluation included documentation relating to waste shipped from various generator sites to the INL for characterization.	The audit team concluded that the CCP inter-site transporta activities evaluated were adequate, satisfactorily implement and effective.			

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
WTS	A-11-24	09/20 -	Evaluated the adequacy, implementation, and	S	S	S
		09/22/11	effectiveness of transportation activities performed by CCP at LANL, SRS, INL GEVNC, ORNL, Hanford, and ANL.	Requirements associated with CCP technical and QA program activities related to transportation were satisfactorily implemented and effective relative to the CBFO QAPD and upper tier requirements.		
WTS	A-12-01	10/04 -	Evaluated WTS continued implementation of the QA	S	S	S
		10/06/11	program in relation to NQA-1 Criteria 10 - 18.	Activities related to the WTS QA Program were adequate, satisfactorily implemented, and effective.		
WTS	A-12-09	03/06 -	Evaluated the continued adequacy, implementation,	S	S	S
		03/08/12	and effectiveness of the WTS/CCP QAP, which was established for controlling quality-affecting activities associated with the characterization and certification of TRU waste by CCP destined for disposal WIPP repository.	Activities related to the WTS/CCP QAP were adequate, satisfactorily implemented, and effective.		
WTS	A-12-17	04/03 -	Evaluate the adequacy, implementation, and	S	S	S
		04/05/12	effectiveness of QA and technical activities related to records processes at the WIPP.	Activities related to the records processes were adequate, satisfactorily implemented, and effective.		
WTS	A-12-18	04/10 -	Evaluated the continued adequacy and implementation	S	S	S
		04/12/12	of the WTS QA Program related to NQA-1 Criteria 1-9.	Activities related to satisfactorily implem	the WTS QA Program water and effective.	vere adequate,
WTS	A-12-21	08/07 -	Evaluated the continued adequacy and implementation	S	S	S
		08/09/12	of the WTS QA Program related to the WTS Monitoring Programs.	Activities related to the WTS monitoring programs operations were adequate and satisfactorily implemented relative to the flow-down of requirements from the upper-tier documents.		
WTS	A-12-22	06/26 -	Evaluated the adequacy, implementation, and	S	S	S
		06/28/12	effectiveness of inter-site transportation activities performed by the WTS/CCP. The evaluation included documentation relating to waste shipped from various generator sites to the INL for characterization.	The audit team concluded that the CCP inter-site transport activities evaluated were adequate, satisfactorily implement and effective.		

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
WTS	A-13-03	12/04 -	Evaluated the adequacy, implementation, and	S	S	S
		12/06/12	effectiveness of CCP plans and procedures related to waste transportation activities for shipment of TRU waste to the WIPP.	The audit team concluded that the applicable CCP transporta activities were adequate, satisfactorily implemented, and effective for compliance with the upper-tier requirements documents.		
NWP	NWP A-13-04	10/30 -	Evaluated NWP implementation of the QA program in	S	S	S
		11/01/12	relation to NQA-1 Criteria 10 - 18.	Activities related to t satisfactorily implem	the NWP's QA Programmented, and effective.	were adequate,
NWP	A-13-05		Evaluated the adequacy, implementation, and	S	S	S
		11/15/12	effectiveness of the NWP programs and related procedures for compliance with DOE Order 226.1 B, <i>Implementation of Department of Energy Oversight Policy</i> . The requirements prescribed in Attachment 1 of the Order, Contractor Requirements Document, were evaluated.	The audit team determined that NWP programs adequately addressed the upper-tier requirements of the Order, were effectively implemented, and achieved the desired results.		Order, were
WTS	S-08-14	08/19 -	Evaluated the adequacy, implementation, and	S	S	S
		08/21/08	effectiveness of WTS National Emissions Standards for Hazardous Air Pollutants (NESHAP) activities.	The WTS NESHAP satisfactorily implem	processes and associated and effective.	d activities were
WTS	S-08-18	09/22 -	Evaluated the adequacy, implementation, and	S	S	S
		09/25/08	effectiveness of WTS Ground Control and Geotechnical Engineering processes.	The surveillance team determined and Geotechnical Engineering pro activities were satisfactorily imple		associated

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
WTS	S-08-19	09/11/08 – 10/02/08	Evaluated the implementation and effectiveness of the corrective actions taken by WTS/CCP, as a result of the CAR 08-025. CAR 08-025 was issued as a result of an NCR, not due to an independent audit.	S S S  Activities observed during the surveillance were satisfacte implemented and effective.			
WTS	S-09-01	10/14 -	Evaluated the degree of adequacy and implementation	S	S	S	
		10/16/08	of the requirements established to support safe mine operations at the WIPP.	The results of the surveillance concluded that the portions of WTS program and procedures supporting safe mine operation were adequate for compliance with upper-tier requirements effectively implemented.			
WTS	S-09-03	11/17 –	Evaluated the adequacy, implementation, and	S	S	S	
		11/20/08	effectiveness of WTS Engineering Fire Protection processes.		ng Fire Protection proce nately documented, satis fective.		
WTS	WTS S-09-04	12/09 –	8 effectiveness of WTS Fire/Emergency Response at the	S	S	S	
		12/11/08			gency Response process actorily implemented an		
WTS	S-09-07	12/16 –		S	S	S	
		12/18/08	effectiveness of the Subsidence Survey Data Acquisition process at the WIPP.		e Survey Data Acquisiti were satisfactorily imple		
WTS	S-09-11	01/20 -	Evaluated the adequacy, implementation and	S	S	S	
		01/22/09	effectiveness of the WTS WIPP Form process (Issues Management) for compliance with applicable requirements.		m process remains adeq rements and is effective		
WTS	S-09-12	02/17 -	Evaluated the adequacy, implementation, and	S	S	S	
		02/19/09	effectiveness of the Washington TRU Solutions Washington Regulatory and Environmental Services (WTS/WRES) Waste Confirmation process.	Environmental Services The WTS/WRES Waste		ste Confirmation process and associated tely documented, satisfactorily	
WTS	S-09-13		Evaluated the adequacy, implementation, and	S	S	S	
		08/27/09	effectiveness of WTS Engineering Documented Safety Analyses (DSA)/Technical Safety Requirements (TSR) processes.	DSA/TSR processes	and associated activities of torily implemented, and	s were adequately	

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
WTS	S-09-14	03/31 – 04/02/09	Evaluated the adequacy, implementation, and effectiveness of the WTS Maintenance Program, including calibration control processes.	S S S  The WTS Maintenance Program, including calibration control processes and associated activities, was adequately documented satisfactorily implemented, and effective.		
WTS	S-09-15	03/24 - 03/26/09	Evaluated the degree of adequacy and effective implementation of the WTS Groundwater Monitoring Program for compliance with applicable requirements.		S  tter Monitoring Program  torily implemented, and	
WTS	S-09-18	03/10 – 03/12/09	Evaluated the WTS Centralized Procurement Program task of providing a standardized system of acquisition and distribution of common or critical TRU waste commodities for the CBFO.	S S S  The WTS Centralized Procurement Program adequately incorporated upper-tier requirements into program plans and Procedures. The Program Plan and procedures are satisfactorily implemented and effective.		
WTS	S-09-19	04/04 - 04/06/09	Evaluated the adequacy, implementation, and effectiveness of WTS Seismic Monitoring Program at the WIPP.	U U U  The WTS Seismic Monitoring Program processes and associated activities were inadequate, unsatisfactorily implemented, and not effective.  A CAR (09-037) categorized as significant, was issued. A corrective action plan was submitted and approved. Corrective actions were verified. Monitoring Programs re-evaluated in S-10-28.		
WTS	S-09-20	03/24 - 03/25/09	Evaluated the changes to the WTS 10 CFR Part 71, Subpart H, QA Program, as applied to the Type "B" containers.	changed to adequate Commission's chang	S art 71, Subpart H, QA P ly incorporate the Nucle es made to their process uplemented and effectiv	ar Regulatory . The WTS changes
WTS	S-09-22	04/21 - 04/23/09	Evaluated the implementation and effectiveness of the policies, plans, and procedures related to the operation, inspection, and maintenance of the WTS mine ventilation system.	S S S  Activities associated with the WTS mine ventilation system were adequate, satisfactory and effective.		
WTS	S-09-23	07/29 – 07/30/09	Evaluated the degree of adequacy and effective implementation of the WTS Meteorological Monitoring Program for compliance with applicable requirements.		S gical Monitoring Progra nnce with upper-tier requited.	

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
WTS	S-09-24	07/21 – 07/23/09	Evaluated the implementation and effectiveness of selected requirements applicable to security services associated with the WIPP.	M M M  Due to the limited scope and the number and nature of the concerns identified, the surveillance team concluded that implementation of the requirements governing security services was marginally effective.  Three CARs were issued (09-052, 09-053, and 09-054).  Corrective action plans were approved and resulting completed actions verified. Re-evaluated in S-13-16, after change in security contractor.		
WTS	S-09-26	06/02 – 06/03/09	Evaluated the degree of adequacy and effective implementation of the WTS Environmental Safe Drinking Water (SDW) Program for compliance with applicable requirements.		S ental SDW Program was eer-tier requirements and	
WTS	S-09-27	09/22 – 09/24/09	Evaluated the adequacy, implementation, and effectiveness of the WTS Graded Approach Program.	S S S  The WTS Graded Approach Program was adequate, satisfactorily implemented, and effective.		
WTS	S-09-28	09/08 – 09/09/09	Evaluated the adequacy, implementation, and effectiveness of the WTS QA Program with respect to DP-831 procurement activities in accordance with CBFO documents. Verified the implementation and effectiveness of WTS engineering implementing processes for the new salt storage evaporation (SSE) pond.	S S S  Activities associated with the procurement of materials for the DP-831 SSE pond were adequate, satisfactorily implemented, and effective.		
WTS	S-09-31	07/14 – 07/16/09	Evaluated the adequacy, implementation, and effectiveness of the WTS Radiological Control (RADCON) Program for site operations at the WIPP.	M M M  The WTS RADCON Program was marginally adequate, marginally implemented, and marginally effective.  Four CARs were issued (09-048, 09-049, 09-050, and 09-051).  Corrective actions for all CARs were verified to be complete.		
WTS	S-09-34	09/08 – 09/10/09	Evaluated the adequacy, implementation, and effectiveness of WTS Confined Space Control, Fall Protection, and Hearing Protection.	Program was adequa	S Space, Fall, and Hearing the for compliance with the seffectively implement	apper-tier

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
WTS	S-09-38	09/29 –	Evaluated the adequacy, implementation, and	S	S	S
		09/30/09	effectiveness of the WTS Central Monitoring Room (CMR) and Transportation Tracking and Communication (TRANSCOM) Operations at the WIPP.	The WTS CMR and TRANSCOM Operations were adequate, satisfactorily implemented, and effective.		
WTS	S-10-02	11/17 – 11/19/09	Evaluated the implementation and effectiveness of the Type B Packaging Program, as performed by WTS on the CH and RH TRU waste.	S	S	S
				Activities associated with the Type B Packaging Program were adequate, satisfactorily implemented, and effective.		
WTS	S-10-03	11/03 – 11/05/09	Evaluated the degree of adequacy and effective implementation of the WTS Environmental Conduct of Operations Program for compliance with applicable requirements.	S	S	S
				The WTS Conduct of Operations Program was adequate, satisfactorily implemented, and effective.		
WTS	S-10-04	12/01 – 12/03/09	Evaluated the adequacy, implementation, and effectiveness of WTS Ground Control and Geotechnical Engineering programs.	S	S	S
				The WTS Ground Control and Geotechnical Engineering programs and associated activities were adequate, satisfactorily implemented, and effective.		
WTS	S-10-07	01/19 – 01/21/10	Evaluated the adequacy and implementation of the WIPP site fire/emergency response program.	S	S	S
				The WIPP site fire/emergency response program activities were adequate, satisfactorily implemented, and effective.		
WTS	S-10-08	01/05 – 01/07/10	Evaluated the adequacy and implementation of WP 12-3, <i>Dosimetry Program</i> , as applicable to activities at the WIPP.	S	S	S
				The WTS Dosimetry Program was determined to be adequate, satisfactorily implemented, and effective.		
WTS	S-10-11	10/20 – 10/21/09	Evaluated the implementation and effectiveness of the plans and procedures related to the Procurement and QA Oversight of the TRUPACT-III.	S	S	S
				The activities associated with Procurement and QA Oversight of the TRUPACT-III were adequate, satisfactorily implemented, and effective.		

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
WTS	S-10-12	12/17/09 01/27/10 02/10/10	Evaluated the adequacy and implementation of the WTS QA Program with respect to the new DP-831 storage pond. Surveillance was conducted over a period of time because of construction and weather delays. This surveillance also evaluated and verified the implementation and effectiveness of WTS engineering implementing processes for the new DP-831 SSE Pond.	S S S  Activities associated with the DP-831 storage pond were adequate, satisfactorily implemented, and effective.		
WTS	S-10-13	11/10 – 11/12/09	Evaluated the adequacy, implementation, and effectiveness of software quality assurance (SQA) controls performed by WTS and Insei related to the development of the Waste Data System (WDS), a webbased software application that includes the current WIPP Waste Information System (WWIS) software application.	S S S  WTS and Insei SQA procedures were adequate and satisfactorily implemented and documented, and implementation of the WTS/Insei SQA process effectively provides for control of WDS development and promotion of the WDS software to production.		
WTS	S-10-16	04/13 - 04/15/10	Evaluated the adequacy, implementation, and effectiveness of the WTS Maintenance Program, excluding calibration.	S S S  The WTS Maintenance Program was adequately documented, satisfactorily implemented, and effective.		
WTS	S-10-24	05/04/10	Evaluated the adequacy, implementation, and effectiveness of the WTS activities that allow for the off-site shipment of Resource Conservation and Recovery Act (RCRA) hazardous waste to permitted disposal sites.	S S S  The WTS off-site shipment activities were adequate, satisfactorily implemented, and effective.		
WTS	S-10-28	06/22 - 06/24/10	Evaluated the adequacy, implementation, and effectiveness of the WTS Seismic Monitoring Program.	S S S  The WTS Seismic Monitoring activities are adequate, satisfactorily implemented, and effective.		

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
WTS	S-10-29	07/27 –	Evaluated the adequacy and implementation of selected	S	M	M	
		07/29/10	portions of the WTS Industrial Safety and Health (IS&H) Program.	Overall, the program elements evaluated were adequate in addressing applicable upper-tier requirements; however, due t the number of concerns identified, the associated requirement were determined to be marginally implemented and effective. Seven CARs were issued (10-040 throuh 10-047). Corrective action plans were approved and completed actions were verified.			
WTS	S-11-01	10/19 -	Evaluated the adequacy, implementation, and	S	S	S	
		10/21/10	effectiveness of SQA controls performed by WTS related to the development of WDS, a web-based software application that incorporates elements of the WWIS software application.	Activities associated with SQA controls performed by WTS were adequate, satisfactorily implemented, and effective.			
WTS	S-11-02	12/14 -	Evaluated the Job Hazard Analysis (JHA) Program,	S	S	S	
		12/16/10	including generation, review, approval, and update of JHAs in both surface and underground operations.	The JHA program elements were adequate in addressing applicable upper-tier requirements; satisfactorily implemented, and effective.			
WTS	S-11-03	12/07 -	Evaluated the implementation and effectiveness of the	S	S	S	
		12/09/10	WTS policies, plans, and procedures related to the electrical safety programs being implemented at the WIPP. Special emphasis was placed on evaluation of Lockout/Tagout (LO/TO) practices being conducted during the current program outage.		Safety Program and LO ily implemented, and eff		
WTS	S-11-04	11/30 -	Evaluated the adequacy, implementation, and	S	S	S	
		12/02/10	effectiveness of the WTS Ground Control program, as implemented during the annual maintenance outage.		the WTS Ground Controlly implemented, and eff		
WTS	S-11-07	10/13/10	Evaluated the adequacy, implementation, and	S	S	S	
			effectiveness of the WTS Action Request/Work Control Process.		uest and work control prily implemented, and ef		
WTS	S-11-09	01/20/11	Evaluated the adequacy and implementation of the	S	S	S	
			WTS QA Program with respect to the new DP-831 SSE Pond in accordance with required documents and procedures.	pect to the new DP-831  Activities associated with the DP-			

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
WTS	S-11-17	03/01 – 03/07/11	On February 12, 2011, during the processing of CH waste at the WIPP, Operations personnel noted twigs protruding from the corners of the lid/body joints of two SWBs being unloaded. The personnel notified the CMR and the CBFO site facility representative. The surveillance evaluated the WTS response and investigation of the incident as defined in WP 04-IM1000, Revision 8, <i>Issues Management Processing of WIPP Forms</i> .	S S S  There were no deficiencies noted in WTS personnel handling the identified issue. The conditions were identified immediated during unloading of the SWBs, documentation and proper notification were made in a timely manner, the issue was investigated in an acceptable and appropriate time frame, and the WIPP Form process was performed adequately to address the issue.		rsonnel handling of ntified immediately on and proper he issue was e time frame, and	
WTS	S-11-19	07/26 -	Evaluated the implementation and effectiveness of	S	S	S	
		07/28/11	selected WTS plans and procedures related to the WTS IS&H Program being implemented at the WIPP.	The WTS IS&H Program activities evaluated were adequate satisfactorily implemented, and effective.			
WTS	S-11-22	08/16/11	Evaluated the adequacy, implementation, and	S	S	S	
			effectiveness of WTS NESHAP activities.	WTS NESHAP activimplemented, and ef	ESHAP activities evaluated were adequate, satisfactorily nented, and effective.		
WTS	S-11-24	08/23 -	Evaluated the adequacy, implementation, and	S	S	S	
		08/24/11	effectiveness of the WTS Commercial Grade Item (CGI) Dedication Program.	WTS CGI Dedication activities evaluated were adequate, satisfactorily implemented, and effective.			
WTS	S-11-25	09/20 -	Conducted as a follow-up to CBFO CAR 11-043. identified during audit A-11-14, which identified that	S	S	S	
		09/22/11	some of the required AK documents INL/CCP were missing in the CCP Records files. Team evaluated the adequacy, implementation, and effectiveness of the CCP collection and storage of the AK source documents and applicable forms.	The CCP AK Records activities evaluated were adequate, satisfactorily implemented, and effective.		ere adequate,	
WTS	S-11-26	09/06 -	Evaluated the WTS work control process for	S	S	S	
		09/08/11	compliance with WTS Management Control Procedure WP 10-WC3011, Work Control Process.	The WTS work control processes evaluated were a satisfactorily implemented, and effective.		were adequate,	
WTS	S-12-01			S	S	S	
		10/06/11	027 resulting from CBFO Audit A-11-07, which had identified numerous Conditions Adverse to Quality within the WTS Records Processes.	07, which had The WTS Paccards Processes were determined		ory in	

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
WTS	S-12-02	10/11 -	Evaluated the degree of adequacy and implementation	S	S	S
		10/13/11	of the requirements established to support safe mine operations at the WIPP.	Program and applica	m concluded that the Wanter ble procedures are adequent rements and effectively	uate for compliance
WTS	S-12-05	12/13 –	Evaluated the adequacy, implementation, and	S	S	S
		12/15/11	effectiveness of the WTS Ground Control Program, with respect to the associated implementing procedures and revised activities since the last surveillance.	The surveillance team verified that the Ground Control Promeets the approved procedural requirements and is adequat satisfactorily implemented, and effective.		
WTS	S-12-07	09/25 –	Reviewed and evaluated the adequacy,	S	S	S
		09/27/12	implementation, and effectiveness of WTS transuranic waste operations as related to TRUPACT-III unloading operations for compliance with requirements set forth in the <i>TRUPACT-III Operations Manual</i> and the <i>CBFO</i> QAPD.	The surveillance team verified that TRUPACT-III unloading operations plans and procedures adequately address upper-tie requirements, are satisfactorily implemented, and are effectiv. The team determined that the TRUPACT-III processes and associated activities evaluated are satisfactorily implemented and effective.		address upper-tier, and are effective. processes and
WTS	S-12-09	12/13 –	Evaluated the adequacy, implementation, and	S	S	S
		12/15/11	effectiveness of the Subsidence Survey Data Acquisition process at the WIPP.	The surveillance team determined that the WTS Subsidence Monitoring Program was adequate, satisfactorily implemented, and effective.		
WTS	S-12-11	09/18 -	Reviewed documentation and records, interviewed	S	S	S
		09/20/12	responsible personnel, and witnessed activities relative to the WTS Hazardous Communication and Control of Hazardous Chemicals/Gases Programs at the WIPP to verify compliance with applicable requirements.	The results of the surveillance confirm that the requirements applicable to WTS Hazard Communication (HazCom) and Control of Hazardous Chemicals/Gases are effectively implemented and the programs achieve the desired results.		
WTS	S-12-12	02/14 -	Verified the adequacy and implementation of	S	S	S
		02/16/12	Washington TRU Solutions Regulatory and Environmental Services (WTS/RES) Waste Confirmation activities in Carlsbad, NM, and Idaho Falls, ID.	The results of the surveillance indicate that the WTS/RES Permittee Waste Confirmation activities are adequately established for compliance with upper-tier requirements, satisfactory in the implementation of those requirements, and effective in achieving the desired results.		
WTS	S-12-13	03/13 -	Evaluated the implementation and effectiveness of the	S	S	S
		03/14/12	policies, plans, and procedures related to the WTS Centralized Procurement Program for procurement of items and services utilized in the operation and maintenance of the WIPP.	The team determined that the WTS Centralized Procurement Program was adequately established, satisfactorily implement and effective.		

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
WTS	S-12-15	04/03/12	Verified adequacy and WTS implementation of Title	S	S	S	
			10 Code of Federal Regulations (CFR) Part 71, Subpart H, Quality Assurance Program, as applied to Type B containers.	The surveillance team determined that the WTS 10 CFR Part 71, Subpart H, Quality Assurance Program, is adequate. The WTS procedures reviewed were found to be satisfactorily implemented and effective.			
WTS	S-12-17	04/17 -	Evaluated the degree of adequacy and implementation	S	S	S	
		04/19/12	of the requirements established to support mine ventilation operations at the WIPP.	The results of the surveillance indicate that the WTS Mine Ventilation Program remains adequate for compliance with upper-tier requirements and is effectively implemented.			
WTS	S-12-18	07/10 -	Evaluated the degree of adequacy and effective	S	S	S	
		07/11/12	implementation of requirements associated with the WIPP Meteorological Monitoring Program.	assessment suggests conducted prior to th	and evaluated during the that WTS meteorological the surveillance were perfect program was achieving	al activities Formed	
WTS	S-12-19	05/08/12	Evaluated the WTS Environmental SDW Program	S	S	S	
			implementing procedures for compliance to applicable upper-tier requirements documents.	The results of the surveillance indicate that the WTS Environmental SDW Program remains adequate for compliance with upper-tier requirements, satisfactorily implemented, and effective.			
WTS	S-12-25	09/18 -	Evaluated the effectiveness of requirements associated	S	S	S	
		09/20/12	with the WTS Graded Approach Program.		sociated with the WTS Cactorily implemented and		
NWP	S-13-01	11/13 -	Evaluated the degree of adequacy and effective	S	S	S	
		11/14/12	implementation of the NWP, LLC/CCP Integrated Data Center (IDC) On-Line Training System for compliance with applicable requirements.	The results of the surveillance indicate that although the IDC On-line Training System is not fully implemented, it remains adequate for compliance with upper-tier requirements and all elements are implemented and captured either in the IDC syst or in other off-line processes.		ented, it remains airements and all	
NWP	S-13-02	11/13 -	Evaluated the adequacy, implementation, and	S	S	S	
		11/15/12	effectiveness of the NWP CMR (CMR) and TRANSCOM Operations at the WIPP site.	The surveillance team determined that the NWP CMR and TRANSCOM Operations were adequate, satisfactorily implemented, and effective.			

Table AUD-6. Washington TRU Solutions/Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-13-03	12/04 -	Evaluated the effectiveness of requirements associated	S	S	S
		12/06/12	with the NWP IS&H Program.	The NWP IS&H Program at WIPP was found to be adequate, satisfactorily implemented, and effective in achieving the desired results.		
NWP	S-13-07	01/29 -	Verified the adequacy and implementation of the NWP	S	S	S
		01/31/13	QA Program with respect to Type B packaging to be used at the WIPP.	The surveillance team determined that the NWP 10 CFR Part 71, Subpart H, QA Program is adequate. The NWP procedures reviewed were found to be satisfactorily implemented and effective in achieving the desired results.		
NWP	S-13-11	10/10 -	Reviewed and evaluated the adequacy,	S	S	S
		10/11/12	implementation, and effectiveness of the NWP/CCP NDA waste characterization process using the Nondestructive Assay Box Counter (NABC) gamma modality with the Five Foot Setback Configuration for the purposes of characterizing and certifying CH SCGs S3000 homogeneous solids, S4000 soils/gravel, and S5000 debris wastes in 55-gallon drums.	The team determined that the NABCs Five Foot Setback Configuration procedures adequately address upper-tier requirements, are satisfactorily implemented and are effective. The processes and associated activities evaluated are satisfactorily implemented and effective.		
NWP	S-13-16	01/15 -	Evaluated the implementation and effectiveness of	S	S	S
		01/17/13	selected portions of the WIPP security program established for compliance with security-related, upper-tier requirements and the CBFO QAPD.	The surveillance team concluded the selected-scope of the WIPP Security Program is compliant with security-related, upper-tier requirements, and the program is adequate, satisfactorily implemented, and effective.		curity-related,

Table AUD-7. Sandia National Laboratories/Carlsbad Program Group Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
SNL/CPG	A-09-04	11/04 -	Verified the continued adequacy,	S	S	S	
		11/05/08	implementation, and effectiveness of the SNL/CPG WIPP QA program for WIPP activities in accordance with the CBFO QAPD.	The SNL/CPG WIPP QA Program was found to b satisfactorily implemented, and effective in achiev results.			
SNL/CPG	SNL/CPG A-10-09		Verified the continued adequacy,	S	S	S	
		11/19/09	implementation, and effectiveness of the SNL/CPG WIPP QA program for WIPP activities in accordance with the CBFO QAPD.	The SNL/CPG WIPP QA Program was found to be adequate, satisfactorily implemented, and effective in achieving the desired results.			
SNL/CPG	A-11-03	11/16 –	Verified the continued adequacy,	S	S	S	
		11/23/10	implementation, and effectiveness of the SNL/CPG WIPP QA program for WIPP activities in accordance with the CBFO QAPD.	The SNL/CPG WIPP QA Program was found to be adequate, satisfactorily implemented, and effective in achieving the desired results.			
SNL/CPG	A-12-05	12/06 -	Verified the continued adequacy,	S	S	S	
		12/08/11	implementation, and effectiveness of the SNL/CPG WIPP QA program for WIPP activities in accordance with the CBFO QAPD.	The SNL/CPG WIPP QA Program was found to be adequal satisfactorily implemented, and effective in achieving the corresults.			

Table AUD-8. Savannah River Site/CCP Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
SRS	A-09-01	10/28 –	Evaluated adequacy, implementation, and effectiveness	S	S	S	
		10/30/08	of the SRS TRU waste characterization activities performed for SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, including RH S5000 debris waste, in addition to other technical and quality assurance elements.	SRS technical and QA programs, as applicable to the audit activities, were adequate, satisfactorily implemented, and effective for compliance with applicable upper-tier requirements.		nented, and	
SRS	A-09-16	06/23 -	Assessed the level of compliance of waste	S	S	S	
		06/24/09	characterization and certification activities for SCG S5000 debris waste and SCG S4000 soils/gravel waste using RTR Unit 4.	The audit team concluded that the applicable SRS/CCP TRU waste characterization activities, as described in the associat implementing procedures, are adequate, satisfactorily implemented, and effective.			
SRS	A-09-17	03/24 -	Evaluated the adequacy, implementation, and	S	S	S	
		03/26/09	effectiveness of the SRS/CCP TRU waste characterization and certification activities using the NABC.	The audit team concluded that the applicable SRS/CCP TRU waste characterization activities, as described in the associated implementing procedures, are adequate, satisfactorily implemented, and effective.			
SRS	A-10-01	10/27 -	Evaluated the continued adequacy, implementation,	S	S	S	
		10/29/09	and effectiveness of the SRS/CCP TRU waste QA and technical areas and characterization and certification activities for SCG CH S4000 soils/gravel waste and CH S5000 debris waste, including RH S5000 debris waste for waste stream SR-RL-BCLDP.001. The audit team also evaluated for initial certification CH S3000 solids waste for compliance with the requirements of the HWFP.	The audit team concluded that the applicable SRS/CCP TRU waste characterization and certification activities, as described in the associated SRS/CCP <i>Quality Assurance Project Plan</i> and implementing procedures, are adequate, satisfactorily implemented, and effective.			
SRS	A-10-22	05/04 -	Evaluated compliance with CBFO requirements for	S	S	S	
		06/02/10	peer reviews. The peer review evaluated during this audit was performed to qualify historical radiochemistry data analyzed by Battelle Radioanalytical Laboratory. These data were used to establish radiological properties for two waste streams currently residing at SRS.	The audit team concluded that the requirements governing the performance of this peer review were adequate, satisfactorily implemented, and effective.			

Table AUD-8. Savannah River Site/CCP Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SRS	A-11-01	10/26 – 10/28/10	Evaluated the continued adequacy, implementation, and effectiveness of the SRS/CCP TRU waste characterization and certification activities as they relate to the WIPP HWFP for CH SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCG S3000 homogeneous solids waste and S5000 debris waste. The audit team also evaluated for initial certification the RTR Unit 4 to characterize standard large box 2s (SLB2s )and the Large Container Non-Destructive Examination (LCNDE) system to characterize SWBs and SLB2s.	S S S  The audit team concluded that overall, the SRS/CCP technic and QA programs, as applicable to audited activities, were adequately established for compliance with the applicable upper-tier requirements.		tivities, were
SRS	A-12-02	11/14 – 11/17/11	The audit team evaluated the continued adequacy, implementation, and effectiveness of the SRS/CCP TRU waste characterization activities for CH SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and 85000 debris waste.  The initial Certification Audit, A-12-04, for RH SCG S5000 retrievably stored debris waste was conducted concurrently with this audit.	S S S  The audit team concluded that overall, the SRS/CCP technical and Waste Analysis Plan (WAP)-related QA and technical elements, as applicable to audited activities, were adequate in addressing upper-tier requirements and effective in achieving the desired results.		S/CCP technical and technical were adequate in
SRS	A-12-04	11/14 – 11/17/11	Evaluated the adequacy, implementation, and effectiveness of the SRS/CCP TRU waste characterization and certification activities as they relate to the WIPP HWFP for RH SCG S5000 debris waste.	and QA programs, as adequately established	S  Ided that overall, the SR applicable to audited act for compliance with the states of the satisfactorily implements.	tivities, were e applicable
SRS	S-08-04	12/04 – 12/06/07	Evaluated the implementation and effectiveness of the TRU waste Radiological Characterization DTC activities of the Battelle Columbus RH waste stream SR-RL-BCLDP.001, S5000 debris waste performed for SRS by WTS CCP. This surveillance was a follow-up and extension to CBFO Audit A-07-24 (Interim Report), performed July 31 through August 2, 2007. Corrective actions for CBFO CAR 07-016 were also assessed.		yeillance were that, with procedures had been sa e effective.	

Table AUD-8. Savannah River Site/CCP Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SRS	S-09-29	06/16 —	Evaluated the implementation and effectiveness of the	S	S	S
		06/17/09	policies, plans, and procedures related to the CCP shipment of remote-handled transuranic (RH-TRU) waste from the SRS to WIPP.	The surveillance team determined that the activities associate with operations necessary for the CCP's transportation of RH waste are appropriately proceduralized and effectively implemented. Personnel have received the training appropriate to their assigned tasks.		portation of RH fectively
SRS	S-10-23	03/31/10	Verified the adequacy and implementation of the	S	S	S
		04/21/10	SRS/CCP process for VE of CH S5000 debris waste at the F Canyon facility. During the annual SRS/CCP Recertification Audit A-10-01, performed in October 2009, the SRS/CCP VE facility was not yet operational and the audit team was limited to procedural and training documentation reviews.	The surveillance team determined that the SRS/CCP VE operations evaluated were adequate, satisfactorily implemente and effective.		
SRS	S-11-10	11/30 -	Verified the adequacy, implementation, and	S	S	S
		12/01/10	effectiveness of the SRS/CCP LCNDE system used for characterizing CH and RH waste in SWBs and SLB2s.		determined that the SR ere adequate, satisfactor	
SRS	S-11-18	04/18/11	Evaluated the TRU waste characterization processes	S	S	S
			for RH SCG S5000 debris waste from waste stream SR-Rl-BClDO.002, conducted by SRS/CCP for Batelle Columbus Laboratories (BCL) drum BC0148.	characterization activi	eillance indicate that th ties evaluated for BCL ctorily implemented, an	drum BC0148
SRS	S-11-21	07/12 –	Verified the adequacy, implementation, and	S	S	S
		07/13/11	effectiveness of the SRS/CCP LCNDE System used for characterization of the SLB2.	The surveillance team determined that the SRS/CCP LCNDE activities evaluated were adequate, satisfactorily implemented, and effective.		
SRS				S	S	S
		08/25/11	effectiveness of TRUPACT-III Transportation operations activities.  The surveillance team determined that procedures reviewed were adequate a associated activities were satisfactorill effective.		vere adequate and that p	processes and

**Table AUD-9. Carlsbad Field Office Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
CBFO	A-08-08	02/04 – 02/07/08	Evaluated the adequacy, implementation, and effectiveness of selected QA processes related to the CBFO QA Program. The audit included NQA-1-1989 Criteria 1-9.	S S S  The audit team concluded that overall, the CBFO QAPD is adequate relative to the flow-down of requirements from the NQA-1-1989 edition, and the associated CBFO implementing procedures are adequate relative to the flow-down of requireme of the CBFO QAPD, and are satisfactorily implemented and effective.		
CBFO	A-08-20	05/06 – 05/07/08	Evaluated the adequacy, implementation, and effectiveness of technical and QA activities related to the Performance Demonstration Program (PDP).	S S S  The audit team concluded that the PDP QA program was adequate for the work performed and was implemented in accordance with the required program documents. The technical areas evaluated were determined to be effective.		
CBFO	A-08-23	06/03 – 06/05/08	Evaluated the adequacy, implementation, and effectiveness (where applicable) of selected QA processes related to the CBFO QA Program. The audit included the NQA-1-1989 Criteria 10-18.	S The audit team conclude program element for the QAPD is adequate relat the NQA-1-1989 Editio procedures are adequate from the CBFO QAPD. CBFO QA Program is s	e management of QA receive to the flow-down of n, and the associated CE relative to the flow-down. The audit team also con	cords, the CBFO requirements from BFO implementing wn of requirements included the defined
CBFO	A-09-11	02/10 – 02/12/09	Evaluated the adequacy, implementation, and effectiveness of selected QA processes related to the CBFO QA Program. The audit included NQA-1-1989 Criteria 1-9.	S S S  The audit team concluded that overall, the CBFO QAPD is adequate relative to the flow-down of requirements from the NQA-1-1989 edition, and the associated CBFO implementing procedures are adequate relative to the flow-down of requirements of the CBFO QAPD, and are satisfactorily implemented and effective.		
CBFO	A-09-20	09/01 – 09/03/09	Evaluated the adequacy, implementation, and effectiveness (where applicable) of selected QA processes related to the CBFO QA Program. The audit included the NQA-1-1989 Criteria 10-18.	S S S  The audit team concluded that overall, the CBFO QAPD is adequate relative to the flow-down of requirements from the NQA-1-1989 Edition, and the associated CBFO implementing procedures are adequate relative to the flow-down of require from the CBFO QAPD.		O QAPD is ents from the implementing

**Table AUD-9. Carlsbad Field Office Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
CBFO	A-10-13		The scope of the audit included evaluations of CBFO	S	S	S
		05/27/10	processes governing oversight activities and associated records used to meet the requirements of DOE Order 226.1A. Compliance with the CBFO QA program was also included in the scope, as applicable to these activities.	The audit team concluded that CBFO implementation of DC Order 226.1A, both internal to CBFO and of external contra organizations, was adequately documented, satisfactory, and effective.		ternal contractor
CBFO	A-10-15	05/04 -	Evaluated the adequacy, implementation, and	S	S	S
		05/06/10	effectiveness of QA processes related to the CBFO QA Program. The audit included NQA-1-1989 Criteria 1-18; NQA-2a-1990 addenda, Subpart 2.7, for software quality assurance; and CBFO National Environmental Policy Act (NEPA) Process	The audit team concluded that overall the CBFO QAPD is adequate relative to the flow-down of requirements of NQA-1 1989 and NQA-2a-1990 addenda. Subpart 2.7, satisfactory, an effective. The associated CBFO implementing procedures are also adequate relative to the flow-down of requirements from CBFO QAPD.		ents of NQA-1- satisfactory, and procedures are
CBFO			S	S	S	
		05/05/11	effectiveness of QA processes related to the CBFO QA Program. The audit included NQA-1-1989 Criteria 1-18; NQA-2a-1990 addenda, Subpart 2.7, for software quality assurance; and CBFO NEPA Process	The audit team conclud Program is adequate, sa effective QA Program.		
CBFO	A-11-22	09/19 -	Evaluated the adequacy, implementation, and	S	S	S
		09/22/11	effectiveness of technical and QA activities related to the PDP.	The audit team conclud for the work performed the program documents determined to be effecti	and was implemented in . The technical areas ev	accordance with
CBFO	A-12-19	05/22 -	Evaluated the adequacy, implementation, and	S	S	S
		05/31/12	effectiveness of QA processes related to the CBFO QA Program. The audit included NQA-1-1989 Criteria 1-18; NQA-2a-1990 addenda, Subpart 2.7, for software quality assurance; and CBFO NEPA Process	The audit team concluded that overall, the CBFO QAPD is adequate relative to the flow-down of requirements of NQA-1 1989 and NQA-2a-1990 addenda, Subpart 2.7. The associated CBFO implementing procedures are also adequate, satisfactor implemented and effective.		ents of NQA-1- The associated
CBFO	S-09-16	05/19 –	Evaluated the degree of adequacy, implementation,	S	S	S
		05/20/09	and effectiveness of the CBFO Office of Site Operations (OSO) operational assessment process defined in CBFO Team Procedure 10.7.	The surveillance team determined that the OSO of assessment activities were adequate with respect to requirements, and were satisfactorily implemented.		t to the upper-tier

**Table AUD-9. Carlsbad Field Office Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
CBFO	S-09-37	09/15 –	Evaluated the implementation and effectiveness of	S	S	S
		09/22/09	selected requirements within the CBFO NDA PDP as they apply to NDA source custodians and sample preparation team members at selected TRU waste generating sites.	The results of the survei adequate and the require source custodians and sa implemented at the TRU surveillance.	ements applicable to the ample preparation teams	activities of are satisfactorily

Table AUD-10. Oak Ridge National Laboratory Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
ORNL	A-08-12	06/30 – 07/02/08	Evaluated the adequacy, implementation, and effectiveness of the ORNL/CCP TRU waste characterization activities for SCG S5000 RH debris waste stream OR-REDC-RH-HET.	S S S  The audit team concluded that the applicable ORNL/CCP TRU waste characterization activities, as described in the associated ORNL/CCP implementing procedures, are satisfactory in meet the requirements of the HWFP resulting in an effective program		RNL/CCP TRU the associated factory in meeting
ORNL	A-09-07	01/13 – 01/15/09	Evaluated the continued adequacy, implementation, and effectiveness of the ORNL/CCP TRU waste characterization activities for SCG S5000 CH debris waste.	S The audit team conclude waste characterization a ORNL/CCP implement in meeting the requirem program.	ctivities, as described in ing procedures, are adec	the associated uate, satisfactory
ORNL	A-09-22	06/23 – 06/25/09	Evaluated the continued adequacy, implementation, and effectiveness of the ORNL/CCP TRU waste characterization activities for SCG S5000 RH debris waste stream OR-REDC-RH-HET.	S S S  The audit team concluded that overall, the applicable ORNL/CCP TRU waste characterization activities for RH SCG S5000 debris waste, as described in the implementing procedures, are adequate, satisfactorily implemented and effective.		
ORNL	A-09-24	07/28 – 07/30/09	Evaluated the adequacy, implementation, and effectiveness of the ORNL/CCP technical processes and related QA program elements of the TRU waste characterization and certification activities for CH S4000 soils/gravel waste.	S S S  The audit team concluded that the applicable ORNL/CCP QA Program elements and TRU waste characterization activities, as described in the associated implementing procedures adequately meet the requirements of the CBFO QAPD and the HWFP. The audit team also concluded that the ORNL/CCP technical processes and related QA Program elements are adequate,		
ORNL	A-10-08	02/09 – 02/11/10	Evaluated the continued adequacy, implementation, and effectiveness of the ORNL/CCP TRU waste characterization activities for SCG S5000 RH and CH debris waste and SCG S4000 CH soils waste.	S S S  The audit team concluded that overall, the applicable ORNL/CCP TRU waste characterization activities for RH and CH SCG S5000 debris waste and CH SCG S4000 soils waste, as described in the implementing procedures, are adequate, satisfactorily		
ORNL	A-11-08	02/08 – 02/10/11	Evaluated the continued adequacy, implementation, and effectiveness of the ORNL/CCP TRU waste characterization activities for SCG 55000 RH and CH debris waste and SCG S4000 CH soils/gravel waste.	implemented, and effective.  S S S  The audit team concluded that overall, the applicable ORNL/CCF TRU waste characterization activities for RH and CH SCG S5000 debris waste and CH SCG S4000 soils/gravel waste, as described in the implementing procedures, were adequate, satisfactorily implemented, and effective.		cable ORNL/CCP and CH SCG S5000 caste, as described

Table AUD-10. Oak Ridge National Laboratory Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
ORNL	A-12-08	03/27 – 03/29/12	The audit team evaluated documentation to verify continued adequacy, implementation, and effectiveness of the ORNL/CCP TRU waste characterization activities for RH and CH SCG S5000 debris waste and CH SCG S4000 soil/gravel waste.	S I I  The audit team concluded that for the documentation reviewed, the applicable activities as described in the implementing procedures were adequate, satisfactorily implemented, and effective. The audit team was unable to evaluate HSG sampling, RTR, VE, NDA, and DTC characterization activities in the field, or verify personnel and equipment were available to continue characterization activities due to the suspension of activities and funding at ORNL. For this reason, these processes were deemed indeterminate for continuing waste characterization activities at the ORNL. Once activities resume at ORNL an audit will be performed to recertify characterization activities at ORNL.		
ORNL	S-09-17	06/20 – 07/02/08	As a follow-up to Audit A-08-12, the surveillance team evaluated the documentation establishing that a QA program equivalent in effect to the NQA standards was applied to radiochemical measurements used to develop the isotopic scaling factors used by ORNL/CCP for characterization of RH waste.	S S S  The surveillance team concluded that the radiochemical measurements were conducted in accordance with a QA program equivalent in effect to the NQA standards applicable to the WIPP. Upon issuance of Revision I, Draft J of CCP-AK-LANL-503 as a final document, the QA equivalency documentation for the radiochemical measurements performed by ORNL will be adequate, satisfactorily implemented, and effective. CCP-AK-LANL-503 was issued 7/21/06.		
ORNL	S-11-14	02/22/11	Observed and evaluated the RH SCG S5000 debris	S	S	S
			waste sampling and analysis processes being used at the ORNL/CCP in support of characterization of waste containers to be shipped to the WIPP.	The results of the surveillance indicate that the ORNL/CCP activities related to RH Waste Sampling and Analysis operations are adequate, satisfactorily implemented, and effective.		
ORNL	S-11-16	S-11-16 03/29/11	Evaluated the ORNL/CCP transition from the	S	S	S
			obsolete Gamma Waste Assay System (GWAS) software for NDA 103 equipment to the new NDA 2000 software package and the implementation of and compliance to revised NDA 103 procedures.	The results of the surveit transition to and implemente NDA 103 measurem implemented, and effect	nentation of the NDA 20 nent system was adequate	000 software for

**Table AUD-11. Advanced Mixed Waste Treatment Project Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
AMWTP	A-08-09	06/24 -	Evaluated continued adequacy, implementation, and	S	S	S
		06/25/08	effectiveness of the Advanced Mixed Waste Treatment Project (AMWTP) QA program and the technical processes related to AMWTP characterization and certification activities for CH SCG S3000 homogeneous solids and CH SCG S5000 debris wastes	The audit team concluded that the applicable AMWTP contains in-container solids sampling activities, as described in the associated AMWTP implementing procedure, are adequate, satisfactorily implemented, and effective in meeting the requirements of the HWFP.		
AMWTP	A-08-19	09/08 –	Evaluated continued adequacy, implementation, and	S	S	S
		09/11/08	effectiveness of the AMWTP QA program and the technical processes related to AMWTP characterization and certification activities for CH SCG S3000 homogeneous solids and CH SCG S5000 debris wastes.	The audit team concluded that the applicable AMWTP waste characterization activities/QA and technical processes, as described in the associated implementing procedures, continue adequately meet the requirements of the HWFP.		
AMWTP	A-09-19	08/18 -	Evaluated continued adequacy, implementation, and	S	S	S
		08/20/09	effectiveness of the AMWTP QA program and the technical processes related to AMWTP characterization and certification activities for CH SCG S3000 homogeneous solids and CH SCG S5000 debris wastes.	The audit team concluded that the applicable A characterization activities/QA and technical prodescribed in the associated implementing process adequately meet the requirements of the HWFF		cesses, as dures, continue to
AMWTP	A-10-24	08/23 -	Evaluated continued adequacy, implementation, and	S	S	S
		08/26/10	effectiveness of the AMWTP QA program and the technical processes related to AMWTP characterization and certification activities for CH SCG S3000 homogeneous solids and CH SCG S5000 debris wastes.	The audit team concluded that the applicable AMWTP waste characterization activities/QA and technical processes as described in the associated implementing procedures, continue tadequately meet the requirements of the HWFP.		
AMWTP	A-12-03	11/01 -	Evaluated continued adequacy, implementation, and	S	S	S
		11/03/11	effectiveness of the AMWTP QA program and the technical processes related to AMWTP characterization and certification activities for CH SCG S3000 homogeneous solids and CH SCG S5000 debris wastes.	The audit team concluded that the applicable AMWTF characterization activities/ QA and technical processes described in the associated implementing procedures.		ocesses, as dures, continue to
AMWTP	A-13-01	10/15 -	Evaluated continued adequacy, implementation, and	S	S	S
		10/18/12	effectiveness of the AMWTP QA program and the technical processes related to AMWTP characterization and certification activities for CH SCG S3000 homogeneous solids and CH SCG S5000 debris wastes.	ed that the applicable Ales/ QA and technical proted implementing proceuirements of the HWFP	ocesses, as dures, continue to	

## **Table AUD-11. Advanced Mixed Waste Treatment Project Assessments**

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
AMWTP	S-11-30	08/30/11	Observed and evaluated the AMWTP VE operations	S	S	S
			performed at INL for characterizing SCG S3000 CH homogeneous solids waste.	The results of the survei related to VE of CH SC procedures examined an place are adequately est requirements, satisfacto requirements, and effect	G S3000 waste using the d subject to the measure ablished for compliance ry in the implementation	e equipment and ement controls in with upper-tier n of the

Table AUD-12. Argonne National Laboratory Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
ANL	A-08-03	05/28 -	Evaluated the adequacy, implementation, and	S	S	S	
		05/29/08	effectiveness of the ANL/CCP RH SCG S5000 debris TRU waste characterization QA and technical activities.  The audit team concluded that overall, the applicat TRU waste characterization activities for RH SCG waste, as described in the implementing procedure satisfactorily implemented, and effective.				
ANL	A-08-24	08/05 –	Evaluated the continued adequacy, implementation,	S	S	S	
		08/07/08	and effectiveness of the ANL/CCP RH SCG S5000 debris TRU waste characterization QA and technical activities.	The audit team concluded that overall, the applicable ANL/CTRU waste characterization activities for RH SCG S5000 downste, as described in the implementing procedures, are adesatisfactorily implemented, and effective.			
ANL	A-09-21	08/04 -	Evaluated the continued adequacy, implementation,	S	S	S	
		08/06/09	and effectiveness of the ANL/CCP RH SCG S5000 debris TRU waste characterization QA and technical activities.	The audit team concluded that overall, the applicable ANL/CCI TRU waste characterization activities for RH SCG S5000 debri waste, as described in the implementing procedures, are adequasatisfactorily implemented, and effective.			
ANL	A-10-23		Evaluated the continued adequacy, implementation,	S	S	S	
		08/05/10	and effectiveness of the ANL/CCP RH SCG S5000 debris TRU waste characterization QA and technical activities.	The audit team concluded that overall, the applicable ANL/CC TRU waste characterization activities for RH SCG S5000 deb waste, as described in the implementing procedures, are adequated satisfactorily implemented, and effective.  *Note The gravimetric or dimensional measurement process we deemed indeterminate due to insufficient documentation. A		CG S5000 debris ures, are adequate, ment process was nentation. A	
ANL	A-11-20	08/02 -	Evaluated the continued adequacy, implementation,	surveillance will be perf	I	1	
	71 11 20	08/04/11	and effectiveness of the ANL/CCP RH SCG S5000 debris TRU waste characterization QA and technical activities.	S S S  The audit team concluded that overall, the applicable ANL/CCP TRU waste characterization activities for RH SCG S5000 debris waste, as described in the implementing procedures, are adequate satisfactorily implemented, and effective.			
ANL	A-12-16	08/28 -	Evaluated the continued adequacy, implementation,	S	S	S	
		08/30/12	and effectiveness of the ANL/CCP RH SCG S5000 debris TRU waste characterization QA and technical activities.	The audit team conclude TRU waste characteriza described in the implem satisfactorily implement	tion activities for ANL/ enting procedures, are a	CCP RH waste, as	

Table AUD-12. Argonne National Laboratory Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
ANL	S-10-15	01/12 -	Evaluated the activities associated with RH waste	S	S	S	
		01/14/10		The results of the surveillance indicate that the ANL/CCP activities related to RH sampling and VE characterization operations are adequate, satisfactory, and effective in the Building 205 location.			
ANL	S-11-06	S-11-06  03/08 – Evaluated ANL/CCP's ability to perform gravimetric or dimensional measurement of RH debris waste SCG S5000 Fuel Examination Waste (FEW) materia for certification and subsequent disposal at the WIPP.	Evaluated ANL/CCP's ability to perform gravimetric	S	S	S	
			The surveillance team deemed the gravimetric or dimensional measurement process to be adequate, satisfactorily implemented and effective.				

**Table AUD-13. Bettis Atomic Power Laboratory Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
Bettis Atomic	A-11-12	04/19 –	Evaluated the adequacy, implementation, and	S	S	S
Power Laboratory (BAPL)		04/21/11	S5000 debris waste Activities were evaluated	BAPL/CCP technical and QA programs, as applicable to the audited activities, were adequate, satisfactorily implemented, and effective for compliance with applicable upper-tier requirements.		
BAPL	A-12-10	4/24 – 04/26/12	Evaluated the adequacy, implementation, and effectiveness BAPL/CCP TRU waste characterization activities performed for RH SCG S5000 debris waste.	S	S	S
				BAPL/CCP technical and QA programs, as applicable to the audited activities, were adequate, satisfactorily implemented, and effective for compliance with applicable upper-tier requirements.		
BAPL	S-10-37		Observed and evaluated the VE and radiological	S	S	S
			sampling processes being used at the BAPL/CCP in support of characterization of waste containers to be shipped to the WIPP.	The results of the surveillance indicate that the BAPL/CCP activities related to VE and radiological sampling operations are adequate, satisfactorily implemented, and effective		
BAPL	S-11-08	12/7 —	Observed and evaluated the HSGS and DTC	S	S	S
		12/0/10	processes being used at the BAPL/CCP in support of characterization of waste containers to be shipped to the WIPP.	The results of the surveillance indicate that the BAPL/CCP characterization activities related to HSGS and DTC operations are adequate, satisfactorily implemented, and effective.		

Table AUD-14. Sandia National Laboratories/CCP Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SNL/CCP	A-11-23 7/13 — Evaluated the adequacy, implementation, and effectiveness of the QA and technical processes and requirements controlling SNL/CCP TRU waste characterization activities for RH SCG \$5000 debris	S The audit team conclude SNL/CCP TRU waste c	haracterization program	is adequate,		
			waste.	satisfactorily implement requirements of the HW was later conducted to e	FP. A follow-up survei	
SNL/CCP	S-11-15	3/30 -	Observed and evaluated the VE and radiological	S	S	S
		03/31/11	sampling processes being used at the SNL/CCP in support of characterization of SCG S5000 RH debris waste containers to be shipped to WIPP.	The results of the surveillance indicate that the SNL/CCP activities related to radiological sampling operations are adequate, satisfactorily implemented, and effective.		
SNL/CCP	S-11-20	5/16/11	Observed and evaluated the VE, HSGS, and DTC	S	S	S
			used at the SNL/CCP in support of characterization of RH SCG S5000 debris waste containers to be	The results of the survei activities related to VE, satisfactorily implement	HSGS, and DTC operat	
SNL/CCP	S-12-04	11/09/11	This surveillance was performed to close out the	S	S	S
			radiological characterization (RH/DTC) portion of Audit A-11-23.  The surveillance team concluded that the radiological w characterization components evaluated were adequate, satisfactorily implemented, and effective. This surveilla satisfactorily closed out the radiological characterization (RH/DTC) portion of Audit A-11-23.			

**Table AUD-15. Supplier Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
CAST	S-09-02	12/09 -	Evaluated the implementation and effectiveness of	S	S	S	
Specialty Transportation, Inc. (CAST)		12/10/08	CAST for compliance with the Department Of Energy (DOE) Contract and upper-tier requirement documents.	The surveillance team concluded that CAST had satisfactorily implemented the requirements of the DOE Contract and Department of Transportation (DOT) regulatory requirements. Implementation of regulatory and contractual requirements was considered adequate and effective.			
CAST	S-10-06	12/15 – 12/16/09	Evaluated the implementation and effectiveness of	S	S	S	
		12/16/09	CAST for compliance with the DOE Contract and upper-tier requirement documents.	The surveillance team complemented the required regulatory requirements contractual requirements	ements of the DOE Cont . Implementation of reg	tract and DOT gulatory and	
CAST	S-11-05	12/14/10	Evaluated the implementation and effectiveness of	S	S	S	
			CAST for compliance with the DOE Contract and upper-tier requirement documents.	The surveillance team concluded that CAST had satisfactorily implemented the requirements of the DOE Contract and DOT regulatory requirements. Implementation of regulatory and contractual requirements was considered adequate and effective.			
CAST	S-12-06	S-12-06 03/06/12	Evaluated the implementation and effectiveness of	S	S	S	
			CAST for compliance with the DOE Contract and upper-tier requirement documents.	The surveillance team complemented the require regulatory requirements contractual requirements	ements of the DOE Cont . Implementation of reg	tract and DOT gulatory and	
Culebra	S-08-17	08/11 -	Evaluated the adequacy, implementation, and	S	S	S	
		08/14/08 and 9/30 – 9/31/08	effectiveness of associated requirements governing the performance of the peer review process. The peer review was conducted to evaluate the Culebra Hydrogeology Conceptual Model.	This surveillance team of Review adequately incorrequirements were satisf	rporated upper-tier requ	irements and the	
L&M Records	S-08-15	08/18 -	Evaluated the implementation and effectiveness of	S	S	S	
Services		08/21/08	the Project Records Services (PRS) process performed by L&M Technologies.	The surveillance team d adequately proceduraliz implemented and were e	ed, and the procedures v		
SM Stoller	S-09-36	08/25 -	Evaluated the implementation and effectiveness of	S	S	S	
Records		08/27/09	the WIPP Records Management Services (WRMS) process performed by S. M. Stoller Corporation for WTS.	The surveillance team determined that WRMS activities were satisfactorily implemented, adequate, and effective.			

**Table AUD-15. Supplier Assessments** 

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
SM Stoller	S-10-36	09/07 -	Evaluated the implementation and effectiveness of	S	S	S	
Records		09/09/10	activities performed by the S. M. Stoller Corporation for WTS at the CBFO/WIPP Records Holding Facility (RHF) in Carlsbad, NM.	Overall, the surveillance requirements for activiti were satisfactorily impl	ies performed at the CB		
Visionary	S-08-06	01/29 -	Reviewed and evaluated the implementation and	S	S	S	
Solutions		01/30/08	effectiveness of Visionary Solutions, LLC compliance with the DOE Contract and upper-tier requirement documents.		nts of the DOE Contract mentation of regulatory		
Visionary	S-09-10	02/03 -	Reviewed and evaluated the implementation and	S	S	S	
Solutions		02/04/09	effectiveness of Visionary Solutions, LLC compliance with the DOE Contract and upper-tier requirement documents.	oncluded that Visionary ted the requirements of t juirements. Implementa nents was considered ad	f the DOE Contract tation of regulatory		
Visionary	S-10-18	03/16 -	Reviewed and evaluated the implementation and	S	S	S	
Solutions		03/17/10	effectiveness of Visionary Solutions, LLC, compliance with the DOE Contract and upper-tier requirement documents.				
Visionary	S-11-12	03/22 -	Reviewed and evaluated the implementation and	S	S	S	
Solutions		03/23/11	effectiveness of Visionary Solutions, LLC, compliance with the DOE Contract and upper-tier requirement documents.	The surveillance team c satisfactorily implemen and DOT regulatory rec and contractual requirer effective.	ted the requirements of tuirements. Implementa	he DOE Contract tion of regulatory	
Visionary	S-12-14	03/20/12	Reviewed and evaluated the implementation and	S	S	S	
Solutions			effectiveness of Visionary Solutions, LLC compliance with the DOE Contract and upper-tier requirement documents.	The surveillance team concluded that Visionary Solutions has satisfactorily implemented the requirements of the DOE Contra and DOT regulatory requirements. Implementation of regulator and contractual requirements was considered adequate and effective.			

## **AUD-2.0 References**

(\*Indicates a reference that has not been previously submitted.)

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